



NOV 1 2 2009

Mike Tollstrup, Chief **Project Assessment Branch** Air Resources Board P O Box 2815 Sacramento, CA 95812-2815

Re: Notice of Final Decision - ATC / Certificate of Conformity

Facility # S-1131 Project # S-1085344

Dear Mr. Tollstrup:

The Air Pollution Control Officer has issued Authority to Construct permits to Chevron USA Inc for its gas turbines in "A" FEE, "B" FEE, "C" FEE, and "SEKR" leases in Kern River Oilfield, California. The three parts of this proposal are as follows: (1) Issue a set of ATCs that designate each unit as non-compliant Dormant Emissions Unit in accordance with District Policy SSP-1705, Additional Permit Conditions for Dormant Emissions Units (7/15/05); (2) Issue a set of ATCs to install an SCR system for each unit and install a continuous emissions monitoring system (CEMS) for the units in "A" FEE, a separate CEMS for the units in "B" FEE, and a separate CEMS for the units in "C" FEE; and (3) Make permit specific modifications such as removing some old permit conditions that do not belong to these units.

Enclosed are copies of the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue this Authority to Construct with Certificate of Conformity was published on September 29, 2009. The District's analysis of the proposal was also sent to US EPA Region IX on September 29, 2009. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Rupi Gill, Permit Services Manager, at (209) 557-6400.

Sincerely,

David Warner

Director of Permit Services

DW:JK/ls

Enclosures

Seyed Sadredin Executive Director/Air Pollution Control Officer





NOV 1 2 2009

Gerardo C. Rios, Chief Permits Office Air Division U.S. EPA - Region IX 75 Hawthorne St. San Francisco, CA 94105

Re: Notice of Final Decision - ATC / Certificate of Conformity

Facility # S-1131 Project # S-1085344

Dear Mr. Rios:

The Air Pollution Control Officer has issued Authority to Construct permits to Chevron USA Inc for its gas turbines in "A" FEE, "B" FEE, "C" FEE, and "SEKR" leases in Kern River Oilfield, California. The three parts of this proposal are as follows: (1) Issue a set of ATCs that designate each unit as non-compliant Dormant Emissions Unit in accordance with District Policy SSP-1705, Additional Permit Conditions for Dormant Emissions Units (7/15/05); (2) Issue a set of ATCs to install an SCR system for each unit and install a continuous emissions monitoring system (CEMS) for the units in "A" FEE, a separate CEMS for the units in "B" FEE, and a separate CEMS for the units in "C" FEE; and (3) Make permit specific modifications such as removing some old permit conditions that do not belong to these units.

Enclosed are copies of the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue this Authority to Construct with Certificate of Conformity was published on September 29, 2009. The District's analysis of the proposal was also sent to CARB on September 29, 2009. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Rupi Gill, Permit Services Manager, at (209) 557-6400.

Thank you for your cooperation in this matter.

Sincerely,

David Warner

Director of Permit Services

DW:JK/ls

Enclosures

Seved Sadredin

Executive Director/Air Pollution Control Officer

Northern Region 4800 Enterprise Way Modesto, CA 95356-8718 Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office) 1990 E. Gettysburg Avenue Fresno, CA 93726-0244 Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region 34946 Flyover Court Bakersfield, CA 93308-9725 Tel: 661-392-5500 FAX: 661-392-5585





NOV 1 2 2009

Mr. John Gruber Chevron USA Inc P. O. Box 1392 Bakersfield, CA 93302

Re:

Notice of Final Decision - ATC / Certificate of Conformity

Facility # S-1131 Project # S-1085344

Dear Mr. Gruber:

The Air Pollution Control Officer has issued Authority to Construct permits to Chevron USA Inc for its gas turbines in "A" FEE, "B" FEE, "C" FEE, and "SEKR" leases in Kern River Oilfield, California. The three parts of this proposal are as follows: (1) Issue a set of ATCs that designate each unit as non-compliant Dormant Emissions Unit in accordance with District Policy SSP-1705, Additional Permit Conditions for Dormant Emissions Units (7/15/05); (2) Issue a set of ATCs to install an SCR system for each unit and install a continuous emissions monitoring system (CEMS) for the units in "A" FEE, a separate CEMS for the units in "B" FEE, and a separate CEMS for the units in "C" FEE; and (3) Make permit specific modifications such as removing some old permit conditions that do not belong to these units.

Enclosed are copies of the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue this Authority to Construct with Certificate of Conformity was published on September 29, 2009. The District's analysis of the proposal was also sent to US EPA Region IX on September 29, 2009. No comments were received following the District's preliminary decision on this project.

Also enclosed is an invoice for the engineering evaluation fees pursuant to District Rule 3010. Please remit the amount owed, along with a copy of the attached invoice, within 30 davs.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Rupi Gill, Permit Services Manager, at (209) 557-6400.

Sincerely,

David Warner

Director of Permit Services

DW:JK/ls

Enclosures

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NOTICE OF FINAL DECISION FOR THE ISSUANCE OF AUTHORITY TO CONSTRUCT PERMITS

NOTICE IS HEREBY GIVEN that the Air Pollution Control Officer has issued Authority to Construct permits to Chevron USA Inc for its gas turbines in "A" FEE, "B" FEE, "C" FEE, and "SEKR" leases in Kern River Oilfield, California. The three parts of this proposal are as follows: (1) Issue a set of ATCs that designate each unit as non-compliant Dormant Emissions Unit in accordance with District Policy SSP-1705, Additional Permit Conditions for Dormant Emissions Units (7/15/05); (2) Issue a set of ATCs to install an SCR system for each unit and install a continuous emissions monitoring system (CEMS) for the units in "A" FEE, a separate CEMS for the units in "B" FEE, and a separate CEMS for the units in "C" FEE; and (3) Make permit specific modifications such as removing some old permit conditions that do not belong to these units.

No comments were received following the District's preliminary decision on this project.

The application review for Project #S-1085344, is available for public inspection at the District office at the address below. SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 4800 ENTERPRISE WAY, MODESTO, CA 95356.





PERMIT NO: S-1131-970-14

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

PO BOX 1392

MAILING ADDRESS:

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: 25 TOWNSHIP: 28S RANGE: 27E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: COGENERATION UNIT #1 (NORTH UNIT) SOLAR CENTAUR TYPE H, 52.4 MMBTU/HR (NOMINAL RATING) GAS FIRED TURBINE ENGINE, 3.725 MW, WITH WATER INJECTION AND STRUTHERS UNFIRED HEAT RECOVERY STEAM GENERATOR - LEASE FEE A: DESIGNATE NON-COMPLIANT DORMANT EMISSION UNIT FOR TIER-3 NOX STANDARDS OF RULE 4703

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. No modification to this unit shall be performed without an Authority to Construct for such modification(s), except for changes specified in conditions below. [District Rule 2010]
- 4. The fuel supply line shall be physically disconnected from this unit. [District Rule 4703]
- 5. This equipment shall not be operated for any reason until an Authority to Construct permit is issued approving all necessary retrofits required to comply with the applicable requirements of District Rule 4703 and all other applicable District regulations. [District Rule 4703]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and egulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredia, Executive Director / APCC

DAVID WARNE, Director of Permit Services 8-1131-970-14: Nov 9 2009 44 M - KAHLONU : Joint Inspection NOT Regulated

- Units shall be fired exclusively on PUC-regulated or FERC-regulated natural gas which has a sulfur content less than
 or equal to 0.017% by weight. [40 CFR 60.333(a) & (b);60.332(a); Kern County Rule 407] Federally Enforceable
 Through Title V Permit
- Operator shall not discharge into the atmosphere combustion contaminants (PM) exceeding in concentration at the
 point of discharge, 0.1 gr/dscf. [District Rule 4201; Kern County Rule 404] Federally Enforceable Through Title V
 Permit
- Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [District Rule 1081; Kern County Rule 108.1] Federally Enforceable Through Title V Permit
- 9. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072, D 3031, D 4084 or D 3246. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- 10. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 11. HHV and LHV of the fuel shall be determined using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.335(b) and District Rule 4703, 6.4.5] Federally Enforceable Through Title V Permit
- 12. Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- 13. The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a), (b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 14. If the turbine is fired on PUC-regulated or FERC-regulated natural gas, then maintain on file copies of natural gas bills or other relevant records. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 15. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis, the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(a),(b) and District Rule 4703, 6.2.4] Federally Enforceable Through Title V Permit
- 16. Permittee shall install, operate and maintain in calibration a predictive emissions monitoring system which continuously measures and records the water-to-fuel ratio and which correlates the water-to-fuel ratio with the NOx concentration in the exhaust by using the method described in 40 CFR 60.335(c). [40 CFR 60.334] Federally Enforceable Through Title V Permit
- 17. Permittee shall submit to the APCO the information correlating the control system operating parameters to the associated measured NOx output. [District Rule 4703, 6.2.3] Federally Enforceable Through Title V Permit
- Permittee shall install, operate and maintain in calibration a system which continuously measures and records elapsed time of turbine operation. [40 CFR 60.334 and District Rule 4703, 6.2.1] Federally Enforceable Through Title V Permit
- 19. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 20. Permittee shall submit an excess NSPS emissions and monitoring systems performance report (excess emissions are defined in applicable subparts) and/or a summary report form to the APCO semiannually, except when more frequent reporting is specifically required by an applicable subpart. All reports shall be postmarked by the 30th day of each calendar half (or quarter, as appropriate). [40 CFR 60.7(c)] Federally Enforceable Through Title V Permit
- 21. Except during periods of startup/shutdown, any one-hour period during which the average water-to-fuel ratio, as measured by the continuous monitoring system, falls below the water-to-fuel ratio determined to demonstrate compliance with the NOx emissions limit required by NSPS shall be reported to the APCO. Each report shall include the average water-to-fuel ratio, average fuel consumption, ambient conditions, turbine gas load and nitrogen content of the fuel during the period of excess emissions. [40 CFR 60.334(c)] Federally Enforceable Through Title V Permit

- 22. Gas turbine engine shall be equipped with continuously recording fuel gas flowrate monitor. [District NSR Rule] Federally Enforceable Through Title V Permit
- 23. Gas turbine engine shall be equipped with water injection system for NOx control. [District NSR Rule] Federally Enforceable Through Title V Permit
- 24. Gas turbine engine water injection rate shall be maintained such that water to fuel ratio is no less than that amount determined necessary to ensure emission limits compliance. [District NSR Rule] Federally Enforceable Through Title V Permit
- 25. Gas turbine engine shall be equipped with continuously recording water injection rate monitor accurate to within +/5%. [District NSR Rule] Federally Enforceable Through Title V Permit
- 26. Startup and shutdown of gas turbine engine, as defined in 40 CFR Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [District Rule 4703] Federally Enforceable Through Title V Permit
- 27. Except during periods of startup/shutdown, if water injection system is inoperative, gas turbine engine shall be shut down. [40 CFR 60.8(c), District NSR Rule] Federally Enforceable Through Title V Permit
- 28. Waste heat recovery steam generator exhaust shall be equipped with permanent provisions to allow collection of gas sample consistent with EPA test methods. [District Rule 1081] Federally Enforceable Through Title V Permit
- 29. All steam produced by this source operation shall be used only in existing TEOR operation(s) served by existing vapor control system(s). [District NSR Rule] Federally Enforceable Through Title V Permit
- 30. All wells producing from strata steamed by this unit shall be connected to a District-approved emissions control system, have District-approved closed casing vents or be District-approved uncontrolled cyclic wells. [District Rule 4401] Federally Enforceable Through Title V Permit
- 31. Emissions increases from new wells in zone steamed by this equipment shall be controlled and mitigated as required by District NSR Rule and District Rule 4401 (amended 1/15/98). [District NSR Rule] Federally Enforceable Through Title V Permit
- 32. Source testing shall be conducted for at least three levels of operating range of water to fuel ratio to demonstrate previously established ratio correlation with NOx emissions remains valid. [District NSR Rule and District Rule 1081] Federally Enforceable Through Title V Permit
- 33. Compliance with nitrogen oxide, and CO emission limits shall be demonstrated by District-witnessed sample collection by independent testing laboratory within 60 days of permit anniversary date. [District Rule 1081] Federally Enforceable Through Title V Permit
- 34. Source test results and fuel test data shall be submitted within 60 days after sample collection with water to fuel injection ratio, on mass basis, determined at time of stack gas sampling. [District Rule 1081] Federally Enforceable Through Title V Permit
- 35. Permittee shall keep accurate daily records of turbine water to fuel injection ratio and such records shall be made readily available for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit
- 36. Gas turbine engine shall be equipped with continuously recording oxides of nitrogen and oxygen monitors. NOx monitoring system requirement may be substituted or replaced upon documentation that H2O/fuel ratio correlates well with NOx emission rate. [District NSR Rule] Federally Enforceable Through Title V Permit
- 37. Permittee shall submit compliance testing plan to the District within 60 days prior to permit anniversary date. [District Rule 1081] Federally Enforceable Through Title V Permit
- 38. Except during periods of startup/shutdown, emission rates for this unit shall not exceed any of the following: PM-10: 0.015 lb/MMBTU, SOx (as SO2): 0.0031 lb/MMBTU, NOx (as NO2): 0.129 lb/MMBTU or VOC: 0.010 lb/MMBTU. [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- Except during periods of thermal stabilization or reduced load, CO emissions rate shall not exceed 65.0 ppmv @ 15%
 D2. [District NSR Rule] Federally Enforceable Through Title V Permit

- 40. Except during periods of thermal stabilization or reduced loads, NOx emission rate shall not exceed 35 ppmv at 15% O2 on a 3 hour rolling average basis. [District Rule 4703, 5.1.2 and 7.2.1]
- 41. Emission rates for this unit shall not exceed any of the following: PM-10: 18.9 lb/day, SOx (as SO2): 3.9 lb/day, NOx (as NO2): 162.2 lb/day, VOC: 12.6 lb/day, or CO: 183.6 lb/day [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- 42. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: SJVUAPCD Rule 4703, 6.2.2; 40 CFR 60.332(a) and (b); 60.333(a) and (b); 60.334 (a), (b), and (c)(1); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 43. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Kern County Rule 407; 40 CFR 60.332(c), (d); 60.334(b), and (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit





PERMIT NO: S-1131-970-15

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: 25 TOWNSHIP: 28S RANGE: 27E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: COGENERATION UNIT #1 (NORTH UNIT) SOLAR CENTAUR TYPE H, 52.4 MMBTU/HR (NOMINAL RATING) GAS FIRED TURBINE ENGINE, 3.725 MW, WITH WATER INJECTION AND STRUTHERS UNFIRED HEAT RECOVERY STEAM GENERATOR - LEASE FEE A: REMOVE HEAT INPUT RATE (MMBTU/DAY), INSTALL A SELECTIVE CATALYTIC REDUCTION SYSTEM (SCR), A CONTINOUS EMISSION MONITORING SYSTEM (CEMS) TO MEASURE NOX, CO AND 02 CONCENTRATIONS, AND REPLACE STRUTHERS UNFIRED HEAT RECOVER STEAM GENERATOR (HRSG) WITH ANOTHER UNFIRED HRSG (IF NECESSARY)

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Gas turbine engine shall be fired exclusively on PUC-regulated or FERC-regulated natural gas, or natural gas documented to be of comparable quality, which has a sulfur content less than or equal to 0.017% by weight. [40 CFR 60.333(a) and District Rule 4801] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District, Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinance, and egulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadreding Director / APCO

DAVID WARNER, Directo

- If the turbine is fired on PUC-regulated or FERC-regulated natural gas, then maintain on file copies of natural gas bills
 or other relevant records. [District Rule 2520] Federally Enforceable Through Title V Permit
- 7. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(h)(3)] Federally Enforceable Through Title V Permit
- 8. HHV and LHV of the fuel shall be determined by using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.335(b), District Rule 4703] Federally Enforceable Through Title V Permit
- 9. During an initial shakedown period, the emissions shall not exceed any of the following limits: 35 ppmvd NOx @ 15% O2 referenced as NO2; 65 ppmvd CO @ 15% O2; 0.015 lb-PM10/MMBtu; 0.010 lb-VOC/MMBtu referenced as methane; and 0.0031 lb-SOx/MMBtu referenced as SO2. The shakedown period shall not exceed 60 calendar days from the initial startup of the unit under this permit. The shakedown period must be concluded prior to the applicable Rule 4703 compliance deadline selected for this unit. The permittee shall maintain a record of the date of initial operation of this unit, fuel combusted (scf/day) on daily basis, and water-to-fuel ratio or results of NOx and CO over 3-hour rolling average period from CEMS (if operational). These records shall be made readily available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Upon concluding the initial shakedown period, emissions from the gas turbine system shall not exceed any of the following limits: 5 ppmvd NOx @ 15% O2 referenced as NO2; 65 ppmvd CO @ 15% O2; 0.015 lb-PM10/MMBtu; 0.010 lb-VOC/MMBtu referenced as methane; and 0.0031 lb-SOx/MMBtu referenced as SO2. NOx and CO emission limits are based on 3-hour rolling average period. If unit is in either startup, shutdown, or black start mode during any portion of a clock hour, the unit will not be subject to the ppmvd limits for NOx and CO during that clock hour. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- Upon concluding the initial shakedown period, the emissions from the gas turbine system, on days when startup, shutdown, or black start occurs, shall not exceed any of the following limits: 40.6 lb-NOx/day referenced as NO2; 1,455.1 lb-CO/day; 3.9 lb-SOx/day; 18.9 lb-PM10/day; 87.0 lb-VOC/day referenced as methane; and 35.7 lb-NH3/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Upon concluding the initial shakedown period, the emissions from the gas turbine system shall not exceed any of the following limits: 8,491 lb-NOx/year; 72,854 lb-CO/year; 1,423 lb-SOx/year; 6,885 lb-PM10/year; 4,963 lb-VOC/year; 13,042 lb-NH3/year. All annual emission limits are based on 12 consecutive month rolling emissions total. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Ammonia (NH3) emissions shall not exceed 21 ppmvd @ 15% O2 over a 24-hour average period. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Each three hour rolling average will be compiled from the three most recent one hour periods. Each one hour period shall commence on the hour. Each one hour period in a twenty-four hour average for ammonia slip will commence on the hour. The twenty-four hour average will be calculated starting and ending at twelve-midnight. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Daily emissions shall be compiled for a twenty-four hour period starting and ending at twelve-midnight. Each calendar month in a twelve consecutive month rolling emissions total shall commence at the beginning of the first day of the month. The twelve consecutive month rolling emissions totals used to determine compliance with annual emission limits shall be compiled from the twelve most recent calendar months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. The exhaust stack shall be equipped with permanent provisions to allow collection of stack gas samples consistent with EPA test methods and shall be equipped with safe permanent provisions to sample stack gases with a portable NOx, CO, and O2 analyzer during District inspections. The sampling ports shall be located in accordance with the CARB regulation titled California Air Resources Board Air Monitoring Quality Assurance Volume VI, Standard Operating Procedures for Stationary Emission Monitoring and Testing. [District Rule 1081] Federally Enforceable Through Title V Permit



- 17. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 18. Source testing shall be witnessed or authorized by District personnel and samples shall be collected by a California Air Resources Board (CARB) certified testing laboratory or a CARB certified source testing firm. [District Rule 1081] Federally Enforceable Through Title V Permit
- 19. Source testing to measure start-up mass emission rates of NOx, CO, and VOC shall be conducted for one of the gas turbine engines (S-1131-970 or -973) within 60-days of initial startup under this permit and at least once every seven years thereafter. CEMS relative accuracy shall be determined during source testing in accordance with the procedure listed in 40 CFR Part 60, Appendix F with any necessary changes approved by the District. [District Rule 1081] Federally Enforceable Through Title V Permit
- 20. Source testing to determine compliance with the NOx, CO and NH3 emission rates (ppmvd @ 15% O2) during normal operation shall be conducted within 60 days of initial startup under this permit and annually thereafter. [District Rules 2201 and 4703, CFR 60.335(a)] Federally Enforceable Through Title V Permit
- 21. For the purpose of determining compliance with the emissions limits (ppmvd @ 15% O2) during normal operation in this permit, the arithmetic mean of three test runs shall apply, unless two of the three results are above an applicable limit. If two of three runs are above the applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. The following test methods shall be used: NOx EPA Method 7E or 20 or CARB Method 100; CO EPA Method 10 or 10B or CARB Method 100; VOC EPA Method 18 or 25; PM10 EPA Method 5 (front half and back half) or 201 and 202a; ammonia BAAQMD ST-1B; and O2 EPA Method 3, 3A, or 20 or CARB Method 100. EPA approved alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rules 1081 and 4703, 40 CFR 60.335(a), and 40 CFR 60.335(b)(1)] Federally Enforceable Through Title V Permit
- 23. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 24. The owner or operator shall install, certify, maintain, operate, and quality-assure a continuous emission monitor system (CEMS) which continuously measures and records the exhaust gas NOx, CO, and O2 concentrations. Continuous emissions monitors shall be capable of monitoring emissions during normal operating conditions and during startups and shutdowns, provided that CEMS passes the relative accuracy requirements of 40 CFR Part 60, Appendix B, Performance Specification 2 (PS-2) and District approved protocol for startups. If relative accuracy of CEMS cannot be demonstrated during the startup, CEMS results during startup and shutdown events shall be replaced with startup emission rates obtained from the source test conducted by the facility to determine compliance with emission limits contained in this document. [District Rules 1080, 2201 and 4703, 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 25. The CEMS shall complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each 15-minute quadrant of the hour or shall meet equivalent specifications established by mutual agreement of the District, the ARB and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 26. The NOx, CO and O2 CEMS shall meet the requirements in 40 CFR 60, Appendix F Procedure 1 and Part 60, Appendix B Performance Specification 2 (PS 2), or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 27. In accordance with 40 CFR Part 60, Appendix F, 5.1, the CEMS must be audited at least once each calendar quarter. The District shall be notified prior to completion of the audits. Audit reports shall be submitted along with quarterly compliance reports to the District Rule 1080] Federally Enforceable Through Title V Permit

- 28. NOx, CO and O2 concentrations from the gas turbine systems operating under permits S-1131-970 and S-1131-973 shall be monitored by a common CEMS. The requirements in 40 CFR 60, Appendix F, shall be met through the following EPA and District approved modified procedures: (1) perform annual RATA testing on at least one unit (S-1131-970 or S-1131-973), and rotate the unit tested so that each unit is tested over two years; (2) perform annual RAA testing for the unit for which the annual RATA is not performed, (3) if a unit fails RAA testing, RATA test must be conducted within 60 days on the failed unit, and 4) for every quarter that RATA or RAA testing is not performed, a CGA is to be performed on each unit. [District Rule 1080] Federally Enforceable Through Title V Permit
- 29. APCO or an authorized representative shall be allowed to inspect, as determined to be necessary, the required monitoring devices to ensure that such devices are functioning properly. [District Rule 1080] Federally Enforceable Through Title V Permit
- 30. The CEMS data shall be reduced to hourly averages as specified in 40 CFR 60.13(h), or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(3)] Federally Enforceable Through Title V Permit
- 31. Upon written notice from the District, the owner or operator shall provide a summary of the data obtained from the CEMS. This summary shall be in the form and the manner prescribed by the District. [District Rule 1080] Federally Enforceable Through Title V Permit
- 32. The facility shall install and maintain equipment, facilities, and systems compatible with the District's CEMS data polling software system and shall make CEMS data available to the District's automated polling system on a daily basis. Upon notice by the District that the facility's CEMS is not providing polling data, the facility may continue to operate without providing automated data for a maximum of 30 days per calendar year provided the CEMS data is sent to the District by a District-approved alternative method. [District Rule 1080] Federally Enforceable Through Title V Permit
- 33. The permittee shall maintain the following records: the date, time and duration of any malfunction of the continuous monitoring equipment; dates of performance testing; dates of evaluations, calibrations, checks, and adjustments of the continuous monitoring equipment; date and time period which a continuous monitoring system or monitoring device was inoperative. [District Rules 1080 and 2201 and 40 CFR 60.8(d)] Federally Enforceable Through Title V Permit
- 34. The owner or operator shall submit a written report of CEM operations for each calendar quarter to the District. The report is due on the 30th day following the end of the calendar quarter and shall include the following: Time intervals, data and magnitude of excess NOx emissions, nature and the cause of excess (if known), corrective actions taken and preventive measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard; Applicable time and date of each period during which the CEM was inoperative, except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess emissions occurred. [District Rule 1080 and 40 CFR 60.334(j)(5)] Federally Enforceable Through Title V Permit
- 35. Monitor downtime for NOx shall be any unit operating hour in which sufficient data are not obtained to validate the hour for either NOx concentration or diluent O2 (or both). [40 CFR 60.334(j)1)(iii)(B)] Federally Enforceable Through Title V Permit
- 36. If the gas turbine system is not fired on PUC-regulated or FERC-regulated natural gas, then a fuel sample shall be collected during the source test to determine sulfur content of the fuel combusted in the turbine. The fuel sample shall be analyzed for the total sulfur content using ASTM D1072; D3246; D4084; D4468; D6228; or D6667; or double GC for H2S and mercaptans. The applicable ranges of some ASTM methods are not adequate to measure the levels of sulfur in some fuel gases. Dilution of samples before analysis (with verification of dilution ratio) may be used after getting a prior approval from the District. [40 CFR 60.335(b)(10)] Federally Enforceable Through Title V Permit
- 37. Should the applicant decide to conduct performance evaluation of CEMS with the initial performance test, a minimum of 9 reference method runs, with a minimum time per run of 21 minutes, at a single load level, between 90 and 100 percent of peak (or the highest physically achievable) load shall be performed. The test data obtained during these run can be used to demonstrate compliance with the applicable NOx emission limit and to provide reference method data for the RATA of the CEMS. The requirement to test at three additional load levels is waived under this option. [40 CFR 60.335(b)(6)] Federally Enforceable Through Title V Permit

- 38. A totalizing mass or volumetric fuel flow computer shall be utilized and maintained to calculate the amount of natural gas combusted based on measured flow meter parameters (fuel pressure and temperature) and gas composition.

 [District Rule 4703] Federally Enforceable Through Title V Permit
- Except during black start, start-up shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 40. Shutdown shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 41. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup (black start) and shutdown. [District Rule 4703] Federally Enforceable Through Title V Permit
- 42. Start-up is defined as the period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. [District Rule 4703] Federally Enforceable Through Title V Permit
- 43. Shutdown is defined as the period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Reduced load period is defined as the time during which a gas turbine is operated at less than rated capacity in order to change the position of the exhaust gas diverter gate. Each reduced load period shall not exceed one hour. [District Rule 4703] Federally Enforceable Through Title V Permit
- 45. A black start event is defined as the startup of a unit while the cogen plant is electrically separated from the utility grid. A black start shall not exceed 4.0 hours per event. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 46. The owner or operator shall submit to the District information correlating the NOx control system operating parameters to the associated measured NOx output. The information must be sufficient to allow the District to determine compliance with the NOx emission limits of this permit when the CEMS is not operating properly. [District Rule 4703] Federally Enforceable Through Title V Permit
- 47. The owner or operator shall maintain a stationary gas turbine system operating log that includes, on a daily basis, the actual local startup and stop time, length and reason for reduced load periods, total hours of operation, the type and quantity of fuel used, duration of each start-up (or black start) and each shutdown time period. [District Rule 4703] Federally Enforceable Through Title V Permit
- 48. The owner or operator shall maintain all records of required monitoring data and support information for a period of five years from the date of data entry and shall make such records available to the District upon request. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 49. NOx emissions shall not exceed 150 ppmvd @ 15% O2 (1-hour average), excluding startup (black start), shutdown and reduced load periods. [40 CFR 60.332(a)(1) & 60.332(a)(2)] Federally Enforceable Through Title V Permit
- 50. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: SJVUAPCD Rule 4703, 6.2.2; 40 CFR 60.332(a) and (b); 60.333(a) and (b); 60.334 (a), (b), and (c)(1); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 51. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Kern County Rule 407; 40 CFR 60.332(c), (d); 60.334(b), and (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit





PERMIT NO: S-1131-971-15

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: NE6 TOWNSHIP: 29S RANGE: 28E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: DORMANT COGENERATION SOLAR TAURUS T6501, WITH NOMINAL RATING 52.4 MMBTU/HR GAS-FIRED GAS TURBINE ENGINE, NOMINAL RATING 3.725 MW, WITH WATER INJECTION AND STRUTHERS UNFIRED RECOVERY STEAM GENERATOR-LEASE FEE B: DESIGNATE NON-COMPLIANT DORMANT EMISSION **UNIT FOR TIER-3 NOX STANDARDS OF RULE 4703**

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No modification to this unit shall be performed without an Authority to Construct for such modification(s), except for changes specified in conditions below. [District Rule 2010]
- The fuel supply line shall be physically disconnected from this unit. [District Rule 4703]
- This equipment shall not be operated for any reason until an Authority to Construct permit is issued approving all necessary retrofits required to comply with the applicable requirements of District Rule 4703 and all other applicable District regulations. [District Rule 4703]
- Upon 7 days written notice to the District this unit may be designated as a dormant emission unit or an active emission unit. [District Rule 1070] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with nces and regulations of all other governmental agencies which may pertain to the above equipment.

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ER. Director of Permit Services

- 7. When designated as a dormant emissions unit fuel supply line shall be physically disconnected from the emission unit.

 [District Rule 2080] Federally Enforceable Through Title V Permit
- 8. Source testing is required within 60 days of recommencing operation if a source test has not been performed within the past 12 months. [District NSR Rule and District Rule 4703] Federally Enforceable Through Title V Permit
- 9. During non-operation of this unit the permittee shall not be required to perform source testing, fuel sulfur content certification, and monitoring requirements. [District NSR Rule and District Rule 4703] Federally Enforceable Through Title V Permit
- Permittee shall maintain accurate records of the time and duration of non-operation of this unit. [District NSR Rule and District Rule 4703] Federally Enforceable Through Title V Permit
- 11. Gas turbine engine shall be fired exclusively on PUC-regulated or FERC-regulated natural gas, or natural gas documented to be of comparable quality, which has a sulfur content less than or equal to 0.017% by weight. [40 CFR 60.333, District Rule 4801, 3.0 and Rule 407 (Kern County)] Federally Enforceable Through Title V Permit
- 12. Turbine shall not combust more than 1257.6 MMBtu/day of natural gas. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Operator shall not discharge into the atmosphere combustion contaminants (PM) exceeding in concentration at the point of discharge, 0.1 gr/dscf. [District Rule 4201] Federally Enforceable Through Title V Permit
- 14. Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [District Rule 1081] Federally Enforceable Through Title V Permit
- 15. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D1072, D3246, D4468, D6667, or double GC for H2S and mercaptans. [40 CFR 60.335(b)(10)] Federally Enforceable Through Title V Permit
- 16. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(h)] Federally Enforceable Through Title V Permit
- 17. HHV and LHV of the fuel shall be determined using ASTM D3588, ASTM 1826, or ASTM 1945. [District Rule 4703, 6.4.5] Federally Enforceable Through Title V Permit
- 18. Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- 19. The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a), (b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 20. If the turbine is fired on PUC-regulated or FERC-regulated natural gas, then copies of natural gas bills or other relevant records shall be maintained on file. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 21. When unit is operating, operator shall maintain a stationary gas turbine operating log that includes, on a daily basis, the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.334(a) and District Rule 4703, 6.2.4] Federally Enforceable Through Title V Permit
- 22. When unit is operating, operator shall operate and maintain in calibration a predictive emissions monitoring system which continuously measures and records the water-to-fuel ratio and which correlates the water-to-fuel ratio with the NOx concentration in the exhaust by using the method described in 40 CFR 60.335(b). [40 CFR 60.334(g)] Federally Enforceable Through Title V Permit
- 23. Permittee shall submit to the APCO the information correlating the control system operating parameters to the associated measured NOx output. [District Rule 4703, 6.2.3] Federally Enforceable Through Title V Permit
- 24. When unit is operating, operator shall operate and maintain in calibration a system which continuously measures and records elapsed time of turbine operation. [40 CFR 60.334(a) and District Rule 4703, 6.2.1] Federally Enforceable Through Title V Permit

- 25. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(j)(2)] Federally Enforceable Through Title V Permit
- 26. Permittee shall submit an excess NSPS emissions and monitoring systems performance report (excess emissions are defined in applicable subparts) and/or a summary report form to the APCO semiannually, except when more frequent reporting is specifically required by an applicable subpart. All reports shall be postmarked by the 30th day of each calendar half (or quarter, as appropriate). [40 CFR 60.7(c)] Federally Enforceable Through Title V Permit
- 27. Any one-hour period during which the average water-to-fuel ratio, as measured by the continuous monitoring system, falls below the water-to-fuel ratio determined to demonstrate compliance with the NOx emissions limit required by NSPS shall be reported to the APCO. Each report shall include the average water-to-fuel ratio, average fuel consumption, ambient conditions, turbine gas load and nitrogen content of the fuel during the period of excess emissions. [40 CFR 60.334(j)(1)] Federally Enforceable Through Title V Permit
- 28. Gas turbine engine shall be equipped with continuously recording fuel gas flowrate monitor. [District NSR Rule] Federally Enforceable Through Title V Permit
- 29. Gas turbine engine shall be equipped with water injection system for NOx control. [District NSR Rule] Federally Enforceable Through Title V Permit
- 30. Gas turbine engine water injection rate shall be maintained such that water to fuel ratio is no less than that amount determined necessary to ensure emission limits compliance. [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. Gas turbine engine shall be equipped with continuously recording water injection rate monitor accurate to within +/5%. [District NSR Rule] Federally Enforceable Through Title V Permit
- 32. Startup and shutdown of gas turbine engine, as defined in 40 CFR Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [District Rule 4703] Federally Enforceable Through Title V Permit
- 33. Thermal stabilization period is defined as the start up or shut downtime during which the exhaust gas from the heat recovery steam generator stack or the bypass stack is not within the normal operating temperature range, not to exceed two hours in duration. [District Rule 4703, 3.25] Federally Enforceable Through Title V Permit
- 34. Except during periods of startup/shutdown, if water injection system is inoperative, gas turbine engine shall be shut down. [40 CFR 60.8(c), District NSR Rule] Federally Enforceable Through Title V Permit
- 35. Waste heat recovery steam generator exhaust shall be equipped with permanent provisions to allow collection of gas sample consistent with EPA test methods. [District Rule 1081] Federally Enforceable Through Title V Permit
- 36. All steam produced by this source operation shall be used only in existing TEOR operation(s) served by existing vapor control system(s). [District NSR Rule] Federally Enforceable Through Title V Permit
- 37. All wells producing from strata steamed by this unit shall be connected to a District-approved emissions control system, have District-approved closed casing vents or be District-approved uncontrolled cyclic wells. [District Rule 4401] Federally Enforceable Through Title V Permit
- 38. Emissions increases from new wells in zone steamed by this equipment shall be controlled and mitigated as required by District NSR Rule and District Rule 4401 (amended 1/15/98). [District NSR Rule] Federally Enforceable Through Title V Permit
- 39. Source testing shall be conducted for at least three levels of operating range of water to fuel ratio to demonstrate previously established ratio correlation with NOx emissions remains valid. [District NSR Rule and District Rule 1081] Federally Enforceable Through Title V Permit
- 40. When unit is operating, source testing to determine compliance with nitrogen oxide and CO emission limits shall be conducted annually within 60 days of the source testing anniversary date established for this unit. Source testing to determine compliance shall be witnessed or authorized by District personnel. [District Rule 1081] Federally Enforceable Through Title V Permit

- 41. Source test results and fuel test data shall be submitted within 60 days after sample collection with water to fuel injection ratio, on mass basis, determined at time of stack gas sampling. [District Rule 1081] Federally Enforceable Through Title V Permit
- 42. Gas turbine engine shall be equipped with continuously recording oxides of nitrogen and oxygen monitors. NOx monitoring system requirement may be substituted or replaced upon documentation that H2O/fuel ratio correlates well with NOx emission rate. [District NSR Rule] Federally Enforceable Through Title V Permit
- 43. Permittee shall submit compliance testing plan to the District within 60 days prior to the annual source testing date established for this unit. [District Rule 1081] Federally Enforceable Through Title V Permit
- 44. Except during periods of startup/shutdown, emission rates for this unit shall not exceed any of the following: PM-10: 0.015 lb/MMBTU, SOx (as SO2): 0.0031 lb/MMBTU, NOx (as NO2): 0.129 lb/MMBTU or VOC: 0.010 lb/MMBTU. [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- Except during periods of thermal stabilization or reduced load, CO emissions rate shall not exceed 65.0 ppmv @ 15%
 District NSR Rule Federally Enforceable Through Title V Permit
- 46. Except during periods of thermal stabilization or reduced loads, NOx emission rate shall not exceed 35 ppmv at 15% O2 on a 3 hour rolling average basis. [District Rule 4703, 5.1.2 and 7.2.1] Federally Enforceable Through Title V Permit
- 47. Emission rates for this unit shall not exceed any of the following: PM-10: 18.9 lb/day, SOx (as SO2): 3.9 lb/day, NOx (as NO2): 162.2 lb/day, VOC: 12.6 lb/day, or CO: 183.6 lb/day [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- 48. When unit is operating, permittee shall record the higher heating value of fuel gas combusted at least once every month and whenever there is a change in the fuel source. [District NSR Rule] Federally Enforceable Through Title V Permit
- 49. When unit is operating, permittee shall keep accurate daily records of fuel gas consumption and turbine water to fuel injection ratio. [District NSR Rule] Federally Enforceable Through Title V Permit
- 50. All records of required monitoring data and support information shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rules 2520, 9.4.2 and 4703, 6.2.4] Federally Enforceable Through Title V Permit
- 51. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: SJVUAPCD Rule 4703, 6.2.2; 40 CFR 60.332(a) and (b); 60.333(a) and (b); 60.334 (a), (b), and (c)(1); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 52. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Kern County Rule 407; 40 CFR 60.332(c), (d); 60.334(b), and (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit





PERMIT NO: S-1131-971-16

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: NE6 TOWNSHIP: 298 RANGE: 28E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: DORMANT COGENERATION SOLAR TAURUS T6501, WITH NOMINAL RATING 52.4 MMBTU/HR GAS-FIRED GAS TURBINE ENGINE, NOMINAL RATING 3.725 MW, WITH WATER INJECTION AND STRUTHERS UNFIRED RECOVERY STEAM GENERATOR - LEASE FEE B: REMOVE HEAT INPUT RATE (MMBTU/DAY), INSTALL A SELECTIVE CATALYTIC REDUCTION SYSTEM (SCR), CONTINOUS EMISSION MONITORING SYSTEM (CEMS) TO MEASURE NOX, CO AND 02 CONCENTRATIONS, AND REPLACE STRUTHERS UNFIRED HEAT RECOVER STEAM GENERATOR (HRSG) WITH ANOTHER UNFIRED HRSG (IF NECESSARY)

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Gas turbine engine shall be fired exclusively on PUC-regulated or FERC-regulated natural gas, or natural gas documented to be of comparable quality, which has a sulfur content less than or equal to 0.017% by weight. [40 CFR 60.333(a) and District Rule 4801] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

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DAVID WARNER, Director of Permit Services

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- 6. If the turbine is fired on PUC-regulated or FERC-regulated natural gas, then maintain on file copies of natural gas bills or other relevant records. [District Rule 2520] Federally Enforceable Through Title V Permit
- 7. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the test frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(h)(3)] Federally Enforceable Through Title V Permit
- 8. HHV and LHV of the fuel shall be determined by using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.335(b), District Rule 4703] Federally Enforceable Through Title V Permit
- 9. During an initial shakedown period, the emissions shall not exceed any of the following limits: 35 ppmvd NOx @ 15% O2 referenced as NO2; 65 ppmvd CO @ 15% O2; 0.015 lb-PM10/MMBtu; 0.010 lb-VOC/MMBtu referenced as methane; and 0.0031 lb-SOx/MMBtu referenced as SO2. The shakedown period shall not exceed 60 calendar days from the initial startup of the unit under this permit. The shakedown period must be concluded prior to the applicable Rule 4703 compliance deadline selected for this unit. The permittee shall maintain a record of the date of initial operation of this unit, fuel combusted (scf/day) on daily basis, and water-to-fuel ratio or results of NOx and CO over 3-hour rolling average period from CEMS (if operational). These records shall be made readily available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Upon concluding the initial shakedown period, emissions from the gas turbine system shall not exceed any of the following limits: 5 ppmvd NOx @ 15% O2 referenced as NO2; 65 ppmvd CO @ 15% O2; 0.015 lb-PM10/MMBtu; 0.010 lb-VOC/MMBtu referenced as methane; and 0.0031 lb-SOx/MMBtu referenced as SO2. NOx and CO emission limits are based on 3-hour rolling average period. If unit is in either startup, shutdown, or black start mode during any portion of a clock hour, the unit will not be subject to the ppmvd limits for NOx and CO during that clock hour. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 11. Upon concluding the initial shakedown period, emissions from the gas turbine system, on days when startup, shutdown, or black start occurs, shall not exceed any of the following limits: 44.8 lb-NOx/day referenced as NO2; 1,659.1 lb-CO/day; 3.9 lb-SOx/day; 18.9 lb-PM10/day; 99.3 lb-VOC/day referenced as methane; and 35.7 lb-NH3/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Upon concluding the initial shakedown period, the emissions from the gas turbine system shall not exceed any of the following limits: 8,512 lb-NOx/year; 73,874 lb-CO/year; 1,423 lb-SOx/year; 6,885 lb-PM10/year; 5,024 lb-VOC/year; 13,042 lb-NH3/year. All annual emission limits are based on 12 consecutive month rolling emissions total. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Ammonia (NH3) emissions shall not exceed 21 ppmvd @ 15% O2 over a 24-hour average period. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Each three hour rolling average will be compiled from the three most recent one hour periods. Each one hour period shall commence on the hour. Each one hour period in a twenty-four hour average for ammonia slip will commence on the hour. The twenty-four hour average will be calculated starting and ending at twelve-midnight. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Daily emissions shall be compiled for a twenty-four hour period starting and ending at twelve-midnight. Each calendar month in a twelve consecutive month rolling emissions total shall commence at the beginning of the first day of the month. The twelve consecutive month rolling emissions totals used to determine compliance with annual emission limits shall be compiled from the twelve most recent calendar months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. The exhaust stack shall be equipped with permanent provisions to allow collection of stack gas samples consistent with EPA test methods and shall be equipped with safe permanent provisions to sample stack gases with a portable NOx, CO, and O2 analyzer during District inspections. The sampling ports shall be located in accordance with the CARB regulation titled California Air Resources Board Air Monitoring Quality Assurance Volume VI, Standard Operating Procedures for Stationary Emission Monitoring and Testing. [District Rule 1081] Federally Enforceable Through Title V Permit.

- 17. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 18. Source testing shall be witnessed or authorized by District personnel and samples shall be collected by a California Air Resources Board (CARB) certified testing laboratory or a CARB certified source testing firm. [District Rule 1081] Federally Enforceable Through Title V Permit
- 19. Source testing to measure start-up mass emission rates of NOx, CO, and VOC shall be conducted within 60-days of initial startup under this permit and at least once every seven years thereafter. CEMS relative accuracy shall be determined during source testing in accordance with the procedure listed in 40 CFR Part 60, Appendix F with any necessary changes approved by the District. [District Rule 1081] Federally Enforceable Through Title V Permit
- 20. Source testing to determine compliance with the NOx, CO and NH3 emission rates (ppmvd @ 15% O2) during normal operation shall be conducted within 60 days of initial startup under this permit and annually thereafter. [District Rules 2201 and 4703, CFR 60.335(a)] Federally Enforceable Through Title V Permit
- 21. For the purpose of determining compliance with the emissions limits (ppmvd @ 15% O2) during normal operation in this permit, the arithmetic mean of three test runs shall apply, unless two of the three results are above an applicable limit. If two of three runs are above the applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. The following test methods shall be used: NOx EPA Method 7E or 20 or CARB Method 100; CO EPA Method 10 or 10B or CARB Method 100; VOC EPA Method 18 or 25; PM10 EPA Method 5 (front half and back half) or 201 and 202a; ammonia BAAQMD ST-1B; and O2 EPA Method 3, 3A, or 20 or CARB Method 100. EPA approved alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rules 1081 and 4703, 40 CFR 60.335(a), and 40 CFR 60.335(b)(1)] Federally Enforceable Through Title V Permit
- 23. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 24. The owner or operator shall install, certify, maintain, operate, and quality-assure a continuous emission monitor system (CEMS) which continuously measures and records the exhaust gas NOx, CO, and O2 concentrations. Continuous emissions monitors shall be capable of monitoring emissions during normal operating conditions and during startups and shutdowns, provided that CEMS passes the relative accuracy requirements of 40 CFR Part 60, Appendix B, Performance Specification 2 (PS-2) and District approved protocol for startups. If relative accuracy of CEMS cannot be demonstrated during the startup, CEMS results during startup and shutdown events shall be replaced with startup emission rates obtained from the source test conducted by the facility to determine compliance with emission limits contained in this document. [District Rules 1080, 2201 and 4703, 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 25. The CEMS shall complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each 15-minute quadrant of the hour or shall meet equivalent specifications established by mutual agreement of the District, the ARB and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 26. The NOx, CO and O2 CEMS shall meet the requirements in 40 CFR 60, Appendix F Procedure 1 and Part 60, Appendix B Performance Specification 2 (PS 2), or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 27. In accordance with 40 CFR Part 60, Appendix F, 5.1, the CEMS must be audited at least once each calendar quarter. The District shall be notified prior to completion of the audits. Audit reports shall be submitted along with quarterly compliance reports to the District. [District Rule 1080] Federally Enforceable Through Title V Permit
- 28. The owner/operator shall perform a RATA for NOx, CO and O2 as specified by 40 CFR Part 60, Appendix F, 5.1.1, at least once every four calendar quarters. The permittee shall comply with the applicable requirements for quality assurance testing and maintenance of the continuous emission monitor equipment in accordance with the procedures and guidance specified in 40 CFR Part 60, Appendix F. [District Rule 1080] Federally Enforceable Through Title V Permit

- 29. APCO or an authorized representative shall be allowed to inspect, as determined to be necessary, the required monitoring devices to ensure that such devices are functioning properly. [District Rule 1080] Federally Enforceable Through Title V Permit
- 30. The CEMS data shall be reduced to hourly averages as specified in 40 CFR 60.13(h), or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(3)] Federally Enforceable Through Title V Permit
- 31. Upon written notice from the District, the owner or operator shall provide a summary of the data obtained from the CEMS. This summary shall be in the form and the manner prescribed by the District. [District Rule 1080] Federally Enforceable Through Title V Permit
- 32. The facility shall install and maintain equipment, facilities, and systems compatible with the District's CEMS data polling software system and shall make CEMS data available to the District's automated polling system on a daily basis. Upon notice by the District that the facility's CEMS is not providing polling data, the facility may continue to operate without providing automated data for a maximum of 30 days per calendar year provided the CEMS data is sent to the District by a District-approved alternative method. [District Rule 1080] Federally Enforceable Through Title V Permit
- 33. The permittee shall maintain the following records: the date, time and duration of any malfunction of the continuous monitoring equipment; dates of performance testing; dates of evaluations, calibrations, checks, and adjustments of the continuous monitoring equipment; date and time period which a continuous monitoring system or monitoring device was inoperative. [District Rules 1080 and 2201 and 40 CFR 60.8(d)] Federally Enforceable Through Title V Permit
- 34. The owner or operator shall submit a written report of CEM operations for each calendar quarter to the District. The report is due on the 30th day following the end of the calendar quarter and shall include the following: Time intervals, data and magnitude of excess NOx emissions, nature and the cause of excess (if known), corrective actions taken and preventive measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard; Applicable time and date of each period during which the CEM was inoperative, except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess emissions occurred. [District Rule 1080 and 40 CFR 60.334(j)(5)] Federally Enforceable Through Title V Permit
- 35. Monitor downtime for NOx shall be any unit operating hour in which sufficient data are not obtained to validate the hour for either NOx concentration or diluent O2 (or both). [40 CFR 60.334(j)1)(iii)(B)] Federally Enforceable Through Title V Permit
- 36. If the gas turbine system is not fired on PUC-regulated or FERC-regulated natural gas, then a fuel sample shall be collected during the source test to determine sulfur content of the fuel combusted in the turbine. The fuel sample shall be analyzed for the total sulfur content using ASTM D1072; D3246; D4084; D4468; D6228; or D6667; or double GC for H2S and mercaptans. The applicable ranges of some ASTM methods are not adequate to measure the levels of sulfur in some fuel gases. Dilution of samples before analysis (with verification of dilution ratio) may be used after getting a prior approval from the District. [40 CFR 60.335(b)(10)] Federally Enforceable Through Title V Permit
- 37. Should the applicant decide to conduct performance evaluation of CEMS with the initial performance test, a minimum of 9 reference method runs, with a minimum time per run of 21 minutes, at a single load level, between 90 and 100 percent of peak (or the highest physically achievable) load shall be performed. The test data obtained during these run can be used to demonstrate compliance with the applicable NOx emission limit and to provide reference method data for the RATA of the CEMS. The requirement to test at three additional load levels is waived under this option. [40 CFR 60.335(b)(6)] Federally Enforceable Through Title V Permit
- 38. A totalizing mass or volumetric fuel flow computer shall be utilized and maintained to calculate the amount of natural gas combusted based on measured flow meter parameters (fuel pressure and temperature) and gas composition.

 [District Rule 4703] Federally Enforceable Through Title V Permit
- 39. Except during black start, start-up shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 40. Shutdown shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit

- 41. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup (black start) and shutdown. [District Rule 4703] Federally Enforceable Through Title V Permit
- 42. Start-up is defined as the period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. [District Rule 4703] Federally Enforceable Through Title V Permit
- 43. Shutdown is defined as the period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Reduced load period is defined as the time during which a gas turbine is operated at less than rated capacity in order to change the position of the exhaust gas diverter gate. Each reduced load period shall not exceed one hour. [District Rule 4703] Federally Enforceable Through Title V Permit
- 45. A black start event is defined as the startup of a unit while the cogen plant is electrically separated from the utility grid. A black start shall not exceed 4.0 hours per event. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 46. The owner or operator shall submit to the District information correlating the NOx control system operating parameters to the associated measured NOx output. The information must be sufficient to allow the District to determine compliance with the NOx emission limits of this permit when the CEMS is not operating properly. [District Rule 4703] Federally Enforceable Through Title V Permit
- 47. The owner or operator shall maintain a stationary gas turbine system operating log that includes, on a daily basis, the actual local startup and stop time, length and reason for reduced load periods, total hours of operation, the type and quantity of fuel used, duration of each start-up (or black start) and each shutdown time period. [District Rule 4703] Federally Enforceable Through Title V Permit
- 48. The owner or operator shall maintain all records of required monitoring data and support information for a period of five years from the date of data entry and shall make such records available to the District upon request. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 49. NOx emissions shall not exceed 150 ppmvd @ 15% O2 (1-hour average), excluding startup (black start), shutdown and reduced load periods. [40 CFR 60.332(a)(1) & 60.332(a)(2)] Federally Enforceable Through Title V Permit
- 50. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: SJVUAPCD Rule 4703, 6.2.2; 40 CFR 60.332(a) and (b); 60.333(a) and (b); 60.334 (a) and (b); 60.335(a), (b), and (c). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 51. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Kern County Rule 407; 40 CFR 60.332(c) and (d). A permit shield is granted from these requirements [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit





PERMIT NO: S-1131-973-14

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: SE25 TOWNSHIP: 28S RANGE: 27E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: COGENERATION UNIT #2 (SOUTH) SOLAR CENTAUR TYPE H, 52.4 MM BTU/HR (NOMINAL RATING) GAS FIRED TURBINE ENGINE, 3,725 MW, WITH WATER INJECTION AND STRUTHERS UNFIRED HEAT RECOVERY STEAM GENERATOR - FEE A: DESIGNATE NON-COMPLIANT DORMANT EMISSION UNIT FOR TIER-3 **NOX STANDARDS OF RULE 4703**

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No modification to this unit shall be performed without an Authority to Construct for such modification(s), except for changes specified in conditions below. [District Rule 2010]
- The fuel supply line shall be physically disconnected from this unit. [District Rule 4703]
- This equipment shall not be operated for any reason until an Authority to Construct permit is issued approving all necessary retrofits required to comply with the applicable requirements of District Rule 4703 and all other applicable District regulations, [District Rule 4703]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct still all expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seved Sadredin

DAVID WARNER Director of Permit Services

Executive Director

- 6. Units shall be fired exclusively on PUC-regulated or FERC-regulated natural gas which has a sulfur content less than or equal to 0.017% by weight. [40 CFR 60.333(a) & (b);60.332(a); Kern County Rule 407] Federally Enforceable Through Title V Permit
- Operator shall not discharge into the atmosphere combustion contaminants (PM) exceeding in concentration at the
 point of discharge, 0.1 gr/dscf. [District Rule 4201; Kern County Rule 404] Federally Enforceable Through Title V
 Permit
- 8. Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [District Rule 1081; Kern County Rule 108.1] Federally Enforceable Through Title V Permit
- 9. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072, D 3031, D 4084 or D 3246. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- 10. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 11. HHV and LHV of the fuel shall be determined using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.335(b) and District Rule 4703, 6.4,5] Federally Enforceable Through Title V Permit
- 12. Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4]
- 13. The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a), (b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 14. If the turbine is fired on PUC-regulated or FERC-regulated natural gas, then maintain on file copies of natural gas bills or other relevant records. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 15. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis, the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(a),(b) and District Rule 4703, 6.2.4] Federally Enforceable Through Title V Permit
- 16. Permittee shall install, operate and maintain in calibration a predictive emissions monitoring system which continuously measures and records the water-to-fuel ratio and which correlates the water-to-fuel ratio with the NOx concentration in the exhaust by using the method described in 40 CFR 60.335(c). [40 CFR 60.334] Federally Enforceable Through Title V Permit
- 17. Permittee shall submit to the APCO the information correlating the control system operating parameters to the associated measured NOx output. [District Rule 4703, 6.2.3] Federally Enforceable Through Title V Permit
- 18. Permittee shall install, operate and maintain in calibration a system which continuously measures and records elapsed time of turbine operation. [40 CFR 60.334 and District Rule 4703, 6.2.1] Federally Enforceable Through Title V Permit
- 19. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)]
- 20. Permittee shall submit an excess NSPS emissions and monitoring systems performance report (excess emissions are defined in applicable subparts) and/or a summary report form to the APCO semiannually, except when more frequent reporting is specifically required by an applicable subpart. All reports shall be postmarked by the 30th day of each calendar half (or quarter, as appropriate). [40 CFR 60,7(c)] Federally Enforceable Through Title V Permit
- 21. Except during periods of startup/shutdown, any one-hour period during which the average water-to-fuel ratio, as measured by the continuous monitoring system, falls below the water-to-fuel ratio determined to demonstrate compliance with the NOx emissions limit required by NSPS shall be reported to the APCO. Each report shall include the average water-to-fuel ratio, average fuel consumption, ambient conditions, turbine gas load and nitrogen content of the fuel during the period of excess emissions. [40 CFR 60.334(c)] Federally Enforceable Through Title V Permit

- 22. Gas turbine engine shall be equipped with continuously recording fuel gas flowrate monitor. [District NSR Rule] Federally Enforceable Through Title V Permit
- 23. Gas turbine engine shall be equipped with water injection system for NOx control. [District NSR Rule] Federally Enforceable Through Title V Permit
- 24. Gas turbine engine water injection rate shall be maintained such that water to fuel ratio is no less than that amount determined necessary to ensure emission limits compliance. [District NSR Rule] Federally Enforceable Through Title V Permit
- 25. Gas turbine engine shall be equipped with continuously recording water injection rate monitor accurate to within +/5%. [District NSR Rule] Federally Enforceable Through Title V Permit
- 26. Startup and shutdown of gas turbine engine, as defined in 40 CFR Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [District Rule 4703] Federally Enforceable Through Title V Permit
- 27. Except during periods of startup/shutdown, if water injection system is inoperative, gas turbine engine shall be shut down. [40 CFR 60.8(c), District NSR Rule] Federally Enforceable Through Title V Permit
- 28. Waste heat recovery steam generator exhaust shall be equipped with permanent provisions to allow collection of gas sample consistent with EPA test methods. [District Rule 1081] Federally Enforceable Through Title V Permit
- 29. All steam produced by this source operation shall be used only in existing TEOR operation(s) served by existing vapor control system(s). [District NSR Rule] Federally Enforceable Through Title V Permit
- 30. All wells producing from strata steamed by this unit shall be connected to a District-approved emissions control system, have District-approved closed casing vents or be District-approved uncontrolled cyclic wells. [District Rule 4401] Federally Enforceable Through Title V Permit
- 31. Emissions increases from new wells in zone steamed by this equipment shall be controlled and mitigated as required by District NSR Rule and District Rule 4401 (amended 1/15/98). [District NSR Rule] Federally Enforceable Through Title V Permit
- 32. Source testing shall be conducted for at least three levels of operating range of water to fuel ratio to demonstrate previously established ratio correlation with NOx emissions remains valid. [District NSR Rule and District Rule 1081] Federally Enforceable Through Title V Permit
- Compliance with nitrogen oxide, and CO emission limits shall be demonstrated by District-witnessed sample
 collection by independent testing laboratory within 60 days of permit anniversary date. [District Rule 1081] Federally
 Enforceable Through Title V Permit
- 34. Source test results and fuel test data shall be submitted within 60 days after sample collection with water to fuel injection ratio, on mass basis, determined at time of stack gas sampling. [District Rule 1081] Federally Enforceable Through Title V Permit
- 35. Permittee shall keep accurate daily records of turbine water to fuel injection ratio and such records shall be made readily available for District inspection upon request. [District NSR Rule]
- 36. Gas turbine engine shall be equipped with continuously recording oxides of nitrogen and oxygen monitors. NOx monitoring system requirement may be substituted or replaced upon documentation that H2O/fuel ratio correlates well with NOx emission rate. [District NSR Rule] Federally Enforceable Through Title V Permit
- 37. Permittee shall submit compliance testing plan to the District within 60 days prior to permit anniversary date. [District Rule 1081] Federally Enforceable Through Title V Permit
- 38. Except during periods of startup/shutdown, emission rates for this unit shall not exceed any of the following: PM-10: 0.015 lb/MMBTU, SOx (as SO2): 0.0031 lb/MMBTU, NOx (as NO2): 0.129 lb/MMBTU or VOC: 0.010 lb/MMBTU. [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- 39. Except during periods of thermal stabilization or reduced load, CO emissions rate shall not exceed 65.0 ppmv @ 15% O2. [District NSR Rule] Federally Enforceable Through Title V Permit

- 40. Except during periods of thermal stabilization or reduced loads, NOx emission rate shall not exceed 35 ppmv at 15% O2 on a 3 hour rolling average basis. [District Rule 4703, 5.1.2 and 7.2.1]
- 41. Emission rates for this unit shall not exceed any of the following: PM-10: 18.9 lb/day, SOx (as SO2): 3.9 lb/day, NOx (as NO2): 162.2 lb/day, VOC: 12.6 lb/day, or CO: 183.6 lb/day [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- 42. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: SJVUAPCD Rule 4703, 6.2.2; 40 CFR 60.332(a) and (b); 60.333(a) and (b); 60.334 (a), (b), and (c)(1); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 43. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Kern County Rule 407; 40 CFR 60.332(c), (d); 60.334(b), and (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit





PERMIT NO: S-1131-973-15

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC.

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: SE25 TOWNSHIP: 28S RANGE: 27E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: COGENERATION UNIT #2 (SOUTH) SOLAR CENTAUR TYPE H, 52.4 MM BTU/HR (NOMINAL RATING) GAS FIRED TURBINE ENGINE, 3.725 MW, WITH WATER INJECTION AND STRUTHERS UNFIRED HEAT RECOVERY STEAM GENERATOR - FEE A: REMOVE HEAT INPUT RATE (MMBTU/DAY), INSTALL A SELECTIVE CATALYTIC REDUCTION SYSTEM (SCR), A CONTINOUS EMISSION MONITORING SYSTEM (CEMS) TO MEASURE NOX, CO AND O2 CONCENTRATIONS, AND REPLACE STRUTHERS UNFIRED HEAT RECOVER STEAM GENERATOR (HRSG) WITH ANOTHER UNFIRED HRSG (IF NECESSARY)

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Gas turbine engine shall be fired exclusively on PUC-regulated or FERC-regulated natural gas, or natural gas documented to be of comparable quality, which has a sulfur content less than or equal to 0.017% by weight. [40 CFR 60.333(a) and District Rule 4801] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

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Executive Director

DAVID WARNER Director of Permit Services

- If the turbine is fired on PUC-regulated or FERC-regulated natural gas, then maintain on file copies of natural gas bills
 or other relevant records. [District Rule 2520] Federally Enforceable Through Title V Permit
- 7. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(h)(3)] Federally Enforceable Through Title V Permit
- 8. HHV and LHV of the fuel shall be determined by using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.335(b), District Rule 4703] Federally Enforceable Through Title V Permit
- 9. During an initial shakedown period, the emissions shall not exceed any of the following limits: 35 ppmvd NOx @ 15% O2 referenced as NO2; 65 ppmvd CO @ 15% O2; 0.015 lb-PM10/MMBtu; 0.010 lb-VOC/MMBtu referenced as methane; and 0.0031 lb-SOx/MMBtu referenced as SO2. The shakedown period shall not exceed 60 calendar days from the initial startup of the unit under this permit. The shakedown period must be concluded prior to the applicable Rule 4703 compliance deadline selected for this unit. The permittee shall maintain a record of the date of initial operation of this unit, fuel combusted (scf/day) on daily basis, and water-to-fuel ratio or results of NOx and CO over 3-hour rolling average period from CEMS (if operational). These records shall be made readily available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Upon concluding the initial shakedown period, emissions from the gas turbine system shall not exceed any of the following limits: 5 ppmvd NOx @ 15% O2 referenced as NO2; 65 ppmvd CO @ 15% O2; 0.015 lb-PM10/MMBtu; 0.010 lb-VOC/MMBtu referenced as methane; and 0.0031 lb-SOx/MMBtu referenced as SO2. NOx and CO emission limits are based on 3-hour rolling average period. If unit is in either startup, shutdown, or black start mode during any portion of a clock hour, the unit will not be subject to the ppmvd limits for NOx and CO during that clock hour. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 11. Upon concluding the initial shakedown period, the emissions from the gas turbine system, on days when startup, shutdown, or black start occurs, shall not exceed any of the following limits: 40.6 lb-NOx/day referenced as NO2; 1,455.1 lb-CO/day; 3.9 lb-SOx/day; 18.9 lb-PM10/day; 87.0 lb-VOC/day referenced as methane; and 35.7 lb-NH3/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Upon concluding the initial shakedown period, the emissions from the gas turbine system shall not exceed any of the following limits: 8,491 lb-NOx/year; 72,854 lb-CO/year; 1,423 lb-SOx/year; 6,885 lb-PM10/year; 4,963 lb-VOC/year; 13,042 lb-NH3/year. All annual emission limits are based on 12 consecutive month rolling emissions total. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Ammonia (NH3) emissions shall not exceed 21 ppmvd @ 15% O2 over a 24-hour average period. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Each three hour rolling average will be compiled from the three most recent one hour periods. Each one hour period shall commence on the hour. Each one hour period in a twenty-four hour average for ammonia slip will commence on the hour. The twenty-four hour average will be calculated starting and ending at twelve-midnight. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Daily emissions shall be compiled for a twenty-four hour period starting and ending at twelve-midnight. Each calendar month in a twelve consecutive month rolling emissions total shall commence at the beginning of the first day of the month. The twelve consecutive month rolling emissions totals used to determine compliance with annual emission limits shall be compiled from the twelve most recent calendar months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. The exhaust stack shall be equipped with permanent provisions to allow collection of stack gas samples consistent with EPA test methods and shall be equipped with safe permanent provisions to sample stack gases with a portable NOx, CO, and O2 analyzer during District inspections. The sampling ports shall be located in accordance with the CARB regulation titled California Air Resources Board Air Monitoring Quality Assurance Volume VI, Standard Operating Procedures for Stationary Emission Monitoring and Testing. [District Rule 1081] Federally Enforceable Through Title V Permit

- 17. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 18. Source testing shall be witnessed or authorized by District personnel and samples shall be collected by a California Air Resources Board (CARB) certified testing laboratory or a CARB certified source testing firm. [District Rule 1081] Federally Enforceable Through Title V Permit
- 19. Source testing to measure start-up mass emission rates of NOx, CO, and VOC shall be conducted for one of the gas turbine engines (S-1131-970 or -973) within 60-days of initial startup under this permit and at least once every seven years thereafter. CEMS relative accuracy shall be determined during source testing in accordance with the procedure listed in 40 CFR Part 60, Appendix F with any necessary changes approved by the District. [District Rule 1081] Federally Enforceable Through Title V Permit
- 20. Source testing to determine compliance with the NOx, CO and NH3 emission rates (ppmvd @ 15% O2) during normal operation shall be conducted within 60 days of initial startup under this permit and annually thereafter. [District Rules 2201 and 4703, CFR 60.335(a)] Federally Enforceable Through Title V Permit
- 21. For the purpose of determining compliance with the emissions limits (ppmvd @ 15% O2) during normal operation in this permit, the arithmetic mean of three test runs shall apply, unless two of the three results are above an applicable limit. If two of three runs are above the applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. The following test methods shall be used: NOx EPA Method 7E or 20 or CARB Method 100; CO EPA Method 10 or 10B or CARB Method 100; VOC EPA Method 18 or 25; PM10 EPA Method 5 (front half and back half) or 201 and 202a; ammonia BAAQMD ST-1B; and O2 EPA Method 3, 3A, or 20 or CARB Method 100. EPA approved alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rules 1081 and 4703, 40 CFR 60.335(a), and 40 CFR 60.335(b)(1)] Federally Enforceable Through Title V Permit
- 23. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 24. The owner or operator shall install, certify, maintain, operate, and quality-assure a continuous emission monitor system (CEMS) which continuously measures and records the exhaust gas NOx, CO, and O2 concentrations. Continuous emissions monitors shall be capable of monitoring emissions during normal operating conditions and during startups and shutdowns, provided that CEMS passes the relative accuracy requirements of 40 CFR Part 60, Appendix B, Performance Specification 2 (PS-2) and District approved protocol for startups. If relative accuracy of CEMS cannot be demonstrated during the startup, CEMS results during startup and shutdown events shall be replaced with startup emission rates obtained from the source test conducted by the facility to determine compliance with emission limits contained in this document. [District Rules 1080, 2201 and 4703, 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 25. The CEMS shall complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each 15-minute quadrant of the hour or shall meet equivalent specifications established by mutual agreement of the District, the ARB and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 26. The NOx, CO and O2 CEMS shall meet the requirements in 40 CFR 60, Appendix F Procedure 1 and Part 60, Appendix B Performance Specification 2 (PS 2), or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 27. In accordance with 40 CFR Part 60, Appendix F, 5.1, the CEMS must be audited at least once each calendar quarter. The District shall be notified prior to completion of the audits. Audit reports shall be submitted along with quarterly compliance reports to the District Rule 1080] Federally Enforceable Through Title V Permit

- 28. NOx, CO and O2 concentrations from the gas turbine systems operating under permits S-1131-970 and S-1131-973 shall be monitored by a common CEMS. The requirements in 40 CFR 60, Appendix F, shall be met through the following EPA and District approved modified procedures: (1) perform annual RATA testing on at least one unit (S-1131-970 or S-1131-973), and rotate the unit tested so that each unit is tested over two years; (2) perform annual RAA testing for the unit for which the annual RATA is not performed, (3) if a unit fails RAA testing, RATA test must be conducted within 60 days on the failed unit, and 4) for every quarter that RATA or RAA testing is not performed, a CGA is to be performed on each unit. [District Rule 1080] Federally Enforceable Through Title V Permit
- 29. APCO or an authorized representative shall be allowed to inspect, as determined to be necessary, the required monitoring devices to ensure that such devices are functioning properly. [District Rule 1080] Federally Enforceable Through Title V Permit
- 30. The CEMS data shall be reduced to hourly averages as specified in 40 CFR 60.13(h), or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(3)] Federally Enforceable Through Title V Permit
- 31. Upon written notice from the District, the owner or operator shall provide a summary of the data obtained from the CEMS. This summary shall be in the form and the manner prescribed by the District. [District Rule 1080] Federally Enforceable Through Title V Permit
- 32. The facility shall install and maintain equipment, facilities, and systems compatible with the District's CEMS data polling software system and shall make CEMS data available to the District's automated polling system on a daily basis. Upon notice by the District that the facility's CEMS is not providing polling data, the facility may continue to operate without providing automated data for a maximum of 30 days per calendar year provided the CEMS data is sent to the District by a District-approved alternative method. [District Rule 1080] Federally Enforceable Through Title V Permit
- 33. The permittee shall maintain the following records: the date, time and duration of any malfunction of the continuous monitoring equipment; dates of performance testing; dates of evaluations, calibrations, checks, and adjustments of the continuous monitoring equipment; date and time period which a continuous monitoring system or monitoring device was inoperative. [District Rules 1080 and 2201 and 40 CFR 60.8(d)] Federally Enforceable Through Title V Permit
- 34. The owner or operator shall submit a written report of CEM operations for each calendar quarter to the District. The report is due on the 30th day following the end of the calendar quarter and shall include the following: Time intervals, data and magnitude of excess NOx emissions, nature and the cause of excess (if known), corrective actions taken and preventive measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard; Applicable time and date of each period during which the CEM was inoperative, except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess emissions occurred. [District Rule 1080 and 40 CFR 60.334(j)(5)] Federally Enforceable Through Title V Permit
- 35. Monitor downtime for NOx shall be any unit operating hour in which sufficient data are not obtained to validate the hour for either NOx concentration or diluent O2 (or both). [40 CFR 60.334(j)1)(iii)(B)] Federally Enforceable Through Title V Permit
- 36. If the gas turbine system is not fired on PUC-regulated or FERC-regulated natural gas, then a fuel sample shall be collected during the source test to determine sulfur content of the fuel combusted in the turbine. The fuel sample shall be analyzed for the total sulfur content using ASTM D1072; D3246; D4084; D4468; D6228; or D6667; or double GC for H2S and mercaptans. The applicable ranges of some ASTM methods are not adequate to measure the levels of sulfur in some fuel gases. Dilution of samples before analysis (with verification of dilution ratio) may be used after getting a prior approval from the District. [40 CFR 60.335(b)(10)] Federally Enforceable Through Title V Permit
- 37. Should the applicant decide to conduct performance evaluation of CEMS with the initial performance test, a minimum of 9 reference method runs, with a minimum time per run of 21 minutes, at a single load level, between 90 and 100 percent of peak (or the highest physically achievable) load shall be performed. The test data obtained during these run can be used to demonstrate compliance with the applicable NOx emission limit and to provide reference method data for the RATA of the CEMS. The requirement to test at three additional load levels is waived under this option. [40 CFR 60.335(b)(6)] Federally Enforceable Through Title V Permit

- 38. A totalizing mass or volumetric fuel flow computer shall be utilized and maintained to calculate the amount of natural gas combusted based on measured flow meter parameters (fuel pressure and temperature) and gas composition.

 [District Rule 4703] Federally Enforceable Through Title V Permit
- Except during black start, start-up shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 40. Shutdown shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 41. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup (black start) and shutdown. [District Rule 4703] Federally Enforceable Through Title V Permit
- 42. Start-up is defined as the period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. [District Rule 4703] Federally Enforceable Through Title V Permit
- 43. Shutdown is defined as the period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Reduced load period is defined as the time during which a gas turbine is operated at less than rated capacity in order to change the position of the exhaust gas diverter gate. Each reduced load period shall not exceed one hour. [District Rule 4703] Federally Enforceable Through Title V Permit
- 45. A black start event is defined as the startup of a unit while the cogen plant is electrically separated from the utility grid. A black start shall not exceed 4.0 hours per event. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 46. The owner or operator shall submit to the District information correlating the NOx control system operating parameters to the associated measured NOx output. The information must be sufficient to allow the District to determine compliance with the NOx emission limits of this permit when the CEMS is not operating properly. [District Rule 4703] Federally Enforceable Through Title V Permit
- 47. The owner or operator shall maintain a stationary gas turbine system operating log that includes, on a daily basis, the actual local startup and stop time, length and reason for reduced load periods, total hours of operation, the type and quantity of fuel used, duration of each start-up (or black start) and each shutdown time period. [District Rule 4703] Federally Enforceable Through Title V Permit
- 48. The owner or operator shall maintain all records of required monitoring data and support information for a period of five years from the date of data entry and shall make such records available to the District upon request. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 49. NOx emissions shall not exceed 150 ppmvd @ 15% O2 (1-hour average), excluding startup (black start), shutdown and reduced load periods. [40 CFR 60.332(a)(1) & 60.332(a)(2)] Federally Enforceable Through Title V Permit
- 50. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: SJVUAPCD Rule 4703, 6.2.2; 40 CFR 60.332(a) and (b); 60.333(a) and (b); 60.334 (a) and (b); 60.335(a), (b), and (c). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 51. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Kern County Rule 407; 40 CFR 60.332(c) and (d). A permit shield is granted from these requirements [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit





PERMIT NO: S-1131-974-12

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: NE30 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: COGENERATION UNIT #2 (EAST): SOLAR CENTAUR TYPE H, 52.4 MMBTU/HR (NOMINAL RATING) GAS FIRED TURBINE ENGINE, 3.725 MV, WITH WATER INJECTION AND STRUTHERS UNFIRED HEAT RECOVERY STEAM GENERATOR - LEASE FEE C: DESIGNATE NON-COMPLIANT DORMANT EMISSION UNIT FOR TIER-3 NOX STANDARDS OF RULE 4703

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No modification to this unit shall be performed without an Authority to Construct for such modification(s), except for changes specified in conditions below. [District Rule 2010]
- The fuel supply line shall be physically disconnected from this unit. [District Rule 4703]
- This equipment shall not be operated for any reason until an Authority to Construct permit is issued approving all necessary retrofits required to comply with the applicable requirements of District Rule 4703 and all other applicable District regulations. [District Rule 4703]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances regulations of all other governmental agencies which may pertain to the above equipment.

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DAVID WARNER Director of Permit Services

- Units shall be fired exclusively on PUC-regulated or FERC-regulated natural gas which has a sulfur content less than
 or equal to 0.017% by weight. [40 CFR 60.333(a) & (b);60.332(a); Kern County Rule 407] Federally Enforceable
 Through Title V Permit
- Operator shall not discharge into the atmosphere combustion contaminants (PM) exceeding in concentration at the
 point of discharge, 0.1 gr/dscf. [District Rule 4201; Kern County Rule 404] Federally Enforceable Through Title V
 Permit
- 8. Operator shall not exceed a NOx emission rate of 35 ppmvd @ 15% O2, excluding thermal stabilization and reduced load periods. [40 CFR 60.332(a)(1) & 60.332(a)(2) and District Rule 4703, 5.1.2] Federally Enforceable Through Title V Permit
- 9. Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [District Rule 1081; Kern County Rule 108.1] Federally Enforceable Through Title V Permit
- If the turbine is not fired on PUC-regulated or FERC-regulated natural gas then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072, D 3031, D 4084 or D 3246. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- 11. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 12. HHV and LHV of the fuel shall be determined using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.335(b) and District Rule 4703, 6.4.5] Federally Enforceable Through Title V Permit
- 13. Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- 14. The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a), (b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 15. If the turbine is fired on PUC-regulated or FERC-regulated natural gas, then maintain on file copies of natural gas bills or other relevant records. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 16. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis, the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(a),(b) and District Rule 4703, 6.2.4] Federally Enforceable Through Title V Permit
- 17. Permittee shall install, operate and maintain in calibration a predictive emissions monitoring system which continuously measures and records the water-to-fuel ratio and which correlates the water-to-fuel ratio with the NOx concentration in the exhaust by using the method described in 40 CFR 60.335(c). [40 CFR 60.334] Federally Enforceable Through Title V Permit
- 18. Permittee shall submit to the APCO the information correlating the control system operating parameters to the associated measured NOx output. [District Rule 4703, 6.2.3] Federally Enforceable Through Title V Permit
- 19. Permittee shall install, operate and maintain in calibration a system which continuously measures and records elapsed time of turbine operation. [40 CFR 60.334 and District Rule 4703, 6.2.1] Federally Enforceable Through Title V Permit
- 20. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 21. Permittee shall submit an excess emissions and monitoring systems performance report (excess emissions are defined in applicable subparts) and/or a summary report form to the APCO semiannually, except when more frequent reporting is specifically required by an applicable subpart. All reports shall be postmarked by the 30th day of each calendar half (or quarter, as appropriate). [40 CFR 60.7(c)] Federally Enforceable Through Title V Permit

- 22. Except during periods of startup/shutdown, any one-hour period during which the average water-to-fuel ratio, as measured by the continuous monitoring system, falls below the water-to-fuel ratio determined to demonstrate compliance shall be reported to the APCO. Each report shall include the average water-to-fuel ratio, average fuel consumption, ambient conditions, turbine gas load and nitrogen content of the fuel during the period of excess emissions. [40 CFR 60.334(c)] Federally Enforceable Through Title V Permit
- 23. Gas turbine engine shall be equipped with continuously recording fuel gas flowrate monitor. [District NSR Rule] Federally Enforceable Through Title V Permit
- 24. Gas turbine engine shall be equipped with water injection system for NOx control. [District NSR Rule] Federally Enforceable Through Title V Permit
- 25. Gas turbine engine water injection rate shall be maintained such that water to fuel ratio is no less than that amount determined necessary to ensure emission limits compliance. [District NSR Rule] Federally Enforceable Through Title V Permit
- Gas turbine engine shall be equipped with continuously recording water injection rate monitor accurate to within +/ [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. Startup and shutdown of gas turbine engine, as defined in 40 CFR Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [District Rule 4703] Federally Enforceable Through Title V Permit
- 28. Except during periods of startup/shutdown, if water injection system is inoperative, gas turbine engine shall be shut down. [40 CFR 60.8(c), District NSR Rule] Federally Enforceable Through Title V Permit
- 29. Waste heat recovery steam generator exhaust shall be equipped with permanent provisions to allow collection of gas sample consistent with EPA test methods. [District Rule 1081] Federally Enforceable Through Title V Permit
- 30. All steam produced by this source operation shall be used only in existing TEOR operation(s) served by existing vapor control system(s). [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. All wells producing from strata steamed by this unit shall be connected to a District-approved emissions control system, have District-approved closed casing vents or be District-approved uncontrolled cyclic wells. [District Rule 4401] Federally Enforceable Through Title V Permit
- 32. Emissions increases from new wells in zone steamed by this equipment shall be controlled and mitigated as required by District NSR Rule and District Rule 4401 (amended 1/15/98). [District NSR Rule] Federally Enforceable Through Title V Permit
- 33. Source testing shall be conducted for at least three levels of operating range of water to fuel ratio to demonstrate previously established ratio correlation with NOx emissions remains valid. [District NSR Rule and 1081] Federally Enforceable Through Title V Permit
- 34. Compliance with nitrogen oxide, and CO emission limits shall be demonstrated by District-witnessed sample collection by independent testing laboratory annually within 60 days of permit anniversary date. [District Rules 1081 and 4703] Federally Enforceable Through Title V Permit
- 35. Source test results and fuel test data shall be submitted within 60 days after sample collection with water to fuel injection ratio, on mass basis, determined at time of stack gas sampling. [District Rule 1081] Federally Enforceable Through Title V Permit
- 36. Permittee shall keep accurate daily records of turbine water to fuel injection ratio and such records shall be made readily available for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit
- 37. Gas turbine engine shall be equipped with continuously recording oxides of nitrogen and oxygen monitors. NOx monitoring system requirement may be substituted or replaced upon documentation that H2O/fuel ratio correlates well with NOx emission rate. [District NSR Rule] Federally Enforceable Through Title V Permit
- 38. Permittee shall submit compliance testing plan to the District within 60 days prior to permit anniversary date. [District Rule 1081] Federally Enforceable Through Title V Permit

- 39. Except during periods of startup/shutdown, emission rates for this unit shall not exceed any of the following: PM-10: 0.015 lb/MMBTU, SOx (as SO2): 0.0031 lb/MMBTU, NOx (as NO2): 35 ppmv @ 15% O2, VOC: 0.010 lb/MMBTU, or CO: 57.0 ppmv @ 15% O2. [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- 40. Emission rates for this unit shall not exceed any of the following: PM-10: 18.9 lb/day, SOx (as SO2): 3.9 lb/day, NOx (as NO2): 163.4 lb/day, VOC: 12.6 lb/day, or CO: 162.2 lb/day [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- 41. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: SJVUAPCD Rule 4703, 6.2.2; 40 CFR 60.332(a) and (b); 60.333(a) and (b); 60.334 (a), (b), and (c)(1); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 42. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Kern County Rule 407; 40 CFR 60.332(c), (d); 60.334(b), and (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit





PERMIT NO: S-1131-974-13

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: NE30 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: COGENERATION UNIT #2 (EAST); SOLAR CENTAUR TYPE H, 52.4 MMBTU/HR (NOMINAL RATING) GAS FIRED TURBINE ENGINE, 3.725 MV, WITH WATER INJECTION AND STRUTHERS UNFIRED HEAT RECOVERY STEAM GENERATOR - LEASE FEE C: REMOVE HEAT INPUT RATE (MMBTU/DAY), INSTALL A SELECTIVE CATALYTIC REDUCTION SYSTEM (SCR), A CONTINOUS EMISSION MONITORING SYSTEM (CEMS) TO MEASURE NOX, CO AND O2 CONCENTRATIONS, AND REPLACE STRUTHERS UNFIRED HEAT RECOVER STEAM GENERATOR (HRSG) WITH ANOTHER UNFIRED HRSG (IF NECESSARY)

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Gas turbine engine shall be fired exclusively on PUC-regulated or FERC-regulated natural gas, or natural gas documented to be of comparable quality, which has a sulfur content less than or equal to 0.017% by weight. [40 CFR 60.333(a) and District Rule 4801] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, s ecifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinarpes and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNE R, Direct or of Permit Services

- If the turbine is fired on PUC-regulated or FERC-regulated natural gas, then maintain on file copies of natural gas bills
 or other relevant records. [District Rule 2520] Federally Enforceable Through Title V Permit
- 7. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(h)(3)] Federally Enforceable Through Title V Permit
- 8. HHV and LHV of the fuel shall be determined by using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.335(b), District Rule 4703] Federally Enforceable Through Title V Permit
- 9. During an initial shakedown period, the emissions shall not exceed any of the following limits: 35 ppmvd NOx @ 15% O2 referenced as NO2; 57 ppmvd CO @ 15% O2; 0.015 lb-PM10/MMBtu; 0.010 lb-VOC/MMBtu referenced as methane; and 0.0031 lb-SOx/MMBtu referenced as SO2. The shakedown period shall not exceed 60 calendar days from the initial startup of the unit under this permit. The shakedown period must be concluded prior to the applicable Rule 4703 compliance deadline selected for this unit. The permittee shall maintain a record of the date of initial operation of this unit, fuel combusted (scf/day) on daily basis, and water-to-fuel ratio or results of NOx and CO over 3-hour rolling average period from CEMS (if operational). These records shall be made readily available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Upon concluding the initial shakedown period, emissions from the gas turbine system, when startup or shutdown or black start do not occur, shall not exceed any of the following limits: 5 ppmvd NOx @ 15% O2 referenced as NO2; 57 ppmvd CO @ 15% O2; 0.015 lb-PM10/MMBtu; 0.010 lb-VOC/MMBtu referenced as methane; and 0.0031 lb-SOx/MMBtu referenced as SO2. NOx and CO emission limits are based on 3-hour rolling average period. If unit is in either startup, shutdown, or black start mode during any portion of a clock hour, the unit will not be subject to the ppmvd limits for NOx and CO during that clock hour. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 11. Upon concluding the initial shakedown period, emissions from the gas turbine system, on days when startup, shutdown, or black start occurs, shall not exceed any of the following limits: 40.6 lb-NOx/day referenced as NO2; 1,436.9 lb-CO/day; 3.9 lb-SOx/day; 18.9 lb-PM10/day; 87.0 lb-VOC/day referenced as methane; and 35.7 lb-NH3/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Upon concluding the initial shakedown period, the emissions from the gas turbine system shall not exceed any of the following limits: 8,491 lb-NOx/year; 64,692 lb-CO/year; 1,423 lb-SOx/year; 6,885 lb-PM10/year; 4,963 lb-VOC/year; 13,042 lb-NH3/year. All annual emission limits are based on 12 consecutive month rolling emissions total. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Ammonia (NH3) emissions shall not exceed 21 ppmvd @ 15% O2 over a 24-hour average period. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Each three hour rolling average will be compiled from the three most recent one hour periods. Each one hour period shall commence on the hour. Each one hour period in a twenty-four hour average for ammonia slip will commence on the hour. The twenty-four hour average will be calculated starting and ending at twelve-midnight. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Daily emissions shall be compiled for a twenty-four hour period starting and ending at twelve-midnight. Each calendar month in a twelve consecutive month rolling emissions total shall commence at the beginning of the first day of the month. The twelve consecutive month rolling emissions totals used to determine compliance with annual emission limits shall be compiled from the twelve most recent calendar months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. The exhaust stack shall be equipped with permanent provisions to allow collection of stack gas samples consistent with EPA test methods and shall be equipped with safe permanent provisions to sample stack gases with a portable NOx, CO, and O2 analyzer during District inspections. The sampling ports shall be located in accordance with the CARB regulation titled California Air Resources Board Air Monitoring Quality Assurance Volume VI, Standard Operating Procedures for Stationary Emission Monitoring and Testing. [District Rule 1081] Federally Enforceable Through Title V Permit

- 17. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 18. Source testing shall be witnessed or authorized by District personnel and samples shall be collected by a California Air Resources Board (CARB) certified testing laboratory or a CARB certified source testing firm. [District Rule 1081] Federally Enforceable Through Title V Permit
- 19. Source testing to measure start-up mass emission rates of NOx, CO, and VOC shall be conducted for one of the gas turbine engines (S-1131-974 or -1079) within 60-days of initial startup under this permit and at least once every seven years thereafter, CEMS relative accuracy shall be determined during source testing in accordance with the procedure listed in 40 CFR Part 60, Appendix F with any necessary changes approved by the District. [District Rule 1081] Federally Enforceable Through Title V Permit
- 20. Source testing to determine compliance with the NOx, CO and NH3 emission rates (ppmvd @ 15% O2) during normal operation shall be conducted within 60 days of initial startup under this permit and annually thereafter. [District Rules 2201 and 4703, CFR 60.335(a)] Federally Enforceable Through Title V Permit
- 21. For the purpose of determining compliance with the emissions limits (ppmvd @ 15% O2) during normal operation in this permit, the arithmetic mean of three test runs shall apply, unless two of the three results are above an applicable limit. If two of three runs are above the applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. The following test methods shall be used: NOx EPA Method 7E or 20 or CARB Method 100; CO EPA Method 10 or 10B or CARB Method 100; VOC EPA Method 18 or 25; PM10 EPA Method 5 (front half and back half) or 201 and 202a; ammonia BAAQMD ST-1B; and O2 EPA Method 3, 3A, or 20 or CARB Method 100. EPA approved alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rules 1081 and 4703, 40 CFR 60.335(a), and 40 CFR 60.335(b)(1)] Federally Enforceable Through Title V Permit
- 23. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 24. The owner or operator shall install, certify, maintain, operate, and quality-assure a continuous emission monitor system (CEMS) which continuously measures and records the exhaust gas NOx, CO, and O2 concentrations. Continuous emissions monitors shall be capable of monitoring emissions during normal operating conditions and during startups and shutdowns, provided that CEMS passes the relative accuracy requirements of 40 CFR Part 60, Appendix B, Performance Specification 2 (PS-2) and District approved protocol for startups. If relative accuracy of CEMS cannot be demonstrated during the startup, CEMS results during startup and shutdown events shall be replaced with startup emission rates obtained from the source test conducted by the facility to determine compliance with emission limits contained in this document. [District Rules 1080, 2201 and 4703, 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 25. The CEMS shall complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each 15-minute quadrant of the hour or shall meet equivalent specifications established by mutual agreement of the District, the ARB and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 26. The NOx, CO and O2 CEMS shall meet the requirements in 40 CFR 60, Appendix F Procedure 1 and Part 60, Appendix B Performance Specification 2 (PS 2), or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 27. In accordance with 40 CFR Part 60, Appendix F, 5.1, the CEMS must be audited at least once each calendar quarter. The District shall be notified prior to completion of the audits. Audit reports shall be submitted along with quarterly compliance reports to the District. [District Rule 1080] Federally Enforceable Through Title V Permit

- 28. NOx, CO and O2 concentrations from the gas turbine systems operating under permits S-1131-974 and S-1131-1079 shall be monitored by a common CEMS. The requirements in 40 CFR 60, Appendix F, shall be met through the following EPA and District approved modified procedures: (1) perform annual RATA testing on at least one unit (S-1131-974 or S-1131-1079), and rotate the unit tested so that each unit is tested over two years; (2) perform annual RAAA testing for the unit for which the annual RATA is not performed, (3) if a unit fails RAA testing, RATA test must be conducted within 60 days on the failed unit, and 4) for every quarter that RATA or RAA testing is not performed, a CGA is to be performed on each unit. [District Rule 1080] Federally Enforceable Through Title V Permit
- 29. APCO or an authorized representative shall be allowed to inspect, as determined to be necessary, the required monitoring devices to ensure that such devices are functioning properly. [District Rule 1080] Federally Enforceable Through Title V Permit
- 30. The CEMS data shall be reduced to hourly averages as specified in 40 CFR 60.13(h), or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(3)] Federally Enforceable Through Title V Permit
- 31. Upon written notice from the District, the owner or operator shall provide a summary of the data obtained from the CEMS. This summary shall be in the form and the manner prescribed by the District. [District Rule 1080] Federally Enforceable Through Title V Permit
- 32. The facility shall install and maintain equipment, facilities, and systems compatible with the District's CEMS data polling software system and shall make CEMS data available to the District's automated polling system on a daily basis. Upon notice by the District that the facility's CEMS is not providing polling data, the facility may continue to operate without providing automated data for a maximum of 30 days per calendar year provided the CEMS data is sent to the District by a District-approved alternative method. [District Rule 1080] Federally Enforceable Through Title V Permit
- 33. The permittee shall maintain the following records: the date, time and duration of any malfunction of the continuous monitoring equipment; dates of performance testing; dates of evaluations, calibrations, checks, and adjustments of the continuous monitoring equipment; date and time period which a continuous monitoring system or monitoring device was inoperative. [District Rules 1080 and 2201 and 40 CFR 60.8(d)] Federally Enforceable Through Title V Permit
- 34. The owner or operator shall submit a written report of CEM operations for each calendar quarter to the District. The report is due on the 30th day following the end of the calendar quarter and shall include the following: Time intervals, data and magnitude of excess NOx emissions, nature and the cause of excess (if known), corrective actions taken and preventive measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard; Applicable time and date of each period during which the CEM was inoperative, except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess emissions occurred. [District Rule 1080 and 40 CFR 60.334(j)(5)] Federally Enforceable Through Title V Permit
- 35. Monitor downtime for NOx shall be any unit operating hour in which sufficient data are not obtained to validate the hour for either NOx concentration or diluent O2 (or both). [40 CFR 60.334(j)1)(iii)(B)] Federally Enforceable Through Title V Permit
- 36. If the gas turbine system is not fired on PUC-regulated or FERC-regulated natural gas, then a fuel sample shall be collected during the source test to determine sulfur content of the fuel combusted in the turbine. The fuel sample shall be analyzed for the total sulfur content using ASTM D1072; D3246; D4084; D4468; D6228; or D6667; or double GC for H2S and mercaptans. The applicable ranges of some ASTM methods are not adequate to measure the levels of sulfur in some fuel gases. Dilution of samples before analysis (with verification of dilution ratio) may be used after getting a prior approval from the District. [40 CFR 60.335(b)(10)] Federally Enforceable Through Title V Permit
- 37. Should the applicant decide to conduct performance evaluation of CEMS with the initial performance test, a minimum of 9 reference method runs, with a minimum time per run of 21 minutes, at a single load level, between 90 and 100 percent of peak (or the highest physically achievable) load shall be performed. The test data obtained during these run can be used to demonstrate compliance with the applicable NOx emission limit and to provide reference method data for the RATA of the CEMS. The requirement to test at three additional load levels is waived under this option. [40 CFR 60.335(b)(6)] Federally Enforceable Through Title V Permit

- 38. A totalizing mass or volumetric fuel flow computer shall be utilized and maintained to calculate the amount of natural gas combusted based on measured flow meter parameters (fuel pressure and temperature) and gas composition.

 [District Rule 4703] Federally Enforceable Through Title V Permit
- Except during black start, start-up shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 40. Shutdown shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 41. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup (black start) and shutdown. [District Rule 4703] Federally Enforceable Through Title V Permit
- 42. Start-up is defined as the period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. [District Rule 4703] Federally Enforceable Through Title V Permit
- 43. Shutdown is defined as the period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Reduced load period is defined as the time during which a gas turbine is operated at less than rated capacity in order to change the position of the exhaust gas diverter gate. Each reduced load period shall not exceed one hour. [District Rule 4703] Federally Enforceable Through Title V Permit
- 45. A black start event is defined as the startup of a unit while the cogen plant is electrically separated from the utility grid. A black start shall not exceed 4.0 hours per event. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 46. The owner or operator shall submit to the District information correlating the NOx control system operating parameters to the associated measured NOx output. The information must be sufficient to allow the District to determine compliance with the NOx emission limits of this permit when the CEMS is not operating properly. [District Rule 4703] Federally Enforceable Through Title V Permit
- 47. The owner or operator shall maintain a stationary gas turbine system operating log that includes, on a daily basis, the actual local startup and stop time, length and reason for reduced load periods, total hours of operation, the type and quantity of fuel used, duration of each start-up (or black start) and each shutdown time period. [District Rule 4703] Federally Enforceable Through Title V Permit
- 48. The owner or operator shall maintain all records of required monitoring data and support information for a period of five years from the date of data entry and shall make such records available to the District upon request. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 49. NOx emissions shall not exceed 150 ppmvd @ 15% O2 (1-hour average), excluding startup (black start), shutdown and reduced load periods. [40 CFR 60.332(a)(1) & 60.332(a)(2)] Federally Enforceable Through Title V Permit
- 50. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: SJVUAPCD Rule 4703, 6.2.2; 40 CFR 60.332(a) and (b); 60.333(a) and (b); 60.334 (a) and (b); 60.335(a), (b), and (c). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 51. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Kern County Rule 407; 40 CFR 60.332(c) and (d). A permit shield is granted from these requirements [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit





PERMIT NO: S-1131-1038-9

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: NW10 TOWNSHIP: 298 RANGE: 28E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: 58.2 MMBTU/HR (NOMINAL RATING), 4.0 MW ALLISON MODEL 501-KB5 GAS-FIRED TURBINE ENGINE COGENERATION SYSTEM WITH WATER INJECTION, HEAT RECOVERY STEAM GENERATOR, AND CEM SYSTEMS FOR NOX, CO, AND O2: DESIGNATE NON-COMPLIANT DORMANT EMISSION UNIT FOR TIER-3 NOX STANDARDS OF RULE 4703

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No modification to this unit shall be performed without an Authority to Construct for such modification(s), except for changes specified in conditions below. [District Rule 2010]
- The fuel supply line shall be physically disconnected from this unit. [District Rule 4703]
- This equipment shall not be operated for any reason until an Authority to Construct permit is issued approving all necessary retrofits required to comply with the applicable requirements of District Rule 4703 and all other applicable District regulations. [District Rule 4703]
- Either conventional or pilotless fuel nozzles may be used. [District Rule 2010] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

R. Director of Permit Services

- 7. Lube oil cooler/accumulator shall be equipped with device to prevent detectable emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. If water injection is inoperative, turbine shall be shut down. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Turbine shall not burn more than 1.33 MMscf/day of natural gas. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. All turbine exhaust shall flow to heat recovery steam generator. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. CEM equipment shall be maintained and calibrated according to EPA guidelines specified in CFR Part 60, Appendix B. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Audits of monitors shall be conducted at least once every 12 months by independent testing lab in accordance with EPA guidelines, witnessed by District, and reports shall be submitted to District within 60 days of audit. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Unit shall be equipped with continuously recording fuel gas flowmeter. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. Gas turbine engine exhaust may be diverted to bypass stack under Rule 1100 (Equipment Breakdown), provided all applicable record keeping and reporting requirements of Rule 1100 are fulfilled. [District NSR Rule] Federally Enforceable Through Title V Permit
- 15. Compliance source testing for NOx, CO, fuel gas sulfur content, and demonstrated percent efficiency of gas turbine engine shall be conducted at least once every 12 months. [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- 16. Compliance source testing shall be conducted under conditions representative of normal operation. [District Rule 1081] Federally Enforceable Through Title V Permit
- 17. Startup and shutdown of gas turbine engine, as defined in 40 CFR Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [District NSR Rule] Federally Enforceable Through Title V Permit
- 18. Except during periods of gas turbine engine startup/shutdown, gas turbine water injection rate shall be maintained at water-to-fuel ratio documented to achieve compliance with emission limits. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. Permittee shall submit to the APCO the information correlating the control system operating parameters to the associated measured NOx output. [District Rule 4703, 6.2.3] Federally Enforceable Through Title V Permit
- Emission rates shall not exceed any of the following: PM10: 17.9 lb/day, SOx (as SO2): 8.4 lb/day, NOx (as NO2): 180.2 lb/day, VOC: 48.9 lb/day, or CO: 125.2 lb/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 21. Except during periods of startup/shutdown, emission rates (3-hour rolling average) shall not exceed any of the following: PM10: 0.0128 lb/MMBTU, SOx (as SO2): 0.006 lb/MMBTU, NOx (as NO2): 0.129 lb/MMBTU or 38 ppmvd @ 15% O2, VOC: 0.035 lb/MMBTU, or CO: 40 ppmvd @ 15% O2. [District NSR Rule & Rule 4703] Federally Enforceable Through Title V Permit
- Except during periods of thermal stabilization or reduced loads, NOx emission rate shall not exceed 35 ppmv at 15% O2 on a 3 hour rolling average basis. [District Rule 4703, 5.1.2 and 7.2.1]
- 23. NOx emission rate (one hour average) shall not exceed the NSPS standard of 206 ppmvd @ 15% O2. [District Rule 4001] Federally Enforceable Through Title V Permit
- 24. Permittee shall report the following emission exceedences to the District: emission rates of NOx & CO on a three-hour rolling average, NSPS emission rate on one hour average, and DEL of NOx & CO during days of gas turbine engine startup/shutdown. [District NSR Rule] Federally Enforceable Through Title V Permit

- 25. On days of gas turbine engine startup/shutdown, permittee shall demonstrate compliance with NOx and CO daily emission limitations by records of calculations using CEM data, fuel rate data, and daily hours of operation data. [District NSR Rule] Federally Enforceable Through Title V Permit
- 26. For units equipped with continuous emissions monitors (CEMs), CEM records shall be used in place of calculated emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. If monitoring provisions fail, the emissions shall be calculated on operational data (steam production rate, inlet air and exhaust gas flowrates, etc.) or, if such data is not available, for the four days of operation preceding the breakdown. [District NSR Rule] Federally Enforceable Through Title V Permit
- 28. Permittee shall maintain records of quantity of fuel used per day, all maintenance activities related to this unit, and date and time of fuel nozzle replacement, and type of fuel nozzle installed. [District NSR Rule] Federally Enforceable Through Title V Permit
- 29. Operator shall not discharge into the atmosphere combustion contaminants (PM) exceeding in concentration at the point of discharge, 0.1 gr/dscf. [District Rule 4201; Kern County Rule 404] Federally Enforceable Through Title V Permit
- 30. Reduced load period shall be defined as the time during which a gas turbine is operated at less than rated capacity in order to change the exhaust gas diverter gate not exceeding one hour. [District Rule 4703, 3.16] Federally Enforceable Through Title V Permit
- 31. Thermal stabilization period shall be defined as the start-up or shutdown time necessary to bring the heat recovery steam generator to proper temperature, not exceeding two hours. [District Rule 4703, 3.21] Federally Enforceable Through Title V Permit
- 32. Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [Kern County Rule 108.1; District Rule 1081] Federally Enforceable Through Title V Permit
- 33. The sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072, D 3031, D 4084 or D 3246. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- 34. The sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 35. HHV and LHV of the fuel shall be determined using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.332(a),(b) and District Rule 4703, 6.4.5] Federally Enforceable Through Title V Permit
- 36. Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- 37. The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a),(b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 38. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.3.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [Kern County Rule 108; District Rule 1080] Federally Enforceable Through Title V Permit
- 39. Records shall be maintained and shall contain: the occurrence and duration of any start-up, shutdown or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [Kern County Rule 108; District Rule 1080; 40 CFR 60.7 (b)] Federally Enforceable Through Title V Permit
- 40. Results of continuous emission monitoring must be averaged in accordance with the requirements of 40 CFR 60.13. [40 CFR 60.334(a),(b),(c) and District Rule 4703, 5.0] Federally Enforceable Through Title V Permit

- 41. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(a),(b) and District Rule 4703, 6.2.4] Federally Enforceable Through Title V Permit
- 42. Operator shall install, operate and maintain in calibration a system which continuously measures and records: control system operating parameters, elapsed time of operation, and the exhaust gas NOx concentration at 15% O2 on a dry basis. [40 CFR 60.334(a),(b)] Federally Enforceable Through Title V Permit
- 43. The continuous NOx monitoring system shall meet the performance specification requirements in 40 CFR 60, Appendix F, 40 CFR 51, Appendix P, and Part 60, Appendix B, or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [Kern County Rule 108 and District Rule 1080, 6.7] Federally Enforceable Through Title V Permit
- 44. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 45. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [Kern County Rule 108 and District Rule 1080, 9.0] Federally Enforceable Through Title V Permit
- 46. The APCO shall be notified no later than eight hours after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [Kern County Rule 108 and District Rule 1080, 10.0] Federally Enforceable Through Title V Permit
- 47. Operators of CEM's installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO. The report is due on the 30th day following the end of the calendar quarter and shall include: A. time intervals, data and magnitude of excess emissions, nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard; C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. [Kern County Rule 108 and District Rule 1080, 8.0] Federally Enforceable Through Title V Permit
- 48. Formerly S-1109-373-15.





PERMIT NO: S-1131-1038-10

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392 BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL

KERN COUNTY, CA

SECTION: NW10 TOWNSHIP: 29S RANGE: 28E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: 58.2 MMBTU/HR (NOMINAL RATING), 4.0 MW ALLISON MODEL 501-KB5 GAS-FIRED TURBINE ENGINE COGENERATION SYSTEM WITH WATER INJECTION, HEAT RECOVERY STEAM GENERATOR, AND CEM SYSTEMS FOR NOX, CO, AND O2: REMOVE FUEL USE LIMIT, INSTALL A SELECTIVE CATALYTIC REDUCTION SYSTEM (SCR), AND REPLACE HEAT RECOVER STEAM GENERATOR (HRSG) WITH ANOTHER UNFIRED HRSG (IF NECESSARY)

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Gas turbine engine shall be fired exclusively on PUC-regulated or FERC-regulated natural gas, or natural gas with sulfur content no greater than 0.8% by weight, [40 CFR 60.333] Federally Enforceable Through Title V Permit
- If the turbine is fired on PUC-regulated or FERC-regulated natural gas, then maintain on file copies of natural gas bills or other relevant records. [District Rule 2520] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of Issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Ekecutive Director / APCO

DAVID WARNER, Director of Permit Services

- 7. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(h)(3)] Federally Enforceable Through Title V Permit
- 8. HHV and LHV of the fuel shall be determined by using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.335(b), District Rule 4703] Federally Enforceable Through Title V Permit
- This unit shall be equipped with lube oil cooler/accumulator. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. During an initial shakedown period, the emissions shall not exceed any of the following limits: 35 ppmvd NOx @ 15% O2 referenced as NO2; 40 ppmvd CO @ 15% O2; 0.0128 lb-PM10/MMBtu; 0.035 lb-VOC/MMBtu referenced as methane; and 0.006 lb-SOx/MMBtu referenced as SO2. The shakedown period shall not exceed 60 calendar days from the initial startup of the unit under this permit. The shakedown period must be concluded prior to the applicable Rule 4703 compliance deadline selected for this unit. The permittee shall maintain a record of the date of initial operation of this unit, fuel combusted (scf/day) on daily basis, results of NOx and CO over 3-hour rolling average period from CEMS. These records shall be made readily available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Upon concluding the initial shakedown period, emissions from the gas turbine system shall not exceed any of the following limits: 5 ppmvd NOx @ 15% O2 referenced as NO2; 40 ppmvd CO @ 15% O2; 0.0128 lb-PM10/MMBtu; 0.035 lb-VOC/MMBtu referenced as methane; and 0.006 lb-SOx/MMBtu referenced as SO2. NOx and CO emission limits are based on 3-hour rolling average period. If unit is in either startup, shutdown, or black start mode during any portion of a clock hour, the unit will not be subject to the ppmvd limits for NOx and CO during that clock hour. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 12. Upon concluding the initial shakedown period, emissions from the gas turbine system, on days when startup, shutdown, or black start occurs, shall not exceed any of the following limits: 42.7 lb-NOx/day referenced as NO2; 1,408.3 lb-CO/day; 8.4 lb-SOx/day; 17.9 lb-PM10/day; 116.5 lb-VOC/day referenced as methane; and 39.7 lb-NH3/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Upon concluding the initial shakedown period, the emissions from the gas turbine system shall not exceed any of the following limits: 9,418 lb-NOx/year; 51,864 lb-CO/year; 3,059 lb-SOx/year; 6,526 lb-PM10/year; 18,183 lb-VOC/year; 14,486 lb-NH3/year. All annual emission limits are based on 12 consecutive month rolling emissions total. [District Rule 2201] Federally Enforceable Through Title V Permit
- Ammonia (NH3) emissions shall not exceed 21 ppmvd @ 15% O2 over a 24-hour average period. [District Rule 2201]
 Federally Enforceable Through Title V Permit
- 15. Each three hour rolling average will be compiled from the three most recent one hour periods. Each one hour period shall commence on the hour. Each one hour period in a twenty-four hour average for ammonia slip will commence on the hour. The twenty-four hour average will be calculated starting and ending at twelve-midnight. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Daily emissions shall be compiled for a twenty-four hour period starting and ending at twelve-midnight. Each calendar month in a twelve consecutive month rolling emissions total shall commence at the beginning of the first day of the month. The twelve consecutive month rolling emissions totals used to determine compliance with annual emission limits shall be compiled from the twelve most recent calendar months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. The exhaust stack shall be equipped with permanent provisions to allow collection of stack gas samples consistent with EPA test methods and shall be equipped with safe permanent provisions to sample stack gases with a portable NOx, CO, and O2 analyzer during District inspections. The sampling ports shall be located in accordance with the CARB regulation titled California Air Resources Board Air Monitoring Quality Assurance Volume VI, Standard Operating Procedures for Stationary Emission Monitoring and Testing. [District Rule 1081] Federally Enforceable Through Title V Permit

- 18. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- Source testing shall be witnessed or authorized by District personnel and samples shall be collected by a California Air Resources Board (CARB) certified testing laboratory or a CARB certified source testing firm. [District Rule 1081] Federally Enforceable Through Title V Permit
- 20. Source testing to measure start-up mass emission rates of NOx, CO, and VOC shall be conducted for one of the gas turbine engines (S-1131-1038 or -1039) within 60-days of initial startup under this permit and at least once every seven years thereafter. CEMS relative accuracy shall be determined during source testing in accordance with the procedure listed in 40 CFR Part 60, Appendix F with any necessary changes approved by the District. [District Rule 1081] Federally Enforceable Through Title V Permit
- 21. Source testing to determine compliance with the NOx, CO and NH3 emission rates (ppmvd @ 15% O2) during normal operation shall be conducted within 60 days of initial startup under this permit and annually thereafter. [District Rules 2201 and 4703, CFR 60.335(a)] Federally Enforceable Through Title V Permit
- 22. For the purpose of determining compliance with the emissions limits (ppmvd @ 15% O2) during normal operation in this permit, the arithmetic mean of three test runs shall apply, unless two of the three results are above an applicable limit. If two of three runs are above the applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. The following test methods shall be used: NOx EPA Method 7E or 20 or CARB Method 100; CO EPA Method 10 or 10B or CARB Method 100; VOC EPA Method 18 or 25; PM10 EPA Method 5 (front half and back half) or 201 and 202a; ammonia BAAQMD ST-1B; and O2 EPA Method 3, 3A, or 20 or CARB Method 100. EPA approved alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rules 1081 and 4703, 40 CFR 60.335(a), and 40 CFR 60.335(b)(1)] Federally Enforceable Through Title V Permit
- 24. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 25. The owner or operator shall install, certify, maintain, operate, and quality-assure a continuous emission monitor system (CEMS) which continuously measures and records the exhaust gas NOx, CO, and O2 concentrations. Continuous emissions monitors shall be capable of monitoring emissions during normal operating conditions and during startups and shutdowns, provided that CEMS passes the relative accuracy requirements of 40 CFR Part 60, Appendix B, Performance Specification 2 (PS-2) and District approved protocol for startups. If relative accuracy of CEMS cannot be demonstrated during the startup, CEMS results during startup and shutdown events shall be replaced with startup emission rates obtained from the source test conducted by the facility to determine compliance with emission limits contained in this document. [District Rules 1080, 2201 and 4703, 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 26. The CEMS shall complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each 15-minute quadrant of the hour or shall meet equivalent specifications established by mutual agreement of the District, the ARB and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 27. The NOx, CO and O2 CEMS shall meet the requirements in 40 CFR 60, Appendix F Procedure 1 and Part 60, Appendix B Performance Specification 2 (PS 2), or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 28. In accordance with 40 CFR Part 60, Appendix F, 5.1, the CEMS must be audited at least once each calendar quarter. The District shall be notified prior to completion of the audits. Audit reports shall be submitted along with quarterly compliance reports to the District Rule 1080] Federally Enforceable Through Title V Permit

- 29. NOx, CO and O2 concentrations from the gas turbine systems operating under permits S-1131-1038 and S-1131-1039 shall be monitored by a common CEMS. The requirements in 40 CFR 60, Appendix F, shall be met through the following EPA and District approved modified procedures: (1) perform annual RATA testing on at least one unit (S-1131-1038 or S-1128-1039), and rotate the unit tested so that each unit is tested over two years; (2) perform annual RAA testing for the unit for which the annual RATA is not performed, (3) if a unit fails RAA testing, RATA test must be conducted within 60 days on the failed unit, and 4) for every quarter that RATA or RAA testing is not performed, a CGA is to be performed on each unit. [District Rule 1080] Federally Enforceable Through Title V Permit
- 30. APCO or an authorized representative shall be allowed to inspect, as determined to be necessary, the required monitoring devices to ensure that such devices are functioning properly. [District Rule 1080] Federally Enforceable Through Title V Permit
- 31. The CEMS data shall be reduced to hourly averages as specified in 40 CFR 60.13(h), or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(3)] Federally Enforceable Through Title V Permit
- 32. Upon written notice from the District, the owner or operator shall provide a summary of the data obtained from the CEMS. This summary shall be in the form and the manner prescribed by the District. [District Rule 1080] Federally Enforceable Through Title V Permit
- 33. The facility shall install and maintain equipment, facilities, and systems compatible with the District's CEMS data polling software system and shall make CEMS data available to the District's automated polling system on a daily basis. Upon notice by the District that the facility's CEMS is not providing polling data, the facility may continue to operate without providing automated data for a maximum of 30 days per calendar year provided the CEMS data is sent to the District by a District-approved alternative method. [District Rule 1080] Federally Enforceable Through Title V Permit
- 34. The permittee shall maintain the following records: the date, time and duration of any malfunction of the continuous monitoring equipment; dates of performance testing; dates of evaluations, calibrations, checks, and adjustments of the continuous monitoring equipment; date and time period which a continuous monitoring system or monitoring device was inoperative. [District Rules 1080 and 2201 and 40 CFR 60.8(d)] Federally Enforceable Through Title V Permit
- 35. The owner or operator shall submit a written report of CEM operations for each calendar quarter to the District. The report is due on the 30th day following the end of the calendar quarter and shall include the following: Time intervals, data and magnitude of excess NOx emissions, nature and the cause of excess (if known), corrective actions taken and preventive measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard; Applicable time and date of each period during which the CEM was inoperative, except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess emissions occurred. [District Rule 1080 and 40 CFR 60.334(j)(5)] Federally Enforceable Through Title V Permit
- 36. Monitor downtime for NOx shall be any unit operating hour in which sufficient data are not obtained to validate the hour for either NOx concentration or diluent O2 (or both). [40 CFR 60.334(j)1)(iii)(B)] Federally Enforceable Through Title V Permit
- 37. If the gas turbine system is not fired on PUC-regulated or FERC-regulated natural gas, then a fuel sample shall be collected during the source test to determine sulfur content of the fuel combusted in the turbine. The fuel sample shall be analyzed for the total sulfur content using ASTM D1072; D3246; D4084; D4468; D6228; or D6667; or double GC for H2S and mercaptans. The applicable ranges of some ASTM methods are not adequate to measure the levels of sulfur in some fuel gases. Dilution of samples before analysis (with verification of dilution ratio) may be used after getting a prior approval from the District. [40 CFR 60.335(b)(10)] Federally Enforceable Through Title V Permit
- 38. Should the applicant decide to conduct performance evaluation of CEMS with the initial performance test, a minimum of 9 reference method runs, with a minimum time per run of 21 minutes, at a single load level, between 90 and 100 percent of peak (or the highest physically achievable) load shall be performed. The test data obtained during these run can be used to demonstrate compliance with the applicable NOx emission limit and to provide reference method data for the RATA of the CEMS. The requirement to test at three additional load levels is waived under this option. [40 CFR 60.335(b)(6)] Federally Enforceable Through Title V Permit

- 39. A totalizing mass or volumetric fuel flow computer shall be utilized and maintained to calculate the amount of natural gas combusted based on measured flow meter parameters (fuel pressure and temperature) and gas composition. [District Rule 4703] Federally Enforceable Through Title V Permit
- 40. Except during black start, start-up shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 41. Shutdown shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 42. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup (black start) and shutdown. [District Rule 4703] Federally Enforceable Through Title V Permit
- 43. Start-up is defined as the period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. [District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Shutdown is defined as the period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rule 4703] Federally Enforceable Through Title V Permit
- 45. Reduced load period is defined as the time during which a gas turbine is operated at less than rated capacity in order to change the position of the exhaust gas diverter gate. Each reduced load period shall not exceed one hour. [District Rule 4703] Federally Enforceable Through Title V Permit
- 46. A black start event is defined as the startup of a unit while the cogen plant is electrically separated from the utility grid. A black start shall not exceed 4.0 hours per event. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 47. The owner or operator shall submit to the District information correlating the NOx control system operating parameters to the associated measured NOx output. The information must be sufficient to allow the District to determine compliance with the NOx emission limits of this permit when the CEMS is not operating properly. [District Rule 4703] Federally Enforceable Through Title V Permit
- 48. The owner or operator shall maintain a stationary gas turbine system operating log that includes, on a daily basis, the actual local startup and stop time, length and reason for reduced load periods, total hours of operation, the type and quantity of fuel used, duration of each start-up (or black start) and each shutdown time period. [District Rule 4703] Federally Enforceable Through Title V Permit
- 49. The owner or operator shall maintain all records of required monitoring data and support information for a period of five years from the date of data entry and shall make such records available to the District upon request. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 50. NOx emissions shall not exceed 150 ppmvd @ 15% O2 (1-hour average), excluding startup (black start), shutdown and reduced load periods. [40 CFR 60.332(a)(1) & 60.332(a)(2)] Federally Enforceable Through Title V Permit
- 51. Formerly S-1109-373-15. [District Rule]





PERMIT NO: S-1131-1039-9

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: NW10 TOWNSHIP: 29S RANGE: 28E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: 58.2 MMBTU/HR (NOMINAL RATING), 4.0 MW ALLISON MODEL 501-KB5 GAS-FIRED TURBINE ENGINE COGENERATION SYSTEM WITH WATER INJECTION, HEAT RECOVERY STEAM GENERATOR, AND CEM SYSTEMS FOR NOX, CO, AND O2; DESIGNATE NON-COMPLIANT DORMANT EMISSION UNIT FOR TIER-3 NOX STANDARDS OF RULE 4703

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c), [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No modification to this unit shall be performed without an Authority to Construct for such modification(s), except for changes specified in conditions below. [District Rule 2010]
- The fuel supply line shall be physically disconnected from this unit. [District Rule 4703]
- This equipment shall not be operated for any reason until an Authority to Construct permit is issued approving all necessary retrofits required to comply with the applicable requirements of District Rule 4703 and all other applicable District regulations. [District Rule 4703]
- Either conventional or pilotless fuel nozzles may be used. [District Rule 2010] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

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DAVID WARNER Director of Permit Services

- 7. Lube oil cooler/accumulator shall be equipped with device to prevent detectable emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. If water injection is inoperative, turbine shall be shut down. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Turbine shall not burn more than 1.33 MMscf/day of natural gas. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. All turbine exhaust shall flow to heat recovery steam generator. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. CEM equipment shall be maintained and calibrated according to EPA guidelines specified in CFR Part 60, Appendix B. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Audits of monitors shall be conducted at least once every 12 months by independent testing lab in accordance with EPA guidelines, witnessed by District, and reports shall be submitted to District within 60 days of audit. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Unit shall be equipped with continuously recording fuel gas flowmeter. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. Gas turbine engine exhaust may be diverted to bypass stack under Rule 1100 (Equipment Breakdown), provided all applicable record keeping and reporting requirements of Rule 1100 are fulfilled. [District NSR Rule] Federally Enforceable Through Title V Permit
- 15. Compliance source testing for NOx, CO, fuel gas sulfur content, and demonstrated percent efficiency of gas turbine engine shall be conducted at least once every 12 months. [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- 16. Compliance source testing shall be conducted under conditions representative of normal operation. [District Rule 1081] Federally Enforceable Through Title V Permit
- Startup and shutdown of gas turbine engine, as defined in 40 CFR Subpart A 60.2, shall not exceed a time period of
 two hours and two hours, respectively, per occurrence. [District NSR Rule] Federally Enforceable Through Title V
 Permit
- 18. Except during periods of gas turbine engine startup/shutdown, gas turbine water injection rate shall be maintained at water-to-fuel ratio documented to achieve compliance with emission limits. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. Permittee shall submit to the APCO the information correlating the control system operating parameters to the associated measured NOx output. [District Rule 4703, 6.2.3] Federally Enforceable Through Title V Permit
- Emission rates shall not exceed any of the following: PM10: 17.9 lb/day, SOx (as SO2): 8.4 lb/day, NOx (as NO2): 180.2 lb/day, VOC: 48.9 lb/day, or CO: 125.2 lb/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 21. Except during periods of startup/shutdown, emission rates (3-hour rolling average) shall not exceed any of the following: PM10: 0.0128 lb/MMBTU, SOx (as SO2): 0.006 lb/MMBTU, NOx (as NO2): 0.129 lb/MMBTU or 38 ppmvd @ 15% O2, VOC: 0.035 lb/MMBTU, or CO: 40 ppmvd @ 15% O2. [District NSR Rule & Rule 4703] Federally Enforceable Through Title V Permit
- 22. Except during periods of thermal stabilization or reduced loads, NOx emission rate shall not exceed 35 ppmv at 15% O2 on a 3 hour rolling average basis. [District Rule 4703, 5.1.2 and 7.2.1]
- NOx emission rate (one hour average) shall not exceed the NSPS standard of 206 ppmvd @ 15% O2. [District Rule 4001] Federally Enforceable Through Title V Permit
- 24. Permittee shall report the following emission exceedences to the District: emission rates of NOx & CO on a three-hour rolling average, NSPS emission rate on one hour average, and DEL of NOx & CO during days of gas turbine engine startup/shutdown. [District NSR Rule] Federally Enforceable Through Title V Permit

- 25. On days of gas turbine engine startup/shutdown, permittee shall demonstrate compliance with NOx and CO daily emission limitations by records of calculations using CEM data, fuel rate data, and daily hours of operation data. [District NSR Rule] Federally Enforceable Through Title V Permit
- 26. For units equipped with continuous emissions monitors (CEMs), CEM records shall be used in place of calculated emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. If monitoring provisions fail, the emissions shall be calculated on operational data (steam production rate, inlet air and exhaust gas flowrates, etc.) or, if such data is not available, for the four days of operation preceding the breakdown.

 [District NSR Rule] Federally Enforceable Through Title V Permit
- 28. Permittee shall maintain records of quantity of fuel used per day, all maintenance activities related to this unit, and date and time of fuel nozzle replacement, and type of fuel nozzle installed. [District NSR Rule] Federally Enforceable Through Title V Permit
- Operator shall not discharge into the atmosphere combustion contaminants (PM) exceeding in concentration at the
 point of discharge, 0.1 gr/dscf. [District Rule 4201; Kern County Rule 404] Federally Enforceable Through Title V
 Permit
- 30. Reduced load period shall be defined as the time during which a gas turbine is operated at less than rated capacity in order to change the exhaust gas diverter gate not exceeding one hour. [District Rule 4703, 3.16] Federally Enforceable Through Title V Permit
- 31. Thermal stabilization period shall be defined as the start-up or shutdown time necessary to bring the heat recovery steam generator to proper temperature, not exceeding two hours. [District Rule 4703, 3.21] Federally Enforceable Through Title V Permit
- 32. Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [Kern County Rule 108.1; District Rule 1081] Federally Enforceable Through Title V Permit
- 33. The sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072, D 3031, D 4084 or D 3246. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- 34. The sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 35. HHV and LHV of the fuel shall be determined using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.332(a),(b) and District Rule 4703, 6.4.5] Federally Enforceable Through Title V Permit
- 36. Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- 37. The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a),(b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 38. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.3.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [Kern County Rule 108; District Rule 1080] Federally Enforceable Through Title V Permit
- 39. Records shall be maintained and shall contain: the occurrence and duration of any start-up, shutdown or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [Kern County Rule 108; District Rule 1080; 40 CFR 60.7 (b)] Federally Enforceable Through Title V Permit
- 40. Results of continuous emission monitoring must be averaged in accordance with the requirements of 40 CFR 60.13. [40 CFR 60.334(a),(b),(c) and District Rule 4703, 5.0] Federally Enforceable Through Title V Permit

- 41. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(a),(b) and District Rule 4703, 6.2.4] Federally Enforceable Through Title V Permit
- 42. Operator shall install, operate and maintain in calibration a system which continuously measures and records: control system operating parameters, elapsed time of operation, and the exhaust gas NOx concentration at 15% O2 on a dry basis. [40 CFR 60.334(a),(b)] Federally Enforceable Through Title V Permit
- 43. The continuous NOx monitoring system shall meet the performance specification requirements in 40 CFR 60, Appendix F, 40 CFR 51, Appendix P, and Part 60, Appendix B, or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [Kern County Rule 108 and District Rule 1080, 6.7] Federally Enforceable Through Title V Permit
- 44. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 45. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [Kern County Rule 108 and District Rule 1080, 9.0] Federally Enforceable Through Title V Permit
- 46. The APCO shall be notified no later than eight hours after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [Kern County Rule 108 and District Rule 1080, 10.0] Federally Enforceable Through Title V Permit
- 47. Operators of CEM's installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO. The report is due on the 30th day following the end of the calendar quarter and shall include: A. time intervals, data and magnitude of excess emissions, nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard; C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. [Kern County Rule 108 and District Rule 1080, 8.0] Federally Enforceable Through Title V Permit
- 48. Formerly S-1109-374-15.





PERMIT NO: S-1131-1039-10

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: NW10 TOWNSHIP: 29S RANGE: 28E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: 58.2 MMBTU/HR (NOMINAL RATING), 4.0 MW ALLISON MODEL 501-KB5 GAS-FIRED TURBINE ENGINE COGENERATION SYSTEM WITH WATER INJECTION, HEAT RECOVERY STEAM GENERATOR, AND CEM SYSTEMS FOR NOX, CO, AND O2: REMOVE FUEL USE LIMIT, INSTALL A SELECTIVE CATALYTIC REDUCTION SYSTEM (SCR), AND REPLACE HEAT RECOVER STEAM GENERATOR (HRSG) WITH ANOTHER UNFIRED HRSG (IF NECESSARY)

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Gas turbine engine shall be fired exclusively on PUC-regulated or FERC-regulated natural gas, or natural gas with sulfur content no greater than 0.8% by weight, [40 CFR 60.333] Federally Enforceable Through Title V Permit
- 6. If the turbine is fired on PUC-regulated or FERC-regulated natural gas, then maintain on file copies of natural gas bills or other relevant records. [District Rule 2520] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to venify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of Issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

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R, Director of Permit Services

- 7. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(h)(3)] Federally Enforceable Through Title V Permit
- 8. HHV and LHV of the fuel shall be determined by using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.335(b), District Rule 4703] Federally Enforceable Through Title V Permit
- This unit shall be equipped with lube oil cooler/accumulator. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. During an initial shakedown period, the emissions shall not exceed any of the following limits: 35 ppmvd NOx @ 15% O2 referenced as NO2; 40 ppmvd CO @ 15% O2; 0.0128 lb-PM10/MMBtu; 0.035 lb-VOC/MMBtu referenced as methane; and 0.006 lb-SOx/MMBtu referenced as SO2. The shakedown period shall not exceed 60 calendar days from the initial startup of the unit under this permit. The shakedown period must be concluded prior to the applicable Rule 4703 compliance deadline selected for this unit. The permittee shall maintain a record of the date of initial operation of this unit, fuel combusted (scf/day) on daily basis, results of NOx and CO over 3-hour rolling average period from CEMS. These records shall be made readily available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Upon concluding the initial shakedown period, emissions from the gas turbine system shall not exceed any of the following limits: 5 ppmvd NOx @ 15% O2 referenced as NO2; 40 ppmvd CO @ 15% O2; 0.0128 lb-PM10/MMBtu; 0.035 lb-VOC/MMBtu referenced as methane; and 0.006 lb-SOx/MMBtu referenced as SO2. NOx and CO emission limits are based on 3-hour rolling average period. If unit is in either startup, shutdown, or black start mode during any portion of a clock hour, the unit will not be subject to the ppmvd limits for NOx and CO during that clock hour. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 12. Upon concluding the initial shakedown period, emissions from the gas turbine system, on days when startup, shutdown, or black start occurs, shall not exceed any of the following limits: 42.7 lb-NOx/day referenced as NO2; 1,408.3 lb-CO/day; 8.4 lb-SOx/day; 17.9 lb-PM10/day; 116.5 lb-VOC/day referenced as methane; and 39.7 lb-NH3/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Upon concluding the initial shakedown period, the emissions from the gas turbine system shall not exceed any of the following limits: 9,418 lb-NOx/year; 51,864 lb-CO/year; 3,059 lb-SOx/year; 6,526 lb-PM10/year; 18,183 lb-VOC/year; 14,486 lb-NH3/year. All annual emission limits are based on 12 consecutive month rolling emissions total. [District Rule 2201] Federally Enforceable Through Title V Permit
- Ammonia (NH3) emissions shall not exceed 21 ppmvd @ 15% O2 over a 24-hour average period. [District Rule 2201]
 Federally Enforceable Through Title V Permit
- 15. Each three hour rolling average will be compiled from the three most recent one hour periods. Each one hour period shall commence on the hour. Each one hour period in a twenty-four hour average for ammonia slip will commence on the hour. The twenty-four hour average will be calculated starting and ending at twelve-midnight. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Daily emissions shall be compiled for a twenty-four hour period starting and ending at twelve-midnight. Each calendar month in a twelve consecutive month rolling emissions total shall commence at the beginning of the first day of the month. The twelve consecutive month rolling emissions totals used to determine compliance with annual emission limits shall be compiled from the twelve most recent calendar months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. The exhaust stack shall be equipped with permanent provisions to allow collection of stack gas samples consistent with EPA test methods and shall be equipped with safe permanent provisions to sample stack gases with a portable NOx, CO, and O2 analyzer during District inspections. The sampling ports shall be located in accordance with the CARB regulation titled California Air Resources Board Air Monitoring Quality Assurance Volume VI, Standard Operating Procedures for Stationary Emission Monitoring and Testing. [District Rule 1081] Federally Enforceable Through Title V Permit

- 18. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- Source testing shall be witnessed or authorized by District personnel and samples shall be collected by a California Air Resources Board (CARB) certified testing laboratory or a CARB certified source testing firm. [District Rule 1081] Federally Enforceable Through Title V Permit
- 20. Source testing to measure start-up mass emission rates of NOx, CO, and VOC shall be conducted for one of the gas turbine engines (S-1131-1038 or -1039) within 60-days of initial startup under this permit and at least once every seven years thereafter. CEMS relative accuracy shall be determined during source testing in accordance with the procedure listed in 40 CFR Part 60, Appendix F with any necessary changes approved by the District. [District Rule 1081] Federally Enforceable Through Title V Permit
- 21. Source testing to determine compliance with the NOx, CO and NH3 emission rates (ppmvd @ 15% O2) during normal operation shall be conducted within 60 days of initial startup under this permit and annually thereafter. [District Rules 2201 and 4703, CFR 60.335(a)] Federally Enforceable Through Title V Permit
- 22. For the purpose of determining compliance with the emissions limits (ppmvd @ 15% O2) during normal operation in this permit, the arithmetic mean of three test runs shall apply, unless two of the three results are above an applicable limit. If two of three runs are above the applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. The following test methods shall be used: NOx EPA Method 7E or 20 or CARB Method 100; CO EPA Method 10 or 10B or CARB Method 100; VOC EPA Method 18 or 25; PM10 EPA Method 5 (front half and back half) or 201 and 202a; ammonia BAAQMD ST-1B; and O2 EPA Method 3, 3A, or 20 or CARB Method 100. EPA approved alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rules 1081 and 4703, 40 CFR 60.335(a), and 40 CFR 60.335(b)(1)] Federally Enforceable Through Title V Permit
- 24. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 25. The owner or operator shall install, certify, maintain, operate, and quality-assure a continuous emission monitor system (CEMS) which continuously measures and records the exhaust gas NOx, CO, and O2 concentrations. Continuous emissions monitors shall be capable of monitoring emissions during normal operating conditions and during startups and shutdowns, provided that CEMS passes the relative accuracy requirements of 40 CFR Part 60, Appendix B, Performance Specification 2 (PS-2) and District approved protocol for startups. If relative accuracy of CEMS cannot be demonstrated during the startup, CEMS results during startup and shutdown events shall be replaced with startup emission rates obtained from the source test conducted by the facility to determine compliance with emission limits contained in this document. [District Rules 1080, 2201 and 4703, 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 26. The CEMS shall complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each 15-minute quadrant of the hour or shall meet equivalent specifications established by mutual agreement of the District, the ARB and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 27. The NOx, CO and O2 CEMS shall meet the requirements in 40 CFR 60, Appendix F Procedure 1 and Part 60, Appendix B Performance Specification 2 (PS 2), or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 28. In accordance with 40 CFR Part 60, Appendix F, 5.1, the CEMS must be audited at least once each calendar quarter. The District shall be notified prior to completion of the audits. Audit reports shall be submitted along with quarterly compliance reports to the District. [District Rule 1080] Federally Enforceable Through Title V Permit

- 29. NOx, CO and O2 concentrations from the gas turbine systems operating under permits S-1131-1038 and S-1131-1039 shall be monitored by a common CEMS. The requirements in 40 CFR 60, Appendix F, shall be met through the following EPA and District approved modified procedures: (1) perform annual RATA testing on at least one unit (S-1131-1038 or S-1128-1039), and rotate the unit tested so that each unit is tested over two years; (2) perform annual RAA testing for the unit for which the annual RATA is not performed, (3) if a unit fails RAA testing, RATA test must be conducted within 60 days on the failed unit, and 4) for every quarter that RATA or RAA testing is not performed, a CGA is to be performed on each unit. [District Rule 1080] Federally Enforceable Through Title V Permit
- 30. APCO or an authorized representative shall be allowed to inspect, as determined to be necessary, the required monitoring devices to ensure that such devices are functioning properly. [District Rule 1080] Federally Enforceable Through Title V Permit
- 31. The CEMS data shall be reduced to hourly averages as specified in 40 CFR 60.13(h), or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(3)] Federally Enforceable Through Title V Permit
- 32. Upon written notice from the District, the owner or operator shall provide a summary of the data obtained from the CEMS. This summary shall be in the form and the manner prescribed by the District. [District Rule 1080] Federally Enforceable Through Title V Permit
- 33. The facility shall install and maintain equipment, facilities, and systems compatible with the District's CEMS data polling software system and shall make CEMS data available to the District's automated polling system on a daily basis. Upon notice by the District that the facility's CEMS is not providing polling data, the facility may continue to operate without providing automated data for a maximum of 30 days per calendar year provided the CEMS data is sent to the District by a District-approved alternative method. [District Rule 1080] Federally Enforceable Through Title V Permit
- 34. The permittee shall maintain the following records: the date, time and duration of any malfunction of the continuous monitoring equipment; dates of performance testing; dates of evaluations, calibrations, checks, and adjustments of the continuous monitoring equipment; date and time period which a continuous monitoring system or monitoring device was inoperative. [District Rules 1080 and 2201 and 40 CFR 60.8(d)] Federally Enforceable Through Title V Permit
- 35. The owner or operator shall submit a written report of CEM operations for each calendar quarter to the District. The report is due on the 30th day following the end of the calendar quarter and shall include the following: Time intervals, data and magnitude of excess NOx emissions, nature and the cause of excess (if known), corrective actions taken and preventive measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard; Applicable time and date of each period during which the CEM was inoperative, except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess emissions occurred. [District Rule 1080 and 40 CFR 60.334(j)(5)] Federally Enforceable Through Title V Permit
- 36. Monitor downtime for NOx shall be any unit operating hour in which sufficient data are not obtained to validate the hour for either NOx concentration or diluent O2 (or both). [40 CFR 60.334(j)1)(iii)(B)] Federally Enforceable Through Title V Permit
- 37. If the gas turbine system is not fired on PUC-regulated or FERC-regulated natural gas, then a fuel sample shall be collected during the source test to determine sulfur content of the fuel combusted in the turbine. The fuel sample shall be analyzed for the total sulfur content using ASTM D1072; D3246; D4084; D4468; D6228; or D6667; or double GC for H2S and mercaptans. The applicable ranges of some ASTM methods are not adequate to measure the levels of sulfur in some fuel gases. Dilution of samples before analysis (with verification of dilution ratio) may be used after getting a prior approval from the District. [40 CFR 60.335(b)(10)] Federally Enforceable Through Title V Permit
- 38. Should the applicant decide to conduct performance evaluation of CEMS with the initial performance test, a minimum of 9 reference method runs, with a minimum time per run of 21 minutes, at a single load level, between 90 and 100 percent of peak (or the highest physically achievable) load shall be performed. The test data obtained during these run can be used to demonstrate compliance with the applicable NOx emission limit and to provide reference method data for the RATA of the CEMS. The requirement to test at three additional load levels is waived under this option. [40 CFR 60.335(b)(6)] Federally Enforceable Through Title V Permit

- 39. A totalizing mass or volumetric fuel flow computer shall be utilized and maintained to calculate the amount of natural gas combusted based on measured flow meter parameters (fuel pressure and temperature) and gas composition.
 [District Rule 4703] Federally Enforceable Through Title V Permit
- 40. Except during black start, start-up shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 41. Shutdown shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 42. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup (black start) and shutdown. [District Rule 4703] Federally Enforceable Through Title V Permit
- 43. Start-up is defined as the period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. [District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Shutdown is defined as the period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rule 4703] Federally Enforceable Through Title V Permit
- 45. Reduced load period is defined as the time during which a gas turbine is operated at less than rated capacity in order to change the position of the exhaust gas diverter gate. Each reduced load period shall not exceed one hour. [District Rule 4703] Federally Enforceable Through Title V Permit
- 46. A black start event is defined as the startup of a unit while the cogen plant is electrically separated from the utility grid. A black start shall not exceed 4.0 hours per event. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 47. The owner or operator shall submit to the District information correlating the NOx control system operating parameters to the associated measured NOx output. The information must be sufficient to allow the District to determine compliance with the NOx emission limits of this permit when the CEMS is not operating properly. [District Rule 4703] Federally Enforceable Through Title V Permit
- 48. The owner or operator shall maintain a stationary gas turbine system operating log that includes, on a daily basis, the actual local startup and stop time, length and reason for reduced load periods, total hours of operation, the type and quantity of fuel used, duration of each start-up (or black start) and each shutdown time period. [District Rule 4703] Federally Enforceable Through Title V Permit
- 49. The owner or operator shall maintain all records of required monitoring data and support information for a period of five years from the date of data entry and shall make such records available to the District upon request. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 50. NOx emissions shall not exceed 150 ppmvd @ 15% O2 (1-hour average), excluding startup (black start), shutdown and reduced load periods. [40 CFR 60.332(a)(1) & 60.332(a)(2)] Federally Enforceable Through Title V Permit
- 51. Formerly S-1109-374-15. [District Rule]





PERMIT NO: S-1131-1079-10

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL

KERN COUNTY, CA

SECTION: 30 TOWNSHIP: 28S

RANGE: 28E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: COGENERATION UNIT #1 (FEE C LEASE - WEST UNIT) SOLAR CENTAUR 50-T5901S, 48.7 MMBTU/HR (NOMINAL RATING) GAS-FIRED DOE CERAMIC GTE, 4.1 MW, WITH LUBE OIL MIST ELIMINATOR, UNFIRED HEAT RECOVERY STEAM GENERATOR, AND CONTINUOUS MONITORING SYSTEM: DESIGNATE NON-COMPLIANT DORMANT EMISSION UNIT FOR TIER-3 NOX STANDARDS OF RULE 4703

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. No modification to this unit shall be performed without an Authority to Construct for such modification(s), except for changes specified in conditions below. [District Rule 2010]
- The fuel supply line shall be physically disconnected from this unit. [District Rule 4703]
- This equipment shall not be operated for any reason until an Authority to Construct permit is issued approving all necessary retrofits required to comply with the applicable requirements of District Rule 4703 and all other applicable District regulations. [District Rule 4703]
- 6. Gas turbine shall be fired exclusively with PUC or FERC regulated natural gas or natural gas documented to be of comparable quality. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

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DAVID WAR ER, Director of Permit Services

- 7. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Gas turbine engine shall be equipped with continuously recording fuel gas flowrate monitor. [District Rule 2201]
 Federally Enforceable Through Title V Permit
- 9. Heat recovery steam generator exhaust stack shall be equipped with permanent provisions to allow collection of gas sample consistent with EPA test methods. [District Rule 1081] Federally Enforceable Through Title V Permit
- 10. Emission rates shall not exceed any of the following: PM-10: 0.015 lb/MMBTU, SOx (as SO2): 0.003 lb/MMBTU, NOx (as NO2): 25 ppmv @ 15% O2, VOC: 0.016 lb/MMBTU, or CO: 33 ppmv @ 15% O2. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Emissions shall not exceed either of the following NSPS Subpart GG limits (1 hour standard): NOx (as NO2): 171 ppmvd @ 15% O2, or SOx (as SO2): 150 ppmvd @ 15% O2. [District Rule 4001] Federally Enforceable Through Title V Permit
- 12. Permittee shall satisfy all applicable requirements of District Rule 4001, New Source Performance Standards Subpart GG and notification and reporting requirements. [District Rule 4001] Federally Enforceable Through Title V Permit
- 13. Compliance source testing for NOx, CO and demonstrated percent efficiency shall be conducted within 60 days of initial startup, and not less than once every 12 months for each mode of operation (standard operation and each experimental mode of operation). [District Rule 4703] Federally Enforceable Through Title V Permit
- 14. Compliance source testing shall be by District witnessed, or authorized, sample collection by ARB certified testing laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
- 15. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District 1081] Federally Enforceable Through Title V Permit
- 16. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]
 Federally Enforceable Through Title V Permit
- 17. Compliance with SOx emission limits shall be demonstrated by fuel gas sulfur content analysis at the time of NOx testing. Sulfur testing is not required for PUC or FERC regulated natural gas. [District Rule 1081] Federally Enforceable Through Title V Permit
- 18. The following test methods shall be used: NOx (ppmv) EPA Method 7E or EPA Method 20, CO (ppmv) EPA Method 10 or 10B, stack gas oxygen EPA Methods 3, 3A or 20, and fuel gas sulfur content ASTM D3246 or double GC for H2S and mercaptans. [District Rules 1081 and 4703] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain onsite for a period of at least five years accurate daily records of Predictive Emissions Monitoring System (PEMS) gas turbine engine exhaust NOx concentrations and such records shall be made readily available for District inspection upon request. [District NSR Rule and 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 20. Permittee's written request for approval of experimental components and operating conditions shall include at minimum the following information: components to be installed and conditions for operation, expected duration of operation, and description of, and justification for, expected emissions and maximum heat input rate. [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- 21. Permittee's request for approval of experimental components and operating conditions shall be submitted to the District at least 30 days prior to the initial planned installation date. The permittee shall also notify the District at least 15 days prior to the initial actual installation of the experimental components or start of operating conditions. [District NSR Rule and 4703] Federally Enforceable Through Title V Permit
- 22. Permittee shall notify the District, in writing, of turbine operating mode (standard or experimental) no later than 48 hours after changing mode of operation. [District NSR Rule and 4703] Federally Enforceable Through Title V Permit

- Operator shall not discharge into the atmosphere combustion contaminants (PM) exceeding in concentration at the
 point of discharge, 0.1 gr/dscf. [District Rule 4201; Kern County Rule 404] Federally Enforceable Through Title V
 Permit
- 24. Operator shall not exceed a NOx emission rate of: A. (If Rating <10 MW) 42 ppmvd @ 15% O2, excluding the thermal stabilization periods or reduced load periods. [40 CFR 60.332(a)(1) & 60.332(a)(2); District Rule 4703,5.1.1] Federally Enforceable Through Title V Permit
- 25. Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [Kern County Rule 108.1; District Rule 1081] Federally Enforceable Through Title V Permit
- The HHV and LHV of the fuel shall be determined using ASTM D3588, ASTM 1826, OR ASTM 1945. [40 CFR 60.332(a),(b)] Federally Enforceable Through Title V Permit
- 27. The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a),(b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 28. The operator shall provide source test information annually regarding the demonstrated percent efficiency (EFF) as defined in District Rule 4703, 5.1.1. [40 CFR 60.332(a),(b) and 4703, 5.1.1] Federally Enforceable Through Title V Permit
- 29. Operations during periods of startup and shutdown shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. Operation during periods of malfunction shall not constitute representative conditions for the purpose of determining compliance with emission limits based on 40 CFR 60.8 [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit
- 30. If the turbine is fired on PUC or FERC-regulated natural gas or natural gas documented to be of comparable quality, then maintain on file copies of natural gas bills. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 31. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(a),(b) and 4703, 6.2.4] Federally Enforceable Through Title V Permit
- 32. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 33. Permittee shall maintain onsite for a period of at least five years accurate records of daily fuel consumption, daily fuel sulfur content, and daily fuel nitrogen content and shall make such records readily available for District inspection upon request. Daily monitoring of fuel sulfur and nitrogen contents is not required for PUC or FERC regulated natural gas. [District Rules 4001 and 2201] Federally Enforceable Through Title V Permit





PERMIT NO: S-1131-1079-11

ISSUANCE DATE: 11/09/2009

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392

BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL CENTRAL KERN COUNTY, CA

SECTION: 30 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

MODIFICATION OF: COGENERATION UNIT #1 (FEE C LEASE - WEST UNIT) SOLAR CENTAUR 50-T5901S, 48.7 MMBTU/HR (NOMINAL RATING) GAS-FIRED DOE CERAMIC GTE, 4.1 MW, WITH LUBE OIL MIST ELIMINATOR, UNFIRED HEAT RECOVERY STEAM GENERATOR, AND CONTINUOUS MONITORING SYSTEM: REMOVE HEAT INPUT RATE (MMBTU/DAY), INSTALL A SELECTIVE CATALYTIC REDUCTION SYSTEM (SCR), A CONTINOUS EMISSION MONITORING SYSTEM (CEMS) TO MEASURE NOX, CO AND 02 CONCENTRATIONS, AND REPLACE STRUTHERS UNFIRED HEAT RECOVER STEAM GENERATOR (HRSG) WITH ANOTHER UNFIRED HRSG (IF NECESSARY)

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Gas turbine engine shall be fired exclusively on PUC-regulated or FERC-regulated natural gas, or natural gas documented to be of comparable quality. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances regulations of all other governmental agencies which may pertain to the above equipment.

Seved Sadredin Director APCO

DAVID WARNE R, Director of Permit Services

- If the turbine is fired on PUC-regulated or FERC-regulated natural gas, then maintain on file copies of natural gas bills
 or other relevant records. [District Rule 2520] Federally Enforceable Through Title V Permit
- 7. If the turbine is not fired on PUC-regulated or FERC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(h)(3)] Federally Enforceable Through Title V Permit
- 8. HHV and LHV of the fuel shall be determined by using ASTM D3588, ASTM 1826, or ASTM 1945. [40 CFR 60.335(b), District Rule 4703] Federally Enforceable Through Title V Permit
- 9. During an initial shakedown period, the emissions shall not exceed any of the following limits: 25 ppmvd NOx @ 15% O2 referenced as NO2; 33 ppmvd CO @ 15% O2; 0.015 lb-PM10/MMBtu; 0.016 lb-VOC/MMBtu referenced as methane; and 0.003 lb-SOx/MMBtu referenced as SO2. The shakedown period shall not exceed 60 calendar days from the initial startup of the unit under this permit. The shakedown period must be concluded prior to the applicable Rule 4703 compliance deadline selected for this unit. The permittee shall maintain a record of the date of initial operation of this unit, fuel combusted (scf/day) on daily basis, and water-to-fuel ratio or results of NOx and CO over 3-hour rolling average period from CEMS (if operational). These records shall be made readily available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Upon concluding the initial shakedown period, emissions from the gas turbine system shall not exceed any of the following limits: 5 ppmvd NOx @ 15% O2 referenced as NO2; 33 ppmvd CO @ 15% O2; 0.015 lb-PM10/MMBtu; 0.016 lb-VOC/MMBtu referenced as methane; and 0.003 lb-SOx/MMBtu referenced as SO2. NOx and CO emission limits are based on 3-hour rolling average period. If unit is in either startup, shutdown, or black start mode during any portion of a clock hour, the unit will not be subject to the ppmvd limits for NOx and CO during that clock hour. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 11. Upon concluding the initial shakedown period, emissions from the gas turbine system, on days when startup, shutdown, or black start occurs, shall not exceed any of the following limits: 39.3 lb-NOx/day referenced as NO2; 1,376.9 lb-CO/day; 3.5 lb-SOx/day; 17.5 lb-PM10/day; 92.0 lb-VOC/day referenced as methane; and 33.2 lb-NH3/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Upon concluding the initial shakedown period, the emissions from the gas turbine system shall not exceed any of the following limits: 7,899 lb-NOx/year; 37,828 lb-CO/year; 1,280 lb-SOx/year; 6,399 lb-PM10/year; 7,193 lb-VOC/year; 12,121 lb-NH3/year. All annual emission limits are based on 12 consecutive month rolling emissions total. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Ammonia (NH3) emissions shall not exceed 21 ppmvd @ 15% O2 over a 24-hour average period. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Each three hour rolling average will be compiled from the three most recent one hour periods. Each one hour period shall commence on the hour. Each one hour period in a twenty-four hour average for ammonia slip will commence on the hour. The twenty-four hour average will be calculated starting and ending at twelve-midnight. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Daily emissions shall be compiled for a twenty-four hour period starting and ending at twelve-midnight. Each calendar month in a twelve consecutive month rolling emissions total shall commence at the beginning of the first day of the month. The twelve consecutive month rolling emissions totals used to determine compliance with annual emission limits shall be compiled from the twelve most recent calendar months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. The exhaust stack shall be equipped with permanent provisions to allow collection of stack gas samples consistent with EPA test methods and shall be equipped with safe permanent provisions to sample stack gases with a portable NOx, CO, and O2 analyzer during District inspections. The sampling ports shall be located in accordance with the CARB regulation titled California Air Resources Board Air Monitoring Quality Assurance Volume VI, Standard Operating Procedures for Stationary Emission Monitoring and Testing. [District Rule 1081] Federally Enforceable Through Title V Permit

- 17. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 18. Source testing shall be witnessed or authorized by District personnel and samples shall be collected by a California Air Resources Board (CARB) certified testing laboratory or a CARB certified source testing firm. [District Rule 1081] Federally Enforceable Through Title V Permit
- 19. Source testing to measure start-up mass emission rates of NOx, CO, and VOC shall be conducted for one of the gas turbine engines (S-1131-974 or -1079) within 60-days of initial startup under this permit and at least once every seven years thereafter. CEMS relative accuracy shall be determined during source testing in accordance with the procedure listed in 40 CFR Part 60, Appendix F with any necessary changes approved by the District. [District Rule 1081] Federally Enforceable Through Title V Permit
- 20. Source testing to determine compliance with the NOx, CO and NH3 emission rates (ppmvd @ 15% O2) shall be conducted within 60 days of initial startup under this permit and annually thereafter for each mode of operation (standard operation and each experimental mode of operation). [District Rules 2201 and 4703, CFR 60.335(a)] Federally Enforceable Through Title V Permit
- 21. For the purpose of determining compliance with the emissions limits (ppmvd @ 15% O2) in this permit, the arithmetic mean of three test runs shall apply, unless two of the three results are above an applicable limit. If two of three runs are above the applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. The following test methods shall be used: NOx EPA Method 7E or 20 or CARB Method 100; CO EPA Method 10 or 10B or CARB Method 100; VOC EPA Method 18 or 25; PM10 EPA Method 5 (front half and back half) or 201 and 202a; ammonia BAAQMD ST-1B; and O2 EPA Method 3, 3A, or 20 or CARB Method 100. EPA approved alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rules 1081 and 4703, 40 CFR 60.335(a), and 40 CFR 60.335(b)(1)] Federally Enforceable Through Title V Permit
- 23. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 24. The owner or operator shall install, certify, maintain, operate, and quality-assure a continuous emission monitor system (CEMS) which continuously measures and records the exhaust gas NOx, CO, and O2 concentrations. Continuous emissions monitors shall be capable of monitoring emissions during normal operating conditions and during startups and shutdowns, provided that CEMS passes the relative accuracy requirements of 40 CFR Part 60, Appendix B, Performance Specification 2 (PS-2) and District approved protocol for startups. If relative accuracy of CEMS cannot be demonstrated during the startup, CEMS results during startup and shutdown events shall be replaced with startup emission rates obtained from the source test conducted by the facility to determine compliance with emission limits contained in this document. [District Rules 1080, 2201 and 4703, 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 25. The CEMS shall complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each 15-minute quadrant of the hour or shall meet equivalent specifications established by mutual agreement of the District, the ARB and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 26. The NOx, CO and O2 CEMS shall meet the requirements in 40 CFR 60, Appendix F Procedure 1 and Part 60, Appendix B Performance Specification 2 (PS 2), or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(1)] Federally Enforceable Through Title V Permit
- 27. In accordance with 40 CFR Part 60, Appendix F, 5.1, the CEMS must be audited at least once each calendar quarter. The District shall be notified prior to completion of the audits. Audit reports shall be submitted along with quarterly compliance reports to the District [District Rule 1080] Federally Enforceable Through Title V Permit

- 28. NOx, CO and O2 concentrations from the gas turbine systems operating under permits S-1131-974 and S-1131-1079 shall be monitored by a common CEMS. The requirements in 40 CFR 60, Appendix F, shall be met through the following EPA and District approved modified procedures: (1) perform annual RATA testing on at least one unit (S-1131-974 or S-1131-1079), and rotate the unit tested so that each unit is tested over two years; (2) perform annual RAA testing for the unit for which the annual RATA is not performed, (3) if a unit fails RAA testing, RATA test must be conducted within 60 days on the failed unit, and 4) for every quarter that RATA or RAA testing is not performed, a CGA is to be performed on each unit. [District Rule 1080] Federally Enforceable Through Title V Permit
- 29. APCO or an authorized representative shall be allowed to inspect, as determined to be necessary, the required monitoring devices to ensure that such devices are functioning properly. [District Rule 1080] Federally Enforceable Through Title V Permit
- 30. The CEMS data shall be reduced to hourly averages as specified in 40 CFR 60.13(h), or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080 and 40 CFR 60.334(b)(3)] Federally Enforceable Through Title V Permit
- 31. Upon written notice from the District, the owner or operator shall provide a summary of the data obtained from the CEMS. This summary shall be in the form and the manner prescribed by the District. [District Rule 1080] Federally Enforceable Through Title V Permit
- 32. The facility shall install and maintain equipment, facilities, and systems compatible with the District's CEMS data polling software system and shall make CEMS data available to the District's automated polling system on a daily basis. Upon notice by the District that the facility's CEMS is not providing polling data, the facility may continue to operate without providing automated data for a maximum of 30 days per calendar year provided the CEMS data is sent to the District by a District-approved alternative method. [District Rule 1080] Federally Enforceable Through Title V Permit
- 33. The permittee shall maintain the following records: the date, time and duration of any malfunction of the continuous monitoring equipment; dates of performance testing; dates of evaluations, calibrations, checks, and adjustments of the continuous monitoring equipment; date and time period which a continuous monitoring system or monitoring device was inoperative. [District Rules 1080 and 2201 and 40 CFR 60.8(d)] Federally Enforceable Through Title V Permit
- 34. The owner or operator shall submit a written report of CEM operations for each calendar quarter to the District. The report is due on the 30th day following the end of the calendar quarter and shall include the following: Time intervals, data and magnitude of excess NOx emissions, nature and the cause of excess (if known), corrective actions taken and preventive measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard; Applicable time and date of each period during which the CEM was inoperative, except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess emissions occurred. [District Rule 1080 and 40 CFR 60.334(j)(5)] Federally Enforceable Through Title V Permit
- 35. Monitor downtime for NOx shall be any unit operating hour in which sufficient data are not obtained to validate the hour for either NOx concentration or diluent O2 (or both). [40 CFR 60.334(j)1)(iii)(B)] Federally Enforceable Through Title V Permit
- 36. If the gas turbine system is not fired on PUC-regulated or FERC-regulated natural gas, then a fuel sample shall be collected during the source test to determine sulfur content of the fuel combusted in the turbine. The fuel sample shall be analyzed for the total sulfur content using ASTM D1072; D3246; D4084; D4468; D6228; or D6667; or double GC for H2S and mercaptans. The applicable ranges of some ASTM methods are not adequate to measure the levels of sulfur in some fuel gases. Dilution of samples before analysis (with verification of dilution ratio) may be used after getting a prior approval from the District. [40 CFR 60.335(b)(10)] Federally Enforceable Through Title V Permit
- 37. Should the applicant decide to conduct performance evaluation of CEMS with the initial performance test, a minimum of 9 reference method runs, with a minimum time per run of 21 minutes, at a single load level, between 90 and 100 percent of peak (or the highest physically achievable) load shall be performed. The test data obtained during these run can be used to demonstrate compliance with the applicable NOx emission limit and to provide reference method data for the RATA of the CEMS. The requirement to test at three additional load levels is waived under this option. [40 CFR 60.335(b)(6)] Federally Enforceable Through Title V Permit

- 38. A totalizing mass or volumetric fuel flow computer shall be utilized and maintained to calculate the amount of natural gas combusted based on measured flow meter parameters (fuel pressure and temperature) and gas composition.

 [District Rule 4703] Federally Enforceable Through Title V Permit
- 39. Except during black start, start-up shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 40. Shutdown shall not exceed 2.0 hours per event. [District Rule 4703] Federally Enforceable Through Title V Permit
- 41. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup (black start) and shutdown. [District Rule 4703] Federally Enforceable Through Title V Permit
- 42. Start-up is defined as the period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. [District Rule 4703] Federally Enforceable Through Title V Permit
- 43. Shutdown is defined as the period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Reduced load period is defined as the time during which a gas turbine is operated at less than rated capacity in order to change the position of the exhaust gas diverter gate. Each reduced load period shall not exceed one hour. [District Rule 4703] Federally Enforceable Through Title V Permit
- 45. A black start event is defined as the startup of a unit while the cogen plant is electrically separated from the utility grid. A black start shall not exceed 4.0 hours per event. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 46. The owner or operator shall submit to the District information correlating the NOx control system operating parameters to the associated measured NOx output. The information must be sufficient to allow the District to determine compliance with the NOx emission limits of this permit when the CEMS is not operating properly. [District Rule 4703] Federally Enforceable Through Title V Permit
- 47. The owner or operator shall maintain a stationary gas turbine system operating log that includes, on a daily basis, the actual local startup and stop time, length and reason for reduced load periods, total hours of operation, the type and quantity of fuel used, duration of each start-up (or black start) and each shutdown time period. [District Rule 4703] Federally Enforceable Through Title V Permit
- 48. The owner or operator shall maintain all records of required monitoring data and support information for a period of five years from the date of data entry and shall make such records available to the District upon request. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 49. Emissions shall not exceed either of the following NSPS Subpart GG limits (1 hour standard): NOx (as NO2): 171 ppmvd @ 15% O2, or SOx (as SO2): 150 ppmvd @ 15% O2. [40 CFR 60.332(c)] Federally Enforceable Through Title V Permit
- 50. Permittee's written request for approval of experimental components and operating conditions shall include at minimum the following information: components to be installed and conditions for operation, expected duration of operation, and description of, and justification for, expected emissions and maximum heat input rate. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 51. Permittee's request for approval of experimental components and operating conditions shall be submitted to the District at least 30 days prior to the initial planned installation date. The permittee shall also notify the District at least 15 days prior to the initial actual installation of the experimental components or start of operating conditions. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 52. Permittee shall notify the District, in writing, of turbine operating mode (standard or experimental) no later than 48 hours after changing mode of operation. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit