



JUL 26 2010

Mr. John Gruber
Chevron U.S.A., Inc.
P.O. Box 1392
Bakersfield, CA 93302

**Re: Notice of Final Decision - ATC / Certificate of Conformity
Facility # S-1141
Project # S-1093662**

Dear Mr. Gruber:

The Air Pollution Control Officer has issued Authority to Construct permits to Chevron U.S.A., Inc. for its crude oil and natural gas production operations located within the Cymric Oilfield, California. Chevron proposes to retrofit, limit the fuel sulfur content, or make dormant steam generators for compliance with Rule 4320.

Enclosed are copies of the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue the Authority to Construct permits with Certificate of Conformity was published on June 3, 2010. The District's analysis of the proposal was also sent to US EPA Region IX on June 3, 2010. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

David Warner
Director of Permit Services

Enclosures

c: Kris Rickards, Permit Services

Seyed Sadredin
Executive Director/Air Pollution Control Officer

Northern Region
4800 Enterprise Way
Modesto, CA 95356-8718
Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office)
1990 E. Gettysburg Avenue
Fresno, CA 93726-0244
Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region
34946 Flyover Court
Bakersfield, CA 93308-9725
Tel: 661-392-5500 FAX: 661-392-5585



JUL 26 2010

Gerardo C. Rios, Chief
Permits Office
Air Division
U.S. EPA - Region IX
75 Hawthorne St.
San Francisco, CA 94105

**Re: Notice of Final Decision - ATC / Certificate of Conformity
Facility # S-1141
Project # S-1093662**

Dear Mr. Rios:

The Air Pollution Control Officer has issued Authority to Construct permits to Chevron U.S.A., Inc. for its crude oil and natural gas production operations located within the Cymric Oilfield, California. Chevron proposes to retrofit, limit the fuel sulfur content, or make dormant steam generators for compliance with Rule 4320.

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Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

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JUL 26 2010

Mike Tollstrup, Chief
Project Assessment Branch
Air Resources Board
P O Box 2815
Sacramento, CA 95812-2815

Re: Notice of Final Decision - ATC / Certificate of Conformity
Facility # S-1141
Project # S-1093662

Dear Mr. Tollstrup:

The Air Pollution Control Officer has issued Authority to Construct permits to Chevron U.S.A., Inc. for its crude oil and natural gas production operations located within the Cymric Oilfield, California. Chevron proposes to retrofit, limit the fuel sulfur content, or make dormant steam generators for compliance with Rule 4320.

Enclosed are copies of the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue the Authority to Construct permits with Certificate of Conformity was published on June 3, 2010. The District's analysis of the proposal was also sent to US EPA Region IX on June 3, 2010. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

David Warner
Director of Permit Services

Enclosures

c: Kris Rickards, Permit Services

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Bakersfield Californian

**NOTICE OF FINAL DECISION
FOR THE ISSUANCE OF AUTHORITY
TO CONSTRUCT PERMITS**

NOTICE IS HEREBY GIVEN that the Air Pollution Control Officer has issued Authority to Construct permits to Chevron U.S.A., Inc. for its crude oil and natural gas production operations located within the Cymric Oilfield, California. Chevron proposes to retrofit, limit the fuel sulfur content, or make dormant steam generators for compliance with Rule 4320.

No comments were received following the District's preliminary decision on this project.

The application review for Project #S-1093662, is available for public inspection at http://www.valleyair.org/notices/public_notices_idx.htm and the District office at the address below. **SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 34946 FLYOVER COURT, BAKERSFIELD, CA 93308.**



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-44-30

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL/TEOR/TVC GAS-FIRED STRUTHERS STEAM GENERATOR #106 (DIS 41757-06) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW NOX BURNER, O2 CONTROLLER APPROVED FOR VARIOUS LOCATIONS: UPGRADE FGR, BURNER, BLOWER, FUEL TRAIN, AND AIR INTAKE FOR COMPLIANCE WITH NOX DUAL LIMIT STAGED ENHANCED SCHEDULE (9 PPM AND 12 PPM) AND SOX LIMITS (5 GR-S/100SCF) OF RULE 4320

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; all of Sections 19 and 20, and the SW/4 Section 6, T30S, R22E; and NE/4 Section 22, T31S R22E (MDBM). [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-44-30 : Jul 19 2010 9:39AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. PUC-quality natural gas is any gaseous fuel where the sulfur content is no more than 0.25 gr H₂S/100 scf, no more than 5.0 gr S/100 scf, and at least 80% methane by volume. [District Rule 4320]
7. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
8. Emission rates shall not exceed any of the following limits: 0.005 lb-PM₁₀/MMBtu; or 0.003 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when this unit is burning 50% or greater by volume PUC quality gas on a monthly average basis: 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when the unit is burning less than 50% by volume PUC quality gas on a monthly average basis: 12 ppmvd NO_x @ 3% O₂ or 0.014 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Including startup and shutdown periods, maximum emissions from the steam generator shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 7665 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rules 2201] Federally Enforceable Through Title V Permit
12. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rule 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
13. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
14. During the initial "shakedown" period emissions from the steam generator shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu or 54.0 lb-NO_x/day, 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu or 27.8 lb-CO/day, 21.5 lb-SO_x/day, 7.5 lb-PM₁₀/day, and 4.5 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The shakedown period shall begin after this unit is modified as authorized by this ATC and confirmed through startup inspection. The shakedown period shall be concluded within 60 days of initial operation and prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and all monitoring records as required by this permit starting on the date of initial operation. [District Rules 2201] Federally Enforceable Through Title V Permit
16. Each fuel source shall be tested monthly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which monthly testing may resume. [District Rule 4320, 5.7.6]
17. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]
18. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. [District Rule 4320, 5.7.6]

CONDITIONS CONTINUE ON NEXT PAGE

19. Permittee shall submit an analysis to the District demonstrating compliance with the fuel sulfur content and higher heating value within 60 days of startup and at least once every 12 months. The sulfur content and higher heating value of the fuel shall be determined using the test methods referenced in this permit or certified by a third party fuel supplier. [District Rule 2520, 9.3.2 and 4320 6.2.1] Federally Enforceable Through Title V Permit
20. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
21. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
23. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 2201 and 1081] Federally Enforceable Through Title V Permit
24. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
25. The applicable NO_x and CO emissions concentration for each month shall be determined based on the volume and type of fuel combusted in the unit (< 50% by volume PUC quality gas or > = 50% by volume PUC quality gas). Permittee shall maintain supporting records that demonstrate the type of fuel combusted. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. The NO_x limit in effect at the time of the startup source testing will be determined based on the volume and type of fuel combusted (>= 50% PUC quality or < 50% PUC quality gas) and shall be identified in the source test protocol. Whenever the fuel type is switched from the fuel type combusted during the initial startup of this unit, compliance source testing for NO_x and CO shall be conducted within 90 days of the date the fuel type is switched. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
27. Source testing is required at least once every twelve (12) months from the initial source test date of each fuel type (>= 50% PUC quality gas or < 50% PUC quality gas). After initial compliance demonstration with the NO_x and CO emission limits for each fuel type on two (2) consecutive source tests, the unit shall be tested not less than once every thirty-six (36) months from the last test date for that fuel type. Testing shall not be required for any fuel type not in use during the 36 month period until such time the fuel type is switched, after which testing shall be performed within 90 days of switching fuel types. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

28. Compliance source testing after switching fuel types is not required if the unit continues to demonstrate compliance with 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas. In which case, source testing shall only be required every thirty-six (36) months for the less than 50% by PUC quality gas. If the result of a source test demonstrates that the unit does not meet 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas, the source test frequency shall revert to at least one test every 36 months for each fuel type. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
30. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
31. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
32. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
33. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
34. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
35. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the dates of any fuel type switching, the monthly NO_x and CO emissions limit determinations, the sulfur content and higher heat value as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
36. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320]
37. Permittee shall maintain no less than 0.45 miles of asphalt-paved roadway. The 0.45 miles of asphalt-paved roadways are separate from roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
38. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

39. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), 110 (Madera), 402 (Madera), 404 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 405 (Madera), 408 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 407.2 (Kern, Tulare, Kings, Stanislaus, and San Joaquin), and 408.2 (Merced). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
40. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
42. As required by PSD permit SJ 78-17 when using fuel oil, all equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this Authority to Construct shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
43. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator shall be notified by telephone, facsimile, or electronic mail transmission within two (2) working days following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner, which results in an increase in emissions above any allowable emission limit stated in the condition below. In addition, the Regional Administrator shall be notified in writing within fifteen (15) days of any such failure. The notification shall include a description of the malfunctioning equipment or abnormal operation, the date of the initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the condition below, and the methods utilized to mitigate emissions and restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
44. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator, the head of the State Air Pollution Control Agency, the head of the responsible local Air Pollution Control Agency, and/or their authorized representative, upon the presentation of credentials, shall be permitted: A. to enter the premises where the source is located or where any records are required to be kept under the terms and conditions of this Authority to Construct; and B. at reasonable times to have access to and copy any records required to be kept under the terms and conditions of this Authority to Construct; and C. to inspect any equipment, operation, or method required in this Authority to Construct; and D. to sample emissions from the source(s). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
45. As required by PSD permit SJ 78-17 when using fuel oil, in the event of any changes in control or ownership of the facilities to be constructed, the Authority to Construct shall be binding on all subsequent owners and operators. The applicant shall notify the succeeding owner and operator of the existence of this Authority to Construct and its conditions by letter, a copy of which shall be forwarded to the EPA Regional Administrator and the State and local Air Pollution Control Agency. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
46. As required by PSD permit SJ 78-17 when using fuel oil, the provisions of this Authority to Construct are severable, and, if any provision of the Authority to Construct is held invalid, the remainder of this Authority to Construct shall not be affected thereby. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
47. As required by PSD permit SJ 78-17 when using fuel oil, the owner and operator of the proposed facility shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60, and 61 and all other applicable federal, state, and local air quality regulations. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
48. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall consume no more than 6,290 barrels per day of oil on a daily maximum average and no more than 5,700 barrels per day of oil on an annual average basis. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

49. As required by PSD permit SJ 78-17 when using fuel oil, the sulfur content of the fuel shall be no greater than 1.5% by weight on a daily maximum average and no greater than 1.5% by weight on an annual average basis, as determined by ASTM Methods D115-68, D129-64, or D151-64, or equivalent methods approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
50. As required by PSD permit SJ 78-17 when using fuel oil, the amount of fuel burned and the sulfur content of the fuel shall be recorded in a permanent record and shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
51. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall have installed an operable scrubber on the equipment. Exhaust gases from the generator shall be ducted through an operable scrubber. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
52. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere SO₂ in excess of 0.063 lbs/MMBtu. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
53. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance tests for SO₂, and furnish the District and the EPA a written report of the results of such tests. The tests for SO₂ shall be conducted on an annual basis. The performance tests shall be conducted for each scrubber required for the generator. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
54. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere NO_x in excess of 0.277 lb/MMBtu (maximum 2-hour average). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
55. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance test for NO_x, and furnish the District and the EPA written report of the results of such tests. The tests for NO_x shall be conducted on an annual basis and at the maximum operating capacity of the facilities being tested. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
56. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall install and operate ammonia injection equipment to control nitrogen oxide emissions on the steam generator. This condition may be amended if other control technologies are determined by EPA to satisfy BACT requirements, in accordance with the periodic BACT review procedure below. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
57. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall submit updated Best Available Control Technology (BACT) proposals every six months. Based on the information submitted and on other information which is available at that time, EPA may impose more stringent emission limits for NO_x. In no event shall EPA set a higher emission limit for NO_x. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
58. As required by PSD permit SJ 78-17 when using fuel oil, performance tests for the emission of NO_x and SO₂ shall be conducted and results reported in accordance with the methods set forth in Parts 60.8 and 60.46 of the Standards of Performance for New Sources. The EPA shall be notified at least 30 days in advance of such test to allow an observer to be present. In lieu of the above mentioned test methods, equivalent methods may be used if approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-44-31

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 **TOWNSHIP:** 31S **RANGE:** 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL/TEOR/TVC GAS-FIRED STRUTHERS STEAM GENERATOR #106 (DIS 41757-06) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW NOX BURNER, O2 CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: LIMIT SOX TO 5 GR-S/100SCF FOR RULE 4320 COMPLIANCE

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; all of Sections 19 and 20, and the SW/4 Section 6, T30S, R22E; and NE/4 Section 22, T31S R22E (MDBM). [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-44-31 : Jul 19 2010 9:39AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
7. Emission rates shall not exceed any of the following limits: 0.005 lb-PM10/MMBtu; or 0.003 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Emissions shall not exceed any of the following limits: 15 ppmvd NOx @ 3% O2 or 0.0182 lb-NOx/MMBtu and 25 ppmvd CO @ 3% O2 or 0.0185 lb-CO/MMBtu except during start-up or shutdown. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. Including startup and shutdown periods, maximum emissions from the steam generators shall not exceed any of the following limits: 0.1 lb-NOx/MMBtu, 54.0 lb-NOx/day, 9,965 lb-NOx/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rules 2201] Federally Enforceable Through Title V Permit
10. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
12. Each fuel source shall be tested quarterly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which quarterly testing may resume. [District Rule 4320, 5.7.6]
13. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]
14. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
15. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 2520, 9.3.2 and 4320, 6.2.1] Federally Enforceable Through Title V Permit
16. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

17. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
19. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 2201 and 1081] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
23. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

27. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320]
31. Permittee shall maintain no less than 0.45 miles of asphalt-paved roadway. The 0.45 miles of asphalt-paved roadways are separate from roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
32. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
33. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), 110 (Madera), 402 (Madera), 404 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 405 (Madera), 408 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 407.2 (Kern, Tulare, Kings, Stanislaus, and San Joaquin), and 408.2 (Merced). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
34. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
35. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
36. As required by PSD permit SJ 78-17 when using fuel oil, all equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this Authority to Construct shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
37. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator shall be notified by telephone, facsimile, or electronic mail transmission within two (2) working days following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner, which results in an increase in emissions above any allowable emission limit stated in the condition below. In addition, the Regional Administrator shall be notified in writing within fifteen (15) days of any such failure. The notification shall include a description of the malfunctioning equipment or abnormal operation, the date of the initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the condition below, and the methods utilized to mitigate emissions and restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

38. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator, the head of the State Air Pollution Control Agency, the head of the responsible local Air Pollution Control Agency, and/or their authorized representative, upon the presentation of credentials, shall be permitted: A. to enter the premises where the source is located or where any records are required to be kept under the terms and conditions of this Authority to Construct; and B. at reasonable times to have access to and copy any records required to be kept under the terms and conditions of this Authority to Construct; and C. to inspect any equipment, operation, or method required in this Authority to Construct; and D. to sample emissions from the source(s). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
39. As required by PSD permit SJ 78-17 when using fuel oil, in the event of any changes in control or ownership of the facilities to be constructed, the Authority to Construct shall be binding on all subsequent owners and operators. The applicant shall notify the succeeding owner and operator of the existence of this Authority to Construct and its conditions by letter, a copy of which shall be forwarded to the EPA Regional Administrator and the State and local Air Pollution Control Agency. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
40. As required by PSD permit SJ 78-17 when using fuel oil, the provisions of this Authority to Construct are severable, and, if any provision of the Authority to Construct is held invalid, the remainder of this Authority to Construct shall not be affected thereby. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
41. As required by PSD permit SJ 78-17 when using fuel oil, the owner and operator of the proposed facility shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60, and 61 and all other applicable federal, state, and local air quality regulations. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
42. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall consume no more than 6,290 barrels per day of oil on a daily maximum average and no more than 5,700 barrels per day of oil on an annual average basis. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
43. As required by PSD permit SJ 78-17 when using fuel oil, the sulfur content of the fuel shall be no greater than 1.5% by weight on a daily maximum average and no greater than 1.5% by weight on an annual average basis, as determined by ASTM Methods D115-68, D129-64, or D151-64, or equivalent methods approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
44. As required by PSD permit SJ 78-17 when using fuel oil, the amount of fuel burned and the sulfur content of the fuel shall be recorded in a permanent record and shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
45. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall have installed an operable scrubber on the equipment. Exhaust gases from the generator shall be ducted through an operable scrubber. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
46. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere SO₂ in excess of 0.063 lbs/MMBtu. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
47. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance tests for SO₂, and furnish the District and the EPA a written report of the results of such tests. The tests for SO₂ shall be conducted on an annual basis. The performance tests shall be conducted for each scrubber required for the generator. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
48. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere NO_x in excess of 0.277 lb/MMBtu (maximum 2-hour average). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
49. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance test for NO_x, and furnish the District and the EPA written report of the results of such tests. The tests for NO_x shall be conducted on an annual basis and at the maximum operating capacity of the facilities being tested. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

50. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall install and operate ammonia injection equipment to control nitrogen oxide emissions on the steam generator. This condition may be amended if other control technologies are determined by EPA to satisfy BACT requirements, in accordance with the periodic BACT review procedure below. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
51. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall submit updated Best Available Control Technology (BACT) proposals every six months. Based on the information submitted and on other information which is available at that time, EPA may impose more stringent emission limits for NOx. In no event shall EPA set a higher emission limit for NOx. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
52. As required by PSD permit SJ 78-17 when using fuel oil, performance tests for the emission of NOx and SO2 shall be conducted and results reported in accordance with the methods set forth in Parts 60.8 and 60.46 of the Standards of Performance for New Sources. The EPA shall be notified at least 30 days in advance of such test to allow an observer to be present. In lieu of the above mentioned test methods, equivalent methods may be used if approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
53. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320]
54. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320]



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-45-30

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 **TOWNSHIP:** 31S **RANGE:** 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS/TVC GAS FIRED STRUTHERS STEAM GENERATOR #107 (DIS 41762-06) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW NOX BURNER, AND O2 CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: UPGRADE FGR, BURNER, BLOWER, FUEL TRAIN, AND AIR INTAKE FOR COMPLIANCE WITH NOX DUAL LIMIT STAGED ENHANCED SCHEDULE (9 PPM AND 12 PPM) AND SOX LIMITS (5 GR-S/100 SCF) OF RULE 4320


CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; all of Sections 19 and 20, and the SW/4 Section 6, T30S, R22E; and NE/4 Section 22, T31S R22E (MDBM). [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO



DAVID WARNER, Director of Permit Services
S-1141-45-30 : Jul 19 2010 9:38AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. PUC-quality natural gas is any gaseous fuel where the sulfur content is no more than 0.25 gr H₂S/100 scf, no more than 5.0 gr S/100 scf, and at least 80% methane by volume. [District Rule 4320]
7. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
8. Emission rates shall not exceed any of the following limits: 0.005 lb-PM₁₀/MMBtu; or 0.003 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when the unit is burning less than 50% by volume PUC quality gas on a monthly average basis: 12 ppmvd NO_x @ 3% O₂ or 0.014 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when this unit is burning 50% or greater by volume PUC quality gas on a monthly average basis: 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Including startup and shutdown periods, maximum emissions from the steam generator shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 49.1 lb-NO_x/day, 7665 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rules 2201] Federally Enforceable Through Title V Permit
12. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
13. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
14. During the initial "shakedown" period emissions from the steam generator shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu or 54.0 lb-NO_x/day, 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu or 27.8 lb-CO/day, 21.5 lb-SO_x/day, 7.5 lb-PM₁₀/day, and 4.5 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The shakedown period shall begin after this unit is modified as authorized by this ATC and confirmed through startup inspection. The shakedown period shall be concluded within 60 days of initial operation and prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and all monitoring records as required by this permit starting on the date of initial operation. [District Rules 2201] Federally Enforceable Through Title V Permit
16. Including startup and shutdown periods, maximum emissions from the steam generators shall not exceed any of the following limits: 0.036 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 7665 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Each fuel source shall be tested monthly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which monthly testing may resume. [District Rule 2520, 9.3.2 and Rule 4320, 5.7.6]
18. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]

CONDITIONS CONTINUE ON NEXT PAGE

19. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
20. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 2520, 9.3.2 and Rule 4320, 5.7.6] Federally Enforceable Through Title V Permit
21. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
22. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
23. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
24. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
25. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. The NO_x limit in effect at the time of the startup source testing will be determined based on the volume and type of gas (PUC-quality or non-PUC quality gas) being combusted and shall be identified in the source test protocol. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. The applicable NO_x and CO emissions concentration for each month shall be determined based on the volume and type of fuel combusted in the unit (< 50% by volume PUC quality gas or >= 50% by volume PUC quality gas). Permittee shall maintain supporting records that demonstrate the type of fuel combusted. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
27. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. The NO_x limit in effect at the time of the startup source testing will be determined based on the volume and type of fuel combusted (>= 50% PUC quality or < 50% PUC quality gas) and shall be identified in the source test protocol. Whenever the fuel type is switched from the fuel type combusted during the initial startup of this unit, compliance source testing for NO_x and CO shall be conducted within 90 days of the date the fuel type is switched. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

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28. Source testing is required at least once every twelve (12) months from the initial source test date of each fuel type (\geq 50% PUC quality gas or $<$ 50% PUC quality gas). After initial compliance demonstration with the NO_x and CO emission limits for each fuel type on two (2) consecutive source tests, the unit shall be tested not less than once every thirty-six (36) months from the last test date for that fuel type. Testing shall not be required for any fuel type not in use during the 36 month period until such time the fuel type is switched, after which testing shall be performed within 90 days of switching fuel types. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. Compliance source testing after switching fuel types is not required if the unit continues to demonstrate compliance with 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas. In which case, source testing shall only be required every thirty-six (36) months for the less than 50% by PUC quality gas. If the result of a source test demonstrates that the unit does not meet 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas, the source test frequency shall revert to at least one test every 36 months for each fuel type. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
30. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
31. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
32. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
33. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
34. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
35. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
36. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
37. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

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38. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
39. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
40. Permittee shall maintain no less than 0.45 miles of asphalt-paved roadway. The 0.45 miles of asphalt-paved roadways are separate from roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
41. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
42. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. As required by PSD permit SJ 78-17 when using fuel oil, all equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this Authority to Construct shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
44. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator shall be notified by telephone, facsimile, or electronic mail transmission within two (2) working days following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner, which results in an increase in emissions above any allowable emission limit stated in the condition below. In addition, the Regional Administrator shall be notified in writing within fifteen (15) days of any such failure. The notification shall include a description of the malfunctioning equipment or abnormal operation, the date of the initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the condition below, and the methods utilized to mitigate emissions and restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
45. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator, the head of the State Air Pollution Control Agency, the head of the responsible local Air Pollution Control Agency, and/or their authorized representative, upon the presentation of credentials, shall be permitted: A. to enter the premises where the source is located or where any records are required to be kept under the terms and conditions of this Authority to Construct; and B. at reasonable times to have access to and copy any records required to be kept under the terms and conditions of this Authority to Construct; and C. to inspect any equipment, operation, or method required in this Authority to Construct; and D. to sample emissions from the source(s). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
46. As required by PSD permit SJ 78-17 when using fuel oil, in the event of any changes in control or ownership of the facilities to be constructed, the Authority to Construct shall be binding on all subsequent owners and operators. The applicant shall notify the succeeding owner and operator of the existence of this Authority to Construct and its conditions by letter, a copy of which shall be forwarded to the EPA Regional Administrator and the State and local Air Pollution Control Agency. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
47. As required by PSD permit SJ 78-17 when using fuel oil, the provisions of this Authority to Construct are severable, and, if any provision of the Authority to Construct is held invalid, the remainder of this Authority to Construct shall not be affected thereby. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

48. As required by PSD permit SJ 78-17 when using fuel oil, the owner and operator of the proposed facility shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60, and 61 and all other applicable federal, state, and local air quality regulations. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
49. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall consume no more than 6,290 barrels per day of oil on a daily maximum average and no more than 5,700 barrels per day of oil on an annual average basis. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
50. As required by PSD permit SJ 78-17 when using fuel oil, the sulfur content of the fuel shall be no greater than 1.5% by weight on a daily maximum average and no greater than 1.5% by weight on an annual average basis, as determined by ASTM Methods D115-68, D129-64, or D151-64, or equivalent methods approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
51. As required by PSD permit SJ 78-17 when using fuel oil, the amount of fuel burned and the sulfur content of the fuel shall be recorded in a permanent record and shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
52. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall have installed an operable scrubber on the equipment. Exhaust gases from the generator shall be ducted through an operable scrubber. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
53. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere SO₂ in excess of 0.063 lbs/MMBtu. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
54. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance tests for SO₂, and furnish the District and the EPA a written report of the results of such tests. The tests for SO₂ shall be conducted on an annual basis. The performance tests shall be conducted for each scrubber required for the generator. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
55. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere NO_x in excess of 0.277 lb/MMBtu (maximum 2-hour average). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
56. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance test for NO_x, and furnish the District and the EPA written report of the results of such tests. The tests for NO_x shall be conducted on an annual basis and at the maximum operating capacity of the facilities being tested. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
57. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall install and operate ammonia injection equipment to control nitrogen oxide emissions on the steam generator. This condition may be amended if other control technologies are determined by EPA to satisfy BACT requirements, in accordance with the periodic BACT review procedure below. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
58. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall submit updated Best Available Control Technology (BACT) proposals every six months. Based on the information submitted and on other information which is available at that time, EPA may impose more stringent emission limits for NO_x. In no event shall EPA set a higher emission limit for NO_x. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
59. As required by PSD permit SJ 78-17 when using fuel oil, performance tests for the emission of NO_x and SO₂ shall be conducted and results reported in accordance with the methods set forth in Parts 60.8 and 60.46 of the Standards of Performance for New Sources. The EPA shall be notified at least 30 days in advance of such test to allow an observer to be present. In lieu of the above mentioned test methods, equivalent methods may be used if approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-45-31

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 **TOWNSHIP:** 31S **RANGE:** 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS/TVC GAS FIRED STRUTHERS STEAM GENERATOR #107 (DIS 41762-06) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW NOX BURNER, O2 CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: LIMIT SOX TO 5 GR-S/100SCF FOR RULE 4320 COMPLIANCE

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; all of Sections 19 and 20, and the SW/4 Section 6, T30S, R22E; and NE/4 Section 22, T31S R22E (MDBM). [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-45-31 : Jul 19 2010 9:40AM -- RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
7. Emission rates shall not exceed any of the following limits: 0.005 lb-PM10/MMBtu or 0.003 lb-VOC/MMBtu. [District Rules 2201] Federally Enforceable Through Title V Permit
8. Emissions shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu except during start-up or shutdown. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. Including startup and shutdown periods, maximum emissions from the steam generators shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 9,965 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
12. Each fuel source shall be tested quarterly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which quarterly testing may resume. [District Rule 4320, 5.7.6]
13. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
14. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
15. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
16. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

17. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
19. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 2201 and 1081] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
23. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

27. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
31. Permittee shall maintain no less than 0.45 miles of asphalt-paved roadway. The 0.45 miles of asphalt-paved roadways are separate from roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
32. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
33. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
34. As required by PSD permit SJ 78-17 when using fuel oil, all equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this Authority to Construct shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
35. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator shall be notified by telephone, facsimile, or electronic mail transmission within two (2) working days following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner, which results in an increase in emissions above any allowable emission limit stated in the condition below. In addition, the Regional Administrator shall be notified in writing within fifteen (15) days of any such failure. The notification shall include a description of the malfunctioning equipment or abnormal operation, the date of the initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the condition below, and the methods utilized to mitigate emissions and restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
36. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator, the head of the State Air Pollution Control Agency, the head of the responsible local Air Pollution Control Agency, and/or their authorized representative, upon the presentation of credentials, shall be permitted: A. to enter the premises where the source is located or where any records are required to be kept under the terms and conditions of this Authority to Construct; and B. at reasonable times to have access to and copy any records required to be kept under the terms and conditions of this Authority to Construct; and C. to inspect any equipment, operation, or method required in this Authority to Construct; and D. to sample emissions from the source(s). [PSD SJ 78-17] Federally Enforceable Through Title V Permit

37. As required by PSD permit SJ 78-17 when using fuel oil, in the event of any changes in control or ownership of the facilities to be constructed, the Authority to Construct shall be binding on all subsequent owners and operators. The applicant shall notify the succeeding owner and operator of the existence of this Authority to Construct and its conditions by letter, a copy of which shall be forwarded to the EPA Regional Administrator and the State and local Air Pollution Control Agency. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
38. As required by PSD permit SJ 78-17 when using fuel oil, the provisions of this Authority to Construct are severable, and, if any provision of the Authority to Construct is held invalid, the remainder of this Authority to Construct shall not be affected thereby. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
39. As required by PSD permit SJ 78-17 when using fuel oil, the owner and operator of the proposed facility shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60, and 61 and all other applicable federal, state, and local air quality regulations. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
40. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall consume no more than 6,290 barrels per day of oil on a daily maximum average and no more than 5,700 barrels per day of oil on an annual average basis. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
41. As required by PSD permit SJ 78-17 when using fuel oil, the sulfur content of the fuel shall be no greater than 1.5% by weight on a daily maximum average and no greater than 1.5% by weight on an annual average basis, as determined by ASTM Methods D115-68, D129-64, or D151-64, or equivalent methods approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
42. As required by PSD permit SJ 78-17 when using fuel oil, the amount of fuel burned and the sulfur content of the fuel shall be recorded in a permanent record and shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
43. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall have installed an operable scrubber on the equipment. Exhaust gases from the generator shall be ducted through an operable scrubber. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
44. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere SO₂ in excess of 0.063 lbs/MMBtu. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
45. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance tests for SO₂, and furnish the District and the EPA a written report of the results of such tests. The tests for SO₂ shall be conducted on an annual basis. The performance tests shall be conducted for each scrubber required for the generator. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
46. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere NO_x in excess of 0.277 lb/MMBtu (maximum 2-hour average). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
47. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance test for NO_x, and furnish the District and the EPA written report of the results of such tests. The tests for NO_x shall be conducted on an annual basis and at the maximum operating capacity of the facilities being tested. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
48. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall install and operate ammonia injection equipment to control nitrogen oxide emissions on the steam generator. This condition may be amended if other control technologies are determined by EPA to satisfy BACT requirements, in accordance with the periodic BACT review procedure below. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
49. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall submit updated Best Available Control Technology (BACT) proposals every six months. Based on the information submitted and on other information which is available at that time, EPA may impose more stringent emission limits for NO_x. In no event shall EPA set a higher emission limit for NO_x. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

50. As required by PSD permit SJ 78-17 when using fuel oil, performance tests for the emission of NOx and SO2 shall be conducted and results reported in accordance with the methods set forth in Parts 60.8 and 60.46 of the Standards of Performance for New Sources. The EPA shall be notified at least 30 days in advance of such test to allow an observer to be present. In lieu of the above mentioned test methods, equivalent methods may be used if approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
51. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320]
52. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320]



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-46-30

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 **TOWNSHIP:** 31S **RANGE:** 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS/TVC GAS FIRED STRUTHERS STEAM GENERATOR #103 (DIS 41754-06) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW-NOX BURNER, AND O2 CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: UPGRADE FGR, BURNER, BLOWER, FUEL TRAIN, AND AIR INTAKE FOR COMPLIANCE WITH NOX DUAL LIMIT STAGED ENHANCED SCHEDULE (9 PPM AND 12 PPM) AND SOX LIMITS (5 GR-S/100 SCF) OF RULE 4320

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; all of Sections 17, 21, 22, 26, 27 of T31S, R22E, and the SW/4 Section 6, T30S, R22E; and NE/4 Section 22, T31S R22E (MDBM). [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-46-30 : Jul 19 2010 9:40AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. PUC-quality natural gas is any gaseous fuel where the sulfur content is no more than 0.25 gr H₂S/100 scf, no more than 5.0 gr S/100 scf, and at least 80% methane by volume. [District Rule 4320]
7. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
8. Emission rates shall not exceed any of the following limits: 0.005 lb-PM₁₀/MMBtu or 0.003 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when this unit is burning 50% or greater by volume PUC quality gas on a monthly average basis: 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when the unit is burning less than 50% by volume PUC quality gas on a monthly average basis: 12 ppmvd NO_x @ 3% O₂ or 0.014 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Including startup and shutdown periods, maximum emissions from the steam generator shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 7665 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rules 2201] Federally Enforceable Through Title V Permit
12. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
13. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
14. During the initial "shakedown" period emissions from the steam generator shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu or 54.0 lb-NO_x/day, 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu or 27.8 lb-CO/day, 21.5 lb-SO_x/day, 7.5 lb-PM₁₀/day, and 4.5 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The shakedown period shall begin after this unit is modified as authorized by this ATC and confirmed through startup inspection. The shakedown period shall be concluded within 60 days of initial operation and prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and all monitoring records as required by this permit starting on the date of initial operation. [District Rules 2201] Federally Enforceable Through Title V Permit
16. Each fuel source shall be tested monthly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which monthly testing may resume. [District Rule 4320, 5.7.6]
17. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]

CONDITIONS CONTINUE ON NEXT PAGE

18. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
19. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
20. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
21. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
23. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
24. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
25. The applicable NO_x and CO emissions concentration for each month shall be determined based on the volume and type of fuel combusted in the unit (< 50% by volume PUC quality gas or >= 50% by volume PUC quality gas). Permittee shall maintain supporting records that demonstrate the type of fuel combusted. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. The NO_x limit in effect at the time of the startup source testing will be determined based on the volume and type of fuel combusted (>= 50% PUC quality or < 50% PUC quality gas) and shall be identified in the source test protocol. Whenever the fuel type is switched from the fuel type combusted during the initial startup of this unit, compliance source testing for NO_x and CO shall be conducted within 90 days of the date the fuel type is switched. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

27. Source testing is required at least once every twelve (12) months from the initial source test date of each fuel type (\geq 50% PUC quality gas or $<$ 50% PUC quality gas). After initial compliance demonstration with the NO_x and CO emission limits for each fuel type on two (2) consecutive source tests, the unit shall be tested not less than once every thirty-six (36) months from the last test date for that fuel type. Testing shall not be required for any fuel type not in use during the 36 month period until such time the fuel type is switched, after which testing shall be performed within 90 days of switching fuel types. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. Compliance source testing after switching fuel types is not required if the unit continues to demonstrate compliance with 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas. In which case, source testing shall only be required every thirty-six (36) months for the less than 50% by PUC quality gas. If the result of a source test demonstrates that the unit does not meet 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas, the source test frequency shall revert to at least one test every 36 months for each fuel type. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
30. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
31. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
32. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
33. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
34. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
35. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
36. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

37. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
38. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
39. Permittee shall maintain no less than 0.45 miles of asphalt-paved roadway. The 0.45 miles of asphalt-paved roadways are separate from roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
42. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, all equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this Authority to Construct shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
44. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the EPA Regional Administrator shall be notified by telephone, facsimile, or electronic mail transmission within two (2) working days following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner, which results in an increase in emissions above any allowable emission limit stated in the condition below. In addition, the Regional Administrator shall be notified in writing within fifteen (15) days of any such failure. The notification shall include a description of the malfunctioning equipment or abnormal operation, the date of the initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the condition below, and the methods utilized to mitigate emissions and restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
45. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the EPA Regional Administrator, the head of the State Air Pollution Control Agency, the head of the responsible local Air Pollution Control Agency, and/or their authorized representative, upon the presentation of credentials, shall be permitted: A. to enter the premises where the source is located or where any records are required to be kept under the terms and conditions of this Authority to Construct; and B. at reasonable times to have access to and copy any records required to be kept under the terms and conditions of this Authority to Construct; and C. to inspect any equipment, operation, or method required in this Authority to Construct; and D. to sample emissions from the source(s). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
46. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, in the event of any changes in control or ownership of the facilities to be constructed, the Authority to Construct shall be binding on all subsequent owners and operators. The applicant shall notify the succeeding owner and operator of the existence of this Authority to Construct and its conditions by letter, a copy of which shall be forwarded to the EPA Regional Administrator and the State and local Air Pollution Control Agency. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

47. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the provisions of this Authority to Construct are severable, and, if any provision of the Authority to Construct is held invalid, the remainder of this Authority to Construct shall not be affected thereby. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
48. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the owner and operator of the proposed facility shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60, and 61 and all other applicable federal, state, and local air quality regulations. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
49. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall consume no more than 6,290 barrels per day of oil on a daily maximum average and no more than 5,700 barrels per day of oil on an annual average basis. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
50. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the sulfur content of the fuel shall be no greater than 1.5% by weight on a daily maximum average and no greater than 1.5% by weight on an annual average basis, as determined by ASTM Methods D115-68, D129-64, or D151-64, or equivalent methods approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
51. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the amount of fuel burned and the sulfur content of the fuel shall be recorded in a permanent record and shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
52. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall have installed an operable scrubber on the equipment. Exhaust gases from the generator shall be ducted through an operable scrubber. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
53. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall not discharge into the atmosphere SO₂ in excess of 0.063 lbs/MMBtu. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
54. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance tests for SO₂, and furnish the District and the EPA a written report of the results of such tests. The tests for SO₂ shall be conducted on an annual basis. The performance tests shall be conducted for each scrubber required for the generator. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
55. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall not discharge into the atmosphere NO_x in excess of 0.277 lb/MMBtu (maximum 2-hour average). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
56. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance test for NO_x, and furnish the District and the EPA written report of the results of such tests. The tests for NO_x shall be conducted on an annual basis and at the maximum operating capacity of the facilities being tested. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
57. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall install and operate ammonia injection equipment to control nitrogen oxide emissions on the steam generator. This condition may be amended if other control technologies are determined by EPA to satisfy BACT requirements, in accordance with the periodic BACT review procedure below. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
58. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall submit updated Best Available Control Technology (BACT) proposals every six months. Based on the information submitted and on other information which is available at that time, EPA may impose more stringent emission limits for NO_x. In no event shall EPA set a higher emission limit for NO_x. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

59. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, performance tests for the emission of NOx and SO2 shall be conducted and results reported in accordance with the methods set forth in Parts 60.8 and 60.46 of the Standards of Performance for New Sources. The EPA shall be notified at least 30 days in advance of such test to allow an observer to be present. In lieu of the above mentioned test methods, equivalent methods may be used if approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-46-31

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS/TVC GAS FIRED STRUTHERS STEAM GENERATOR #103 (DIS 41754-06) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW-NOX BURNER, AND O2 CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: LIMIT SOX TO 5 GR-S/100SCF FOR RULE 4320 COMPLIANCE

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; all of Sections 17, 21, 22, 26, 27 of T31S, R22E, and the SW/4 Section 6, T30S, R22E; and NE/4 Section 22, T31S R22E (MDBM). [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-46-31: Jul 19 2010 9:40AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
7. Emission rates shall not exceed any of the following limits: 0.005 lb-PM10/MMBtu or 0.003 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Emissions shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu except during start-up or shutdown. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. Including startup and shutdown periods, maximum emissions from the steam generators shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 9,965 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
12. Each fuel source shall be tested quarterly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which quarterly testing may resume. [District Rule 4320, 5.7.6]
13. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]
14. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
15. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
16. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

17. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
19. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
23. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

27. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
31. Permittee shall maintain no less than 0.45 miles of asphalt-paved roadway. The 0.45 miles of asphalt-paved roadways are separate from roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
32. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
33. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
34. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351(Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
35. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, all equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this Authority to Construct shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
36. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the EPA Regional Administrator shall be notified by telephone, facsimile, or electronic mail transmission within two (2) working days following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner, which results in an increase in emissions above any allowable emission limit stated in the condition below. In addition, the Regional Administrator shall be notified in writing within fifteen (15) days of any such failure. The notification shall include a description of the malfunctioning equipment or abnormal operation, the date of the initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the condition below, and the methods utilized to mitigate emissions and restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

37. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the EPA Regional Administrator, the head of the State Air Pollution Control Agency, the head of the responsible local Air Pollution Control Agency, and/or their authorized representative, upon the presentation of credentials, shall be permitted: A. to enter the premises where the source is located or where any records are required to be kept under the terms and conditions of this Authority to Construct; and B. at reasonable times to have access to and copy any records required to be kept under the terms and conditions of this Authority to Construct; and C. to inspect any equipment, operation, or method required in this Authority to Construct; and D. to sample emissions from the source(s). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
38. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, in the event of any changes in control or ownership of the facilities to be constructed, the Authority to Construct shall be binding on all subsequent owners and operators. The applicant shall notify the succeeding owner and operator of the existence of this Authority to Construct and its conditions by letter, a copy of which shall be forwarded to the EPA Regional Administrator and the State and local Air Pollution Control Agency. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
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40. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the owner and operator of the proposed facility shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60, and 61 and all other applicable federal, state, and local air quality regulations. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
41. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall consume no more than 6,290 barrels per day of oil on a daily maximum average and no more than 5,700 barrels per day of oil on an annual average basis. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
42. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the sulfur content of the fuel shall be no greater than 1.5% by weight on a daily maximum average and no greater than 1.5% by weight on an annual average basis, as determined by ASTM Methods D115-68, D129-64, or D151-64, or equivalent methods approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
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47. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall not discharge into the atmosphere NO_x in excess of 0.277 lb/MMBtu (maximum 2-hour average). [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

48. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance test for NO_x, and furnish the District and the EPA written report of the results of such tests. The tests for NO_x shall be conducted on an annual basis and at the maximum operating capacity of the facilities being tested. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
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50. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall submit updated Best Available Control Technology (BACT) proposals every six months. Based on the information submitted and on other information which is available at that time, EPA may impose more stringent emission limits for NO_x. In no event shall EPA set a higher emission limit for NO_x. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
51. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, performance tests for the emission of NO_x and SO₂ shall be conducted and results reported in accordance with the methods set forth in Parts 60.8 and 60.46 of the Standards of Performance for New Sources. The EPA shall be notified at least 30 days in advance of such test to allow an observer to be present. In lieu of the above mentioned test methods, equivalent methods may be used if approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
52. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NO_x emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NO_x emission limit listed in Rule 4320. [District Rule 4320]
53. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320]



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-52-33

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS: PO-BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS/TVC GAS FIRED STRUTHERS STEAM GENERATOR #108 (DIS 39545-88) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW-NOX BURNER AND O2 CONTROLLER - AUTHORIZED FOR VARIOUS SPECIFIED LOCATIONS: UPGRADE FGR, BLOWER, FUEL TRAIN, AND AIR INTAKE FOR COMPLIANCE WITH NOX DUAL LIMIT STAGED ENHANCED SCHEDULE (9 PPM AND 12 PPM) AND SOX LIMITS (5 GR-S/100 SCF) OF RULE 4320

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S, R21E; all of Section 31, T29S, R22E; all of Section 1 T30S R21E; all of Sections 19 and 20, and the SW/4 Section 6, T30S, R22E; NE/4 Section 22, T31S, R22E; W/2 Section 7, T30S, R22E; and SE/4 Section 8, T30S, R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-52-33 : Jul 19 2010 9:40AM - RICKARDK : Joint Inspection NOT Required

5. Steam generator shall be equipped with the following operational instrumentation: fuel gas volume flowmeter that measures the combined gas volume sent to the steam generator or volume flowmeter for each fuel source. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
6. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495, and S-1141-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
7. PUC-quality natural gas is any gaseous fuel where the sulfur content is no more than 0.25 gr H₂S/100 scf, no more than 5.0 gr S/100 scf, and at least 80% methane by volume. [District Rule 4320]
8. Emission rates shall not exceed any of the following limits: 0.005 lb-PM₁₀/MMBtu or 0.003 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when this unit is burning 50% or greater by volume PUC quality gas on a monthly average basis: 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when the unit is burning less than 50% by volume PUC quality gas on a monthly average basis: 12 ppmvd NO_x @ 3% O₂ or 0.014 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Including startup and shutdown periods, maximum emissions from the steam generator shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 7665 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rules 2201] Federally Enforceable Through Title V Permit
12. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
13. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
14. During the initial "shakedown" period emissions from the steam generator shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu or 54.0 lb-NO_x/day, 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu or 27.8 lb-CO/day, 21.5 lb-SO_x/day, 7.5 lb-PM₁₀/day, and 4.5 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The shakedown period shall begin after this unit is modified as authorized by this ATC and confirmed through startup inspection. The shakedown period shall be concluded within 60 days of initial operation and prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and all monitoring records as required by this permit starting on the date of initial operation. [District Rules 2201] Federally Enforceable Through Title V Permit
16. Each fuel source shall be tested monthly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which monthly testing may resume. [District Rule 2520, 9.3.2 and Rule 4320, 5.7.6] Federally Enforceable Through Title V Permit
17. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contacts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]

CONDITIONS CONTINUE ON NEXT PAGE

18. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
19. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
20. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
21. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
23. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
24. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. The NO_x limit in effect at the time of the startup source testing will be determined based on the volume and type of gas (PUC-quality or non-PUC quality gas) being combusted and shall be identified in the source test protocol. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
26. The applicable NO_x and CO emissions concentration for each month shall be determined based on the volume and type of fuel combusted in the unit (< 50% by volume PUC quality gas or > = 50% by volume PUC quality gas). Permittee shall maintain supporting records that demonstrate the type of fuel combusted. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
27. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. The NO_x limit in effect at the time of the startup source testing will be determined based on the volume and type of fuel combusted (>= 50% PUC quality or < 50% PUC quality gas) and shall be identified in the source test protocol. Whenever the fuel type is switched from the fuel type combusted during the initial startup of this unit, compliance source testing for NO_x and CO shall be conducted within 90 days of the date the fuel type is switched. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

28. Source testing is required at least once every twelve (12) months from the initial source test date of each fuel type (\geq 50% PUC quality gas or $<$ 50% PUC quality gas). After initial compliance demonstration with the NO_x and CO emission limits for each fuel type on two (2) consecutive source tests, the unit shall be tested not less than once every thirty-six (36) months from the last test date for that fuel type. Testing shall not be required for any fuel type not in use during the 36 month period until such time the fuel type is switched, after which testing shall be performed within 90 days of switching fuel types. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. Compliance source testing after switching fuel types is not required if the unit continues to demonstrate compliance with 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas. In which case, source testing shall only be required every thirty-six (36) months for the less than 50% by PUC quality gas. If the result of a source test demonstrates that the unit does not meet 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas, the source test frequency shall revert to at least one test every 36 months for each fuel type. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
30. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
31. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
32. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
33. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
34. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
35. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
36. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
37. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

38. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
39. Permittee shall pave and maintain with asphalt no less than 0.45 miles of roadway. The 0.45 miles of roadways constructed are in addition to new roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), 110 (Madera), 402 (Madera), 404 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 405 (Madera), 408 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 407.2 (Kern, Tulare, Kings, Stanislaus, and San Joaquin), and 408.2 (Merced). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
42. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
44. As required by PSD permit SJ 78-17 when using fuel oil, all equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this Authority to Construct shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
45. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator shall be notified by telephone, facsimile, or electronic mail transmission within two (2) working days following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner, which results in an increase in emissions above any allowable emission limit stated in the condition below. In addition, the Regional Administrator shall be notified in writing within fifteen (15) days of any such failure. The notification shall include a description of the malfunctioning equipment or abnormal operation, the date of the initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the condition below, and the methods utilized to mitigate emissions and restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
46. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator, the head of the State Air Pollution Control Agency, the head of the responsible local Air Pollution Control Agency, and/or their authorized representative, upon the presentation of credentials, shall be permitted: A. to enter the premises where the source is located or where any records are required to be kept under the terms and conditions of this Authority to Construct; and B. at reasonable times to have access to and copy any records required to be kept under the terms and conditions of this Authority to Construct; and C. to inspect any equipment, operation, or method required in this Authority to Construct; and D. to sample emissions from the source(s). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
47. As required by PSD permit SJ 78-17 when using fuel oil, in the event of any changes in control or ownership of the facilities to be constructed, the Authority to Construct shall be binding on all subsequent owners and operators. The applicant shall notify the succeeding owner and operator of the existence of this Authority to Construct and its conditions by letter, a copy of which shall be forwarded to the EPA Regional Administrator and the State and local Air Pollution Control Agency. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

48. As required by PSD permit SJ 78-17 when using fuel oil, the provisions of this Authority to Construct are severable, and, if any provision of the Authority to Construct is held invalid, the remainder of this Authority to Construct shall not be affected thereby. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
49. As required by PSD permit SJ 78-17 when using fuel oil, the owner and operator of the proposed facility shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60, and 61 and all other applicable federal, state, and local air quality regulations. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
50. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall consume no more than 6290 barrels per day of oil on a daily maximum average and no more than 5700 barrels per day of oil on an annual average basis. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
51. As required by PSD permit SJ 78-17 when using fuel oil, the sulfur content of the fuel shall be no greater than 1.5% by weight on a daily maximum average and no greater than 1.5% by weight on an annual average basis, as determined by ASTM Methods D115-68, D129-64, or D151-64, or equivalent methods approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
52. As required by PSD permit SJ 78-17 when using fuel oil, the amount of fuel burned and the sulfur content of the fuel shall be recorded in a permanent record and shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
53. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall have installed operable scrubbers on the equipment. Exhaust gases from the generators shall be ducted through operable scrubbers. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
54. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere SO₂ in excess of 0.063 lbs/MMBtu. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
55. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance tests for SO₂, and furnish the District and the EPA a written report of the results of such tests. The tests for SO₂ shall be conducted on an annual basis. The performance tests shall be conducted for each scrubber required for the generator. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
56. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere NO_x in excess of 0.277 lb/MMBtu (maximum 2-hour average). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
57. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance test for NO_x, and furnish the District and the EPA written report of the results of such tests. The tests for NO_x shall be conducted on an annual basis and at the maximum operating capacity of the facilities being tested. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
58. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall install and operate ammonia injection equipment to control nitrogen oxide emissions on the steam generator. This condition may be amended if other control technologies are determined by EPA to satisfy BACT requirements, in accordance with the periodic BACT review procedure below. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
59. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall submit updated Best Available Control Technology (BACT) proposals every six months. Based on the information submitted and on other information which is available at that time, EPA may impose more stringent emission limits for NO_x. In no event shall EPA set a higher emission limit for NO_x. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
60. As required by PSD permit SJ 78-17 when using fuel oil, performance tests for the emission of NO_x and SO₂ shall be conducted and results reported in accordance with the methods set forth in Parts 60.8 and 60.46 of the Standards of Performance for New Sources. The EPA shall be notified at least 30 days in advance of such test to allow an observer to be present. In lieu of the above mentioned test methods, equivalent methods may be used if approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

61. Authorities to Construct (ATC) S-1141-52-27 and '-52-29 shall be implemented concurrently with or prior to this ATC. [District Rule 2201]



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-52-34

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS/TVC GAS FIRED STRUTHERS STEAM GENERATOR #108 (DIS 39545-88) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW-NOX BURNER AND O2 CONTROLLER - AUTHORIZED FOR VARIOUS SPECIFIED LOCATIONS: UPGRADE BURNER, FGR, BLOWER, FUEL TRAIN, AND AIR INTAKE FOR COMPLIANCE WITH RULE 4306 NOX LIMITS (15 PPM) AND RULE 4320 SOX LIMITS (5 GR-S/100 SCF)

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S, R21E; all of Section 31, T29S, R22E; all of Section 1 T30S R21E; all of Sections 19 and 20, and the SW/4 Section 6, T30S, R22E; NE/4 Section 22, T31S, R22E; W/2 Section 7, T30S, R22E; and SE/4 Section 8, T30S, R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-52-34 : Jul 19 2010 9:40AM - RICKARDK : Joint Inspection NOT Required

5. Steam generator shall be equipped with the following operational instrumentation: fuel gas volume flowmeter that measures the combined gas sent to the steam generator or volume flowmeter for each fuel source. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
6. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495, and PTO S-1141-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
7. Emission rates shall not exceed any of the following limits: 0.005 lb-PM10/MMBtu or 0.003 lb-VOC/MMBtu. [District Rules 2201] Federally Enforceable Through Title V Permit
8. Emissions shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu, except during start-up or shutdown. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. Including startup and shutdown periods, maximum emissions from the steam generators shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 9,855 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
12. Each fuel source shall be tested quarterly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which quarterly testing may resume. [District Rule 4320, 5.7.6]
13. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
14. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
15. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
16. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

17. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
19. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
23. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

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27. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. A permanent record shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
31. Permittee shall pave and maintain with asphalt no less than 0.45 miles of roadway. The 0.45 miles of roadways constructed are in addition to new roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
32. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
33. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), 110 (Madera), 402 (Madera), 404 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 405 (Madera), 408 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 407.2 (Kern, Tulare, Kings, Stanislaus, and San Joaquin), and 408.2 (Merced). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
34. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
35. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
36. As required by PSD permit SJ 78-17 when using fuel oil, all equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this Authority to Construct shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
37. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator shall be notified by telephone, facsimile, or electronic mail transmission within two (2) working days following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner, which results in an increase in emissions above any allowable emission limit stated in the condition below. In addition, the Regional Administrator shall be notified in writing within fifteen (15) days of any such failure. The notification shall include a description of the malfunctioning equipment or abnormal operation, the date of the initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the condition below, and the methods utilized to mitigate emissions and restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

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38. As required by PSD permit SJ 78-17 when using fuel oil, the EPA Regional Administrator, the head of the State Air Pollution Control Agency, the head of the responsible local Air Pollution Control Agency, and/or their authorized representative, upon the presentation of credentials, shall be permitted: A. to enter the premises where the source is located or where any records are required to be kept under the terms and conditions of this Authority to Construct; and B. at reasonable times to have access to and copy any records required to be kept under the terms and conditions of this Authority to Construct; and C. to inspect any equipment, operation, or method required in this Authority to Construct; and D. to sample emissions from the source(s). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
39. As required by PSD permit SJ 78-17 when using fuel oil, in the event of any changes in control or ownership of the facilities to be constructed, the Authority to Construct shall be binding on all subsequent owners and operators. The applicant shall notify the succeeding owner and operator of the existence of this Authority to Construct and its conditions by letter, a copy of which shall be forwarded to the EPA Regional Administrator and the State and local Air Pollution Control Agency. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
40. As required by PSD permit SJ 78-17 when using fuel oil, the provisions of this Authority to Construct are severable, and, if any provision of the Authority to Construct is held invalid, the remainder of this Authority to Construct shall not be affected thereby. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
41. As required by PSD permit SJ 78-17 when using fuel oil, the owner and operator of the proposed facility shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60, and 61 and all other applicable federal, state, and local air quality regulations. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
42. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall consume no more than 6290 barrels per day of oil on a daily maximum average and no more than 5700 barrels per day of oil on an annual average basis. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
43. As required by PSD permit SJ 78-17 when using fuel oil, the sulfur content of the fuel shall be no greater than 1.5% by weight on a daily maximum average and no greater than 1.5% by weight on an annual average basis, as determined by ASTM Methods D115-68, D129-64, or D151-64, or equivalent methods approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
44. As required by PSD permit SJ 78-17 when using fuel oil, the amount of fuel burned and the sulfur content of the fuel shall be recorded in a permanent record and shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
45. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall have installed operable scrubbers on the equipment. Exhaust gases from the generators shall be ducted through operable scrubbers. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
46. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere SO₂ in excess of 0.063 lbs/MMBtu. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
47. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance tests for SO₂, and furnish the District and the EPA a written report of the results of such tests. The tests for SO₂ shall be conducted on an annual basis. The performance tests shall be conducted for each scrubber required for the generator. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
48. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall not discharge into the atmosphere NO_x in excess of 0.277 lb/MMBtu (maximum 2-hour average). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
49. As required by PSD permit SJ 78-17 when using fuel oil, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance test for NO_x, and furnish the District and the EPA written report of the results of such tests. The tests for NO_x shall be conducted on an annual basis and at the maximum operating capacity of the facilities being tested. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

50. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall install and operate ammonia injection equipment to control nitrogen oxide emissions on the steam generator. This condition may be amended if other control technologies are determined by EPA to satisfy BACT requirements, in accordance with the periodic BACT review procedure below. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
51. As required by PSD permit SJ 78-17 when using fuel oil, permittee shall submit updated Best Available Control Technology (BACT) proposals every six months. Based on the information submitted and on other information which is available at that time, EPA may impose more stringent emission limits for NOx. In no event shall EPA set a higher emission limit for NOx. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
52. As required by PSD permit SJ 78-17 when using fuel oil, performance tests for the emission of NOx and SO2 shall be conducted and results reported in accordance with the methods set forth in Parts 60.8 and 60.46 of the Standards of Performance for New Sources. The EPA shall be notified at least 30 days in advance of such test to allow an observer to be present. In lieu of the above mentioned test methods, equivalent methods may be used if approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
53. Authorities to Construct (ATC) S-1141-52-27 and -52-29 shall be implemented concurrently with or prior to this ATC. [District Rule 2201]
54. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320]
55. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320]



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-52-35

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 **TOWNSHIP:** 31S **RANGE:** 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF DORMANT EMISSION UNIT: 62.5 MMBTU/HR NATURAL GAS/TEOR GAS/TVC GAS FIRED STRUTHERS STEAM GENERATOR #100 (SN 81-37469-2, NB 1056, DIS 39545-88) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN BURNER, O2 CONTROLLER, SO2 SCRUBBER, AND VAPOR PIPING FROM TEOR AND TVC SYSTEMS: MAKE NON-COMPLIANT DORMANT EMISSIONS UNIT FOR RULE 4320

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. No modification to this unit shall be performed without an Authority to Construct for such modification(s), except for changes specified in conditions below. [District Rule 2010] Federally Enforceable Through Title V Permit
4. The fuel supply line shall be physically disconnected from this unit. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
5. This equipment shall not be operated for any reason until an Authority to Construct permit is issued approving all necessary retrofits required to comply with the applicable requirements of District Rules 4306, 4320, and all other applicable District regulations. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit

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YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-52-35 : Jul 19 2010 9:40AM - RICKARDK : Joint Inspection NOT Required

6. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (Last Amended December 16, 1993). [District Rule 1081 and County Rules 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), and 110 (Madera)] Federally Enforceable Through Title V Permit
7. Copies of all fuel invoices, gas purchase contracts, supplier certifications, and test results to determine compliance with the conditions of this permit shall be maintained. The operator shall record daily amount and type(s) of fuel(s) combusted and all dates on which unit is fired on any noncertified fuel and record specific type of noncertified fuel used. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
8. The operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
9. Particulate matter emissions shall not exceed 0.1 grain/dscf, calculated to 12% CO₂, nor 10 lb/hr. [District Rules 4201, 3.1 and 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
10. Emissions of sulfur compounds from this unit shall not exceed 200 lb per hour, calculated as SO₂. Compliance with this requirement may be demonstrated by firing the unit only on PUC or FERC regulated natural gas or by testing the sulfur content of each fuel and determining the maximum hourly emissions of sulfur compounds by multiplying the sulfur content of each fuel in lb/MMBtu by the maximum heat input rating of the unit; or by source testing in combination with fuel analysis. [District Rule 2520, 9.3.2 and District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
11. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
12. When complying with SO_x emission limits by testing of stack emissions, testing shall be performed not less than once every 12 months using EPA Method 6; or ARB Method 100; or, for units using gaseous fuel scrubbed for sulfur pre-combustion, a grab sample analysis by GC-FPD/TCD performed in the laboratory and EPA Method 19 to calculated emissions. Gaseous fuel fired units demonstrating compliance on two consecutive annual source tests shall be tested not less than once every thirty-six months; however, annual source testing shall resume if any test fails to show compliance. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
13. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
14. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2520, 9.3.2 and 4305, 6.2.1] Federally Enforceable Through Title V Permit
15. The concentration of sulfur compounds in the exhaust from this unit shall not exceed 0.2% by volume as measured on a dry basis over a 15 minute period. To demonstrate compliance with this requirement the operator shall do one of the following: fire the unit only on PUC or FERC regulated natural gas or test the sulfur content of each fuel source and demonstrate the sulfur content does not exceed 3.3% by weight for gaseous fuels; or determine that the concentration of sulfur compounds in the exhaust does not exceed the concentration limit by a combination of source testing and fuel analysis. [District Rule 2520, 9.3.2 and County Rules 404 (Madera), 406 (Fresno), and 407 (Kern, Kings, Merced, San Joaquin, Stanislaus, and Tulare)] Federally Enforceable Through Title V Permit
16. Sulfur emissions shall not exceed 0.11 lb of sulfur per million BTU of heat input, averaged over 3 - one hour periods. Compliance with this requirement may be demonstrated by firing the unit only on PUC or FERC regulated natural gas; multiplying the reported sulfur content of each fuel in lb/MMBtu by the maximum heat input rating of the unit; or by a combination of source testing for sulfur compounds and fuel analysis. Compliance may be demonstrated for this unit individually, or by showing that the total emissions of sulfur compounds from all steam generators located at the stationary source with ATC or PTO issued prior to September 12, 1979 does not exceed the emissions that would result if each unit was operating in compliance with the specified limit. [Kern County Rule 424 and District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

17. Nitrogen oxide (NO_x) emissions shall not exceed 140 lb/hr, calculated as NO₂. [District Rules 4301, 5.2.2 and 2520, 9.3.2] Federally Enforceable Through Title V Permit
18. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
19. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), 110 (Madera), 402 (Madera), 404 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 405 (Madera), 408 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 407.2 (Kern, Tulare, Kings, Stanislaus, and San Joaquin), and 408.2 (Merced). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
20. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
21. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
22. Permit unit shall include TEOR/TVC/natural gas-fired steam generator with North American burner, O₂ controller, FGR, SO₂ scrubber shared with S-1141-53, '-55, '-60, and '-61 and vapor piping from TEOR operations. [District NSR Rule] Federally Enforceable Through Title V Permit
23. Steam generator shall be equipped with the following operational instrumentation: fuel gas volume flowmeter, TEOR gas volume flowmeter, TVC gas flowmeter, and flue gas oxygen monitor. [District NSR Rule and 4305] Federally Enforceable Through Title V Permit
24. Permittee shall maintain with the permit a current listing of all TEOR and TVC systems providing vapors to this steam generator and shall make such listing readily available for District inspection upon request [District NSR Rule] Federally Enforceable Through Title V Permit
25. Upon recommencing operation, testing for TEOR/TVC gas sulfur content shall be conducted no less than monthly. [District Rule 1081] Federally Enforceable Through Title V Permit
26. Permittee shall maintain daily records of volume of fuel gas burned and TEOR/TVC gas incinerated, monthly TEOR/TVC and fuel gas sulfur content, and monthly Btu content of TEOR/TVC and fuel gas. Such records shall be made available for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit
27. The scrubber shall be equipped with a differential pressure gauge to indicate the pressure drop across the unit. The gauge shall be maintained in good working condition at all times. [District NSR Rule] Federally Enforceable Through Title V Permit
28. Scrubber liquid supply (at inlet to scrubber) shall have an operational pressure indicator. [District NSR Rule] Federally Enforceable Through Title V Permit
29. Scrubber liquid supply (at inlet to scrubber) shall have an operational flow meter. [District NSR Rule] Federally Enforceable Through Title V Permit
30. Scrubber sprays and/or nozzles shall be maintained as required to achieve compliance with emission limits. [District NSR Rule] Federally Enforceable Through Title V Permit
31. Dissolved and suspended solids and condensed organics shall not exceed 20% of the scrubbing stream. [District NSR Rule] Federally Enforceable Through Title V Permit
32. Scrubber stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA test methods. [District Rule 1081] Federally Enforceable Through Title V Permit
33. Scrubber shall be equipped with recirculation liquor pH indicator and pump discharge pressure indicator. [District NSR Rule] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

34. Steam generator firebox convection section, scrubber bypass valve, and all flue gas ductwork shall have no detectible leaks. [District NSR Rule] Federally Enforceable Through Title V Permit
35. Scrubber recirculation liquor pH shall be maintained between 6.2 and 7.5. [District NSR Rule] Federally Enforceable Through Title V Permit
36. Scrubber recirculation liquor pH shall be maintained only with soda ash unless District approval is granted for substitution. [District NSR Rule] Federally Enforceable Through Title V Permit
37. Emission rates shall not exceed any of the following: PM10: 0.005 lb/MMBtu, SOx (as S): 0.040 lb/MMBtu, NOx (as NO2): 0.036 lb/MMBtu or 30 ppmv @ 3% O2, VOC: 0.003 lb/MMBtu or CO: 1.4 ppmv @ 3% O2. [District NSR Rule and 4305] Federally Enforceable Through Title V Permit
38. Whenever the unit is switched to scrubbed operation, compliance source testing for SOx shall be conducted within 60 days of initial scrubbing date unless source testing has occurred within the previous 12 months. [District Rule 1081] Federally Enforceable Through Title V Permit
39. If the unit is operated with the scrubber, compliance source testing for SOx shall be conducted not less than once every 12 months. [District Rule 1081] Federally Enforceable Through Title V Permit
40. Upon recommencing operation, source testing to demonstrate compliance with NOx and CO emission limits shall be conducted not less than once every 12 months, except as provided below. [District Rule 2520, 9.3.2 and 4305] Federally Enforceable Through Title V Permit
41. Upon recommencing operation, source testing to demonstrate compliance with NOx and CO emission limits shall be conducted not less than once every 36 months if compliance is demonstrated on two consecutive annual tests. [District Rule 2520, 9.3.2 and 4305]
42. Upon recommencing operation, if permittee fails any compliance demonstration for NOx and CO emission limits when testing not less than once every 36 months, compliance with NOx and CO emission limits shall be demonstrated not less than once every 12 months. [District Rule 2520, 9.3.2 and 4305] Federally Enforceable Through Title V Permit
43. Source test results from an individual unit that is identical to this unit, in terms of rated capacity, operational conditions, fuel used, and control method, as approved by the APCO, will satisfy the NOx and CO source testing requirement. [District Rule 2520, 9.3.2 and 4305] Federally Enforceable Through Title V Permit
44. Compliance demonstration (source testing) shall be by District witnessed, or authorized, sample collection by ARB certified testing laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
45. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
46. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
47. The following test methods shall be used: NOx (ppmv) - EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, PM10 - EPA Method 5, SOx (lb/MMBtu) - ARB Method 100 and EPA method 19, and gas sulfur content - ASTM D3246 or double GC for H2S and mercaptans. [District Rules 1081, 4305] Federally Enforceable Through Title V Permit
48. Testing to measure TEOR/TVC gas sulfur content shall be conducted using ASTM D3246 oxidation combustion microcoulometric or double GC for H2S and mercaptans. [District Rule 1801] Federally Enforceable Through Title V Permit
49. Permittee shall pave and maintain with asphalt no less than 0.45 miles of roadway. The 0.45 miles of roadways constructed are in addition to new roadways associated with other steam injection and oil production well projects. [District NSR Rule] Federally Enforceable Through Title V Permit

50. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rule 4305] Federally Enforceable Through Title V Permit
51. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rule 4305] Federally Enforceable Through Title V Permit
52. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4305] Federally Enforceable Through Title V Permit
53. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rule 4305] Federally Enforceable Through Title V Permit
54. The portable analyzer shall be calibrated prior to each use with a two-point calibration method (zero and span). Calibration shall be performed with certified calibration gases. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
55. Emissions for this unit shall be calculated using the arithmetic mean, pursuant to District Rule 1081 (Amended December 16, 1993), of 3 thirty-minute test runs for NO_x and CO. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
56. Annual test results submitted to the District from unit(s) representing a group of units may be used to measure NO_x emissions of this permit for that group, provided the selection of the representative unit(s) is approved by the APCO prior to testing. Should any of the representative units exceed the required NO_x emission limits of this permit, each of the units in the group shall demonstrate compliance by emissions testing within 90 days of the failed test. (This requirement shall not supersede a more stringent NSR or PSD permit testing requirement.) [District Rules 2520, 9.3.2 and 4305, 6.3.2] Federally Enforceable Through Title V Permit
57. The following conditions must be met for representative unit(s) to be used to test for NO_x limits for a group of units: 1) all units are initially source tested and emissions from each unit in group are less than 90% of the permitted value and vary 25% or less from the average of all runs, 2) all units in group are similar in terms of rated heat input (rating not to exceed 100 MMBtu/hr), make and series, operation conditions, and control method, and 3) the group is owned by a single owner and located at a single stationary source. [District Rules 2520, 9.3.2 and 4305, 6.3.2] Federally Enforceable Through Title V Permit
58. All units in a group for which representative units are source for NO_x emissions shall have received the same maintenance and tune-up procedures as the representative unit(s). These tune-up procedures shall be completed according to District Rule 4304 (Adopted October 19, 1995) and tune-up test results shall show comparable results for each unit in the group. Records shall be maintained for each unit of the group including all preventative and corrective maintenance work done. [District Rule 2520, 9.3.2 and 4305, 6.3.2] Federally Enforceable Through Title V Permit

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59. All units in a group for which representative units are source tested for NOx emissions of this permit shall be fired on the same fuel type during the entire compliance period. If a unit switches for any time to an alternate fuel type (e.g. from natural gas to oil) then that unit shall not be considered part of the group and shall be required to undergo a source test for all fuel types used, within one year of the switch. [District Rules 2520, 9.3.2 and 4305, 6.3.2] Federally Enforceable Through Title V Permit
60. The number of representative units source tested for NOx emissions shall be at least 30% of the total number of units in the group. The units included in the 30% shall be rotated, so that in 3 years, all units in the entire group will have been tested at least once. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
61. Scrubber pressure drop shall be observed and recorded weekly during operation of this unit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
62. Records of scrubber pressure drop shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
63. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this Authority to Construct shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
64. The EPA Regional Administrator shall be notified by telephone, facsimile, or electronic mail transmission within two (2) working days following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner, which results in an increase in emissions above any allowable emission limit stated in the condition below. In addition, the Regional Administrator shall be notified in writing within fifteen (15) days of any such failure. The notification shall include a description of the malfunctioning equipment or abnormal operation, the date of the initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the condition below, and the methods utilized to mitigate emissions and restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
65. The EPA Regional Administrator, the head of the State Air Pollution Control Agency, the head of the responsible local Air Pollution Control Agency, and/or their authorized representative, upon the presentation of credentials, shall be permitted: A. to enter the premises where the source is located or where any records are required to be kept under the terms and conditions of this Authority to Construct; and B. at reasonable times to have access to and copy any records required to be kept under the terms and conditions of this Authority to Construct; and C. to inspect any equipment, operation, or method required in this Authority to Construct; and D. to sample emissions from the source(s). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
66. In the event of any changes in control or ownership of the facilities to be constructed, the Authority to Construct shall be binding on all subsequent owners and operators. The applicant shall notify the succeeding owner and operator of the existence of this Authority to Construct and its conditions by letter, a copy of which shall be forwarded to the EPA Regional Administrator and the State and local Air Pollution Control Agency. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
67. The provisions of this Authority to Construct are severable, and, if any provision of the Authority to Construct is held invalid, the remainder of this Authority to Construct shall not be affected thereby. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
68. The owner and operator of the proposed facility shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60, and 61 and all other applicable federal, state, and local air quality regulations. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
69. Permittee shall consume no more than 6290 barrels per day of oil on a daily maximum average and no more than 5700 barrels per day of oil on an annual average basis. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
70. The sulfur content of the fuel shall be no greater than 1.5% by weight on a daily maximum average and no greater than 1.5% by weight on an annual average basis, as determined by ASTM Methods D115-68, D129-64, or D151-64, or equivalent methods approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

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71. The amount of fuel burned and the sulfur content of the fuel shall be recorded in a permanent record and shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
72. Permittee shall have installed operable scrubbers on the equipment. Exhaust gases from the generators shall be ducted through operable scrubbers. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
73. Permittee shall not discharge into the atmosphere SO₂ in excess of 0.063 lbs/MMBtu. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
74. Within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance tests for SO₂, and furnish the District and the EPA a written report of the results of such tests. The tests for SO₂ shall be conducted on an annual basis. The performance tests shall be conducted for each scrubber required for the generator. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
75. Permittee shall not discharge into the atmosphere NO_x in excess of 0.277 lb/MMBtu (maximum 2-hour average). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
76. Within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance test for NO_x, and furnish the District and the EPA written report of the results of such tests. The tests for NO_x shall be conducted on an annual basis and at the maximum operating capacity of the facilities being tested. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
77. Permittee shall install and operate ammonia injection equipment to control nitrogen oxide emissions on the steam generator. This condition may be amended if other control technologies are determined by EPA to satisfy BACT requirements, in accordance with the periodic BACT review procedure below. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
78. Permittee shall submit updated Best Available Control Technology (BACT) proposals every six months. Based on the information submitted and on other information which is available at that time, EPA may impose more stringent emission limits for NO_x. In no event shall EPA set a higher emission limit for NO_x. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
79. Performance tests for the emission of NO_x and SO₂ shall be conducted and results reported in accordance with the methods set forth in Parts 60.8 and 60.46 of the Standards of Performance for New Sources. The EPA shall be notified at least 30 days in advance of such test to allow an observer to be present. In lieu of the above mentioned test methods, equivalent methods may be used if approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-53-31

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 **TOWNSHIP:** 31S **RANGE:** 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS/TVC GAS FIRED STRUTHERS STEAM GENERATOR #104 (DIS 41755-06) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW-NOX BURNER, AND O2 CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: UPGRADE FGR, BURNER, BLOWER, FUEL TRAIN, AND AIR INTAKE FOR COMPLIANCE WITH NOX DUAL LIMIT STAGED ENHANCED SCHEDULE (9 PPM AND 12 PPM) AND SOX LIMITS (5 GR-S/100 SCF) OF RULE 4320

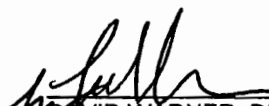
CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; all of Sections 22 of T31S, R22E, and the SW/4 Section 6, T30S, R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO



DAVID WARNER, Director of Permit Services
S-1141-53-31 : Jul 19 2010 9:41AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. PUC-quality natural gas is any gaseous fuel where the sulfur content is no more than 0.25 gr H₂S/100 scf, no more than 5.0 gr S/100 scf, and at least 80% methane by volume. [District Rule 4320]
7. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
8. Emission rates shall not exceed any of the following limits: 0.005 lb-PM₁₀/MMBtu or 0.003 lb-VOC/MMBtu. [District Rules 2201] Federally Enforceable Through Title V Permit
9. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when this unit is burning 50% or greater by volume PUC quality gas on a monthly average basis: 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when the unit is burning less than 50% by volume PUC quality gas on a monthly average basis: 12 ppmvd NO_x @ 3% O₂ or 0.014 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Including startup and shutdown periods, maximum emissions from the steam generator shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 7665 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rules 2201] Federally Enforceable Through Title V Permit
12. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
13. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
14. During the initial "shakedown" period emissions from the steam generator shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu or 54.0 lb-NO_x/day, 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu or 27.8 lb-CO/day, 21.5 lb-SO_x/day, 7.5 lb-PM₁₀/day, and 4.5 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The shakedown period shall begin after this unit is modified as authorized by this ATC and confirmed through startup inspection. The shakedown period shall be concluded within 60 days of initial operation and prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and all monitoring records as required by this permit starting on the date of initial operation. [District Rules 2201] Federally Enforceable Through Title V Permit
16. Each fuel source shall be tested monthly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which monthly testing may resume. [District Rule 4320, 5.7.6]
17. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]

CONDITIONS CONTINUE ON NEXT PAGE

18. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
19. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
20. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
21. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
23. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
24. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
25. The applicable NO_x and CO emissions concentration for each month shall be determined based on the volume and type of fuel combusted in the unit (< 50% by volume PUC quality gas or >= 50% by volume PUC quality gas). Permittee shall maintain supporting records that demonstrate the type of fuel combusted. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. The NO_x limit in effect at the time of the startup source testing will be determined based on the volume and type of fuel combusted (>= 50% PUC quality or < 50% PUC quality gas) and shall be identified in the source test protocol. Whenever the fuel type is switched from the fuel type combusted during the initial startup of this unit, compliance source testing for NO_x and CO shall be conducted within 90 days of the date the fuel type is switched. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

27. Source testing is required at least once every twelve (12) months from the initial source test date of each fuel type (\geq 50% PUC quality gas or $<$ 50% PUC quality gas). After initial compliance demonstration with the NO_x and CO emission limits for each fuel type on two (2) consecutive source tests, the unit shall be tested not less than once every thirty-six (36) months from the last test date for that fuel type. Testing shall not be required for any fuel type not in use during the 36 month period until such time the fuel type is switched, after which testing shall be performed within 90 days of switching fuel types. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. Compliance source testing after switching fuel types is not required if the unit continues to demonstrate compliance with 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas. In which case, source testing shall only be required every thirty-six (36) months for the less than 50% by PUC quality gas. If the result of a source test demonstrates that the unit does not meet 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas, the source test frequency shall revert to at least one test every 36 months for each fuel type. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
30. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
31. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
32. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
33. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
34. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
35. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
36. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

37. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, 4320] Federally Enforceable Through Title V Permit
38. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
39. Permittee shall maintain no less than 0.45 miles of asphalt-paved roadway. The 0.45 miles of asphalt-paved roadways are separate from roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
42. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, all equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this Authority to Construct shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
44. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the EPA Regional Administrator shall be notified by telephone, facsimile, or electronic mail transmission within two (2) working days following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner, which results in an increase in emissions above any allowable emission limit stated in the condition below. In addition, the Regional Administrator shall be notified in writing within fifteen (15) days of any such failure. The notification shall include a description of the malfunctioning equipment or abnormal operation, the date of the initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the condition below, and the methods utilized to mitigate emissions and restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
45. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the EPA Regional Administrator, the head of the State Air Pollution Control Agency, the head of the responsible local Air Pollution Control Agency, and/or their authorized representative, upon the presentation of credentials, shall be permitted: A. to enter the premises where the source is located or where any records are required to be kept under the terms and conditions of this Authority to Construct; and B. at reasonable times to have access to and copy any records required to be kept under the terms and conditions of this Authority to Construct; and C. to inspect any equipment, operation, or method required in this Authority to Construct; and D. to sample emissions from the source(s). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
46. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field; in the event of any changes in control or ownership of the facilities to be constructed, the Authority to Construct shall be binding on all subsequent owners and operators. The applicant shall notify the succeeding owner and operator of the existence of this Authority to Construct and its conditions by letter, a copy of which shall be forwarded to the EPA Regional Administrator and the State and local Air Pollution Control Agency. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

47. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the provisions of this Authority to Construct are severable, and, if any provision of the Authority to Construct is held invalid, the remainder of this Authority to Construct shall not be affected thereby. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
48. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the owner and operator of the proposed facility shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60, and 61 and all other applicable federal, state, and local air quality regulations. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
49. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall consume no more than 6,290 barrels per day of oil on a daily maximum average and no more than 5,700 barrels per day of oil on an annual average basis. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
50. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the sulfur content of the fuel shall be no greater than 1.5% by weight on a daily maximum average and no greater than 1.5% by weight on an annual average basis, as determined by ASTM Methods D115-68, D129-64, or D151-64, or equivalent methods approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
51. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the amount of fuel burned and the sulfur content of the fuel shall be recorded in a permanent record and shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
52. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall have installed an operable scrubber on the equipment. Exhaust gases from the generator shall be ducted through an operable scrubber. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
53. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall not discharge into the atmosphere SO₂ in excess of 0.063 lbs/MMBtu. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
54. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance tests for SO₂, and furnish the District and the EPA a written report of the results of such tests. The tests for SO₂ shall be conducted on an annual basis. The performance tests shall be conducted for each scrubber required for the generator. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
55. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall not discharge into the atmosphere NO_x in excess of 0.277 lb/MMBtu (maximum 2-hour average). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
56. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance test for NO_x, and furnish the District and the EPA written report of the results of such tests. The tests for NO_x shall be conducted on an annual basis and at the maximum operating capacity of the facilities being tested. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
57. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall install and operate ammonia injection equipment to control nitrogen oxide emissions on the steam generator. This condition may be amended if other control technologies are determined by EPA to satisfy BACT requirements, in accordance with the periodic BACT review procedure below. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
58. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall submit updated Best Available Control Technology (BACT) proposals every six months. Based on the information submitted and on other information which is available at that time, EPA may impose more stringent emission limits for NO_x. In no event shall EPA set a higher emission limit for NO_x. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

59. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, performance tests for the emission of NO_x and SO₂ shall be conducted and results reported in accordance with the methods set forth in Parts 60.8 and 60.46 of the Standards of Performance for New Sources. The EPA shall be notified at least 30 days in advance of such test to allow an observer to be present. In lieu of the above mentioned test methods, equivalent methods may be used if approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-53-32

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 **TOWNSHIP:** 31S **RANGE:** 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS/TVC GAS FIRED STRUTHERS STEAM GENERATOR #104 (DIS 41755-06) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW-NOX BURNER, AND O2 CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: LIMIT SOX TO 5 GR-S/100SCF FOR RULE 4320 COMPLIANCE

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; all of Sections 22 of T31S, R22E, and the SW/4 Section 6, T30S, R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services
S-1141-53-32 : Jul 19 2010 9:41AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
7. Emission rates shall not exceed any of the following limits: 0.005 lb-PM10/MMBtu or 0.003 lb-VOC/MMBtu. [District Rules 2201] Federally Enforceable Through Title V Permit
8. Emissions shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu except during start-up or shutdown. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. Including startup and shutdown periods, maximum emissions from the steam generators shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 9,965 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
12. Each fuel source shall be tested quarterly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which quarterly testing may resume. [District Rule 4320, 5.7.6]
13. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]
14. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
15. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
16. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

17. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
19. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
23. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

27. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, 4320] Federally Enforceable Through Title V Permit
30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070s 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
31. Permittee shall maintain no less than 0.45 miles of asphalt-paved roadway. The 0.45 miles of asphalt-paved roadways are separate from roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
32. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
33. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
34. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
35. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, all equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this Authority to Construct shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
36. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the EPA Regional Administrator shall be notified by telephone, facsimile, or electronic mail transmission within two (2) working days following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner, which results in an increase in emissions above any allowable emission limit stated in the condition below. In addition, the Regional Administrator shall be notified in writing within fifteen (15) days of any such failure. The notification shall include a description of the malfunctioning equipment or abnormal operation, the date of the initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the condition below, and the methods utilized to mitigate emissions and restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 78-17] Federally Enforceable Through Title V Permit

37. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the EPA Regional Administrator, the head of the State Air Pollution Control Agency, the head of the responsible local Air Pollution Control Agency, and/or their authorized representative, upon the presentation of credentials, shall be permitted: A. to enter the premises where the source is located or where any records are required to be kept under the terms and conditions of this Authority to Construct; and B. at reasonable times to have access to and copy any records required to be kept under the terms and conditions of this Authority to Construct; and C. to inspect any equipment, operation, or method required in this Authority to Construct; and D. to sample emissions from the source(s). [PSD SJ 78-17] Federally Enforceable Through Title V Permit
38. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, in the event of any changes in control or ownership of the facilities to be constructed, the Authority to Construct shall be binding on all subsequent owners and operators. The applicant shall notify the succeeding owner and operator of the existence of this Authority to Construct and its conditions by letter, a copy of which shall be forwarded to the EPA Regional Administrator and the State and local Air Pollution Control Agency. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
39. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the provisions of this Authority to Construct are severable, and, if any provision of the Authority to Construct is held invalid, the remainder of this Authority to Construct shall not be affected thereby. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
40. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the owner and operator of the proposed facility shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60, and 61 and all other applicable federal, state, and local air quality regulations. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
41. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall consume no more than 6,290 barrels per day of oil on a daily maximum average and no more than 5,700 barrels per day of oil on an annual average basis. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
42. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the sulfur content of the fuel shall be no greater than 1.5% by weight on a daily maximum average and no greater than 1.5% by weight on an annual average basis, as determined by ASTM Methods D115-68, D129-64, or D151-64, or equivalent methods approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
43. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, the amount of fuel burned and the sulfur content of the fuel shall be recorded in a permanent record and shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
44. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall have installed an operable scrubber on the equipment. Exhaust gases from the generator shall be ducted through an operable scrubber. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
45. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall not discharge into the atmosphere SO₂ in excess of 0.063 lbs/MMBtu. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
46. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance tests for SO₂, and furnish the District and the EPA a written report of the results of such tests. The tests for SO₂ shall be conducted on an annual basis. The performance tests shall be conducted for each scrubber required for the generator. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
47. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall not discharge into the atmosphere NO_x in excess of 0.277 lb/MMBtu (maximum 2-hour average). [PSD SJ 78-17] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

48. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, within 60 days after achieving the maximum production rate of the proposed facility, but not later than 180 days after initial start-up of this facility (as defined in 40 CFR 60.2(o)), and at such other times as specified by the EPA, permittee shall conduct performance test for NO_x, and furnish the District and the EPA written report of the results of such tests. The tests for NO_x shall be conducted on an annual basis and at the maximum operating capacity of the facilities being tested. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
49. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall install and operate ammonia injection equipment to control nitrogen oxide emissions on the steam generator. This condition may be amended if other control technologies are determined by EPA to satisfy BACT requirements, in accordance with the periodic BACT review procedure below. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
50. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, permittee shall submit updated Best Available Control Technology (BACT) proposals every six months. Based on the information submitted and on other information which is available at that time, EPA may impose more stringent emission limits for NO_x. In no event shall EPA set a higher emission limit for NO_x. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
51. As required by PSD permit SJ 78-17 when using fuel oil and operating at the North Midway-Sunset Oil Field, performance tests for the emission of NO_x and SO₂ shall be conducted and results reported in accordance with the methods set forth in Parts 60.8 and 60.46 of the Standards of Performance for New Sources. The EPA shall be notified at least 30 days in advance of such test to allow an observer to be present. In lieu of the above mentioned test methods, equivalent methods may be used if approved by the EPA. [PSD SJ 78-17] Federally Enforceable Through Title V Permit
52. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NO_x emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NO_x emission limit listed in Rule 4320. [District Rule 4320]
53. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320]



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-61-30

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR/TVC GAS FIRED STRUTHERS STEAM GENERATOR #105 (DIS 41756-06) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW-NOX BURNER, AND O2 CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: UPGRADE FGR, BURNER, BLOWER, FUEL TRAIN, AND AIR INTAKE FOR COMPLIANCE WITH NOX DUAL LIMIT STAGED ENHANCED SCHEDULE (9 PPM AND 12 PPM) AND SOX LIMITS (5 GR-S/100 SCF) OF RULE 4320

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; SW/4 Section 6, T30S, R22E; and all of Section 22, T31S R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-61-30 - Jul 19 2010 9:41AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
7. PUC-quality natural gas is any gaseous fuel where the sulfur content is no more than 0.25 gr H₂S/100 scf, no more than 5.0 gr S/100 scf, and at least 80% methane by volume. [District Rule 4320]
8. Emission rates shall not exceed any of the following limits: 0.005 lb-PM₁₀/MMBtu or 0.003 lb-VOC/MMBtu. [District Rules 2201] Federally Enforceable Through Title V Permit
9. Except during startup, shutdown and the shakedown period, emissions shall not exceed any of the following limits when this unit is burning 50% or greater by volume PUC quality gas on a monthly average basis: 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. Except during startup, shutdown and the shakedown period, emissions shall not exceed any of the following limits when the unit is burning less than 50% by volume PUC quality gas on a monthly average basis: 12 ppmvd NO_x @ 3% O₂ or 0.014 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Including startup and shutdown periods, maximum emissions from the steam generator shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 7665 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rules 2201] Federally Enforceable Through Title V Permit
12. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
13. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
14. During the initial "shakedown" period emissions from the steam generator shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu or 54.0 lb-NO_x/day, 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu or 27.8 lb-CO/day, 21.5 lb-SO_x/day, 7.5 lb-PM₁₀/day, and 4.5 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The shakedown period shall begin after this unit is modified as authorized by this ATC and confirmed through startup inspection. The shakedown period shall be concluded within 60 days of initial operation and prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and all monitoring records as required by this permit starting on the date of initial operation. [District Rules 2201] Federally Enforceable Through Title V Permit
16. Each fuel source shall be tested monthly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which monthly testing may resume. [District Rule 4320, 5.7.6]
17. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]

18. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
19. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
20. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
21. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
23. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
24. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
25. The applicable NO_x and CO emissions concentration for each month shall be determined based on the volume and type of fuel combusted in the unit (< 50% by volume PUC quality gas or >= 50% by volume PUC quality gas). Permittee shall maintain supporting records that demonstrate the type of fuel combusted. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. The NO_x limit in effect at the time of the startup source testing will be determined based on the volume and type of fuel combusted (>= 50% PUC quality or < 50% PUC quality gas) and shall be identified in the source test protocol. Whenever the fuel type is switched from the fuel type combusted during the initial startup of this unit, compliance source testing for NO_x and CO shall be conducted within 90 days of the date the fuel type is switched. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

27. Source testing is required at least once every twelve (12) months from the initial source test date of each fuel type (\geq 50% PUC quality gas or $<$ 50% PUC quality gas). After initial compliance demonstration with the NO_x and CO emission limits for each fuel type on two (2) consecutive source tests, the unit shall be tested not less than once every thirty-six (36) months from the last test date for that fuel type. Testing shall not be required for any fuel type not in use during the 36 month period until such time the fuel type is switched, after which testing shall be performed within 90 days of switching fuel types. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. Compliance source testing after switching fuel types is not required if the unit continues to demonstrate compliance with 9 ppm_v NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppm_v CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas. In which case, source testing shall only be required every thirty-six (36) months for the less than 50% by volume PUC quality gas. If the result of a source test demonstrates that the unit does not meet 9 ppm_v NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppm_v CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas, the source test frequency shall revert to at least one test every 36 months for each fuel type. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
30. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
31. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
32. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
33. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
34. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
35. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
36. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

37. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. A permanent record shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
38. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
39. Permittee shall maintain no less than 0.45 miles of asphalt-paved roadway. The 0.45 miles of asphalt-paved roadways are separate from roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
42. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-61-31

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NE22 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR/TVC GAS FIRED STRUTHERS STEAM GENERATOR #105 (DIS 41756-06) WITH FLUE GAS RECIRCULATION, NORTH AMERICAN MAGNA-FLAME GLE LOW-NOX BURNER, AND O2 CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: LIMIT SOX TO 5 GR-S/100SCF FOR RULE 4320 COMPLIANCE

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; SW/4 Section 6, T30S, R22E; and all of Section 22, T31S R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services
S-1141-61-31 : Jul 19 2010 9:41AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
7. Emission rates shall not exceed any of the following limits: 0.005 lb-PM10/MMBtu; or 0.003 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Emissions shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu except during start-up or shutdown. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. Including startup and shutdown periods, maximum emissions from the steam generators shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 9,965 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
12. Each fuel source shall be tested quarterly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which quarterly testing may resume. [District Rule 4320, 5.7.6]
13. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320]
14. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
15. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
16. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

17. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
19. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6] Federally Enforceable Through Title V Permit
23. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel h_hv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

27. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, 4320] Federally Enforceable Through Title V Permit
30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
31. Permittee shall maintain no less than 0.45 miles of asphalt-paved roadway. The 0.45 miles of asphalt-paved roadways are separate from roadways associated with other steam injection and oil production well projects. [District Rule 2201] Federally Enforceable Through Title V Permit
32. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
33. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
34. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
35. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NO_x emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NO_x emission limit listed in Rule 4320. [District Rule 4320]
36. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320]



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-520-8

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: NW21 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR GAS-FIRED STRUTHERS THERMOFLOOD STEAM GENERATOR #110 N.B. #973 WITH NORTH AMERICAN MAGNA-FLAME GLE ULTRA-LOW NOX BURNER, FGR AND O2 MONITOR/CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: UPGRADE FGR, BURNER, BLOWER, FUEL TRAIN, AND AIR INTAKE FOR COMPLIANCE WITH NOX STAGED ENHANCED SCHEDULE (9 PPM) AND LIMIT FUEL SULFUR CONTENT FOR RULE 4320

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. The operator shall fire the unit only on natural gas that has a combined fuel sulfur content not exceeding 1.0 gr S/100 scf. [District Rules 2201, 4406, 4320] Federally Enforceable Through Title V Permit
4. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas sent to the steam generator and operational flue gas oxygen monitor. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-520-8 : Jul 19 2010 9:41AM - RICKARDK : Joint Inspection NOT Required

5. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits: 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
6. Emission rates shall not exceed any of the following limits: 0.005 lb-PM₁₀/MMBtu or 0.0027 lb-VOC/MMBtu. [District Rules 2201] Federally Enforceable Through Title V Permit
7. Including startup and shutdown periods, maximum emissions from the steam generator shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 6023 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rules 2201] Federally Enforceable Through Title V Permit
8. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. During the initial "shakedown" period emissions from the steam generator shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu or 54.0 lb-NO_x/day, 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu or 27.8 lb-CO/day, 4.3 lb-SO_x/day, 7.5 lb-PM₁₀/day, and 4.1 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The shakedown period shall begin after this unit is modified as authorized by this ATC and confirmed through startup inspection. The shakedown period shall be concluded within 60 days of initial operation and prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and all monitoring records as required by this permit starting on the date of initial operation. [District Rules 2201] Federally Enforceable Through Title V Permit
12. Each fuel source shall be tested quarterly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which quarterly testing may resume. [District Rule 4320, 5.7.6]
13. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contacts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]
14. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
15. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
16. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

17. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
19. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
23. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
27. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

29. Permittee shall maintain daily records of total combined volume of fuel gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, 4320] Federally Enforceable Through Title V Permit
30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
32. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
33. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-526-9

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: SW23 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS-FIRED STRUTHERS THERMOFLOOD STEAM GENERATOR #100 N.B.#980 WITH NORTH AMERICAN MAGNA-FLAME GLE LOW NOX BURNER, FGR, AND O2 CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: UPGRADE FGR, BURNER, BLOWER, FUEL TRAIN, AND AIR INTAKE FOR COMPLIANCE WITH NOX DUAL LIMIT STAGED ENHANCED SCHEDULE (9 PPM AND 12 PPM) AND SOX LIMITS (5 GR-S/100 SCF) OF RULE 4320

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; SW/4 Section 6, T30S, R22E; and all of Section 22, T31S R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-526-9: Jul 19 2010 9:41AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
7. PUC-quality natural gas is any gaseous fuel where the sulfur content is no more than 0.25 gr H₂S/100 scf, no more than 5.0 gr S/100 scf, and at least 80% methane by volume. [District Rule 4320]
8. Emission rates shall not exceed any of the following limits: 0.096 lb-PM₁₀/MMBtu; or 0.0027 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when this unit is burning 50% or greater by volume PUC quality gas on a monthly average basis: 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when the unit is burning less than 50% by volume PUC quality gas on a monthly average basis: 12 ppmvd NO_x @ 3% O₂ or 0.014 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Including startup and shutdown periods, maximum emissions from the steam generator shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 7665 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rules 2201] Federally Enforceable Through Title V Permit
12. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
13. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
14. During the initial "shakedown" period emissions from the steam generator shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu or 54.0 lb-NO_x/day, 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu or 27.8 lb-CO/day, 21.5 lb-SO_x/day, 144.0 lb-PM₁₀/day, and 4.1 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The shakedown period shall begin after this unit is modified as authorized by this ATC and confirmed through startup inspection. The shakedown period shall be concluded within 60 days of initial operation and prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and all monitoring records as required by this permit starting on the date of initial operation. [District Rules 2201] Federally Enforceable Through Title V Permit
16. Each fuel source shall be tested monthly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which monthly testing may resume. [District Rule 4320, 5.7.6]
17. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contacts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]

CONDITIONS CONTINUE ON NEXT PAGE

18. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
19. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
20. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
21. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
23. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
24. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
25. The applicable NO_x and CO emissions concentration for each month shall be determined based on the volume and type of fuel combusted in the unit (< 50% by volume PUC quality gas or > = 50% by volume PUC quality gas). Permittee shall maintain supporting records that demonstrate the type of fuel combusted. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. The NO_x limit in effect at the time of the startup source testing will be determined based on the volume and type of fuel combusted (>= 50% PUC quality or < 50% PUC quality gas) and shall be identified in the source test protocol. Whenever the fuel type is switched from the fuel type combusted during the initial startup of this unit, compliance source testing for NO_x and CO shall be conducted within 90 days of the date the fuel type is switched. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

27. Source testing is required at least once every twelve (12) months from the initial source test date of each fuel type (\geq 50% PUC quality gas or $<$ 50% PUC quality gas). After initial compliance demonstration with the NO_x and CO emission limits for each fuel type on two (2) consecutive source tests, the unit shall be tested not less than once every thirty-six (36) months from the last test date for that fuel type. Testing shall not be required for any fuel type not in use during the 36 month period until such time the fuel type is switched, after which testing shall be performed within 90 days of switching fuel types. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. Compliance source testing after switching fuel types is not required if the unit continues to demonstrate compliance with 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas. In which case, source testing shall only be required every thirty-six (36) months for the less than 50% by volume PUC quality gas. If the result of a source test demonstrates that the unit does not meet 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas, the source test frequency shall revert to at least one test every 36 months for each fuel type. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
30. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6] Federally Enforceable Through Title V Permit
31. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
32. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
33. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
34. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
35. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
36. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

37. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
38. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
39. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
40. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-526-10

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: SW23 **TOWNSHIP:** 31S **RANGE:** 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS-FIRED STRUTHERS THERMOFLOOD STEAM GENERATOR #100 N.B.#980 WITH NORTH AMERICAN MAGNA-FLAME GLE LOW NOX BURNER, O2 CONTROLLER, AND FGR WITH BLOWER MOTOR AND VARIABLE SPEED DRIVE (VSD); LIMIT SOX TO 5 GR-S/100SCF FOR RULE 4320 COMPLIANCE

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; SW/4 Section 6, T30S, R22E; and all of Section 22, T31S R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services
S-1141-526-10: Jul 19 2010 9:41AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
7. Emission rates shall not exceed any of the following limits: 0.096 lb-PM10/MMBtu, or 0.0027 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Emissions shall not exceed any of the following limits: 15 ppmvd NOx @ 3% O2 or 0.0182 lb-NOx/MMBtu and 25 ppmvd CO @ 3% O2 or 0.0185 lb-CO/MMBtu except during start-up or shutdown. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. Including startup and shutdown periods, maximum emissions from the steam generators shall not exceed any of the following limits: 0.1 lb-NOx/MMBtu, 54.0 lb-NOx/day, 9,965 lb-NOx/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
12. Each fuel source shall be tested quarterly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which quarterly testing may resume. [District Rule 4320, 5.7.6]
13. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contacts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320]
14. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
15. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
16. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

17. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
19. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6] Federally Enforceable Through Title V Permit
23. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

27. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, 4320] Federally Enforceable Through Title V Permit
30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
32. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
33. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
34. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NO_x emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NO_x emission limit listed in Rule 4320. [District Rule 4320]
35. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320]



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-528-10

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: SW23 **TOWNSHIP:** 31S **RANGE:** 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS-FIRED C.E. NATCO STEAM GENERATOR (#101) WITH NORTH AMERICAN GLE MAGNA-FLAME LOW NOX BURNER, FGR, AND O2 CONTROLLER - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: UPGRADE FGR, BURNER, BLOWER, FUEL TRAIN, AND AIR INTAKE FOR COMPLIANCE WITH NOX DUAL LIMIT STAGED ENHANCED SCHEDULE (9 PPM AND 12 PPM) AND SOX LIMITS (5 GR-S/100 SCF) OF RULE 4320

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; SW/4 Section 6, T30S, R22E; and all of Section 22, T31S R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-528-10 : Jul 19 2010 9:42AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, and 4406] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
7. PUC-quality natural gas is any gaseous fuel where the sulfur content is no more than 0.25 gr H₂S/100 scf, no more than 5.0 gr S/100 scf, and at least 80% methane by volume. [District Rule 4320]
8. Emission rates shall not exceed any of the following limits: 0.096 lb-PM₁₀/MMBtu or 0.0027 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when this unit is burning 50% or greater by volume PUC quality gas on a monthly average basis: 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when the unit is burning less than 50% by volume PUC quality gas on a monthly average basis: 12 ppmvd NO_x @ 3% O₂ or 0.014 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Including startup and shutdown periods, maximum emissions from the steam generator shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 7665 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rules 2201] Federally Enforceable Through Title V Permit
12. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
13. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
14. During the initial "shakedown" period emissions from the steam generator shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu or 54.0 lb-NO_x/day, 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu or 27.8 lb-CO/day, 21.5 lb-SO_x/day, 144.0 lb-PM₁₀/day, and 4.1 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The shakedown period shall begin after this unit is modified as authorized by this ATC and confirmed through startup inspection. The shakedown period shall be concluded within 60 days of initial operation and prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and all monitoring records as required by this permit starting on the date of initial operation. [District Rules 2201] Federally Enforceable Through Title V Permit
16. Each fuel source shall be tested monthly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which monthly testing may resume. [District Rule 4320, 5.7.6]
17. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contacts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]

18. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
19. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
20. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
21. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
23. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
24. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
25. The applicable NO_x and CO emissions concentration for each month shall be determined based on the volume and type of fuel combusted in the unit (< 50% by volume PUC quality gas or ≥ 50% by volume PUC quality gas). Permittee shall maintain supporting records that demonstrate the type of fuel combusted. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. The NO_x limit in effect at the time of the startup source testing will be determined based on the volume and type of fuel combusted (≥ 50% PUC quality or < 50% PUC quality gas) and shall be identified in the source test protocol. Whenever the fuel type is switched from the fuel type combusted during the initial startup of this unit, compliance source testing for NO_x and CO shall be conducted within 90 days of the date the fuel type is switched. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

27. Source testing is required at least once every twelve (12) months from the initial source test date of each fuel type (\geq 50% PUC quality gas or $<$ 50% PUC quality gas). After initial compliance demonstration with the NO_x and CO emission limits for each fuel type on two (2) consecutive source tests, the unit shall be tested not less than once every thirty-six (36) months from the last test date for that fuel type. Testing shall not be required for any fuel type not in use during the 36 month period until such time the fuel type is switched, after which testing shall be performed within 90 days of switching fuel types. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. Compliance source testing after switching fuel types is not required if the unit continues to demonstrate compliance with 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas. In which case, source testing shall only be required every thirty-six (36) months for the less than 50% by PUC quality gas. If the result of a source test demonstrates that the unit does not meet 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas, the source test frequency shall revert to at least one test every 36 months for each fuel type. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
30. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
31. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
32. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
33. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
34. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
35. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520 and 4320] Federally Enforceable Through Title V Permit
36. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

37. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
38. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
39. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
40. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-528-11

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: SW23 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/TEOR GAS-FIRED C.E. NATCO STEAM GENERATOR (#101) WITH NORTH AMERICAN GLE MAGNA-FLAME LOW NOX BURNER, FGR, AND O2 CONTROLLER: LIMIT SOX TO 5 GR-S/100SCF FOR RULE 4320 COMPLIANCE

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; SW/4 Section 6, T30S, R22E; and all of Section 22, T31S R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-528-11 : Jul 19 2010 9:42AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
7. Emission rates shall not exceed any of the following limits: 0.096 lb-PM10/MMBtu or 0.0027 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Emissions shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu except during start-up or shutdown. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. Including startup and shutdown periods, maximum emissions from the steam generators shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 9,965 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
12. Each fuel source shall be tested quarterly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which quarterly testing may resume. [District Rule 4320, 5.7.6]
13. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320]
14. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
15. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
16. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

17. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
19. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
23. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

27. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, 4320] Federally Enforceable Through Title V Permit
30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
32. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
33. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
34. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NO_x emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NO_x emission limit listed in Rule 4320. [District Rule 4320]
35. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320]



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-529-13

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: SW23 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/CASING GAS-FIRED C.E. NATCO STEAM GENERATOR #102 (N.B. #9769) WITH A NORTH AMERICAN, MODEL MAGNA FLAME GLE, ULTRA LOW NOX BURNER AND FLUE GAS RECIRCULATION - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: UPGRADE FGR, BURNER, BLOWER, FUEL TRAIN, AND AIR INTAKE FOR COMPLIANCE WITH NOX DUAL LIMIT STAGED ENHANCED SCHEDULE (9 PPM AND 12 PPM) AND SOX LIMITS (5 GR-S/100 SCF) OF RULE 4320

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; SW/4 Section 23 of T31S, R22E and the SW/4 Section 6, T30S, R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Sayed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-529-13 : Jul 19 2010 8:42AM - RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
7. PUC-quality natural gas is any gaseous fuel where the sulfur content is no more than 0.25 gr H₂S/100 scf, no more than 5.0 gr S/100 scf, and at least 80% methane by volume. [District Rule 4320]
8. Emission rates shall not exceed any of the following limits: 0.010 lb-PM₁₀/MMBtu; or 0.003 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when this unit is burning 50% or greater by volume PUC quality gas on a monthly average basis: 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. Except during startup, shutdown, and the shakedown period, emissions shall not exceed any of the following limits when the unit is burning less than 50% by volume PUC quality gas on a monthly average basis: 12 ppmvd NO_x @ 3% O₂ or 0.014 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Including startup and shutdown periods, maximum emissions from the steam generator shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 7665 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rules 2201] Federally Enforceable Through Title V Permit
12. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
13. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
14. During the initial "shakedown" period emissions from the steam generator shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu or 54.0 lb-NO_x/day, 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu or 27.8 lb-CO/day, 21.5 lb-SO_x/day, 15.0 lb-PM₁₀/day, and 4.5 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The shakedown period shall begin after this unit is modified as authorized by this ATC and confirmed through startup inspection. The shakedown period shall be concluded within 60 days of initial operation and prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and all monitoring records as required by this permit starting on the date of initial operation. [District Rules 2201] Federally Enforceable Through Title V Permit
16. Each fuel source shall be tested monthly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which monthly testing may resume. [District Rule 4320, 5.7.6]
17. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320, 5.7.6]

CONDITIONS CONTINUE ON NEXT PAGE

18. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
19. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
20. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
21. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
23. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
24. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
25. The applicable NO_x and CO emissions concentration for each month shall be determined based on the volume and type of fuel combusted in the unit (< 50% by volume PUC quality gas or >= 50% by volume PUC quality gas). Permittee shall maintain supporting records that demonstrate the type of fuel combusted. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. A source test to demonstrate compliance with NO_x and CO emission limits shall be performed within 60 days of startup of this unit. The NO_x limit in effect at the time of the startup source testing will be determined based on the volume and type of fuel combusted (>= 50% PUC quality or < 50% PUC quality gas) and shall be identified in the source test protocol. Whenever the fuel type is switched from the fuel type combusted during the initial startup of this unit, compliance source testing for NO_x and CO shall be conducted within 90 days of the date the fuel type is switched. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

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27. Source testing is required at least once every twelve (12) months from the initial source test date of each fuel type (\geq 50% PUC quality gas or $<$ 50% PUC quality gas). After initial compliance demonstration with the NO_x and CO emission limits for each fuel type on two (2) consecutive source tests, the unit shall be tested not less than once every thirty-six (36) months from the last test date for that fuel type. Testing shall not be required for any fuel type not in use during the 36 month period until such time the fuel type is switched, after which testing shall be performed within 90 days of switching fuel types. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. Compliance source testing after switching fuel types is not required if the unit continues to demonstrate compliance with 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas. In which case, source testing shall only be required every thirty-six (36) months for the less than 50% by PUC quality gas. If the result of a source test demonstrates that the unit does not meet 9 ppmvd NO_x @ 3% O₂ or 0.011 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu while firing on less than 50% by volume PUC quality gas, the source test frequency shall revert to at least one test every 36 months for each fuel type. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
30. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
31. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
32. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
33. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
34. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
35. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
36. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

37. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. A permanent record shall be available for periodic inspection by the District, the California Air Resource Board, and the EPA. [District Rules 2201, 2520, and 4320] Federally Enforceable Through Title V Permit
38. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
39. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
40. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1141-529-14

ISSUANCE DATE: 07/19/2010

LEGAL OWNER OR OPERATOR: CHEVRON USA INC
MAILING ADDRESS: PO BOX 1392
BAKERSFIELD, CA 93302

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE
CA

SECTION: SW23 **TOWNSHIP:** 31S **RANGE:** 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR NATURAL GAS/CASING GAS-FIRED C.E. NATCO STEAM GENERATOR #102 (N.B. #9769) WITH A NORTH AMERICAN, MODEL MAGNA FLAME GLE, ULTRA LOW NOX BURNER AND FLUE GAS RECIRCULATION - APPROVED FOR VARIOUS SPECIFIED LOCATIONS: LIMIT SOX TO 5 GR-S/100SCF FOR RULE 4320 COMPLIANCE

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. This generator is permitted to operate at the following locations: SE/4 Section 35, and SW/4 Section 36, T29S R21E; all of Section 31, T29S R22E; all of Section 1 T30S R21E; SW/4 Section 23 of T31S, R22E and the SW/4 Section 6, T30S, R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

S-1141-529-14 : Jul 19 2010 9:42AM -- RICKARDK : Joint Inspection NOT Required

5. The operator shall fire the unit only on natural gas and vapor recovery gas from the following permit units: PTO S-1141-250, PTO S-1141-479, PTO S-1141-495 and PTO S-1128-116. The combined sulfur content of all fuels supplied to this steam generator shall not exceed 5.0 gr S/100 scf. [District Rules 2201, 4406, and 4320] Federally Enforceable Through Title V Permit
6. Steam generator shall be equipped with an operational gas volume flowmeter that measures the combined fuel gas and vapor recovery gas volume sent to the steam generator. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
7. Emission rates shall not exceed any of the following limits: 0.010 lb-PM10/MMBtu; or 0.003 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Emissions shall not exceed any of the following limits: 15 ppmvd NO_x @ 3% O₂ or 0.0182 lb-NO_x/MMBtu and 25 ppmvd CO @ 3% O₂ or 0.0185 lb-CO/MMBtu except during start-up or shutdown. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
9. Including startup and shutdown periods, maximum emissions from the steam generators shall not exceed any of the following limits: 0.1 lb-NO_x/MMBtu, 54.0 lb-NO_x/day, 9,965 lb-NO_x/year, 0.084 lb-CO/MMBtu, 27.8 lb-CO/day, and 10,129 lb-CO/year. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Duration of startup or shutdown shall not exceed two hours each per occurrence. The emissions control system shall be in operation and emissions shall be minimized insofar as technologically possible during startup and shutdown. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
11. Permittee shall maintain records of duration of each start-up and shutdown that exceeds two hours. Startup is defined as the period of time to reach operating temperature and pressure once fuel is supplied, including the time required by the emission control system to reach full operation. Shutdown is defined as the period of time taken from operating temperature and pressure until the fuel supply is completely turned off. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
12. Each fuel source shall be tested quarterly for sulfur content and higher heating value. If a fuel content test fails to show compliance, weekly testing is required until compliance is demonstrated for 8 consecutive weeks, after which quarterly testing may resume. [District Rule 4320, 5.7.6]
13. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320]
14. If the unit is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320, 5.7.6]
15. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value (as methane) for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 4320, 6.2.1]
16. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

17. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
19. Exhaust gas stack shall be equipped with adequate provisions facilitating the collection of gas samples consistent with EPA Test Methods. [District Rule 1081] Federally Enforceable Through Title V Permit
20. Source testing shall be conducted using the methods and procedures approved by the District. Source testing for compliance demonstration shall be witnessed or authorized by District personnel. The District and EPA must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
22. Permittee shall submit an analysis showing the fuel sulfur content (as H₂S) by either EPA Method 11, 15, or ASTM D6228; total fuel sulfur content by either ASTM D1072, D3246, D6228 or double GC with mercaptans; or conduct a source test for SO_x at least once 12 months. [District Rule 4320, 5.7.6]
23. Source testing to measure NO_x and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
24. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
25. The following test methods shall be used: NO_x (ppmv) - EPA Method 7E or ARB Method 100, NO_x (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, stack gas velocities - EPA Method 2, stack gas moisture - EPA Method 4, PM₁₀ - EPA Method 5, SO_x (lb/MMBtu) - EPA Method 6C or 8 or ARB Method 100, or fuel gas sulfur content analysis (as H₂S) - EPA Method 11 or 15 or ASTM D6228 and (as total sulfur) - ASTM D1072, D3246, or D6228, or grab sample analysis by double GC for H₂S and mercaptans, performed in the laboratory, fuel hhv (MMBtu) - ASTM D 1826 or D 1945 (as methane) in conjunction with ASTM D 3588. [District Rules 1081, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
26. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

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27. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 1081, 2201, 2520, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
28. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
29. Permittee shall maintain daily records of total combined volume of fuel gas and vapor recovery gas burned, the sulfur content as determined by periodic analytical testing or fuel supplier invoices/certifications, and permit number(s) of systems providing gas for incineration. [District Rules 2201, 2520, 4320] Federally Enforceable Through Title V Permit
30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
32. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
33. This unit is located west of interstate 5 in Kern county. Therefore, the requirements of District Rule 4351 (Amended October 19, 1995) do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
34. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NO_x emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NO_x emission limit listed in Rule 4320. [District Rule 4320]
35. Permittee shall maintain records of annual heat input (MMBtu) for this unit on a calendar year basis. Such records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and Rule 4320]