



APR **1 6** 2010

Ms. Adean Valenzuela Aera Energy LLC PO Box 11164 Bakersfield, CA 93389-1164

Proposed ATC / Certificate of Conformity (Significant Mod)

District Facility # S-1547

Project # 1094359

Dear Ms. Valenzuela:

Enclosed for your review is the District's analysis of an application for Authorities to Construct for the facility identified above. The applicant is requesting that Certificates of Conformity with the procedural requirements of 40 CFR Part 70 be issued with this project. The project revises the startup and shutdown recordkeeping requirement from all startups and shutdowns to only startup and shutdowns exceeding one hour in duration for three heater treaters.

After addressing any EPA comments made during the 45-day comment period. the Authorities to Construct will be issued to the facility with Certificates of Conformity. Prior to operating with modifications authorized by the Authorities to Construct, the facility must submit an application to modify the Title V permit as an administrative amendment, in accordance with District Rule 2520, Section 11.5.

If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Thank you for your cooperation in this matter.

Sincerely,

David Warner

Director of Permit Services

DW: RE/cm

Enclosures

Seyed Sadredin

Executive Director/Air Pollution Control Officer





APR 1 6 2010

Gerardo C. Rios, Chief Permits Office Air Division U.S. EPA - Region IX 75 Hawthorne St. San Francisco, CA 94105

Re: Proposed ATC / Certificate of Conformity (Significant Mod)

District Facility # S-1547

Project # 1094359

Dear Mr. Rios:

Enclosed for your review is the District's engineering evaluation of an application for Authorities to Construct for Aera Energy LLC within the western Kern County fields, which has been issued a Title V permit. Aera Energy LLC is requesting that Certificates of Conformity, with the procedural requirements of 40 CFR Part 70, be issued with this project. The project revises the startup and shutdown record-keeping requirement from all startups and shutdowns to only startup and shutdowns exceeding one hour in duration for three heater treaters.

Enclosed is the engineering evaluation of this application with a copy of the current Title V permit and proposed Authorities to Construct # S-1547-994-15, '-999-17, and '-1006-14 with Certificates of Conformity. After demonstrating compliance with the Authority to Construct, the conditions will be incorporated into the facility's Title V permit through an administrative amendment.

Please submit your written comments on this project within the 45-day comment period that begins on the date you receive this letter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500

Thank you for your cooperation in this matter.

David Warner

Director of Permit Services

DW: RE/cm

Enclosures

Seyed Sadredin

Executive Director/Air Pollution Control Officer





APR 1 6 2010

Mike Tollstrup, Chief **Project Assessment Branch** Air Resources Board P O Box 2815 Sacramento, CA 95812-2815

Re: Proposed ATC / Certificate of Conformity (Significant Mod)

District Facility # S-1547

Project # 1094359

Dear Mr. Tollstrup:

Enclosed for your review is the District's analysis of an application for Authorities to Construct for the facility identified above. The applicant is requesting that Certificates of Conformity with the procedural requirements of 40 CFR Part 70 be issued with this project. The project revises the startup and shutdown recordkeeping requirement from all startups and shutdowns to only startup and shutdowns exceeding one hour in duration for three heater treaters.

Enclosed is the engineering evaluation of this application with a copy of the current Title V permit and proposed Authorities to Construct # S-1547-994-15, '-999-17, and '-1006-14 with Certificates of Conformity. After demonstrating compliance with the Authorities to Construct, the conditions will be incorporated into the facility's Title V permit through an administrative amendment.

Please submit your written comments on this project within the 30-day comment period that begins on the date you receive this letter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-

Thank you for your cooperation in this matter.

Sincerely,

David Warner

Director of Permit Services

DW: RE/cm

Enclosures

Seved Sadredin

Executive Director/Air Pollution Control Officer

NOTICE OF PRELIMINARY DECISION FOR THE ISSUANCE OF AUTHORITY TO CONSTRUCT

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Air Pollution Control District solicits public comment on the proposed modification of Aera Energy LLC for its heavy oil production stationary source within the western Kern County fields, California. The project revises the startup and shutdown record-keeping requirement from all startups and shutdowns to only startup and shutdowns exceeding one hour in duration for three heater treaters.

The District's analysis of the legal and factual basis for this proposed action, project #1094359, is available for public inspection at the District office at the address below. This will be the public's only opportunity to comment on the specific conditions of the modification. If requested by the public, the District will hold a public hearing regarding issuance of this modification. For additional information, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900. Written comments on the proposed initial permit must be submitted within 30 days of the publication date of this notice to DAVID WARNER, DIRECTOR OF PERMIT SERVICES, SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 1990 E. GETTYSBURG AVE, FRESNO, CA 93726-0244.

San Joaquin Valley Air Pollution Control District **Authority to Construct Application Review**

Facility Name: Aera Energy, LLC

Date: April 8, 2009

Mailing Address:

P O Box 11164

Engineer: Richard Edgehill

Bakersfield, CA 93389-1164

Lead Engineer: Allan Phillips

Contact Person: Adean Valenzuela

Telephone: 661-665-5335

Application #(s): S-1547-994-15, '-999-17, and '-1006-14

Project #: S-1094359

Deemed Complete: November, 2009

Proposal

Aera Energy, LLC (Aera) has requested Authority to Construct permits for three (3) heater treaters to revise Rule 4307 startup/shutdown recordkeeping requirements to be consistent with Rule 4307, Section 6.1.4 District Rule 4307 (10/16/08):

6.1.4 The operator performing start-up or shutdown of a unit shall keep records of the duration of start-up or shutdown that exceed the applicable requirements of Sections 5.4.1 or *5.4.2.*

Heater treaters '-994, '-999, and '-1006 are Rule 4307 NOx compliant units (30 ppmv @ 3%O₂) but are not equipped with NOx Exhaust Control as defined in Section 3.17 of Rule 4307:

"a device or technique used to treat a unit's exhaust combustion gas to reduce NOx emissions. Such a device or technique includes, but is not limited to, selective catalytic reduction or nonselective catalytic reduction."

and therefore the applicable startup and shutdown requirement is Section 5.4.1:

5.4.1 For units not equipped with a NOx exhaust control, the duration of each start-up and each shut down shall not exceed one hour, except as provided in Section 5.4.4.

To be consistent with the above startup and shutdown duration and recordkeeping requirements, Aera requests the following revision (addition of the underlined words) to the Rule 4307 outdated record-keeping condition as follows:

Permittee shall maintain records of duration of each startup and shutdown that exceed one hour per occurrence, and refractory curing, for a period of five years and make such records available for District inspection upon request. [District Rule 4307]

Additionally, a DEL for VOC was erroneously not included on the S-1547-1006 PTO and is added in this project. This change is considered administrative.

The revision of the Rule 4307 recordkeeping requirement and addition of the VOC DEL is not a NSR modification. Therefore the requirements of BACT and offsets do not need to be considered. However, the project triggers public notice as explained below.

Disposition of Outstanding ATCs

ATCs S-1547-994-13, '-999-15, and '-1006-13 which authorized the addition of a variable frequency drive (VFD) rheostat to combustion air blower motor have not been implemented. Current PTOs '-994-14, '-999-16, and '-1006-11 are included in **Attachment I**.

Aera received their Title V Permit on January 31, 2003. District Rule 2520 Section 3.20.2 states that minor permit modifications do not relax monitoring, reporting, or record-keeping requirements in the permit and are not significant changes in existing monitoring permit terms or conditions. Requiring record-keeping of only startup and shutdowns that exceed the time limits of Rule 4307 (and not all startup and shutdowns as previously required) is a relaxation of recordkeeping requirements and therefore is a significant permit modification.

The facility has specifically requested that this project be processed with a Certificate of Conformity (COC), therefore the 45-day EPA comment period will be satisfied prior to the issuance of the Authority to Construct. Aera must apply to administratively amend their Title V Operating Permit to include the requirements of the ATC(s) issued with this project.

II. Applicable Rules

Rule 2201	New and Modified Stationary Source Review Rule (09/21/06)
Rule 2520	Federally Mandated Operating Permits (6/21/01)
Rule 4101	Visible Emissions (2/17/05)
Rule 4102	Nuisance (12/17/92)
Rule 4201	Particulate Matter Concentration (12/17/92)
Rule 4301	Fuel Burning Equipment (12/17/92)
Rule 4305	Boilers, Steam Generators and Process Heaters - Phase II (8/21/03) - not
	applicable - heat input rating is < 5 MMBtu/hr
Rule 4306	Boilers, Steam Generators and Process Heaters - Phase III (3/17/05) - not
	applicable - heat input rating is < 5 MMBtu/hr
Rule 4320	Advanced Emission Reduction Options for Boilers, Steam Generators, and
	Process Heaters Greater than 5.0 MMBtu/hr - not applicable - heat input rating
	is < 5 MMBtu/hr
Rule 4307	Boilers, Steam Generators, And Process Heaters – 2.0 MMBtu/hr to 5.0
	MMBtu/hr (10/16/08)

Rule 4801 Sulfur Compounds (12/17/92)

CH&SC 41700 Health Risk Assessment

CH&SC 42301.6 School Notice

Public Resources Code 21000-21177: California Environmental Quality Act (CEQA)

California Code of Regulations, Title 14, Division 6, Chapter 3, Sections 15000-15387: CEQA Guidelines

III. Project Location

The heater treaters are located in the Aera's heavy oil production stationary source in the western Kern County fields at NE Section14, T31S, R22E (S-1547-995 and '-999) and NE Section 35, T12N, R24E (S-1547-1006). The heater treaters are not located within 1000 feet of any K-12 school. Therefore, a school notice pursuant to CH&SC 41700 is not required.

IV. Process Description

Aera Energy conducts thermally enhanced oil recovery. The heater treaters being modified by this project receive produced fluids consisting of vapors, oil, and water. The heater treaters separate the produced fluids, the vapors are sent to the vapor recovery system listed on S-1547-865 and the liquids are sent to storage tanks for further separation.

V. Equipment Listing

Pre/Post¹-Project Equipment Description:

- S-1547-994-14, '-15: 4.2 MMBTU/HR GAS-FIRED HEATER TREATER WITH ONE MAXON MODEL M-PAKT NATURAL GAS FIRED BURNER AND HEAT CROSSOVER LINE TO THE UNFIRED HEATER TREATER SECTION AND VAPOR CONTROL LISTED ON S-1547-865 (NORTH MIDWAY)
- S-1547-999-16, '-17: 5 MMBTU/HR GAS-FIRED HEATER TREATER WITH ONE MAXON MODEL M-PAKT NATURAL GAS FIRED BURNER AND HEAT CROSSOVER LINE TO THE UNFIRED HEATER TREATER SECTION AND SERVED BY VAPOR CONTROL LISTED ON S-1547-865 (NORTH MIDWAY UNIT B-101C ALBERTA SHALE LEASE)
- S-1547-1006-11, '-14: 5 MMBTU/HR GAS-FIRED HEATER TREATER WITH ONE MAXON MODEL M-PAKT NATURAL GAS FIRED BURNER AND HEAT CROSSOVER LINE TO THE UNFIRED HEATER TREATER SECTION AND A FLUID TREATMENT CHAMBER SERVED BY A VAPOR RECOVERY SYSTEM (VRS SERVES PERMITS S-1547-843 TO '-853, '-882, '-883, '-884, '-1005 TO '-1011, AND '-1025) SOUTH MIDWAY

Equipment descriptions are not changing as a result of these modifications for any units.

Proposed Modifications:

S-1547-994-15, '-999-17, and '-1006-14: REVISE RECORDKEEPING REQUIREMENT FROM

ALL STARTUPS AND SHUTDOWNS TO ONLY STARTUPS AND SHUTDOWNS THAT EXCEED

ONE HOUR IN DURATION

S-1547-1006-14: ADD VOC DEL

VI. Emission Control Technology Evaluation

The heater treaters emit NOx, CO VOC, PM10, and SOx due to the combustion of gas, and some emit VOCs from fluid treatment chambers.

The heater treaters are not equipped with exhaust emissions control devices.

VII. General Calculations

The proposed changes do not constitute 'modifications' in accordance with District Rule 2201, Section 3.25. This will be discussed in detail in Section VIII, *District Rules 2201*, of this evaluation. Therefore, the requirements of Rule 2201 do not apply and detailed emissions calculations are not required or necessary. However, PE2 will be calculated for inclusion in the PAS emissions profile.

Post-Project Emission Factors (EF2)

For this unit, post-project emission factors are listed in the table below.

S-1547-994

Pollutant	Post-Pi	Post-Project Emission Factors (EF2)			
NO _x	36 lb-NO _x /MMscf	0.036 lb-NO _x /MMBtu	30 ppmvd NO _X (@ 3%O ₂)	Current PTO	
SO _x	2.0 lb-SO _x /MMscf	0.002 lb-SO _x /MMBtu		u	
PM10	1.2 lb-PM10/MMscf	0.012 lb-PM10/MMBtu		tt.	
СО	37 lb-CO/MMscf	0.037 lb-CO/MMBtu	50 ppmvd CO (@ 3%O ₂)	14	
voc	4.0 lb-VOC/MMscf	0.004 lb-VOC/MMBtu	13 ppmvd VOC (@ 3% O ₂)	и	

	Daily PE2					
Pollutant	EF2 (lb/MMBtu)	Heat Input (MMBtu/hr)	Operating Schedule (hr/day)	see below		
NO _X	0.036 4.2		24	see below		
SO _X	0.00200	0.00200 4.2		0.2		
PM ₁₀	0.0120	0.0120 4.2		1.2		
CO	0.037 4.2		24 see be			
VOC	0.0040	4.2	24	0.4		

	Annual PE2				
Pollutant	EF2 (lb/MMBtu)	Heat Input (MMBtu/hr)	Operating Schedule (hr/year)	Annual PE2 (lb/year)	
NO _x	0.036	4.2	8,760	1,325	
SO _X	0.00200	4.2	8,760	74	
PM ₁₀	0.0120	0.0120 4.2		442	
co	0.037 4.2		8,760	1,361	
VOC	0.0040			147	

Startup and shutdown (PTO S-1547-994-14-condition #16): NOx: 20.2 lb/day CO: 4.2 lb/day

S-1547-999

Pollutant	Post-Project Emission Factors (EF2)			Source
NO _x	36 lb-NO _X /MMscf	36 lb-NO _X /MMscf 0.036 lb-NO _X /MMBtu		Current PTO
SO _x	2.0 lb-SO _X /MMscf 0.002 lb-SO _X /MMBtu			u
PM10	14 lb-PM10/MMscf	14 lb-PM10/MMscf 0.014 lb-PM10/MMBtu		и
СО	37 lb-CO/MMscf	0.037 lb-CO/MMBtu	50 ppmvd CO (@ 3%O ₂)	. 11
voc	3.0 lb-VOC/MMscf	0.003 lb-VOC/MMBtu	13 ppmvd VOC (@ 3% O ₂)	и

	Daily PE2					
Pollutant	EF2 (lb/MMBtu)	Heat Input (MMBtu/hr)	Operating Schedule (hr/day)	Daily PE2 (lb/day)		
NO _X	0.036	5	24	see below		
SO _X	0.00200	5	24	0.2		
PM ₁₀	0.0140	5	24	1.7		
СО	0.037	5	24	see below		
VOC	0.0030	5	24	0.4		

	Annual PE2					
Pollutant	EF2 (lb/MMBtu)	Heat Input (MMBtu/hr)	Operating Schedule (hr/year)	Annual PE2 (lb/year)		
NO _x	0.036	5	8,760 1,577			
SO _X	0.00200	0.00200 5		88		
PM ₁₀	0.0140	_5	8,760	613		
СО	0.037 5		8,760	1,621		
VOC	0.0030	5	8,760	131		

Startup and shutdown (PTO S-1547-999-16 condition #14): NOx: 33.6 lb/day CO: 4.4 lb/day

S-1547-1006

Pollutant	Post-Project Emission Factors (EF2)			Source
NO _x	36 lb-NO _x /MMscf	0.036 lb-NO _x /MMBtu	30 ppmvd NO _X (@ 3%O ₂)	РТО
SO _x	2.0 lb-SO _x /MMscf	0.002 lb-SO _x /MMBtu		и
PM10	8.0 lb-PM10/MMscf	0.008 lb-PM10/MMBtu		tt
со	37 lb-CO/MMscf	0.037 lb-CO/MMBtu	50 ppmvd CO (@ 3%O ₂)	и
VOC*	5.5 lb-VOC/MMscf	0.0055 lb-VOC/MMBtu	13 ppmvd VOC (@ 3% O ₂)	AP-42, Table 1.4- 1 & -2 (7/98)

	Daily PE2				
Pollutant	EF2 (lb/MMBtu)	Heat Input (MMBtu/hr)	Operating Schedule (hr/day)	Daily PE2 (lb/day)	
NO _X	0.036 5		24	see below	
SO _X	0.00200	5	24	0.2	
PM ₁₀	0.0080	.0080 5		1.0	
CO	0.037	0.037 5		see below	
VOC	0.0055	5	24	0.7	

	Annual PE2				
Pollutant	EF2 (lb/MMBtu)	Heat Input (MMBtu/hr)	Operating Schedule (hr/year)	Annual PE2 (lb/year)	
NO _X	0.036	0.036 5		1,577	
SO _X	0.00200	0.00200 5		88	
PM ₁₀	0.0080	0.0080 5		350	
CO	0.037	0.037 5		1,621	
VOC	0.0055			241	

^{*} not previously included on PTO startup and shutdown (PTO S-1547-1006-11 condition #14):

NOx: 24.0 lb/day CO: 20.2 lb/day

The emissions profiles are included in Attachment II.

VIII. Compliance

Rule 2201 New and Modified Stationary Source Review Rule

District Rule 2201 defines a modification as follows:

- 3.25 Modification:
- 3.25.1 An action including at least one of the following items:
- 3.25.1.1 Any change in hours of operation, production rate, or method of operation of an existing emissions unit that would necessitate a change in permit conditions.

No change in hours of operation, production rate, or method of operation of these existing heater treaters is proposed.

3.25.1.2 Any structural change or addition to an existing emissions unit that would necessitate a change in, permit conditions. Routine replacement shall not be considered a structural change.

No structural change or addition is proposed to any existing emissions units.

3.25.1.3 An increase in emissions from an emissions unit caused by a modification of the Stationary Source when the emissions unit is not subject to a daily emissions limitation.

No increase in emissions is proposed.

3.25.1.4 Addition of any new emissions unit that is subject to District permitting requirements.

No new emissions units are proposed with this project.

3.25.1.5 A change in a permit term or condition proposed by an applicant to obtain an exemption from an applicable requirement to which the source would otherwise be subject.

Aera is not seeking to obtain an exemption from any applicable requirement.

3.25.2 A reconstructed Stationary Source shall be treated as a new Stationary Source and not as a modification.

Per Section 3.33 of Rule 2201, a reconstructed source is determined when the cost of replacing emissions units exceeds 50% of the cost of an entirely new stationary source.

No construction will result from this project.

As discussed above, this project is not subject to Rule 2201, as the proposed changes are not considered modifications pursuant to the rule.

Rule 2520 Federally Mandated Operating Permits

This facility is subject to this Rule, and has received their Title V Operating Permit. This facility is subject to this Rule, and has received their Title V Operating Permit. Section 3.29 defines a significant permit modification as a "permit amendment that does not qualify as a minor permit modification or administrative amendment."

Section 3.20.2 states that a minor permit modifications "Do not relax monitoring, reporting, or recordkeeping requirements in the permit and are not significant changes in existing monitoring permit terms or conditions". Requiring record-keeping of only startup and shutdowns that exceed the time limits of Rule 4307 (and not all startup and shutdowns as previously required) is a relaxation of recordkeeping requirements. As a result, the proposed project constitutes a Significant Modification to the Title V Permit pursuant to Section 3.29.

The Title V Compliance Certification form is included in **Attachment III**.

Rule 4101 Visible Emissions

Per Section 5.0, no person shall discharge into the atmosphere emissions of any air contaminant aggregating more than 3 minutes in any hour which is as dark as or darker than Ringelmann 1 (or 20% opacity). Visible emissions are not expected from these units and the facility-wide permit already contains a condition enforcing the requirements of this Rule. Therefore continued compliance is expected.

Rule 4102 Nuisance

Section 4.0 prohibits discharge of air contaminants that could cause injury, detriment, nuisance or annoyance to the public. Public nuisance conditions are not expected, provided the equipment is well maintained. Therefore, compliance with this rule is expected.

California Health & Safety Code 41700 (Health Risk Assessment)

District Policy APR 1905 – Risk Management Policy for Permitting New and Modified Sources specifies that for an increase in emissions associated with a proposed new source or modification, the District perform an analysis to determine the possible impact to the nearest resident or worksite.

As demonstrated above, there are no increases in emissions associated with this project, therefore a health risk assessment is not required.

Rule 4201 Particulate Matter Concentration

Section 3.1 prohibits discharge of dust, fumes, or total particulate matter into the atmosphere from any single source operation in excess of 0.1 grain per dry standard cubic foot.

The heater treaters have historically shown compliance with this rule. No modifications affecting particulate matter concentration are proposed. Continued compliance with this rule is expected.

Rule 4301 Fuel Burning Equipment

Rule 4301 limits air contaminant emissions from fuel burning equipment as defined in the rule. Section 3.1 defines fuel burning equipment as "any furnace, boiler, apparatus, stack, and all appurtenances thereto, used in the process of burning fuel for the primary purpose of producing heat or power by indirect heat transfer."

No emission changes are proposed or expected as a result of this project. Therefore, continued compliance with this rule is expected.

Rule 4307 Boilers, Steam Generators, And Process Heaters – 2.0 MMBtu/hr to 5.0 MMBtu/hr

This rule limits the NOx and CO emissions from boiler, steam generator, or process heater with a total heat input of 2.0 MMBtu/hr. ≤ 5.0 MMBtu/hr.

Section 5.0 Emissions Limits

The heater treaters are in compliance with the Section 5.0 emissions limits requirements of the rule.

Section 5.3 Particulate Matter Control Requirements

These requirements are not applicable until 2015

Section 5.5 Monitoring Provisions - Monthly Monitoring

Section 6.0 Administrative Requirements – Startup/Shutdown

The units are in compliance with the monitoring and startup and shutdown provisions as stated in the following conditions:

Duration of start-up and shutdown shall not exceed one hour each per occurrence. [District Rule 4307] N

Permittee shall maintain records of duration of each startup and shutdown that exceed one hour per occurrence, and refractory curing, for a period of five years and make such records available for District inspection upon request. [District Rule 4307]

The permittee shall monitor, at least once per month, the units' operational characteristics recommended by the manufacturer and approved by the APCO. [District Rule 4307] N

The permittee shall tune the unit at least twice per calendar year, (from four to eight months apart) using a qualified technician in accordance with the procedure described in Rule 4304. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for a calendar year. No tune-up is required if the unit is not operated during that calendar year. The unit may be test fired to verify availability of the unit for its intended use, but once the test firing is complete the unit shall be shutdown. In lieu of tuning the unit, the operator shall monitor the emissions, at least monthly, with a portable NOx analyzer and adjust the unit's operating parameters accordingly to assure compliance with the emission limits of this rule. [District Rule 4307] N

If the unit is tuned for compliance, the permittee shall maintain records of: (1) the date that tune-ups are performed, (2) a description of any corrective action taken to maintain the emissions within the acceptable range, and (3) a record of the operational characteristics monitored. [District Rule 4307] N

If NOx emissions are monitored for compliance, the permittee shall maintain records of: (1) the date and time of the NOx measurements, (2) the O2 concentration in percent and the measured NOx concentration corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) a description of any corrective action taken to maintain the emissions within the acceptable range, and (6) a record of the operational characteristics monitored. [District Rule 4307] N

All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4307. Notwithstanding the requirements above and per Section 5.5.4 of Rule 4307, for units with a cyclical firing period that routinely interrupts fuel flow as part of its normal operation, source testing may commence sooner than specified above and continue through its normal cyclical firing period. [District Rule 4307] N

Compliance with this rule is expected.

Rule 4801 Sulfur Compounds

A person shall not discharge into the atmosphere sulfur compounds, which would exist as a liquid or gas at standard conditions, exceeding in concentration at the point of discharge: 0.2 % by volume calculated as SO₂, on a dry basis averaged over 15 consecutive minutes.

Using the ideal gas equation and the emission factors presented in Section VII, the sulfur compound emissions are calculated as follows:

```
Volume SO_2 = \frac{n RT}{P}
With:

n = \text{moles } SO_2
T \text{ (Standard Temperature)} = 60^{\circ}F = 520^{\circ}R
P \text{ (Standard Pressure)} = 14.7 \text{ psi}
R \text{ (Universal Gas Constant)} = \frac{10.73 \text{ psi} \cdot \text{ft}^3}{\text{lb} \cdot \text{mol} \cdot {}^{\circ}R}
```

The units included in this project are limited to SOx emissions of 0.002 lb/MMBtu or less. As shown below, this correlates to a stack concentration well under the 2000 ppmv allowed by this rule:

$$\frac{0.002\,lb - SOx}{MMBtu} \times \frac{MMBtu}{8,578\,dscf} \times \frac{1\,lb \cdot mol}{64\,lb} \times \frac{10.73\,psi \cdot ft^3}{lb \cdot mol \cdot °R} \times \frac{520°R}{14.7\,psi} \times \frac{1,000,000 \cdot parts}{million} = 1 \frac{part}{million}$$

$$SulfurConcentration = 1 \frac{part}{million} < 2,000 \text{ ppmv (or 0.2\%)}$$

Therefore, compliance with District Rule 4801 requirements is expected.

California Health & Safety Code 42301.6 (School Notice)

The District has verified that this site is not located within 1,000 feet of a school. Therefore, pursuant to California Health and Safety Code 42301.6, a school notice is not required.

California Environmental Quality Act (CEQA)

Greenhouse Gas Significance Determination

The District's engineering evaluation (this document) demonstrates that the project would not result in an increase in project specific greenhouse gas emissions. The District therefore concludes that the project would have a less than cumulatively significant impact on global climate change.

District CEQA Findings

The California Environmental Quality Act (CEQA) requires each public agency to adopt objectives, criteria, and specific procedures consistent with CEQA Statutes and the CEQA Guidelines for administering its responsibilities under CEQA, including the orderly evaluation of projects and preparation of environmental documents. The San Joaquin Valley Unified Air Pollution Control District (District) adopted its *Environmental Review Guidelines* (ERG) in 2001. The basic purposes of CEQA are to:

- Inform governmental decision-makers and the public about the potential, significant environmental effects of proposed activities.
- Identify the ways that environmental damage can be avoided or significantly reduced.
- Prevent significant, avoidable damage to the environment by requiring changes in projects through the use of alternatives or mitigation measures when the governmental agency finds the changes to be feasible.
- Disclose to the public the reasons why a governmental agency approved the project in the manner the agency chose if significant environmental effects are involved.

The District performed an Engineering Evaluation (this document) for the proposed project and determined that the activity will occur at an existing facility and the project involves negligible expansion of the existing use. Furthermore, the District determined that the activity will not have a significant effect on the environment. The District finds that the activity is categorically exempt from the provisions of CEQA pursuant to CEQA Guideline § 15031 (Existing Facilities), and finds that the project is exempt per the general rule that CEQA applies only to projects which have the potential for causing a significant effect on the environment (CEQA Guidelines §15061(b)(3)).

IX. Recommendation

Compliance with all applicable rules and regulations is expected. Issue Authorities to Construct subject to the permit conditions on the attached drafts (**Attachment IV**).

X. Billing Information

Annual Permit Fees				
Permit Number	Fee	Fee Description		
_	Schedule	MMBtu/hr		
S-1547-994-15	3020-02-F	4.6 MMBtu/hr		
S-1547-999-17	3020-02-G	5.0 MMBtu/hr		
S-1547-1006-14	3020-02-G	5.0 MMBtu/hr		

Attachments

I: Current PTOs '-994-14, '-999-16, and '-1006-11

II: Emissions Profiles

III: Compliance Certification Form

IV: Draft ATCs

ATTACHMENT ICurrent PTOs '-994-14, '-999-16, and '-1006-11

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-1547-994-14

EXPIRATION DATE: 05/31/2007

SECTION: NE14 TOWNSHIP: 318 RANGE: 22E

EQUIPMENT DESCRIPTION:

4.2 MMBTU/HR GAS-FIRED HEATER TREATER WITH ONE MAXON MODEL M-PAKT NATURAL GAS FIRED BURNER AND HEAT CROSSOVER LINE TO THE UNFIRED HEATER TREATER SECTION AND VAPOR CONTROL LISTED ON S-1547-865 (NORTH MIDWAY)

PERMIT UNIT REQUIREMENTS

- 1. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Last Amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 3. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 4. Copies of all fuel invoices showing quantity and delivery points of gas delivered and copies of quality terms of gas delivery contracts shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel and record specific type of noncertified fuel used. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 5. The operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- 6. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. When complying with SOx emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6; or EPA Method 6B; or EPA Method 8; or ARB Methods 8 or 100; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by double GC for H2S and mercaptans performed in the laboratory and EPA Method 19 to calculate emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. If the unit is fired on noncertified gaseous fuel and compliance with SOx emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 4468, D 4084, D3246 or grab sample analysis by double GC for H2S and mercaptans performed in the laboratory, [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: AERA ENERGY LLC

Location: HEAVY OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA 9-1947-994-16: Apr 6 2010 11: IDAN - EDGERILR

- 9. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 10. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of County Rules 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), 110 (Madera) 402 (Madera), 404 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 405 (Madera), 408 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 407.2 (Kern, Tulare, Kings, Stanislaus, and San Joaquin), and 408.2 (Merced). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 11. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), 4301 (Amended December 17, 1992), 4406 (Amended December 17, 1992, and Rule 4801 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 12. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 13. Heater treater shall be fired exclusively on natural gas or LPG. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. Emission rates, except during startup, shutdown and refractory curing shall not exceed any of the following: PM10: 0.012 lb/MMBtu, SOx (as SO2): 0.002 lb/MMBtu, VOC: 0.004 lb/MMBtu, NOx (as NO2): 0.036 lb/MMBtu or 30 ppmv @ 3% O2, or CO: 0.037 lb/MMBtu or 50 ppmv @ 3% O2. [District Rules 2201, 2520, 4201, 4301, 4307, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 15. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 16. Emission rates shall not exceed any of the following: PM10: 1.2 lb/day, SOx (as SO2): 0.2 lb/day, VOC: 0.4 lb/day, NOx (as NO2): 20.2 lb/day or 2649 lb/year, or CO: 4.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed one hour each per occurrence. [District Rule 4307] Federally Enforceable Through Title V Permit
- 18. Duration of refractory curing shall not exceed 30 hours each per occurrence. Permittee shall notify the District in writing prior to refractory curing. [District Rule 2080] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start-up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4307] Federally Enforceable Through Title V Permit
- 20. The permittee shall monitor, at least once per month, the units's operational characteristics recommended by the manufacturer and approved by the APCO. [District Rule 4307] Federally Enforceable Through Title V Permit
- 21. The permittee shall tune the unit at least twice per calendar year, (from four to eight months apart) using a qualified technician in accordance with the procedure described in Rule 4304. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for a calendar year. No tune-up is required if the unit is not operated during that calendar year. The unit may be test fired to verify availability of the unit for its intended use, but once the test firing is complete the unit shall be shutdown. In lieu of tuning the unit, the operator shall monitor the emissions, at least monthly, with a portable NOx analyzer and adjust the unit's operating parameters accordingly to assure compliance with the emission limits of this rule. [District Rule 4307] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: AERA ENERGY LLC
Location: HEAVY OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA
8-1547-894-14: Apr 6 2010 11:10AM - EDGEHILR

- 22. If the unit is tuned for compliance, the permittee shall maintain records of: (1) the date that tune-ups are performed, (2) a description of any corrective action taken to maintain the emissions within the acceptable range, and (3) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit
- 23. If NOx emissions are monitored for compliance, the permittee shall maintain records of: (1) the date and time of the NOx measurements, (2) the O2 concentration in percent and the measured NOx concentration corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) a description of any corrective action taken to maintain the emissions within the acceptable range, and (6) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit
- 24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4307. Notwithstanding the requirements above and per Section 5.5.4 of Rule 4307, for units with a cyclical firing period that routinely interrupts fuel flow as part of its normal operation, source testing may commence sooner than specified above and continue through its normal cyclical firing period. [District Rule 4307] Federally Enforceable Through Title V Permit
- 25. Fluid treatment chamber of heater treater shall be connected to vapor control system listed on PTO S-1547-865. [District NSR Rule] Federally Enforceable Through Title V Permit
- 26. Heater treater and appurtenances shall be maintained gas-tight (as defined in Rule 4623 (9/19/91)) except during periods of unit maintenance or cleaning, vapor control system maintenance, and power curtailment. Gas leak shall be defined as emitting more than 10,000 ppm of methane measured at a distance of one centimeter from the potential source with an instrument calibrated with methane in accordance with EPA Method 21. [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. If any of the tank components are found to leak during an annual inspection, the inspection frequency for that component type shall be changed from annual to quarterly. If no tank components are subsequently found to be leaking during five consecutive inspections, the inspection frequency may be changed from quarterly to annual. Components located in inaccessible (over 15 feet above ground when access is required from the ground or over 6 feet away from a platform when access is required from the platform) locations shall be inspected at least annually and components located in unsafe areas shall be inspected and repaired at the next process unit turnaround (the scheduled shutdown of a unit for maintenance and repair work). [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 28. A facility operator, upon detection of a leaking component, shall affix to that component a weatherproof readily visible tag bearing the date on which the leak is detected. The tag shall remain in place until the leaking component is repaired, reinspected and found to be in compliance with the requirements of this rule. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 29. An operator shall reinspect a component for leaks within thirty working days after the date on which the component is repaired. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 30. Emissions from components which have been tagged by the facility operator for repair within 15 calendar days or which have been repaired and are awaiting re-inspection shall not be in violation of this permit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 31. Any component leak shall be repaired to a leak-free condition or vented to a flare satisfying the requirements of 40 CFR 60.18 or to a vapor control device that is at least 95 percent efficient as measured by EPA Method 25 within fifteen (15) calendar days of detection. The APCO may grant a ten (10) calendar day extension provided the operator demonstrates that necessary and sufficient actions are being taken to correct the leak within this time period. Any vapor control device, other than a flare, used to comply with this condition shall demonstrate at least 95% control efficiency as measured by EPA Method 25 at least annually. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

Location: HEAVY OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA 8-1547-994-14: Apr 6 2010 11:10AM - EDGEHLR

- 32. If the leaking component is an essential part of a critical process unit which cannot be immediately shut down for repairs, the operator shall 1) Minimize the leak within 15 calendar days; and 2) If the leak which has been minimized still exceeds the concentration allowed by this permit, the essential component shall be repaired to eliminate the leak during the next process unit turnaround, but in no case later than one year from the date of the original leak detection. A critical process unit is any process unit which would result in the automatic shutdown of other process units if it were shut down. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 33. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Identification and location of essential parts of critical process units found leaking that cannot be repaired until the next process unit turnaround; and 5) Method used to minimize the leak from essential parts of critical process units which cannot be repaired until the next process unit turnaround. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 34. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 35. Formerly S-1511-627.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-1547-999-16

EXPIRATION DATE: 05/31/2007

SECTION: NE14 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

5 MMBTU/HR GAS-FIRED HEATER TREATER WITH ONE MAXON MODEL M-PAKT NATURAL GAS FIRED BURNER AND HEAT CROSSOVER LINE TO THE UNFIRED HEATER TREATER SECTION AND SERVED BY VAPOR CONTROL LISTED ON S-1547-865 (NORTH MIDWAY UNIT B-101C - ALBERTA SHALE LEASE)

PERMIT UNIT REQUIREMENTS

- 1. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Last Amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 3. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 4. Copies of all fuel invoices showing quantity and delivery points of gas delivered and copies of quality terms of gas delivery contracts shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel and record specific type of noncertified fuel used. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 5. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 6. When complying with SOx emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6; or EPA Method 6B; or EPA Method 8; or ARB Methods 8 or 100; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by double GC for H2S and mercaptans performed in the laboratory and EPA Method 19 to calculate emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. If the unit is fired on noncertified gaseous fuel and compliance with SOx emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 4468, D 4084, D3246 or grab sample analysis by double GC for H2S and mercaptans performed in the laboratory. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: AERA ENERGY LLC

Location: HEAVY OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA 3-1547-4999-16: Agrie 2010 11:10AM - EDGEMLR

- 9. Heater treater shall be fired exclusively on natural gas or LPG and shall have no provisions for firing on fuel oil. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Unit shall be equipped with a non-resettable fuel flow meter. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Unit shall be operated in accordance with the manufacturer's recommendations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Emission rates, except during startup, shutdown and refractory curing shall not exceed any of the following: PM10: 0.014 lb/MMBtu, SOx (as SO2): 0.002 lb/MMBtu, VOC: 0.003 lb/MMBtu, NOx (as NO2): 0.036 lb/MMBtu or 30 ppmv @ 3% O2, or CO: 0.037 lb/MMBtu or 50 ppmv @ 3% O2. [District Rules 2201, 2520, 4201, 4301, 4307, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 13. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 14. Emission rates shall not exceed any of the following: PM10: 1.7 lb/day, SOx (as SO2): 0..2 lb/day, VOC: 0.4 lb/day, NOx (as NO2): 33.6 lb/day or 1577 lb/year, or CO: 4.4 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Duration of start-up and shutdown shall not exceed one hours each per occurrence. [District Rule 4307] Federally Enforceable Through Title V Permit
- 16. Duration of refractory curing shall not exceed 30 hours each per occurrence. Permittee shall notify the District in writing prior to refractory curing. [District Rule 2080] Federally Enforceable Through Title V Permit
- 17. Permittee shall maintain records of duration of each start-up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4307] Federally Enforceable Through Title V Permit
- 18. The permittee shall monitor, at least once per month, the units's operational characteristics recommended by the manufacturer and approved by the APCO. [District Rule 4307] Federally Enforceable Through Title V Permit
- 19. The permittee shall tune the unit at least twice per calendar year, (from four to eight months apart) using a qualified technician in accordance with the procedure described in Rule 4304. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for a calendar year. No tune-up is required if the unit is not operated during that calendar year. The unit may be test fired to verify availability of the unit for its intended use, but once the test firing is complete the unit shall be shutdown. In lieu of tuning the unit, the operator shall monitor the emissions, at least monthly, with a portable NOx analyzer and adjust the unit's operating parameters accordingly to assure compliance with the emission limits of this rule. [District Rule 4307] Federally Enforceable Through Title V Permit
- 20. If the unit is tuned for compliance, the permittee shall maintain records of: (1) the date that tune-ups are performed, (2) a description of any corrective action taken to maintain the emissions within the acceptable range, and (3) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit
- 21. If NOx emissions are monitored for compliance, the permittee shall maintain records of: (1) the date and time of the NOx measurements, (2) the O2 concentration in percent and the measured NOx concentration corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) a description of any corrective action taken to maintain the emissions within the acceptable range, and (6) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit

- 22. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4307. Notwithstanding the requirements above and per Section 5.5.4 of Rule 4307, for units with a cyclical firing period that routinely interrupts fuel flow as part of its normal operation, source testing may commence sooner than specified above and continue through its normal cyclical firing period. [District Rule 4307] Federally Enforceable Through Title V Permit
- 23. Vessel covers, inspection hatches, etc. shall be maintained in gas-tight (as defined in Rule 4623) condition except during vessel cleaning, repair and maintenance. [District Rule 2201] Federally Enforceable Through Title V Permit
- 24. Fluid treatment chamber of heater treater shall be connected to vapor control system listed on PTO S-1547-865. [District Rule 2201] Federally Enforceable Through Title V Permit
- 25. All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. If any of the tank components are found to leak during an annual inspection, the inspection frequency for that component type shall be changed from annual to quarterly. If no tank components are subsequently found to be leaking during five consecutive inspections, the inspection frequency may be changed from quarterly to annual. Components located in inaccessible (over 15 feet above ground when access is required from the ground or over 6 feet away from a platform when access is required from the platform) locations shall be inspected at least annually and components located in unsafe areas shall be inspected and repaired at the next process unit turnaround (the scheduled shutdown of a unit for maintenance and repair work). [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 26. Gas-tight (as defined in District Rule 4623, 5.3.3) shall be defined as emitting no more than 10,000 ppm of methane measured at a distance of one centimeter from the potential source with an instrument calibrated with methane in accordance with EPA Method 21. Emissions in excess of this limit shall be considered a leak. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 27. A facility operator, upon detection of a leaking component, shall affix to that component a weatherproof readily visible tag bearing the date on which the leak is detected. The tag shall remain in place until the leaking component is repaired, reinspected and found to be in compliance with the requirements of this rule. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 28. An operator shall reinspect a component for leaks within thirty working days after the date on which the component is repaired. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 29. Emissions from components which have been tagged by the facility operator for repair within 15 calendar days or which have been repaired and are awaiting re-inspection shall not be in violation of this permit. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 30. Any component leak shall be repaired to a leak-free condition or vented to a flare satisfying the requirements of 40 CFR 60.18 or to a vapor control device that is at least 95 percent efficient as measured by EPA Method 25 within fifteen (15) calendar days of detection. The APCO may grant a ten (10) calendar day extension provided the operator demonstrates that necessary and sufficient actions are being taken to correct the leak within this time period. Any vapor control device, other than a flare, used to comply with this condition shall demonstrate at least 95% control efficiency as measured by EPA Method 25 at least annually. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 31. If the leaking component is an essential part of a critical process unit which cannot be immediately shut down for repairs, the operator shall 1) Minimize the leak within 15 calendar days; and 2) If the leak which has been minimized still exceeds the concentration allowed by this permit, the essential component shall be repaired to eliminate the leak during the next process unit turnaround, but in no case later than one year from the date of the original leak detection. A critical process unit is any process unit which would result in the automatic shutdown of other process units if it were shut down. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

Location: HEAVY OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA S-1947-999-19; Apr 6 2010 11:10AM - EDGEHUR

- 32. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Identification and location of essential parts of critical process units found leaking that cannot be repaired until the next process unit turnaround; and 5) Method used to minimize the leak from essential parts of critical process units which cannot be repaired until the next process unit turnaround. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 33. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 34. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rule 4307] Federally Enforceable Through Title V Permit
- 35. The following test methods shall be used: NOx (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19, CO (ppmv) EPA Method 10 or 10B or ARB Method 100, stack gas oxygen EPA Method 3 or 3A or ARB Method 100, SOx (lb/MMBtu) ARB Method 8 or 100 or EPA Method 6, 6B or 8 or fuel gas sulfur content analysis and EPA Method 19, fuel gas sulfur content ASTM D1072, D4468, D3246, D3246, D4084 or double GC for H2S and mercaptans performed in laboratory, fuel gas hhv ASTM D1826 or D1945 in conjunction with ASTM D3588. [District Rules 1081 and 4307] Federally Enforceable Through Title V Permit
- 36. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 4307] Federally Enforceable Through Title V Permit
- 37. The operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- 38. Formerly S-1511-632.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-1547-1006-11

EXPIRATION DATE: 05/31/2007

SECTION: NE35 TOWNSHIP: 12N RANGE: 24W

EQUIPMENT DESCRIPTION:

5 MMBTU/HR GAS-FIRED HEATER TREATER WITH ONE MAXON MODEL M-PAKT NATURAL GAS FIRED BURNER AND HEAT CROSSOVER LINE TO THE UNFIRED HEATER TREATER SECTION AND A FLUID TREATMENT CHAMBER SERVED BY A VAPOR RECOVERY SYSTEM (VRS SERVES PERMITS S-1547-843 TO '-853, '-882, '-883, '-884, '-1005 TO '-1011, AND '-1025) - SOUTH MIDWAY

PERMIT UNIT REQUIREMENTS

- All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Last Amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Heater treater shall be fired exclusively on natural gas or LPG and shall have no provisions for firing on fuel oil. [District Rule 2201] Federally Enforceable Through Title V Permit
- Copies of all fuel invoices showing quantity and delivery points of gas delivered and copies of quality terms of gas delivery contracts shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel and record specific type of noncertified fuel used. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be semiannually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- When complying with SOx emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6; or EPA Method 6B; or EPA Method 8; or ARB Methods 8 or 100; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by double GC for H2S and mercaptans performed in the laboratory and EPA Method 19 to calculate emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: AERA ENERGY LLC

Location: HEAVY OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA 8-1547-1006-11: Apr 8-2010 11:104M - EDGEHUR

- If the unit is fired on noncertified gaseous fuel and compliance with SOx emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 4468, D 4084, D3246 or grab sample analysis by double GC for H2S and mercaptans performed in the laboratory. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 10. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 11. Except during periods of maintenance, involuntary power curtailments and the voluntary power demand reduction program, the fluid treatment chamber shall be connected to a vapor recovery system consisting of a closed vent system that collects all VOCs from the fluid treatment chamber and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in a leak-free condition. Collected vapors shall be directed to approved control devices having a destruction efficiency of at least 99%, by weight, as determined by the test method specified in Section 6.4.7 of District Rule 4623. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Emission rates, except during startup shutdown and refractory curing shall not exceed any of the following: PM10: 0.008 lb/MMBtu, SOx (as SO2): 0.002 lb/MMBtu, NOx (as NO2): 0.036 lb/MMBtu or 30 ppmv @ 3% O2, or CO: 0.037 lb/MMBtu or 50 ppmv @ 3% O2. [District Rules 2201, 2520, 4201, 4301, 4307, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 13. Emission rates during startup shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur - 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 - 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 14. Emission rates shall not exceed any of the following: PM10: 1.0 lb/day, SOx (as SO2): 0.2 lb/day, NOx (as NO2): 24.0 lb/day or 1577 lb/year, or CO: 20.2 lb/day or 1621 lb/yr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Duration of start-up and shutdown shall not exceed one hour each per occurrence. [District Rule 4307] Federally Enforceable Through Title V Permit
- 16. Duration of refractory curing shall not exceed 30 hours each per occurrence. Permittee shall notify the District in writing prior to refractory curing. [District Rule 2080] Federally Enforceable Through Title V Permit
- 17. Permittee shall maintain records of duration of each start-up and shutdown, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4307] Federally Enforceable Through Title V Permit
- 18. The permittee shall monitor, at least once per month, the units's operational characteristics recommended by the manufacturer and approved by the APCO. [District Rule 4307] Federally Enforceable Through Title V Permit
- 19. The permittee shall tune the unit at least twice per calendar year, (from four to eight months apart) using a qualified technician in accordance with the procedure described in Rule 4304. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for a calendar year. No tune-up is required if the unit is not operated during that calendar year. The unit may be test fired to verify availability of the unit for its intended use, but once the test firing is complete the unit shall be shutdown. In lieu of tuning the unit, the operator shall monitor the emissions, at least monthly, with a portable NOx analyzer and adjust the unit's operating parameters accordingly to assure compliance with the emission limits of this rule. [District Rule 4307] Federally Enforceable Through Title V Permit
- 20. If the unit is tuned for compliance, the permittee shall maintain records of: (1) the date that tune-ups are performed, (2) a description of any corrective action taken to maintain the emissions within the acceptable range, and (3) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit

Location: HEAVY OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA 9-1547-1006-11: Apr 6 2010 11:10AM - ECCEHILR

- 21. If NOx emissions are monitored for compliance, the permittee shall maintain records of: (1) the date and time of the NOx measurements, (2) the O2 concentration in percent and the measured NOx concentration corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) a description of any corrective action taken to maintain the emissions within the acceptable range, and (6) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit
- 22. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4307. Notwithstanding the requirements above and per Section 5.5.4 of Rule 4307, for units with a cyclical firing period that routinely interrupts fuel flow as part of its normal operation, source testing may commence sooner than specified above and continue through its normal cyclical firing period. [District Rule 4307] Federally Enforceable Through Title V Permit
- 23. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and shall be reported as a deviation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 24. The vapor collection system can be shutdown for maintenance or involuntary power curtailments for a combined total of no more than 24 hours per calendar quarter. Involuntary power curtailments shall be defined as power disruptions that are caused solely by the power distributor and shall also include any time necessary to switch back and forth between power providers. [District NSR Rule] Federally Enforceable Through Title V Permit
- 25. The vapor collection system can be shutdown as a part of the voluntary power demand reduction program for no more than 5 hours per day, 5 days per year between the dates of May 1 and October 31. [District NSR Rule] Federally Enforceable Through Title V Permit
- 26. The vapor control system shall operate with a minimum control efficiency of 90% when the vapor collection system is shutdown down for maintenance, involuntary power curtailments or the voluntary power demand reduction program. [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. All piping, fittings, and valves shall be constructed and maintained in a leak-free condition. [District NSR Rule] Federally Enforceable Through Title V Permit
- 28. Vessel covers, inspection hatches, etc. shall be maintained in a leak-free condition except during vessel cleaning, repair or maintenance. [District NSR Rule] Federally Enforceable Through Title V Permit
- 29. All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. If any of the tank components are found to leak during an annual inspection, the inspection frequency for that component type shall be changed from annual to quarterly. If no tank components are subsequently found to be leaking during five consecutive inspections, the inspection frequency may be changed from quarterly to annual. Components located in inaccessible (over 15 feet above ground when access is required from the ground or over 6 feet away from a platform when access is required from the platform) locations shall be inspected at least annually and components located in unsafe areas shall be inspected and repaired upon detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 30. Operator shall determine the presence of VOC leaks by EPA Method 21. The instrument shall be calibrated before use each day of its use by the procedures specified in Method 21 using the following calibration gases; 1.) Zero air (less than 10 ppm of hydrocarbon in air); and 2.) A mixture of methane or n-hexane and air at a concentration of about, but less than, 10,000 ppm methane or n-hexane. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 31. A facility operator, upon detection of a leaking component, shall affix to that component a weatherproof readily visible tag bearing the date on which the leak is detected. The tag shall remain in place until the leaking component is repaired, reinspected and found to be in compliance with the requirements of this rule. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

Location: HEAVY OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA 9-1547-1009-11: Apr 8 2010 11: 10AM - EDGEHILR

- 32. An operator shall reinspect a component for leaks within thirty working days after the date on which the component is repaired. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 33. Emissions from components which have been tagged by the facility operator for repair within 15 calendar days or which have been repaired and are awaiting re-inspection shall not be in violation of this permit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 34. Any component leak shall be repaired to a leak-free condition or vented to a flare satisfying the requirements of 40 CFR 60.18 or to a vapor control device that is at least 99% efficient as measured by EPA Method 18 within fifteen (15) calendar days of detection. The APCO may grant a ten (10) calendar day extension provided the operator demonstrates that necessary and sufficient actions are being taken to correct the leak within this time period. Any vapor control device, other than a flare, used to comply with this condition shall demonstrate at least 99% control efficiency as measured by EPA Method 18 at least annually. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 35. If the leaking component is an essential part of a critical process unit which cannot be immediately shutdown for repairs, the operator shall 1) Minimize the leak within 15 calendar days; and 2) If the leak which has been minimized still exceeds the concentration allowed by this permit, the essential component shall be repaired to eliminate the leak during the next process unit turnaround, but in no case later than one year from the date of the original leak detection. A critical process unit is any process unit which would result in the automatic shutdown of other process units if it were shutdown. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 36. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times and shall monitor vapor recovery compressor activation and shut off manometer pressures on a quarterly basis to ensure that compressor activation pressure does not exceed pressure relief valve setting. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 37. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Identification and location of essential parts of critical process units found leaking that cannot be repaired until the next process unit turnaround; and 5) Method used to minimize the leak from essential parts of critical process units which cannot be repaired until the next process unit turnaround. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 38. Formerly S-1511-641.

ocation: HEAVY OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA

ATTACHMENT II Emissions Profile

Permit #: S-1547-994-15 Last Updated

Facility: AERA ENERGY LLC 04/06/2010 EDGEHILR

Equipment Pre-Baselined: NO

quipment Fre-baseined. NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	<u>co</u>	VOC
Potential to Emit (lb/Yr):	1325.0	74.0	442.0	1361.0	147.0
Daily Emis. Limit (lb/Day)	20.2	0.2	1.2	4.2	0.4
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	Ň	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)	-				
Q1:					
Q2:	. 1				_
Q3:					
Q4:					

Permit #: S-1547-999-17 Last Updated

Facility: AERA ENERGY LLC 04/06/2010 EDGEHILR

Q4:

ipment Pre-Baselined: NO	NOX	SOX	<u>PM10</u>	co	voc
Potential to Emit (lb/Yr):	1577.0	88.0	613.0	1621.0	131.0
Daily Emis. Limit (lb/Day)	33.6	0.2	1.7	4.4	0.4
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:				_	
Q3:				_	

Permit #: S-1547-1006-14

Last Updated

Facility: AERA ENERGY LLC 04/06/2010 EDGEHILR

auipmen		

quipment Pre-Baselined: NO	<u>NOX</u>	SOX	<u>PM10</u>	co	voc
Potential to Emit (lb/Yr):	1577.0	88.0	350.0	1621.0	241.0
Daily Emis. Limit (lb/Day)	24.0	0.2	0.1	20.2	0.7
Quarterly Net Emissions Change (lb/Qtr)		·			
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)		 			
Q1:					
Q2:					
Q3:					
Q4:			_		_

ATTACHMENT III Compliance Certification Form

San Joaquin Valley Air Pollution Control District San Joaquin Valley Unified Air Pollution Control District

AUG 1 0 200

TITLE V MODIFICATION - COMPLIANCE CERTIFICATION FORM

1. I YPE OF PERMIT ACTION (Check appropriate box)	
[] SIGNIFICANT PERMIT MODIFICATION [] ADMINISTRATIVE AME [X] MINOR PERMIT MODIFICATION	NDMENT
COMPANY NAME: Aera Energy LLC	FACILITY ID: S = 1547
1. Type of Organization: [X] Corporation [] Sole Ownership [] Government [] P	artnership [] Utility.
2. Owner's Name: Aera Energy LLC	
3. Agent to the Owner: N/A	
Based on information and belief formed after reasonable inquiry, the emissions used to continue to comply with the applicable federal requirement(s). Based on information and belief formed after reasonable inquiry, the emissions used comply with applicable federal requirement(s) that will become effective during Corrected information will be provided to the District when I become aware that been submitted. Based on information and belief formed after reasonable inquiry, information and package, including all accompanying reports, and required certifications are true	units identified in this application will units identified in this application will the permit term, on a timely basis. incorrect or incomplete information has a statements in the submitted application
I declare, under penalty of perjury under the laws of the state of California, that the forgoing	is correct and true:
Signature of Responsible Official Date	9
Jeff Dittman	
Name of Responsible Official (please print)	
Manager of Operations	
Title of Responsible Official (please print)	

Modify S-1547-994-14 '-999-16, and '-1006-11

ATTACHMENT IV Draft ATCs

San Joaquin Valley Air Pollution Control District

AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-994-15

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

SECTION: NE14 TOWNSHIP: 318 RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 4.2 MMBTU/HR GAS-FIRED HEATER TREATER WITH ONE MAXON MODEL M-PAKT NATURAL GAS FIRED BURNER AND HEAT CROSSOVER LINE TO THE UNFIRED HEATER TREATER SECTION AND VAPOR CONTROL LISTED ON S-1547-865 (NORTH MIDWAY): REVISE RECORDKEEPING REQUIREMENT FROM ALL STARTUPS AND SHUTDOWNS TO ONLY STARTUPS AND SHUTDOWNS THAT EXCEED ONE HOUR IN DURATION

CONDITIONS

- 1. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Last Amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 3. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 4. Copies of all fuel invoices showing quantity and delivery points of gas delivered and copies of quality terms of gas delivery contracts shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel and record specific type of noncertified fuel used. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 5. {520} The operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-exper governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Directory APCO

DAVID WARNER, Director of Permit Services

- 6. {557} When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. When complying with SOx emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6; or EPA Method 6B; or EPA Method 8; or ARB Methods 8 or 100; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by double GC for H2S and mercaptans performed in the laboratory and EPA Method 19 to calculate emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. If the unit is fired on noncertified gaseous fuel and compliance with SOx emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 4468, D 4084, D3246 or grab sample analysis by double GC for H2S and mercaptans performed in the laboratory. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 9. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 10. {563} Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of County Rules 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), 110 (Madera) 402 (Madera), 404 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 405 (Madera), 408 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 407.2 (Kern, Tulare, Kings, Stanislaus, and San Joaquin), and 408.2 (Merced). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 11. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), 4301 (Amended December 17, 1992), 4406 (Amended December 17, 1992, and Rule 4801 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 12. {1695} This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 13. Heater treater shall be fired exclusively on natural gas or LPG. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. Emission rates, except during startup, shutdown and refractory curing shall not exceed any of the following: PM10: 0.012 lb/MMBtu, SOx (as SO2): 0.002 lb/MMBtu, VOC: 0.004 lb/MMBtu, NOx (as NO2): 0.036 lb/MMBtu or 30 ppmv @ 3% O2, or CO: 0.037 lb/MMBtu or 50 ppmv @ 3% O2. [District Rules 2201, 2520, 4201, 4301, 4307, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 15. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 16. Emission rates shall not exceed any of the following: PM10: 1.2 lb/day, SOx (as SO2): 0.2 lb/day, VOC: 0.4 lb/day, NOx (as NO2): 20.2 lb/day or 2649 lb/year, or CO: 4.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Duration of start-up and shutdown shall not exceed one hou teach per occurrence. [District Rule 4307] Federally Enforceable Through Title V Permit

- 18. Duration of refractory curing shall not exceed 30 hours each per occurrence. Permittee shall notify the District in writing prior to refractory curing. [District Rule 2080] Federally Enforceable Through Title V Permit
- 19. Permittee shall maintain records of duration of each start-up and shutdown that exceed one hour per occurrence, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4307] Federally Enforceable Through Title V Permit
- 20. The permittee shall monitor, at least once per month, the units's operational characteristics recommended by the manufacturer and approved by the APCO. [District Rule 4307] Federally Enforceable Through Title V Permit
- 21. The permittee shall tune the unit at least twice per calendar year, (from four to eight months apart) using a qualified technician in accordance with the procedure described in Rule 4304. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for a calendar year. No tune-up is required if the unit is not operated during that calendar year. The unit may be test fired to verify availability of the unit for its intended use, but once the test firing is complete the unit shall be shutdown. In lieu of tuning the unit, the operator shall monitor the emissions, at least monthly, with a portable NOx analyzer and adjust the unit's operating parameters accordingly to assure compliance with the emission limits of this rule. [District Rule 4307] Federally Enforceable Through Title V Permit
- 22. If the unit is tuned for compliance, the permittee shall maintain records of: (1) the date that tune-ups are performed, (2) a description of any corrective action taken to maintain the emissions within the acceptable range, and (3) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit
- 23. If NOx emissions are monitored for compliance, the permittee shall maintain records of: (1) the date and time of the NOx measurements, (2) the O2 concentration in percent and the measured NOx concentration corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) a description of any corrective action taken to maintain the emissions within the acceptable range, and (6) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit
- 24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4307. Notwithstanding the requirements above and per Section 5.5.4 of Rule 4307, for units with a cyclical firing period that routinely interrupts fuel flow as part of its normal operation, source testing may commence sooner than specified above and continue through its normal cyclical firing period. [District Rule 4307] Federally Enforceable Through Title V Permit
- 25. Fluid treatment chamber of heater treater shall be connected to vapor control system listed on PTO S-1547-865. [District NSR Rule] Federally Enforceable Through Title V Permit
- 26. Heater treater and appurtenances shall be maintained gas-tight (as defined in Rule 4623 (9/19/91)) except during periods of unit maintenance or cleaning, vapor control system maintenance, and power curtailment. Gas leak shall be defined as emitting more than 10,000 ppm of methane measured at a distance of one centimeter from the potential source with an instrument calibrated with methane in accordance with EPA Method 21. [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. If any of the tank components are found to leak during an annual inspection, the inspection frequency for that component type shall be changed from annual to quarterly. If no tank components are subsequently found to be leaking during five consecutive inspections, the inspection frequency may be changed from quarterly to annual. Components located in inaccessible (over 15 feet above ground when access is required from the ground or over 6 feet away from a platform when access is required from the platform) locations shall be inspected at least annually and components located in unsafe areas shall be inspected and repaired at the next process unit turnaround (the scheduled shutdown of a unit for maintenance and repair work). [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 28. A facility operator, upon detection of a leaking component, shall affix to that component a weatherproof readily visible tag bearing the date on which the leak is detected. The tag shall remain in place until the leaking component is repaired, reinspected and found to be in compliance with the requirements of this rule. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

- 29. An operator shall reinspect a component for leaks within thirty working days after the date on which the component is repaired. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 30. Emissions from components which have been tagged by the facility operator for repair within 15 calendar days or which have been repaired and are awaiting re-inspection shall not be in violation of this permit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 31. Any component leak shall be repaired to a leak-free condition or vented to a flare satisfying the requirements of 40 CFR 60.18 or to a vapor control device that is at least 95 percent efficient as measured by EPA Method 25 within fifteen (15) calendar days of detection. The APCO may grant a ten (10) calendar day extension provided the operator demonstrates that necessary and sufficient actions are being taken to correct the leak within this time period. Any vapor control device, other than a flare, used to comply with this condition shall demonstrate at least 95% control efficiency as measured by EPA Method 25 at least annually. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 32. If the leaking component is an essential part of a critical process unit which cannot be immediately shut down for repairs, the operator shall 1) Minimize the leak within 15 calendar days; and 2) If the leak which has been minimized still exceeds the concentration allowed by this permit, the essential component shall be repaired to eliminate the leak during the next process unit turnaround, but in no case later than one year from the date of the original leak detection. A critical process unit is any process unit which would result in the automatic shutdown of other process units if it were shut down. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 33. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Identification and location of essential parts of critical process units found leaking that cannot be repaired until the next process unit turnaround; and 5) Method used to minimize the leak from essential parts of critical process units which cannot be repaired until the next process unit turnaround. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 34. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 35. Formerly S-1511-627.



San Joaquin Valley Air Pollution Control District

AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-999-17

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

SECTION: NE14 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 5 MMBTU/HR GAS-FIRED HEATER TREATER WITH ONE MAXON MODEL M-PAKT NATURAL GAS FIRED BURNER AND HEAT CROSSOVER LINE TO THE UNFIRED HEATER TREATER SECTION AND SERVED BY VAPOR CONTROL LISTED ON S-1547-865 (NORTH MIDWAY UNIT B-101C - ALBERTA SHALE LEASE): REVISE RECORDKEEPING REQUIREMENT FROM ALL STARTUPS AND SHUTDOWNS TO ONLY STARTUPS AND SHUTDOWNS THAT EXCEED ONE HOUR IN DURATION

CONDITIONS

- 1. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Last Amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three
 minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
 Federally Enforceable Through Title V Permit
- 4. Copies of all fuel invoices showing quantity and delivery points of gas delivered and copies of quality terms of gas delivery contracts shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel and record specific type of noncertified fuel used. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Directory APCO

DAVID WARNER Director of Permit Services

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- 5. {557} When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 6. When complying with SOx emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6; or EPA Method 6B; or EPA Method 8; or ARB Methods 8 or 100; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by double GC for H2S and mercaptans performed in the laboratory and EPA Method 19 to calculate emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. If the unit is fired on noncertified gaseous fuel and compliance with SOx emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 4468, D 4084, D3246 or grab sample analysis by double GC for H2S and mercaptans performed in the laboratory. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 9. Heater treater shall be fired exclusively on natural gas or LPG and shall have no provisions for firing on fuel oil. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Unit shall be equipped with a non-resettable fuel flow meter. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Unit shall be operated in accordance with the manufacturer's recommendations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Emission rates, except during startup, shutdown and refractory curing shall not exceed any of the following: PM10: 0.014 lb/MMBtu, SOx (as SO2): 0.002 lb/MMBtu, VOC: 0.003 lb/MMBtu, NOx (as NO2): 0.036 lb/MMBtu or 30 ppmv @ 3% O2, or CO: 0.037 lb/MMBtu or 50 ppmv @ 3% O2. [District Rules 2201, 2520, 4201, 4301, 4307, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 13. Emission rates during startup, shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 14. Emission rates shall not exceed any of the following: PM10: 1.7 lb/day, SOx (as SO2): 0..2 lb/day, VOC: 0.4 lb/day, NOx (as NO2): 33.6 lb/day or 1577 lb/year, or CO: 4.4 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Duration of start-up and shutdown shall not exceed one hours each per occurrence. [District Rule 4307] Federally Enforceable Through Title V Permit
- 16. Duration of refractory curing shall not exceed 30 hours each per occurrence. Permittee shall notify the District in writing prior to refractory curing. [District Rule 2080] Federally Enforceable Through Title V Permit
- 17. Permittee shall maintain records of duration of each start-up and shutdown that exceed one hour per occurrence, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4307] Federally Enforceable Through Title V Permit
- 18. The permittee shall monitor, at least once per month, the units's operational characteristics recommended by the manufacturer and approved by the APCO. [District Rule 4307] Federally Enforceable Through Title V Permit

- 19. The permittee shall tune the unit at least twice per calendar year, (from four to eight months apart) using a qualified technician in accordance with the procedure described in Rule 4304. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for a calendar year. No tune-up is required if the unit is not operated during that calendar year. The unit may be test fired to verify availability of the unit for its intended use, but once the test firing is complete the unit shall be shutdown. In lieu of tuning the unit, the operator shall monitor the emissions, at least monthly, with a portable NOx analyzer and adjust the unit's operating parameters accordingly to assure compliance with the emission limits of this rule. [District Rule 4307] Federally Enforceable Through Title V Permit
- 20. If the unit is tuned for compliance, the permittee shall maintain records of: (1) the date that tune-ups are performed, (2) a description of any corrective action taken to maintain the emissions within the acceptable range, and (3) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit
- 21. If NOx emissions are monitored for compliance, the permittee shall maintain records of: (1) the date and time of the NOx measurements, (2) the O2 concentration in percent and the measured NOx concentration corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) a description of any corrective action taken to maintain the emissions within the acceptable range, and (6) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit
- 22. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4307. Notwithstanding the requirements above and per Section 5.5.4 of Rule 4307, for units with a cyclical firing period that routinely interrupts fuel flow as part of its normal operation, source testing may commence sooner than specified above and continue through its normal cyclical firing period. [District Rule 4307] Federally Enforceable Through Title V Permit
- 23. Vessel covers, inspection hatches, etc. shall be maintained in gas-tight (as defined in Rule 4623) condition except during vessel cleaning, repair and maintenance. [District Rule 2201] Federally Enforceable Through Title V Permit
- 24. Fluid treatment chamber of heater treater shall be connected to vapor control system listed on PTO S-1547-865. [District Rule 2201] Federally Enforceable Through Title V Permit
- 25. {969} All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. If any of the tank components are found to leak during an annual inspection, the inspection frequency for that component type shall be changed from annual to quarterly. If no tank components are subsequently found to be leaking during five consecutive inspections, the inspection frequency may be changed from quarterly to annual. Components located in inaccessible (over 15 feet above ground when access is required from the ground or over 6 feet away from a platform when access is required from the platform) locations shall be inspected at least annually and components located in unsafe areas shall be inspected and repaired at the next process unit turnaround (the scheduled shutdown of a unit for maintenance and repair work). [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 26. Gas-tight (as defined in District Rule 4623, 5.3.3) shall be defined as emitting no more than 10,000 ppm of methane measured at a distance of one centimeter from the potential source with an instrument calibrated with methane in accordance with EPA Method 21. Emissions in excess of this limit shall be considered a leak. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 27. {970} A facility operator, upon detection of a leaking component, shall affix to that component a weatherproof readily visible tag bearing the date on which the leak is detected. The tag shall remain in place until the leaking component is repaired, reinspected and found to be in compliance with the requirements of this rule. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 28. {971} An operator shall reinspect a component for leaks within thirty working days after the date on which the component is repaired. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

- 30. {973} Any component leak shall be repaired to a leak-free condition or vented to a flare satisfying the requirements of 40 CFR 60.18 or to a vapor control device that is at least 95 percent efficient as measured by EPA Method 25 within fifteen (15) calendar days of detection. The APCO may grant a ten (10) calendar day extension provided the operator demonstrates that necessary and sufficient actions are being taken to correct the leak within this time period. Any vapor control device, other than a flare, used to comply with this condition shall demonstrate at least 95% control efficiency as measured by EPA Method 25 at least annually. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 31. {974} If the leaking component is an essential part of a critical process unit which cannot be immediately shut down for repairs, the operator shall 1) Minimize the leak within 15 calendar days; and 2) If the leak which has been minimized still exceeds the concentration allowed by this permit, the essential component shall be repaired to eliminate the leak during the next process unit turnaround, but in no case later than one year from the date of the original leak detection. A critical process unit is any process unit which would result in the automatic shutdown of other process units if it were shut down. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 32. {975} Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Identification and location of essential parts of critical process units found leaking that cannot be repaired until the next process unit turnaround; and 5) Method used to minimize the leak from essential parts of critical process units which cannot be repaired until the next process unit turnaround. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 33. {981} The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 34. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rule 4307] Federally Enforceable Through Title V Permit
- 35. The following test methods shall be used: NOx (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19, CO (ppmv) EPA Method 10 or 10B or ARB Method 100, stack gas oxygen EPA Method 3 or 3A or ARB Method 100, SOx (lb/MMBtu) ARB Method 8 or 100 or EPA Method 6, 6B or 8 or fuel gas sulfur content analysis and EPA Method 19, fuel gas sulfur content ASTM D1072, D4468, D3246, D3246, D4084 or double GC for H2S and mercaptans performed in laboratory, fuel gas hhv ASTM D1826 or D1945 in conjunction with ASTM D3588. [District Rules 1081 and 4307] Federally Enforceable Through Title V Permit
- 36. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 4307] Federally Enforceable Through Title V Permit
- 37. {520} The operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- 38. Formerly S-1511-632.



San Joaquin Valley Air Pollution Control District

AUTHORITY TO CONSTRUCT

PERMIT NO: S-1547-1006-14

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC

MAILING ADDRESS:

PO BOX 11164

BAKERSFIELD, CA 93389-1164

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

SECTION: NE35 TOWNSHIP: 12N RANGE: 24W

EQUIPMENT DESCRIPTION:

MODIFICATION OF 5 MMBTU/HR GAS-FIRED HEATER TREATER WITH ONE MAXON MODEL M-PAKT NATURAL GAS FIRED BURNER AND HEAT CROSSOVER LINE TO THE UNFIRED HEATER TREATER SECTION AND A FLUID TREATMENT CHAMBER SERVED BY A VAPOR RECOVERY SYSTEM (VRS SERVES PERMITS S-1547-843 TO '-853, '-882, '-883, '-884, '-1005 TO '-1011, AND '-1025) - SOUTH MIDWAY: REVISE RECORDKEEPING REQUIREMENT FROM ALL STARTUPS AND SHUTDOWNS TO ONLY STARTUPS AND SHUTDOWNS THAT EXCEED ONE HOUR IN DURATION, ADD VOC DEL

CONDITIONS

- All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Last Amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 3. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Heater treater shall be fired exclusively on natural gas or LPG and shall have no provisions for firing on fuel oil. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive

DAVID WARNER, Director of Permit Services

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- 5. Copies of all fuel invoices showing quantity and delivery points of gas delivered and copies of quality terms of gas delivery contracts shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel and record specific type of noncertified fuel used. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 6. {520} The operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- 7. {557} When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. When complying with SOx emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6; or EPA Method 6B; or EPA Method 8; or ARB Methods 8 or 100; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by double GC for H2S and mercaptans performed in the laboratory and EPA Method 19 to calculate emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 9. If the unit is fired on noncertified gaseous fuel and compliance with SOx emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 4468, D 4084, D3246 or grab sample analysis by double GC for H2S and mercaptans performed in the laboratory. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 10. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 11. Except during periods of maintenance, involuntary power curtailments and the voluntary power demand reduction program, the fluid treatment chamber shall be connected to a vapor recovery system consisting of a closed vent system that collects all VOCs from the fluid treatment chamber and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in a leak-free condition. Collected vapors shall be directed to approved control devices having a destruction efficiency of at least 99%, by weight, as determined by the test method specified in Section 6.4.7 of District Rule 4623. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Emission rates, except during startup shutdown and refractory curing shall not exceed any of the following: PM10: 0.008 lb/MMBtu, SOx (as SO2): 0.002 lb/MMBtu, NOx (as NO2): 0.036 lb/MMBtu or 30 ppmv @ 3% O2, or CO: 0.037 lb/MMBtu or 50 ppmv @ 3% O2, and VOC: 0.0055 lb/MMBtu. [District Rules 2201, 2520, 4201, 4301, 4307, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 13. Emission rates during startup shutdown and refractory curing shall not exceed: particulate matter 10 pounds per hour, or 0.1 grains/dscf calculated to 12% CO2; sulfur 200 pounds of SO2 per hour, or 2000 ppmv as SO2, or 0.11 pounds sulfur (as S) per MMBtu on average-wide basis for all units in Rule 4406 plan; NO2 140 pounds per hour or 0.14 pounds per MMBtu. [District Rules 4101, 4102, 4301, 4405, 4406, 4801 and Kern County Rules 424 and 425] Federally Enforceable Through Title V Permit
- 14. Emission rates shall not exceed any of the following: PM10: 1.0 lb/day, SOx (as SO2): 0.2 lb/day, NOx (as NO2): 24.0 lb/day or 1577 lb/year, or CO: 20.2 lb/day or 1621 lb/yr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Duration of start-up and shutdown shall not exceed one hour each per occurrence. [District Rule 4307] Federally Enforceable Through Title V Permit
- 16. Duration of refractory curing shall not exceed 30 hours each per occurrence. Permittee shall notify the District in writing prior to refractory curing. [District Rule 2080] Federally Enforceable Through Title V Permit

- 17. Permittee shall maintain records of duration of each start-up and shutdown that exceed one hour per occurrence, and refractory curing, for a period of five years and make such records readily available for District inspection upon request. [District Rule 4307] Federally Enforceable Through Title V Permit
- 18. The permittee shall monitor, at least once per month, the units's operational characteristics recommended by the manufacturer and approved by the APCO. [District Rule 4307] Federally Enforceable Through Title V Permit
- 19. The permittee shall tune the unit at least twice per calendar year, (from four to eight months apart) using a qualified technician in accordance with the procedure described in Rule 4304. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for a calendar year. No tune-up is required if the unit is not operated during that calendar year. The unit may be test fired to verify availability of the unit for its intended use, but once the test firing is complete the unit shall be shutdown. In lieu of tuning the unit, the operator shall monitor the emissions, at least monthly, with a portable NOx analyzer and adjust the unit's operating parameters accordingly to assure compliance with the emission limits of this rule. [District Rule 4307] Federally Enforceable Through Title V Permit
- 20. If the unit is tuned for compliance, the permittee shall maintain records of: (1) the date that tune-ups are performed, (2) a description of any corrective action taken to maintain the emissions within the acceptable range, and (3) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit
- 21. If NOx emissions are monitored for compliance, the permittee shall maintain records of: (1) the date and time of the NOx measurements, (2) the O2 concentration in percent and the measured NOx concentration corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) a description of any corrective action taken to maintain the emissions within the acceptable range, and (6) a record of the operational characteristics monitored. [District Rule 4307] Federally Enforceable Through Title V Permit
- 22. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4307. Notwithstanding the requirements above and per Section 5.5.4 of Rule 4307, for units with a cyclical firing period that routinely interrupts fuel flow as part of its normal operation, source testing may commence sooner than specified above and continue through its normal cyclical firing period. [District Rule 4307] Federally Enforceable Through Title V Permit
- 23. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and shall be reported as a deviation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 24. The vapor collection system can be shutdown for maintenance or involuntary power curtailments for a combined total of no more than 24 hours per calendar quarter. Involuntary power curtailments shall be defined as power disruptions that are caused solely by the power distributor and shall also include any time necessary to switch back and forth between power providers. [District NSR Rule] Federally Enforceable Through Title V Permit
- 25. The vapor collection system can be shutdown as a part of the voluntary power demand reduction program for no more than 5 hours per day, 5 days per year between the dates of May 1 and October 31. [District NSR Rule] Federally Enforceable Through Title V Permit
- 26. The vapor control system shall operate with a minimum control efficiency of 90% when the vapor collection system is shutdown down for maintenance, involuntary power curtailments or the voluntary power demand reduction program.

 [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. All piping, fittings, and valves shall be constructed and maintained in a leak-free condition. [District NSR Rule] Federally Enforceable Through Title V Permit
- 28. Vessel covers, inspection hatches, etc. shall be maintained in a leak-free condition except during vessel cleaning, repair or maintenance. [District NSR Rule] Federally Enforceable Through Title V Permit

- 29. {2604} All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. If any of the tank components are found to leak during an annual inspection, the inspection frequency for that component type shall be changed from annual to quarterly. If no tank components are subsequently found to be leaking during five consecutive inspections, the inspection frequency may be changed from quarterly to annual. Components located in inaccessible (over 15 feet above ground when access is required from the ground or over 6 feet away from a platform when access is required from the platform) locations shall be inspected at least annually and components located in unsafe areas shall be inspected and repaired upon detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 30. Operator shall determine the presence of VOC leaks by EPA Method 21. The instrument shall be calibrated before use each day of its use by the procedures specified in Method 21 using the following calibration gases; 1.) Zero air (less than 10 ppm of hydrocarbon in air); and 2.) A mixture of methane or n-hexane and air at a concentration of about, but less than, 10,000 ppm methane or n-hexane. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 31. {2620} A facility operator, upon detection of a leaking component, shall affix to that component a weatherproof readily visible tag bearing the date on which the leak is detected. The tag shall remain in place until the leaking component is repaired, reinspected and found to be in compliance with the requirements of this rule. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 32. {2621} An operator shall reinspect a component for leaks within thirty working days after the date on which the component is repaired. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 33. Emissions from components which have been tagged by the facility operator for repair within 15 calendar days or which have been repaired and are awaiting re-inspection shall not be in violation of this permit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 34. Any component leak shall be repaired to a leak-free condition or vented to a flare satisfying the requirements of 40 CFR 60.18 or to a vapor control device that is at least 99% efficient as measured by EPA Method 18 within fifteen (15) calendar days of detection. The APCO may grant a ten (10) calendar day extension provided the operator demonstrates that necessary and sufficient actions are being taken to correct the leak within this time period. Any vapor control device, other than a flare, used to comply with this condition shall demonstrate at least 99% control efficiency as measured by EPA Method 18 at least annually. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 35. If the leaking component is an essential part of a critical process unit which cannot be immediately shutdown for repairs, the operator shall 1) Minimize the leak within 15 calendar days; and 2) If the leak which has been minimized still exceeds the concentration allowed by this permit, the essential component shall be repaired to eliminate the leak during the next process unit turnaround, but in no case later than one year from the date of the original leak detection. A critical process unit is any process unit which would result in the automatic shutdown of other process units if it were shutdown. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 36. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times and shall monitor vapor recovery compressor activation and shut off manometer pressures on a quarterly basis to ensure that compressor activation pressure does not exceed pressure relief valve setting. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 37. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Identification and location of essential parts of critical process units found leaking that cannot be repaired until the next process unit turnaround; and 5) Method used to minimize the leak from essential parts of critical process units which cannot be repaired until the next process unit turnaround. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 38. Formerly S-1511-641.

