



NCT 2 1 2010

Mr. Dennis Champion Occidental of Elk Hills, Inc. 10800 Stockdale Hwy Bakersfield, CA 93311

Notice of Preliminary Decision - ATC / Certificate of Conformity Re:

Facility # S-2234 Project # 1103628

Dear Mr. Champion:

Enclosed for your review and comment is the District's analysis of an application for Authorities to Construct for Occidental of Elk Hills. Inc within the gas plant stationary source, CA. The project authorizes the installation of a new cryogenic gas plant within the existing gas plant stationary source near Tupman, CA.

After addressing all comments made during the 30-day public notice and the 45day EPA comment periods, the Authorities to Construct will be issued to the facility with Certificates of Conformity. Prior to operating with modifications authorized by the Authorities to Construct, the facility must submit an application to modify the Title V permit as an administrative amendment, in accordance with District Rule 2520, Section 11.5.

The public notice will be published approximately three days from the date of this letter. Please submit your written comments within the 30-day public comment period which begins on the date of publication of the public notice.

If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Thank you for your cooperation in this matter.

David Warner

Director of Permit Services

DW: RE/cm

Enclosures

Seyed Sadredin

Executive Director/Air Pollution Control Officer





NCT 2 1 2010

Gerardo C. Rios. Chief Permits Office Air Division U.S. EPA - Region IX 75 Hawthorne St. San Francisco, CA 94105

Re: Notice of Preliminary Decision - ATC / Certificate of Conformity

Facility # S-2234 **Project # 1103628**

Dear Mr. Rios:

Enclosed for your review is the District's engineering evaluation of an application for Authorities to Construct for Occidental of Elk Hills, Inc within the gas plant stationary source, CA, which has been issued a Title V permit. Occidental of Elk Hills, Inc is requesting that Certificates of Conformity, with the procedural requirements of 40 CFR Part 70, be issued with this project. The project authorizes the installation of a new cryogenic gas plant within the existing gas plant stationary source near Tupman, CA.

Enclosed is the engineering evaluation of this application and proposed Authorities to Construct # S-2234-216-0 through -240-0 with Certificates of Conformity. After demonstrating compliance with the Authority to Construct, the conditions will be incorporated into the facility's Title V permit through an administrative amendment.

Please submit your written comments on this project within the 45-day comment period that begins on the date you receive this letter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Thank you for your cooperation in this matter.

Sincerely,

Dăvid Warner

Director of Permit Services

DW: RE/cm

Enclosures

Seved Sadredin

Executive Director/Air Pollution Control Officer





OCT 2 1 2010

Mike Tollstrup, Chief **Project Assessment Branch** Air Resources Board P O Box 2815 Sacramento, CA 95812-2815

Re: Notice of Preliminary Decision - ATC / Certificate of Conformity

Facility # S-2234 Project # 1103628

Dear Mr. Tollstrup:

Enclosed for your review and comment is the District's analysis of an application for Authorities to Construct for Occidental of Elk Hills, Inc within the gas plant stationary source, CA. The project authorizes the installation of a new cryogenic gas plant within the existing gas plant stationary source near Tupman, CA.

The public notice will be published approximately three days from the date of this letter. Please submit your written comments within the 30-day public comment period which begins on the date of publication of the public notice.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Thank you for your cooperation in this matter.

David Warner

Sincerely,

Director of Permit Services

DW: RE/cm

Enclosures

Seyed Sadredin

Executive Director/Air Pollution Control Officer

NOTICE OF PRELIMINARY DECISION FOR THE PROPOSED ISSUANCE OF AUTHORITY TO CONSTRUCT

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Air Pollution Control District solicits public comment on the proposed issuance of Authority To Construct to Occidental of Elk Hills, Inc for its cryogenic gas plant within the gas plant stationary source, California. The project authorizes the installation of a new cryogenic gas plant within the existing gas plant stationary source near Tupman, CA.

The analysis of the regulatory basis for these proposed actions, Project #1103628, is available for public inspection at http://www.valleyair.org/notices/public_notices_idx.htm and the District office at the address below. Written comments on the proposed initial permit must be submitted within 30 days of the publication date of this notice to DAVID WARNER, DIRECTOR OF PERMIT SERVICES, SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 1990 E. GETTYSBURG AVE, FRESNO, CA 93726-0244.

San Joaquin Valley Air Pollution Control District Authority to Construct Application Review

Cryogenic Gas Plant

Facility Name:

Occidental of Elk Hills Inc (OEHI)

Date: October 18, 2010

Mailing Address:

10800 Stockdale Hwy

Engineer:

Richard Edgehill

Bakersfield, CA 93311

Lead Engineer:

Richard Karrs

Contact Person:

Dennis Champion (OEHI) and Mike Kelly (Vector Environmental)

Telephone:

(661) 412-5214 (DC) (661) 323-1477 #205 (MK)

Fax:

(661) 412-5270

E-Mail:

Dennis Champion@oxy.com

Application #(s):

S-2234-216-0 through '-240-0

Project #:

1103628

Deemed Complete:

July 29, 2010

I. **Proposal**

Occidental of Elk Hills Inc (OEHI) has requested Authority to Construct (ATC) permits for the installation of a new natural gas processing plant to be located at the existing gas plant stationary source S-2234. The new plant will process 200 MMscfd natural gas from crude oil and natural gas production operations. Cryogenic processes involving compression and refrigeration are designed to separate ethane, propane, butane and natural gasoline from the produced gas stream. The remaining residue gas, containing primarily methane will be used as fuel or sold to offsite users.

Emissions from the new equipment will consist of combustion emissions (NOx, SOx, PM10, CO, and VOCs) from two heaters, an emergency IC engine and emergency flare, uncontrolled VOC emissions from tanks, and fugitive emissions from process equipment.

BACT is triggered for the IC engine, flare, and the two heaters. Offsets and public notice are also required. Additionally the project is a Federal Major Modification.

OEHI received their Title V Permit on April 30, 1999. The project is a Federal Major Modification and therefore it is classified as a Title V Significant Modification pursuant to Rule 2520, Section 3.20, and can be processed with a Certificate of Conformity (COC). Since the facility has specifically requested that this project be processed in that manner, the 45-day EPA comment period will be satisfied prior to the issuance of the Authority to Construct. OEHI must apply to administratively amend their Title V Operating Permit to include the requirements of the ATC(s) issued with this project.

II. Applicable Rules

III. Project Location

The new natural gas processing plant will be located at the 35R Gas Processing Stationary Source NW Section 35, T30S, R23E. The facility will not be located near residential areas, sensitive receptors or within 1000 feet of any school. Project location maps are included in **Attachment I**.

IV. Process Description

The new cryogenic gas plant will include a variety of equipment required for compressing, treating and dehydrating rich wet field gas; equipment required for processing and extracting natural gas liquids (NGL) and recovering liquefied petroleum gas products (propane, butane); and utility systems required for supporting the various process units that comprise the gas plant.

Dry, sweet residue gas from the facility will be delivered to existing pipelines for use as fuel or for custody transfer. Natural gas liquids recovered by the cryogenic process will be separated into four streams: ethane (C_2H_6); propane (C_3H_8), butane (C_4H_{10}) and natural gasoline (pentane+). Ethane will be combined with overhead gas from the treating systems and will be compressed, dehydrated and reinjected. The propane, butane and natural gasoline will proceed to custody transfer via product pipeline systems.

Although the plant includes a large amount of equipment, operation of most equipment only results in fugitive emissions of volatile organic compounds (VOC) from piping components. All process vents are enclosed and liquids and "drips" from process gas scrubbers (gas liquid separators) are returned to the gas production system or to a closed drain system with overhead gas routed to the field gas collection system.

The cryogenic gas plant will include two gas fired process heaters; an emergency use only flare; and an emergency use only diesel fueled engine for a fire-pump. For the most part, the heat required for process equipment will be provided using a "hot-oil-system". The heat required for the system will be provided using a gas fired process heater ("hot oil heater") having a maximum heat input rating of 206.7 MMBtu/Hr. The gas treating system will also include an oxygen (O2) removal system. Heat required for the O2 removal system will be provided using a gas fired process heater having a maximum heat input rating of 19.5 MMBtu/Hr. Both heaters will be equipped with state of the art low NOx burners meeting Best Available Control Technology (BACT) requirements. Several small tanks will also be used at the facility.

Process flow diagrams are included in Attachment II.

V. Equipment Listing

S-2234-216-0: INLET GAS SYSTEM WITH ELECTRIC MOTOR DRIVEN INLET GAS

COMPRESSOR(S)

S-2234-217-0: MERCURY REMOVAL SYSTEM WITH INLET GAS FILTER SEPARATOR,

MERCURY GUARD BED

- S-2234-218-0: O2 REMOVAL SYSTEM WITH 19.5 MMBTU/HR O2 HEATER WITH COEN C-RMB RAPID MIX ULTRA LOW NOX BURNER (OR EQUIVALENT), OXYGEN REMOVAL REACTOR, OXYGEN REMOVAL DISCHARGE COOLER AND SCRUBBER AND O2 REMOVAL COOLER
- S-2234-219-0: INLET GAS TREATING WITH INLET GAS AMINE CONTACTOR, TREATED GAS COOLER, LEAN GLYCOL COOLER, TREATED GAS FILTER SEPARATOR
- S-2234-220-0: INLET GAS DEHYDRATION WITH MOLECULAR SIEVE DEHYDRATION, DRY GAS DUST FILTER, REGENERATION GAS HEATER, REGENERATION GAS COOLER AND SCRUBBER, AND REGENERATION GAS COOLER
- S-2234-221-0: NGL RECOVERY WITH EXPANDER/BOOSTER COMPRESSOR, GAS/GAS EXCHANGER, COLD SEPARATOR, DEMETHANIZER REBOILERS, DEMETHANIZER, AND DEETHANIZER FEED PUMPS
- S-2234-222-0: RESIDUE GAS COMPRESSION WITH ELECTRIC MOTOR DRIVEN RESIDUE GAS COMPRESSOR(S), RESIDUE GAS COALESCER(S)
- S-2234-223-0: DEETHANIZER WITH REFLUX CONDENSER
- S-2234-224-0: DEPROPANIZER WITH REFLUX CONDENSERS AND REFLUX DRUMS
- S-2224-225-0: DEBUTANIZER WITH REFLUX CONDENSERS AND REFLUX DRUMS
- S-2234-226-0: REFRIGERATION SYSTEM WITH REFRIGERANT SUCTION SCRUBBER, REFRIGERANT COMPRESSOR(S) AND COMPRESSOR COMPONENTS, REFRIGERANT FLASH DRUM, REFRIGERANT CONDENSERS AND COMPONENTS, AND REFRIGERANT SURGE DRUM
- S-2234-227-0: AMINE SYSTEM WITH AMINE REGENERATION PACKAGE
- S-2234-228-0: GLYCOL SYSTEM WITH GLYCOL REGENERATION PACKAGE
- S-2234-229-0: PROPANE TANK (EXEMPT), BUTANE TANK (EXEMPT), AND 16,250 GALLON NATURAL GAS TANK
- S-2234-230-0: HOT OIL SYSTEM WITH HOT OIL EXPANSION TANK, HOT OIL PUMPS, AND 206.7 MMBTU/HR HOT OIL HEATER WITH COEN C-RMB RAPID MIX ULTRA LOW NOX BURNER (OR EQUIVALENT)
- S-2234-231-0: OVERHEAD GAS SYSTEM WITH GAS SCRUBBER, ETHANE/CO2 GLYCOL CONTACTOR, ETHANE/CO2 COMPRESSOR(S), ETHANE COOLERS AND ETHANE COOLER COMPONENTS
- S-2234-232-0: METHANOL INJECTION SYSTEM WITH PERMIT EXEMPT (<250 GALLON)
 METHANOL TANK

S-2234-233-0: 2000 GALLON AMINE SUMP TANK S-2234-234-0: 3000 GALLON GLYCOL SUMP TANK

S-2234-235-0: 250 MMSCF/DAY EMERGENCY USE SMOKELESS SONIC FLARE WITH FLARE HEADER AND FLARE KNOCK OUT DRUM

S-2234-236-0: 300 BBL AMINE STORAGE TANK SERVED BY VAPOR CONTROL SYSTEM

S-2234-237-0: 300 BBL FRESH WATER TANK SERVED BY VAPOR CONTROL SYSTEM

S-2234-238-0: 500 BBL PRODUCED WATER STORAGE TANK SERVED BY VAPOR CONTROL SYSTEM

S-2234-239-0: 500 BBL SLOP OIL TANK

S-2234-240-0: 175 HP TIER 3 CERTIFIED DIESEL- FIRED IC ENGINE POWERING AN EMERGENCY FIREWATER PUMP

Make/Model: Cummins/CFP7E-F10

Model Year: 2010

Emissions: Tier 3 Certified

CARB engine family: ACEXL0409AAB

Maximum Power: 170 hp

Diesel consumption rate: 9 gal/hr

As per District policy 1035 <u>Flexibility in Equipment Descriptions in ATCs</u>, some flexibility in the final specifications of the equipment will be allowed stated in the following ATC conditions for the O2 heater and Hot Oil Heater (S-2234-218 and '-230 respectively).

The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this Authority to Construct. Approval of the equivalent equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the specifically authorized equipment. [District Rule 2201] N

The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2010] N

Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201] N

No emission factor and no emission shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201] N

VI. Emission Control Technology Evaluation

S-2234-218 and '-230 Hot Oil and O2 Heaters

Emissions from the natural gas-fired O2 heater (S-234-218-0) and hot oil heater (S-2234-230-0) and include NO_X , CO, VOC, PM_{10} , and SO_X .

 NO_X is the major pollutant of concern when burning natural gas. NO_X formation is either due to thermal fixation of atmospheric nitrogen in the combustion air (thermal NO_X) or due to conversion of chemically bound nitrogen in the fuel (fuel NO_X). Due to the low fuel nitrogen content of natural gas, nearly all NO_X emissions are thermal NO_X . Formation of thermal NO_X is affected by four furnace zone factors: (1) nitrogen concentration, (2) oxygen concentration, (3) peak temperature, and (4) time of exposure at peak temperature.

Ultra Low- NO_X burners reduce NO_X formation by producing lower flame temperatures (and longer flames) than conventional burners. Conventional burners thoroughly mix all the fuel and air in a single stage just prior to combustion, whereas low- NO_X burners delay the mixing of fuel and air by introducing the fuel (or sometimes the air) in multiple stages. Generally, in the first combustion stage, the air-fuel mixture is fuel rich. In a fuel rich environment, all the oxygen will be consumed in reactions with the fuel, leaving no excess oxygen available to react with nitrogen to produce thermal NO_X . In the secondary and tertiary stages, the combustion zone is maintained in a fuel-lean environment. The excess air in these stages helps to reduce the flame temperature so that the reaction between the excess oxygen with nitrogen is minimized.

Units S-2234-218 and '-230 are designed to achieve 6 and 5 ppmv NOx @3% O2, respectively. Manufacturer's information on the ultra-low NOx burner is included in **Attachment III**.

Uncontrolled Amine Sump Tank, and Glycol Sump Tank S-2234-233 and '-234

These sump tanks (horizontal drain tanks) are equipped with a P/V valve.

Emergency Use Sonic Flare S-2234-235-0

The proposed sonic flare tip nozzle channels the gas through a narrow annulus thereby maximizing the gas/air interface consequently entraining more primary combustion air than conventional flare tips. The flare tip on this type of flare has many orifices (prongs) through which gas flows. With pressure build up orifices open. If there is a larger release and the pressure starts to fall orifices close. The flare tip is designed to withstand about 10 to 15 psig on the system even at low flows which results in a highly pre-mixed flame that radiates less, and operates without producing smoke.

Amine, Produced Water and Fresh Water Tanks S-2234-236 through '-238

Tanks S-2234-236 through '-238 will be served by a vapor control system with a control efficiency of at least 95% as required by Rule 4623.

Slop Oil Tank S-2234-239

The tank is uncontrolled (equipped with a P/V valve).

Fire Water Pump Diesel-Fired IC Engine S-2234-240

The engine is equipped with:

[X] Turbocharger

[X] Intercooler/aftercooler

[]	Injection timing retard (or equivalent per District Policy SSP-1805, dated 8/14/1996)
[X]	Positive Crankcase Ventilation (PCV) or 90% efficient control device
ĪĪ	This engine is required to be, and is UL certified
ĺ	Catalytic particulate filter
[X]	Very Low (0.0015%) sulfur diesel

The emission control devices/technologies and their effect on diesel engine emissions detailed below are from *Non-catalytic* NO_X *Control of Stationary Diesel Engines*, by Don Koeberlein, CARB.

The turbocharger reduces the NO_X emission rate from the engine by approximately 10% by increasing the efficiency and promoting more complete burning of the fuel.

The intercooler/aftercooler functions in conjunction with the turbocharger to reduce the inlet air temperature. By reducing the inlet air temperature, the peak combustion temperature is lowered, which reduces the formation of thermal NO_X . NO_X emissions are reduced by approximately 15% with this control technology.

The PCV system reduces crankcase VOC and PM₁₀ emissions by at least 90% over an uncontrolled crankcase vent.

The use of very low-sulfur diesel fuel (0.0015% by weight sulfur maximum) reduces SO_X emissions by over 99% from standard diesel fuel.

Fugitive Emissions (all ATCs except IC engine S-2234-240-0)

Leaks from fugitive emissions components will be controlled by implementation of an I&M program consistent with the requirements of Rule 4409 and NSPS Subpart KKK. Because emissions are calculated using EPA Average Leak Rate equations with a leak threshold of 2000 ppmv leaks exceeding 2000 ppmv are a violation of the permit as stated in the following condition:

A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Y

Fugitive Emissions BACT Requirement

As the project is a Federal Major Modification BACT is triggered for all of the new emissions units. BACT is a leak definition of (3) drops per minute of liquid containing VOC or a reading of methane in excess of 100 ppmv (valves and connectors) and 500 ppmv (compressor and pump seals) and an Inspection and Maintenance Program (I&M) pursuant to District Rule 4409 (BACT Requirement).

VII. General Calculations

A. Assumptions

- Facility operates 24 hr/day 365 days per year.
- Except for the residue gas system (which is essentially 100% methane with no VOCs), the VOC content of fugitive emissions is 100% by weight.
- IC engine operates 24 hr/day and 24 hr/yr
- Emergency flare operates 24 hr/day and 0 hr/yr (emissions from emergency equipment are not included in the SSPE)
- Natural gas heating value: 1062 Btu/scf
- F factor, 8578 dscf @ 0% O₂ (60 deg F)/MMBtu
- Sulfur content of natural gas: 1.0 gr S/scf
- S-2234-233-0 Amine Sump Tank
 Methyl/diethanolamine, MW 119, 48,000 gal/yr, 24 turnovers/yr, DEL = annual emissions/365
- S-2234-234-0 Glycol Sump Tank
 Triethylene glycol, MW 150, 72,000 gal/yr, 24 turnovers/yr, DEL = annual emissions/365
- S-2234-239-0 Slop Oil Tank
 240,773 gal/yr, MW 150, 12 turnovers/yr, RVP = 0.37, DEL = annual emissions/365
- Miscellaneous drain sump is exempt as it stores clean produced water (Rule 2020 Section 6.6.1)

B. Emission Factors

Fugitive Emissions

Fugitive VOC emissions have been quantified for Average Leak Rate (ALR) equations with a 2000 ppmv leak threshold (other equipment) in EPA, "Protocol for Estimating Leak Emissions" (EPA – 453/R-95-017, November 1995) Table 5-7, "Equation Relating Average Leak Rate to Fraction Leaking at Oil and Gas Production Operation Units" (**Attachment IV**). In calculating the DEL associated with fugitive emissions, the "LKFRAC" term in these equations, representing the number of allowable leaks, was assumed to be zero.

O2 Heater S-2234-218-0

Pollutant	Emission Factors		Source
NO _x	0.007 lb-NO _X /MMBtu 6 ppmvd NO _X (@ 3%O ₂)		Burner Manufacturer
SO _X	0.00269 lb-SO _x /MMBtu*		District Standard for Natural Gas
PM ₁₀	0.0076 lb-PM ₁₀ /MMBtu	7.6 lb/10 ⁶ scf	AP-42 Table 1.4-2
СО	0.037 lb-CO/MMBtu	50 ppmv CO (@ 3%O2)	Burner Manufacturer
VOC	0.0055 lb-VOC/MMBtu	13 ppmv @3% O2	AP-42 Table 1.4-2

Hot Oil Heater S-2234-230-0

Pollutant	itant Emission Factors		Source			
NO _X	0.0062 lb-NO _X /MMBtu	5 ppmvd NO _X (@ 3%O ₂)	Burner Manufacturer			
SO _X	0.00269 lb-SO _x /MMBtu*		District Standard for Natural Gas			
PM ₁₀	0.0076 lb-PM ₁₀ /MMBtu	7.6 lb/10 ⁶ scf	AP-42 Table 1.4-2			
со	0.037 lb-CO/MMBtu	50 ppmv CO (@ 3%O2)	Burner Manufacturer			
VOC	0.0055 lb-VOC/MMBtu	13 ppmv @3% O2	AP-42 Table 1.4-2			

^{*1.0} gr/ S100 scf x lb S/7000 gr x scf/1062 Btu x 10⁶ Btu/MMBtu x 2 SO₂/S = 0.00269 lb SO₂/MMBtu

Emergency Use Flare S-2234-235-0

Pollutant	Emission Factor (lb/MMBtu)	Source
NOx	0.068	AP-42/FYI-83
SOx	0.00269	1.0 gr-S/100 scf 1062 Btu/scf
PM10	0.008	AP-42/FYI-83-BACT
CO	0.37	AP-42/FYI-83
VOC	0.063	AP-42/FYI-83

^{*1.0} gr/ S100 scf x lb S/7000 gr x scf/1062 Btu x 10⁸ Btu/MMBtu x 2 SO₂/S = 0.00269 lb SO₂/MMBtu

IC Engine S-2234-240-0

The application includes manufacturer emissions factors for NO_X , VOC, PM10, and CO which reflect certified emissions for CARB engine family ACXLO409AAB. (**Attachment V**). The SO_X emission factor is calculated using the sulfur content in the diesel fuel (0.0015% sulfur). Emissions factors are included in the table below.

	g/KW·hr	g/hp-hr*	Source
NO _X + VOC	3.7	2.759	Tier 3 Certification
NO _X	3.6	2.685	Tier 3 Certification (calculated fraction)
SOx		0.0051	
PM ₁₀	0.17	0.127	Tier 3 Certification
СО	1.6	1.193	Tier 3 Certification
VOC	0.1	0.075	Tier 3 Certification (calculated fraction)

^{* 0.74558} KW/hp

* 0.0015% ×
$$\frac{7.1 \, lb \cdot fuel}{gallon}$$
 × $\frac{2 \, lb \cdot SO_2}{1 \, lb \cdot S}$ × $\frac{1 \, gal}{137,000 \, Btu}$ × $\frac{1 \, hp \, input}{0.35 \, hp \, out}$ × $\frac{2,542.5 \, Btu}{hp \cdot hr}$ × $\frac{453.6 \, g}{lb}$ = 0.0051 $\frac{g \, SOx}{hp \cdot hr}$

S-2234-233, '-234, and '-239 Amine, Glycol Sump and Slop Oil Tanks Uncontrolled tank VOC emissions were calculated using the EPA Tanks 4.0 (Attachment VI).

C. Calculations

1. Pre-Project Potential to Emit (PE1)

Since these are new emissions units, PE1 = 0 for all pollutants.

2. Post Project Potential to Emit (PE2)

Fugitive Emissions

Permit unit	VOC PE2	VOC PE2
- Office and	(lb/day)	(lb/yr)
'-216 Inlet Gas System	2.638	963
'-217 Mercury Removal System	0.205	75
'-218 O2 Removal System	0.256	93
'-219 Inlet Gas Treating	0.570	208
'-220 Inlet Gas Dehydration	0.360	131
'-221 NGL Recovery	0.462	169
'-222 Residue Gas	0.177	65
Compression		
'-223 Deethanizer	0.096	35
'-224 Depropanizer	0.724	264
'-225 Debutanizer	0.521	190
'-226 Refrigeration System	1.876	685
'-227 Amine System	0.205	75
'-228 Glycol Regeneration	0.235	86
'-229 Propane, Butane, Natural	0.933	341
Gas Storage		_
'-230 Hot Oil System	0.189	69
'-231 Overhead Gas System	1.138	415
and Overhead Gas Scrubber		
'-232 Methanol Injection	0.072	26
System		
'-233 Amine Sump	0.039	14
'-234 Glycol Sump	0.009	3
'-235 Flare System	0.162	59
'-236 Amine Tank	0.036	13
'-237 Water Tank	0.008	3
'-238 Produced Water Tank	0.01	4
'-239 Slop Oil Tank	0.012	4
Total	10.93	3990

O2 Heater S-2234-218

		Daily	PE2	
Pollutant	EF2 (lb/MMBtu)	Heat Input (MMBtu/hr)	Operating Schedule (hr/day)	Daily PE2 (lb/day)
NO _X	0.007	19.5	24	3.3
SO _X	0.00269	19.5	24	1.3
PM ₁₀	0.0076	19.5	24	3.6
CO	0.037	19.5	24	17.3
VOC	0.0055	19.5	24	2.6

		Annua	I PE2	
Pollutant	EF2 (lb/MMBtu)	Heat Input (MMBtu/hr)	Operating Schedule (hr/year)	Annual PE2 (lb/year)
NO _X	0.007	19.5	8,760	1,196
SO _X	0.00269	19.5	8,760	460
PM ₁₀	0.0076	19.5	8,760	1,298
co	0.037	19.5	8,760	6,320
VOC	0.0055	19.5	8,760	940_

Hot Oil Heater S-	-2234-230	-0
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		Daily	PE2	
Pollutant	EF2 (lb/MMBtu)	Heat Input (MMBtu/hr)	Operating Schedule (hr/day)	Daily PE2 (lb/day)
NO _X	0.006	206.7	24	30.8
SO _X	0.00269	206.7	24	13.3
PM ₁₀	0.0076	206.7	24	37.7
СО	0.037	206.7	24	183.5
VOC	0.0055	206.7	24	27.3

		Annua	I PE2	
Pollutant	EF2 (lb/MMBtu)	Heat Input (MMBtu/hr)	Operating Schedule (hr/year)	Annual PE2 (lb/year)
NO _X	0.006	206.7	8,760	11,226
SO _X	0.00269	206.7	8,760	4,871
PM ₁₀	0.0076	206.7	8,760	13,761
CO	0.037	206.7	8,760	66,996
VOC	0.0055	206.7	8,760	9,959

S-2234-235: Emergency Flare – One day/yr operate as emergency

The daily potential to emit for the flare is calculated as follows, and summarized in the table below:

$$PE2_{NOx} = (0.068 \text{ lb/MMBtu}) * (1,062 \text{ MMBtu/ MMscf}) * (250 \text{ MMscf/day})$$

 $= 18,054.0 \text{ lb-NO}_x/\text{day}$

$$PE2_{SOx} = (0.00269 \text{ lb/MMBtu}) * (1,062 \text{ MMBtu/ MMscf}) * (250 \text{ MMscf/day})$$

 $= 714.2 \text{ lb-SO}_{X}/\text{day}$

$$PE2_{PM10} = (0.008 \text{ lb/MMBtu}) * (1,062 \text{ MMBtu/ MMscf}) * (250 \text{ MMscf/day})$$

 $= 2.124.0 \text{ lb-PM}_{10}/\text{day}$

$$PE2_{CO} = (0.37 \text{ lb/MMBtu}) * (1,062 \text{ MMBtu/ MMscf}) * (250 \text{ MMscf/day})$$

= 98,235.0 lb-CO/day

 $PE2_{VOC} = (0.063 \text{ lb/MMBtu}) * (1,062 \text{ MMBtu/ MMscf}) * (250 \text{ MMscf/day})$

= 16,726.5 lb-VOC/day (+ 0.2 fugitives = 16,726.7 lb-VOC/day)

Uncontrolled and Fugitive Tank emissions

S-2234-233: Amine Sump Tank 80 lb/yr/365 = 0.2 lb/day, (fugitives 0.04 lb/day, 14 lb/yr)

S-2234-234: Glycol Sump Tank 149 lb/yr/365 = 0.4 lb/day (fugitives 0.0 lb/day, 3 lb/yr)

S-2234-239: Slop Oil Tank 143 lb/yr/365 = 0.4 lb/day (fugitives 0.0 lb/day, 4 lb/yr)

S-2234-240 Fire Water ICE

Daily Pos	st Project Em	issions			
Pollutant	Emissions Factor (g/bhp-hr)	Rating (bhp)	Daily Hours of Operation (hrs/day)	Conversion (g/lb)	PE2 Total (lb/day)
NO _X	2.685	175	24	453.6	24.9
SO _x	0.005	175	24	453.6	0.0
PM ₁₀	0.127	175	24	453.6	1.2
СО	1.193	175	24	453.6	11.0
VOC	0.075	175	24	453.6	0.7
Annual P	ost Project E	missions		-	<u>.</u>
Pollutant	Emissions Factor (g/bhp-hr)	Rating (bhp)	Annual Hours of Operation (hrs/yr)	Conversion (g/lb)	PE2 Total (lb/yr)
NO _X	2.685	175	24	453.6	25
SO _x	0.005	175	24	453.6	0
PM ₁₀	0.127	175	24	453.6	1
co	1.193	175	24	453.6	11
VOC	0.075	175	24	453.6	1

Daily PE2

	NOv	CO:	DNA40	100	1400
	NOx	SOx	PM10	CO	VOC
S-2234-216	0	0	0	0	2.6
S-2234-217	0	0	0	0	0.2
S-2234-218	3.3	1.3	3.6	17.3	2.9
S-2234-219	0	0	0 .	0	0.6
S-2234-220	0	0	0	0	0.4
S-2234-221	0	0	0	0	0.5
S-2234-222	0	0	0	0	0.2
S-2234-223	0	0	0	0	0.1
S-2234-224	0	0	0	0	0.7
S-2234-225	0	0	0	0	0.5
S-2234-226	0	0	0	0	1.9
S-2234-227	0	0	0	0	0.2
S-2234-228	0	0	0	0	0.2
S-2234-229	0	0	0	0	0.9
S-2234-230	30.8	13.3	37.7	183.5	27.5
S-2234-231	0	0	0	0	1.1
S-2234-232	0	0	0	0	0.1
S-2234-233	0	0	0	0 .	0.2
S-2234-234	0	0	0	0	0.4
S-2234-235	18054.0	714.2	2124.0	98235.0	16726.7
S-2234-236	0	0	0	0	0.0
S-2234-237	0	0	0	0	0.0
S-2234-238	0	0	0	0	0.0
S-2234-239	0	0	0	0	0.4
S-2234-240	24.9	0	1.2	11.0	0.7

Annual PE2

	NOx	SOx	PM10	CO	VOC
S-2234-216	0	0	0	0	963
S-2234-217	0	0	0	0	75
S-2234-218	1196	460	1298	6320	1033
S-2234-219	0	0	0	0	208
S-2234-220	0	0	0	0	131
S-2234-221	0	0	0	0	169
S-2234-222	0	0	0	0	65
S-2234-223	0	0	0	0	35
S-2234-224	0	0	0	0	264
S-2234-225	0	0	0	0	190
S-2234-226	0	0	0	0	685
S-2234-227	0	0	0	0	75
S-2234-228	0	0	0	0	86
S-2234-229	0	0	0	0	341
S-2234-230	11,226	4871	13,761	66,996	10,028
S-2234-231	0	0	0	0	415
S-2234-232	0	0	0	0	26
S-2234-233	0	0	0	0	94
S-2234-234	0	0	0	0	152
S-2234-235	*	*	*	*	59**
S-2234-236	0	0	0	0	13
S-2234-237	0	0	0	0	3
S-2234-238	0	0	0	0	4
S-2234-239	0	0	0	0	147
S-2234-240	25	0	1	11	1
Total	12,447	5331	15,060	73,327	15,262

^{*} emergency flare annual emissions are not included

Emissions Profiles are included in Attachment VII.

3. Pre-Project Stationary Source Potential to Emit (SSPE1)

Pursuant to Section 4.9 of District Rule 2201, the Pre-Project Stationary Source Potential to Emit (SSPE1) is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of emission reduction credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions that have occurred at the source, and which have not been used on-site.

Facility emissions are already above the Offset and Major Source Thresholds for NOx, SOx, PM10, CO, and VOC emissions; therefore, SSPE1 calculations are not necessary.

^{**} flare fugitive emissions

4. Post Project Stationary Source Potential to Emit (SSPE2)

Pursuant to Section 4.10 of District Rule 2201, the Post Project Stationary Source Potential to Emit (SSPE2) is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of emission reduction credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions that have occurred at the source, and which have not been used on-site.

Facility emissions are already above the Offset and Major Source Thresholds for NOx, SOx, PM10, CO, and VOC emissions; therefore, SSPE2 calculations are not necessary.

5. Major Source Determination

Pursuant to Section 3.24 of District Rule 2201, a Major Source is a stationary source with post-project emissions or a Post Project Stationary Source Potential to Emit (SSPE2), equal to or exceeding one or more of the following threshold values. However, Section 3.24.2 states, "for the purposes of determining major source status, the SSPE2 shall not include the quantity of emission reduction credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions that have occurred at the source, and which have not been used on-site."

This source is an existing Major Source for NOx, SOx, PM10, CO, and VOC emissions and will remain a Major Source for these air contaminants.

6. Baseline Emissions (BE)

The BE calculation (in lbs/year) is performed pollutant-by-pollutant for each unit within the project, to calculate the QNEC and if applicable, to determine the amount of offsets required.

Pursuant to Section 3.7 of District Rule 2201, BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, located at a Major Source.

otherwise.

BE = Historic Actual Emissions (HAE), calculated pursuant to Section 3.22 of District Rule 2201.

Since these are new emissions units, BE = 0 for all pollutants.

7. SB 288 Major Modification

Major Modification is defined in 40 CFR Part 51.165 as "any physical change in or change in the method of operation of a major stationary source that would result in a significant net emissions increase of any pollutant subject to regulation under the Act."

As discussed in Section VII.C.5 above, the facility is an existing Major Source for NOx, SOx, PM10, CO, and VOC; however, the project by itself would need to be a significant increase in order to trigger a Major Modification. The emissions unit(s) within this project do not have a total potential to emit which is greater than Major Modification thresholds (see table below). Therefore, the project cannot be a significant increase and the project does not constitute a SB 288 Major Modification.

SB 288 Major Modification Thresholds (Existing Major Source)					
Pollutant Project PE (lb/year) Threshold (lb/year) SB 288 Major Modification?					
NO _x	12,447	50,000	No		
SO _x	5,331	80,000	No		
PM ₁₀	15,060	30,000	No		
VOC	15,262	50,000	No		

8. Federal Major Modification

Recent draft District Policy on Implementation of Rule 2201 (as amended 12/18/08 and approved by EPA 6/10/10) states that if the project's emissions increase is greater than 0.5 lb/day for NOx or VOCs, such an emissions increase shall constitute a Federal Major Modification. As pre-project emissions are zero, the project emissions increase triggers is a Federal Major Modification for NOx and VOC.

9. Quarterly Net Emissions Change (QNEC)

The QNEC is calculated solely to establish emissions that are used to complete the District's PAS emissions profile screen. For all units in the project the QNEC is PE2 divided by 4.

VIII. Compliance

Rule 2020 Exemptions

Section 6.6.9 of the rule provides the following exemption:

6.6.9 The storage of liquefied gases in unvented (except for emergency pressure relief valves) pressure vessels.

The propane and butane tanks store liquefied gases and are therefore exempt.

The methanol storage tank is less than 250 gallons in capacity and therefore is exempt by section 6.6.4 which follows:

6.6.4 The storage of organic material with a capacity of 250 gallons or less where the actual storage temperature does not exceed 150°F.

The miscellaneous drain sump stores only clean produced water and therefore is exempt under Section 6.6.1.

Rule 2201 New and Modified Stationary Source Review Rule

A. Best Available Control Technology (BACT)

1. BACT Applicability

BACT requirements are triggered on a pollutant-by-pollutant basis and on an emissions unit-by-emissions unit basis for the following*:

- a. Any new emissions unit with a potential to emit exceeding two pounds per day,
- b. The relocation from one Stationary Source to another of an existing emissions unit with a potential to emit exceeding two pounds per day,
- c. Modifications to an existing emissions unit with a valid Permit to Operate resulting in an AIPE exceeding two pounds per day, and/or
- d. Any new or modified emissions unit, in a stationary source project, which results in a SB 288 or Federal Major Modification.

No relocations or modifications are proposed (items b and c above). As discussed in Section VII.C.8 above, this project constitutes a Federal Major Modification; BACT is required for all new emissions units in the project pursuant to District Rule 2201 Section 4.1.3.

^{*}Except for CO emissions from a new or modified emissions unit at a Stationary Source with an SSPE2 of less than 200,000 pounds per year of CO.

2. BACT Guideline

The applicable BACT Guidelines are listed below and are included in **Attachment VIII**.

	NOx	SOx	PM10	СО	VOC	BACT?	BACT GUIDELINE*
S-2234-216	0	0	0	0	2.6	Yes	7.2.7
S-2234-217	0	0	0	0	0.2	Yes	7.2.7
S-2234-218	3.3	1.3	3.6	17.3	2.9	Yes	Rescinded- Rule 4320 Requirements
S-2234-219	0	0	0	0	0.6	Yes	7.2.7
S-2234-220	0	0	0	0	0.4	Yes	7.2.7
S-2234-221	0	0	0	0	0.5	Yes	7.2.7
S-2234-222	0	0	0	0	0.2	Yes	7.2.7
S-2234-223	0	0	0	0	0.1	Yes	7.2.7
S-2234-224	0	0	0	0	0.7	Yes	7.2.7
S-2234-225	0	0	0	0	0.5	Yes	7.2.7
S-2234-226	0	0	0	0	1.9	Yes	7.2.7
S-2234-227	0	0	0	0	0.2	Yes	7.2.7
S-2234-228	0	0	0	0	0.2	Yes	7.2.7
S-2234-229	0	0	0	0	0.9	Yes	7.3.1
S-2234-230	30.8	13.3	37.7	183.5	27.5	Yes	Rescinded- Rule 4320 Requirements
S-2234-231	0	0	0	0	1.1	Yes	7.2.7
S-2234-232	0	0	0	0	0.1	Yes	7.2.7
S-2234-233	0	0	0	0	0.2	Yes	7.3.1
S-2234-234	0	0	0	0	0.4	Yes	7.3.1
S-2234-235	18054.0	714.2	2124.0	98235.0	16726.7	Yes	1.4.2
S-2234-236	0	0	0	0	0.0	Yes	7.3.1
S-2234-237	0	0	0	0	0.0	Yes	7.3.1
S-2234-238	0	0	0	0	0.0	Yes	7.3.1
S-2234-239	0	0	0	0	0.4	Yes	7.3.1
S-2234-240 T Guidelines	24.9	0	1.2	11.0	0.7	Yes	3.1.1

*BACT Guidelines

3. Top-Down BACT Analysis

Per Permit Services Policies and Procedures for BACT, a Top-Down BACT analysis shall be performed as a part of the application review for each application subject to the BACT requirements pursuant to the District's NSR Rule.

BACT Analyses are included in **Attachment IX**.

^{1.4.2} Waste Gas Flare Incinerating Produced Gas

^{3.1.1} Emergency Diesel I.C. Engine

^{7.2.7} Natural Gas Processing Plant - Valves, Connectors, and Compressor and Pump Seals (Subject to Rule 4409) ≤ 100 MMscf/day

^{7.3.1} Petroleum and Petrochemical Production - Fixed Roof Organic Liquid Storage or Processing Tank, < 5,000 bbl tank capacity

B. Offsets

1. Offset Applicability

Pursuant to Section 4.5.3, offset requirements shall be triggered on a pollutant by pollutant basis and shall be required if the Post Project Stationary Source Potential to Emit (SSPE2) equals to or exceeds the offset threshold levels in Table 4-1 of Rule 2201.

The following table compares the post-project facility-wide annual emissions in order to determine if offsets will be required for this project.

Offset Determination (lb/year)						
	NO _X	SO _X	PM ₁₀	СО	VOC	
Post Project SSPE (SSPE2)	>20,000	>54,750	>29,200	>200,000	>20,000	
Offset Threshold	20,000	54,750	29,200	200,000	20,000	
Offsets triggered?	Yes	Yes	Yes	Yes	Yes	

2. Quantity of Offsets Required

As seen above, the SSPE2 is greater than the offset thresholds for NO_X SOx, PM10, CO, and VOC; therefore offset calculations will be required for this project.

Per Sections 4.7.1 and 4.7.3, the quantity of offsets in pounds per year for NO_X is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) = $(\Sigma[PE2 - BE] + ICCE) \times DOR$, for all new or modified emissions units in the project,

Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source.
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise.

BE = Historic Actual Emissions (HAE)

The facility is proposing to install a new emissions units; therefore Baseline Emissions are equal to zero. Also, there are no increases in cargo carrier emissions. Offsets can be determined as follows:

Offsets Required (lb/year) = $PE2 \times DOR$

Non Combustion Units

Offsets Required (lb/year) = PE2

Offisets Required (lb/yea		I I DE WILL SA	IDE (II ()
Permit unit	PE2 (lb/day)	IPE (lb/day)*	IPE (lb/yr)
S-2234-216	2.6	2.6	963
S-2234-217	0.2	0	0
S-2234-219	0.6	0.6	208
S-2234-220	0.4	0	0
S-2234-221	0.5	0	0
S-2234-222	0.2	0	0
S-2234-223	0.1	0	0
S-2234-224	0.7	0.7	264
S-2234-225	0.5	0	0
S-2234-226	1.9	1.9	685
S-2234-227	0.2	0	0
S-2234-228	0.2	0	0
S-2234-229	0.9	0.9	341
S-2234-231	1.1	1.1	415
S-2234-232	0.1	0	0
S-2234-233	0.2	0	0
S-2234-234	0.4	0	0
S-2234-236	0.0	0	0
S-2234-237	0.0	0	0
S-2234-238	0.0	0	0
S-2234-239	0.4	0	0
Total			2876

*District policy APR 1130 states that IPEs less than or equal to 0.5 lb/day to be set to zero for purposes of providing emission offsets. This change allows an IPE that rounds to 0.5 lb/day, e.g. less than 0.54 lb/day, to be set to zero for purposes of providing emission offsets.

S-2234-218 (O2 heater)

NOx: 1196 lb/yr SOx: 460 lb/yr PM10: 1298 lb/yr CO: 6,320 lb/yr

VOC: 1033 lb/yr (940 lb/yr combustion + 93 lb/yr fugitives)

S-2234-230 (hot oil heater)

NOx: 11,226 lb/yr SOx: 4871 lb/yr PM10: 13,761 lb/yr CO: 66,996 lb/yr

VOC: 10,028 (9959 lb/yr combustion + 69 lb/yr fugitives)

S-2234-235 and '-240 (emergency flare and IC engine)

Emergency equipment is exempt from offsets as per Rule 2201 Section 4.6.2.

NOx

Facility has proposed to withdraw ERC S-2824-2 with reductions occurring at source S-2234. However the project is a Federal Major modification, therefore the correct offset ratio is 1.5:1 (Section 4.8.1 Rule 2201), the amount of NOx ERCs that need to be withdrawn is:

DOR 1.0:1 1 st Quarter 3106	2 nd Quarter 3106	3 rd Quarter 3106	4 th Quarter 3106
DOR 1.5:1* 1st Quarter 4658 *quantities of ERC	2 nd Quarter 4658 s reserved in PAS	3 rd Quarter 4658	4 th Quarter 4658

The ERC certificate S-2824-2 has available quarterly NOx credits as follows:

<u>Certificate</u>	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
ERC #S-2824-2	29.265	29.810	30.356	30.356

SOx

Facility has proposed to withdraw ERC N-771-5 with reductions occurring at another stationary source greater than 15 miles from S-2234. Therefore the correct offset ratio is 1.5:1 (Section 4.8.3 Rule 2201), the amount of SOx ERCs that need to be withdrawn is:

Calculating the appropriate quarterly emissions to be offset is as follows:

DOR 1.0:1			
<u>1st Quarter</u>	2 nd Quarter	<u>3rd Quarter</u>	4 th Quarter
1333	1333	1333	1333
DOR 1.5:1			
1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
1999	1999	1999	1999
*quantities of Ef	RCs reserved in Pa	AS	

PM10

Facility has proposed to withdraw ERC N-771-5 with reductions occurring at another stationary source greater than 15 miles from S-2234, at an interpollutant offset ratio of 1.0:1 (Draft District Policy APR 14XX).

```
Offsets Required (lb/year) = 1,298 ('-218)
+ 13,761 ('-230)] x 1.5 x 1.0
= 22,589 lb PM10/year
```

Calculating the appropriate quarterly emissions to be offset is as follows:

DOR 1.0:1 1 st Quarter 3765	2 nd Quarter 3765	3 rd Quarter 3765	4 th Quarter 3765
DOR 1.5:1			
<u>1st Quarter</u>	2 nd Quarter	3 rd Quarter	4 th Quarter
5647	5647	5647	5647
*quantities of ER	Cs reserved in PA	AS	

The ERC certificate N-771-5 has available quarterly SOx credits as follows:

<u>Certificate</u>	1 st Quarter	<u>2nd Quarter</u>	<u>3rd Quarter</u>	4 th Quarter
ERC #N-771-5	88.068	87.945	37.822	37.822

Therefore sufficient offsets have been provided for both SOx and PM10.

CO

Section 4.6.1 of Rule 2201 states that emissions offsets are not required for increases in carbon monoxide in attainment areas provided the applicant demonstrates to the satisfaction of the APCO that the Ambient Air Quality Standards are not violated in the areas to be affected, and such emissions will be consistent with Reasonable Further Progress, and will not cause or contribute to a violation of Ambient Air Quality Standards. The District performed an Ambient Air Quality Analysis (discussed later) and determined that this project will not result in or contribute to a violation of an Ambient Air Quality Standard for CO (see **Attachment X**). Therefore, CO offsets are not required for this project.

VOCs

Facility has proposed to withdraw ERC S-2822-1 with reductions occurring at OXY's gas plant stationary source S-2234. However, the project is a Federal Major modification; therefore the correct offset ratio is 1.5:1 (Section 4.8.1 Rule 2201), the amount of VOC ERCs that need to be withdrawn is:

```
Offsets Required (lb/year) = [2876 (fugitive emissions)
+ 940 ('-218)
+ 9959 ('-230)] x 1.5
= 20,662 lb VOC/year
```

DOR 1.0:1 <u>1st Quarter</u> 3,444	2 nd Quarter 3,444	3 rd Quarter 3,444	4 th Quarter 3,444
DOR 2.629:1* <u>1st Quarter</u> 5,166	2 nd Quarter 5,166	3 rd Quarter 5,166	4 th Quarter 5,166
*quantities of ER	Cs reserved in PA	AS .	·

The ERC certificate S-2822-1 has available quarterly VOC credits as follows:

<u>Certificate</u>	1 st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
ERC #S-2822-1	83,976	85,157	86,339	86,339

As seen above, the facility has proposed sufficient credits to fully offset the quarterly emission increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

Noncombustion Units (unit '-216 example)

- Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter 241 lb, 2nd quarter 241 lb, 3rd quarter 241 lb, and fourth quarter 241 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201]
- ERC Certificate Number S-2822-1 (or a certificate split from this certificate) shall be used to supply
 the required offsets, unless a revised offsetting proposal is received and approved by the District,
 upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting
 proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this
 Authority to Construct. [District Rule 2201]

S-2234-218 (O2 Heater)

- Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx, 299 lb/quarter; SOx, 115 lb/quarter; PM10, 325 lb/quarter; VOC, 259 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). Offsets for PM10 shall be provided at a SOx:PM10 interpollutant ratio of 1.0:1. [District Rule 2201] Y
- ERC Certificate Numbers S-2824-2 (NOx), N-771-5 (SOx), N-771-5 (PM10), S-2822-1 (VOC), (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Y

S-2234-230 (Hot Oil Heater)

 Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx, 2807 lb/quarter; SOx, 1218 lb/quarter; PM10, 3440 lb/quarter; VOC, 2507 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/2006). Offsets for PM10 shall be provided at a SOx:PM10 interpollutant ratio of 1.0:1. [District Rule 2201] Y ERC Certificate Numbers S-2824-2 (NOx), S-771-5 (SOx), S-771-5 (PM10), S-2822-1 (VOC), (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Y

C. Public Notification

1. Applicability

Public noticing is required for:

- a. Any new Major Source, which is a new facility that is also a Major Source,
- b. SB 288/ Federal Major Modifications,
- c. Any new emissions unit with a Potential to Emit greater than 100 pounds during any one day for any one pollutant,
- d. Any project which results in the offset thresholds being surpassed, and/or
- e. Any project with an SSIPE of greater than 20,000 lb/year for any pollutant.

As demonstrated in VII.C.8, <u>this project constitutes a Federal Major Modification</u>. Therefore public noticing is required.

2. Public Notice Action

As discussed above, this project is a Federal Major Modification and therefore public noticing is required. Therefore, public notice documents will be submitted to the California Air Resources Board (CARB) and a public notice will be published in a local newspaper of general circulation prior to the issuance of the ATC for this equipment.

D. Daily Emission Limits (DELs)

Daily Emissions Limitations (DELs) and other enforceable conditions are required by Section 3.15 to restrict a unit's maximum daily emissions, to a level at or below the emissions associated with the maximum design capacity. Per Sections 3.15.1 and 3.15.2, the DEL must be contained in the latest ATC and contained in or enforced by the latest PTO and enforceable, in a practicable manner, on a daily basis. DELs are also required to enforce the applicability of BACT.

Proposed Rule 2201 (DEL) Conditions:

S-2234-217 through '-239 (Fugitive Emissions only)

Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA - 453/R-95-017, November 1995). [District Rule 2201] Y

A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in

EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Y

BACT Requirement

Any leak greater than 500 ppmv for pump seals, and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rule 2201 and Rule 4409] Y

VOC fugitive emissions shall not exceed XX lb/day. [District Rule 2201] Y

S-2234-218 (O₂ Removal Heater)

Sulfur content of natural gas shall not exceed 1.0 gr S/100 scf. [District Rule 2201] Y

Emissions rates from the unit shall not exceed any of the following limits: 6 ppmvd NOx @ 3% O2 or 0.007 lb/MMBtu, 0.0076 lb-PM10/MMBtu, 50 ppmvd CO @ 3% O2 or 0.037 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Y

S-2234-230 (Hot Oil Heater)

Sulfur content of natural gas shall not exceed 1.0 gr S/100 scf. [District Rule 2201] Y

Emissions rates from the unit shall not exceed any of the following limits: 5 ppmvd NOx @ 3% O2 or 0.006 lb/MMBtu, 0.0076 lb-PM10/MMBtu, 50 ppmvd CO @ 3% O2 or 0.037 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320]

<u>S-2234-233 (Amine Sump Tank)</u>

Monthly average daily throughput shall not exceed 132 gallons per day. [District Rule 2201] Y

True Vapor Pressure (TVP) of any organic liquid introduced to or stored in the sump shall not exceed 0.5 psia. [District Rule 2201] Y

S-2234-234 (Glycol Sump)

Monthly average daily throughput shall not exceed 197 gallons per day. [District Rule 2201] Y

True Vapor Pressure (TVP) of any organic liquid introduced to or stored in the sump shall not exceed 0.5 psia. [District Rule 2201] N

S-2234-235 (Emergency Flare)

Flare shall be equipped with waste gas volume flow metering system. [District Rule 2201] N

When combustible gases are vented to the flare, flare shall be equipped with a heat sensing device to detect the presence of a propane or natural gas pilot flame which is burning at all times. [District Rule 4311] N

Maximum amount of waste gas combusted shall not exceed 11,063 MMBtu/hour. [District Rule 2201] N

Measured heating value and quantity of gas flared shall be used to determine compliance with heat input limits. [District Rule 2201] N

Sulfur content of flared gas shall not exceed 1.0 gr/100 scf. [District Rule 2201] N

Flare emissions shall not exceed any of the following: 0.068 lb-NOx/MMBtu, 0.008 lb-PM10/MMBtu, 0.370 lb-CO/MMBtu, or 0.063 lb-VOC/MMBtu. [District Rule 2201] N

S-2234-236 through '-238 (Vapor Controlled Amine, Produced Water and Fresh Water Tanks)

There shall be no leaks exceeding 2,000 ppmv from fugitive emissions components associated with organic liquid storage tanks. [District Rule 2201] Y

Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA - 453/R-95-017, November 1995). [District Rule 2201] Y

VOC fugitive emissions shall not exceed XX lb/day. [District Rule 2201] Y

Gas-leak concentration shall be determined by EPA Method 21. [District Rule 2201] Y

Tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in gas-tight condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 99% by weight as determined by the test method specified in Section 6.4.7. [District Rule 2201and 4623] Y

The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25a may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25a provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of those known analyte/compound to ensure that the VOC concentrations are neither under- or over-reported. [District Rules 2201 and 4623] Y

All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Y

A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rules 2201and 4623] Y

Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Y

Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shell and roof of the uninsulated tank for structural integrity annually. [District Rules 2210 and 4623] Y

Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623] Y

Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take on of the following actions: 1) eliminate the leak within 8

hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection [District Rules 2201 and 4623] Y

Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623] Y

Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623] Y

If a component type for the tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623] Y

Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 2201] Y

Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Y

S-2234-239-0 (Slop Oil Tank)

This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rules 2201 and 4623] Y

Monthly average daily throughput shall not exceed 660 gallons per day. [District Rule 2201] Y

S-2234-240 (Emergency ICE)

Daily Emissions Limits (DELs) are required to enforce the applicability of BACT. For this emergency IC engine, the DELs are stated in the form of emission factors, the maximum engine horsepower rating, and the maximum operational time of 24 hours per day.

- Emissions from this IC engine shall not exceed any of the following limits: 2.685 g-NOx/bhp-hr, 1.193 g-CO/bhp-hr, or 0.075 g-VOC/bhp-hr. [District Rules 2201, 4701, and 4702 and 13 CCR 2423 and 17 CCR 93115]
- The PM10 emissions rate shall not exceed 0.127 g/bhp-hr based on US EPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102 and 13 CCR 2423]

In addition, the DEL for SO_X is established by the sulfur content of the fuel being combusted in the engine. Therefore, the following condition will be listed on the ATC to ensure compliance:

• {3395} Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801 and 17 CCR 93115]

E. Compliance Assurance

1. Source Testing

S-2234-218 and '-230 (O2 Removal and Hot Oil Heaters)

The units are subject to District Rule 4305, Boilers, Steam Generators and Process Heaters, Phase 2, District Rule 4306, Boilers, Steam Generators and Process Heaters, Phase 3, and District Rule 4320 Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr. Source testing requirements, in accordance with District Rules 4305, 4306, and 4320 will be discussed in Section VIII, District Rule4320 of this evaluation.

2. Monitoring

S-2234-216 through '-239

Permittee shall maintain accurate component count and emissions calculated using the Average Leak Rate (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA - 453/R-95-017, November 1995). [District Rule 2201] Y

S-2234-218 and '-230 (O₂ Removal and Hot Oil Heaters)

As required by District Rule 4305, Boilers, Steam Generators and Process Heaters, Phase 2, District Rule 4306, Boilers, Steam Generators and Process Heaters, Phase 3, and District Rule 4320 Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr, this unit is subject to monitoring requirements. Monitoring requirements, in accordance with District Rules 4305, 4306, and 4320 will be discussed in Section VIII, District Rule 4320 of this evaluation.

Sulfur monitoring conditions are as follows:

Permittee shall measure sulfur content of gas used as fuel in heater within 60 days of startup and at least once every year thereafter. Such data shall be submitted to the District within 60 days of sample collection. [District Rules 2201 and 4801] N

Permittee shall determine sulfur content of gas flared using ASTM method D3246 or double GC for H2S and mercaptans. [District Rule 2201] N

S-2234-235 (Emergency Flare)

Sulfur monitoring conditions are as follows:

Permittee shall measure sulfur content of gas incinerated in flare within 60 days of startup and at least once every year thereafter. Such data shall be submitted to the District within 60 days of sample collection. [District Rules 2201 and 4801] N

Permittee shall determine sulfur content of gas flared using ASTM method D3246 or double GC for H2S and mercaptans. [District Rule 2201] N

The higher heating value of the flared gas shall be monitored at least quarterly. [District Rules 1070 and 2201] N

3. Recordkeeping

S-2234-218 and '-230 (O2 Removal and Hot Oil Heaters)

As required by District Rule 4305, Boilers, Steam Generators and Process Heaters, Phase 2, District Rule 4306, Boilers, Steam Generators and Process Heaters, Phase 3, and District Rule 4320 Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr, this unit is subject to recordkeeping requirements. Recordkeeping requirements, in accordance with District Rules 4305, 4306, and 4320 will be discussed in Section VIII, District Rule 4320 of this evaluation.

S-2234-235 (Emergency Flare)

The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, and the purpose of the operation. [District Rule 2201] Y

S-2234-216 through '-240

The following permit condition will be listed on permit as follows:

{2983} All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320]

4. Reporting

S-2234-216 through '-239

A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Y

F. Ambient Air Quality Analysis

Section 4.14.1 of this Rule requires that an ambient air quality analysis (AAQA) be conducted for the purpose of determining whether a new or modified Stationary Source will cause or make worse a violation of an air quality standard. The Technical Services Division of the SJVAPCD conducted the required analysis.

As shown by the AAQA summary sheet (**Attachment X**) the proposed equipment will not cause a violation of an air quality standard for NO_X , CO, SO_X , or PM10

The results from the Criteria Pollutant Modeling are as follows:

Criteria Pollutant Modeling Results*

Diesel ICE and Combustion Equipment	1 Hour	3 Hours	8 Hours.	24 Hours	Annual
CO	Pass	X	Pass	X	X
NO _x	Pass	X	X	Χ .	Pass
SO _x	Pass	Pass	X	Pass	Pass
PM ₁₀	X ·	X	X	Pass	Pass ¹

The criteria pollutants are below EPA's level of significance as found in 40 CFR Part 51.165 (b)(2).

G. Compliance Certification

Section 4.15.2 of this Rule requires the owner of a new Major Source or a source undergoing a SB 288/Federal Major Modification to demonstrate to the satisfaction of the District that all other Major Sources owned by such person and operating in California are in compliance or are on a schedule for compliance with all applicable emission limitations and standards. As discussed in Sections VIII-Rule 2201-C.1.a and VIII-Rule 2201-C.1.b, this project does constitute a SB 288/Federal Major Modification, therefore this requirement is applicable. The Statewide Compliance Certification and Title V Compliance Certification forms are included in **Attachment XI**.

H. Alternative Siting Analysis

Alternative siting analysis is required for any project, which constitutes a New Major Source or a Federal Major Modification. The current project is a Federal Major Modification and occurs at an existing gas plant.

During the conceptual phase of the project, pursuant to requirements outlined in the federal Clean Air Act, OEHI reviewed and considered various options in relation to the location and size of the proposed facility. The decision to proceed with the existing plan and location was based on economics, reliability, support facilities, existing infrastructure, as well as several issues related to health, safety, and environmental concerns.

The proposed location is adjacent to existing gas delivery facilities at Elk Hills. The proposed facility will be constructed on previously disturbed land alleviating environmental concerns related to endangered species at Elk Hills. As an adjacent operation to existing facilities, the plant will be capable of utilizing existing infrastructure for the delivery of gas thus further reducing the potential for land disturbance in the area. Furthermore, as this will be a process safety management (PSM) facility, the emergency management systems in place at the existing plants will be carried over to the new plant. This logical nexus of PSM facilities provides a seamless interface of existing programs wherein the overlap of programs lends itself to safer facility overall.

Currently, there is no other location at Elk Hills suitable for siting a new gas plant. As discussed above, any other location would require all new infrastructure resulting in monumental project expenses as well as sizable land disturbance issues associated with the new plant and associated delivery and sales pipeline construction and corridors. The proposed location will alleviate these potential concerns.

Another aspect of the conceptual design was the development of several alternatives. These included a plant with reduced throughput capacity, a plant with two trains, a plant with increased throughput capacity, and a do nothing alternative. The reservoir management team developed and reviewed a 10 and 20 - year horizon at Elk Hills. From this exercise coupled with knowledge of the reservoir characteristics at Elk Hills, it was determined that the do nothing alternative was not an option. Further, a plant with reduced throughput capacity would not provide sufficient gas handling capabilities. The twin-train system was considered. However, due to economic constraints associated with the construction, management, and maintenance of the twin system, this alternative was rejected in lieu of the current design.

Rule 2520 Federally Mandated Operating Permits

This facility is subject to this Rule, and has received their Title V Operating Permit. Section 3.29 defines a significant permit modification as a "permit amendment that does not qualify as a minor permit modification or administrative amendment."

The project is Federal Major Modification and therefore is also a Title V Significant Modification. As discussed above, the facility has applied for a Certificate of Conformity (COC); therefore, the facility must apply to modify their Title V permit with an administrative amendment, prior to operating with the proposed modifications. Continued compliance with this rule is expected. The facility may construct/operate under the ATC upon submittal of the Title V administrative amendment/minor modification application.

Rule 4001 New Source Performance Standards (NSPS)

40 CFR Part 60, Subpart Kb: Standards of Performance for Volatile Organic Liquid Storage Vessels (Including Petroleum Liquid Storage Vessels) for Which Construction, Reconstruction, or Modification Commenced After July 23, 1984

Pursuant to 40 CFR Part 60 Section 60.110b(a), Applicability And Designation Of Affected Facility, except as provided in paragraph (b) of this section, the affected facility to which this subpart applies is each storage vessel with a capacity greater than or equal to 75 cubic meters (m³) (equivalent to 19,813 gal, 472 bbls) that is used to store volatile organic liquids (VOL) for which construction, reconstruction, or modification is commenced after July 23, 1984.

Pursuant to 40 CFR Part 60 Section 60.110b(b), this subpart does not apply to:

- (a) storage vessels with a capacity greater than or equal to 151 m³ (equivalent to 39,890 gal, 950 bbls) storing a liquid with a maximum True Vapor Pressure (TVP) less than 3.5 kilopascals (kPa) (equivalent to 0.5 psi) or
- (b) with a capacity greater than or equal to 75 m³ (equivalent to 19,813 gal, 472 bbls) but less than 151 m³ (equivalent to 39,890 gal, 950 bbls) storing a liquid with a maximum true vapor pressure less than 15.0 kPa (equivalent to 2.2 psi).

Permit Units	Tank Capacity (gal)	TVP (psia)	TVP Thresholds (psia)
S-2234-229 NGL Tank	16,250 gallons	Na	Exempt
S-2234-233 Amine Sump	2,000 gallons	Na	Exempt
S-2234-234 Glycol Sump	3,000 gallons	Na	Exempt
S-2234-236 Amine Storage Tank	300 bbls	Na	Exempt
S-2234-237 Fresh Water Tank	300 bbls	Na	Exempt
S-2234-238 Produced Water Tank	500 bbls	<0.5	2.2
S-2234-239 Slop Oil Tank	500 bbls	< 0.5	2.2

The NGL tank, Amine Sump, Glycol Sump, Amine Storage Tank, and Fresh Water Tank are less than 19,813 gallons (472 bbls) in capacity and are therefore exempt from the requirements of 40 CFR Part 60, Subpart Kb.

The produced water and slop oil tanks exceed 19,813 gallons in capacity and therefore the following permit condition will be applicable (for exemption from the 40 CFR Part 60, Subpart Kb NSPS requirements):

The True Vapor Pressure (TVP) of liquid introduced, placed, processed or stored in the tank shall be less than 0.5 psi. [District Rules 2201 and 4623, and 40 CFR 60.110b(b)]

Subpart KKK—Standards of Performance for Equipment Leaks of VOC From Onshore Natural Gas Processing Plants.

40 CFR Part 60, Subpart KKK (40 CFR 60.630 to 60.636) applies to onshore natural gas processing plants. These general requirements and those of 40 CFR Subpart VV, establish leak standards for each category of component (valves, flanges, pressure relief valves etc.) and specify procedures and timelines for repairing leaks. The following condition is included on the ATCs:

Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] N

Note that tanks are not subject to 40 CFR KKK because they are not part of a process unit and not used for the extraction of natural gas liquids. Compliance is expected.

Rule 4101 Visible Emissions

Per Section 5.0, no person shall discharge into the atmosphere emissions of any air contaminant aggregating more than 3 minutes in any hour which is as dark as or darker than Ringelmann 1 (or 20% opacity). As the IC engine, O2 removal heater, and hot oil heater are fired solely on natural gas, visible emissions are not expected to exceed Ringelmann 1 or 20% opacity. Compliance is expected.

Rule 4102 Nuisance

Section 4.0 prohibits discharge of air contaminants which could cause injury, detriment, nuisance or annoyance to the public. Public nuisance conditions are not expected as a result of these operations, provided the equipment is well maintained. Therefore, compliance with this rule is expected.

California Health & Safety Code 41700 (Health Risk Assessment)

District Policy APR 1905 – Risk Management Policy for Permitting New and Modified Sources specifies that for an increase in emissions associated with a proposed new source or modification, the District perform an analysis to determine the possible impact to the nearest resident or worksite.

A. An HRA is not required for a project with a total facility prioritization score of less than or equal to one. According to the Technical Services Memo for this project (**Attachment X**), Prioritization Score exceeded 1.0 for the facility. The RMR summary follows.

B. RMR SUMMARY

RMR Summary Categories	Fugitive Emissions ³	O ₂ Heater (Unit 218-0)	Hot Oil Heater (Unit 230-0)	Amine Sump (Unit 233-0)	Glycol Sump (Unit 234-0)	Flare (Unit 235-0)	Slop Oil Tank (Unit 239-0)	Diesel ICE (Unit 240-0)	Project Totals	Facility Totals
Prioritization Score	0.00	0.01	0.02	0.00	0.00	15.00	0.00	N/A ¹	>1.0	>1.0
Acute Hazard Index	0.00	0.00	0.00	0.00	0.00	0.01	0.00	N/A ²	0.01	0.15
Chronic Hazard Index	0.00	0.00	0.00	0.00	0.00	0.00	0.00	N/A ²	0.00	0.04
Maximum Individual Cancer Risk (10 ⁻⁶)	0.00	0.33	0.01	0.00	0.00	0.00	0.00	0.00	0.34	3.25
T-BACT Required?	No	No	No	No	No	No	No	No		
Special Permit Conditions?	No	No	No	No	No	No	No	Yes	· 	

Prioritization for this unit was not conducted since it has been determined that all diesel-fired IC engines will result in a prioritization score greater than 1.0.

Proposed Permit Conditions

To ensure that human health risks will not exceed District allowable levels; the following permit conditions must be included for:

Unit # 240-0

1. The PM10 emissions rate shall not exceed 0.127 g/bhp-hr based on US EPA certification using ISO 8178 test procedure. [District Rules 2201]

² Acute and Chronic Hazard Indices were not calculated since there is not risk factor or the risk factor is so low that it has been determined to be insignificant for this type of unit.

These fugitive emissions are from the entire facility, and for this project, they are arbitrarily assigned to unit 216-0.

- 2. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801 and 17 CCR 93115]
- 3. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- 4. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 24 hours per calendar year. [District Rule 4702 and 17 CCR 931151

The project is approvable without TBACT.

Rule 4201 Particulate Matter Concentration

Section 3.1 prohibits discharge of dust, fumes, or total particulate matter into the atmosphere from any single source operation in excess of 0.1 grain per dry standard cubic foot.

S-2234-218 and '-230 O2 and Hot Oil Heaters

Section 3.1 prohibits discharge of dust, fumes, or total particulate matter into the atmosphere from any single source operation in excess of 0.1 grain per dry standard cubic foot.

F-Factor for NG:

8,578 dscf/MMBtu at 60 °F

PM10 Emission Factor:

0.0076 lb-PM10/MMBtu

Percentage of PM as PM10 in Exhaust: 100%

Exhaust Oxygen (O₂) Concentration:

Excess Air Correction to F Factor =
$$\frac{20.9}{(20.9-3)}$$
 = 1.17

$$GL = \left(\frac{0.0076 \ lb - PM}{MMBtu} \times \frac{7,000 \ grain}{lb - PM}\right) / \left(\frac{8,578 \ ft^3}{MMBtu} \times 1.17\right)$$

 $GL = 0.0053 \ grain/dscf < 0.1 \ grain/dscf$

Therefore, compliance with District Rule 4201 requirements is expected and a permit condition will be listed on the permit as follows:

{14} Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]

S-2324-240 Emergency Fire Water Pump IC Engine

$$0.127 \quad \frac{g}{hp \cdot hr} \times \frac{1hp \cdot hr}{2,542.5 Btu} \times \frac{10^6 Btu}{8578 dscf} \times \frac{0.30 Btu_{out}}{1 Btu_{in}} \times \frac{15.43 grain}{g} = 0.027 \quad \frac{grain}{dscf}$$

Since 0.027 grain/dscf is less than 0.1 grain/dscf, compliance with this rule is expected.

Compliance is expected.

Rule 4301 Fuel Burning Equipment

This rule specifies maximum emission rates in lb/hr for SO₂, NO₂, and combustion contaminants

(defined as total PM in Rule 1020). This rule also limits combustion contaminants to \leq 0.1 gr/scf. According to AP 42 (Table 1.4-2, footnote c), all PM emissions from natural gas combustion are less than 1 μ m in diameter. The values in the following table are calculated using the hourly heat input of the O2 Removal heater and Hot Oil Heater and the emission factor for the respective pollutant.

District Rule 4301 Limits						
Pollutant	NO ₂	Total PM	SO ₂			
ATC S-2324-18 (lb/hr)	0.007 lb/MMBtu x 19.5 MMBtu/hr = 0.14	0.0076/MMBtu x 19.5 MMBtu/hr = 0.15	0.00285/MMBtu x 19.5 MMBtu/hr = 0.056			
ATC S-2324-30-0 (lb/hr)	0.0062 lb/MMBtu x 206.7 MM/hr = 1.28	0.0076/MMBtu x 206.7 MMBtu/hr = 1.57	0.00285/MMBtu x 206.7 MMBtu/hr = 0.59			
Rule Limit (lb/hr)	140	10	200			

The above table indicates compliance with the maximum lb/hr emissions in this rule; therefore, compliance is expected.

Rule 4320 – Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr

S-2234-218 and'-230 O2 and Hot Oil Heaters

Section 5.2 NOx and CO Emission Limits

The units are subject to the following NOx limits in Table 2, as shown below.

The applicant has proposed to meet the enhanced schedule NOx emission limits listed in the Table below:

Rule 4320 Emissions Limits					
Category	Operated on ga	seous fuel	Operated or	Operated on liquid fuel	
- Jacob Strain	NO _x Limit	CO Limit	NO _x Limit	CO Limit	
S-2234-218 A. Units with a total rated heat input > 5.0 MMBtu/hr to < 20.0 MMBtu/hr, except for Categories C through G units	a) Standard Schedule 9 ppmv or 0.011 lb/MMBtu; or b) Enhanced Schedule 6 ppmv or 0.007 lb/MMBtu	- 400 ppmv	40 ppmv or 0.052 lb/MMBtu	400 ppmv	
S-2234-230 B. Units with a total rated heat input > 20.0 MMBtu/hr, except for Categories C through G units	a) Standard Schedule 7 ppmv or 0.008 Ib/MMBtu; or b) Enhanced Schedule 5 ppmv or 0.0062 Ib/MMBtu	- 400 ppmv	40 ppmv or 0.052 lb/MMBtu	400 ppmv	

S-2234-218						
Pollutant	Emission Factors		Source			
NO _x	D.007 lb-NO _X /MMBtu	6 ppmvd NO _X (@ 3%O₂)	Burner Manufacturer			
со	0.037 lb-CO/MMBtu	50 ppmv CO (@ 3%O2)	Burner Manufacturer			

S-2234-230						
Pollutant	Emission Factors	Source				
NO _X	0.0062 lb-NO _X /MMBtu	5 ppmvd NO _X (@ 3%O ₂)	Burner Manufacturer			
со	0.037 lb-CO/MMBtu	50 ppmv CO (@ 3%O2)	Burner Manufacturer			

Therefore, compliance with Section 5.2 of District Rule 4320 is expected.

A permit condition listing the emissions limits will be listed on permit as shown in the DEL section above.

Section 5.4 Particulate Matter Control Requirements

Section 5.4 of the rule requires one of four options for control of particulate matter: 1) combustion of PUC-quality natural gas, commercial propane, butane, or liquefied petroleum gas, or a combination of such gases, 2) limit fuel sulfur content to no more than five (5) grains of total sulfur per one hundred (100) standard cubic, 3) install and properly operate an emission control system that reduces SO₂ emissions by at least 95% by weight; or limit exhaust SO₂ to less than or equal to 9 ppmv corrected to 3.0% O2 or 4) refinery units, which require modification of refinery equipment to reduce sulfur emissions, shall be in compliance with the applicable requirement in Section 5.4.1 no later than July 1, 2013.

The sulfur content of the combusted gas is limited to 1.0 gr S/100scf. Therefore compliance is expected.

Section 5.6, Startup and Shutdown Provisions

Applicable emissions limits are not required during startup and shutdown provided. The duration of each start-up or each shutdown shall not exceed two hours, the emission control system shall be in operation and emissions shall be minimized insofar as technologically feasible during start-up or shutdown or operator has submitted an application for a Permit to Operate condition to allow more than two hours for each start-up or each shutdown provided the operator meets all of the conditions specified in Sections 5.6.3.1 through 5.6.3.3.

Applicant has not requested startup and shutdown provisions:

Section 5.7, Monitoring Provisions

Section 5.7 requires either use of a APCO approved Continuous Emissions Monitoring System (CEMS) for NOx, CO, and oxygen, or implementation of an APCO-approved Alternate Monitoring System.

In order to satisfy the requirements of District Rule 4320, the applicant has proposed to use pre-approved alternate monitoring scheme A (pursuant to District Policy SSP-1105), which requires that monitoring of NO_X , CO, and O_2 exhaust concentrations shall be conducted at least once per month (in which a source test is not performed) using a portable analyzer. The following conditions will be incorporated into the permit in order to ensure compliance with the requirements of the proposed alternate monitoring plan:

{4063} The permittee shall monitor and record the stack concentration of NO_X, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320]

{4064} If either the NO_X or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established,

and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320]

{4065} All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320]

 $\{4066\}$ The permittee shall maintain records of: (1) the date and time of NO_X, CO, and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOX and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320]

5.7.6 Monitoring SOx Emissions

Section 5.7.6.1 Operators complying with Sections 5.4.1.1 or 5.4.1.2 shall provide an annual fuel analysis to the District unless a more frequent sampling and reporting period is included in the Permit To Operate. Sulfur analysis shall be performed in accordance with the test methods in Section 6.2.

Section 5.7.6.2 Operators complying with Section 5.4.1.3 by installing and operating a control device with 95% SOx reduction shall propose the key system operating parameters and frequency of the monitoring and recording. The monitoring option proposed shall be submitted for approval by the APCO.

Section 5.7.6.3 Operators complying with Section 5.4.1.3 shall perform an annual source test unless a more frequent sampling and reporting period is included in the Permit To Operate. Source tests shall be performed in accordance with the test methods in Section 6.2.

Applicant will provide a fuel sulfur analysis at startup and annually thereafter as stated in the following ATC conditions:

Permittee shall measure sulfur content of gas incinerated in flare within 60 days of startup and at least once every year thereafter. Such data shall be submitted to the District within 60 days of sample collection. [District Rules 2201 and 4801] N

Permittee shall determine sulfur content of gas flared using ASTM method D3246 or double GC for H2S and mercaptans. [District Rule 2201] N

Section 5.8, Compliance Determination

The following conditions reflect the compliance determination requirements of the rule:

The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305 and 4306] Y

Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Y

For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305 and 4306] Y

The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Y

Section 6.1 Recordkeeping

No proposed changes to recordkeeping requirements are proposed or applicant has proposed the following change to recordkeeping requirements:

Section 6.2 Test Methods

The following test methods are proposed which reflect compliance with this section of the rule:

NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305 and 4306] Y

CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305 and 4306] Y

Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305 and 4306] Y

Section 6.3 Compliance Testing

Section 6.3.1 requires that this unit be tested to determine compliance with the applicable requirements of section 5.2 not less than once every 12 months (no more than 30 days before or after the required annual source test date). Upon demonstrating compliance on two consecutive compliance source tests, the following source test may be deferred for up to thirty-six months.

Section 6.3.1.1 Units that demonstrate compliance on two consecutive 12-month source tests may defer the following 12-month source test for up to 36 months (no more than 30 days before or after the required 36-month source test date). During the 36-month source testing interval, the operator shall tune the unit in accordance with the provisions of Section 5.5.1, and shall monitor, on a monthly basis, the unit's operational characteristics recommended by the manufacturer to ensure compliance with the applicable emission limits specified in Section 5.2. Section 6.3.1.2 Tune-ups required by Sections 5.5.1 and 6.3.1 do not need to be performed for units that operate and maintain an APCO approved CEMS or an APCO approved Alternate Monitoring System where the applicable emission limits are periodically monitored. Applicant will implement Monitoring Scheme "A" and therefore this section is not applicable.

The following permit conditions will be listed on the permit as follows:

3467} Source testing to measure NOx and CO emissions from this unit while fired on natural gas shall be conducted within 60 days of initial start-up. [District Rules 2201, 4305, 4306, and 4320]

{3466} Source testing to measure NOx and CO emissions from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306, and 4320]

{110} The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]

Conclusion

Conditions will be incorporated into the permit in order to ensure compliance with each section of this rule, see attached draft permit(s). Therefore, compliance with District Rule 4320 requirements is expected.

Rule 4311 Flares

Section 5.0 Requirements

<u>Section 5.1</u> states that flares that are permitted to operate only during an emergency are not subject to the requirements of Sections 5.6 and 5.7.

The proposed flare is an emergency flare.

<u>Section 5.2</u> requires a flame to be present at all times when combustible gases are vented through the flare.

The flare will be equipped with continuous pilot. The following condition on ATC S-2234-235-0 will ensure compliance with Section 5.2:

The flame shall be present at all times when combustible gases are vented through the flare. [District Rule 4311, 5.2] Y

<u>Section 5.3</u> requires the flare outlet to be equipped with an automatic ignition system, or, to operate with a pilot flame present at all times when combustible gases are vented through the flare, except during purge periods for automatic-ignition equipped flares.

The flare will be equipped with a continuous pilot.

Except for flares equipped with a flow-sensing ignition system, <u>Section 5.4</u> requires the flare be equipped with a heat sensing device such as a thermocouple, ultraviolet beam sensor, infrared sensor, or an equivalent device, capable of continuously detecting at least one pilot flame or the flare flame is present to be installed and operated.

The following condition will ensure compliance with this requirement:

A flame or heat sensing device such as a thermocouple, ultraviolet beam sensor, infrared sensor, or an equivalent device, capable of continuously detecting at least one pilot flame or the flare flame is present shall be operational. [District Rule 4311, 5.4]

<u>Section 5.5</u> requires flares that use flow-sensing automatic ignition systems and which do not use a continuous flame pilot shall use purge gas for purging. This flare is not equipped with a flow-sensing device and uses a continuous flame pilot; therefore, this section is not applicable.

The flare will be equipped with a continuous pilot.

Section 5.6 – not applicable to emergency flares

<u>Section 5.7</u> – not applicable to emergency flares

Administrative Requirements

<u>Section 6.1.1</u> requires the operator of flares that are subject to Section 5.6 to make available to the APCO upon request the compliance determination records that demonstrate compliance with the provisions of 40 CFR 60.18, (c)(3) through (c)(5).

The flare is not subject to Section 5.6; therefore, <u>Section 6.1.1 is not applicable</u>.

Section 6.1.2 applies to ground level enclosed flares. The proposed flare is a sonic flare not a ground level enclosed flare; therefore, this section is not applicable.

Recordkeeping

The flare is not subject to Sections 5.6 (40 CFR 60.18), 6.1.1, 6.1.2, nor 6.2.

Compliance is expected.

Rule 4408 Glycol Dehydration Systems

This rule applies to any glycol dehydration system with a glycol dehydration vent that is subject to permitting requirements pursuant to Regulation II (Permits). The proposed system does not have a glycol vent but uses closed circulated hot oil system as the heat source. Therefore the rule is not applicable.

Rule 4409 Component at Light Crude Oil Production Facilities, Natural Gas Production Facilities, and Natural Gas Processing Facilities

The proposed cryogenic gas plant is subject to the rule requirements as listed in the facility wide PTO S-2234-0-2. Compliance is expected.

Rule 4623 Storage of Organic Liquids

Section 5.1 requires that an operator shall not place, hold, or store organic liquid in any tank unless such tank is equipped with a VOC control system. The amine storage tank, produced water tank, and fresh water tank will be connected to vapor control system vented to a gas pipeline. The expected control efficiency is 99%.

The following conditions will be included on the ATCs:

Vapor Controlled Amine, Produced Water and Fresh Water Tanks S-2234-236 through '-238

Gas-leak concentration shall be determined by EPA Method 21. [District Rule 2201] Y

Tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in gas-tight condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 99% by weight as determined by the test method specified in Section 6.4.7. [District Rules 2201and 4623] Y

The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25a may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25a provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of those known analyte/compound to ensure that the VOC concentrations are neither under- or over-reported. [District Rules 2201 and 4623] Y

All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Y

A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rules 2201and 4623] Y

Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Y

Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shell and roof of the uninsulated tank for structural integrity annually. [District Rules 2210 and 4623] Y

Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623] Y

Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection [District Rules 2201 and 4623] Y

Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623] Y

Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623] Y

If a component type for the tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623] Y

Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 2201] Y

Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Y

S-2234-239-0 Slop Oil Tank

Section 4.4 states that tanks exclusively receiving and/or storing an organic liquid with a true vapor pressure (TVP) less than 0.5 psia are exempt from all other requirements except for complying with TVP and API gravity testing provisions pursuant to section 6.2, recordkeeping provisions pursuant to section 6.3.6, test methods provisions pursuant to section 6.4, and compliance schedules pursuant to section 7.2.

The facility has proposed to meet TVP of less than 0.5 psi for the organic liquid stored in the tank. This tank is not served by any vapor recovery system. Therefore, the following conditions will be placed on the permit:

- Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623]
- TVP and API gravity test records shall be submitted to the District within 45 days after the date of testing.
 The record shall include the tank identification number, permit number, type of stored organic liquid, TVP and API gravity of the stored organic liquid, test methods used, and a copy of the test results. [District Rule 4623]
- API gravity shall be determined using ASTM Method D 287-92 (200) e1 "Standard Test Method for API gravity of Crude Petroleum and Petroleum Products (Hydrometer Method)". Sampling for API gravity shall be performed in accordance with ASTM Method D 4057-95 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products". Should the permittee determine that another method is more appropriate for API gravity, the methodology must be approved by the District and US EPA prior to its use. [District Rule 4623]
- TVP of an organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedure listed in Appendix B of Rule 4623. Should the permittee determine that another method is more appropriate for TVP testing, the methodology must be approved by the District and US EPA prior to its use. [District Rule 4623]

S-2234-233 and '-234 Amine and Glycol Sumps

Testing will not be required for these uncontrolled sumps as they will store only triethylene glycol and methyl/diethanolamine with known vapor pressures.

True Vapor Pressure (TVP) of any organic liquid introduced to or stored in the sump shall not exceed 0.5 psia. [District Rule 2201 and 4623] Y

Compliance is expected with this Rule.

Rule 4801 Sulfur Compounds

The gas combusted in the IC engine, O2 heater, hot oil heater, and flare will contain no more than 1.0 gr S/100 scf and therefore is expected to have exhaust sulfur compound emissions much less than 2000 ppmv. Therefore compliance with this rule is expected.

Rule 8011 General Requirements

This rule contains general requirements pertaining to all Regulation XIII prohibitions. Applicable sections of Rule 8011 are referenced from the specific prohibitory rules. Therefore, compliance with Rules 8021, 8031, 8041, 8051, and 8071, as evaluated below, will meet the requirements of Rule 8011.

District Rule 8021 Construction, Demolition, Excavation, Extraction And Other Earthmoving Activities

This rule applies to any construction, demolition, excavation, extraction, and other earthmoving activities, including, but not limited to, land clearing, grubbing, scraping, travel on site, and travel on access roads to and from the site.

The following conditions are included to ensure compliance with the rule:

{3433} Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] N

{3434} An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] N

Rule 8041 Carryout and Trackout

This rule applies to all sites that are subject to any of the following rules where carryout or trackout has occurred or may occur on paved public roads or the paved shoulders of a paved public road: Rules 8021 (Construction, Demolition, Excavation, Extraction, and other Earthmoving Activities), 8031 (Bulk Materials), 8061 (Paved and Unpaved Roads), and 8071 (Unpaved Vehicle and Equipment Traffic Areas).

This rule requires an owner/operator to sufficiently prevent or cleanup carryout and trackout as specified in sections 5.1 through 5.9. In addition to the specific requirements of this rule, the facility shall comply with all other applicable requirements of Regulation VIII.

The following condition will be placed on the ATCs to ensure compliance:

An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8041 and 8011]

Rule 8051 Open Areas

Open Areas are defined as any of the following described in subsection 3.36.1 through subsection 3.36.3 of this rule. For the purpose of this rule, vacant portions of residential or commercial lots and contiguous parcels that are immediately adjacent to and owned and/or operated by the same individual or entity are

considered one open area. An open area does not include any unpaved vehicle/equipment traffic area as defined in this rule.

- 3.36.1 an unsubdivided or undeveloped land adjoining a developed or a partially developed residential, industrial, institutional, governmental, or commercial area.
- 3.36.2 a subdivided residential, industrial, institutional, governmental, or commercial lot, which contains no approved or permitted building or structures of a temporary or permanent nature.
- 3.36.3 a partially developed residential, industrial, institutional, governmental, or commercial lot and contiguous lots under common ownership.

The following condition will be placed on the ATCs to ensure compliance:

{3436} Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] N

Rule 8061 Paved and Unpaved Roads

This rule applies to any new or existing public or private paved or unpaved road, road construction project, or road modification project. The following condition is included on the ATCs to ensure compliance:

{3437} Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] N

Rule 8071 Unpaved Vehicle/Equipment Traffic Areas

The purpose of this rule is to limit fugitive dust emissions from unpaved vehicle and equipment traffic areas. Section 5.1 of this rule requires implementation of at least one specific control measure for Visible Dust Emissions whenever the Average Annual Daily Trips (AADT) will exceed 50, Vehicle Daily Trips (VDT) will exceed 150, VDT with 3 or more axles will exceed 25, or when 1000 or more vehicles will park or travel in the area in a given day. Specified control measures are:

- a. Implement an APCO-approved Fugitive PM10 Management Plan as specified in Rule 8011 (General Requirements):
- b. Watering
- c. Uniform layer of washed gravel
- d. Chemical/organic dust stabilizers/suppressants in accordance with the manufacturer's specifications;
- e. Vegetative materials
- f. Paving g. Roadmix

h. Any other method(s) that can be demonstrated to the satisfaction of the APCO that effectively limits VDE to 20% opacity and meets the conditions of a stabilized unpaved road.

Section 5.2 requires that one or more specific control measures be implemented on each day that 50 or more VDT, or 25 or more VDT with 3 or more axles, originates from within and remains exclusively within an unpaved vehicle/equipment traffic area.

Since this facility will transport chicken litter and additives using a front-end loader over unpaved areas, the AADT of 50 is expected to be exceeded, requiring implementation of a control measure. The following conditions will be placed on the ATCs to ensure compliance:

{3440} On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] N

Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8071 and 8011]

Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] N

Section 5.3 requires an owner/operator to restrict access and periodically stabilize a disturbed surface area whenever a site becomes inactive to comply with the conditions for a stabilized surface as defined in Rule 8011. The following condition will be placed on the ATCs to ensure compliance:

Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8071 and 8011]

Section 6.0 of this rule requires the owner/operator to comply with the recordkeeping requirements specified in Rule 8011. The following condition, previously mentioned, will be placed on the ATCs to ensure compliance:

Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8031, 8071, and 8011]

California Health & Safety Code 42301.6 (School Notice)

The District has verified that this site is not located within 1,000 feet of a school. Therefore, pursuant to California Health and Safety Code 42301.6, a school notice is not required.

California Environmental Quality Act (CEQA)

The California Environmental Quality Act (CEQA) requires each public agency to adopt objectives, criteria, and specific procedures consistent with CEQA Statutes and the CEQA Guidelines for administering its responsibilities under CEQA, including the orderly evaluation of projects and preparation of environmental documents. The San Joaquin Valley Unified Air Pollution Control District (District) adopted its *Environmental Review Guidelines* (ERG) in 2001. The basic purposes of CEQA are to:

- Inform governmental decision-makers and the public about the potential, significant environmental effects of proposed activities.
- Identify the ways that environmental damage can be avoided or significantly reduced.
- Prevent significant, avoidable damage to the environment by requiring changes in projects through the use of alternatives or mitigation measures when the governmental agency finds the changes to be feasible.
- Disclose to the public the reasons why a governmental agency approved the project in the manner the agency chose if significant environmental effects are involved.

The District determined that no other agency has broader discretionary approval power over the project and that the District is the first agency to act on the project, therefore establishing the District as the Lead Agency for the project (CEQA Guidelines §15051(b). The District's engineering evaluation of the project (this document) determined that compliance with District rules and permit conditions would reduce and mitigate the project's potential air quality impacts to less than significant.

An Initial Study is being prepared, to determine if the project may have a significant effect on the environment. A Negative Declaration or Mitigated Negative Declaration will be prepared if there is no substantial evidence that the project or any of its aspects may cause a significant effect on the environment. Otherwise, an Environmental Impact Report will be prepared. The public review period will not be less than 20-days for a Negative or Mitigated Negative Declaration and not less than 30-days for an EIR (CCR §15105)

The issuance of the Authority to Construct (ATC) constitutes the final decision to approve the project and will not be issued until the District has certified the final environmental assessment. Pursuant to CEQA Guidelines §15075 a Notice of Determination will be filed within five (5) days of the issuance of the ATC.

Mitigation of Greenhouse Gas Emissions

On December 17, 2009, the San Joaquin Valley Air Pollution Control District (District) adopted the policy "District Policy – Addressing GHG Emission Impacts for Stationary Source Projects Under CEQA When Serving as the Lead Agency". The policy was developed to assist Lead Agencies, project proponents, permit applicants, and interested parties in assessing and reducing the impacts of project specific greenhouse gas (GHG) emissions on global climate

change. The District policy uses an approach intended to streamline the process of determining if project specific GHG emissions would have a significant effect.

The District Policy for greenhouse gas emissions requires that projects undergo environmental review pursuant to CEQA unless they satisfy one of the following conditions:

- 1. The project equipment be designed and operated in accordance with "Best Performance Standards" (BPS) established by the District. Best performance standards are adopted by the District after review and consideration of possible environmental effects. The District has determined that the operation of equipment that includes BPS results in less than significant cumulative impacts.
- 2. The project must be designed to achieve a 29% reduction in GHG emissions compared to the 'business as usual" (BAU) design case. The District has determined that projects that achieve a 29% reduction in GHG emissions compared to BAU design case result in less than significant cumulative impacts.
- 3. The greenhouse gas emissions from the project are rendered less than significant by reducing GHG emissions from an existing activity, or by providing District approved emission reduction credits. The District has determined that such reductions result in projects that have less than significant cumulative impacts.

Projects failing to meet one of the conditions discussed above must undergo environmental review pursuant to CEQA.

Applicant has proposed to meet condition #2 above by demonstrating that GHG emissions from the cryogenic gas plant are at least 29% less than the 'business as usual' (BAU) design case. The BAU case is considered representative of a typical natural gas processing plant built in California during the period 2002 through 2003 and includes the following characteristics:

BAU

- 1. IC engine-driven compressors powered by natural gas.
- 2. Flaring of waste gas streams
- 3. Use of separated ethane (deethanizer gas) as fuel onsite
- 4. Natural gas-fired combustion equipment (O2 heater, hot oil heater) and natural gas flare pilot and purge
- 5. GHG from Electricity Generation-Assume zero as worst case

Compression	Total compression horsepower = 26,900 (inlet gas) + 20,100 (residue gas) + 11,700 refrigeration) + 7600 (overhead gas) = 66,300 hp
	66,300 hp /0.35 x 2542.5 Btu/hp-hr x MMBtu/10 ⁶ Btu = 481.6 MMBtu/hr
	CO2 Emissions: 481.6 MMBtu/hr x 116.7 lb/MMBtu = 56,202.72 lb-CO2e/hour
	CH4 Emissions: 481.6 MMBtu/hr x 0.011 lb/Btu x 23 lb-CO2e per lb-CH4
	= 121.84 lb-CO2e/hour
	N2O Emissions : 481.6 MMBtu/hr x 0.00022 lb/Btu x 296 lb-CO2e per lb-N2O
	= 31.36 lb-CO2e/hour
	Total = 52,202.72 + 121.84 + 31.36 = 52,355.92 lb-CO2e/hour
	52,355.92 lb-CO2e/hour x 8760 hr/year ÷ 2,000 lb/ton = 229,319 tons-CO2e/year
	229,319 short tons-CO2e/year x 0.9072 metric tons/short ton
	= <u>208,038 metric tons CO2e/yr</u>
Flaring**	Regeneration Gas from Molecular Sieve (Stream 223) - 208,457 metric tons CO2e/yr CO2 Gas from Amine/Glycol Regeneration (Stream 231) - 159,620 metric tons CO2e/yr Total = 208,457 + 159,620 = 368,077 metric tons CO2e/yr
Combustion of	Combustion of Ethane from Deethanizer (Stream 184) – 552,443 metric tons CO2e/yr
ethane**	HHV of Stream 184 = 9,021,430 MMBtu/yr GHG from combustion of natural gas
	CO2 Emissions: 9,021,430 MMBtu/yr x 116.7 lb/MMBtu = 1,052,800,881 lb-CO2e/yr
	CH4 Emissions: 9,021,430 MMBtu/yr x 0.011 lb/Btu x 23 lb-CO2e per lb-CH4
	= 2,282,422 lb-CO2e/yr
	N2O Emissions : 9,021,430 MMBtu/yr x 0.00022 lb/Btu x 296 lb-CO2e per lb-N2O
	= 587,476 lb-CO2e/yr
	Total = 1,052,800,881 + 2,282,422 + 587,476 = 1,055,670,779 lb-CO2e/yr
	1,055,670,779 lb-CO2e/yr ÷ 2,000 lb/ton x 0.9072 metric tons/short ton
	= 478,852 metric tons CO2e/yr
	Increase in GHG with Stream 184 as fuel (rather than natural gas) 552,443 metric tons CO2e/yr - 478,852 metric tons CO2e/yr = 73,591 metric tons CO2e/yr

Combustion and flare pilot and purge	19.5 MMBtu/hr x 8760 = 170,820 MMBtu/yr (O2 heater) 206.7 MMBtu/hr x 8760 = 1,810,692 MMBtu/yr (hot oil heater) 29,490 MMBtu/yr (flare pilot and purge)
	Total 2,011,002 MMBtu/yr
	GHG from combustion of natural gas CO2 Emissions: 2,011,002 MMBtu/yr x 116.7 lb/MMBtu = 234,683,933 lb-CO2e/yr CH4 Emissions: 2,011,002 MMBtu/yr x 0.011 lb/Btu x 23 lb-CO2e per lb-CH4
	= 508,784 lb-CO2e/yr
	N2O Emissions : 2,011,002 MMBtu/yr x 0.00022 lb/Btu x 296 lb-CO2e per lb-N2O
	= 130,956 lb-CO2e/yr
	Total = 234,683,933 lb-CO2e/yr + 508,784 lb-CO2e/yr + 130,956 lb-CO2e/yr
	= 235,323,673 lb-CO2e/yr
	235,323,673 lb-CO2e/yr ÷ 2,000 lb/ton x 0.9072 metric tons/short ton
	= 106,743 metric tons CO2e/yr
	ione (District Policy APP 2015)

^{*}Greenhouse Gas Emissions (District Policy APR 2015)

BAU GHG

= 208,038 + 368,077 + 73,591 + 106,743

= 756,449 metric tons CO2e/yr

GHG Emissions from Proposed Design

- 1. Electrically-driven compressors
- 2. No flaring of waste gas streams
- 3. Injection of separated ethane (deethanizer gas)
- 4. Natural gas-fired combustion equipment (O2 heater, hot oil heater) and natural gas flare pilot and purge
- 5. GHG from Electricity Generation to Power Compressors

Compression	0 metric tons CO2e/yr
Flaring	0 metric tons CO2e/yr
Combustion of ethane	0 metric tons CO2e/yr
Combustion and flare	106,743 metric tons CO2e/yr
pilot and purge	
Indirect GHG	66,300 hp /0.35 x 2542.5 Btu/hp-hr x MMBtu/10 ⁶ Btu
Emissions	x 8760 hr/yr = 4,218,816 MMBtu/yr
	4,218,816 MMBtu/yr x kWh/0.013080 MMBtu = 322,539,450 kWh/yr
	322,539,450 kWh/yr x 0.524 lbCO2/kWh* ÷ 2,000 lb/ton x
	0.9072 metric tons/short ton
	= 76,663 metric tons CO2e/yr

^{**} Spreadsheets in Attachment XII

*CPUC- Approved Emissions Factor

GHG Emissions from Proposed Design 106,743 + 76,663 = 183,406 metric tons CO2e/yr

Reduction in GHG Emissions

(756,449 - 183,406)/756,449 = 76%

The project is designed to achieve significantly more than 29% reduction in GHG emissions compared to the 'business as usual" (BAU) design case. Therefore GHG emissions compared to BAU result in less than significant cumulative impacts.

IX. Recommendation

Compliance with all applicable rules and regulations is expected. Pending a successful NSR Public Noticing period, issue Authorities to Construct S-2234-216-0 through '-240-0 subject to the conditions included on the attached draft Authority to Construct in **Attachment XIII**.

X. Billing Information

Annual Permit I	Annual Permit Fees					
Permit Number	Fee Schedule	Fee Description	Annual Fee			
S-2234-216	3020-01H	26,900 hp	\$1030.00			
S-2234-217	3020-06	miscellaneous	\$105.00			
S-2234-218	3020-02H	19.5 MMBtu/hr	\$1030.00			
S-2234-219	3020-01D	120 hp	\$314.00			
S-2234-220	3020-01A	30 hp	\$117.00			
S-2234-221	3020-01H	4043 hp	\$1030.00			
S-2234-222	3020-01H	20,100 hp	\$1030.00			
S-2234-223	3020-01D	120 hp	\$314.00			
S-2234-224	3020-01F	600 hp	\$607.00			
S-2234-225	3020-01E	280 hp	\$412.00			
S-2234-226	3020-01H	11,700 hp	\$1030.00			
S-2234-227	3020-06	miscellaneous	\$105.00			
S-2234-228	3020-01A	17.5 hp	\$117.00			
S-2234-229	3020-01H	1210 hp	\$1030.00			
S-2234-230	3020-02H	206.7 MMBtu/hr	\$1030.00			
S-2234-231	3010-01H	7,600 hp	\$1030.00			
S-2234-232	3020-01A	10 hp	\$87.00			
S-2234-233	3020-05A	2000 gallons	\$87.00			
S-2234-234	3020-05A	3000 gallons	\$87.00			
S-2234-235	3020-02H	11,156 MMBtu/hr	\$1030.00			
S-2234-236	3020-05B	12,600 gallons	\$93.00			
S-2234-237	3020-05B	12,600 gallons	\$93.00			
S-2234-238	3020-05C	21,000 gallons	\$135.00			
S-2234-239	3020-05C	21,000 gallons	\$135.00			
S-2234-240	3020-10B	175 hp	\$117.00			

Attachments

I: Project Location Map

II: Process Flow Diagrams

III: Manufacturer's Information on Low NOx Burner

IV: Fugitive Emissions

V: IC Engine

VI: Uncontrolled Tank Emissions

VII: Emissions Profiles

VIII: BACT Guidelines

IX: BACT Analysis

X: HRA/AAQA

XI: Statewide and Title V Compliance Certification Forms

XII: Speadsheets for GHG Calculations

ATTACHMENT I Project Location Map

Table 1.1 Location of New Cryogenic Gas Plant

Cryogenic Gas Plant		Location of Cryoge		
Location in S-2234	Qtr	Sec.	Twn	Rng.
	NW	35	T30S	R23E

Figure 1.1
General Location of the New 35R Cryogenic Gas Plant

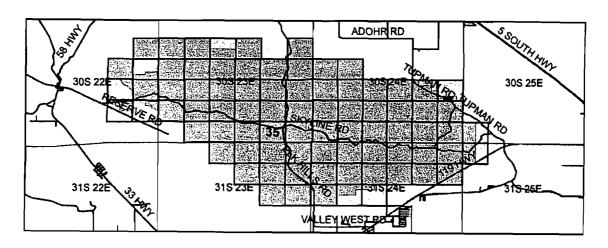
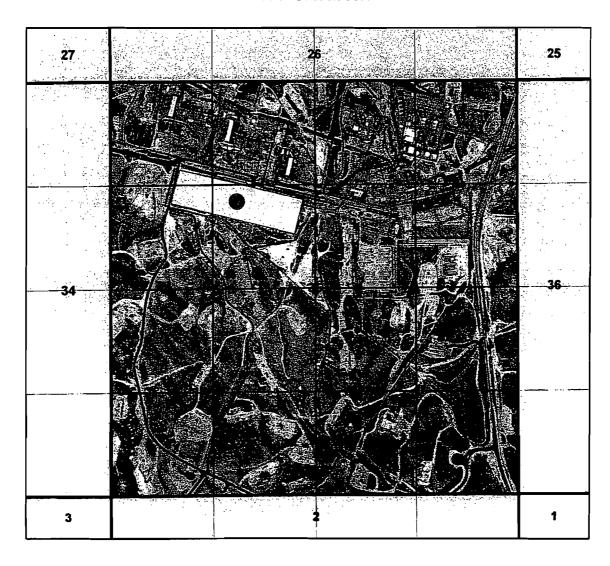


Table 1.2
Geographic Location of New Cryogenic Gas Plant

Cryogenic Gas Plant		Centroid of Gas Processing Plant				
Location in S-2234	Units	X-Coord	Y-Coord	System Description		
Longitude and Latitude	Degrees	-119.478141	35.277927	GCS, DD, NAD 1983		
State Plane System	Feet	6,120,495.46	2,290,709.30	PCS, CA Zone-V, NAD 1983		
UTM Zone 11	Meters	274,609.27	3,906,680.93	PCS, UTM Zone 11,NAD 1983		
California Teal	Meters	47,430.90	-304,195.66	PCS, NAD 1983		

Figure 1.2 Section 35R Location of the New Cryogenic Gas Plant

Plant Location NW 1/4 Section 35R



The Gas Plant Stationary Source (S-2234) is located within the boundaries of the Elk Hills Oilfield. The "core properties" within the gas plant stationary source comprise a contiguous area having a size of about 75 square miles. The cryogenic gas plant will be located near the center of this 75 square mile area. The distances from the gas plant location to the nearest property boundaries are summarized below.

Table 1.3

Distance from Facility to Property Boundary Lines

¹ Distance From Facility to Property Boundary	Distance to Property Boundary (Miles)					
	North	East	South	West		
	3.48	8.06	3.41	3.46		

Distance from the new Cryogenic Gas Plant to the nearest property boundary (excluding roads).

The oilfield location will ensure that the operation of the facility does not result in a public nuisance or a health risk. The nearest populated place is the community of Dustin Acres which is located approximately 6.4 miles SE of the facility. The distance and geographic location of sensitive receptors (schools, hospitals, parks and churches) are summarized below and is shown in Figure 1.3.

Table 1.4
Distance from Facility to Nearest Receptors

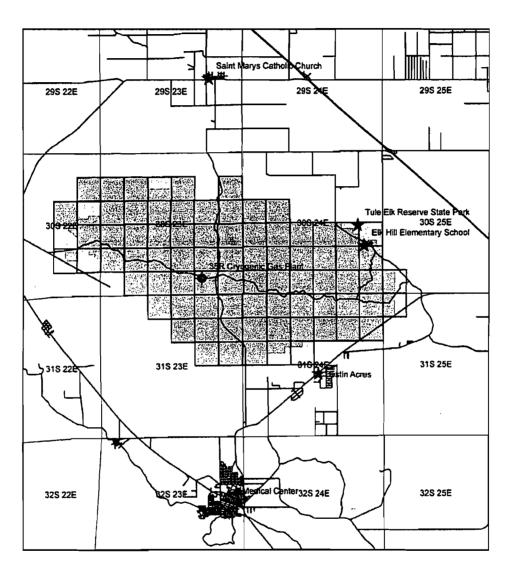
Distance From Facility to Nearest Receptor	Distance, Direction and Location of Nearest Receptors						
	Distance		UTM Zone 11, NAD83		CA Teal, NAD83		
	Miles	Direction	X Meters	Y Meters	X Meters	Y Meters	
St. Mary's Church	8.47	N	275,476.61	3,920,267.53	47,882.33	-290,578.04	
Elk Hills School	6.95	NE	285,878.39	3,908,605.56	58,622.70	-301,926.28	
Tule Elk Reserve Park	6.95	NE	285,481.94	3,910,002.42	58,184.24	-300,541.03	
Dustin Acres at Business	6.38	SE	282,409.91	3,899,994.01	55,422.50	-310,646.64	
Taft Medical Center	9.47	S	276,679.60	3,891,315.61	49,965.41	-319,501.91	

²Business not located within Occidental of Elk Hills Inc., Elk Hills Oilfield;

Figure 1.3

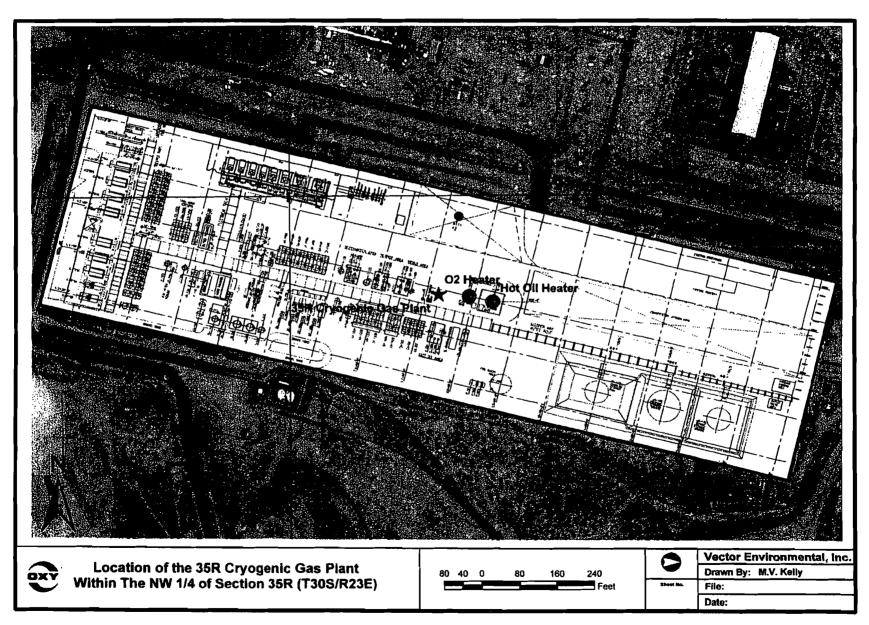
Location of Nearest Business (Dustin Acres) and

Nearest Sensitive Receptors (i.e. School, Park, Hospital or Church)

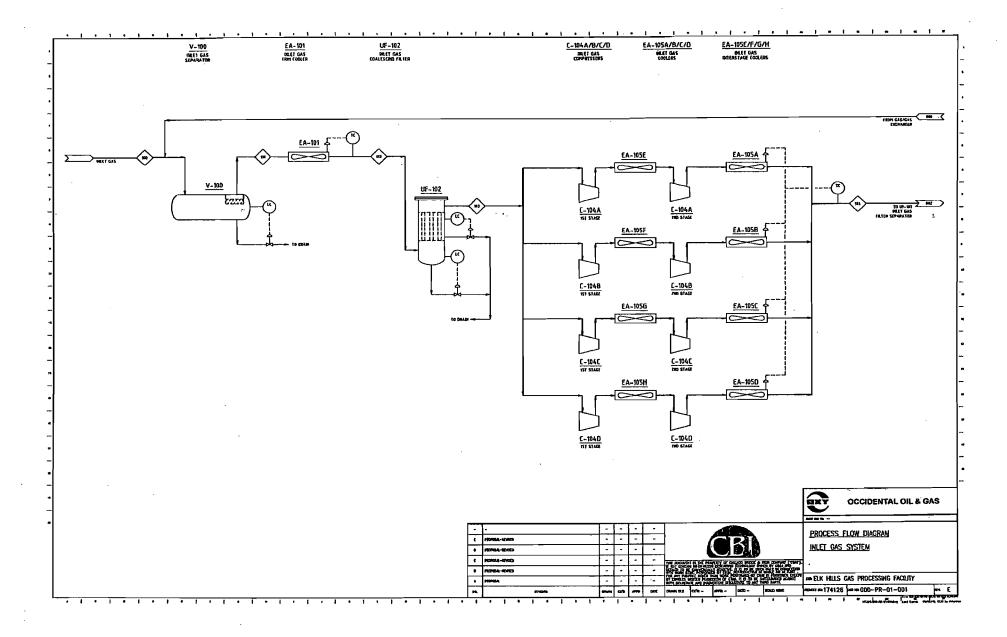


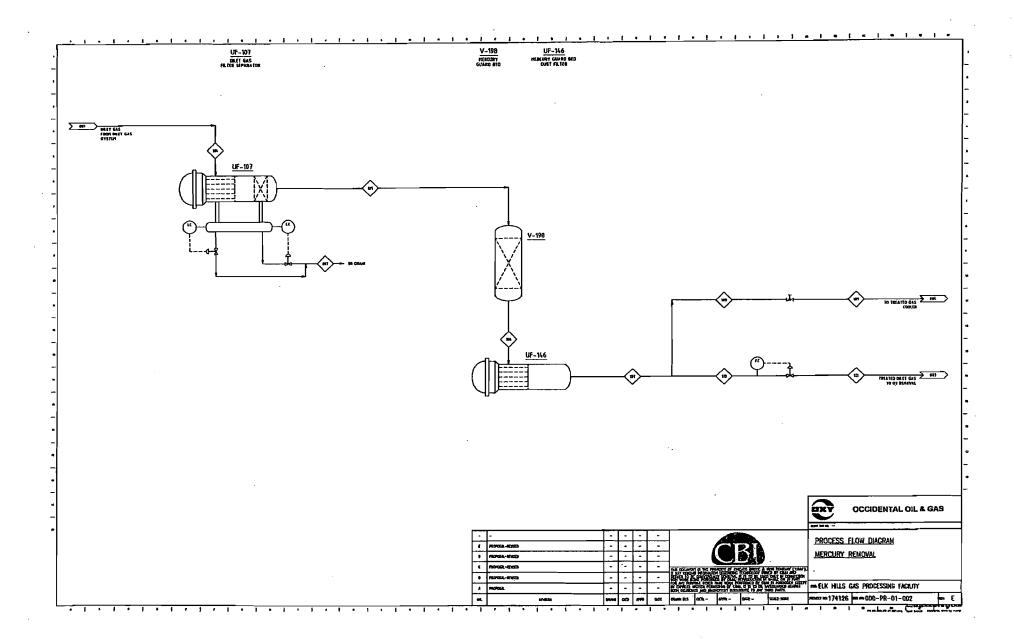
The facility will occupy approximately 16.71 acres in the NW ½ of Section 35R (T30S/R23E). An aerial view showing the location of the facility within the quarter section is shown below. A detailed plot plan showing the arrangement of the equipment within the facility is included at the end of this part of the report.

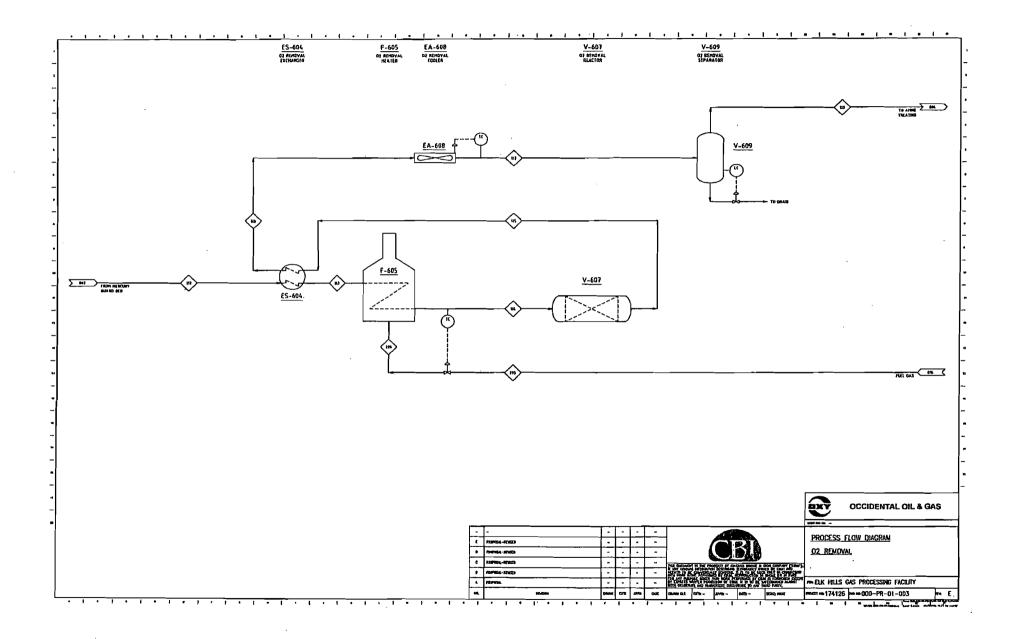
Figure 1.4
Aerial View of Cryogenic Gas Plant (NW 1/4 of Section 35R)

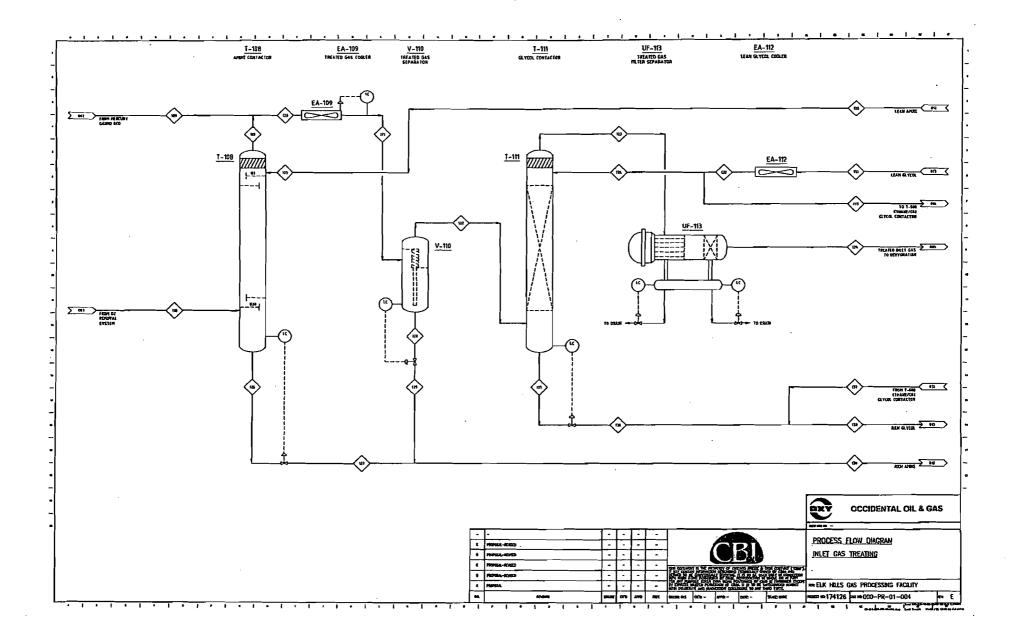


ATTACHMENT II Process Flow Diagrams

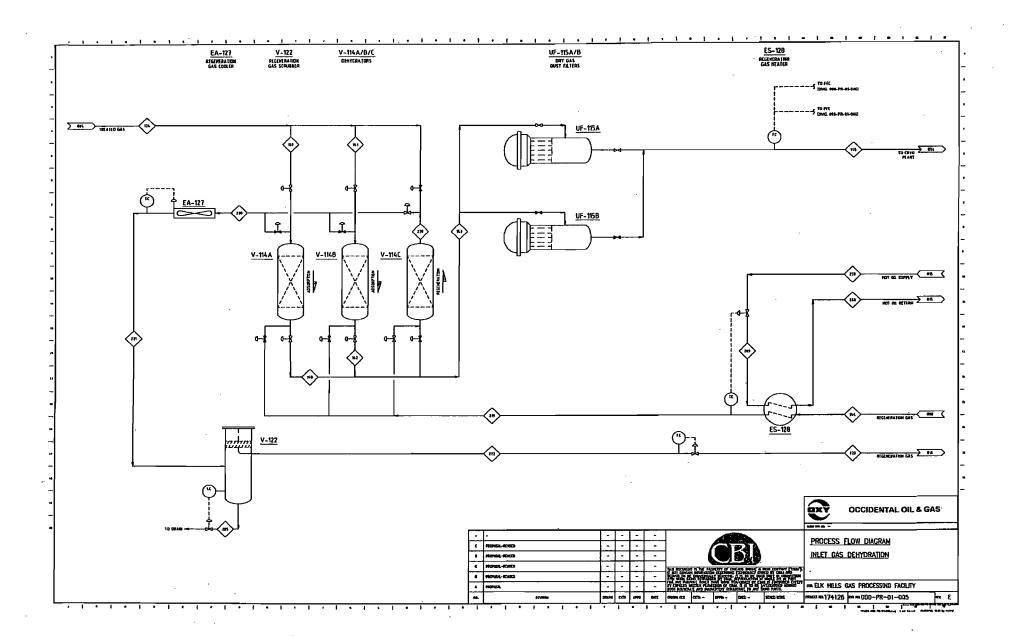


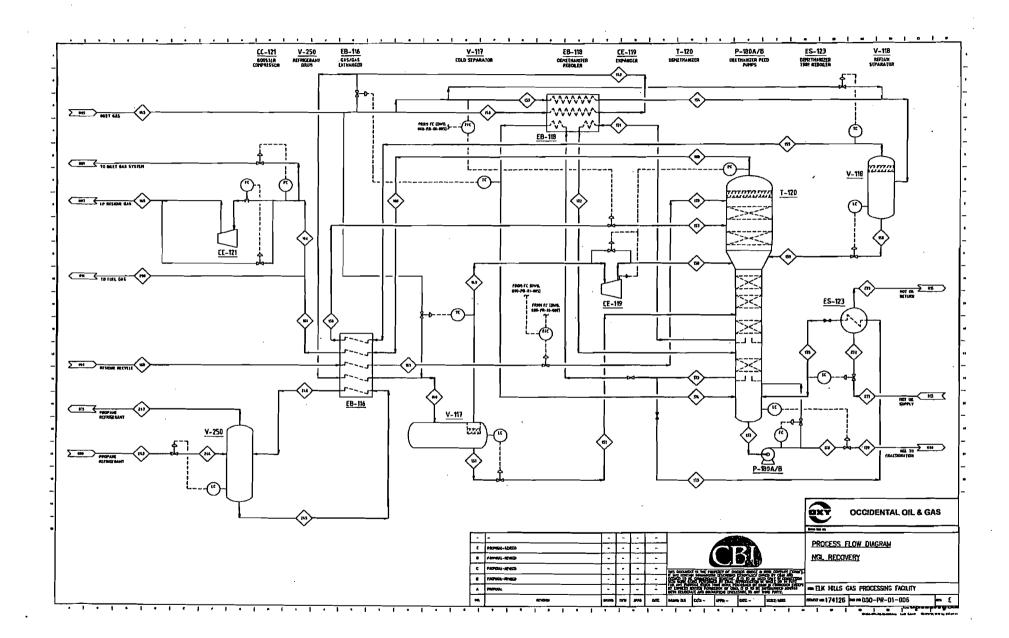


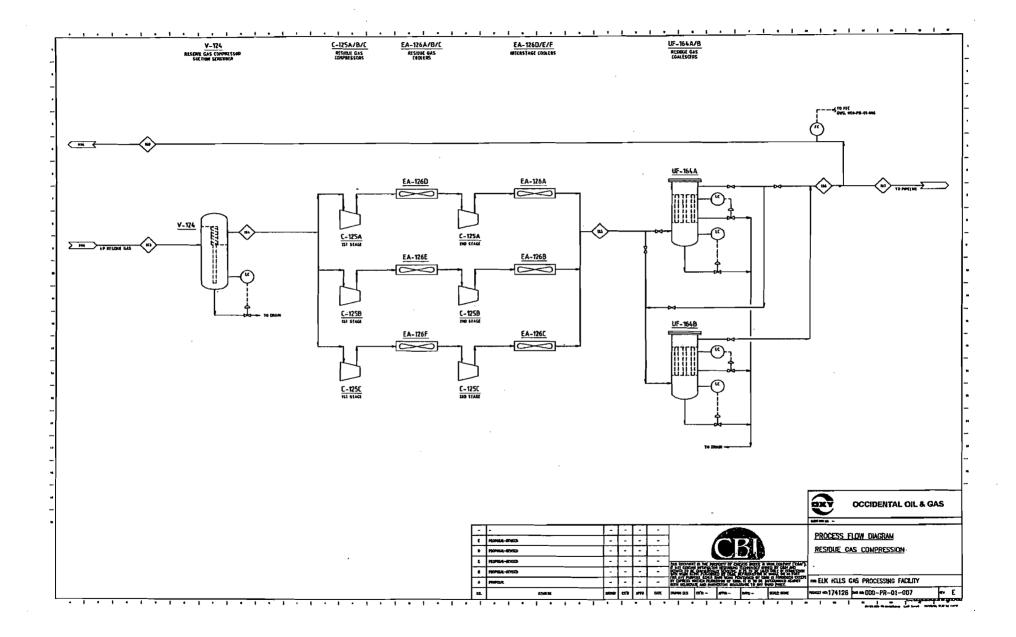


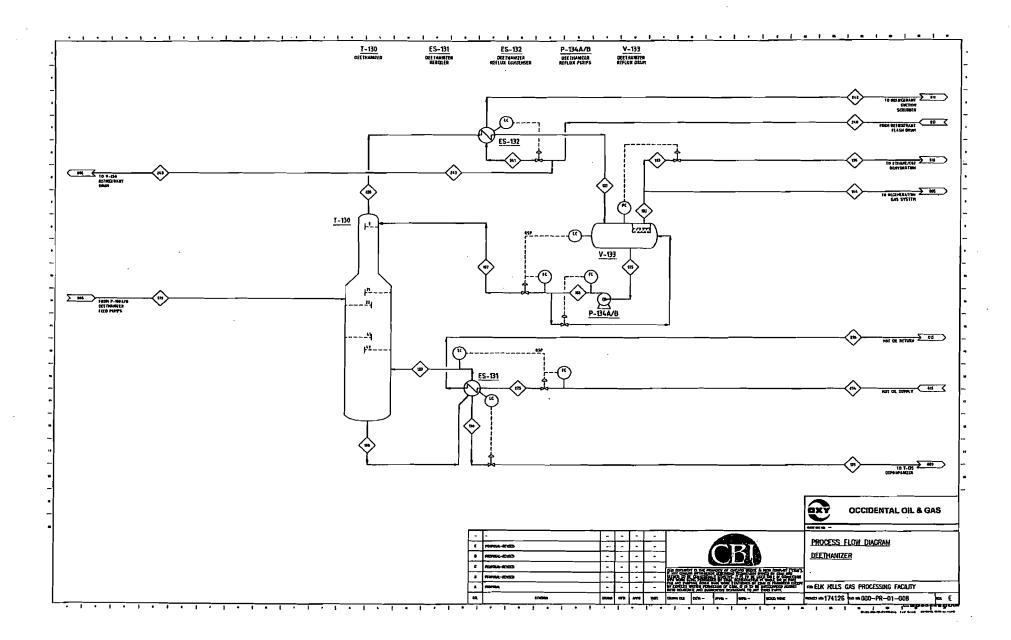


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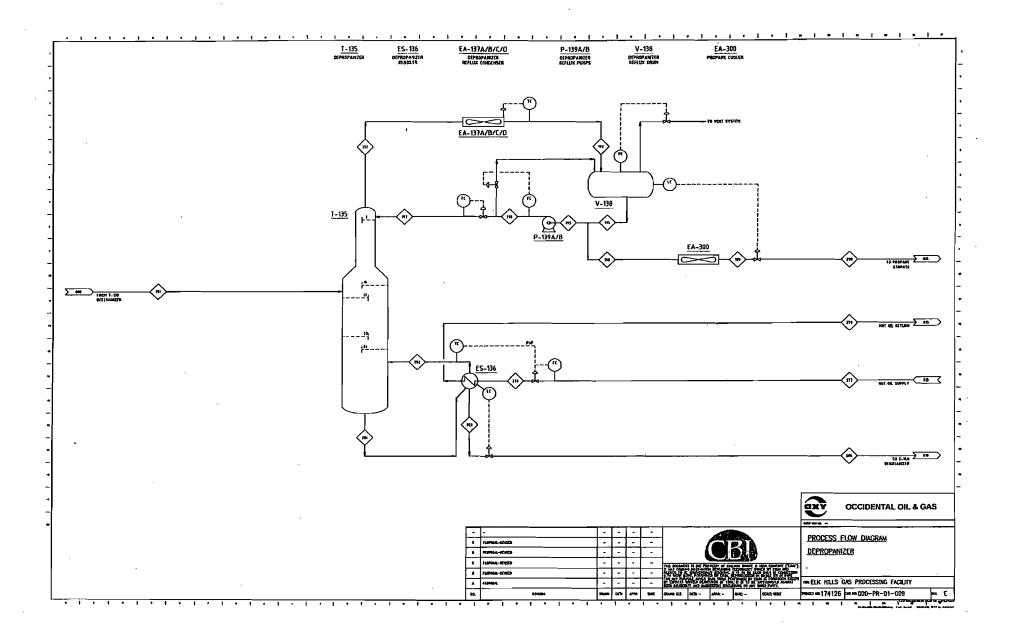


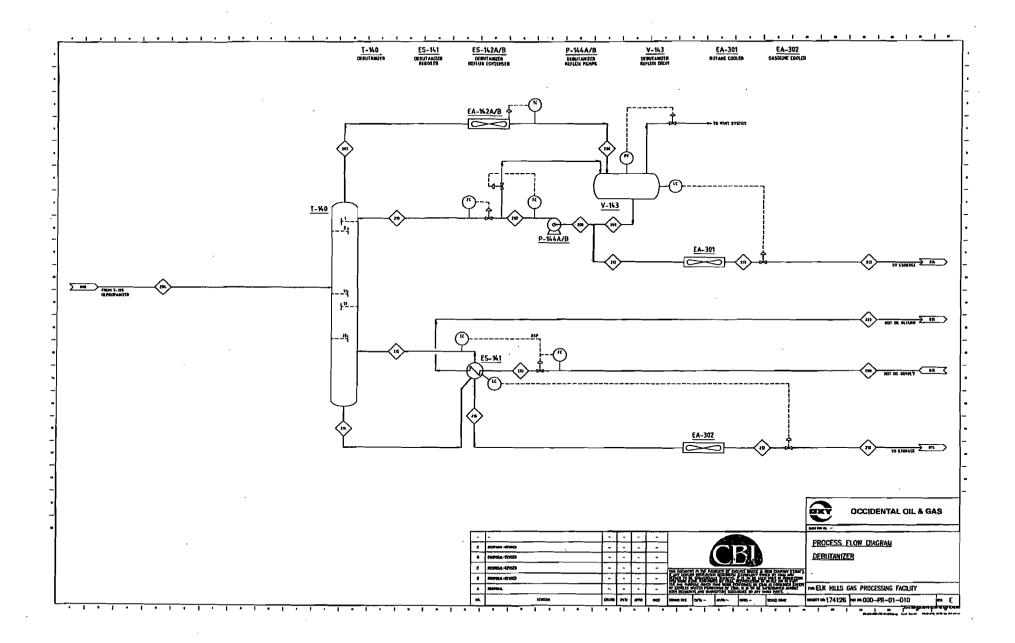


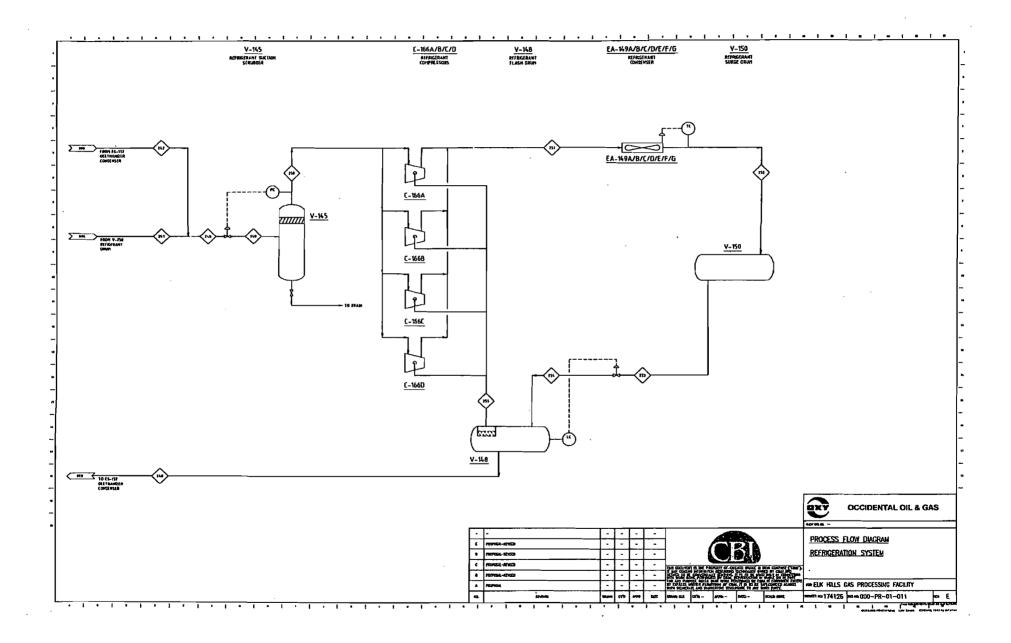


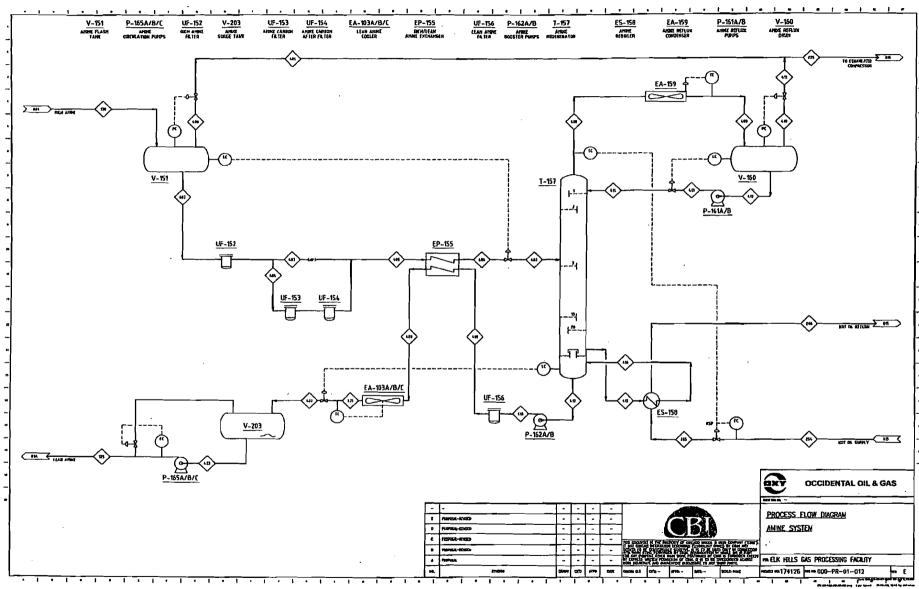


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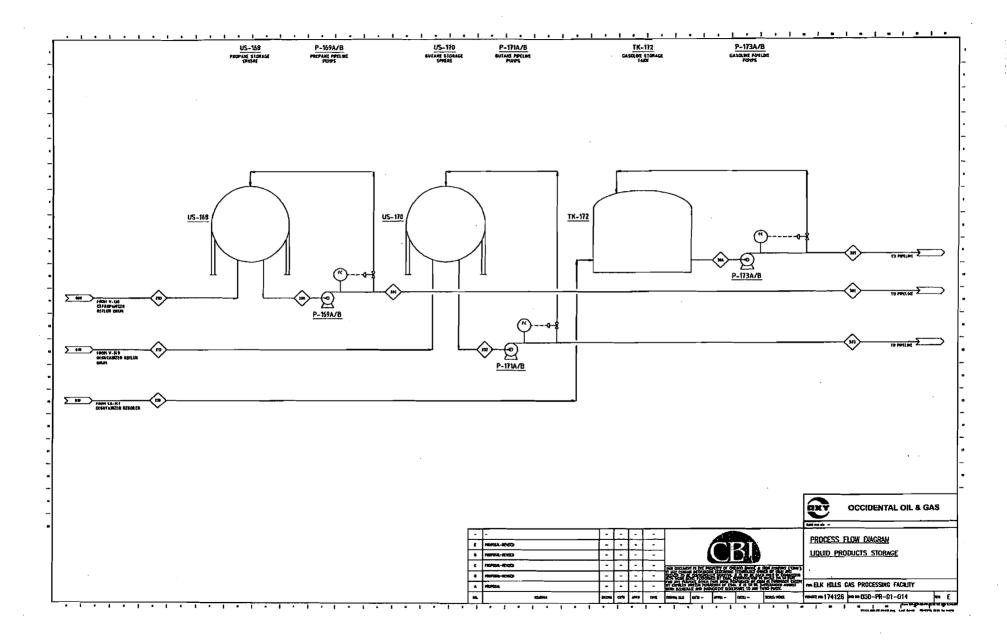


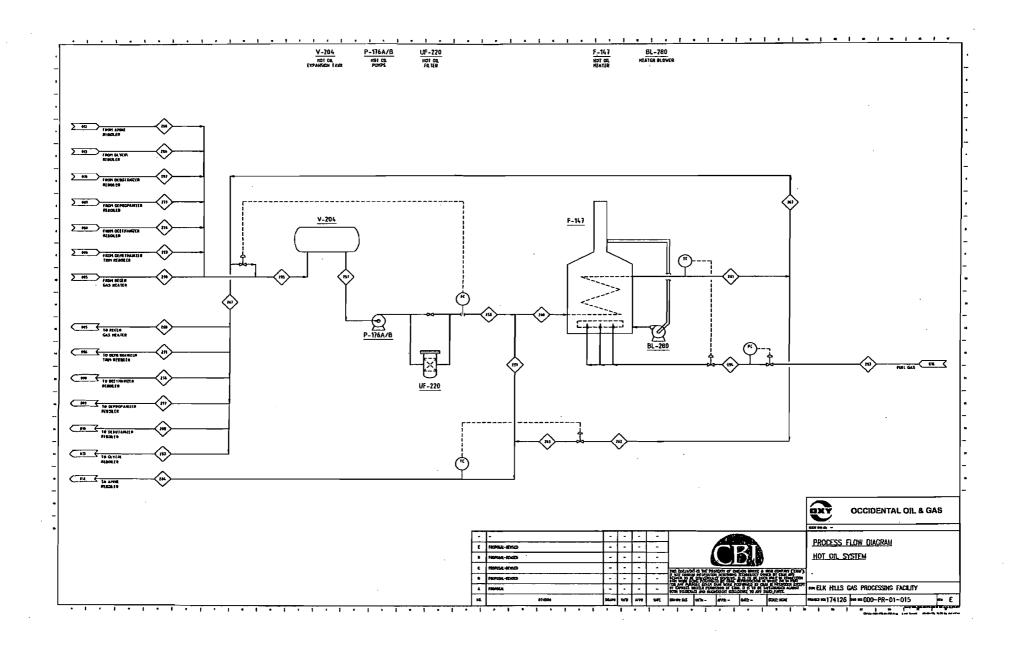


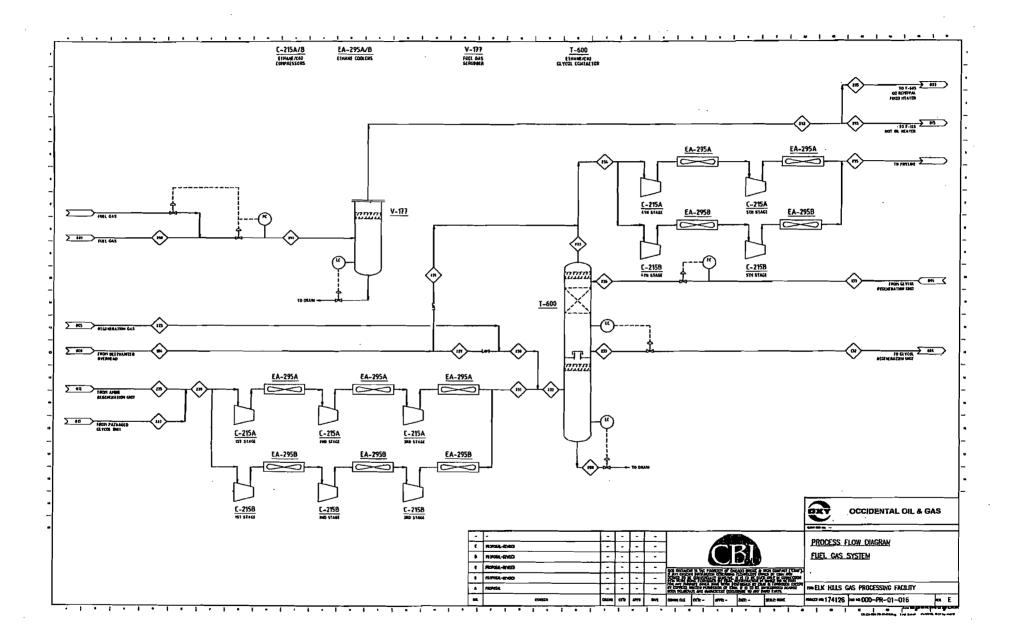




B-166A/B GLYCOL REGISERATOR BLOWERS UP-167
GLYCOL REGINERATION
PACKAGE B-166A/B PACKAGEO GLYCOL REGENERA SIEN UNIT OCCIDENTAL OIL & GAS PROCESS FLOW DIAGRAM CLYCOL RECENERATION 4 MONTA-6000 S PERFORM-ROSES ELK HILLS GAS PROCESSING FACILITY PREST == 174126 == 1=000−PR=01=013







ATTACHMENT III Manufacturer's Information on Low NOx Burner



TODD'



C-RMB™ Cell-Rapid Mix Burner

Them's Ethicent, Respone, Ultra cownship. Burner lust Got Even Better

IMPROVED ULTRA-LOW EMISSIONS & OPTIMUM PERFORMANCE

- Sub 5ppm NOx
- Less than 50ppm CO
- Extremely stable combustion
- Safe operation with simple controls
- Excellent burner turndown
- Low installation, operating and maintenance costs

BASED ON PROVEN ULTRA-LOW-NOX BURNER DESIGN

- More than 350 Rapid Mix Burners (RMBs) installed since 1994
- . Thermal NOx controlled by FGR
- Prompt NOx controlled by rapid mixing of fuel and air
- No premix inside register prevents flashback
- Stabilized by high-swirl primary zone and refractory quart
- Simple, rugged design with no moving parts

INDUSTRY REQUIREMENTS DEMAND IMPROVED BURNER PERFORMANCE

California's Central Valley region recently passed a regulation requiring that many existing industrial boilers be upgraded to meet a NOx requirement of less than 9ppm. As part of the rule's implementation, an extension was given to users who agreed to meet a NOx level of 6ppm. Other California air districts are proposing updated regulations that would require a NOx level of 5ppm. In most applications, the current versions of the *RMB* can operate at 6 to 7ppm, which easily allows them to meet a 9ppm NOx requirement. In order to meet a 5 or 6ppm NOx requirement, a burner was required that would reliably operate at 3 to 4ppm.

A solution was engineered by using multiple single-zone burners applied in unison, thus allowing configurations such as one-over-one, or three rows of two — to meet the required capacity, maintain the fully swirling flow through each burner, and fit within the confines of the given boiler furnace geometry. The C-RMB not only reduces costs and space requirements, but it is a proven alternative to the catalytic control of NOx emissions.

CELL BURNER ARRANGEMENT

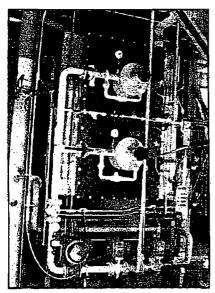
The patented ultra-low-NOx C-RMB utilizes multiple burner "cells," rather than one large single burner to break the combustion into multiple zones. The two-cell concept has proven extremely successful in several installations and can accommodate boilers with heat inputs up to 120 MMBtu/hr. Additional burner cells can be added for boilers requiring higher heat inputs.

C-RMB™ Cell-Rapid Mix Burner

CUSTOMER NEEDS	OPERATIONS	AIR QUALITY
• Easy to Install	Simple Controls	Meets BACT
Quick Start-ups	Excellent Turndown	Ultra-Low-NOx
• Lower Cost	• Fast Ramp Rates	• Low CO
• Trouble-free Design	No Moving Parts	Low Emissions over Turndown Range

INITIAL TESTING

The C-RMB performed exceptionally well in preliminary testing conducted at an end user site. Although the 30,000 lb/hr boiler was only required to meet NOx levels of 9ppm, which could be accomplished by installing a single RMB with 30% FGR, it was equipped with two burner "cells" and tested with higher FGR levels. The boiler was operated with NOx levels between 4 to 5ppm when operating with two burners at boiler loads up to around 70%. The FGR rate required to operate at this NOx level was consistent with the results from firing the burners independently — ranging from 40 to 45%.



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Contact your Coen representative

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C-RMB MEETS PROJECT GOALS

The C-RMB was installed at a tomato processing facility in central California as part of the retrofit of two 80,000 lb/hr "D" style package watertube boilers. The facility was required to meet an emission limit of 5ppm NGx and 90ppm CO on both boilers. Both units were set up to operate below 5ppm NOx and 50ppm CO, and have been operated in automatic with a ramp rate from 20 to 100% firing rate within three minutes. Source testing of these boilers was performed and based on the successful results, the user ordered another C-RMB to retrofit a third boiler at this site.

COEN'S DEPENDABLE BURNER MANAGEMENT SYSTEMS AND EXCEPTIONAL SERVICE

Coen Company designs the highest quality, most advanced and dependable burner systems in the world. Our ultra-low-NOx technologies offer significant financial and performance benefits compared to other burner or post-combustion systems.

Coen's engineers take the time to listen, analyze and understand the needs of every burner management system's design. Each system is evaluated for fuel-firing configurations, individual burner characteristics, and operator interface preference.





RMB" TEDD Ultra low Emission's Rapid Mix Blimer Combustion



SCR Emission Levels. Low-NOx Burner Prices

Ultra low-NOx emissions used to come with a catch – the high costs and complexities of SCR systems. The patented TODD® Rapid Mix Burner (RMB) from John Zink Company revolutionizes the concept of economical NOx reduction by delivering single-digit NOx emissions, ultra-low CO and VOC emissions at a fraction of the cost of SCRs.

Quite simply, the RMB is the smart, ultra low-NOx solution that delivers.

Guaranteed Emissions

• Less than 9 ppm NOx • Less than 25 ppm CO • Less than 3 ppm VOC

With the added benefits of:

- · easy installation and start-up;
- a compact, stable flame that eliminates the risk of flame impingement;
- no moving parts provides reliable and repeatable operation with nothing to adjust;
- · streamlined air quality permitting tasks; and
- opportunities for emission-reduction credits.



Previously, ultra low-NOx levels could only be achieved with

SCRs – and hefty price tags. The TODD RMB has changed this with its revolutionary rapid-mix technology, which not only cuts costs but space requirements as well. Today, RMB technology is the best commercially available and proven alternative to the catalytic control of NOx emissions.

Breakthrough Thinking for Advanced Performance

The RMB's innovative technology comes from "start-over" thinking on avoiding the fundamental conditions for NOx formation:

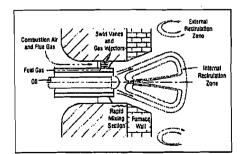
- fuel-rich regions with their potential for prompt NOx formation; and
- higher flame temperatures that produce thermal NOx.

The answer? A radically different gaseous injection and mixing system that utilizes:

- rapid mixing of combustion air and fuel gas prior to the ignition point;
- · burner geometry that produces an extremely stable flame; and
- the introduction of FGR to dramatically reduce peak flame temperatures.

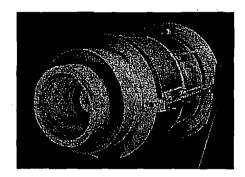
The Ultimate NOx Control by Design

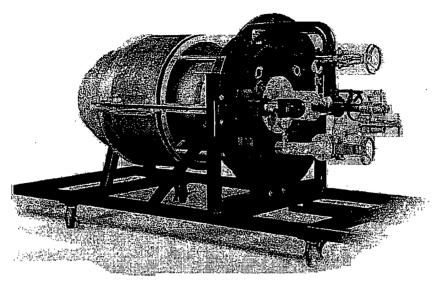
The basic RMB design utilizes a parallel-flow air register with no moving parts. Combustion air premixed with FGR enters the register where the entire mixture passes through a set of axial swirl vanes. These vanes, which are attached to a central gas reservoir, have hollow bases that are machined for gas injection. In fact, the swirl vanes



actually are the gas injectors, which create the RMB's near perfect fuel/air mixture.

Desired stoichiometry and this ideal fuel/air mixture virtually eliminate prompt NOx (the first 15-20 ppm of NOx typically formed in other burners). Thermal NOx is then minimized using FGR mixed with combustion air upstream of the burner to control flame temperature.





Guaranteed Results, Reliable Operation

For boilers firing natural gas, the RMB's single-digit NOx and ultra-low CO and VOC emissions are guaranteed. Regardless of heat input. With or without preheated combustion air. What's more, a variety of gaseous fuels can be fired by the RMB with similar results. It's no surprise then that TODD burners account for more successful 9 ppm results than any other brand operating today.

When firing oil, the RMB uses TODD's advanced atomizers and FGR to provide NOx levels consistent with conventional low-NOx oil burners.

The RMB contains no moving parts and requires no burner adjustments. Its stable, extremely compact flame is half the length of a staged combustion flame, reducing the required furnace dimensions and eliminating impingement. Unlike other burners, this makes the RMB suitable for use on both new boilers and retrofits of existing units.

Earn Valuable Emission-Reduction Credits

The RMB helps reduce NOx levels below your local limits, which can result in emission-reduction credits that can be sold or traded on the open market. Credits can also be "banked" to offset future expansion, comply with future regulations, or make other retrofits unnecessary.

Ultra low-NOx and CO emissions also provide welcomed opportunities for positive or improved community relations. In many cases, ultra-low emissions can also keep new NOx sources below certain "trigger points" for permits, reviews, monitoring and other compliance activities.

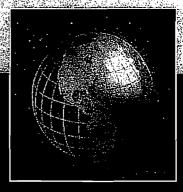
In many cases, the result of installing a TODD RMB and achieving NOx levels below local limits can result in reduction credits that will actually pay for your retrofit.

The Right Ultra Low-NOx Solution for Your Application

The RMB is ideal for a variety of applications, including packaged water-tube boilers and field-erected units. In addition, the RMB offers outstanding performance on refractory-lined furnaces for dryers or fluid bed boiler warm up, meeting the same ultra-low emissions by operating with approximately 50 percent excess air and zero FGR. And because the RMB is easy to install and start up, it expedites the construction of new plants, expansions and retrofits.

As the world's provider of cost-effective, ultra-low NOx solutions for combustion applications, John Zink Company has helped companies across the globe turn NOx emission concerns into affordable answers. Find out today how TODD burners can start working for your plant to achieve the clean, economical combustion you're looking for.





Developing Clean Air Solutions for Planet Earth^{**}

IN THE USA

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OTHER LOCATIONS

Houston
Los Angeles
Calgary
London
The Netherlands
Rotterdam
Paris
Frankfurt
Milan
Madrid
Singapore
Sydney

Manufactured Under Patent Numbers 5,407,347 and 5,470,224



ATTACHMENT IV Fugitive Emissions

Inlet Gas System (Process Flow Diagram No. 001)

Type of	Component	Component	Weighted	Weighted	Weighted Average	Fugitive VOC
Component	Service ^{1, 2}	Counts	Average Leak	Average Leak	Leak Rate	Emissions
Oonponent	Service	Counts	(ppmv)	Fraction	lb/day*component	(lb/day)
Valves	Gas/Light Liquid	181	2,000	0.0000	7.392E-04	0.134
	Light Crude Oil	261	2,000	0.0000	7.392E-04	0.193
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Pump Seals	Gas/Light Liquid	0	. 0	0.0000	0.000E+00	0.000
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	_ 0	0	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	24	2,000	0.0000	2.376E-03	0.057
	Light Crude Oil	41	2,000	0.0000	3.379E-03	0.139
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Connectors	Gas/Light Liquid	1,204	2,000	0.0000	4.488E-04	0.540
	Light Crude Oil	3,160	2,000	0.0000	4.541E-04	1.435
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	770	2,000	0.0000	1.373E-04	0.106
	Light Crude Oil	410	2,000	0.0000	8.448E-05	0.035
	Heavy Crude Oil		0	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0:000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Total Fugitive VC	C Emissions From As	sociated Compon	ents (lb/day)			2.638
						
Weight percentag	ge of VOC in the total	organic compound	ds in gas?			********
Weight percentag	ge of VOC in the total	organic compound	ds in oil?			

- Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
 Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 004 - Inlet Gas Separator

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	14	2,000	0.0000	7.392E-04	0.010
	Light Crude Oil	22	2,000	0.0000	7.392E-04	0,016
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
<u> </u>	Heavy Crude Oil		2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	2	2,000	0.0000	2.376E-03	0.005
	Light Crude Oil	13	2,000	0.0000	3.379E-03	0.044
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	18	2,000	0.0000	4.488E-04	0.008
	Light Crude Oil	44	2,000	0.0000	4.541E-04	0.020
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	18	2,000	0.0000	1.373E-04	0.002
1	Light Crude Oil	10	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	O	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	ents (lb/day)			0.107
Weight percentag	ge of VOC in the total	organic compound	ds in gas?			100.0
Weight percentag	e of VOC in the total	organic compound	ds in oil?			100.0

P&ID Drawing No. 005 - Inlet Gas Coalescing Filter

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	14	2,000	0.0000	7.392E-04	0.010		
	Light Crude Oil	39	2,000	0.0000	7.392E-04	0.029		
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	. 0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007		
	Light Crude Oil	12	2,000	0.0000	3.379E-03	0.041		
	Heavy Crude Oil		2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	24	2,000	0.0000	4.488E-04	0.011		
*	Light Crude Oil	64	2,000	0.0000	4.541E-04	0.029		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	17	2,000	0.0000	1.373E-04	0.002		
-	Light Crude Oil	16	2,000	0.0000	8.448E-05	0.001		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VOC Emissions From Associated Components (lb/day)								
Weight percentage of VOC in the total organic compounds in gas?								
	Neight percentage of VOC in the total organic compounds in oil?							

P&ID Drawing No. 005 Inlet Gas Trim Cooler Components (EA-101)

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000	
	Light Crude Oil	. 0	2,000	0.0000	7.392E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+ <u>00</u>	0.000	
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000	
	Light Crude Oil	0		0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	_0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	250	2,000	0.0000	4.488E-04	0.112	
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	6	2,000	0.0000	1.373E-04	0.001	
	Light Crude Oil	0		0.0000	8.448E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	_0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	Weight percentage of VOC in the total organic compounds in gas?						
	e of VOC in the total					100.0 100.0	

P&ID Drawing No. 006 - Inlet Gas Compression

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	27	2,000	0.0000	7.392E-04	0.020	
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	16	2,000	0.0000	4.488E-04	0.007	
	Light Crude Oil	0	2,000	0,0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	58	2,000	0.0000	1.373E-04	0.008	
	Light Crude Oil	2	2,000	0.0000	8.448E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?			100.0	
	Neight percentage of VOC in the total organic compounds in oil?						

P&ID Drawing No. 006 Rich Inlet Gas Compressor Components (C-104A/B)

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	52	2,000	0.0000	7.392E-04	0.038		
	Light Crude Oil	100	2,000	0.0000	7.392E-04	0.074		
ļ	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	6	2,000	0.0000	2.376E-03	0.014		
	Light Crude Oil	_8		0.0000	3.379E-03	0.027		
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	442	2,000	0.0000	4.488E-04	0.198		
	Light Crude Oil	526	2,000	0.0000	4.541E-04	0.239		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	290	2,000	0.0000	1.373E-04	0.040		
	Light Crude Oil	190	2,000	0.0000	8.448E-05	0.016		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VC	Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compound	ds in gas?			100.0		
Weight percentag	e of VOC in the total	organic compound	ds in oil?	·		100.0		

P&ID Drawing No. 006 Interstage Coolers (EA-105E/F) & Inlet Gas Coolers (EA-105A/B) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000	
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000	
	Light Crude Oil	1,000	2,000	0.0000	4.541E-04	0.454	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	24	2,000	0.0000	1.373E-04	0.003	
-	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
	ge of VOC in the total					100.0	
Weight percentage	ge of VOC in the total	organic compound	ds in oil?			100.0	

P&ID Drawing No. 007 - Inlet Gas Compression

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	22	2,000	0.0000	7.392E-04	0.016		
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	4	2,000	0.0000	2.376E-03	0.010		
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000		
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	12	2,000	0.0000	4.488E-04	0.005		
	Light Crude Oil		2,000	0.0000	4.541E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	43	2,000	0.0000	1.373E-04	0.006		
-	Light Crude Oil	2	2,000	0.0000	8.448E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VOC Emissions From Associated Components (lb/day)								
Meight percentag	100.0							
Weight percentag	Weight percentage of VOC in the total organic compounds in gas? Weight percentage of VOC in the total organic compounds in oil?							

P&ID Drawing No. 007 Rich Inlet Gas Compressors (C-104C/D) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	52	2,000	0.0000	7.392E-04	0.038	
	Light Crude Oil	100	2,000	0.0000	7.392E-04	0.074	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	6	2,000	0.0000	2.376E-03	0.014	
	Light Crude Oil	8	2,000	0.0000	3.379E-03	0.027	
	Heavy Crude Oil	. 0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	442	2,000	0.0000	4.488E-04	0.198	
	Light Crude Oil	526	2,000	0.0000	4.541E-04	0.239	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	290	2,000	0.0000	1.373E-04	0.040	
	Light Crude Oil	190	2,000	0.0000	8.448E-05	0.016	
	Heavy Crude Oil	. 0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentage of VOC in the total organic compounds in gas?							
	e of VOC in the total					100.0	

P&ID Drawing No. 007 Interstage Coolers (EA-105G/H) & Inlet Gas Coolers Components (EA-105C/D)

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000		
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
•	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000		
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000		
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000		
	Light Crude Oil	1,000	2,000	0.0000	4.541E-04	0.454		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	24	2,000	0.0000	1.373E-04	0.003		
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0		0.0000	3.168E-04	0.000		
Total Fugitive VOC Emissions From Associated Components (lb/day)								
Misisht norocata	se of VOC in the total	organic compoun	de in nae?		ı	100.0		
	Weight percentage of VOC in the total organic compounds in gas? Neight percentage of VOC in the total organic compounds in oil?							

Mercury Removal (Process Flow Diagram No. 002)

Type of	Component	Component	Weighted	Weighted	Weighted Average	Fugitive VOC		
Component	Service ^{1, 2}	Counts	Average Leak	Average Leak	Leak Rate	Emissions		
Component	Service		(ppmv)	Fraction	lb/day*component	(ib/day)		
Valves	Gas/Light Liquid	45	2,000	0.0000	7.392E-04	0.033		
·	Light Crude Oil	38	2,000	0.0000	7.392E-04	0.028		
	Heavy Crude Oll	0	0	0.0000	0.000E+00	0.000		
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000		
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	15	2,000	0.0000	2.376E-03	0.036		
	Light Crude Oil	12	2,000	0.0000	3.379E-03	0.041		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Connectors	Gas/Light Liquid	69	2,000	0.0000	4.488E-04	0.031		
·	Light Crude Oil	56	2,000	0.0000	4.541E-04	0.025		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	61	2.000	0.0000	1.373E-04	0.008		
	Light Crude Oil	30	2,000	0.0000	8.448E-05	0.003		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000		
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Total Fugitive VC	Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percents	Weight according of VOC in the total according to the control of t							
	Weight percentage of VOC in the total organic compounds in gas?							
A seidir berceurai	Neight percentage of VOC in the total organic compounds in oil?							

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 008 - Inlet Gas Filter Separator

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	16	2,000	0.0000	7.392E-04	0.012		
	Light Crude Oil	38	2,000	0.0000	7.392E-04	0.028		
	Heavy Crude Oil	- 0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid		2,000	0.0000	2.376E-03	0.012		
	Light Crude Oil	12	2,000	0.0000	3.379E-03	0.041		
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000		
Connectors.	Gas/Light Liquid	24	2,000	0.0000	4.488E-04	0.011		
	Light Crude Oil	56	2,000	0.0000	4.541E-04	0.025		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	30	2,000	0.0000	1.373E-04	0.004		
	Light Crude Oil	30	2,000	0.0000	8.448E-05	0.003		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
·	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VO	Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compound	ds in gas?	·		100.0		
Weight percentage	ge of VOC in the total	organic compound	ds in oil?			100.0		

P&ID Drawing No. 008A - Mercury Guard Bed

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	29	2,000	0.0000	7.392E-04	0.021	
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	D.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	10	2,000	0.0000	2.376E-03	0.024	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	45	2,000	0.0000	4.488E-04	0.020	
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	31	2,000	0.0000	1.373E-04	0.004	
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?		·	100.0	
Weight percentag	e of VOC in the total	organic compoun	ds in oil?			100.0	

O2 Removal (Process Flow Diagram No. 003)

Type of	Component	Component	Weighted	Weighted	Weighted Average	Fugitive VOC
Component	Service ^{1, 2}	Counts	Average Leak	Average Leak	Leak Rate	Emissions
Component	Gervice	7	(ppmv)	Fraction	lb/day*component	(lb/day)
Valves	Gas/Light Liquid	36	2,000	0.0000	7.392E-04	0.027
	Light Crude Oil	26	2,000	0.0000	7.392E-04	0.019
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
l	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	9	2,000	0.0000	2.376E-03	0.021
	Light Crude Oil	7	2,000	0.0000	3.379E-03	0.024
	Heavy Crude Oil	0	.0	0.0000	0.000E+00	0.000
Connectors	Gas/Light Liquid	308	2,000	0.0000	4.488E-04	0.138
	Light Crude Oil	44	2,000	0.0000	4.541E-04	0.020
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	42	2,000	0.0000	1.373E-04	0.006
	Light Crude Oil	14	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Total Fugitive VO	0.256					
	e of VOC in the total					
vveignt percentag	e of VOC in the total	organic compoun	us in oil?			********

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oit" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 008C - Oxygen Removal Heaters

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	23	2,000	0.0000	7.392E-04	0.017	
	Light Crude Oil		2,000	0.0000	7.392E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	36	2,000	0.0000	4.488E-04	0.016	
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000	
<u> </u>	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	18	2,000	0.0000	1.373E-04	0.002	
_	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000	
	Heavy Crude Oil	Ó	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	Weight percentage of VOC in the total organic compounds in gas?						
	e of VOC in the total					100.0	

P&ID Drawing No. 008D - Oxygen Removal Reactor

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	11	2,000	0.0000	7.392E-04	0.008	
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	- 0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	5	2,000	0.0000	2.376E-03	0.012	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	20	2,000	0.0000	4.488E-04	0.009	
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	12	2,000	0.0000	1.373E-04	0.002	
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	. 0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (fb/day)							
Weight percentage of VOC in the total organic compounds in gas?							
Weight percentag	ge of VOC in the total	organic compoun	ds in oil?			100.0	

P&ID Drawing No. 008E Oxygen Removal Discharge Cooler and Scrubber

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	2	2,000	0.0000	7.392E-04	0.001
	Light Crude Oil	26	2,000	0.0000	7.392E-04	0.019
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.00
Others	Gas/Light Liquid	1	2,000	0.0000	2.376E-03	0.002
	Light Crude Oil	7	2,000	0.0000	3.379E-03	0.024
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	2	2,000	0.0000	4.488E-04	0.00
	Light Crude Oil	44	2,000	0.0000	4.541E-04	0.020
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	6	2,000	0.0000	1.373E-04	0.00
-	Light Crude Oil	14	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	ssociated Compo	nents (lb/day)			0.070
Weight percentage	ge of VOC in the total	organic compoun	ds in gas?		·	100.0
	ge of VOC in the total					100.0

P&ID Drawing No. 008E O2 Removal Gas Cooler (EA-608) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000	
	Light Crude Oil	0	2,000	0.0000	7. <u>392</u> E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
·	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	250	2,000	0.0000	4.488E-04	0.112	
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	6	2,000	0.0000	1.373E-04	0.001	
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid		2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	_0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (Ib/day)							
Weight nercentar	ge of VOC in the total	organic compour	nds in gas?			100.0	
	ge of VOC in the total					100.0	

Inlet Gas Treating (Process Flow Diagram No. 004)

Type of	Component	Component	Weighted Average Leak	Weighted Average Leak	Weighted Average Leak Rate	Fugitive VOC Emissions
Component	Service ^{1, 2}	Counts	Average Leak	Fraction		(lb/day)
Valves	Gas/Light Liquid	26	(ppmv) 2,000	0.0000	lb/day*component 7.392E-04	0.019
Valves	Light Crude Oil	102		0.0000	7.392E-04	0.075
	Heavy Crude Oil	0	2,000		0.000E+00	
				0.0000		0.000
Pump Seals	Gas/Light Liquid	0	0		0.000E+00	0.000
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	11	2.000	0.0000	2.376E-03	0.026
	Light Crude Oil	36	2,000	0.0000	3.379E-03	0.122
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Connectors	Gas/Light Liquid	538	2,000	0.0000	4.488E-04	0.241
	Light Crude Oil	158	2,000	0.0000	4.541E-04	0.072
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	52	2,000	0.0000	1.373E-04	0.007
Ì	Light Crude Oil	87	2,000	0.0000	8.448E-05	0.007
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Total Fugitive VC	0.570					
	ge of VOC in the total					
Weight percentag	ge of VOC in the total	organic compound	is in oil?			

- Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
 Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 009 - Inlet Gas Amine Contactor

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	12	2,000	0.0000	7.392E-04	0.009
	Light Crude Oil	37	2,000	0.0000	7.392E-04	0.027
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	5	2,000	0.0000	2.376E-03	0.012
	Light Crude Oil	15	2,000	0.0000	3.379E-03	0.051
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	18	2,000	0.0000	4.488E-04	0.008
	Light Crude Oil	60	2,000	0.0000	4.541E-04	0.027
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	16	2,000	0.0000	1.373E-04	0.002
•	Light Crude Oil	33	2,000	0.0000	8.448E-05	0.003
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	ients (lb/day)			0.139
Weight percentag	e of VOC in the total	organic compoun	ds in gas?			100.0
	e of VOC in the total					100.0

P&ID Drawing No. 009 - Treated Gas Cooler (EA-109) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor ib/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000	
•	Light Crude Oil	0	2,000	_0.0000	7.392E-04	0.000	
	Heavy Crude Oil		2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil		2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	250	2,000	0.0000	4.488E-04	0.112	
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	6	2,000	0.0000	1.373E-04	0.001	
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	_ 0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VC	OC Emissions From As	sociated Compor	nents (lb/day).			0.113	
Weight percenta	ge of VOC in the total	organic compoun	ds in gas?		_	100.0	
Weight percenta	Weight percentage of VOC in the total organic compounds in oil?						

P&ID Drawing No. 010 - Glycol Contactor

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	3	2,000	0.0000	7.392E-04	0.002	
	Light Crude Oil	27	2,000	0.0000	7.392E-04	0.020	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid		2,000	0.0000	2.376E-03	0.007	
	Light Crude Oil	7	2,000	0.0000	3.379E-03	0.024	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	6	2,000	0.0000	4.488E-04	0.003	
	Light Crude Oil	42	2,000	0.0000	4.541E-04	0.019	
_	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	2	2,000	0.0000	1.373E-04	0.000	
_	Light Crude Oil	24	2,000	0.0000	8.448E-05	0.002	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentage of VOC in the total organic compounds in gas?							
	e of VOC in the total of					100.0 100.0	

P&ID Drawing No. 010 - Lean Glycol Cooler (EA-112) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000		
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000		
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000		
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	250	2,000	0.0000	4.488E-04	0.112		
	Light Crude Oil	Ō	2,000	0.0000	4.541E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	6	2,000	0.0000	1.373E-04	0.001		
	Light Crude Oil	Ō	2,000	0.0000	8.448E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VC	Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percenta	Weight percentage of VOC in the total organic compounds in gas?							
	ge of VOC in the total					100.0		

P&ID Drawing No. 011 - Treated Gas Filter Separator

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	11	2,000	0.0000	7.392E-04	800.0
	Light Crude Oil	38	2,000	0.0000	7.392E-04	0.028
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
•	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007
	Light Crude Oil	14	2,000	0.0000	3.379E-03	0.047
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	14	2,000	0.0000	4.488E-04	0.006
	Light Crude Oil	56	2,000	0.0000	4.541E-04	0.025
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	22	2,000	0.0000	1.373E-04	0.003
•	Light Crude Oil	30	2,000	0.0000	8.448E-05	0.003
_	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	. 0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	.0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	ents (ib/day)			0.128
Weight percentage of VOC in the total organic compounds in gas?						
Neight percentage of VOC in the total organic compounds in oil?						

Glycol Regeneration (Process Flow Diagram No. 013)

Type of Component	Component Service ^{1, 2}	Component Counts	Weighted Average Leak (ppmv)	Weighted Average Leak Fraction	Weighted Average Leak Rate Ib/day*component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	85	2,000	0.0000	7.392E-04	0.063	
	Light Crude Oil	59	2,000	0.0000	7.392E-04	0.044	
	Heavy Crude Oil	. 10	2,000	0.0000	4.118E-04	0.004	
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
	Light Crude Oil	0	.0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	2	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	12	2,000	0.0000	2.376E-03	0.029	
	Light Crude Oil	10	2,000	0.0000	3.379E-03	0.034	
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.002	
Connectors	Gas/Light Liquid	43	2,000	0.0000	4.488E-04	0.019	
	Light Crude Oil	48	2,000	0.0000	4.541E-04	0.022	
	Heavy Crude Oil	6	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	105	2,000	0.0000	1.373E-04	0.014	
	Light Crude Oil	55	2,000	0.0000	8.448E-05	0.005	
	Heavy Crude Oil	22	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag							
Weight percentag							

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oif" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 057 - Glycol Regeneration

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	11	2,000	0.0000	7.392E-04	0.00
	Light Crude Oil	10		0.0000	7.392E-04	0.00
	Heavy Crude Oil	10	2,000	0.0000	4.118E-04	0.00
Pump Seals	Gas/Light Liquid	Ü	2,000	0.0000	1.214E-02	0.00
•	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.00
	Heavy Crude Oil	2	2,000	0.0000	0.000E+00	0.00
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.00
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.00
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.00
Connectors	Gas/Light Liquid	6	2,000	0.0000	4.488E-04	0.00
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.00
	Heavy Crude Oil	6	2,000	0.0000	0.000E+00	0.00
Flanges	Gas/Light Liquid	24	2,000	0.0000	1.373E-04	0.00
•	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.00
	Heavy Crude Oil	22	2,000	0.0000	0.000E+00	0.00
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.00
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.00
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.00
Total Fugitive VO	C Emissions From Asso	ociated Compone	ents (lb/day)			0.03
Weight percentag	e of VOC in the total or	panic compound	s in gas?			100.
Veight percentage of VOC in the total organic compounds in oil?						

salves Gas/Light Liquid Light Crude Oil Heavy Crude Oil GaslLight Liquid Light Crude Oil Heavy Crude Oil Heavy Crude Oil Heavy Crude Oil
Light Crude Oil Heavy Crude Oil Gesls GasLight Liquid Light Crude Oil Heavy Crude Oil Heavy Crude Oil
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Inlet Gas Dehydration (Process Flow Diagram No. 005)

Type of	Component	Component	Weighted	Weighted	Weighted Average	Fugitive VOC	
Component	Service ^{1, 2}	Counts	Average Leak	Average Leak	Leak Rate	Emissions	
Обторологи	OB: VICE	Occinto	(ppmv)	Fraction	lb/day*component	(lb/day)	
Valves	Gas/Light Liquid	77	2,000	0.0000	7.392E-04	0.057	
	Light Crude Oil	27	2,000	0.0000	7.392E-04	0.020	
	Heavy Crude Oil	7	2,000	0.0000	4.118E-04	0.003	
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	18	2,000	0.0000	2.376E-03	0.043	
	Light Crude Oil	8	2,000	0.0000	3.379E-03	0.027	
	Heavy Crude Oil	2	2,000	0.0000	1.690E-03	0.003	
Connectors	Gas/Light Liquid	375	2,000	0.0000	4.488E-04	0.168	
	Light Crude Oil	50	2,000	0.0000	4.541E-04	0.023	
	Heavy Crude Oil	14	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	109	2,000	0.0000	1.373E-04	0.015	
	Light Crude Oil	13	2,000	0.0000	8.448E-05	0.001	
	Heavy Crude Oil	12	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Total Fugitive VC	C Emissions From As	sociated Compon	ents (lb/day)			0.360	
Weight nercentag							
	Weight percentage of VOC in the total organic compounds in gas? Weight percentage of VOC in the total organic compounds in oil?						
T.C.g.it Perocinta	go or room the total	ergerne sompound	20 111 011.				

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 012 - Molecular Sieve Dehydration

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	26	2,000	0.0000	7.392E-04	0.019		
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	8	2,000	0.0000	2.376E-03	0.019		
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000		
	Heavy Crude Oil	Ō	2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	38	2,000	0.0000	4.488E-04	0.017		
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	46	2,000	0.0000	1.373E-04	0.008		
	Light Crude Oil	. 0	2,000	0.0000	8.448E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VO	Total Fugitive VOC Emissions From Associated Components (lb/day).							
	Weight percentage of VOC in the total organic compounds in gas?							
Weight percentag	ge of VOC in the total	organic compound	ds in oil?			100.0		

P&ID Drawing No. 013 - Molecular Sieve Dehydration

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC .Emissions (lb/day)		
Valves	Gas/Light Liquid	9	2,000	0.0000	7.392E-04	0.007		
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	4	2,000	0.0000	2.376E-03	0.010		
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000		
	Heavy Crude Oil	_ 0	2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	17	2,000	0.0000	4.488E-04	0.008		
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	13	2,000	0.0000	1.373E-04	0.002		
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VOC Emissions From Associated Components (lb/day)								
	Weight percentage of VOC in the total organic compounds in gas? Weight percentage of VOC in the total organic compounds in oil?							
Aveignt beiceura	ge or voc in the total	organic compoun	US III ON F			100.0		

P&ID Drawing No. 014 - Dry Gas Dust Filter

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	33	2,000	0.0000	7.392E-04	0.024	
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	60	2,000	0.0000	4.488E-04	0.027	
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	29	2,000	0.0000	1.373E-04	0.004	
_	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VO	C Emissions From As	sociated Compor	ents (lb/day)			0.062	
Weight percentag	Weight percentage of VOC in the total organic compounds in gas?						
Weight percentage	ge of VOC in the total	organic compound	ds in oil?			100.0	

P&ID Drawing No. 028 - Regeneration Gas Heater

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000		
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000		
	Heavy Crude Oil	7	2,000	0.0000	4.118E-04	0.003		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	Ō	2,000	0.0000	1.003E-02	0.000		
_	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000		
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000		
	Heavy Crude Oil	2	2,000	0.0000	1.690E-03	0.003		
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000		
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000		
	Heavy Crude Oil	14	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.000		
_	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000		
<u> </u>	Heavy Crude Oil	- 12	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	Ö	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
·	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VC	Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentage of VOC in the total organic compounds in gas?								
	ge of VOC in the total					100.0 100.0		

P&ID Drawing No. 029 - Regen Gas Cooler and Scrubber

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	9	2,000	0.0000	7.392E-04	0.007		
	Light Crude Oil	27	2,000	0.0000	7.392E-04	0.020		
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007		
	Light Crude Oil	8	2,000	0.0000	3.379E-03	0.027		
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	10	2,000	0.0000	4.488E-04	0.004		
	Light Crude Oil	: 50	2,000	0.0000	4.541E-04	0.023		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	15	2,000	0.0000	1.373E-04	0.002		
_	Light Crude Oil	13	2,000	0.0000	8.448E-05	0.001		
	Heavy Crude Oil	O	2,000	0.0000	0.00 <u>0E+00</u>	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VC	Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	Weight percentage of VOC in the total organic compounds in gas?							
Weight percentag	e of VOC in the total	organic compound	ds in oil?			100.0		

3 of 4

P&ID Drawing No. 029 - Regeneration Gas Cooler (EA-127) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day).		
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000		
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000		
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000		
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	250	2,000	0.0000	4.488E-04	0.112		
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	6	2,000	0.0000	1.373E-04	0.001		
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	.0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VO	Total Fugitive VOC Emissions From Associated Components (lb/day)							
		_						
Weight percentag	100.0							
Weight percentag	ge of VOC in the total	organic compoun	ds in oil?			100.0		

NGL Recovery (Process Flow Diagram No. 006)

Type of Component	Component Service ^{1, 2}	Component Counts	Weighted Average Leak (ppmv)	Weighted Average Leak Fraction	Weighted Average Leak Rate lb/day*component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	66	2,000	0.0000	7.392E-04	0.049
	Light Crude Oil	125	2,000	0.0000	7.392E-04	0.092
	Heavy Crude Oil	7	2,000	0.0000	4.118E-04	0.003
Pump Seals	Gas/Light Liquid	0	O	0.0000	0.000E+00	0.000
	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	14	2,000	0.0000	2.376E-03	0.033
	Light Crude Oil	36	2.000	0.0000	3.379E-03	0.122
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.002
Connectors	Gas/Light Liquid	78	2,000	0.0000	4.488E-04	0.035
	Light Crude Oil	142	2,000	0.0000	4.541E-04	0.064
	Heavy Crude Oil	- 6	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	76	2,000	0.0000	1.373E-04	0.010
	Light Crude Oil	139	2,000	0.0000	8.448E-05	0.012
	Heavy Crude Oil	8	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Total Fugitive VC	C Emissions From As	sociated Compon	ents (lb/day)			0.462
Weight percentag	ge of VOC in the total	organic compound	ds in gas?			
Weight percentage	ge of VOC in the total	organic compound	ds in oil?		ſ	

- Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
 Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 019 - Expander/Booster Compressor

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	. 18	2,000	0.0000	7.392E-04	0.013
	Light Crude Oil	6	2,000	0.0000	7.392E-04	0.004
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	. 0	2,000	0.0000	1.214E-02	0.000
•	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	_0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	1	2,000	0.0000	2.376E-03	0.002
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	22	2,000	0.0000	4.488E-04	0.010
	Light Crude Oil		2,000	0.0000	4.541E-04	0.004
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	19	2,000	0.0000	1.373E-04	0.003
_	Light Crude Oil	. 4	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	OC Emissions From As	sociated Compor	rents (lb/day)			0.037
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?			100.0
	ge of VOC in the total					100.0

P&ID Drawing No. 016 - Gas/Gas Exchanger

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	19	2,000	0.0000	7.392E-04	0.014
	Light Crude Oil	15	2,000	0.0000	7.392E-04	0.011
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil		2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007
1	Light Crude Oil	5	2,000	0.0000	3.379E-03	0.017
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	24	2,000	0.0000	4.488E-04	0.011
	Light Crude Oil	22	2,000	_0.0000	4.541E-04	0.010
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	22	2,000	0.0000	1.373E-04	0.003
	Light Crude Oil	- 9	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	2,000	0.0000	0.00 <u>0E</u> +00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	nerits (lb/day)			0.074
	ge of VOC in the total					100.0
Weight percentag	e of VOC in the total	organic compoun	ds in oil?			100.0

P&ID Drawing No. 017 - Cold Separator

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	5	2,000	0.0000	7.392E-04	0.004
	Light Crude Oil	20	2,000	0.0000	7.392E-04	0.01
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	Ō	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	4	2,000	0.0000	2.376E-03	0.010
	Light Crude Oil	10	.2,000	0.0000	3.379E-03	0.034
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	6	2,000	0.0000	4.488E-04	0.003
	Light Crude Oil	26	2,000	0.0000	4.541E-04	0.012
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	10	2,000	0.0000	1.373E-04	0.00
•	Light Crude Oil	15	2,000	0.0000	8.448E-05	0.00
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	O	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	ients (lb/day)			0.079
Weight percentag	e of VOC in the total	organic compound	ds in gas?			100.0
	e of VOC in the total					100.0

P&ID Drawing No. 018 - Demethanizer Reboilers

Type of Component	Component Service	Component Counts	Leak Threshold (ppniv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	16	2,000	0.0000	7.392E-04	0.012
	Light Crude Oil	21	2,000	0.0000	7.392E-04	0.016
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	D.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	4	2,000	0.0000	2.376E-03	0.010
	Light Crude Oil	6	2,000	0.0000	3.379E-03	0.020
	Heavy Crude Oil		2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	26	2,000	0.0000	4.488E-04	0.012
	Light Crude Oil	34	2,000	0.0000	4.541E-04	0.015
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	9	2,000	0.0000	1.373E-04	0.001
}	Light Crude Oil	16	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	nents (lb/day)			0.087
	ge of VOC in the total				· ·	100.0
Weight percentag	ge of VOC in the total	organic compoun	ds in oil?			100.0

P&ID Drawing No. 020 - Demethanizer

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	8	2,000	0.0000	7.392E - 04	0.006
	Light Crude Oil	26	2,000	0.0000	7.392E-04	0.019
	Heavy Crude Oil	7	2,000	0.0000	4.118E-04	0.003
Pump Seals	Gas/Light Liquid	Ö	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	2	2,000	0.0000	2.376E-03	0.005
	Light Crude Oil	12	2,000	0.0000	3.379E-03	0.041
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.002
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	24	2,000	0.0000	4.541E-04	0.011
	Heavy Crude Oil	6	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	16	2,000	0.0000	1.373E-04	0.002
_	Light Crude Oil	45	2,000	0.0000	8.448E-05	0.004
	Heavy Crude Oil	· 8	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	D.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	nents (lb/day)			0.092
	e of VOC in the total					100.0
Weight percentag	e of VOC in the total	organic compound	ds in oil?			100.0

P&ID Drawing No. 020A - Deethanizer Feed Pumps (from Demethanizer)

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000	
	Light Crude Oil	37	2,000	0.0000	7.392E-04	0.027	
	Heavy Crude Oil	. 0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
•	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000	
	Light Crude Oil	3	2,000	0.0000	3.379E-03	0.010	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000	
	Light Crude Oil	28	2,000	0.0000	4.541E-04	0.013	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.000	
ū	Light Crude Oil	50	2,000	0.0000		0.004	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	C	2,000	0.0000		0.000	
Lines	Light Crude Oil	0	2,000	0.0000		0.000	
	Heavy Crude Oil		2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
late is by a second	e of VOC in the total	organia compous	do in cos?			100.0	
	ge of VOC in the total ge of VOC in the total					100.0	

Residue Gas Compression (Process Flow Diagram No. 007)

Type of	Component	Component	Weighted	Weighted	Weighted Average	Fugitive VOC
Component	Service ^{1, 2}	Counts	Average Leak	Average Leak	Leak Rate	Emissions
	dervice		(ppmv)	Fraction	lb/day*component	(lb/day)
Valves	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	62	2,000	0.0000	7.392E-04	0.046
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	22	2,000	0.0000	3.379E-03	0.074
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Connectors	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	121	2,000	0.0000	4.541E-04	0.055
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
_	Light Crude Oil	24	2,000	0.0000	8.448E-05	0.002
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Total Fugitive VC	C Emissions From As	sociated Compor	nents (lb/day)		The second second	0.177
Meight nessents	ge of VOC in the total	organic compound	do in goo?			
	ge of VOC in the total					01201000
MARIGHT PEICEURS	de or AOC III the torsi	organic compound	us in Off			4477778

^{1.} Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.

P&ID Drawing No. 021 - Residue Gas Compression

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor 'b/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.00
	Light Crude Oil	20	2,000	0.0000	7.392E-04	0.01
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.00
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.00
•	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.00
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.00
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.00
	Light Crude Oil	. 8		0.0000	3.379E-03	0.02
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.00
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.00
	Light Crude Oil	34	2,000	0.0000	4.541E-04	0.01
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.00
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.00
J	Light Crude Oil	9	2,000	0.0000	8.448E-05	0.00
	Heavy Crude Oil	Ò	2,000	0.0000	0.000E+00	0.00
Open-ended	Gas/Light Liquid	O	2,000	0.0000	3.960E-04	0.00
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.00
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.00
Total Fugitive VO	C Emissions From As	ssociated Compor	nents (lb/day)			0.05
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?			100.
Weight percentag	e of VOC in the total	organic compound	ds in oil?		_ <u></u>	100.0

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^{2.} Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 022 - Residue Gas Compressors

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000	
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil		2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000	
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.000	
-	Light Crude Oil	2	2,000	0.0000	8.448E-05	0.000	
	Heavy Crude Oil	. 0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (Ib/day)							
Weight percentage	e of VOC in the total	organic compoun	ds in gas?			100.0	
	e of VOC in the total					100.0	

P&ID Drawing No. 022A - Residue Gas Compressors

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
·	Light Crude Oil	Ō	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.000
·	Light Crude Oil	1	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
Į	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	OC Emissions From As	sociated Compor	ients (lb/day)			0.000
	ge of VOC in the total				·	100.0
Weight percentag	ge of VOC in the total	organic compoun	ds in oil?			100.0

P&ID Drawing No. 23 - Residue Gas Coalescer

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugilive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000	
	Light Crude Oil	20	2,000	0.0000	7.392E-04	0.015	
	Heavy Crude Oil	0	2,000	0.0000		0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.000	0.000E+00	0.000	
Others	Gas/Light Liquid	_ 0	2,000	0.0000	2.376E-03	0.000	
	Light Crude Oil	7	2,000	0.0000	3.379E-03	0.024	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000	
	Light Crude Oil	43	2,000	0.0000	4.541E-04	0.020	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	_ 0	2,000	0.0000	1.373E-04	0.000	
	Light Crude Oil	6	2,000	0.0000		0.001	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000		0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	e of VOC in the total	organic compour	de in cas?			100.0	
	ge of VOC in the total					100.0	

P&ID Drawing No. 023A - Residue Gas Coalescer

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor b/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	Û	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	22	2,000	0.0000	7.392E-04	0.010
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.00
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.00
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.00
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.00
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.00
	Light Crude Oil	7	2,000	0.0000	3.379E-03	0.02
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.00
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.00
	Light Crude Oil	44	2,000	0.0000	4.541E-04	0.02
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.00
Flanges	Gas/Light Liquid	0		0.0000	1.373E-04	0.00
-	Light Crude Oil	6		0.0000	8.448E-05	0.00
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.00
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.00
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.00
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.00
Total Fugitive VO	C Emissions From As	sociated Compor	ients (lb/day)			0.06
Mainht percentag	e of VOC in the total	organic compound	ds in oas?			100.
vvegni percentag	e of VOC in the total	organic compound	ds in oil?		ŀ	100.

Depropanizer (Process Flow Diagram No. 009)

Type of	Component	Component	Weighted	Weighted	Weighted Average	Fugitive VOC	
, ,,	Service ^{1, 2}	Counts	Average Leak	Average Leak	Leak Rate	Emissions	
Component	Service	Counts	(ppmv)	Fraction	lb/day*component	(lb/day)	
Valves	Gas/Light Liquid	28	2,000	0.0000	7.392E-04	0.021	
	Light Crude Oil	97	2,000	0.0000	7.392E-04	0.072	
	Heavy Crude Oil	10	2,000	0.0000	4.118E-04	0.004	
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	-4	2,000	0.0000	2.376E-03	0.010	
	Light Crude Oil	23	2,000	0.0000	3.379E-03	0.078	
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.002	
Connectors	Gas/Light Liquid	1,032	2,000	0.0000	4.488E-04	0.463	
	Light Crude Oil	40	2,000	0.0000	4.541E-04	0.018	
	Heavy Crude Oil	92	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	64	2,000	0.0000	1.373E-04	0.009	
-	Light Crude Oil	99	2,000	0.0000	8.448E-05	0.008	
	Heavy Crude Oil	14	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Total Fugitive VC	0.724						
Weight percentage	ge of VOC in the total	organic compoun	ds in gas?	_			
	ge of VOC in the total						

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 030 - Depropanizer System

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	11	2,000	0.0000	7.392E-04	0.008
	Light Crude Oil	30	2,000	0.0000	7.392E-04	0.022
	Heavy Crude Oil	10	2,000	0.0000	4.118E-04	0.004
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007
	Light Crude Oil	8	2,000	0.0000	3.379E-03	0.027
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.002
Connectors	Gas/Light Liquid	14	2,000	0.0000	4.488E-04	0.008
	Light Crude Oil	36	2,000	0.0000	4.541E-04	0.016
	Heavy Crude Oil	10	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	13	2,000	0.0000	1.373E-04	0.002
_	Light Crude Oil	27	2,000	0.0000	8.448E-05	0.002
	Heavy Crude Oil	14	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
_	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compo	nents (lb/day)			0.097
Weight percentag	ge of VOC in the total	organic compour	ids in gas?		·	100.0
	ge of VOC in the total				•	100.0

P&ID Drawing No. 031 - Depropanizer Reflux Condenser

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	12	2,000	0.0000	7.392E-04	0.009	
	Light Crude Oil	4	2,000	0.0000	7.392E-04	0.003	
_	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	16	2,000	0.0000	4.488E-04	0.007	
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	18	2,000	0.0000	1.373E-04	0.002	
_	Light Crude Oil	14	2,000	0.0000	8.448E-05	0.001	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compour	nds in gas?		-	100.0	
	e of VOC in the total					100.0	

P&ID Drawing No. 031 - Depropanizer Reflux Condensers (EA-137A/B/C/D) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000	
	Light Crude Oil	. 0	2,000	0.0000	7.392E-04	0.000	
_	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	. 0	2,000	0.0000	1.214E-02	0.000	
·	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	1,000	2,000	0.0000	4.488E-04	0.449	
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	24	2,000	0.0000	1.373E-04	0.003	
	Light Crude Oil	0			8.448E-05	0.000	
	Heavy Crude Oil	. 0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0			3.538E-05	0.000	
1	Heavy Crude Oil		2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Interior	ge of VOC in the total	omanic compour	de in age?			100.0	
Weight percenta	ge of VOC in the total	organic compour	nds in oil?	•		100.0	

P&ID Drawing No. 032 - Depropanizer Reflux Drum

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	5	2,000	0.0000	7.392E-04	0.004	
	Light Crude Oil	63	2,000	0.0000	7.392E-04	0.047	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	1	2,000	0.0000	2.376E-03	0.002	
	Light Crude Oil	15	2,000	0.0000	3.379E-03	0.051	
	Heavy Crude Oil		2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	2	2,000	0.0000	4.488E-04	0.001	
	Light Crude Oil	4	2,000	0.0000	4.541E-04	0.002	
	Heavy Crude Oil	82	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	9	2,000	0.0000	1.373E-04	0.001	
_	Light Crude Oil	58	2,000	0.0000	8.448E-05	0.005	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.53BE-05	0.000	
	Heavy Crude Oil		2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	e of VOC in the total	organic compoun	ide in gae?			100.0	
	e of VOC in the total	•	_		ŀ	100.0	

Debutanizer (Process Flow Diagram Nos. 010)

Type of Component	Component Service ^{1, 2}	Component Counts	Weighted Average Leak (ppmv)	Weighted Average Leak Fraction	Weighted Average Leak Rate lb/day*component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	21	2,000	0.0000	7.392E-04	0.016	
	Light Crude Oil	93	2,000	0.0000	7.392E-04	0.069	
	Heavy Crude Oil	10	2,000	0.0000	4.118E-04	0.004	
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007	
	Light Crude Oil	23	2,000	0.0000	3.379E-03	0.078	
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.002	
Connectors	Gas/Light Liquid	520	2,000	0.0000	4.488E-04	0.233	
	Light Crude Oil	130	2,000	0.0000	4.541E-04	0.059	
	Heavy Crude Oil	10	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	45	2,000	0.0000	1.373E-04	0.006	
	Light Crude Oil	89	2,000	0.0000	8.448E-05	800.0	
	Heavy Crude Oil	14	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	O	0	0.0000	0.000E+00	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compound	ds in gas?		·	-	
Weight percentage	ge of VOC in the total	organic compound	ds in oil?			*********	

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 033 - Debutanizer System

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	10	2,000	0.0000	7.392E-04	0.007		
	Light Crude Oil	23	2,000	0.0000	7.392E-04	0.017		
	Heavy Crude Oil	10	2,000	0.0000	4.118E-04	0.004		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	. 0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.00		
	Light Crude Oil	. 8	2,000	0.0000	3.379E-03	0.02		
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.00		
Connectors	Gas/Light Liquid	14	2,000	0.0000	4.488E-04	0.008		
	Light Crude Oil	38	2,000	0.0000	4.541E-04	0.017		
	Heavy Crude Oil	10	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	10	2,000	0.0000	1.373E-04	0.00		
-	Light Crude Oil	24	2,000	0.0000	8.448E-05	0.002		
	Heavy Crude Oil	14	2,000	0.0000	0.000E+00	0.000		
Öpen-ended	Gas/Light Liquid	. 0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VC	Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?			100.0		
	e of VOC in the total					100.		

P&ID Drawing No. 034 - Debutanizer Reflux Condenser

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	6	2,000	0.0000	7.392E-04	0.004	
	Light Crude Oil	6	2,000	0.0000	7.392E-04	0.004	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000	
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	4	2,000	0.0000	4.488E-04	0.002	
	Light Crude Oil	4	2,000	0.0000	4.541E-04	0.002	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	14	2,000	0.0000	1.373E-04	0.002	
	Light Crude Oil	14	2,000	0.0000	8.448E-05	0.001	
	Heavy Crude Oil		2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	- 0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day).							
Weight percentag	e of VOC in the total	organic compoun	ds in gas?			100.0	
Weight percentag	e of VOC in the total	organic compoun	ds in oil?			100.0	

P&ID Drawing No. 034 - Debutanizer Reflux Condensers (EA-142A/B) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
·	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E - 03	0.000
Connectors	Gas/Light Liquid	500	2,000	0.0000	4.488E-04	0.224
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	12	2,000	0.0000	1.373E-04	0.002
. •	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	nents (ib/day)	···		0.226
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?			100.0
Weight percentag	e of VOC in the total	organic compoun	ds in oil?			100.0

P&ID Drawing No. 035 - Debutanizer Reflux Drum

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	5	2,000	0.0000	7.392E-04	0.004
	Light Crude Oil	64	2,000	0.0000	7.392E-04	0.047
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
,	Light Crude Oil	. 4	2,000	0.0000	1.003E-02	0.040
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	15	2,000	0.0000	3.379E-03	0.051
	Heavy Crude Oil	. 0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	2	2,000	0.0000	4.488E-04	0.001
	Light Crude Oil	88	2,000	0.0000	4.541E-04	0.040
	Heavy Crude Oil		2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	9	2,000	0.0000	1.373E-04	0.001
	Light Crude Oil	51	2,000	0.0000	8.448E-05	0.004
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	nents (lb/day)			0.188
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?		T	100.0
	e of VOC in the total					100.0

Deethanizer (Process Flow Diagram No. 008)

Type of	Component	Component	Weighted	Weighted	Weighted Average	Fugitive VOC	
Component	Service ^{1, 2}	Counts	Average Leak	Average Leak	Leak Rate	Emissions	
			(ppmv)	Fraction	lb/day*component	(lb/day)	
Valves	Gas/Light Liquid	12	2.000	0.0000	7.392E-04	0.009	
	Light Crude Oil	31	<u>2</u> ,000	0.0000	7.392E-04	0.023	
	Heavy Crude Oil	10	2,000	0.0000	4.118E-04	0.004	
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
	Light Crude Oil	0	0	0.0000	_0.000E+00	0.000	
	Heavy Crude Oil		0	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	5	2,000	0.0000	2.376E-03	0.012	
	Light Crude Oil	5	2,000	0.0000	3.379E-03	0.017	
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.002	
Connectors	Gas/Light Liquid	14	2,000	0.0000	4.488E-04	0.006	
	Light Crude Oil	42	2,000	0.0000	4.541E-04	0.019	
	Heavy Crude Oil	10	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	18	2,000	0.0000	1.373E-04	0.002	
	Light Crude Oil	27	2,000	0.0000	8.448E-05	0.002	
	Heavy Crude Oil	16	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	Ō	0	0.0000	0.000E+00	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
, , ,	ge of VOC in the total	•	~		ļ	*******	
Weight percentage	ge of VOC in the total	organic compound	ds in oil?				

- Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
 Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 025 - Deethanizer System

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.00
	Light Crude Oil	28	2,000	0.0000	7.392E-04	0.02
	Heavy Crude Oil	10	2,000	0.0000	4.118E-04	0.00
Pump Seals	Gas/Light Liquid	. 0	2,000	0.0000	1.214E-02	0.00
·	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.00
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.00
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.00
	Light Crude Oil	5	2,000	0.0000	3.379E-03	0.01
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.00
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.00
	Light Crude Oil	36	2,000	0.0000	4.541E-04	0.010
	Heavy Crude Oil	10	2,000	0.0000	0.000E+00	0.00
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.00
	Light Crude Oil	26	2,000	0.0000	8.448E-05	0.002
	Heavy Crude Oil	14	2,000	0.0000	0.000E+00	0.00
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.00
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	nents (lb/day)			0.062
Weight percentag	ge of VOC in the total	organic compound	ds in gas?		 -	100.0
	e of VOC in the total				· · · · · · · · · · · · · · · · · · ·	100.0

P&ID Drawing No. 026 - Deethanizer Reflux Condenser

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	12	2,000	0.0000	7.392E-04	0.009
	Light Crude Oil	3	2,000	0.0000	7.392E-04	0.002
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
,	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	5	2,000	0.0000	2.376E-03	0.012
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	14	2,000	0.0000	4.488E-04	0.006
	Light Crude Oil	6	2,000	0.0000	4.541E-04	0.003
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	18	2,000	0.0000	1.373E-04	0.002
	Light Crude Oil	1	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	2	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compor	nents (lb/day)			0.035
Meight nercentar	ge of VOC in the total	organic compoun	ds in cas?			100.0
	ge of VOC in the total					100.0

Refrigeration System (Process Flow Diagram No. 011)

Type of	Component	Component	Weighted	Weighted	Weighted Average	Fugitive VOC
Component	Service ^{1, 2}	Counts	Average Leak	Average Leak	Leak Rate	Emissions
Component	Service	Counts	(ppmv)	Fraction	lb/day*component	(ib/day)
Valves	Gas/Light Liquid	200	2,000	0.0000	7.207E-04	0.144
	Light Crude Oil	238	2,000	0.0000	7.019E-04	0.167
	Heavy Crude Oil	2	2,000	0.0000	4.118E-04	0.001
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
_	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	33	2,000	0.0000	2.304E-03	0.076
	Light Crude Oil	33	2,000	0.0000	2.765E-03	0.091
	Heavy Crude Oil	2	2,000	0.0000	1.690E-03	0.003
Connectors	Gas/Light Liquid	2,692	2,000	0.0000	2.811E-04	0.757
	Light Crude Oil	1,118	2,000	0.0000	4.468E-04	0.499
_	Heavy Crude Oil	. 4	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	786	2,000	0.0000	1.319E-04	0.104
	Light Crude Oil	404	2,000	0.0000	8.176E-05	0.033
,	Heavy Crude Oil	2	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
Lines	Light Crude Oil	<u>v</u> 0	0	0.0000	0.000E+00	0.000
_	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Total Fugitive VC	1.876					
<u> </u>						
Weight percentage	ge of VOC in the total	organic compour	ids in gas?			
Weight percentage	ge of VOC in the total	organic compoun	nds in oil?			

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 044 - Refrigerant Suction Scrubber

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	12	2,000	0.0000	7.392E-04	0.009		
1.0.700	Light Crude Oil	10		0.0000	7.392E-04	0.007		
	Heavy Crude Oil	2	2,000	0.0000	4.118E-04	0.001		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	ō	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007		
	Light Crude Oil	4	2,000	0.0000	3.379E-03	0.014		
	Heavy Crude Oil	2	2,000	0.0000	1.690E-03	0.003		
Connectors	Gas/Light Liquid	12	2,000	0.0000	4.488E-04	0.00		
\	Light Crude Oil	20	2,000	0.0000	4.541E-04	0.00		
	Heavy Crude Oil	4	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	17	2,000	0.0000	1.373E-04	0.002		
	Light Crude Oil	5			8.448E-05	0.00		
	Heavy Crude Oil	2	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.00		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.00		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.00		
Total Fugitive VC	Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compour	ids in gas?			100.0		
Weight percentage	ge of VOC in the total	organic compour	nds in oil?		·	100.0		

P&ID Drawing No. 045 - Refrigerant Compressors

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	42	2,000	0.0000	7.392E-04	0.031	
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil		2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	9	2,000	0.0000	2.376E-03	0.021	
	Light Crude Oil	Ō	2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	24	2,000	0.0000	4.488E-04	0.011	
	Light Crude Oil	_ 0	2,000	0.0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	70	2,000	0.0000	1.373E-04	0.010	
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E- <u>05</u>	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compour	nds in gas?			100.0	
	ge of VOC in the total					100.0	

P&ID Drawing No. 045 - Refrigerant Compressors (C-166A/B/C) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	78	2,000	0.0000	7.392E-04	0.058
	Light Crude Oil	150	2,000	0.0000	7.392E-04	0.111
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	9		0.0000	2.376E-03	0.021
	Light Crude Oil	12	2,000	0.0000	3.379E-03	0.041
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	663	2,000	0.0000	4.488E-04	0.298
	Light Crude Oil	789	2,000	0.0000	4.541E-04	0.358
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	435	2,000	0.0000	1.373E-04	0.060
-	Light Crude Oil	285	2,000	0.0000	8.448E-05	0.024
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	_ 0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compo	nents (lb/day)			0.970
	ge of VOC in the total					100.0
Weight percentag	ge of VOC in the total	organic compour	ds in oil?			100.0

P&ID Drawing No. 045A - Refrigerant Compressors

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor	Fugitive VOC Emissions
Component		Coons	(ppiny)	- Taction	lb/day*Component	(lb/day)
Valves	Gas/Light Liquid	14	2,000	0.0000	7.392E-04	0.010
	Light Crude Oil	Ö	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	. 0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	O	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	8	2,000	0.0000	4.488E-04	0.004
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	24	2,000	0.0000	1.373E-04	0.003
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	O	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compo	nents (fb/day)			0.024
Weight percentage	ge of VOC in the total	organic compoun	ds in gas?			100.0
	ge of VOC in the total					100.0

P&ID Drawing No. 045A - Refrigerant Compressor (C-166D) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	26	2,000	0.0000	7.392E-04	0.019	
	Light Crude Oil	50	2,000	0.0000	7.392E-04	0.037	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007	
	Light Crude Oil	4	2,000	0.0000	3.379E-03	0.014	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	221	2,000	0.0000	4.488E-04	0.099	
	Light Crude Oil	263	2,000	0.0000	4.541E-04	0.119	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	145	2,000	0.0000	1.373E-04	0.020	
-	Light Crude Oil	95	2,000	0.0000	8.448E-05	0.008	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	e of VOC in the total	organic compoun	ds in gas?			100.0	
Weight percentag	e of VOC in the total	organic compoun	ds in oil?			100.0	

P&ID Drawing No. 046 - Refrigerant Flash Drum

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	9	2,000	0.0000	7.392E-04	0.007
	Light Crude Oil	16	2,000	0.0000	7.392E-04	0.012
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	. 0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil		2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	- 5	2,000	0.0000	2.376E-03	0.012
	Light Crude Oil	7	2,000	0.0000	3.379E-03	0.024
	Heavy Crude Oil		2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	8	2,000	0.0000	4.488E-04	0.004
	Light Crude Oil	28	2,000	0.0000	4.541E-04	0.013
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	18	2,000	0.0000	1.373E-04	0.002
	Light Crude Oil	- 6	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compo	nents (lb/day)			0.073
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?		·	100.0
Weight percentag	ge of VOC in the total	organic compoun	ds in oil?	_		100.0

P&ID Drawing No. 047 - Refrigerant Condenser

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	6	2,000	0.0000	7.392E-04	0.004
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
•	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	Ó	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil		2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.00
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	12	2,000	0.0000	1.373E-04	0.00
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.00
Total Fugitive VO	C Emissions From As	sociated Compo	nents (lb/day)			0.00
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?			100.
	e of VOC in the total				ļ	100.

P&ID Drawing No. 047 - Refrigerant Condensers (EA-149A/B/C) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	750	2,000	0.0000	4.488E-04	0.337
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	_0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	18	2,000	0.0000	1.373E-04	0.002
	Light Crude Oil	Ō	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	OC Emissions From As	ssociated Compo	nents (lb/day)			0.339
Weight percenta	ge of VOC in the total	organic compour	nds in gas?			100.0
	ge of VOC in the total					100.0

P&ID Drawing No. 048 - Refrigerant Condenser

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	8	2,000	0.0000	7.392E-04	0.006
	Light Crude Oil	0	2,000	0.0000	7. <u>392E</u> -04	0.000
_	Heavy Crude Oil	0	2,000	0.0000		0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	0	2,000			0.000
	Heavy Crude Oil	0	2,000	0.0000		0.000
Flanges	Gas/Light Liquid	16			1.373E-04	0.002
	Light Crude Oil	0	2,000		8.448E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
_	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	ssociated Compo	nents (lb/day)			0.008
Moicht percenta	ge of VOC in the total	organic compour	nds in gas?		_	100.0
Weight percenta	ge of VOC in the total	organic compour	ids in oil?			100.0

P&ID Drawing No. 048 - Refrigerant Condensers (EA-149D/E/F/G) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000		
	Light Crude Oil	. 0	2,000	0.0000	7.392E-04	0.000		
	Heavy Crude Oil	. 0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	O	2,000	0.0000	2.376E-03	0.000		
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000		
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	1,000	2,000	0.0000	4.488E-04	0.449		
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	24	2,000	0.0000	1.373E-04	0.003		
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VC	Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compour	nds in gas?			100.0		
	ge of VOC in the total	· ·	-			100.0		

P&ID Drawing No. 049 - Refrigerant Surge Drum

Type of	Component	Component	Leak Threshold	Leak	EPA 1995 ALR TOG Factor	Fugitive VOC Emissions
Component	Service	Counts	(ppmv)	Fraction	lb/day*Component	(lb/day)
Valves	Gas/Light Liquid	_ 5	2,000	0.0000	7.392E-04	0.004
	Light Crude Oil	12	2,000	0.0000	7.392E-04	0.009
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seats	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
,	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
·	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	1	2,000	0.0000	2.376E-03	0.002
1	Light Crude Oil	6	2,000	0.0000	3.379E-03	0.020
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	6	2,000	0.0000	4.488E-04	0.003
	Light Crude Oil	18	2,000	0.0000	4.541E-04	0.008
	Heavy Crude Oil	. 0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	7	2,000	0.0000	1.373E-04	0.001
	Light Crude Oil	13	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From A	ssociated Compo	nents (lb/day)			0.048
	6\ (OO i= 4b - 1=1=1		do in one?		· 	- 4000
Weight percentag	ge of VOC in the total	organic compour	ius in gas?			100.0
Weight percentag	ge of VOC in the total	organic compour	שביים מו פסו			100.0

Amine System (Process Flow Diagram No. 012)

Type of Component	Component Service ^{1, 2}	Component Counts	Weighted Average Leak (ppmv)	Weighted Average Leak Fraction	Weighted Average Leak Rate lb/day*component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	74	2,000	0.0000	7.392E-04	0.055
	Light Crude Oil	49	2,000	0.0000	7.392E-04	0.036
	Heavy Crude Oil	10		0.0000	4.118E-04	0.004
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	9	2,000	0.0000	2.376E-03	0.021
	Light Crude Oil	10	2,000	0.0000	3.379E-03	0.034
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Connectors	Gas/Light Liquid	37	2,000	0.0000	4.488E-04	0.017
	Light Crude Oil	48	2,000	0.0000	4.541E-04	0.022
	Heavy Crude Oil	4	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	83	2,000	0.0000	1.373E-04	0.011
-	Light Crude Oil	60	2,000	0.0000	8.448E-05	0.005
	Heavy Crude Oil	18	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	. 0	0.0000	0.000E+00	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	ients (lb/day)			0.205
Weight percentag	e of VOC in the total	organic compound	ds in gas?			******
	e of VOC in the total					

- Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
 Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 056 - Amine Regeneration

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	10	2,000	0.0000	4.118E-04	0.004
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
,	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	. 0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	4	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	2	2,000	0.0000	1.373E-04	0.000
' "	Light Crude Oil	5	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	18	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compoi	nents (lb/day)			0.005
Weight percenta	ge of VOC in the total	organic compoun	ds in gas?		,	100.0
Weight percentage	ge of VOC in the total	organic compoun	ds in oil?			100.0

Amine Regeneration Package

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	74	2,000	0.0000	7.392E <u>-</u> 04	0.055
	Light Crude Oil	49	2,000	0.0000	7.392E-04	0.036
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
•	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.000	0.000E+00	0.000
Others	Gas/Light Liquid	9	2,000	0.0000	2.376E-03	0.021
	Light Crude Oil	10	2,000	0.0000	3.379E-03	0.034
	Heavy Crude Oil	0	2,000	0.000	1.690E-03	0.000
Connectors	Gas/Light Liquid	37	2,000	0.0000	4.488E-04	0.017
	Light Crude Oil	48	2,000	0.0000	4.541E <u>-04</u>	0.022
	Heavy Crude Oil	. 0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	81	2,000	0.0000	1.373E-04	0.011
•	Light Crude Oil	55	2,000	0.0000	8.448E-05	0.005
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
					19.000000	0.200
Meight percentag	ge of VOC in the total	organic compour	de in nas?		·	100.0
	ge of VOC in the total					100.0

Liquid Products Storage - Butane (Process Flow Diagram No. 014)

Type of	Component Service ^{1, 2}	Component	Weighted Average Leak	Weighted Average Leak	Weighted Average Leak Rate	Fugitive VOC Emissions	
Component	Service	Counts	(ppmv)	Fraction	lb/day*component	(lb/day)	
Valves	Gas/Light Liquid	19	2,000	0.0000	7.392E-04	0.014	
	Light Crude Oil	71	2,000	0.0000	7.392E-04	0.052	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Pump Seats	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	5	2,000	0.0000	2.376E-03	0.012	
	Light Crude Oil	13	2,000	0.0000	3.379E-03	0.044	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Connectors	Gas/Light Liquid	22	2,000	0.0000	4.488E-04	0.010	
	Light Crude Oil	320	2,000	0.0000	4.541E-04	0.145	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	27	2,000	0.0000	1.373E-04	0.004	
	Light Crude Oil	103	2,000	0.0000	8.448E-05	0.009	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	no of VOC in the total	organia somnoun	do in ago?	-			
	ge of VOC in the total ge of VOC in the total				}		
	e of voc in the total						

^{1.} Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.

P&ID Drawing No. 037 - Butane Storage

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	19	2,000	0.0000	7.392E-04	0.014
	Light Crude Oil	32	2,000	0.0000	7.392E-04	0.024
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	. 0	2,000	0.0000	1.003E-02	0.000
1	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	5	2,000	0.0000	2.376E-03	0.012
	Light Crude Oil	10	2,000	0.0000	3.379E-03	0.034
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	22	2,000	0.0000	4.488E-04	0.010
	Light Crude Oil	32	2,000	0.0000	4.541E-04	0.015
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	27	2,000	0.0000	1.373E-04	0.004
_	Light Crude Oil	45	2,000	0.0000	8.448E-05	0.004
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compor	nents (lb/day)			0.115
Weight percentag	ge of VOC in the total	organic compound	ds in cas?		T	100.0
Meight percentag	ge of VOC in the total	organic compoun	ds in oil?		<u> </u>	100.0

^{2.} Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 037 - Butane Cooler (EA-301) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil		2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	Ó	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	250	2,000	0.0000	4.541E-04	0.114
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	Ö	2,000	0.0000	1.373E-04	0.000
-	Light Crude Oil	6	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compor	ients (lb/day)			0.114
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?	-		100.0
	ge of VOC in the total					100.0

P&ID Drawing No. 040 - Butane Pipeline Pumps

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	39	2,000	0.0000	7.392E-04	0.029
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
_	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040
· _ ·	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	3	2,000	0.0000	3.379E-03	0.010
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	38	2,000	0.0000	4.541E-04	0.017
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.000
]	Light Crude Oil	52	2,000	0.0000	8.448E-05	0.004
	Heavy Crude Oil		2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compor	ents (lb/day)			0.101
Weight percentage	ge of VOC in the total	organic compound	ds in gas?			100.0
	ge of VOC in the total					100.0

Liquid Products Storage - Gasoline (Process Flow Diagram No. 014)

Type of	Component	Component	Weighted	Weighted	Weighted Average	Fugitive VOC		
, ,,	Service ^{1, 2}	Counts	Average Leak	Average Leak	Leak Rate	Emissions		
Component			(ppmv)	Fraction	lb/day*component	(lb/day)		
Valves	Gas/Light Liquid	20	2,000	0.0000	7.392E-04	0.015		
	Light Crude Oil	56	2,000	0.0000	7.392E-04	0.041		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000		
·	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	1	2,000	0.0000	2.376E-03	0.002		
	Light Crude Oil	5	2,000	0.0000	3.379E-03	0.017		
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.002		
Connectors	Gas/Light Liquid	14	2,000	0.0000	4.488E-04	0.006		
	Light Crude Oil	306	2,000	0.0000	4.541E-04	0.139		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	28	2,000	0.0000	1.373E-04	0.004		
	Light Crude Oil	84	2,000	0.0000	8.448E-05	0.007		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000		
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000		
ļļ.	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Total Fugitive VC	Total Fugitive VOC Emissions From Associated Components (Ib/day)							
Weight percentage	ge of VOC in the total	organic compoun	ds in gas?					
	ge of VOC in the total							

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oit" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 038 - Gasoline Storage

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	20	2,000	0.0000	7.392E-04	0.015
	Light Crude Oil	17	2,000	0.0000	7.392E-04	0.013
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pumo Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
, , , , , , , , , , , , , , , , , , , ,	Light Crude Oil	O	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	1	2,000	0.0000	2.376E-03	0.002
	Light Crude Oil	2	2,000	0.0000	3.379E-03	0.00
	Heavy Crude Oil	1	2,000	0.0000	1.690E-03	0.002
Connectors	Gas/Light Liquid	14	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	18	2,000	0.0000	4.541E-04	0.00
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.00
Flanges	Gas/Light Liquid	28	2,000	0.0000	1.373E-04	0.004
	Light Crude Oil	26	2,000	0.0000	8.448E-05	0.002
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.00
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	C	2,000	0.0000	3. <u>538E</u> -05	0.000
	Heavy Crude Oil	: 0	2,000	0.0000	3.168E-04	0.00
Total Fugitive VC	OC Emissions From A	sociated Compo	nents (lb/day)			0.05
Weight percenta	ge of VOC in the total	organic compour	nds in gas?			100.0
Weight percenta	ge of VOC in the total	organic compour	nds in oil?			100.0

P&ID Drawing No. 038 - Gasoline Cooler (EA-302) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	Ó	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
•	Light Crude Oil	250	2,000	0.0000	4.541E-04	0.114
	Heavy Crude Oil	0	2,000	_0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.000
,	Light Crude Oil	6	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	2,000	0.0000	_0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	OC Emissions From As	ssociated Compo	nents (lb/day)			0.114
Weight percenta	ge of VOC in the total	organic compour	nds in gas?			100.0
	ge of VOC in the total					100.0

P&ID Drawing No. 041 - Gasoline Pipeline Pumps

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	39	2,000	0.0000	7.392E-04	0.029
	Heavy Crude Oil	0	_2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	3	2,000	0.0000	3.3 <u>79E-03</u>	0.010
	Heavy Crude Oil		2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	38	2,000	0.0000	4.541E-04	0.01
	Heavy Crude Oil	, 0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.000
_	Light Crude Oil	52	2,000	0.0000	8.448E-05	0.004
	Heavy Crude Oil		2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.00
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.00
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.00
Total Fugitive VC	C Emissions From As	ssociated Compo	nents (lb/day)			0.10
Weight percentage	ge of VOC in the total	organic compour	nds in gas?			100.
Weight percentag	ge of VOC in the total	organic compour	ids in oil?		,	100.6

Liquid Products Storage - Propane (Process Flow Diagram No. 014)

Type of Component	Component Service1, 2	Component Counts	Weighted Average Leak (ppmv)	Weighted Average Leak Fraction	Weighted Average Leak Rate lb/day*component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	19	2,000	0.0000	7.392E-04	0.014		
	Light Crude Oil	71	2,000	0.0000	7.392E-04	0.052		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000		
	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	5	2,000	0.0000	2.376E-03	0.012		
	Light Crude Oil	13	2,000	0.0000	3.379E-03	0.044		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Connectors	Gas/Light Liquid	22	2,000	0.0000	4.488E-04	0.010		
]	Light Crude Oil	⁷ 320	2,000	0.0000	4.541E-04	0.145		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	27	2,000	0.0000	1.373E-04	0.004		
	Light Crude Oil	103	2,000	0.0000	8.448E-05	0.009		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000		
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Total Fugitive VOC Emissions From Associated Components (Ib/day)								
	ge of VOC in the total ge of VOC in the total					*******		

^{1.} Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.

P&ID Drawing No. 036 - Propane Storage

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	19	2,000	0.0000	7.392E-04	0.014
	Light Crude Oil	32	2,000	0.0000	7.392E-04	0.024
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	5	2,000	0.0000	2.376E-03	0.012
	Light Crude Oil	10	2,000	0.0000	3.379E-03	0.034
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	22	2,000	0.0000	4.488E-04	0.010
	Light Crude Oil	32	2,000	0.0000	4.541E-04	0.015
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	27	2,000	0.0000	1.373E-04	0.004
	Light Crude Oil	- 45	2,000	0.0000	8.448E-05	0.004
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	. 0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compo	nents (lb/day)			0.115
					·	
	e of VOC in the total].	100.0
Weight percentag	e of VOC in the total	organic compoun	ds in oil?			100.0

^{2.} Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 036 - Propane Cooler (EA-300) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil		2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	.0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	250	2,000	0.0000	4.541E-04	0.114
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	. 0	2,000	0.0000	1.373E-04	0.000
	Light Crude Oil	6	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	OC Emissions From As	sociated Compo	nents (lb/day)			0.114
Weight percentage	ge of VOC in the total	organic compour	ids in gas?			100.0
	ge of VOC in the total					100.0

P&ID Drawing No. 039 - Propane Pipeline Pumps

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	. 0	2,000	0.0000	7.392E-04	0.000	
	Light Crude Oil	39	2,000	0.0000	7.392E-04	0.029	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	4	2,000	0.0000	1.003E-02		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000	
	Light Crude Oil	3		0.0000	3.379E-03	0.010	
•	Heavy Crude Oil	0	2,000	0.0000	1.690E - 03	0.000	
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000	
	Light Crude Oil	38		.0.0000	4.541E-04	0.017	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	0	2,00	0.0000	1.373E-04	0.000	
	Light Crude Oil	52	2,000	0.0000	8.448E-05	0.004	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?			100.0	
	e of VOC in the total					100.0	

Hot Oil System (Process Flow Diagram No. 015)

Type of	Component	Component	Weighted	Weighted	Weighted Average	Fugitive VOC	
Component	Service ^{1, 2}	Counts	Average Leak	Average Leak	Leak Rate	Emissions	
- Component	Cervice	000/113	(ppmv)	Fraction	lb/day*component	(lb/day)	
Valves	Gas/Light Liquid	53	2,000	0.0000	7.392E-04	0.039	
	Light Crude Oil	_0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	106	2,000	0.0000	4.118E-04	0.044	
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	. 4	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	8	2,000	0.0000	2.376E-03	0.019	
·	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	22	2,000	0.0000	1.690E-03	0.037	
Connectors	Gas/Light Liquid	102	2,000	0.0000	4.488E-04	0.046	
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	142	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	28	2,000	0.0000	1.373E-04	0.004	
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	106	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	ū	ő	0.0000	0.000E+00	0.000	
Total Fugitive VO	C Emissions From As	sociated Compor	nents (lb/day)			0.189	
Weight percentage of VOC in the total organic compounds in gas?							
Weight percentag	ge of VOC in the total	organic compoun	ds in oil?			*******	

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 051 - Hot Oil Expansion Tank

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	11	2,000	0.0000	7.392E-04	0.008
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	21	2,000	0.0000	4.118E-04	0.009
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	Ō	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	10	2,000	0.0000	1.690E-03	0.017
Connectors	Gas/Light Liquid	20	2,000	0.0000	4.488E-04	0.009
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	30	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	6	2,000	0.0000	1.373E-04	0.001
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	17	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	. 0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	. 0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	ssociated Compo	nents (lb/day)			0.051
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?			100.0
Weight percentage	ge of VOC in the total	organic compoun	ds in oil?			100.0

P&ID Drawing No. 052 - Hot Oil Pumps

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	. 0	2,000	0.0000	7.392E-04	0.000		
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000		
	Heavy Crude Oil	32	2,000	0.0000	4.118E-04	0.013		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	4	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000		
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000		
	Heavy Crude Oil	4	2,000	0.0000	1.690E-03	0.007		
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000		
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000		
	Heavy Crude Oil	40	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.000		
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000		
	Heavy Crude Oil	34	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VO	C Emissions From As	sociated Compor	nents (lb/day)			0.020		
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?			100.0		
Weight percentag	Neight percentage of VOC in the total organic compounds in oil?							

P&ID Drawing No. 053 - Hot Oil Heater

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	53	2,000	0.0000	4.118E-04	0.022
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	. 0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	Ö	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	8	2,000	0.0000	1.690E-03	0.014
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil		2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	72	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.000
_	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	55	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
_	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compor	nents (lb/day)			0.035
Weight percentag	ge of VOC in the total	organic compound	ds in gas?			100.0
Weight percentage	ge of VOC in the total	organic compound	ds in oil?			100.0

P&ID Drawing No. 054 - F-147 Burner Controls

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	30	2,000	0.0000	7.392E-04	0.022
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	. 0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	. 0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	1	2,000	0.0000	2.376E-03	0.002
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	42	2,000	0.0000	4.488E-04]	0.019
	Light Crude Oil	0		0.0000	4.541E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	. 14	2,000	0.0000	1.373E-04	0.002
	Light Crude Oil	σ	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	nents (lb/day)			0.045
	e of VOC in the total					100.0
Weight percentag	e of VOC in the total	organic compoun	ds in oil?			100.0

P&ID Drawing No. 055 - F-147 Burners

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	•	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	12			0.0000	7.392E-04	0.009
	Light Crude Oil	Ō	2,000		0.0000	7.392E-04	0.000
	Heavy Crude Oil	Ō	2,000		0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000		0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000		0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000		0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	4	2,000		0.0000	2.376E-03	0.010
	Light Crude Oil	0	2,000		0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000		0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	40	2,000		0.0000	4.488E-04	0.018
	Light Crude Oil	. 0	2,000		0.0000	4.541E-04	0.000
	Heavy Crude Oil	0	2,000		0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	8	2,000		0.0000	1.373E-04	0.001
	Light Crude Oil	0			0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	2,000		0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000		0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000		0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000		0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	ents (lb/day)				0.037
Weight percentag	e of VOC in the total	organic compound	ds in gas?	_			100.0
Weight percentag	e of VOC in the total	organic compound	ds in oil?				100.0

Fuel Gas System (Process Flow Diagram No. 016)

Type of	Component	Component	Weighted	Weighted	Weighted Average	Fugitive VOC	
Component	Service ^{1, 2}	Counts	Average Leak	Average Leak	Leak Rate	Emissions	
			(ppmv)	Fraction	lb/day*component	(lb/day)	
Valves	Gas/Light Liquid	102	2,000	0.0000	7.392E-04	0.075	
	Light Crude Oil	136	2,000	0.0000	7.392E-04	0.101	
	Heavy Crude Oil	16	2,000	0.0000	4.118E-04	0.007	
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	14	2,000	0.0000	2.376E-03	0.033	
	Light Crude Oil	24	2,000	0.0000	3.379E-03	0.081	
	Heavy Crude Oil	2	2,000	0.0000	1.690E-03	0.003	
Connectors	Gas/Light Liquid	966	2,000	0.0000	4.488E-04	0.434	
	Light Crude Oil	596	2,000	0.0000	4.541E-04	0.271	
	Heavy Crude Oil	32	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	406	2,000	0.0000	1.373E-04	0.056	
	Light Crude Oil	205	2,000	0.0000	8.448E-05	0.017	
	Heavy Crude Oil	2	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000	
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000	
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000	
Total Fugitive VC	OC Emissions From A	ssociated Compo	nents (lb/day)			1.077	
Weight percentage of VOC in the total organic compounds in gas?							
	ge of VOC in the total					*****	
	3	J. J. J. J. C.					

^{1.} Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.

P&ID Drawing No. 042 - Ethane/CO2 Glycol Contactor

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.00
	Light Crude Oil	36	2,000	0.0000	7.392E-04	0.02
	Heavy Crude Oil	16	2,000	0.0000	4.118E <u>-</u> 04	0.00
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	16	2,000	0.0000	3.379E-03	0.054
	Heavy Crude Oil	2	2,000	0.0000	1.690E- <u>03</u>	0.003
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	70	2,000	0.0000	4.541E-04	0.032
	Heavy Crude Oil	32	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.000
,	Light Crude Oil	13	2,000	0.0000	8.448E-05	0.00
	Heavy Crude Oil	2	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	_2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compo	nents (lb/day)			0.124
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?			100.0
Weight percentage of VOC in the total organic compounds in oil?						

^{2.} Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 043 Ethane/CO2 Compressor

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	26	2,000	0.0000	7.392E-04	0.019	
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	4	2,000	0.0000	2.376E-03	0.010	
	Light Crude Oil		2,000	0.0000	3.379E-03	0.000	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	14	2,000	0.0000	4.488E-04	0.006	
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	49	2,000	0.0000	1.373E-04	0.007	
	Light Crude Oil	1	2,000	0.0000	8.448E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
19.000000							
Weight percentage of VOC in the total organic compounds in gas?							
Neight percentage of VOC in the total organic compounds in oil?							

P&ID Drawing No. 043 - Ethane/CO2 Compressor (C-215A) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor Ib/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	26	2,000	0.0000	7.392E-04	0.019
	Light Crude Oil	50	2,000	0.0000	7.392E-04	0.037
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007
	Light Crude Oil	4	2,000	0.0000	3.379E-03	0.014
	Heavy Crude Oil	0	2,000	0.0000	1.690E - 03	0.000
Connectors	Gas/Light Liquid	221	2,000	0.0000	4.488E-04	0.099
	Light Crude Oil	263	2,000	0.0000	4.541E-04	0.119
	Heavy Crude Oil	Ö	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	145	2,000	0.0000	1.373E-04	0.020
•	Light Crude Oil	95	2,000	0.0000	8.448E-05	0.008
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compo	nents (lb/day)			0.323
Weight percentag	e of VOC in the total	organic compoun	ds in gas?			100.0
	e of VOC in the total				ľ	100.0

P&ID Drawing No. 043 - Ethane Cooler (EA-295A) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E - 04	0.000
	Light Crude Oil	0	2,000	0.0000	7. 392E-0 4	0.000
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil		2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
•	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	250	2,000	0.0000	4.488E-04	0.112
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	10	2,000	0.0000	1.373E-04	0.001
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Öpen-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	_	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VOC Emissions From Associated Components (lb/day)						
Weight percentage of VOC in the total organic compounds in gas?						
Weight percentage of VOC in the total organic compounds in oil?						

P&ID Drawing No. 043A Ethane/CO2 Compressor

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves .	Gas/Light Liquid	24	2,000	0.0000	7.392E-04	0.018
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	4	2,000	0.0000	2.376E-03	0.010
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	10	2,000	0.0000	4.488E-04	0.004
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	47	2,000	0.0000	1.373E-04	0.006
	Light Crude Oil	1	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compo	nents (lb/day)			0.038
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?	-		100.0
	ge of VOC in the total					100.0

P&ID Drawing No. 043A - Ethane/CO2 Compressor (C-215B) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	26	2,000	0.0000	7.392E-04	0.019	
	Light Crude Oil	50	2,000	0.0000	7.392E-04	0.037	
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007	
	Light Crude Oil	4	2,000	0.0000	3.379E-03	0.014	
_	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	221	2,000	0.0000	4.488E-04	0.099	
	Light Crude Oil	263	2,000	0.0000	4.541E-04	0.119	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	145	2,000	0.0000	1.373E-04	0.020	
	Light Crude Oil	95	2,000	0.0000	8.448E-05	0.008	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	, 0	2,000	0.0000	3.538E-05	0.000	
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentage	ge of VOC in the total	organic compoun	ds in gas?			100.0	
	ge of VOC in the total					100.0	

P&ID Drawing No. 043A - Ethane Cooler (EA-295B) Components

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	250	2,000	0.0000	4.488E-04	0.112
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	10	2,000	0.0000	1.373E-04	0.001
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	Ó	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	OC Emissions From As	sociated Compo	nents (lb/day)			0.114
	ge of VOC in the total					100.0
Weight percenta	ge of VOC in the total	organic compoun	ds in oil?			100.0

Fuel Gas Scrubber System (Process Flow Diagram No. 016)

Type of Component	Component Service ^{1, 2}	Component Counts	Weighted Average Leak	Weighted Average Leak	Weighted Average Leak Rate
			(ppmv)	Fraction	lb/day*component
Valves	Gas/Light Liquid	0	0	0.0000	0.000E+00
	Light Crude Oil	21	2,000		7.392E-04
	Heavy Crude Oil	0	0	0.0000	0.000E+00
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00
	Light Crude Oil	0	0	0.0000	0.000E+00
	Heavy Crude Oil	0	0	0.0000	0.000E+00
Others	Gas/Light Liquid	0	0	0.0000	0.000E+00
	Light Crude Oil	8	2,000	0.0000	3.379E-03
	Heavy Crude Oil	0	0	0.0000	0.000E+00
Connectors	Gas/Light Liquid	0	0	0.0000	0.000E+00
	Light Crude Oil	38	2,000	0.0000	4.541E-04
	Heavy Crude Oil	0	0	0.0000	0.000E+00
Flanges	Gas/Light Liquid	0	0	0.0000	0.000E+00
	Light Crude Oil	10	2,000	0.0000	8.448E-05
	Heavy Crude Oil	0	0	0.0000	0.000E+00
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00
Lines	Light Crude Oil	0	0	0.0000	0.000E+00
	Heavy Crude Oil	0	0	0.0000	0.000E+00
Total Fugitive VO	C Emissions From As	sociated Compor	nents (lb/day)		

Weight percentage of VOC in the total organic compounds in gas? Weight percentage of VOC in the total organic compounds in oil?

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 024 - Fuel Gas Scrubber

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component
Valves	Gas/Light Liquid	0	2,000	0.0000	
	Light Crude Oil	21	2,000	0.0000	7.392E-04
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02
	Light Crude Oil	0	2,000	0.0000	1.003E-02
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03
	Light Crude Oil	8	2,000	0.0000	3.379E-03
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04
	Light Crude Oil	38	2,000	0.0000	4.541E-04
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04
	Light Crude Oil	_ 10	2,000	0.0000	8.448E-05
	Heavy Crude Oil	0	2,000	0.0 0 0	or Environme PONE 110.0

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Flare System								
Type of Component	Component Service ^{1, 2}	Component Counts	Weighted Average Leak (ppmv)	Weighted Average Leak Fraction	Weighted Average Leak Rate Ib/day*component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	6	2,000	0.0000	7.392E-04	0.004		
	Light Crude Oil	41	2,000	0.0000	7.392E-04	0.030		
	Heavy Crude Oil	2	2.000	0.0000	4.118E-04	0.001		
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000		
, 	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040		
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007		
	Light Crude Oil	13	2,000	0.0000	3.379E-03	0.044		
	Heavy Crude Oil	. 0	0	0.0000	0.000E+00	0.000		
Connectors	Gas/Light Liquid	12	2,000	0.0000	4.488E-04	0.005		
	Light Crude Oil	60	2,000	0.0000	4.541E-04	0.027		
	Heavy Crude Oil	4	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	6	2,000	0.0000	1.373E-04	0.001		
•	Light Crude Oil	27	2,000	0.0000	8.448E-05	0.002		
	Heavy Crude Oil	2	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000		
Lines	Light Crude Oil	0	Ö	0.0000	0.000E+00	0.000		
	Heavy Crude Oil	.0	0	0.0000	0.000E+00	0.00		
Total Fugitive VO	C Emissions From As	sociated Compor	ients (lb/day)			0.16		
Meight percented	ge of VOC in the total	organic compound	ds in cas?					
	ge of VOC in the total				•	******		
AAE-BLIK DELCELITAT	4e or voo in the total	organic compoun	40 111 011;					

- Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
 Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 065 - Flare Header

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	- 6	2,000	0.0000	7.392E-04	0.004
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.00
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.00
•	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.00
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.00
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.00
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.00
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.00
Connectors	Gas/Light Liquid	12	2,000	0.0000	4.488E-04	0.00
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.00
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.00
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.00
. •	Light Crude Oil		2,000	0.0000	8.448E-05	0.00
	Heavy Crude Oil		2,000	0.0000	0.000E+00	0.00
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.00
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.00
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.00
Total Fugitive VC	C Emissions From As	sociated Compor	rents (lb/day)			0.01
Weight percenta	ge of VOC in the total	organic compoun	ds in gas?			100.
Meight percenta	ge of VOC in the total	organic compoun	ds in oil?			100.

P&ID Drawing No. 066 - Flare Knock-out Drum

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak . Fraction	EPA 1995 ALR TOG Factor b/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000		
	Light Crude Oil	41	2,000	0.0000	7.392E-04	0.030		
	Heavy Crude Oil	2	2,000	0.0000	4.118E-04	0.001		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
·	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	2	2,000	0.0000	2.376E-03	0.005		
	Light Crude Oil	13	2,000	0.0000	3.379E-03	0.044		
	Heavy Crude Oil	0	. 2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000		
	Light Crude Oil	60	2,000	0.0000	4.541E-04	0.027		
	Heavy Crude Oil	4	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	3	2,000	0.0000	1.373E-04	0.000		
	Light Crude Oil	27	2,000	0.0000	8.448E-05	0.002		
	Heavy Crude Oil	2	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	. 0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VC	Total Fugitive VOC Emissions From Associated Components (lb/day)							
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?			100.0		
	Weight percentage of VOC in the total organic compounds in oil?							

P&ID Drawing No. 067 - Flare System

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
1	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	1	2,000	0.0000	2.376E-03	0.002
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	3	2,000	0.0000	1.373E-04	0.000
_	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	Ó	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	Ö	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	ients (lb/day)			0.003
	e of VOC in the total				Ţ	100.0
Weight percentag	e of VOC in the total	organic compoun	ds in oil?			100 <u>.0</u>

Open Drain Sumps (3)

Type of Component	Component Service ^{1, 2}	Component Counts	Weighted Average Leak (ppmv)	Weighted Average Leak Fraction	Weighted Average Leak Rate lb/day*component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid		0	0.0000	0.000E+00	0.000
	Light Crude Oil	10	2,000	0.0000	7.392E-04	0.007
	Heavy Crude Oil	7	2,000	0.0000	4.118E-04	0.003
Pump Seals	Gas/Light Liquid	0	Ø	0.0000	0.000E+00	0.000
·	Light Crude Oil	4	2,000	0.0000	1.003E-02	0.040
	Heavy Crude Oil	2	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	4	2,000	0.0000	2.376E-03	0.010
	Light Crude Oil	4	2,000	0.0000	3.379E-03	0.014
	Heavy Crude Oil	2	2,000	0.0000	1.690E-03	0.003
Connectors	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	10	2,000	0.0000	4.541E-04	0.005
	Heavy Crude Oil	8	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	8	2,000	0.0000	1.373E-04	0.001
	Light Crude Oil	18	2,000	0.0000	8.448E-05	0.002
	Heavy Crude Oil	1.1	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	. 0	0	0.0000	0.000E+00	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	ents (lb/day)	-		0.084
Weight percentag	e of VOC in the total	organic compound	ds in gas?	<u>-</u>	-	************
	e of VOC in the total					*********

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 062 - Open Drain Sump (Miscellaneous Drains)

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)	
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000	
	Light Crude Oil	3	2,000	0.0000	7.392E-04	0.002	
	Heavy Crude Oil	Ō	2,000	0.0000	4.118E-04	0.000	
Pump Seals	Gas/Light Liquid	. 0	2,000	0.0000	1.214E-02	0.000	
	Light Crude Oil	2	2,000	0.0000	1.003E-02	0.020	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+0D	0.000	
Others	Gas/Light Liquid	2	2,000	0.0000	2.376E-03	0.005	
•	Light Crude Oil	2	2,000	0.0000	3.379E-03	0.007	
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000	
Connectors	Gas/Light Liquid	Ó	2,000	0.0000	4.488E-04	0.000	
	Light Crude Oil	2	2,000	0.0000	4.541E-04	0.001	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Flanges	Gas/Light Liquid	4	2,000	0.0000	1.373E-04	0.001	
	Light Crude Oil	7	2,000	0.0000	8.448E-05	0.001	
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000	
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000	
Lines	Light Crude Oil	; 0	2,000	0.0000	3.538E-05	0.000	
i	Heavy Crude Oil	. 0	2,000	0.0000	3.168E-04	0.000	
Total Fugitive VOC Emissions From Associated Components (lb/day)							
Moight percented	e of VOC in the total	omanic compound	de in age?			100.0	
	ge of VOC in the total			_		100.0	

P&ID Drawing No. 068 - Amine and Glycol Sumps (Amine Sump)

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	.0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	7	2,000	0.0000	7.392E-04	0.005
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	2	2,000	0.0000	1.003E-02	0.020
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	1	2,000	0,0000	2.376E-03	0.002
	Light Crude Oil	2	2,000	0.0000	3.379E-03	0.007
	Heavy Crude Oil	0	2,000	0.0000	1.690E - 03	0.000
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	8	2,000	0.0000	4.541E-04	0.004
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	2	2,000	0.0000	1.373E-04	0.000
*	Light Crude Oil	. 11	2,000	0.0000	8.448E-05	0.001
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compor	nents (lb/day)			0.039
Weight percentag	ge of VOC in the total	organic compoun	ds in gas?		T	100.0
	ge of VOC in the total					100.0

P&ID Drawing No. 068 - Amine and Glycol Sumps (Glycol Sump)

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	0	2,000	0.0000	7.392E-04	0.000
	Heavy Crude Oil	7	2,000	0.0000	4.118E-04	0.003
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	2	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	1	2,000	0.0000	2.376E-03	0.002
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	2	2,000	0.0000	1.690E-03	0.003
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
Ì	Light Crude Oil	0	2,000	0.0000	4.541E-04	0.000
	Heavy Crude Oil	8	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	2	2,000	0.0000	1.373E-04	0.000
	Light Crude Oil	0	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	11	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	C Emissions From As	sociated Compor	ients (lb/day)			0.009
Weight percentage	ge of VOC in the total	organic compoun	ds in gas?			100.0
Weight percentage	ge of VOC in the total	organic compoun	ds in oil?			100.0

Methanol Injection Pump

Type of	Companent	Component	Weighted	Weighted	Weighted Average	Fugitive VOC
Component	Service 1, 2	Counts	Average Leak	Average Leak	Leak Rate	Emissions
Component		Counto	(ppmv)	Fraction	lb/day*component	(lb/day)
Valves	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	7	2,000	0.0000	7.392E-04	0.005
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Pump Seals	Gas/Light Liquid	Ô	0	0.0000	0.000E+00	0.000
	Light Crude Oil	2	2,000	0.0000	1.003E-02	0.020
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	1	2,000	0.0000	3.379E-03	0.003
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Connectors	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	16	2,000	0.0000	4.541E-04	0.007
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	4	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.00 <u>0</u> E+00	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	ents (lb/day)			0.036
	ge of VOC in the total				ļ	
Weight percentage	ge of VOC in the total	organic compoun	ds in oil?			********

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 062 - Open Drain Sump and Methanol Injection Pump

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	7	2,000	0.0000	7.392E-04	0.005
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals .	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
	Light Crude Oil	2	2,000	0.0000	1.003E-02	0.020
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	0	2,000	0.0000	2.376E-03	0.000
	Light Crude Oil	1	2,000	0.0000	3.379E-03	0.003
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	16	2,000	0.0000	4.541E-04	0.007
·	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	0	2,000	0.0000	1.373E-04	0.000
	Light Crude Oil	4	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VC	OC Emissions From As	sociated Compor	nents (ib/day)			0.036
Weight percenta	ge of VOC in the total	organic compoun	ds in gas?			100.0
Weight percenta	ge of VOC in the total	organic compoun	ds in oil?			100.0

Amine Storage Tank

Type of Component	Component Service ^{1, 2}	Component Counts	Weighted Average Leak (ppmv)	Weighted Average Leak Fraction	Weighted Average Leak Rate Ib/day*component	Fugitive VOC Emissions (lb/day)				
Valves	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000				
	Light Crude Oil	8	2,000	0.0000	7.392E-04	0.008				
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000				
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000				
	Light Crude Oil	2	2,000	0.0000	1.003E-02	0.020				
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000				
Others	Gas/Light Liquid	2	2,000	0.0000	2.376E-03	0.005				
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000				
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000				
Connectors	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000				
	Light Crude Oil	8	2,000	0.0000	4.541E-04	0.004				
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000				
Flanges	Gas/Light Liquid	3	2,000	0.0000	1.373E-04	0.000				
	Light Crude Oil	11	2,000	0.0000	8.448E-05	0.001				
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000				
Open-ended	Gas/Light Liquid	0:	0	0.0000	0.000E+00	0.000				
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000				
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000				
Total Fugitive VC	C Emissions From As	sociated Compon	ents (lb/day)			0.036				
Weight percentage of VOC in the total organic compounds in gas?										
Weight percentage of VOC in the total organic compounds in oil?										

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 069 - Amine Storage Tank

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000		
	Light Crude Oil	8	2,000	0.0000	7.392E-04	0.006		
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
,	Light Crude Oil	2	2,000	0.0000	1.003E-02	0.020		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	2	2,000	0.0000	2.376E-03	0.005		
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000		
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000		
	Light Crude Oil	8	2,000	0.0000	4.541E-04	0.004		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	3	2,000	0.0000	1.373E-04	0.000		
_	Light Crude Oil	11	2,000	0.0000	8.448E-05	0.001		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VOC Emissions From Associated Components (lb/day)								
Weight percentag	e of VOC in the total	organic compound	ds in gas?		<u> </u>	100.0		
Weight percentage of VOC in the total organic compounds in oil?								

Produced Water Storage Tank

Type of Component	Component Service ^{1, 2}	Component Counts	Weighted Average Leak (ppmv)	Weighted Average Leak Fraction	Weighted Average Leak Rate Ib/day*component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
	Light Crude Oil	2	2,000	0.0000	7.392E-04	0.001
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Pump Seals	Gas/Light Liquid	0	Ō	0.0000	0.000E+00	0.000
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Connectors	Gas/Light Liquid	0	0'	0.0000	0.000E+00	0.000
	Light Crude Oil	2	2,000	0.0000	4.541E-04	0.001
	Heavy Crude Oil	0	0	0.000	0.000E+00	0.000
Flanges	Gas/Light Liquid	4	2,000	0.0000	1.373E-04	0.001
	Light Crude Oil	1	2,000	0.0000	8.448E-05	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000
Total Fugitive VO	C Emissions From As	sociated Compon	ents (lb/day)			0.010
Weight percentag	e of VOC in the total	organic compound	ds in gas?			
	e of VOC in the total				ļ	

- 1. Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
- 2. Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 071 - Produced Water and Slop Tank (Produced Water Tank)

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000
	Light Crude Oil	. 2	2,000	0.0000	7.392E-04	0.001
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000
·	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007
	Light Crude Oil	0	2,000	0.0000	3.379E-03	0.000
	Heavy Crude Oil	0	2,000	0.0000	1.690E-03	0.000
Connectors	Gas/Light Liquid	_ 0	2,000	0.0000	4.488E-04	0.000
	Light Crude Oil	2	2,000	0.0000	4.541E-04	0.00
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Flanges	Gas/Light Liquid	4	2,000	0.0000	1.373E-04	0.00
•	Light Crude Oil	1	2,000	0.0000	8.448E-05	0.000
_	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000
Open-ended	Gas/Light Liquid	Ô	2,000	0.0000	3.960E-04	0.00
Lines	Light Crude Oil	0	2,000	0.0000	3.538E-05	0.000
	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000
Total Fugitive VO	C Emissions From As	sociated Compor	nents (lb/day)			0.010
Weight percentag	e of VOC in the total	organic compound	ds in gas?			100.0
	e of VOC in the total				ļ	100.0

Slop Tank

Type of	Component	Component	Weighted Average Leak	Weighted Average Leak	Weighted Average Leak Rate	Fugitive VOC Emissions					
Component	Service ^{1, 2}	Counts	(ppmv)	Fraction	ib/day*component	(lb/day)					
Valves			(μμ)	0.0000	0.000E+00	0.000					
	Light Crude Oil	3	2,000	0.0000	7.392E-04	0.002					
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000					
Pump Seals	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000					
,	Light Crude Oil	0	0	0.0000	0.000E+00	0.000					
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000					
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007					
	Light Crude Oil	0	0	0.0000	0.000E+00	0.000					
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000					
Connectors	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000					
Connectors	Light Crude Oil	4	2,000	0.0000	4.541E-04	0.002					
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000					
Flanges	Gas/Light Liquid	. 4	2,000	0.0000	1.373E-04	0.001					
_	Light Crude Oil	5	2,000	0.0000	8.448E-05	0.000					
	Heavy Crude Oil	0	0	0.0000	0.000E+00	0.000					
Open-ended	Gas/Light Liquid	0	0	0.0000	0.000E+00	0.000					
Lines	Light Crude Oil	0	0	0.0000	0.000E+00	0.000					
	Heavy Crude Oil	.0	0	0.0000	0.000E+00	0.000					
Total Fugitive VC	C Emissions From As	sociated Compor	nents (lb/day)			0.012					
Meinht percentar	se of VOC in the total	organic compoun	ds in nas?								
	Weight percentage of VOC in the total organic compounds in gas? Weight percentage of VOC in the total organic compounds in oil?										

- Fugitive emission from components in liquid service were calculated with "Light Crude Oil" emission factors.
 Fugitive emission from Hot Oil Service and Glycol Service were calculated using "Heavy Oil" emission factors.

P&ID Drawing No. 071 - Produced Water and Slop Tank (Slop Tank)

Type of Component	Component Service	Component Counts	Leak Threshold (ppmv)	Leak Fraction	EPA 1995 ALR TOG Factor lb/day*Component	Fugitive VOC Emissions (lb/day)		
Valves	Gas/Light Liquid	0	2,000	0.0000	7.392E-04	0.000		
	Light Crude Oil	3	2,000	0.0000	7.392E-04	0.002		
	Heavy Crude Oil	0	2,000	0.0000	4.118E-04	0.000		
Pump Seals	Gas/Light Liquid	0	2,000	0.0000	1.214E-02	0.000		
,	Light Crude Oil	0	2,000	0.0000	1.003E-02	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Others	Gas/Light Liquid	3	2,000	0.0000	2.376E-03	0.007		
	Light Crude Oil	_ 0	2,000	0.0000	3.379E-03	0.000		
	Heavy Crude Oil	0	2.000	0.0000	1.690E-03	0.000		
Connectors	Gas/Light Liquid	0	2,000	0.0000	4.488E-04	0.000		
	Light Crude Oil	4	2,000	0.0000	4.541E-04	0.002		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Flanges	Gas/Light Liquid	4	2,000	0.0000	1.373E-04	0.001		
	Light Crude Oil	- 5	2,000	0.0000	8.448E-05	0.000		
	Heavy Crude Oil	0	2,000	0.0000	0.000E+00	0.000		
Open-ended	Gas/Light Liquid	0	2,000	0.0000	3.960E-04	0.000		
Lines	Light Crude Oil	0	_,000	0.0000	3.538E-05	0.000		
_	Heavy Crude Oil	0	2,000	0.0000	3.168E-04	0.000		
Total Fugitive VOC Emissions From Associated Components (Ib/day)								
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	ge of VOC in the total	organic compoun	ds in gas?			100.0		
Weight percenta	ge of VOC in the total	organic compoun	ds in oil?		,	100.0		

ATTACHMENT V Information on IC Engine



EPA Tier 3 Emission Data Fire Pump NSPS Compliant

CFP7E-F10 Fire Pump Driver

Type: 4 Cycle; in-Line; 6 Cylinder

Aspiration: Turbocharged, Charge Air Cooled

	15 PPM Diesel Fuel																	
		Fuel Con	sumption			Ē	2 Cyc	e Exha	iust En	rission	S				Exh	aust		
					Gra	ms per BHP	HR .			Gr	ams per kW -	HR		Temp	erature	Gas	Gas Flow	
RPM	BHP_	Gal/Hr	L/hr	NMHC	NOx	NMHC+NOx	CO	PM	NMHC	NOx	NMHC+NOx	.co	PM	F	٥,	CFM	Reec	
1470	153	7.9	29.9											906	486	937	442	
1760	175	9.0	34.1	1								!		821	438	1061	501	
1900	162	9.2	34.8	1			1.193	1.193 0.111	 .		3.402 1.600	1.600	0.149	781	416	1079	509	
2100	171	9.0	34.1	0.062	2.475	2.537			0.111 0.083	83 3.319				795	424	1255	.592	
2350	172	9.2	34.8]		1								805	429	1375	649	
2600	174	9.8	37.1	1										886	474	_1513_	714	
2700	127	7.2	27.3				١.		Į.					877	469	1392	657	

The emissions values above are based on CARB approved calculations for conventing EPA (500 ppm) fuel to CARB (15 ppm) fuel.

						300	-4000	PPM	Diesel	Fuel							
		Fuel Con:	sumption			D	2 Cyc	e Exha	iust En	noissir	is .			Exhaust			
					Gra	ms per 8HP -	HR			Gr	ams per kW -	HR		Tempe	erature	Gas	Flow
RPM	BHP	Gal/Hr	L/hr	NMHC	NOx	NMHC+NOx	CO	PM	NMHC	NOx.	NMHC+NOx	CO	PM·	٧F	۳	CFM	Usec
1470	153	7.9	29.9			·					l			906	486	937	442
1760	175	9.0	34.1	1		}	1.193					1	821	438	1061	501	
1900	162	9.2	34.8	1							3.700 1.600		781	416	1079	509	
2100	171	9.0	34.1	0.075	2.685	2.759		0.127	0.1	0.1 3.600		1.600	0.170	795	424	1255	592
2350	172	9.2	34.8					ŀ		Į į		1		1	805	429	1375
2600	174	9.8	37.1	1							1 .			886	474	1513	714
2700	127	7.2	27.3	1						1	l.			877	469	1392	657

QS86.7 Base Model Manufactured by Cummins Inc.

- Using fuel rating 91422

Reference EPA Standard Engine Family: ACEXL0409AAB Reference CARB Executive Order:U-R-002-0516

No special options needed to meet current regulation emissions for all 50 states

Test Methods:

EPA/CARS Nonroad emissions recorded per 40CFR89 (ref. ISO8178-1) and weighted at load points prescribed in Subpart E, Appendix A, for Constant SpeEngines (ref. ISO8178-4, D2).

Diesel Fuel Specifications:

Cetane Number: 40-48 Reference: ASTM D975 No. 2-D

Reference Conditions:

Air Inlet Temperature: 25°C (77°F)
Fuel Inlet Temperature: 40°C (104°F)
Barometric Pressure: 100 kPa (29.53 in Hg)

Humidity: 10.7 g/kg (75 grains H₂O/lb) of dry air; required for NOx correction

Restrictions: Intake Restriction set to a maximum allowable limit for clean filter; Exhaust Back Pressure set to maximum allowable limit.

Tests conducted using alternate test methods, instrumentation, fuel or reference conditions can yield different results.



Fire Power

Engine Performance Curve

Cummins Fire Power De Pere, WI 54115

http://www.cumminsfirepower.com

Basic Engine Model CFP7E-F10

Curve Number: Revision Date:

FR - 9145 March 201

Engine Family:

Displacement - in.3 (liter):

Compression Ratio:

industrial 409

17.2:1

No. of Cylinders:

Fuel System:

Bosch Electronic CR

(6.7)

CPL Code:

Emission Certification:

Aspiration:

EPA/CARB Tier 3

Turbocharged, Chrg Air Cooled

Engine Configuration: Minimum speed:

D31331CX03 1470 RPM

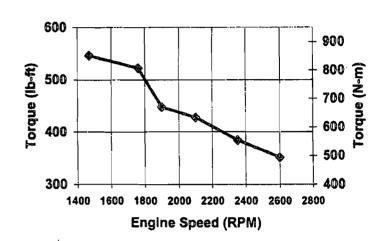
Maximum speed:

2700 RPM

8611

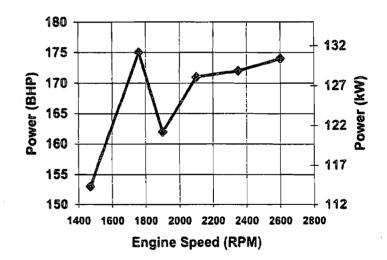
Targine Quitnut

	Torque output									
RPM	lb-ft	N-m								
1470	547	741								
1760	522	708								
1900	448	607								
2100	428	580								
2350	384	521								
2600	351	477								
2700	247	335								



Horsepower Output

RPM	BHP	kW
1470	153	114
1760	175	130
1900	162	121
2100	171	128
2350	172	128
2600	174	130
2700	127	95



- 1. Curves shown above represent mature gross engine performance capabilities obtained and corrected in accordance with SAE J1349 conditions of 29.61 in Hg (100 kPa) barometric pressure [300 ft. (91.4 m) altitude], 77 °F (25 °C) inlet air temperature, and 0.30 in. Hg (1 kPa) water vapor pressure with No. 2 diesel fuel.
- 2. The engine may be operated without changing the fuel setting up to 300 ft. (91.4 m) altitude and up to 77 °F (25 °C) ambient temperature. For sustained operation at high altitudes, the fuel rate of the engine should be adjusted to limit performance by 3% per 1,000 ft. (305 m) above 300 ft. (91.4 m) altitude. For sustained operation at high ambient temperatures, the fuel rate of the engine should be adjusted to limit performance by 1% per 10 °F above 77 °F (2% per 11 °C above 25 °C).
- 3. Engine is certified at speeds between 1470 and 2700 RPM.

Jim Vanden Boogard Director of Engineering

Certified Within 5

	Eire	Engine Datasheet			Engine Model
COLC.	Power	Cummins Fire Power		CFP7E-F10,F2	20,F30,F40, F50, F6
Cummins	R. 0.46 C.	De Pere, WI 54115		Curve Number:	FR - 91
	4.	http://www.cumminsfirepower.com		CPL Code:	8
Configur	ation Number: D31	3013CX03		Engine Family:	Indust
Installation	on Drawing: 155	<u>47</u>		Revision Date:	March 2
General E	ngine Data				
Type	******************	• • • • • • • • • • • • • • • • • • • •	************	4 Cycle; i	n-Line; 6 Cylinder
Aspiratio	n		• • • • • • • • • • • • • • • • • • • •	Turbocha	rged, Chrg Air Cool
Bore & S	Stroke - in. (mm)			4.21 x 4.8	8 (107 x 124)
Displace	ment - in.3 (litre)	••••••••	******	409	(6.7)
					, ,
Valves p	er Cylinder - Intal	ie	*****************	4	
		aust			
Maximur		ng Moment @ Rear Face of Block - It			(1356)
Air Induct	ion System				
Max. Te	mperature Rise Be	tween Ambient Air and Engine Air In			(17.0)
Maximur	n Inlet Restriction	with Dirty Filter - in. H₂O (mm H₂O)	·····	25	(635)
Recomm	nended Air Cleane	r Element - (Standard)	FLG Industrial	AH1196	
<u>Lubricatio</u>		ed - PSI (kPa)		40-70	(276-414)
	•	Low) - U.S. quarts (litre)			(14-16)
					•
		S. Gal. (litre)litre			(15.1) (3401544)
Treconin	lended Lube On F	IIICI	I leetgaara (Cariii	IIII 3) LI 337 0	(0701047)
0	vetam				
Cooling S		Dance of Heat Fushernes - DCI /	l-D-1	60	(442) NANY
Raw Wa	iter Working Press	ure Range at Heat Exchanger - PSI ((413) MAX
Raw Wa	ter Working Press nended Min. Wate	Supply Pipe Size to Heat Exchange	r - in. (mm)	0.75	(19.05)
Raw Wa Recomn Recomn	iter Working Press nended Min. Water nended Min. Water	Supply Pipe Size to Heat Exchange Disch. Pipe Size From Heat Exchan	r - in. (mm) ger - in. (mm)	0.75 1.00	(19.05) (25.40)
Raw Wa Recomm Recomm Coolant	iter Working Press nended Min. Water nended Min. Water Water Capacity (E	r Supply Pipe Size to Heat Exchange r Disch. Pipe Size From Heat Exchan ingine Side) - U.S. gal. (litre)	r - in. (mm) ger - in. (mm)	0.75 1.00 3.75	(19.05) (25.40) (14.2)
Raw Wa Recomm Recomm Coolant	iter Working Press nended Min. Water nended Min. Water Water Capacity (E d Thermostat - Ty	r Supply Pipe Size to Heat Exchange r Disch. Pipe Size From Heat Exchan ingine Side) - U.S. gal. (litre) /pe	r - in. (mm) ger - in. (mm)	0.75 1.00 3.75 Modulatin	(19.05) (25.40) (14.2)
Raw Wa Recomm Recomm Coolant Standard	iter Working Press nended Min. Water nended Min. Water Water Capacity (E d Thermostat - Ty	r Supply Pipe Size to Heat Exchange r Disch. Pipe Size From Heat Exchan Ingine Side) - U.S. gal. (litre) pe ange - deg F (deg C)	r - in. (mm) ger - in. (mm)	0.75 1.00 3.75 Modulatin	(19.05) (25.40) (14.2)
Raw Wa Recomm Recomm Coolant Standan	ter Working Press nended Min. Water nended Min. Water Water Capacity (E d Thermostat - Ty - R n Raw Water Flow	r Supply Pipe Size to Heat Exchange r Disch. Pipe Size From Heat Exchan Ingine Side) - U.S. gal. (litre) /peange - deg F (deg C)	r - in. (mm)ger - in. (mm)	0.75 1.00 3.75 Modulatin 180-199	(19.05) (25.40) (14.2) 19 (82-93)
Raw Wa Recomm Recomm Coolant Standard Minimun with	ter Working Press nended Min. Water nended Min. Water Water Capacity (E d Thermostat - Ty - R n Raw Water Flow n Water Temperatu	r Supply Pipe Size to Heat Exchange r Disch. Pipe Size From Heat Exchan ingine Side) - U.S. gal. (litre) //pe	r - in. (mm)ger - in. (mm)	0.753.75Modulatin180-199	(19.05) (25.40) (14.2) 19 (82-93) (1.26)
Raw Wa Recomn Recomn Coolant Standard Minimun with	ter Working Press nended Min. Water nended Min. Water Water Capacity (E d Thermostat - Ty - R n Raw Water Flow n Water Temperatu water Temperatu	r Supply Pipe Size to Heat Exchange r Disch. Pipe Size From Heat Exchan Ingine Side) - U.S. gal. (litre) /peange - deg F (deg C)	r - in. (mm)ger - in. (mm)	0.751.003.75Modulatin180-19920	(19.05) (25.40) (14.2) 19 (82-93)
Raw Wa Recomm Recomm Coolant Standard Minimum with with	ter Working Press mended Min. Water mended Min. Water Mater Capacity (E d Thermostat - Ty R n Raw Water Flow n Water Temperatu n Water Temperatu n Water Temperatu	r Supply Pipe Size to Heat Exchange r Disch. Pipe Size From Heat Exchaningine Side) - U.S. gal. (litre)/pe	r - in. (mm)ger - in. (mm)	0.751.003.75Modulatin180-1992025	(19.05) (25.40) (14.2) 19 (82-93) (1.26) (1.58) (1.89)
Raw Wa Recomn Recomn Coolant Standan Minimun with with with	ter Working Press nended Min. Water hended Min. Water Water Capacity (E d Thermostat - Ty Raw Water Flow n Water Temperatu n Water Temperatu n Water Temperatu n Water Temperatu	r Supply Pipe Size to Heat Exchanger Disch. Pipe Size From Heat Exchanger Disch. Pipe Size From Heat Exchanger Disch. Pipe Size From Heat Exchanger Discharge Side) - U.S. gal. (litre) - U.S. gal. (litre) - U.S. GPM (litre)	r - in. (mm)ger - in. (mm)	0.751.003.75Modulatin180-1992025	(19.05) (25.40) (14.2) 19 (82-93) (1.26) (1.58) (1.89)
Raw Wa Recomm Recomm Coolant Standan Minimum with with with	ter Working Press nended Min. Water nended Min. Water Water Capacity (Ed Thermostat - Ty - R n Raw Water Flow n Water Temperatu n Water Temperatu n Water Temperatu water heater is ma	r Supply Pipe Size to Heat Exchanger Disch. Pipe Size From Heat Exchanging Side) - U.S. gal. (litre)	r - in. (mm)ger - in. (mm)		(19.05) (25.40) (14.2) 19 (82-93) (1.26) (1.58) (1.89) 0°F (4 °C).
Raw Wa Recomn Recomn Coolant Standan Minimun with with A jacket Exhaust S Max. Ba	ter Working Press nended Min. Water hended Min. Water Water Capacity (Ed Thermostat - Ty R n Raw Water Flow n Water Temperatu n Water Temperatu water heater is ma	r Supply Pipe Size to Heat Exchanger Disch. Pipe Size From Heat Exchaningine Side) - U.S. gal. (litre)	r - in. (mm)ger - in. (mm)		(19.05) (25.40) (14.2) 19 (82-93) (1.26) (1.58) (1.89) 1°F (4 °C).
Raw Wa Recomn Recomn Coolant Standan Minimun with with A jacket Exhaust S Max. Ba	ter Working Press nended Min. Water hended Min. Water Water Capacity (Ed Thermostat - Ty R n Raw Water Flow n Water Temperatu n Water Temperatu water heater is ma	r Supply Pipe Size to Heat Exchanger Disch. Pipe Size From Heat Exchanging Side) - U.S. gal. (litre)	r - in. (mm)ger - in. (mm)		(19.05) (25.40) (14.2) 19 (82-93) (1.26) (1.58) (1.89) 0°F (4 °C).
Raw Wa Recomn Recomn Coolant Standan Minimun with with A jacket Exhaust \$ Max. Ba Exhaust Noise Em	iter Working Press hended Min. Water hended Min. Water Water Capacity (E d Thermostat - Ty - R in Raw Water Flow in Water Temperatur in Water Temperatur water Temperatur water heater is managed is Pressure Import issions	r Supply Pipe Size to Heat Exchange or Disch. Pipe Size From Heat Exchaningine Side) - U.S. gal. (litre)	r - in. (mm)ger - in. (mm)		(19.05) (25.40) (14.2) 19 (82-93) (1.26) (1.58) (1.89) 1°F (4 °C).
Raw Wa Recomn Recomn Coolant Standard Minimum with with A jacket Exhaust S Max. Ba Exhaust Noise Em	ter Working Press nended Min. Water hended Min. Water Water Capacity (E d Thermostat - Ty - R n Raw Water Flow n Water Temperatu n Water Temperatu water Temperatu water heater is make the same of th	r Supply Pipe Size to Heat Exchange or Disch. Pipe Size From Heat Exchaningine Side) - U.S. gal. (litre)	r - in. (mm)ger - in. (mm)		(19.05) (25.40) (14.2) 19 (82-93) (1.26) (1.58) (1.89) 1°F (4 °C).
Raw Wa Recomn Recomn Coolant Standard Minimum with with A jacket Exhaust S Max. Ba Exhaust Noise Em Top Right Si	ter Working Press nended Min. Water hended Min. Water hended Min. Water Water Capacity (E d Thermostat - Ty - R n Raw Water Flow n Water Temperatur n Water Temperatur water Temperatur water heater is many ck Pressure Import Pipe Size Normal issions de	r Supply Pipe Size to Heat Exchange Pipesch. Pipe Size From Heat Exchaningine Side) - U.S. gal. (litre)	r - in. (mm)ger - in. (mm)		(19.05) (25.40) (14.2) 19 (82-93) (1.26) (1.58) (1.89) 1°F (4 °C).
Raw Wa Recomn Recomn Coolant Standard Minimum with with A jacket Exhaust S Max. Ba Exhaust Noise Em Top Right Sid	ter Working Press nended Min. Water nended Min. Water Water Capacity (E d Thermostat - Ty - R n Raw Water Flow n Water Temperatu n Water Temperatu water Temperatu water heater is ma system ck Pressure Impor	r Supply Pipe Size to Heat Exchange Disch. Pipe Size From Heat Exchaningine Side) - U.S. gal. (litre)	r - in. (mm)ger - in. (mm)		(19.05) (25.40) (14.2) 19 (82-93) (1.26) (1.58) (1.89) 1°F (4 °C).
Raw Wa Recomm Recomm Coolant Standam Minimum with with A jacket Exhaust S Max. Ba Exhaust Noise Em Top Right Side	ter Working Press nended Min. Water nended Min. Water Water Capacity (Ed d Thermostat - Ty - R n Raw Water Flow n Water Temperatu n Water Temperatu water Temperatu water heater is ma system ick Pressure Impor	r Supply Pipe Size to Heat Exchange Pipesch. Pipe Size From Heat Exchaningine Side) - U.S. gal. (litre)	r - in. (mm)ger - in. (mm)		(19.05) (25.40) (14.2) 19 (82-93) (1.26) (1.58) (1.89) 0°F (4 °C). (10.2) (10.2)

No.

Fuel Supply / Drain System							
Fuel Consumption	1470	1760	1900	2100	2350	2600	2700
CFP7E-F60 Gal/hr (L/hr)							10.3 (38
CFP7E-F50 Gai/hr (L/hr)	10.6 (40.1)	12.1 (46.0)	11.3 (42.8)	12.0 (45.4)			9.6 (36
CFP7E-F40 Gal/hr (L/hr)						12.3 (46.7)	9.0 (34
CFP7E-F30 Gal/hr (L/hr)							8.4 (31
CFP7E-F20 Gal/hr (L/hr)					10.0 (37.9)		7.8 (29
CFP7E-F10 Gal/hr (L/hr)					9.2 (34.8)		7.2 (27
Fuel Type							•
Minimum Supply Line Size - in						(12.70)	
Minimum Drain Line Size - In.						• •	
Maximum Fuel Height above	C/L Fire Pump) ft (m)			30	(9)	
Recommended Fuel Filter - I							
	Secondary				FS1	•	38)
Maximum Restriction @ Lift P						(127)	
Maximum Restriction @ Lift P							
Maximum Return Line Restric						(150)	
Minimum Fuel Tank Vent Cap						(0.21)	
Maximum Fuel Temperature (@ Lift Pump In	nlet - °F (°C) .		••••••	158	(70)	
Starting and Electrical System	n				11	<u>24V</u>	
Min. Recommended Batt. Car		oak at 0°F (-1	(8°C) or Above			<u> </u>	
Engine Only - Cold Crant					15	500 900	
Engine Only - Reserve C						30 430	
Battery Cable Size (Maximum						/0 2/0	
Maximum Resistance of Start							2
Typical Cranking Speed - RP	•					20 120	-
Alternator (Standard), Interna						5 70	
Wiring for Automatic Starting	(Negative Gro	und)		••••	Star	ndard	
Reference Wiring Diagram							
L .							
Performance Data All data is based on the engin	o operating wi	ith fuel eveter	n water numn	lubricating of	l numa air ala	anar and alter	nator: not
included are compressor, fan							
•					•		
conditions of 300 ft. (91.4 m)	•		ng dry baroir	eter, and 77	r (25 C) intak	e air temperati	ire, using
No.2 diesel or a fuel correspo	inding to AS I is	VI-UZ.					
Altitude Above Which Output	Should be Lie	nited - ft (m)			300	(01.4)	
Correction Factor per 10						(91.4)	
Temperature Above Which O	, ,			•••••		(25)	
Correction Factor per 10	•		• •			(25)	
Correction Factor per 10	F(II C) ADO	ove rempera	ture Limit	* * * * * * * * * * * * * * * * * * * *	170	(2%)	
Exhaust Emissions (EPA Tier						W-hr g/BHI	P-hr
Hydrocarbons (HC/OMHCE).				•••••		120 0.0	9
Oxides of Nitrogen (NOx)							5 .
Non-Methane Hydrocarbons						370 0.2	8
Carbon Monoxide (CO)						60 1.1	
Particulate	•••••	••••••		••••••	0.	17 0.1	3

Engine Speed - RPM	1470	1760	4000	2400	2250	2000	2700
Engine Speed - Kirki CFP7E-F60 Output - BHP (kW) .		250 (186)	1900	<u>2100</u> 244 (182)	<u>2350</u> 245 (183)	<u>2600</u> 249 (186)	<u>2700</u> 182 (13
Ventilation Air CFM (litre/sec)		536.9 (253)	232 (173)			699.6 (330)	
Exhaust Flow - CFM (litre/sec)	, ,	, ,	524 (247)	580 (274)	636 (300)		643.6 (30
· · · · · · · · · · · · · · · · · · ·		1344 (634)	1297 (612)	1439 (679)	1557 (735)	1713 (808)	1576 (74
Exhaust Temp °F (°C) . # Heat Rejection	1012 (544)	1004 (540)	913 (489)	934 (501)	939 (504)	1033 (556)	1023 (55
To Coolant BTU/min. (kW)	4291 (75)	4615 (81)	4367 (77)	4672 (82)	4997 (88)	5497 (97)	5222 (92
To Ambient BTU/min (kW)	1090 (19)	1160 (20)	1261 (22)	1362 (24)	1488 (26)	1564 (27)	1533 (27
CFP7E-F50 Output - BHP (kW).		235 (175)	218 (163)	229 (171)	231 (172)	234 (174)	171 (12
Ventilation Air CFM (litre/sec)		511.4 (241)	519 (245)	576 (272)	634 (299)	697.4 (329)	641.6 (30
Exhaust Flow - CFM (litre/sec)		1280 (604)	1263 (596)	1390 (656)	1538 (726)	1692 (799)	1556 (73
Exhaust Temp °F (°C)	978 (526)	956.6 (514)	887 (475)	902 (483)	925 (496)	1018 (548)	1007 (54
To Coolant BTU/min. (kW)	4031 (71)	4395 (77)	4165 (73)	4447 (78)	4895 (86)	5385 (95)	5115 (90
To Ambient BTU/min (kW)	1057 (19)	1125 (20)	1223 (21)	1321 (23)	1444 (25)	1517 (27)	1487 (26
CFP7E-F40 Output - BHP (kW).		220 (164)	204 (152)	215 (160)	216 (161)	219 (163)	160 (11
Ventilation Air CFM (litre/sec)	• •	487 (230)	511 (241)	571 (270)	629 (297)	691.9 (327)	636.5 (30
Exhaust Flow - CFM (litre/sec)		1219 (575)	1218 (575)	1363 (643)	1500 (708)	1650 (779)	1518 (71
Exhaust Temp °F (°C) Heat Rejection	• •	911 (488)	853 (456)	874 (468)	897 (481)	986.7 (530)	976.8 (52
To Coolant BTU/min. (kW)		4186 (74)	3926 (69)	4263 (75)	4707 (83)	5178 (91)	4919 (86
To Ambient BTU/min (kW)	1026 (18)	1091 (19)	1186 (21)	1282 (23)	1256 (22)	1231 (22)	1206 (21
CFP7E-F30 Output - BHP (kW) .		205 (153)	190 (142)	200 (149)	201 (150)	204 (152)	149 (11
Ventilation Air CFM (litre/sec)		480 (227)	502 (237)	567 (268)	627 (296)	689.7 (326)	634.5 (29
Exhaust Flow - CFM (litre/sec)		1174 (554)	1180 (557)	1305 (616)	1468 (693)	1615 (762)	1486 (70
Exhaust Temp °F (°C)		879 (471)	828 (442)	836 (447)	872 (467)	959.2 (515)	949.6 (5 ⁻
To Coolant BTU/min. (kW)		3978 (70)	3757 (66)	4043 (71)	4533 (80)	4986 (88)	4737 (83
To Ambient BTU/min (kW)	994.8 (17)	1059 (19)	1151 (20)	1243 (22)	1218 (21)	1194 (21)	1170 (21
CFP7E-F20 Output - BHP (kW)		190 (142)	176 (131)	185 (138)	187 (139)	189 (141)	138 (10
Ventilation Air CFM (litre/sec)		467 (220)	486 (229)	562 (265)	621 (293)	683.1 (322)	628.5 (29
Exhaust Flow - CFM (litre/sec)	994 (469)	1121 (529)	1134 (535)	1286 (607)	1422 (671)	1564 (738)	1439 (67
Exhaust Temp °F (°C)	922 (494)	848 (453)	801 (427)	821 (438)	840 (449)	924 (496)	914.8 (49
To Coolant BTU/min. (kW)		3745 (66)	3523 (62)	3877 (68)	4343 (76)	4777 (84)	4538 (80
To Ambient BTU/min (kW)	965 (17)	1027 (18)	1116 (20)	1206 (21)	1182 (21)	1158 (20)	1135 (20
CFP7E-F10 Output - BHP (kW)	153 (114)	175 (130)	162 (121)	171 (128)	172 (128)	174 (130)	127 (9
Ventilation Air CFM (litre/sec)		450 (212)	472 (223)	558 (263)	616 (291)	677.6 (320)	623.4 (29
Exhaust Flow - CFM (litre/sec)		1061 (501)	1079 (509)	1255 (592)	1375 (649)	1513 (714)	1392 (6
Exhaust Temp °F (°C)	906 (486)	821 (438)	781 (416)	795 (424)	805 (429)	885.5 (474)	876.6 (46
To Coolant BTU/min. (kW)	3259 (57)	3521 (62)	3232 (57)	3698 (65)	4126 (73)	4539 (80)	4312 (76
To Ambient BTU/min (kW) All Data is Subject to Change W	936 (16)	996.1 (18)	1083 (19)	1170 (21)	1146 (20)	1123 (20)	1101 (19

Cummins Fire Power, De Pere, WI 54115 U.S.A.

EXECUTIVE ORDER U-R-002-0516 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003:

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)
2010	ACEXL0409AAB	6.7	Diesel	8000
	FEATURES & EMISSION		TYPICAL EQUIPMENT AF	
Direct Die	sel injection, Turbocharg Engine Control M	er, Charge Air Cooler, odule	Loader, Tractor, Dozer, Pump	and Compressor

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION				EXHAUST (g/kw-l		Of	PACITY (9	6)	
POWER CLASS	STANDARD CATEGORY		HC	NOx	NMHC+NOx	CO	PM	ACCEL	LUG	PEAK
75 ≤ KW < 130	Tier 3	STD	N/A	N/A	4.0	5.0	0.30	20	15	50
130 ≤ kW < 225	Tier 3	STD	N/A	N/A	4.0	3.5	0.20	20	15	50
		CERT	_	~	3.7	1.6	0.17	6	2	14

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this

_day of July 2009.

Annette Hebert, Chief

Mobile Source Operations Division

U-12-012-0516 Attachment pg 1/2 3/3/2010

ACEXL0409AAB 8611;FR91595 QSB6.7 250@2500 117 98.8 730@1500 151 76.2 ECM TC CALACEXL0409AAB 8611;FR91596 QSB6.7 240@2500 114 96.1 730@1500 151 76.2 ECM TC CALACEXL0409AAB 8611;FR91427 QSB6.7 260@2400 124 100.4 730@1500 150 75.9 ECM TC CALACEXL0409AAB 8611;FR91427 QSB6.7 240@2000 136 91.8 730@1500 150 75.9 ECM TC CALACEXL0409AAB 8611;FR91429 QSB6.7 260@2300 129 99.8 730@1500 149 75.3 ECM TC CALACEXL0409AAB 8611;FR91423 QSB6.7 260@2300 129 99.8 730@1500 120 60.6 ECM TC CALACEXL0409AAB 8611;FR91423 QSB6.7 260@2300 129 99.8 730@1500 120 60.6 ECM TC CALACEXL0409AAB 8611;FR91423 QSB6.7 260@2300 125 99.8 730@1500 150 75.9 ECM TC CALACEXL0409AAB 8611;FR91423 QSB6.7 260@2200 135 99.8 730@1500 150 75.9 ECM TC CALACEXL0409AAB 8611;FR91423 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CALACEXL0409AAB 8611;FR91433 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CALACEXL0409AAB 8611;FR91599 QSB6.7 275@2500 126 105.7 620@1500 129 65.4 ECM TC CALACEXL0409AAB 8610;FR91633 QSB6.7 275@2500 126 105.7 620@1500 129 65.4 ECM TC CALACEXL0409AAB 8610;FR91688 QSB6.7 185@2500 97 81.8 575@1500 148 75 ECM TC CALACEXL0409AAB 8610;FR91688 QSB6.7 185@2500 97 81.8 575@1500 128 64.7 ECM TC CALACEXL0409AAB 8610;FR91688 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CALACEXL0409AAB 8610;FR91698 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CALACEXL0409AAB 8610;FR91698 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CALACEXL0409AAB 8610;FR91697 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CALACEXL0409AAB 8610;FR91697 QSB6.7 215@2500 106 88.7 620@1500 129 65.3 ECM TC CALACEXL0409AAB 8610;FR91697 QSB6.7 215@2500 107 90.9 655@1500 112 66.9 ECM TC CALACEXL0409AAB 8610;FR91697 QSB6.7 215@2500 107 90.9 655@1500 110 66.6 ECM TC CALACEXL0409AAB 8610;FR91697 QSB6.7 210@2200 98 72.7 685@1500 116 73.4 ECM TC CALACEXL0409AAB 8610;FR91697 QSB6.7 220@2200 110 92.8 640@1500 135 68.5 ECM TC CALACEXL0409AAB 8466;FR91435 QSB6.7 220@2200 110 92.8 640@1500 135 68.5 ECM TC CALACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 124 83.5 700@1500 146 73.9 ECM TC CA	Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	S.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque		9.Emission Control Device Per SAE J1930
ACEXL0409AAB 8611;FR91598 QSB6.7 240@2500 114 96.1 730@1500 151 76.2 ECM TC CAL ACEXL0409AAB 8611;FR91427 QSB6.7 280@2400 124 100.4 730@1500 150 75.9 ECM TC CAL ACEXL0409AAB 8611;FR91600 QSB6.7 240@2000 136 91.8 730@1500 150 75.9 ECM TC CAL ACEXL0409AAB 8611;FR91429 QSB6.7 250@2300 129 99.8 730@1500 149 75.3 ECM TC CAL ACEXL0409AAB 8611;FR91429 QSB6.7 250@2500 124 104.5 550@1500 120 80.6 ECM TC CAL ACEXL0409AAB 8611;FR91433 QSB6.7 250@2200 135 99.8 730@1500 150 75.9 ECM TC CAL ACEXL0409AAB 8611;FR9279 QSB6.7 275@2300 135 99.8 730@1500 150 75.9 ECM TC CAL ACEXL0409AAB 8611;FR92279 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CAL ACEXL0409AAB 8611;FR92599 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CAL ACEXL0409AAB 8610;FR91653 QSB6.7 220@2200 114 84.4 700@1500 129 65.4 ECM TC CAL ACEXL0409AAB 8610;FR91688 QSB6.7 185@2500 97 81.8 575@1500 128 64.7 ECM TC CAL ACEXL0409AAB 8610;FR91688 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CAL ACEXL0409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CAL ACEXL0409AAB 8610;FR92419 QSB6.7 256@2500 90 76.1 625@1500 128 64.9 ECM TC CAL ACEXL0409AAB 8610;FR92419 QSB6.7 256@2500 90 76.1 625@1500 128 64.9 ECM TC CAL ACEXL0409AAB 8610;FR92419 QSB6.7 256@2500 90 76.1 625@1500 128 64.9 ECM TC CAL ACEXL0409AAB 8610;FR92419 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CAL ACEXL0409AAB 8610;FR92419 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CAL ACEXL0409AAB 8610;FR92419 QSB6.7 215@2500 105 88.7 620@1500 112 56.9 ECM TC CAL ACEXL0409AAB 8610;FR92489 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CAL ACEXL0409AAB 8610;FR92489 QSB6.7 220@2500 107 90.9 655@1500 146 73.4 ECM TC CAL ACEXL0409AAB 8650;FR91436 QSB6.7 220@2500 107 75.8 547@1500 117 59.2 ECM TC CAL ACEXL0409AAB 8650;FR91434 QSB6.7 220@2500 110 92.8 656@1500 146 73.9 ECM TC CAL ACEXL0409AAB 8660;FR91434 QSB6.7 220@2500 114 83.5 700@1400 146 73.9 ECM TC CAL ACEXL0409AAB 8660;FR91434 QSB6.7 220@2500 111 82.3 700@1500 146 74.9 ECM TC CAL	ACEXL0409AAB	8611;FR91421	QSB6.7	275@2500	129	108.8	730@1500	151	76.4	ECM TC CAC
ACEXLO409AAB 8611;FR91427 QSB6.7 280@2400 124 100.4 730@1500 150 75.9 ECM TC CAL ACEXLO409AAB 8611;FR91600 QSB6.7 240@2000 136 91.8 730@1500 150 75.9 ECM TC CAL ACEXLO409AAB 8611;FR91429 QSB6.7 260@2300 129 99.8 730@1500 149 75.3 ECM TC CAL ACEXLO409AAB 8611;FR91429 QSB6.7 260@2300 124 104.5 550@1500 120 60.6 ECM TC CAL ACEXLO409AAB 8611;FR91433 QSB6.7 260@2200 135 99.8 730@1500 150 75.9 ECM TC CAL ACEXLO409AAB 8611;FR92279 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CAL ACEXLO409AAB 8611;FR92279 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CAL ACEXLO409AAB 8610;FR91653 QSB6.7 275@2500 126 105.7 620@1500 129 65.4 ECM TC CAL ACEXLO409AAB 8610;FR91688 QSB6.7 220@2200 114 84.4 700@1500 148 75 ECM TC CAL ACEXLO409AAB 8610;FR91688 QSB6.7 185@2500 97 81.8 575@1500 128 64.7 ECM TC CAL ACEXLO409AAB 8610;FR91598 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CAL ACEXLO409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CAL ACEXLO409AAB 8610;FR92419 QSB6.7 215@2500 98 82.3 520@1500 129 65.3 ECM TC CAL ACEXLO409AAB 8610;FR92411 QSB6.7 215@2500 106 88.7 620@1500 129 65.3 ECM TC CAL ACEXLO409AAB 8610;FR92413 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CAL ACEXLO409AAB 8610;FR9258 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CAL ACEXLO409AAB 8610;FR9258 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CAL ACEXLO409AAB 8610;FR9258 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CAL ACEXLO409AAB 8610;FR9258 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CAL ACEXLO409AAB 8610;FR9258 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CAL ACEXLO409AAB 866;FR91436 QSB6.7 220@2500 110 77 75.8 647@1500 111 68.6 ECM TC CAL ACEXLO409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CAL ACEXLO409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1500 148 74.9 ECM TC CAL ACEXLO409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1500 148 74.9 ECM TC CAL ACEXLO409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1500 140 70.8 ECM TC CAL	ACEXL0409AAB	8611;FR91595	QSB6.7	250@2500	117	98.8	730@1500	151	76.2	ECM TC CAC
ACEXLO409AAB 8611;FR91600 QSB6.7 240@2000 136 91.8 730@1500 150 75.9 ECM TC CALACEXLO409AAB 8611;FR91429 QSB6.7 260@2300 129 99.8 730@1500 149 75.3 ECM TC CALACEXLO409AAB 8611;FR92276 QSB6.7 260@2200 135 99.8 730@1500 120 60.6 ECM TC CALACEXLO409AAB 8611;FR91433 QSB6.7 260@2200 135 99.8 730@1500 150 75.9 ECM TC CALACEXLO409AAB 8611;FR92279 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CALACEXLO409AAB 8611;FR92279 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CALACEXLO409AAB 8610;FR91683 QSB6.7 220@2200 114 84.4 700@1500 148 75 ECM TC CALACEXLO409AAB 8610;FR91688 QSB6.7 185@2500 97 81.8 575@1500 128 64.7 ECM TC CALACEXLO409AAB 8610;FR91688 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CALACEXLO409AAB 8610;FR92199 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CALACEXLO409AAB 8610;FR92113 QSB6.7 190@2500 98 82.3 520@1500 128 64.9 ECM TC CALACEXLO409AAB 8610;FR92113 QSB6.7 190@2500 98 82.3 520@1500 129 65.3 ECM TC CALACEXLO409AAB 8610;FR92141 QSB6.7 190@2500 98 82.3 520@1500 129 65.3 ECM TC CALACEXLO409AAB 8610;FR92411 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CALACEXLO409AAB 8610;FR92413 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CALACEXLO409AAB 8610;FR92413 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CALACEXLO409AAB 8610;FR92413 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CALACEXLO409AAB 8610;FR92413 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CALACEXLO409AAB 8610;FR92413 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CALACEXLO409AAB 8660;FR91435 QSB6.7 220@2500 107 90.9 655@1500 146 73.4 ECM TC CALACEXLO409AAB 8660;FR91435 QSB6.7 220@2500 107 75.8 640@1500 135 68.5 ECM TC CALACEXLO409AAB 8665;FR91440 QSB6.7 220@2500 107 75.8 547@1500 117 59.2 ECM TC CALACEXLO409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CALACEXLO409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CALACEXLO409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1500 148 74.9 ECM TC CALACEXLO409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1500 140 70.8 ECM TC CAL	ACEXL0409AAB	8611;FR91596	QSB6.7	240@2500	114	96.1	730@1500	151	76.2	ECM TC CAC
ACEXL0409AAB 8611;FR91429 QSB6.7 260@2300 129 99.8 730@1500 149 75.3 ECM TC CACACEXL0409AAB 8611;FR92276 QSB6.7 260@2500 124 104.5 550@1500 120 60.6 ECM TC CACACEXL0409AAB 8611;FR91433 QSB6.7 260@2200 135 99.8 730@1500 150 75.9 ECM TC CACACEXL0409AAB 8611;FR92279 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CACACEXL0409AAB 8611;FR92279 QSB6.7 275@2500 126 105.7 620@1500 129 65.4 ECM TC CACACEXL0409AAB 8610;FR91653 QSB6.7 220@2200 114 84.4 700@1500 148 75 ECM TC CACACEXL0409AAB 8610;FR91688 QSB6.7 185@2500 97 81.8 575@1500 128 64.7 ECM TC CACACEXL0409AAB 8610;FR91598 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CACACEXL0409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CACACEXL0409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CACACEXL0409AAB 8610;FR92411 QSB6.7 190@2500 98 82.3 520@1500 112 56.9 ECM TC CACACEXL0409AAB 8610;FR92411 QSB6.7 215@2500 106 88.7 620@1500 129 65.3 ECM TC CACACEXL0409AAB 8610;FR92414 QSB6.7 215@2500 107 90.9 655@1500 129 65.3 ECM TC CACACEXL0409AAB 8610;FR92414 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 8610;FR92414 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 8610;FR92414 QSB6.7 216@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 8610;FR92414 QSB6.7 216@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 8610;FR92414 QSB6.7 216@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 8610;FR92414 QSB6.7 216@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 866;FR91435 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CACACEXL0409AAB 8466;FR91435 QSB6.7 220@2500 107 75.8 547@1500 117 59.2 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1400 141 66.6 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1500 140 70.8 ECM TC C	ACEXL0409AAB	8611;FR91427	QSB6.7	260@2400	124	100.4	730@1500	150	75.9	ECM TC CAC
ACEXL0409AAB 8611;FR92276 QSB6.7 260@2500 124 104.5 550@1500 120 60.6 ECM TC CACACEXL0409AAB 8611;FR91433 QSB6.7 260@2200 135 99.8 730@1500 150 75.9 ECM TC CACACEXL0409AAB 8611;FR92279 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CACACEXL0409AAB 8611;FR92599 QSB6.7 275@2500 125 105.7 620@1500 129 66.4 ECM TC CACACEXL0409AAB 8610;FR91653 QSB6.7 220@2200 114 84.4 700@1500 148 75 ECM TC CACACEXL0409AAB 8610;FR91688 QSB6.7 185@2500 97 81.8 575@1500 128 64.7 ECM TC CACACEXL0409AAB 8610;FR91598 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CACACEXL0409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CACACEXL0409AAB 8610;FR92413 QSB6.7 190@2500 98 82.3 520@1500 112 56.9 ECM TC CACACEXL0409AAB 8610;FR92441 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CACACEXL0409AAB 8610;FR92441 QSB6.7 215@2500 107 90.9 655@1500 129 65.3 ECM TC CACACEXL0409AAB 8610;FR92288 QSB6.7 220@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 8610;FR92288 QSB6.7 220@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 8610;FR92288 QSB6.7 220@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 866;FR91435 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CACACEXL0409AAB 866;FR91435 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CACACEXL0409AAB 866;FR91435 QSB6.7 220@2500 110 92.8 640@1500 146 73.4 ECM TC CACACEXL0409AAB 866;FR91435 QSB6.7 220@2500 110 92.8 640@1500 146 73.9 ECM TC CACACEXL0409AAB 866;FR91436 QSB6.7 220@2500 110 92.8 640@1500 146 73.9 ECM TC CACACEXL0409AAB 866;FR91434 QSB6.7 220@2500 110 92.8 640@1500 146 73.9 ECM TC CACACEXL0409AAB 866;FR91434 QSB6.7 220@2500 124 83.5 700@1400 146 73.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2500 111 82.3 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2500 111 82.3 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2500 111 82.3 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2500 111 82.3 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2500 111 82.3 700@1500 148 74.9 ECM TC CACACE	ACEXL0409AAB	8611;FR91600	QSB6,7	240@2000	136	91.8	730@1500	150	75.9	ECM TC CAC
ACEXL0409AAB 8611;FR91433 QSB6.7 260@2200 135 99.8 730@1500 150 75.9 ECM TC CAL ACEXL0409AAB 8611;FR92279 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CAL ACEXL0409AAB 8611;FR92599 QSB6.7 275@2500 125 105.7 620@1500 129 65.4 ECM TC CAL ACEXL0409AAB 8610;FR91653 QSB6.7 220@2200 114 84.4 700@1500 148 75 ECM TC CAL ACEXL0409AAB 8610;FR91688 QSB6.7 185@2500 97 81.8 575@1500 128 64.7 ECM TC CAL ACEXL0409AAB 8610;FR91598 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CAL ACEXL0409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CAL ACEXL0409AAB 8610;FR92113 QSB6.7 190@2500 98 82.3 520@1500 112 56.9 ECM TC CAL ACEXL0409AAB 8610;FR92441 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CAL ACEXL0409AAB 8610;FR92597 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CAL ACEXL0409AAB 8610;FR92288 QSB6.7 190@2200 98 72.7 685@1500 141 66.6 ECM TC CAL ACEXL0409AAB 8466;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CAL ACEXL0409AAB 8466;FR91436 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CAL ACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CAL ACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 140 70.8 ECM TC CAL ACEXL0409AAB 8466;FR91434 QSB6.7 190@2200 92 74.5 685@1500 140 70.8 ECM TC CAL ACEXL0409AAB 8466;FR91434 QSB6.7 190@2200 92 74.5 685@1500 140 70.8 ECM TC CAL ACEXL0409AAB 8466;FR91434 QSB6.7 190@2200 92 74.5 685@1500 140 70.8 ECM TC CAL ACEXL0409AAB 8466;FR91434 QSB6.7 190@2200 92 74.5 685@1500 140 70.8 ECM TC CAL ACEXL0409AAB 8466;FR91434 QSB6.7 190@2200 92 74.5 685@1500 140 70.8 ECM TC CAL ACEXL0409AAB 8466;FR91438 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAL	ACEXL0409AAB	8611;FR91429	QSB6.7	260@2300	129	99.8	730@1500	149	75.3	ECM TC CAC
ACEXLO409AAB 8611;FR92279 QSB6.7 275@2300 135 104.5 725@1500 149 75.2 ECM TC CACACEXLO409AAB 8611;FR92599 QSB6.7 275@2500 126 105.7 620@1500 129 65.4 ECM TC CACACEXLO409AAB 8610;FR91653 QSB6.7 220@2200 114 84.4 700@1500 148 75 ECM TC CACACEXLO409AAB 8610;FR91688 QSB6.7 185@2500 97 81.8 575@1600 128 64.7 ECM TC CACACEXLO409AAB 8610;FR91688 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CACACEXLO409AAB 8610;FR91598 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CACACEXLO409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CACACEXLO409AAB 8610;FR92413 QSB6.7 190@2500 98 82.3 520@1500 112 56.9 ECM TC CACACEXLO409AAB 8610;FR92441 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CACACEXLO409AAB 8610;FR91597 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXLO409AAB 8610;FR92288 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CACACEXLO409AAB 86610;FR92288 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CACACEXLO409AAB 8666;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CACACEXLO409AAB 8466;FR91496 QSB6.7 200@2100 107 75.8 547@1500 117 59.2 ECM TC CACACEXLO409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CACACEXLO409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CACACEXLO409AAB 8466;FR91434 QSB6.7 220@2000 111 82.3 700@1500 148 74.9 ECM TC CACACEXLO409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CACACEXLO409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CACACEXLO409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CACACEXLO409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CACACEXLO409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 140 70.8 ECM TC CACACEXLO409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 140 70.8 ECM TC CACACEXLO409AAB 8466;FR91438 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXLO409AAB 8466;FR91438 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXLO409AAB 8466;FR91438 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACAC	ACEXL0409AAB	8611;FR92276	QSB6.7	260@2500	124	104.5	550@1500	120	60.6	ECM TC CAC
ACEXL0409AAB 8611;FR92599 QSB6.7 275@2500 125 105.7 620@1500 129 65.4 ECM TC CACACEXL0409AAB 8610;FR91653 QSB6.7 220@2200 114 84.4 700@1500 148 75 ECM TC CACACEXL0409AAB 8610;FR91688 QSB6.7 185@2500 97 81.8 575@1600 128 64.7 ECM TC CACACEXL0409AAB 8610;FR91598 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CACACEXL0409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CACACEXL0409AAB 8610;FR92411 QSB6.7 190@2500 98 82.3 520@1500 112 56.9 ECM TC CACACEXL0409AAB 8610;FR92411 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CACACEXL0409AAB 8610;FR92411 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CACACEXL0409AAB 8610;FR91597 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 8610;FR9288 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CACACEXL0409AAB 866;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CACACEXL0409AAB 8466;FR91435 QSB6.7 200@2100 107 75.8 547@1500 117 59.2 ECM TC CACACEXL0409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2200 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409	ACEXL0409AAB	8611;FR91433	QSB6.7	260@2200	135	99.8	730@1500	150	75.9	ECM TC CAC
ACEXL0409AAB 8610;FR91653 QSB6.7 220@2200 114 84.4 700@1500 148 75 ECM TC CACACEXL0409AAB 8610;FR91688 QSB6.7 185@2500 97 81.8 575@1500 128 64.7 ECM TC CACACEXL0409AAB 8610;FR91598 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CACACEXL0409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CACACEXL0409AAB 8610;FR92113 QSB6.7 190@2500 98 82.3 520@1500 112 56.9 ECM TC CACACEXL0409AAB 8610;FR92441 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CACACEXL0409AAB 8610;FR91597 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 8610;FR92288 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CACACEXL0409AAB 866;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CACACEXL0409AAB 8466;FR91496 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CACACEXL0409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1400 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 111 82.3 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2200 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8	ACEXL0409AAB	8611;FR92279	QSB6.7	275@2300	135	104.5	725@1500	149	75.2	ECM TC CAC
ACEXL0409AAB 8610;FR91688 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CACACEXL0409AAB 8610;FR91598 QSB6.7 193@2200 90 76.1 625@1500 128 64.9 ECM TC CACACEXL0409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CACACEXL0409AAB 8610;FR92113 QSB6.7 190@2500 98 82.3 520@1500 112 56.9 ECM TC CACACEXL0409AAB 8610;FR92441 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CACACEXL0409AAB 8610;FR91597 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CACACEXL0409AAB 8610;FR9288 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CACACEXL0409AAB 866;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CACACEXL0409AAB 8466;FR91436 QSB6.7 200@2100 107 75.8 547@1500 117 59.2 ECM TC CACACEXL0409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 111 82.3 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CACACEXL0409AAB 8466;FR91434 QSB6.7 190@2200 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACEXL0409AAB 8	ACEXL0409AAB	8611;FR92599	QSB6.7	275@2500	125	105.7	620@1500	129	65.4	ECM TC CAC
ACEXL0409AAB 8610;FR91598 QSB6.7 193@2200 104 77.1 674@1400 142 67 ECM TC CAC ACEXL0409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CAC ACEXL0409AAB 8610;FR92113 QSB6.7 190@2500 98 82.3 520@1500 112 56.9 ECM TC CAC ACEXL0409AAB 8610;FR92441 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CAC ACEXL0409AAB 8610;FR91597 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CAC ACEXL0409AAB 8610;FR92288 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CAC ACEXL0409AAB 86610;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CAC ACEXL0409AAB 8466;FR91435 QSB6.7 200@2100 107 75.8 547@1500 117 59.2 ECM TC CAC ACEXL0409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CAC ACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CAC ACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 111 82.3 700@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91434 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC	ACEXL0409AAB	8610;FR91653	QSB6.7	220@2200	114	84.4	700@1500	148	75	ECM TC CAC
ACEXLO409AAB 8610;FR92419 QSB6.7 205@2500 90 76.1 625@1500 128 64.9 ECM TC CAC ACEXLO409AAB 8610;FR92113 QSB6.7 190@2500 98 82.3 520@1500 112 56.9 ECM TC CAC ACEXLO409AAB 8610;FR92441 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CAC ACEXLO409AAB 8610;FR91597 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CAC ACEXLO409AAB 8610;FR92288 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CAC ACEXLO409AAB 8466;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CAC ACEXLO409AAB 8466;FR91496 QSB6.7 200@2100 107 75.8 547@1500 117 59.2 ECM TC CAC ACEXLO409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CAC ACEXLO409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CAC ACEXLO409AAB 8466;FR91434 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXLO409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXLO409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXLO409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXLO409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXLO409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXLO409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXLO409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXLO409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXLO409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC	ACEXL0409AAB	8610;FR91688	QSB6.7	185@2500	97	81.8	575@1500	128	64.7	ECM TC CAC
ACEXL0409AAB 8610;FR92113 QSB6.7 190@2500 98 82.3 520@1500 112 56.9 ECM TC CAC ACEXL0409AAB 8610;FR92441 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CAC ACEXL0409AAB 8610;FR91597 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CAC ACEXL0409AAB 8610;FR92288 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CAC ACEXL0409AAB 8466;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CAC ACEXL0409AAB 8466;FR91496 QSB6.7 200@2100 107 75.8 547@1500 117 59.2 ECM TC CAC ACEXL0409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CAC ACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 111 82.3 700@1500 148 74.9 ECM TC CAC ACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC	ACEXL0409AAB	8610;FR91598	QSB6.7	193@2200	104	77.1	674@1400	142	67	ECM TC CAC
ACEXL0409AAB 8610;FR92441 QSB6.7 215@2500 105 88.7 620@1500 129 65.3 ECM TC CAC ACEXL0409AAB 8610;FR91597 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CAC ACEXL0409AAB 8610;FR92288 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CAC ACEXL0409AAB 8466;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CAC ACEXL0409AAB 8466;FR91496 QSB6.7 200@2100 107 75.8 547@1500 117 59.2 ECM TC CAC ACEXL0409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CAC ACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 111 82.3 700@1500 148 74.9 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC ACEXL0409AB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.	ACEXL0409AAB	8610;FR92419	QSB6.7	205@2500	90	76.1	625@1500	128	64.9	ECM TC CAC
ACEXL0409AAB 8610;FR91597 QSB6.7 215@2500 107 90.9 655@1500 146 73.4 ECM TC CAC ACEXL0409AAB 8610;FR92288 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CAC ACEXL0409AAB 8466;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CAC ACEXL0409AAB 8466;FR91496 QSB6.7 200@2100 107 75.8 547@1500 117 59.2 ECM TC CAC ACEXL0409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CAC ACEXL0409AAB 8466;FR91434 QSB6.7 220@2000 111 82.3 700@1500 148 74.9 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC	ACEXL0409AAB	8610;FR92113	QSB6.7 ^{-,}	190@2500	98	82.3	520@1500	112	56.9	ECM TC CAC
ACEXL0409AAB 8610;FR92288 QSB6.7 220@2500 110 92.8 640@1500 135 68.5 ECM TC CAC ACEXL0409AAB 8466;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CAC ACEXL0409AAB 8466;FR91496 QSB6.7 200@2100 107 75.8 547@1500 117 59.2 ECM TC CAC ACEXL0409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CAC ACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC	ACEXL0409AAB	8610;FR92441	QSB6.7	215@2500	105	88.7	620@1500	129	65.3	ECM TC CAC
ACEXL0409AAB 8466;FR91435 QSB6.7 190@2200 98 72.7 685@1400 141 66.6 ECM TC CAC ACEXL0409AAB 8466;FR91496 QSB6.7 200@2100 107 75.8 547@1500 117 59.2 ECM TC CAC ACEXL0409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CAC ACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC	ACEXL0409AAB	8610;FR91597	QSB6.7	215@2500	107	90.9	655@1500	146	73.4	ECM TC CAC
ACEXL0409AAB 8466;FR91496 QSB6.7 200@2100 107 75.8 547@1500 117 59.2 ECM TC CACACACEXL0409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CACACACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CACACACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CACACACACACACACACACACACACACACACACACA	ACEXL0409AAB	8610;FR92288	QSB6.7	220@2500	110	92.8	640@1500	135	68.5	ECM TC CAC
ACEXL0409AAB 8466;FR91440 QSB6.7 220@2000 124 83.5 700@1400 146 73.9 ECM TC CAC ACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC	ACEXL0409AAB	8466;FR91435	QSB6.7	190@2200	98	72.7	685@1400	141	66.6	ECM TC CAC
ACEXL0409AAB 8466;FR91434 QSB6.7 220@2200 111 82.3 700@1500 148 74.9 ECM TC CAC ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC	ACEXL0409AAB	8466;FR91496	QSB6.7	200@2100	107	75.8	547@1500	117	59.2	ECM TC CAC
ACEXL0409AAB 8466;FR91428 QSB6.7 190@2400 92 74.5 685@1500 140 70.8 ECM TC CAC	ACEXL0409AAB	8466;FR91440	QSB6.7	220@2000	124	83.5	700@1400	146	73.9	ECM TC CAC
THE THE PARTY OF T	ACEXL0409AAB	8466;FR91434	QSB6.7	220@2200	111	82,3	700@1500	148	74.9	ECM TC CAC
ACEXL0409AAB 8466;FR91430 QSB6.7 220@2300 110 85.5 700@1500 149 75.4 ECM TC CAC	ACEXL0409AAB	8466;FR91428	QSB6.7	190@2400	92	74.5	685@1500	140	70.8	ECM TC CAC
	ACEXL0409AAB	8466;FR91430	QSB6.7	220@2300	110	85.5	700@1500	149	75.4	ECM TC CAC
ACEXL0409AAB 8466;FR91439 QSB6.7 189@2050 109 75.3 548@1500 121 61.3 ECM TC CAC	ACEXL0409AAB	8466;FR91439	QSB6.7	189@2050	109	75.3	548@1500	121	61.3	ECM TC CAC
ACEXL0409AAB 8466;FR91637 QSB6.7 203@2000 108 73 694@1450 148 69.8 ECM TC CAC	ACEXL0409AAB	8466;FR91637	QSB6.7	203@2000	108	73	694@1450	148	69.8	ECM TC CAC
ACEXL0409AAB 8466;FR91445 QSB6.7 205@1800 126 76,7 685@1300 143 62.7 ECM TC CAC	ACEXL0409AAB	8466;FR91445	QSB6.7	205@1800	126	76,7	685@1300	143	62.7	ECM TC CAC

U-12-02-0<1.

Attachment 212
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Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (ibs/hr)@peak torque!	9.Emission Control Device Per SAE J1930
ACEXL0409AAB	8466;FR91431	QSB6.7	190@2300	102	78.9	685@1500	145	73.5	ECM TC CAC
ACEXL0409AAB	8466;FR92058	QSB6.7	195@2300	100	77.7	542@1200	109	44	ECM TC CAC
ACEXL0409AAB	8466;FR92059	QSB6.7	220@2300	110	110.2	597@1500	128	64.5	ECM TC CAC
ACEXL0409AAB	8466;FR92112	QSB6.7	185@2200	96	71.2	685@1400	141	66.6	ECM TC CAC
ACEXL0409AAB	8466;FR92095	QSB6.7	186@2200	99	73.4	547@1500	114	57.7	ECM TC CAC
ACEXL0409AAB	8466;FR91955	QSB6.7	220@2200	116	86.1	650 @ 1500	135	68.3	ECM TC CAC
ACEXL0409AAB	8466;FR92212	QSB6.7	185@2200	99	73.3	546@1400	113	53.5	ECM TC CAC
ACEXL0409AAB	0656;FR91910	QSB7-G3	233@1500	166	84	NA NA	NA	NA	ECM TC CAC
ACEXL0409AAB	0656;FR91910	QSB7-G3	250@1800	151	91.8	NA	NA	NA NA	ECM TC CAC
ACEXL0409AAB	0656;FR92054	QSB7-G2	234@1800	140	84.9	NA	NA	NA	ECM TC CAC
ACEXL0409AAB	0656;FR92054	QSB7-G2	204@1500	143	72.3	NA	NA	NA	ECM TC CAC
ACEXL0409AAB	0656;FR92053	QSB7-G1	173@1800	105	63.7	NA	NA	. NA	ECM TC CAC
ACEXL0409AAB	0656;FR92053	QSB7-G1	154@1500	113	57.2	NA	NA	NA	ECM TC CAC
ACEXL0409AAB	8611:FR92866	QSB6.7	240@2200	124	92	650@1500	136	69	ECM TC CAC
ACEXL0409AAB	8610:FR91599	QSB6.7	215@2100	116	82.1	700@1500	146	68.9	ECM TC CAC
ACEXL0409AAB	8611:FR92515	QSB6.7	275@2500	129	108.7	575@1500	125.9	63.7	ECM TC CAC
ACEXL0409AAB	8610:FR93156	QSB6.7	205@2500	97.9	85.75	575@1700	130.9	66.1	ECM TC CAC
ACEXL0409AAB	8610:FR93156	QS86.7	205@2500	97.9	85.75	575@1700	130.9	66.1	ECM TC CAC
ACEXL0409AAB	8610:FR92694	QSB6.7	200@2200	104.1	77.4	694@1500	149	75.4	ECM TC CAC
ACEXL0409AAB	8466:FR93357	QSB6.7	186@2200	99	73.4	435@1500	114	58.0	ECM TC CAC

U-Povz-0516 Attabinent py 42 3/15/200

Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diese) only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque		9.Emission Control Device Per SAE J1930
ACEXL0409AAB	8611;FR91421	Q\$B6.7	275@2500	129	108.8	730@1500	151	76.4	ECM TC CAC
ACEXL0409AAB	8611;FR91595	QSB6.7	250@2500	117	98.8	730@1500	151	76.2	ECM TC CAC
ACEXL0409AAB	8611;FR91596	QSB6.7	240@2500	114	96.1	730@1500	151	76.2	ECM TC CAC
ACEXL0409AAB	8611;FR91427	QSB6.7	260@2400	124	100.4	730@1500	150	75.9	ECM TC CAC
ACEXL0409AAB	8611;FR91600	QSB6.7	240@2000	136	91.8	730@1500	150	75.9	ECM TC CAC
ACEXL0409AAB	8611;FR91429	QSB6.7	260@2300	129	99.8	730@1500	149	75.3	ECM TC CAC
ACEXL0409AAB	8611;FR92276	QSB6.7	260@2500	124	104.5	550@1500	120	60.6	ECM TC CAC
ACEXL0409AAB	8611;FR91433	QSB6.7	260@2200	135	99.8	730@1500	150	75.9	ECM TC CAC
ACEXL0409AAB	8611;FR92279	QSB6.7	275@2300	135	104.5	725@1500	149	75.2	ECM TC CAC
ACEXL0409AAB	8611;FR92599	QSB6.7	275@2500	125	105.7	620@1500	129	65.4	ECM TC CAC
ACEXL0409AAB	8610;FR91653	QSB6.7	220@2200	114	84.4	700@1500	148	75	ECM TC CAC
ACEXL0409AAB	8610;FR91688	QSB6.7	185@2500	97	81.8	575@1500	128	64.7	ECM TC CAC
ACEXL0409AAB	8610;FR91598	QSB6.7	193@2200	104	77.1	674@1400	142	67	ECM TC CAC
ACEXL0409AAB	8610;FR92419	QSB6.7	205@2500	90	76.1	625@1500	128	64.9	ECM TC CAC
ACEXL0409AAB	8610;FR92113	QSB6.7	190@2500	98	82.3	520@1500	112	56.9	ECM TC CAC
ACEXL0409AAB	8610;FR92441	QSB6.7	215@2500	105	88.7	620@1500	129	65.3	ECM TC CAC
ACEXL0409AAB	8610;FR91597	QSB6.7	215@2500	107	90.9	655@1500	146	73.4	ECM TC CAC
ACEXL0409AAB	8610;FR92288	QSB6.7	220@2500	110	92.8	640@1500	135	68.5	ECM TC CAC
ACEXL0409AAB	8466;FR91435	QSB6.7	190@2200	98	72.7	685@1400	141	66.6	ECM TC CAC
ACEXL0409AAB	8466;FR91496	QSB6.7	200@2100	107	75.8	547@1500	117	59.2	ECM TC CAC
ACEXL0409AAB	8466;FR91440	QSB6.7	220@2000	124	83.5	700@1400	146	73.9	ECM TC CAC
ACEXL0409AAB	8466;FR91434	QSB6.7	220@2200	111	82.3	700@1500	148	74.9	ECM TC CAC
ACEXL0409AAB	8466;FR91428	QSB6.7	190@2400	92	74.5	685@1500	140	70.8	ECM TC CAC
ACEXL0409AAB	8466;FR91430	QSB6.7	220@2300	110	85.5	700@1500	149	75.4	ECM TC CAC
ACEXL0409AAB	8466;FR91439	QSB6.7	189@2050	109	75.3	548@1500	121	61.3	ECM TC CAC
ACEXL0409AAB	8466;FR91637	QSB6.7	203@2000	108	73	694@1450	148	69.8	ECM TC CAC
ACEXL0409AAB	8466;FR91445	QSB6.7	205@1800	126	76.7	685@1300	143	62.7	ECM TC CAC

U-12-002-05:6 Attachmut₁₉2/2 3/15/2010

Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peek torque	9.Emission Control Device Per SAE J1930
ACEXL0409AAB	8466;FR91431	QSB6.7	190@2300	102	78.9	685@1500	145	73.5	ECM TC CAC
ACEXL0409AAB	8466;FR92058	QSB6.7	195@2300	100	77.7	542@1200	109	44	ECM TC CAC
ACEXL0409AAB	8466;FR92059	QSB6.7	220@2300	110	110.2	597@1500	128	64.5	ECM TC CAC
ACEXL0409AAB	8466;FR92112	QSB6.7	185@2200	96	71.2	685@1400	141	66.6	ECM TC CAC
ACEXL0409AAB	8466;FR91955	QSB6.7	220@2200	116	86.1	650 @ 1500	135	68.3	ECM TC CAC
ACEXL0409AAB	8466;FR92212	QSB6.7	185@2200	99	73.3	546@1400	113	53.5	ECM TC CAC
ACEXL0409AAB	0656;FR91910	QSB7-G3	233@1500	166	84	NA	NA	NA NA	ECM TC CAC
ACEXL0409AAB	0656;FR91910	QSB7-G3	250@1800	151	91.8	NA	NA	NA	ECM TC CAC
ACEXL0409AAB	0656;FR92054	QSB7-G2	234@1800	140	84.9	NA	NA	NA	ECM TC CAC
ACEXL0409AAB	0656;FR92054	QSB7-G2	204@1500	143	72.3	NA	NA	NA	ECM TC CAC
ACEXL0409AAB	0656;FR92053	QSB7-G1	173@1800	105	63.7	NA	NA	NA	ECM TC CAC
ACEXL0409AAB	0656;FR92053	QSB7-G1	154@1500	113	57.2	NA	NA	NA	ECM TC CAC
ACEXL0409AAB	8611:FR92866	QSB6.7	240@2200	124	92	650@1500	136	69	ECM TC CAC
ACEXL0409AAB	8610:FR91599	QSB6.7	215@2100	116	82.1	700@1500	146	68.9	ECM TC CAC
ACEXL0409AAB	8611:FR92515	QSB6.7	275@2500	129	108.7	575@1500	125.9	63.7	ECM TC CAC
ACEXL0409AAB	8610:FR93156	QSB6.7	205@2500	97.9	85.75	575@1700	130.9	66.1	ECM TC CAC
ACEXL0409AAB	8610:FR93156	QSB6.7	205@2500	97.9	85.75	575@1700	130.9	66.1	ECM TC CAC
ACEXL0409AAB	8610:FR92694	QSB6.7	200@2200	104.1	77.4	694@1500	149	75.4	ECM TC CAC
ACEXL0409AAB	8466:FR93357	QSB6.7	186@2200	99	73.4	435@1500	114	58.0	ECM TC CAC
ACEXL0409AAB	8610:FR92095	QSB6.7	186@2200	99	73.4	547@1500	114	58.0	ECM TC CAC

P-952A/B Fire Water Pumps (Runs during testing) BHP (Calc) = 130 hp engine selected 175 hp **Cummins Fire Power Engines** CFP7E-F10 model # operating speed Emmission Certification 1760 rpm **EPA/CARB Tier 3** Exhaust Emissions CFP7E-F10 HC/OMHCE 0.062 g/BHP-hr 2.475 g/BHP-hr NOx 2.537 g/BHP-hr 1.193 g/BHP-hr NMHC + NOx CO 0.111 g/BHP-hr Pariculate

F-703	Hot Oil Heater (Continuous)	
	Maximum Heat Input: Expected Emissions:	206.7 MMBtu/hr
	NOx	5 ppmv (@3% excess O2)
1	CO	400 ppmv (@3% excess O2)
	SO2	0.06 ppmv (@3% excess O2)
1		
}	Ctools Majobs	123 f t
}	Stack Height: Stack Diameter:	117 inches

F-551	02 Removal Heater (Continuo	ous)	
	Maximum Heat Input: Expected Emissions:	19.5 MMBtu/hr	
	NOx CO SO2	9 ppmv (@3% exce 200 ppmv (@3% exce 0.06 ppmv (@3% exce	ess O2)
	,		
•	2 mg		¢
:	•		
	$\varphi \circ \mathcal{F}$	•	
•	Stack Height:	20 ft	
{	Stack Diameter:	18 inches	

ATTACHMENT VI Uncontrolled Tank Emissions

1. 2,000 Gallon Amine Gravity Drain "Sump" Tank

TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

Emissions Report for: January, February, March, April, May, June, July, August, September, October, November, December

CGP UT-400 Amine Sump rvp of .37 - Horizontal Tank

		**	1 1 1	 		 				• •		
:	<u> </u>			 		osses			 			
Com	ponents		. ;	 	Working Loss		eathin	g Los		Tota	l Emis	sions
	ylDiethanolamine (2)				10.61			6.90	. :			17.50

TANKS 4.0.9d

Emissions Report - Detail Format Tank Indentification and Physical Characteristics

Identification

User Identification:

CGP UT-400 Amine Sump rvp of .37

City:

State:

Company:

Type of Tank: Horizontal Tank

Description:

Amine Sup Tank UT-400 2 turnovers/mo rvp of .37

Tank Dimensions

Shell Length (ft): Diameter (ft):

16.00 4.73 2,000.00

Volume (gallons): Turnovers:

24.00 48,000,00

Net Throughput(gal/yr):

Is Tank Heated (y/n): Is Tank Underground (y/n):

Ν Ν

Paint Characteristics

Shell Color/Shade: **Shell Condition**

White/White

Good

Breather Vent Settings

Vacuum Settings (psig):

-0.03

Pressure Settings (psig)

0.03

Meterological Data used in Emissions Calculations: Bakersfield, California (Avg Atmospheric Pressure = 14.47 psia)

TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

CGP UT-400 Amine Sump rvp of .37 - Horizontal Tank

			ily Liquid So perature (de		Liquid Bulk Temp	Vapo	r Pressure	(psia)	Vapor Mol.	Liquid Mass	Vapor Mass	Mcl.	Basis for Vapor Pressure
Mixture/Component	Month	Avg.	Min.	Max.	(deg F)	Avg.	Min.	Max.	Weight.	Fract.	Fract.	Weight	Calculations
MethylDiethanolamine (2)	Jan	58.62	54.46	62,78	65.42	0.0773	0.0677	0.0880	119,1630	· <u>······</u>	,	119,16	Option 4; RVP≈.37
MethylDiethanolamine (2)	Feb	61.49	56.39	68.58	65.42	0.0775	0.0371	0.0089	119.1630			119.16	Option 4: RVP=.37
MethytDiethanolamine (2)	Mar	63.85	57.94	69.77	65.42	0.0910	0.0756	0.1090	119.1630			119.16	Option 4: RVP=.37
MethylDiethanotamine (2)	Apr	66.98	60.01	73.95	65.42	0.1001	0.0807	0.1235	119,1630			119.16	Option 4: RVP=.37
MethylDiethanolamine (2)	May	71.00	63.30	78.70	65.42	0.1131	0.0894	0.1421	119.1630			119.18	Option 4: RVP=.37
MethylDlethanolamine (2)	Jun	74.47	66.32	82.63	65.42	0.1255	0.0981	0.1593	119,1630			119.16	Option 4; RVP=.37
MethylDiethanolamine (2)	Jul	77.01	68.80	85.22	65.42	0.1353	0.1059	0.1718	119.1630			119.16	Option 4: RVP=,37
MethylDiethanolamine (2)	Aug	76.03	68.25	83.81	65.42	0.1314	0.1041	0.1648	119,1630			119.16	Option 4: RVP=.37
MethylDiethanolamine (2)	Sep	72.98	65,93	79.98	65.42	0.1199	0.0970	0.1475	119.1630			119.16	Option 4: RVP=.37
VethylDiethanolamine (2)	Oct	68.33	62.00	74.68	65.42	0.1043	0.0859	0.1262	119.1630			119.16	Option 4: RVP=.37
MethylDiethanolamine (2)	Nov	62.38	57.33	67.44	65,42	0.0869	0.0742	0,1016	119.1630			119.16	Option 4: RVP=.37
MethylDiethanolamine (2)	Dec	58.39	54.32	62.46	65.42	0.0767	0.0674	0.0871	119,1630			119.16	Option 4: RVP=.37

TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

CGP UT-400 Amine Sump rvp of .37 - Horizontal Tank

Month:	January	February	March	April	May	June	July	August	September	October	November	December
Standing Losses (lb):	0,2671	0.3288	0.4590	0.5795	0,7453	0.8435	0.9411	0.8651	0,6899	0.5601	0.3586	0.2587
Vapor Space Volume (cu ft):	179.0740	179.0740	179,0740	179.0740	179,0740	179.0740	179.0740	179.0740	179,0740	179,0740	179,0740	179.0740
Vapor Density (Ib/cu ft):	0.0017	0.0018	0.0019	0.0021	0,0024	0.0026	0,0028	0.0027	0.0025	0.0022	0.0018	0.0018
Vapor Space Expansion Factor:	0.0293	0.0368	0.0433	0.0527	0.0575	0.0611	0.0816	0.0582	0.0521	0.0466	0.0365	0.0286
Vented Vapor Saturation Factor:	0.9904	0.9895	0.9887	0.9876	0.9860	0.9845	0.9833	0.9838	0.9852	0.9871	0.9892	0.9905
Tank Manage Country of the												
Tank Vapor Space Volume:	179.0740	470.0740	179.0740	179.0740	470.0740	179.0740	179.0740	179.0740	179.0740	179.0740	179,0740	179,0740
Vapor Space Volume (cu ft):	4,7300	179,0740 4,7300		4,7300	179.0740 4.7300	4.7300	4,7300	4,7300	4.7300	4,7300	4,7300	4,7300
Tank Diameter (ft): Effective Diameter (ft):	9,8187	4.7300 9.8187	4.7300 9.8187	9.8187	9.8187	9.8187	9.8187	9,8187	9,8187	9.8187	9.8187	9.8187
	2.3650	2.3650		2.3650	2.3650	2,3650	2,3650	2,3650	2,3650	2.3650	2,3650	2,3650
Vapor Space Outage (ft): Tank Shell Length (ft):	16.0000	16,0000	2.3650 16.0000	16.0000	2.3650 16.0000	16,0000	16.0000	16,0000	16.0000	16.0000	16.0000	16.0000
• • • • • • • • • • • • • • • • • •						,			*****			
Vapor Density Vapor Density (lb/cu ft):	0,0017	0.0018	0.0019	0.0021	0.0024	0.0026	0.0028	0.0027	0.0025	0.0022	0.0018	0.0016
Vapor Molecular Weight (lb/lb-mole):	119.1630	119.1630	119.1630	119,1630	119,1630	119.1630	119.1630	119,1630	119,183D	119,1630	119,1630	119,1630
Vapor Pressure at Dally Average Liquid	113.1030	113.1030	113.1030	175.1030	110.1000	115.1000	113.1000	113.1000	110,1000	113,1000	170.1000	110,1000
Surface Temperature (psia):	0.0773	0.0845	0.0910	0.1001	0 1131	0.1255	0.1353	0.1314	0.1199	0.1043	0.0869	0.0767
Daily Avg. Liquid Surface Temp. (deg. R):	518.2922	521.1571	523.5218	526.6478	530,6689	534.1445	536.6832	535,7010	532,6256	527.9968	522.0547	518.0564
Daily Average Ambient Temp, (deg. R):	47.7500									67.7500	55.7500	47.4000
Ideal Gas Constant R	47.7300	53.2500	57.3500	63.0000	70.9500	78.2000	84.0500	82.5500	76.8000	67.7500	53.7300	47.4000
(psia cuft / (lb-mol-deg R)):	10.731	10.731	10.731	10,731	10.731	10.731	10.731	10.731	10.731	10,731	10.731	10,731
Liquid Bulk Temperature (deg. R):	525.0900	525.0900	525.0900	525.0900	525,0900	525.0900	525,0900	525,0900	525.0900	525.0900	525,0900	525.0900
Tank Paint Solar Absorptance (Shell): Daily Total Solar Insulation	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700
Factor (Blu/sqft day):	727,5001	1,058,7300	1,476,2573	1,952,7969	2,340.8181	2,554,9753	2,528.6419	2,288,7858	1,882,6802	1,401.0643	908.0267	666,5843
, , ,		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1,110.2010	1,002000	2,0-10.0101	2,004,2722	2,020.0410	2,200.7200	1,002.0002	1,101.00		
Vapor Space Expansion Factor												0.0286
Vapor Space Expansion Factor:	0,0293	0.0368	0.0433	0.0517	0.0575	0.0611	0.0618	0.0582	0.0521	0.0468	0.0365	
Daily Vepor Temperature Range (deg. R):	16.6389	20.3756	23.6590	27.8713	30.7983	32.6097	32.8443	31.1266	28.1136	25.3171	20.2342	16.2769
Daily Vapor Pressure Range (psia):	0.0203	0.0269	0.0334	0.0428	0.0527	0.0611	0.0657	0.0607	0.0506	0.0403	0.0274	0.0197
Breather Vent Press. Setting Range(psia):	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0800	0.0600
Vapor Pressure at Daily Average Liquid												
Surface Temperature (psia):	0.0773	0.0845	0.0910	0,1001	0.1131	0.1255	0,1353	0,1314	0.1199	0.1043	0.0869	0,0767
Vapor Pressure at Daily Minimum Liquid												
Surface Temperature (psia):	0.0677	0.0720	0.0758	0.0807	0.0894	0.0981	0.1059	0.1041	0.0970	0.0859	0.0742	0.0674
Vapor Pressure at Daily Maximum Liquid												
Surface Temperature (psia):	0.0880	0.0989	0.1090	0.1235	0.1421	0.1593	0.1716	0.1648	0.1475	0.1262	0,1016	0.0871
Daily Avg. Liquid Surface Temp. (deg R):	518,2922	521.1571	523.5218	526.6478	530,6669	534.1445	536,6832	535,7010	532.6256	527.9968	522.0547	518.0564
Daily Min, Liquid Surface Temp. (deg R):	514.1325	516.0632	517.6071	519.6800	522,9673	525.9921	528,4721	527.9194	525.5973	521.6876	516,9961	513.9872
Daily Max, Liquid Surface Temp. (deg R):	522,4520	526.2510	529,4366	533.6156	538,3665	542,2970	544.8942	543,4827	539,6540	534.3261	527.1132	522,1257
Daily Ambient Temp. Range (deg. R):	18.3000	21.3000	23.1000	25.8000	27.3000	28.4000	28,9000	28,1000	26.6000	25.9000	22.1000	18.2000
Vented Vapor Saturation Factor												
Vented Vapor Saturation Factor:	0.9904	0.9895	0.9887	0.9876	0.9860	0.9845	0.9833	0.9838	0.9852	0.9871	0.9892	0.9905
Vapor Pressure at Daily Average Liquid:	0.9904	0.9093	0.9007	0.9676	0.9860	0.9645	0.9833	0.9636	0.9652	0.9671	0.5052	0.5505
Surface Temperature (psia):	0.0773	0.0045	0.0040	0.4004	0.4404	0.4055	0.4050	0.404.4	0.4400	0.4049	0.0869	0.0767
Vapor Space Oulage (ff);		0.0845	0.0910	0.1001	0.1131	0.1255	0.1353	0.1314	0.1199	0.1043		2.3650
vapor Space Outage (it).	2.3650	2.3650	2.3650	2,3650	2.3650	2.3650	2.3650	2.3650	2.3650	2.3650	2.3650	2,3630
Manager I among the N												
Working Losses (lb):	0.6577	0.7195	0.7743	0.8523	0.9627	1.0681	1.1513	1.1185	1.0209	0.8881	0.7399	0.6528
Vapor Molecular Weight (lb/lb-mole):	119.1630	119.1630	119.1630	119.1630	119.1630	119,1630	119.1630	119.1630	119,1630	119.1630	119,1630	119.1630
Vapor Pressure at Daily Average Liquid												
Surface Temperature (psia):	0.0773	0.0845	0.0910	0.1001	0.1131	0.1255	0.1353	0.1314	0.1199	0.1043	0.0869	0.0767
Net Throughput (gal/mo.):	4,000.0000	4,000.0000	4,000.0000	4,000.0000	4,000.0000	4,000.0000	4,000.0000	4,000.0000	4,000.0000	4,000.0000	4,000.0000	4,000.0000
Annual Turnovers:	24,0000	24.0000	24.0000	24.0000	24,0000	24.0000	24.0000	24,0000	24.0000	24.0000	24.0000	24.0000
Turnover Factor:	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000
Tank Diameter (ft):	4.7300	4.7300	4.7300	4.7300	4.7300	4.7300	4.7300	4.7300	4.7300	4,7300	4.7300	4.7300
Working Loss Product Factor:	0.7500	0.7500	0,7500	0.7500	0,7500	0.7500	0,7500	D.7500	0.7500	D.7500	0.7500	0.7500
Total Losses (Ib):	0.9247	1.0483	1,2333	1.4318	1.7080	1.9116	2.0925	1.9836	1.7108	1.4481	1.0984	0.9115

2. 3,000 Gallon Glycol Gravity Drain "Sump" Tank

TANKS 4.0.9d

Emissions Report - Detail Format Tank Indentification and Physical Characteristics

Identification

User Identification:

CGP Glycol Sump UT-401 RVP .37

City:

State:

Company: Type of Tank:

Horizontal Tank

CGP Glycol Sump UT-401 2 TO/mo RVP at .37 Description:

Tank Dimensions

16.00 Shell Length (ft): 5.79 Diameter (ft): 3,000.00 Volume (gallons): 24.00 Turnovers: 72,000.00 Net Throughput(gal/yr):

Is Tank Heated (y/n): Ν is Tank Underground (y/n):

Paint Characteristics

White/White Shell Color/Shade: Shell Condition

Breather Vent Settings Vacuum Settings (psig): -0.03 Pressure Settings (psig) 0.03

Meterological Data used in Emissions Calculations: Bakersfield, California (Avg Atmospheric Pressure = 14.47 psia)

TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

Emissions Report for: January, February, March, April, May, June, July, August, September, October, November, December

CGP Glycol Sump UT-401 RVP .37 - Horizontal Tank

	 	Losses(lbs)	
Components	 Working Loss	Breathing Loss	Total Emissions
Triethylene Glycol (2)	 20.04	12.98	33.02

TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

CGP Glycol Sump UT-401 RVP .37 - Horizontal Tank

Month:	January	February	March	April	May	June	July	August	September	October	November	Decembe
Slanding Losses (lb):	0.5030	D.6192	0.8642	1.0907	1.4023	1.5865	1,7697	1.6270	1,2978	1.0540	0.6751	0.487
Vapor Space Volume (cu ft):	268.3288	268,3288	268.3288	268.3288	268.3288	268.3288	268.3288	268.3288	268.3286	268,3288	268,3288	268.328
Vapor Density (lb/cu ft):	0.0021	0.0023	0.0024	0.0027	0.0030	0.0033	0.0035	0,0034	0.0031	0.0028	0,0023	0.002
Vapor Space Expansion Factor:	0.0293	0.0368	0,0433	0.0517	0.0575	0.0611	0,0616	0.0582	0.0521	0,0466	0,0365	0.028
Vented Vapor Saturation Factor:	0.9883	0.9872	0.9862	0.9849	0.9829	0.9811	0.9797	0.9802	0.9819	0.9842	0.9868	0.988
ank Vapor Space Volume:												
Vapor Space Volume (cu ft):	268,3288	268.3288	268.3288	268.3288	268.3288	268.3268	268,3288	268.3288	268.3288	268.3288	268.3288	268,328
Tank Diameter (ft):	5.7900	5.7900	5,7900	5.7900	5.7900	5,7900	5.7900	5,7900	5,7900	5.7900	5,7900	5.790
Effective Diameter (ft):	10.8634	10.8634	10.8634	10.8634	10.8634	10,8634	10.8634	10.8634	10.8634	10,8634	10.8634	10.863
Vapor Space Outage (ft):	2.8950	2.8950	2.8950	2.8950	2,8950	2.8950	2.8950	2.8950	2.8950	2.8950	2.6950	2.89
Tank Shell Length (ff):	16.0000	18.0000	16.0000	16.0000	16.0000	16.0000	16.0000	16.0000	16.0000	16.0000	16.0000	16.000
apor Density												
Vapor Density (lb/cu ft):	0.0021	0.0023	0.0024	0.0027	0.0030	0.0033	0.0035	0.0034	0.0031	0.0028	0.0023	0.003
Vapor Molecular Weight (lb/lb-mole):	150.1000	150,1000	150.1000	150.1000	150.1000	150,1000	150,1000	150.1000	150.1000	150.1000	150,1000	150,100
Vapor Pressure at Dally Average Liquid												
Surface Temperature (psia):	0.0773	0.0845	0.0910	0.1001	0,1131	0,1255	0.1353	0.1314	0.1199	0.1043	0.0869	0.076
Daily Avg. Liquid Surface Temp. (deg. R):	518.2922	521.1571	523.5218	526.6478	530,6669	534.1445	538,8832	535,7010	532.6256	527.9968	522,0547	518.058
Daily Average Ambient Temp. (deg. F): Ideal Gas Constant R	47.7500	53.2500	57,3500	63.0000	70.9500	78.2000	64.0500	82,5500	76,8000	67.7500	55.7500	47.400
(psia cuft / (lb-mol-deg R));	10.731	10,731	10.731	10.731	10,731	10.731	10.731	10,731	10,731	10.731	10,731	10.73
Liquid Bulk Temperature (deg. R):	525,0900	525.0900	525.0900	525.0900	525.0900	525.0900	525,0900	525,0900	525.0900	525,0900	525.0900	525.090
Tank Paint Solar Absorptance (Shell):	0.1700	0,1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0,1700	0.170
Daily Total Solar Insulation	0.1700	0.1100	0.1700	0.1700	0.1700	0.1100	0.1700	0.1100	0.1700	5.1750	0.1100	0.111
Factor (Blu/sqfl day):	727.5001	1,058,7300	1,476.2573	1,952.7969	2,340.8181	2,554.9753	2,528.6419	2,288.7858	1,882.6802	1,401,0643	908.0267	666.584
apor Space Expansion Factor												
Vapor Space Expansion Factor.	0,0293	0.0368	0.0433	0.0517	0.0575	0.0611	0.0616	0.0582	0.0521	0,0468	0.0365	0.028
Daily Vapor Temperature Range (deg. R):	16.6389	20,3756	23.6590	27.8713	30,7983	32,6097	32.8443	31,1266	28,1136	25,3171	20.2342	16,276
Daily Vapor Pressure Range (psia):	0.0203	0.0269	0.0334	0.0428	0.0527	0.0811	0.0657	0.0607	0.0508	0.0403	0.0274	0.019
Breather Vent Press, Setting Range(psia):	0.0600	0.0600	0.0600	0.0600	0.0800	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.06
Vapor Pressure at Daily Average Liquid	******		0.000		4,5555	0.000	4.05-0	0.000				
Surface Temperature (psia):	0.0773	0.0845	0.0910	0,1001	0.1131	0.1255	0.1353	0,1314	0.1199	0,1043	0,0869	0.07
Vapor Pressure at Dally Minimum Liquid			0.0010	2.1001	0	0.1200		0.,014	0.1100	******		
Surface Temperature (psia):	0.0677	0.0720	0.0756	0.0807	0.0894	0.0981	0.1059	0.1041	0.0970	0.0859	0.0742	0.067
Vapor Pressure at Daily Maximum Liquid		0,0140	0,0,00	0.0001	0.0004	0.0001	0.1005	0.1041	0.0370	0.0000	0.07 12	
Surface Temperature (psia):	0.0880	0.0989	0.1090	0.1235	0.1421	0.1593	0.1716	0.1648	0.1475	0.1262	0.1016	0.087
Daily Avg. Liquid Surface Temp. (deg R):	518,2922	521.1571	523.5218	526.6478	530,6669	534,1445	536,6832	535,7010	532.6256	527.9968	522.0547	518.056
Daily Min. Liquid Surface Temp. (deg R):	514.1325	516.0632	517.6071	519.6800	522.9673	525.9921	528.4721	527.9194	525.5973	521,6878	516,9961	513.987
Daily Max, Liquid Surface Temp. (deg R):	522.4520	526.2510	529.4366	533,6156	538,3665	542.2970	544.8942	543.4827	539.6540	534,3261	527,1132	522.12
Daily Ambient Temp. Range (deg. R):	18.3000	21.3000	23.1000	25.8000	27.3000	28.4000	28,9000	28.1000	26.6000	25,9000	22.1000	18.200
enled Vapor Saturation Factor												
Vented Vapor Saturation Factor:	0.9883	0.9872	0.9862	0.9849	0.9829	0.9811	0,9797	0.9802	0.9819	0.9842	0.9868	0.988
Vapor Pressure at Daily Average Liquid:									******			
Surface Temperature (psia):	0.0773	0.0845	0.0910	0.1001	0.1131	0.1255	0.1353	0.1314	0.1199	0.1043	0.0869	0.076
Vapor Space Outage (ft):	2.8950	2.8950	2.8950	2.8950	2.8950	2,8950	2.8950	2.8950	2.8950	2.8950	2.8950	2.89
/orking Losses (lb):	1.2426	1.3594	1.4629	1.6104	1,8190	2.0182	2.1754	2.1133	1.9290	1.6779	1.3979	1.23
Vapor Molecular Weight (Ib/lb-mole):	150.1000	150.1000	150.1000	150.1000	150.1000	150.1000	150.1000	150.1000	150.1000	150.1000	150.1000	150.10
Vapor Pressure at Daily Average Liquid												
Surface Temperature (psia):	0.0773	0.0845	0.0910	0.1001	0.1131	0.1255	0,1353	0.1314	0.1199	0.1043	0.0869	0.076
Net Throughput (gal/mo.):	6,000.0000	6,000,0000	6,000.0000	6,000.0000	6,000.0000	6,000.0000	6,000.0000	6,000.0000	6,000.0000	6,000,0000	6,000.0000	6,000.00
Annual Turnovers:	24.0000	24.0000	24.0000	24.0000	24.0000	24,0000	24.0000	24.0000	24.0000	24.0000	24.0000	24.00
Turnovar Factor:	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.00
Tank Diameter (ft):	5.7900	5.7900	5.7900	5.7900	5.7900	5.7900	5.7900	5,7900	5.7900	5.7900	5.7900	5.79
Working Loss Product Factor:	0.7500	0.7500	0.7500	0.7500	0.7500	0.7500	0.7500	0.7500	0.7500	0.7500	0.7500	0.750
otal Lacase (Ib):	4 7	4.000										
otal Losses (lb):	1.7456	1.9786	2.3271	2.7011	3.2213	3.6047	3,9451	3.7403	3.2268	2.7320	2.0731	1.720

TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

CGP Glycol Sump UT-401 RVP .37 - Horizontal Tank

			Daily Liquid Surf. Temperature (deg F)		Liquid Bulk Temp	Vapor Pressure (psia)		Vapor Mol.	Liquid Mass	Vapor Mass	Mol.	Basis for Vapor Pressure	
Mixture/Component	Month	Avg.	Min.	Max.	(deg F)	Avg.	Min, Max.	Weight.	Fract.	Fract.	Weight	Calculations	
Triethylene Glycol (2)	Jan	58.62	54,46	62.78	65.42	0.0773	0.0677	0.0880	150.1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Feb	61.49	56.39	66.58	65.42	0.0845	0.0720	0.0989	150,1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Mar	63.85	57.94	69.77	65.42	0.0910	0.0758	0.1090	150.1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Арг	66.98	60.01	73.95	85.42	0.1001	0.0807	0.1235	150.1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	May	71.00	63.30	78.70	65.42	0.1131	0.0894	0.1421	150,1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Jun	74,47	66.32	82.63	65.42	0.1255	0.0981	0.1593	150,1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Jul	77.01	68.80	85.22	65.42	0,1353	0.1059	0.1716	150,1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Aug	76.03	68.25	83.61	65,42	0.1314	0.1041	0.1648	150.1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Sep	72.98	65,93	79.98	65.42	0.1199	0.0970	0.1475	150,1000			150,10	Option 4: RVP=.37
Triethylene Glycol (2)	Oct	68,33	62.00	74.66	65.42	0.1043	0.0859	0.1262	150.1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Nov	62.38	57.33	67.44	65.42	0.0869	0.0742	0.1016	150.1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Dec	58.39	54.32	62.46	65.42	0.0767	0.0674	0.0871	150,1000			150.10	Option 4; RVP=.37

3. 500 Bbl "Slop Oil Tank" Receives Fluid From Amine and Glycol Sump Tanks

TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

Emissions Report for: January, February, March, April, May, June, July, August, September, October, November, December

CGP TK-202 Slop oil tank RVP .37 - Vertical Fixed Roof Tank

			<u> </u>	<u> </u>	<u> </u>
		<u></u> _		Losses(lbs)	
:[Components		Working Loss	Breathing Loss	
-[Triethylene Glycol (2)		67.01	75.48	

TANKS 4.0.9d

Emissions Report - Detail Format Tank Indentification and Physical Characteristics

Identification User Identification:

CGP TK-202 Slop oil tank RVP .37

City:

State:

Company:

Type of Tank:

Vertical Fixed Roof Tank

CGP TK-202 Slop oil tank RVP .37 Description:

Tank Dimensions

16.00 Shell Height (ft): 15.40 Diameter (ft): 15.00 Liquid Height (ft): Avg. Liquid Height (ft): 7.50 Volume (gallons): 20.064.44 12.00 Turnovers: 240,773.26

Net Throughput(gal/yr): Is Tank Heated (y/n): Ν

Paint Characteristics

White/White Shell Color/Shade: Good Shell Condition Roof Color/Shade: White/White Good **Roof Condition:**

Roof Characteristics

Cone Type:

0.00 Slope (fl/ft) (Cone Roof) 0.06

Breather Vent Settings

-0.03 Vacuum Settings (psig): 0.03 Pressure Settings (psig)

Meterological Data used in Emissions Calculations: Bakersfield, California (Avg Atmospheric Pressure = 14.47 psia)

TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

CGP TK-202 Slop oil tank RVP .37 - Vertical Fixed Roof Tank

		Daity Liquid Surf. Temperature (deg F)		Liquid Bulk Temp	Vapor Pressure (psia)		(psia)	Vapor Mol.	Liquid Mass	Vapor Mass	Mol.	Basis for Vapor Pressure	
Mixture/Component	Month	Avg.	Min.	Max.	(deg F)	Avg.	Min.	Max.	Weight.	Fract.	Fract.	Weight	Calculations
Triethylene Glycol (2)	Jan	58.62	54.46	62.78	65.42	0.0773	0.0677	0.0880	150.1000			150,10	Option 4: RVP=.37
Triethylane Glycol (2)	Feb	61.49	56,39	66.58	65.42	0.0845	0.0720	0.0989	150,1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Mar	63.85	57.94	69.77	65.42	0.0910	0.0756	0.1090	150.1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Apr	66.98	60.01	73.95	85.42	0.1001	0.0807	0.1235	150.1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	May	71.00	63.30	78.70	65.42	0.1131	0.0894	0.1421	150,1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Jun	74.47	66,32	82.63	65,42	0.1255	0.0981	0.1593	150.1000			150,10	Option 4: RVP=.37
Triethylene Glycol (2)	Jul	77.01	68.80	85.22	65.42	0.1353	0.1059	0.1716	150,1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Aug	76.03	68.25	83.81	65.42	0.1314	0.1041	0.1648	150.1000			150.10	Option 4: RVP=.37
Triethytene Glycol (2)	Sep	72.96	65.93	79.98	65.42	0.1199	0.0970	0.1475	150.1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Oct	68,33	62.00	74.66	65.42	0.1043	0.0859	0.1262	150.1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Nov	62.38	57.33	67.44	65.42	0.0869	0.0742	0.1016	150.1000			150.10	Option 4: RVP=.37
Triethylene Glycol (2)	Dec	58.39	54.32	62.46	65,42	0.0767	0.0674	0.0871	150,1000			150,10	Option 4: RVP=.37

TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

CGP TK-202 Slop oil tank RVP .37 - Vertical Fixed Roof Tank

Month:	January	February	March	April	May	June	July	August	September	October	November	December
Standing Losses (lb):	2,9552	3.6299	5.0565	6,3650	8.1533	9.1921	10,2249	9,4106	7.5313	6,1437	3.9552	2.8630
Vapor Space Volume (cu h):	1,613,1328	1,613.1328							1,613,1328	1,613.1328	1,613.1328	1,613.1328
			1,613.1328	1,613.1328	1,613.1328	1,613.1328	1,613.1328	1,613.1328			0.0023	0.0021
Vapor Density (tb/cu ft):	0.0021	0.0023	0.0024	0.0027	0.0030	0.0033	0.0035	0.0034	0.0031	0,0028		
Vapor Space Expansion Factor: Vented Vapor Saturation Factor:	0.0293 0.9657	0.0368 0.9627	0.0433 0.9599	0.0517 0.9561	0.0575 0.9506	0.0611 0.9455	0.0618 0.9415	0,0582 0,9431	0.0521 0.9478	0.0466 0.9543	0.0365 0.9616	0.0286 0.9660
,	0,5007	0.3021	0.5555	0.5561	0,5000	0.3435	0.3410	3,5401	0.5410	0.5540	0.5510	5.555
Tank Vapor Space Volume:	4 040 4000	4 040 4000									4 040 4000	4 640 400
Vapor Space Volume (cu ft):	1,613.1328	1,613.1328	1,613.1328	1,613.1328	1,613.1328	1,613,1328	1,613.1328	1,613.1328	1,813.1328	1,613.1328	1,613.1328	1,613.1328 15,4008
Tank Diameter (ft):	15.4000	15.4000	15.4000	15.4000	15.4000	15,4000	15.4000	15.4000	15.4000	15.4000	15.4000 8.6604	8.6604
Vapor Space Outage (ft):	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604		16.0000
Tank Shell Height (ff):	16.0000	16.0000	16,0000	16.0000	16,0000	16.0000	16,0000	16.0000	16.0000	16.0000	16,0000	
Average Liquid Height (ft):	7.5000	7.5000	7.5000	7.5000	7.5000	7.5000	7.5000	7.5000	7.5000	7.5000	7.5000	7,5000 0,1604
Roof Outage (ft):	0.1804	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	D. 1604	0.1804	0.1604	0.1604	Q. 16U4
Roof Outage (Cone Roof)												
Roof Outage (ft):	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0,1604	0.1604	0.1604
Roof Height (ft):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Roof Slope (ft/ft):	0.0625	0.0625	0.0625	0.0625	0.0625	0.0825	0.0625	0,0825	0.0625	0.0625	0.0625	0.0625
Shell Radius (ft):	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000	7:7000	7.7000
Vapor Density												
Vapor Density (ib/cu ft):	0.0021	0.0023	0.0024	0.0027	0.0030	0.0033	0.0035	0.0034	0.0031	0.0028	0.0023	0.0021
Vapor Molecular Weight (lb/lb-mole):	150,1000	150,1000	150,1000	150.1000	150,1000	150,1000	150,1000	150,1000	150.1000	150,1000	150.1000	150,1000
Vapor Pressure at Daily Average Liquid						100.1000	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					
Surface Temperature (psia):	0.0773	0.0845	0.0910	0,1001	0,1131	0.1255	0,1353	0.1314	0.1199	0,1043	0.0869	0.0767
Daily Avg. Liquid Surface Temp. (deg. R):	518,2922	521.1571	523,5218	526.6478	530,6669	534,1445	536,6832	535,7010	532.6256	527.9968	522.0547	518.0564
Daily Average Ambient Temp. (deg. F):	47,7500	53.2500	57.3500	63,0000	70.9500	78.2000	84.0500	82,5500	76.8000	67.7500	55.7500	47.4000
Ideal Gas Constant R (psia cuft / (ib-mol-deg R));	10.731	10.731	10,731	10.731	10.731	10,731	10.731	10,731	10.731	10.731	10.731	10.731
Liquid Bulk Temperature (deg. R):	525.0900	525,0900	525.0900	525.0900	525,0900		525.0900	525.0900	525.0900	525,0900	525,0900	525.0900
Tank Paint Solar Absorptance (Shell):	0.1700					525.0900					0.1700	0.1700
Tank Paint Solar Absorptance (Sneir):		0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700		0.1700
Daily Total Solar Insulation	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0,1700	0.1700	0,1700	0.1700	0.1700
Factor (Btu/sqft day):	727,5001	1.058.7300	1,476,2573	1,952,7969	2,340.8181	2,554.9753	2.528.6419	2,288,7858	1,882,6802	1.401.0643	908.0267	666,5843
		•	•						•	•		
Vapor Space Expansion Factor Vapor Space Expansion Factor:	0.0293	0,0368	0.0433	0.0517	0.0575	0.0044	0.0040	0.0582	0.0521	0.0466	0,0365	0.0286
Daily Vapor Temperature Range (deg. R):				0.0517		0.0611	0.0616					
Daily Vapor Pressure Range (pag. R):	16.6389	20.3756	23.6590	27.8713	30.7983	32.6097	32.8443	31.1266	28.1136	25.3171	20.2342	16,2769
Breather Vent Press, Setting Range(psia):	0.0203	0.0269	0.0334	0.0428	0.0527	0.0611	0.0657	0.0607	0.0506	0.0403	0.0274	0.0197
Vapor Pressure at Daily Average Liquid	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600
Surface Temperature (psia):	0.0773	0.0845	0.0910	0.1001	0.1131	0.1255	0.1353	0.1314	0,1199	0.1043	0.0869	0.0767
Vapor Pressure at Daily Minimum Liquid					•						•	
Surface Temperature (psia):	0.0677	0.0720	0.0756	0.0807	0.0894	0.0981	0.1059	0.1041	0.0970	0.0859	0.0742	0.0874
Vapor Pressure at Daily Maximum Liquid												
Surface Temperature (psia):	0.0880	0.0989	0.1090	0.1235	0.1421	0.1593	0.1716	0.1648	0.1475	0.1262	0.1016	0.0871
Daily Avg. Liquid Surface Temp. (deg R):	518.2922	521.1571	523.5218	526.6478	530,6669	534,1445	536,6832	635.7010	532,6256	527.9968	522.0547	518.0564
Daily Mir. Liquid Surface Temp. (deg R):	514.1325	518.0632	517.8071	519,6800	522,9673	525.9921	528,4721	527,9194	525.5973	521,6876	516,9961	513.9872
Daily Max. Liquid Surface Temp. (deg R):	522.4520	526.2510	529,4366	533,6158	538.3665	542.2970	544.8942	543,4827	539,6540	534.3261	527,1132	522,1257
Daily Ambient Temp. Range (deg. R):	18.3000	21.3000	23.1000	25.8000	27.3000	28,4000	28,9000	28,1000	26.6000	25,9000	22.1000	18.2000
Vented Vapor Saturation Factor												
Vented Vapor Saluration Factor:	0.9657	0.9627	0.9599	D.9561	0,9508	0.9455	0.9415	0.9431	0.9478	0.9543	0.9618	0.9660
Vapor Pressure at Daily Average Liquid:	0.3031	4.3021	0.5399	U.33 0 I	0.5500	0.9400	0.54 13	0.5431	0.94/6	0.5543	0.3010	U.30DU
Surface Temperature (psia):	0.0773	0.0845	0.0910	0.1001	0.1131	0.1255	0,1353	0.1314	0.1199	0.1043	0.0869	0.0767
Vapor Space Outage (ft):	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604	8.6604
Marking Losses (Ih):												
Working Losses (lb):	4.1553	4:5459	4.8922	5.3853	6.0828	6.7490	7.2747	7.0872	6.4506	5.6112	4.6747	4.1245
Vapor Molecular Weight (ib/ib-mole):	150,1000	150.1000	150.1000	150.1000	150,1000	150.1000	150,1000	150.1000	150.1000	150,1000	150.1000	150,1000
Vapor Pressure at Daily Average Liquid												
Surface Temperature (psia): Net Throughput (gal/mo.):	0.0773	0.0845	0.0910	0.1001	0.1131	0.1255	0.1353	0.1314	0.1199	0,1043	0.0869	0.0767
riot innoughput (gamno,).	20,064.4385	20,084.4385	20,064.4385	20,064.4385	20,064.4385	20,064.4385	20,064.4385	20,064.4385	20,084.4385	20,064.4385	20,064.4385	20,064,4385

TANKS 4.1 port

Annual Turnovers: Turnover Factor. Maximum Liquid Volume (gai): Maximum Liquid Heighi (ft): Tank Diameter (ft): Working Loss Product Factor:	12,0000	12.0000	12.0000	12.0000	12.0000	12.0000	12.0000	12,0000	12.0000	12.0000	12.0000	12,0000
	1,0000	1.0000	1.0000	1.0000	1.0000	1,0000	1.0000	1,0000	1.0000	1.0000	1.0000	1,0000
	20,084,4385	20,064.4385	20,064.4385	20,064.4385	20,064.4385	20,084.4385	20,054.4385	20,084,4385	20,064.4385	20,084.4385	20,064.4385	20,084,4385
	15,0000	15.0000	15.0000	15.0000	15.0000	15.0000	15.0000	15,0000	15.0000	15.0000	15.0000	15,0000
	15,4000	15.4000	15.4000	15.4000	15.4000	15.4000	15.4000	15,4000	15.4000	15.4000	15.4000	15,4000
	0,7500	0.7500	0.7500	0.7500	0.7500	0.7500	0.7500	0,7500	0.7500	0.7500	0.7500	0,7500
Total Losses (lb):	7.1105	8.1758	9.9486	11.7503	14,2362	15.9411	17.4995	16.4778	13.9819	11.7549	8.6299	6.9875

4

500 Bbl "Produced Water Tank" For Fluid to Be Returned to the Production System

TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

Emissions Report for: January, February, March, April, May, June, July, August, September, October, November, December

CGP tank TK-617 Prod Water RVP1 - Vertical Fixed Roof Tank

		Losses(lbs)	
Components	Working Loss	Breathing Loss	Total Emissions
Crude Oil (RVP = 1)	619.00	90.31	709.32

TANKS 4.0.9d

Emissions Report - Detail Format Tank Indentification and Physical Characteristics

Identification

User Identification:

CGP tank TK-617 Prod Water RVP1

City:

State:

Company:

Type of Tank:

Vertical Fixed Roof Tank

CGP tank TK-617 Prod Water 1 TO Iday RVP 1 Description:

Tank Dimensions

16.00 Shell Height (ft): 15.40 Diameter (ft): 15.00 Liquid Height (ft): 8.00 Avg. Liquid Height (ft): 19.507.09 Volume (gallons): 365.00

Turnovers: Net Throughput(gal/yr):

7,120,088.95

Ν Is Tank Heated (y/n):

Paint Characteristics

White/White Shell Color/Shade: Good Shell Condition White/White Roof Color/Shade:

Good Roof Condition:

Roof Characteristics

Cone Type:

0.00 Height (ft) 0.06

Slope (ft/ft) (Cone Roof)

Breather Vent Settings

-0.03 Vacuum Settings (psig): 0.03 Pressure Settings (psig)

Meterological Data used in Emissions Calculations: Bakersfield, California (Avg Almospheric Pressure = 14.47 psia)

TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

CGP tank TK-617 Prod Water RVP1 - Vertical Fixed Roof Tank

			aily Liquid Si perature (de		Liquid Bulk Temp	Vapo	or Pressure	(psia)	Vapor Mol.	Liquid Mass	Vapor Mass	Mol.	Basis for Vapor Pressure
Mixture/Component	Month	Avg.	Min.	Max.	(deg F)	Avg.	Min.	Max.	Weight.	Fract.	Fract.	Weight	Calcutations
Crude Oil (RVP = 1)	Jan	58.62	54.46	62.78	65.42	0.3044	0.2718	0.3403	50.0000			300.00	Option 4: RVP=1
Crude Oil (RVP = 1)	Feb	61.49	56,39	66.58	65.42	0.3287	0.2865	0.3762	50.0000			300.00	Option 4: RVP=1
Crude Oil (RVP = 1)	Mar	63.85	57.94	69.77	65.42	0.3501	0.2988	0.4088	50.0000			300.00	Option 4: RVP=1
Crude Oil (RVP = 1)	Apr	66,98	60.01	73.95	65.42	0.3801	0.3160	0.4551	60.0000			300.00	Option 4: RVP=1
Crude Oil (RVP = 1)	May	71.00	63.30	78.70	65.42	0.4220	0.3450	0.5132	50,0000			300,00	Option 4: RVP=1
Crude Oli (RVP = 1)	Jun	74.47	66,32	82.63	65.42	0.4613	0.3737	0.5659	50.0000			300.00	Option 4: RVP=1
Crude Oil (RVP = 1)	Jul	77.01	68.80	85.22	65.42	0.4919	0.3987	0.6032	50.0000			300.00	Option 4: RVP=1
Crude Oil (RVP = 1)	Aug	76.03	68.25	83.81	65.42	0.4799	0.3930	0.5827	50.0000			300.00	Option 4: RVP=1
Crude Oil (RVP = 1)	Sep	72.96	65,93	79.98	65.42	0.4438	0.3898	0.5300	50,0000			300.00	Option 4: RVP=1
Crude Oil (RVP = 1)	Oct	68.33	62.00	74,66	65.42	0.3938	0.3333	0.4634	50,0000			300.00	Option 4: RVP=1
Crude Oil (RVP = 1)	Nov	62.38	57.33	67.44	65.42	0.3367	0.2939	0.3848	50,0000			300.00	Option 4: RVP=1
Crude Oil (RVP ≈ 1)	Dec	58.39	54,32	62.46	65.42	0.3024	0.2707	0.3374	50.0000			300.00	Option 4: RVP=1

TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

CGP tank TK-617 Prod Water RVP1 - Vertical Fixed Roof Tank

Month:	January	February	March	April	May	June	July	August	September	October	November	Decembe
Standing Losses (Ib):	3.7264	4.5119	6.2141	7.7101	9.7057	10.7829	11,8709	10.9733	8,8997	7,4061	4.8980	3,614
Vapor Space Volume (cu ft):	1,520,0002	1,520,0002	1,520,0002	1,520,0002	1,520,0002	1,520,0002	1,520.0002	1,520,0002	1,520,0002	1,520.0002	1.520.0002	1,520,000
Vapor Density (lb/cu ft):	0.0027	0.0029	0.0031	0.0034	0.0037	0.0040	0.0043	0.0042	0.0039	0,0035	0.0030	0.002
Vapor Space Expansion Factor:	0.0327	0.0023	0.0487	0.0585	0.0657	0.0705	0.0715	0.0674	0.0599	0.0529	0.0409	0.031
Vented Vapor Saturation Factor:	0.8837	0.8755	0,8685	0.8588	0.8457	0.8337	0.8246	0.8281	0.8390	0.8545	0.8729	0.8843
Tank Vapor Space Volume:												
Vapor Space Volume (cu ft):	1,520.0002	1,520,0002	1,520,0002	1,520,0002	1,520,0002	1,520,0002	1,520,0002	1.520,0002	1,520,0002	1,520.0002	1,520,0002	1,520,000
Tank Diameter (ft):	15,4000	15.4000	15.4000	15.4000	15.4000	15.4000	15.4000	15,4000	15,4000	15,4000	15.4000	15,400
Vapor Space Outage (ft):	8.1604	8.1604	8,1604	8.1604	8.1604	8.1604	8.1604	8.1604	8.1604	8.1604	8,1604	8.160
Tank Shell Height (ft):	16,0000	16,0000	16.0000	16.0000	16.0000	16,0000	16,0000	16,0000	16,0000	16.0000	16.0000	16.000
Average Liquid Height (ft):	8.0000	8.0000	8,0000	B.0000	8.0000	8.0000	8.0000	8.0000	8.0000	8.0000	8,0000	8,000
Roof Outage (ft):	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604
Roof Outage (Cone Roof)												
Roof Outage (ft):	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0.1604	0,1604
Roof Height (ft):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0,0000	0.0000	0.000
Roof Slope (ft/ft):	0.0625	0.0625	0.0625	0.0625	0,0625	0.0625	0,0625	0.0625	0.0625	0.0625	0.0625	0.0625
Shell Radius (ff):	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000	7.7000
Vapor Density												
Vapor Density (lb/cu ft):	0.0027	0.0029	0.0031	0.0034	0.0037	0.0040	0.0043	0.0042	0.0039	0.0035	0.6030	0.0027
Vapor Molecular Weight (ib/ib-mole):	50.0000	50.0000	50,0000	50,0000	50,0000	50,0000	50,0000	50,0000	50.0000	50,0000	50.0000	50,000
Vapor Pressure at Daily Average Liquid	30.0000	30,000	30.0000	30,000	50,000	30,000	30,000	55.5500	30,000	30.000	00.0000	00.000
Surface Temperature (psia):	0.3044	0.3287	0.3501	0.3801	0.4220	0.4613	0.4919	0,4799	0.4438	0.3938	0.3367	0.3024
Daily Avg. Liquid Surface Temp. (deg. R):	518.2922	521.1571	523.5218	526.6478	530,6669	534.1445	536.6832	535,7010	532.6256	527,9968	522.0547	518.0564
Daily Average Ambient Temp. (deg. F):	47.7500	53,2500	57,3500	63,0000	70.9500	78,2000	84,0500	82,5500	76.8000	67.7500	55,7500	47.4000
Ideal Gas Constant R												
(psia cuft / (lb-mol-deg R)):	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731
Liquid Bulk Temperature (deg. R):	525.0900	525.0900	525,0900	525,0900	525,0900	525,0900	525.0900	525.0900	525.0900	525.0900	525,0900	525.0900
Tank Paint Solar Absorptance (Shell):	0.1700	0.1700	0.1700	0.1700	0,1700	0.1700	0.1700	0,1700	0.1700	0,1700	0.1700	0,1700
Tank Paint Solar Absorptance (Roof):	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700
Daily Total Solar Insulation												•
Factor (Blu/sqfl day):	727.5001	1,058.7300	1,476.2573	1,952.7969	2,340.8181	2,554.9753	2,528.6419	2,288,7858	1,882,6802	1,401.0643	908.0267	666.5843
Vapor Space Expansion Factor	•											
Vapor Space Expansion Factor:	0.0327	0.0412	0.0487	0.0585	0.0657	0.0705	0.0715	0.0674	0.0599	0.0529	D.0409	0.0319
Daily Vapor Temperature Range (deg. R):	16.6389	20.3756	23.6590	27.8713	30.7983	32,6097	32.8443	31,1266	28.1136	25.3171	20.2342	16,2769
Daily Vapor Pressure Range (psia):	0.0685	0.0897	0.1100	0.1391	0.1682	0,1922	0.2045	0,1897	0.1602	0.1302	0.0909	0.0667
Breather Vent Press. Setting Range(psia):	0.0600	0.0600	0,0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600	0.0600
Vapor Pressure at Daily Average Liquid												
Surface Temperature (psia):	0.3044	0.3287	0.3501	0.3801	0.4220	0.4613	0,4919	0.4799	0.4438	0.3938	0.3367	0.3024
Vapor Pressure at Dally Minimum Liquid												
Surface Temperature (psia):	0.2718	0.2865	0.2988	0.3160	0.3450	0.3737	0.3987	0.3930	0.3698	0.3333	0.2939	0.2707
Vapor Pressure at Daily Maximum Liquid												
Surface Temperature (psia):	0.3403	0.3762	0.4088	0.4551	0.5132	0,5659	0.6032	0.5827	0.5300	0.4634	0.3848	0.3374
Daily Avg. Liquid Surface Temp. (deg R):	518.2922	521.1571	523.5218	526.6478	530.6669	534.1445	536,6832	535.7010	532,6256	527.9968	522.0547	518.0564
Daily Min. Liquid Surface Temp. (deg R):	514.1325	516.0632	517.6071	519.6800	522.9673	525.9921	528.4721	527.9194	525.5973	521.6676	516,9961	513.9872
Daily Max. Liquid Surface Temp. (deg R):	522.4520	526,2510	529,4366	533,6156	538,3665	542.2970	544.8942	543.4827	539.6540	534.3261	527,1132	522.1257
Daily Ambient Temp. Range (deg. R):	18.3000	21.3000	23.1000	25.8000	27.3000	28.4000	28.9000	28.1000	26.6000	25,9000	22.1000	18,2000
Vented Vapor Saturation Factor												
Vented Vapor Saturation Factor:	0.8837	0.8755	0.8885	0.8588	0.8457	0.8337	0.8246	0.8281	0.8390	0.8545	0.8729	0.8843
Vapor Pressure at Daily Average Liquid:												
Surface Temperature (psia):	0.3044	0.3287	0.3501	0.3801	0,4220	0.4613	0.4919	0.4799	0.4438	0,3938	0.3367	0.3024
Vapor Space Outage (ft):	8.1604	8.1604	8.1604	8.1604	8.1604	8.1604	8.1604	8.1604	8.1604	8.1604	8.1604	8.1604
Working Lasses (lb):	40.1290	43.3414	46.1567	50.1173	55.6336	60.8170	64,8561	63.2672	58.5046	51.9142	44.3922	39,873
Vapor Molecular Weight (lb/lb-mole):	50,0000	50.0000	50.0000	50.0000	50.0000	50.0000	50,0000	50.0000	50.0000	50,0000	50,0000	50,000
Vapor Pressure at Daily Average Liquid	22.0000	55.5500	55,5500	30.0000	30.0000	20.0000	30,0000	30.0000	30.0000	50,0000	00,000	50,000
Surface Temperature (psia):	0.3044	0.3287	0.3501	0.3801	0.4220	0.4813	0.4919	0.4799	0.4438	0.3938	0.3367	0.3024
Net Throughput (gal/mo.):		593,340.7461		593,340.7461		593,340.7461		593,340,7461		593,340,7461		
÷ 1 10	000,0 10.1 701	,	0,040.1401	000,040.1401	555,540.1401	333,340.1401	020,040.7401	JOS, 34U. 140 I	J33,340.1481	J55,340.7401	5 5 3,340.7461	593,340.7461

TANKS 4. aport

Annual Turnovers: Turnover Factor: Maximum Liquid Volume (gal): Maximum Liquid Height (ft): Tank Diameter (ft): Working Loss Product Factor:	365.0000 0,2489 19,507.0930 15.0000 15,4000 0,7500	365,0000 0,2489 19,507,0930 15,0000 15,4000 0,7500	365.0000 0.2489 19,507.0930 15.0000 15.4000 0.7500	385.0000 0,2489 19,507.0930 15.0000 15.4000 0.7500	365.0000 0.2489 19,507.0930 15.0000 15.4000 0.7500	365.0000 0.2489 19,507.0930 15.0000 15.4000 0.7500	365,000 0,2489 19,507,0930 15,0000 15,4000 0,7500	365.0000 0.2489 19,507.0930 15.0000 15.4000 0.7500	365.0000 0,2489 19,507.0930 15.0000 15.4000 0.7500	365.0000 0.2489 19,507.0930 15.0000 15.4000 0.7500	365.0000 0.2489 19,507.0930 15.0000 15.4000 0.7500	365.0000 0.2489 19,507.0930 15.0000 15.4000 0.7500	
Total Losses (lb):	43.8554	47.8533	52.3708	57.8274	65.3393	71,6000	76.7270	74.2406	67.4042	59.3203	49.2902	43,4886	

CO2 Gas From Amine / Glycol Regeneration - Stream (231)

				Stream Con	npostion			HHV	HHV of	GHG as CO2e	(tonne/Year)
Name	Lb Mole/Hr	Lb/Hour	Ton/Year	Mole %	MW	Mass/Mole	Wt Frac	Btu/Sdcf	MMBtu/Sdcf	Vented	Combusted
CO2	569.8	25076.898	109,836.81	77.43	44.01	34.08	79.37	0.00	. 0.00	107,367.36	107,367.36
N2	0.1	2.8014	12.27	0.01	. 28.01	0.00	0.01	0.00	0.00	0.00	0.00
H2O	14.3	257.6145	1,128.35	1.94	18.02	0.35	0.82	0.00	0.00	0.00	0.00
O2	0	. 0	0.00	0.00	32.00	0.00	0.00	0.00	0.00	0.00	0.00
C1	55.5	890.331	3,899.65	7.54	16.04	1.21	2.82	1,010.00	28.46	80,051.46	9,705.52
C2	23.9	718.6491	3,147.68	3.25	30.07	0.98	2.27	1,769.70	40.26	25,846.08	8,358.99
C3	21.1	930.4256	4,075.26	2.87	44.10	1.26	2.95	2,516.20	74.10	0.00	11,069.54
C4	19.3	<u>1</u> 121.7546	4,913.29	2.62	58.12	1.52	3.55	3,262.40	115.84	0.00	13,500.29
C5	11	793.639	3,476.14		72.15	1.08	2.51	4,008.70	100.70	0.00	9,618.08
C6+	20.9	1801.0575	7,888.63	2.84	86.18	2.45	5.70	4,756.00	271.13	0.00	0.00
SUM	735.90	31,593.17	138,378.09	100.00	Stream MW	42.93	100.00	Btu/SDCF	630.49	213,264.90	159,619,77
TOG	151.70	6,255.86	27,400.65	20.61	TOG MW	41.24	19.80	SDCF/Hr	279,347.64		
VOC	72.30	_4,646.88	20,353.32	9.82	VOC MW	64.27	14.71	MMBtu/Year X 1E-3	1,542.85		

Ethane From Deethanizer - Stream (184)

				Stream Con	postion			Heating Value	HHV of	GHG as CO2	(tonne/Year)
Name	Lb Mole/Hr	Lb/Hour	Ton/Year	Mole %	MW	Mass/Mole	Wt Frac	HHV Blu/Sdcf	MMBtu/Sdcf	Vented	Combusted
CO2	63.1	2777.031	12,163.40	3.85	44.01	1.70	5.63	0.00	0.00	11,889.93	11,889.93
N2	0	0	0.00	0.00	28.01	0.00	0.00	0.00	0.00	0.00	0.00
H2O	0	0	0.00	0.00	18.02	0.00	0.00	0.00	. 0.00	0.00	0.00
O2	0	0	0.00	0.00	32.00	0.00	0.00	0.00	0.00	0.00	0.00
C1	60.7	973.7494	4,265.02	3.71	16.04	0.59	1.97	1,010.00	19.95	87,551.78	10,614.86
C2	1513.1	45497.4039	199,278.63	92.36	30.07	27.77	92.27	1,769.70	1,632.87	1,636,305,46	
C3	1.4	61.7344	270.40	0.09	44.10	0.04	0.13	2,516.20	3.15	0.00	734.47
C4 .	0	0	0.00	0.00	58.12	0.00	0.00	3,262.40	0.00	0.00	0.00
C5	0	0	_0.00	0.00	72.15	0.00	0.00	4,008.70	0.00	0.00	0.00
C6+	0	0	0.00	0.00	86.18	0.00	0.00	4,756.00	0.00	0.00	0.00
SUM	1,638.30	49,309.92	215,977.44	100.00	Stream MW	30.10	100.00	Btu/SDCF	1,655.97	1,735,747,17	552,443.48
TOG	1,575.20	46,532.89	203,814.05	96.15	TOG MW	29.54	94.37	SDCF/Hr	621,898.68		
VOC	1.40	61.73	270.40	0.09	VOC MW	44.10	0.13	MMBtu/Year X 1E-3	9,021.43		

ATTACHMENT VII Emissions Profiles

Permit #: S-2234-217-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

<u>NOX</u>	<u>sox</u>	<u>PM10</u>	<u>co</u>	<u>voc</u>
0.0	0.0	0.0	0.0	75.0
0.0	0.0	0.0	0.0	0.2
0.0	0.0	0.0	0.0	0.0
0.0	0.0	0.0	0.0	0.0
0.0	0.0	0.0	0.0	0.0
0.0	0.0	0.0	0.0	0.0
N	N	N	N	N
	0.0 0.0 0.0 0.0 0.0 0.0	0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 N N N N

Permit #: S-2234-218-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

ipment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	<u>co</u>	<u>voc</u>
Potential to Emit (lb/Yr):	1196.0	460.0	1298.0	6320.0	1033.0
Daily Emis, Limit (lb/Day)	3.3	1.3	3.6	17.3	2.9
Quarterly Net Emissions Change (lb/Qtr)					_
Q1:	299.0	115.0	324.0	1580.0	258.0
Q2:	299.0	115.0	324.0	1580.0	258.0
Q3:	299.0	115.0	325.0	1580.0	258.0
Q4:	299.0	115.0	325.0	1580.0	259.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio	1.5	1.5	1.5		1.5
Quarterly Offset Amounts (lb/Qtr)					
Q1:	449.0	173.0	486.0		387.0
Q2:	449.0	173.0	486.0	_	387.0
. Q3:	449.0	173.0	486.0		387.0
Q4:	449.0	173.0	486.0		387.0

Permit #: S-2234-219-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

09/30/2010 EDGEHILR

Ear	inment	Dro F	lacalin	ed: NO
Eat	Jiomeni	rie-c	saseiin	ea: NO

uipment Pre-Baselined: NO	<u>NOX</u>	SOX	<u>PM10</u>	<u>co</u>	<u>voc</u>
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	208.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.6
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	52.0
Q2:	0.0	0.0	0.0	0.0	52.0
Q3:	0.0	0.0	0.0	0.0	52.0
Q4:	0.0	0.0	0.0	0.0	52.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					1.5
Quarterly Offset Amounts (lb/Qtr)					
Q1:					78.0
Q2:					78.0
· Q3:					78.0
Q4:					78.0

Permit #: S-2234-220-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

uipment Pre-Baselined: NO	<u>NOX</u>	SOX	<u>PM10</u>	<u>co</u>	<u>voc</u>
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	131.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.4
Daily Emis. Limit (16/Day)	<u>U.U</u>	0.0		0.0	0.4
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:	_				

Permit #: S-2234-221-0

Last Updated

Facility: OCCIDENTAL OF

09/11/2010 EDGEHILR

ELK HILLS INC

ipment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	PM10	<u>co</u>	VOC
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	169.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.5
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
O4·		-			

Permit #: S-2234-222-0

Last Updated

Facility: OCCIDENTAL OF

09/11/2010 EDGEHILR

ELK HILLS INC

Equipment Pre-Baselined: NO

ulpment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	<u>co</u>	<u>voc</u>
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	65.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.2
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:				·	
Q2:		_			
Q3:					
Q4:					

Permit #: S-2234-223-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

uipment Pre-Baselined: NO	NOX	sox	PM10	<u>co</u>	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0		35.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.1
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-2234-224-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

09/11/2010 EDGEHILR

Equipment Pre-Baselined: NO

uipment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	PM10	<u>co</u>	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	264.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.7
Quarterly Net Emissions Change (lb/Qtr)	-				
Q1:	0.0	0.0	0.0	0.0	66.0
Q2:	0.0	0.0	0.0	0.0	66.0
Q3:	0.0	0.0	0.0	0.0	66.0
Q4:	0.0	0.0	0.0	0.0	66.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					1.5
Quarterly Offset Amounts (lb/Qtr)					
Q1:					99.0
Q2:				_	99.0
Q3:				_	99.0
Q4:					99.0

Permit #: S-2234-225-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

quipment Pre-Baselined: NO	NOX	<u>sox</u>	PM10	<u>co</u>	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	190.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.5
Quarterly Net Emissions Change (lb/Qtr)	<u> </u>				_
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0_	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:	-				
Q2:					
Q3:					
Q4;				· · · · · · · · · · · · · · · · · · ·	

Permit #: S-2234-226-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

Equipment	Pre-Basel	ined: NO
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Equipment Pre-Baselined: NO	NOX	<u>sox</u>	<u>PM10</u>	co	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	685.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	1.9
Quarterly Net Emissions Change (lb/Qtr)	-				
Q1:	0.0	0.0	0.0	0.0	171.0
Q2:	0.0	0.0	0.0	0.0	171.0
Q3:	0.0	0.0	0.0	0.0	171.0
Q4:	0.0	0.0	0.0	0.0	172.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					1.5
Quarterly Offset Amounts (lb/Qtr)					_
Q1:	•	-			257.0
Q2:					257.0
Q3:					257.0
Q4:			·		257.0

Permit #: S-2234-227-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

09/11/2010 EDGEHILR

Equipment Pre-Baselined: NO

quipment Fle-baselined. NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	CO	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	75.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.2
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	. 0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-2234-228-0

Last Updated

Facility: OCCIDENTAL OF

09/11/2010 EDGEHILR

ELK HILLS INC

Equipment	Dro-Bace	dined:	NO
Equipment	Pre-pase	ainea:	NO

uipment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	<u>co</u>	<u>voc</u>
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	86.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.2
Daily Ethis. Eithit (ID/Day)	0.0	0.0	0.0		0.2
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:			•		-
Q2:					
Q3:					
Q4:					

Permit #: S-2234-229-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

quipment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	CO	<u>voc</u>
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	341.0
Daily Emis. Limit (lb/Day)	0.0	0.0		0.0	0.9
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	85.0
Q2:	0.0	0.0	0.0	0.0	85.0
Q3:	0.0	0.0	0.0	0.0	85.0
Q4:	0.0	0.0	_0.0	0.0	86.0
Check if offsets are triggered but exemption applies	N	N	N	N	N [']
Offset Ratio					1.5
Quarterly Offset Amounts (lb/Qtr)		<u> </u>			
Q1:					128.0
Q2:					128.0
Q3:					128.0
Q4:					128.0

Permit #: S-2234-230-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

ipment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	<u>co</u>	VOC
Potential to Emit (lb/Yr):	11226.0	4871.0	13761.0	66996.0	10028.0
Daily Emis. Limit (lb/Day)	30.8	13.3	37.7	183.5	27.5
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	2806.0	1217.0	3440.0	16749.0	2507.0
Q2:	2806.0	1218.0	3440.0	16749.0	2507.0
Q3:	2807.0	1218.0	3440.0	16749.0	2507.0
Q4:	2807.0	1218.0	3441.0	16749.0	2507.0
Check if offsets are triggered but exemption applies	N	N	N	· N	N
Offset Ratio	1.5	1.5	1.5		1.5
Quarterly Offset Amounts (lb/Qtr)			<u> </u>		
Q1:	4209.0	1827.0	5162.0	_	3761.0
Q2:	4209.0	1827.0	5162.0		3761.0
Q3:	4209.0	1827.0	5162.0		3761.0
Q4:	4209.0	1827.0	5162.0		3761.0

Permit #: S-2234-231-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

09/30/2010 EDGEHILR

Equipment	Dro D	andia.	ad. NIO
Fallipment	PIP.H	เลรคแก	6U. MI)

uipment Pre-Baselined: NO	NOX	<u>sox</u>	<u>PM10</u>	CO	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	415.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	1.1
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	103.0
Q2:	0.0	0.0	0.0	0.0	104.0
Q3:	0.0	0.0	0.0	0.0	104.0
Q4:	0.0	0.0	0.0	0.0	104.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					1.5
Quarterly Offset Amounts (lb/Qtr)					
Q1:					156.0
Q2:					156.0
Q3:					156.0
Q4:				.	156.0

Permit #: S-2234-232-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

	D D 1.	110
Equipment	Pre-Baselined:	NO

uipment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	<u>co</u>	<u>voc</u>
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	26.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.1
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					· .
Q1:		-			
Q2:					
Q3:					
Q4:					

Permit #: S-2234-233-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

quipment Pre-Baselined: NO	NOX	SOX	<u>PM10</u>	<u>co</u>	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	94.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.2
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0		0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					_

Permit #: S-2234-234-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

quipment Pre-Baselined: NO	NOX	sox	<u>PM10</u>	<u>co</u>	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	152.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.4
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					<u> </u>
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-2234-235-0

Last Updated

Facility: OCCIDENTAL OF

09/11/2010 EDGEHILR

ELK HILLS INC

Equipment Pre-Baselined: NO	<u>NOX</u>	sox	<u>PM10</u>	co	voc
Potential to Emit (lb/Yr):					
Daily Emis. Limit (lb/Day)	18054.0	714.2	2124.0	98235.0	16726.7
Quarterly Net Emissions Change (lb/Qtr)					
Q1: Q2:					_
Q3: Q4:		-			
Check if offsets are triggered but exemption applies	Y	Y	Y	Y	Y
Offset Ratio					,
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2: Q3:	-	-			
Q4:					

Permit #: S-2234-236-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

09/11/2010 EDGEHILR

Fauinment Pre-Baselined: NO

uipment Pre-Baselined: NO	<u>NOX</u>	SOX	PM10	co	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	13.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.0
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:			,		
Q2:					
Q3:					
Q4:					_

Permit #: S-2234-237-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

uipment Pre-Baselined: NO	NOX	sox	<u>PM10</u>	co	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	3.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.0
Quarterly Net Emissions Change (lb/Qtr)					_
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					_
Quarterly Offset Amounts (lb/Qtr)					
Q1:				_	
Q2:					
Q3:					
Q4:					

Permit #: S-2234-238-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

uipment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	PM10	<u>co</u>	<u>voc</u>
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	4.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.0
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N .	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					_
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-2234-239-0

Last Updated

Facility: OCCIDENTAL OF ELK HILLS INC

ripment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	<u>co</u>	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	147.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.4
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	36.0
Q2:	0.0	0.0	0.0	0.0	37.0
Q3:	0.0	0.0	0.0	0.0	37.0
Q4:	0.0	0.0	0.0	0.0	37.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:			_		
Q2:					
Q3:				<u> </u>	
Q4:					

Permit #: S-2234-240-0

Last Updated

Facility: OCCIDENTAL OF

09/11/2010 EDGEHILR

ELK HILLS INC

Equipment Pre-Baselined: NO

upment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	<u>co</u>	<u>voc</u>
Potential to Emit (lb/Yr):	25.0	0.0	1.0	11.0	1.0
Daily Emis. Limit (lb/Day)	24.9	0.0	1.2	11.0	0.7
Quarterly Net Emissions Change (lb/Qtr)			_		
Q1:	6.0	0.0	0.0	3.0	0.0
Q2:	6.0	0.0	0.0	3.0	0.0
Q3:	6.0	0.0	0.0	3.0	0.0
Q4:	7.0	0.0	1.0	2.0	1.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					

ATTACHMENT VIII BACT Guidelines

San Joaquin Valley Unified Air Pollution Control District

Best Available Control Technology (BACT) Guideline 1.4.2*

Last Update: 12/31/1998

Waste Gas Flare - Incinerating Produced Gas

Pollutant	Achieved in Practice or contained in the SIP	Technologically Feasible	Alternate Basic Equipment
со	Steam assisted or Air- assisted or Coanda effect burner, when steam unavailable		
NOx	Steam assisted or Air- assisted or Coanda effect burner, when steam unavailable		-
PM10	Steam assisted or Air- assisted or Coanda effect burner, when steam unavailable		
	Pilot Light fired solely on LPG or natural gas.		· .
SOx	Steam assisted or Air- assisted or Coanda effect burner, when steam unavailable	Precombustion SOx scrubbing system (non-emergency flares only.)	
	Pilot Light fired solely on LPG or natural gas.		
voc	Steam assisted or Air- assisted or Coanda effect burner, when steam unavailable		

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in s a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

^{*}This is a Summary Page for this Class of Source - Permit Specific BACT Determinations on Next Page(s)

Best Available Control Technology (BACT) Guideline 7.2.7*

Last Update: 11/27/2006

Natural Gas Processing Plant - Valves, Connectors, and Compressor and Pump Seals (Subject to Rule 4403) < or = 100 Million SCF/Day

Pollutant	Achieved in Practice or contained in the SIP	Technologically Feasible	Alternate Basic Equipment
VOC	Leak defined as a dripping rate of more than three (3) drops per minute of liquid containing VOC or as a reading of methane, in excess of 10,000 ppmv above background when measured per EPA Method 21, for all components, and an Inspection and Maintenance Program pursuant to District Rule 4409.	1. Leak defined as a dripping rate of more than three (3) drops per minute of liquid containing VOC or as a reading of methane, in excess of 100 ppmv above background (for Valves and Connectors) and 500 ppmv (for Compressor and Pump Seals) when measured per EPA Method 21 from the potential source, and an Inspection and Maintenance Program pursuant to District Rule 4409. Leak defined as a dripping rate of more than three (3) drops per minute of liquid containing VOC or as a reading of methane, in excess of 5,000 ppmv above background when measured EPA Method 21, for all components, and an Inspection and Maintenance Program pursuant to District Rule 4409.	

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in s a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

^{*}This is a Summary Page for this Class of Source - Permit Specific BACT Determinations on Next Page(s)

Best Available Control Technology (BACT) Guideline 7.3.1*

Last Update: 10/1/2002

Petroleum and Petrochemical Production - Fixed Roof Organic Liquid Storage or Processing Tank, < 5,000 bbl Tank capacity **

Pollutant	Achieved in Practice or contained in the SIP	Technologically Feasible	Alternate Basic Equipment
VOC	PV-vent set to within 10% of maximum allowable pressure	99% control (Waste gas incinerated in steam generator, heater treater, or other fired equipment and inspection and maintenance program; transfer of noncondensable vapors to gas pipeline; reinjection to formation (if appropriate wells are available); or equal).	

^{**} Converted from Determinations 7.1.11 (10/01/02).

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in s a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is requried for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

^{*}This Is a Summary Page for this Class of Source - Permit Specific BACT Determinations on Next Page(s)

Best Available Control Technology (BACT) Guideline 3.1.1*

Last Update: 7/10/2009

Emergency Diesel IC engine

Pollutant	Achieved in Practice or contained in the SIP	Technologically Feasible	Alternate Basic Equipment
СО	Latest EPA Tier Certification level for applicable horsepower range	_	_
NOX	Latest EPA Tier Certification level for applicable horsepower range		
PM10	0.15 g/hp-hr or the Latest EPA Tier Certification level for applicable horsepower range, whichever is more stringent. (ATCM)		
SOX	Very low sulfur diesel fuel (15 ppmw sulfur or less)		
voc	Latest EPA Tier Certification level for applicable horsepower range		

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in s a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is requried for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

^{*}This is a Summary Page for this Class of Source - Permit Specific BACT Determinations on Next Page(s)

ATTACHMENT IX BACT Analysis

S-2234-235 Waste Gas Flare

BACT is triggered for NOx, SOx, PM10, CO, and VOC. BACT Clearinghouse, Guideline 1.4.2 is applicable.

A. Top-Down BACT Analysis for Waste Gas Flare Incinerating Produced Gas

1. BACT Analysis for NOx Emissions

Step 1 - Identify All Possible Control Technologies

Steam assisted or air-assisted or Coanda effect burner when steam unavailable.

Step 2 - Eliminate Technologically Infeasible Options

There are no infeasible options.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

Steam assisted or air-assisted or Coanda effect burner when steam unavailable.

Step 4 - Cost Effectiveness Analysis

The applicant has proposed use of a sonic flare which is equivalent to a Coanda effect flare. The applicant has proposed the most effective control technology. As no technologically feasible controls or alternate basic equipment are identified, a cost effectiveness analysis will not be required

Step 5 - Select BACT

The selection of a sonic flare is considered BACT for the control of NOx.

2. BACT Analysis for VOC Emissions

Step 1 - Identify All Possible Control Technologies

Steam assisted or air-assisted or Coanda effect burner when steam unavailable.

Step 2 - Eliminate Technologically Infeasible Options

There are no infeasible options.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

Steam assisted or air-assisted or Coanda effect burner when steam unavailable.

Step 4 - Cost Effectiveness Analysis

The applicant has proposed use of a sonic flare which is equivalent to a Coanda effect flare. The applicant has proposed the most effective control technology. As no technologically feasible controls or alternate basic equipment are identified, a cost effectiveness analysis will not be required.

Step 5 - Select BACT

The selection of a sonic flare is considered BACT for the control of VOC.

3. BACT Analysis for PM10 Emissions

Step 1 - Identify All Possible Control Technologies

1) Steam assisted or air-assisted or Coanda effect burner with smokeless combustion when steam unavailable. Pilot light fired solely on LPG or natural gas

Step 2 - Eliminate Technologically Infeasible Options

There are no infeasible options.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

Steam assisted or air-assisted or Coanda effect burner with smokeless combustion when steam unavailable. Pilot light fired solely on LPG or natural gas

Step 4 - Cost Effectiveness Analysis

The applicant has proposed use of a sonic flare which is equivalent to a Coanda effect flare. The applicant has proposed the most effective control technology. The flare is not equipped with a pilot however, flared gas contains no more than 1.0 gr S/100scf. As no technologically feasible controls or alternate basic equipment are identified, a cost effectiveness analysis will not be required.

Step 5 - Select BACT

The selection of a sonic flare and combustion of gas is considered BACT for the control of PM10.

3. BACT Analysis for SOx Emissions

Step 1 - Identify All Possible Control Technologies

Steam assisted or air-assisted or Coanda effect burner with smokeless combustion when steam unavailable. Pilot light fired solely on LPG or natural gas

Step 2 - Eliminate Technologically Infeasible Options

There are no infeasible options.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

Steam assisted or air-assisted or Coanda effect burner with smokeless

combustion when steam unavailable. Pilot light fired solely on LPG or natural gas

Step 4 - Cost Effectiveness Analysis

The applicant has proposed use of a sonic flare which is equivalent to a Coanda effect flare. The applicant has proposed the most effective control technology. The flare is not equipped with a pilot however, flared gas contains no more than 1.0 gr S/100scf. As no technologically feasible controls or alternate basic equipment are identified, a cost effectiveness analysis will not be required.

Step 5 - Select BACT

The selection of a sonic flare and combustion of gas is considered BACT for the control of VOC.

1. BACT Analysis for CO Emissions

Step 1 - Identify All Possible Control Technologies

Steam assisted or air-assisted or Coanda effect burner when steam unavailable.

Step 2 - Eliminate Technologically Infeasible Options

There are no infeasible options.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

Steam assisted or air-assisted or Coanda effect burner when steam unavailable.

Step 4 - Cost Effectiveness Analysis

The applicant has proposed use of a sonic flare which is equivalent to a Coanda effect flare. The applicant has proposed the most effective control technology. As no technologically feasible controls or alternate basic equipment are identified, a cost effectiveness analysis will not be required

Step 5 - Select BACT

The selection of a sonic flare is considered BACT for the control of CO.

S-2234-218 O2 Heater

Top Down BACT Analysis for NOx Emissions:

Step 1 - Identify All Possible Control Technologies

The District adopted District Rule 4320 on October 16, 2008. The NO_X emission limit requirements in District Rule 4320 are lower than the current BACT limits; therefore a project specific BACT analysis will be performed to determine BACT for this project. District Rule 4320 includes a compliance option that limits units greater than 5 MMBtu/hr and less than 20 MMBtu/hr to 9 ppm @ 3% O_2 . This emission limit is Achieved in Practice control technology for the BACT analysis. District Rule 4320 also contains an enhanced schedule option that allows applicants additional time to meet the requirements of the rule. The enhanced schedule NO_X emission limit requirement is 6 ppmv @ 3% O_2 . Since this is an enhanced option in the rule, it will be considered the Technologically Feasible control technology for the BACT analysis.

The following are possible control technologies:

- 1. 9 ppmvd @ 3% O2 Achieved in Practice.
- 2. 6 ppmvd @ 3% O2 with SCR Technologically Feasible

Step 2 - Eliminate Technologically Infeasible Options

None of the above listed technologies are technologically infeasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

- 1. 9 ppmvd @ 3% O2 Achieved in Practice.
- 2. 6 ppmvd @ 3% O2 with SCR Technologically Feasible

Step 4 - Cost Effectiveness Analysis

A cost effective analysis is required for technologically feasible control options that are not proposed. The applicant has proposed the most strigent requirement, 6 ppmvd NOx @ 3% O₂; therefore, a cost effective analysis is not required.

Step 5 - Select BACT

BACT is satisfied by the applicant's proposal to meet a NOx limit of 6 ppmvd @ 3% O₂ to be achieved with a Low NO_x burner.

❖ Top Down BACT Analysis for VOC Emissions:

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse guideline 1.2.1, 3rd quarter 2008, identifies achieved in practice and technologically feasible BACT for Steam Generator ≥ 5 MMbtu/hr, at an oil field as follows:

1. Gaseous fuel - achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. Gaseous fuel - achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for VOC

The use of gaseous fuel (natural gas) is selected as BACT for VOC emissions.

❖ Top Down BACT Analysis for PM₁₀ and SOx Emissions:

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse guideline 1.2.1, 3rd quarter 2007, identifies achieved in practice and technologically feasible BACT for Steam Generator ≥ 5 MMbtu/hr, at an oil field as follows:

 Natural gas, LPG, waste gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf, or use of a continuously operating SO2 scrubber and either achieving 95% by weight control of sulfur compounds or achieving an emission rate of 30 ppmvd SO2 at stack O2 - achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

 Natural gas, LPG, waste gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf, or use of a continuously operating SO2 scrubber and either achieving 95% by weight control of sulfur compounds or achieving an emission rate of 30 ppmvd SO2 at stack O2 - achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for SOx and PM10

The use of natural gas as a fuel with a sulfur content not to exceed 1.0 gr-S/100 scf is selected as BACT for SOx and PM_{10} emissions.

Top Down BACT Analysis for CO Emissions:

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse guideline 1.2.1, 3rd quarter 2008, identifies achieved in practice and technologically feasible BACT for Steam Generator ≥ 5 MMbtu/hr, at an oil field as follows:

50 ppmv @ 3% O2 Achieved-in-Practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

50 ppmv @ 3% O2 Achieved-in-Practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for CO

50 ppmv @ 3% O2 Achieved-in-Practice

S-2234-230 Hot Oil Heater

Top Down BACT Analysis for NOx Emissions:

Step 1 - Identify All Possible Control Technologies

The District adopted District Rule 4320 on October 16, 2008. The NO_X emission limit requirements in District Rule 4320 are lower than the current BACT limits; therefore a project specific BACT analysis will be performed to determine BACT for this project. District Rule 4320 includes a compliance option that limits units greater than 20 MMBtu/hr to 7 ppm @ 3% O_2 . This emission limit is Achieved in Practice control technology for the BACT analysis. District Rule 4320 also contains an enhanced schedule option that allows applicants additional time to meet the requirements of the rule. The enhanced schedule NO_X emission limit requirement is 5 ppmv @ 3% O_2 . Since this is an enhanced option in the rule, it will be considered the Technologically Feasible control technology for the BACT analysis.

The following are possible control technologies:

7 ppmvd @ 3% O2 - Achieved in Practice.
5 ppmvd @ 3% O2 with SCR - Technologically Feasible

Step 2 - Eliminate Technologically Infeasible Options

None of the above listed technologies are technologically infeasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

7 ppmvd @ 3% O2 - Achieved in Practice. 5 ppmvd @ 3% O2 with SCR - Technologically Feasible

Step 4 - Cost Effectiveness Analysis

A cost effective analysis is required for technologically feasible control options that are not proposed. The applicant has proposed the most strigent requirement, 6 ppmvd NOx @ 3% O₂; therefore, a cost effective analysis is not required.

Step 5 - Select BACT

BACT is satisfied by the applicant's proposal to meet a NOx limit of 5 ppmvd @ 3% O₂ to be achieved with a Low NO_x burner.

❖ Top Down BACT Analysis for VOC Emissions:

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse guideline 1.2.1, 3rd quarter 2008, identifies achieved in practice and technologically feasible BACT for Steam Generator ≥ 5 MMbtu/hr, at an oil field as follows:

Gaseous fuel - achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

Gaseous fuel - achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for VOC

The use of gaseous fuel (natural gas) is selected as BACT for VOC emissions.

❖ Top Down BACT Analysis for PM₁₀ and SOx Emissions:

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse guideline 1.2.1, 3rd quarter 2007, identifies achieved in practice and technologically feasible BACT for Steam Generator ≥ 5 MMbtu/hr, at an oil field as follows:

Natural gas, LPG, waste gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf, or use of a continuously operating SO2 scrubber and either achieving 95% by weight control of sulfur compounds or achieving an emission rate of 30 ppmvd SO2 at stack O2 - achieved in practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

Natural gas, LPG, waste gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf, or use of a continuously operating SO2 scrubber and either achieving 95% by weight control of sulfur compounds or achieving an emission rate of 30 ppmvd SO2 at stack O2 - achieved in practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for SOx and PM10

The use of natural gas as a primary fuel with a sulfur content not to exceed 1.0 gr-S/100 scf is selected as BACT for SOx and PM_{10} emissions.

❖ Top Down BACT Analysis for CO Emissions:

Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse guideline 1.2.1, 3rd quarter 2008, identifies achieved in practice and technologically feasible BACT for Steam Generator ≥ 5 MMbtu/hr, at an oil field as follows:

50 ppmv @ 3% O2 Achieved-in-Practice

Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

50 ppmv @ 3% O2 Achieved-in-Practice

Step 4 - Cost Effectiveness Analysis

Only one control technology identified and this technology is achieved in practice, therefore, cost effectiveness analysis not necessary.

Step 5 - Select BACT for CO

50 ppmv @ 3% O2 Achieved-in-Practice

Fugitive Emissions - All permit units execept S-2234-240

BACT Guideline 7.2.1 for Natural Gas Processing Plant - Valves, Connectors, and Compressor and pump Seals (Subject to Rule 4409) ≤ 100 MMscf/day

Top-Down Analysis for VOC Emissions

Step 1 - Identify All Possible Control Technologies

Achieved in Practice

Leak defined as a dripping rate of more than three (3) drops per minute of liquid containing VOC or as a reading of methane, in excess of 10,000 ppmv above background when measured as per EPA Method 21, for all components, and an Inspection and Maintenance Program pursuant to District Rule 4451.

Technologically Feasible

1)Leak defined as a dripping rate of more than three (3) drops per minute of liquid containing VOC or as a reading of methane, in excess of 100 ppmv above background (for valves and connectors) and ; 500 ppmv (for Compressors and Pump Seals) when measured as per EPA Method 21 from the potential source, and an Inspection and Maintenance Program pursuant to District Rule 4409.

2) Leak defined as a dripping rate of more than three (3) drops per minute of liquid containing VOC or as a reading of methane, in excess of 5000 ppmv above background when measured as per EPA Method 21, for all components and an Inspection and Maintenance Program pursuant to District Rule 4409.

Step 2 - Eliminate Technologically Infeasible Options

There is no technologically infeasible option.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1)Leak defined as a dripping rate of more than three (3) drops per minute of liquid containing VOC or as a reading of methane, in excess of 100 ppmv above background (for valves and connectors) and 500 ppmv (for Compressors and Pump Seals) when measured as per EPA Method 21 from the potential source, and an Inspection and Maintenance Program pursuant to District Rule 4409.

- 2) Leak defined as a dripping rate of more than three (3) drops per minute of liquid containing VOC or as a reading of methane, in excess of 5000 ppmv above background when measured as per EPA Method 21, for all components and an Inspection and Maintenance Program pursuant to District Rule 4409.
- 3) Leak defined as a dripping rate of more than three (3) drops per minute of liquid containing VOC or as a reading of methane, in excess of 10,000 ppmv above background when measured as per EPA Method 21, for all components, and an Inspection and Maintenance Program pursuant to District Rule 4451.

Step 4 - Cost Effectiveness Analysis

Since the applicant has chosen the most effective control technology listed in step 3 as a technologically feasible option; a cost effectiveness analysis is not required.

Step 5 - Select BACT

Leak defined as a dripping rate of more than three (3) drops per minute of liquid containing VOC or as a reading of methane, in excess of 100 ppmv above background (for valves and connectors) and; 500 ppmv (for Compressors and Pump Seals) when measured as per EPA Method 21 from the potential source, and an Inspection and Maintenance Program pursuant to District Rule 4409.

Vapor Controlled Tanks S-2234-229 Natural Gas Storage Tank, 236 Amine Storage Tank, '-237 Fresh Water Tank, '-238 Produced Water Tank

Step 1 - Identify All Possible Control Technologies

BACT Guideline 7.3.1 lists the controls that are considered potentially applicable to fixed-roof organic liquid storage or processing tank <5,000 bbl tank capacity. The VOC control measures are summarized below.

Current District BACT Guideline 7.3.1

	Achieved in Practice BACT	Technologically Feasible BACT	Alternate Basic Equipment
VOC	PV relief valve set to within 10% of maximum allowable pressure.	99% control (waste gas incinerated in steam generator, heater treater, or other fired equipment and inspection and maintenance program; transfer of uncondensed vapors to gas pipeline or reinjection to formation (if appropriate wells are available).	None Identified

Step 2 - Eliminate Technologically Infeasible Options

The technologically feasible control measures of re-injecting the vapors into the formation and transfer of non-condensable vapors to gas pipeline are not feasible because neither gas injection wells nor a gas pipeline currently exist at the project site. Further, no candidate geologic formations are available for gas re-injection at the project site. All of the above remaining control options identified above are technologically feasible for the proposed equipment and are not eliminated.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

- 1. 99% control (waste gas incinerated in steam generator, heater treater, or other fired equipment and inspection and maintenance program; transfer of uncondensed vapors to gas pipeline or reinjection to formation (if appropriate wells are available).
- 2. PV relief valve set to within 10% of maximum allowable pressure.

Step 4 - Cost Effectiveness Analysis

The proposed tanks will be connected to a vapor recovery system venting the gas pipeline within the gas plant S-2234 which is subject to a stringent Rule 4409 I&M Program will be implemented.

Therefore, the highest ranked control identified is proposed. A cost effectiveness analysis is not required.

Step 5 - Select BACT

99% control (waste gas incinerated in steam generator, heater treater, or other fired equipment and inspection and maintenance program; transfer of uncondensed vapors to gas pipeline or reinjection to formation (if appropriate wells are available).

Uncontrolled Tanks '-233 Amine Sump Tank, '-234 Glycol Sump Tank, '-239 Slop Oil Tank

BACT Top Down Analysis

Step 1 - Identify All Possible Control Technologies

BACT Guideline 7.3.1 lists the controls that are considered potentially applicable to fixed-roof organic liquid storage or processing tank <5,000 bbl tank capacity. The VOC control measures are summarized below.

District BACT Guideline 7.3.1

	Achieved in Practice BACT	Technologically Feasible BACT	Alternate Basic Equipment
VOC	PV-vent set to within 10% of maximum allowable pressure.	99% control (waste gas incinerated in steam generator, heater treater, or other fired equipment and inspection and maintenance program, transfer of noncondensable vapors to gas pipeline; re-injection to formation; or equal.	None Identified

Step 2 - Eliminate Technologically Infeasible Options

The technologically feasible control measure of re-injecting the vapors into the formation is not feasible because gas injection wells currently do not exist at the project site. Further, no candidate geologic formations are available for gas re-injection at the project site. All of the above remaining control options identified above are technologically feasible for the proposed equipment and are not eliminated.

Step 3 – Rank Remaining Control Technologies by Control Effectiveness

- 1. 99% control (waste gas incinerated in steam generator, heater treater, or other fired equipment and inspection and maintenance program; transfer of uncondensed vapors to gas pipeline or reinjection to formation (if appropriate wells are available).
- 2. PV relief valve set to within 10% of maximum allowable pressure.

Step 4 - Cost Effectiveness Analysis

The following cost effectiveness analysis has been submitted by applicant which demonstrates that installation of a vapor control system is not cost effective:

Cost Item,	Price	Qty	Units	Subtotal	Shipping	Engineering & Installation	Testing Commissioning & Startup	Total
Regulators	5,000	6	Ea	30,000	900	45,000	15,000	90,900
Control Valves	10,000	3	Ea	30,000	900	45,000	15,000	90,900
PSVS valves	7,500	3	Ea	22,500	675	33,750	11,250	68,175
2" pipe	15	1,500	ft	22,500	675	33,750_	11,250	68,175
1" pipe	6	6,000	ft	36,000	1080	54,000	18,000	109,080
3/4" pipe	6	750	ft	4,500	135	6,750	2,250	13,635
Fittings	15% of	pipe						28,634
3/4" manual valves	500	15	Ea	7,500	225	11,250	3,750	22,725
1" ball valves	1,000	6	Ea	6,000	180	9,000	3,000	18,180
1" check valves	1,000	3	Ea	3,000	90	4,500	1,500	9,090
2" nozzles	2,000	6	Ea	12,000	360	18,000	6,000	36,360
Controls/Structural								11,171
								667,024

Pursuant to the District's BACT Policy, the capital cost is amortized over 10 years with a 10% interest rate and no salvage value at the end of 10 years

$$A = P * [i(i + 1)^n] / (i + 1)^n - 1]$$

where:

A = annual cost

P = Present Value

i = Interest rate (10%) n = Equipment (10 years)

Interest Rate % (i) Equipment Life (n) 10 10 % Years⁻

\$667,024

Present Value of Control Equipment (TCI)

Annualized capital costs, A= 667,024 x 0.1627 = \$108,525/yr

Permit Unit	/ VOS Amual PE2 ((bYcar)
S-2234-233	80
S-2234-234	149
S-2234-239	143
Total	372

Controlled Emissions (99% Control) = $372 \times 0.99 = 368$ lb VOC/yr (0.18 tons/yr)

Cost per ton = \$108,525/0.18 tons/yr = \$589,361/ton

The annualized cost of reducing VOC emissions by 99% using vapor control exceeds the maximum annual cost threshold of \$17,500/ton for VOC. Therefore this control option is not cost effective and is eliminated.

Step 5 - Select BACT

The proposed '-233 Amine Sump Tank, '-234 Glycol Sump Tank, and '-239 Slop Oil Tank will be served by a PV-vent set to within 10% of maximum allowable pressure. Therefore, Rule 2201 requirements for BACT are satisfied.

S-2234-240 208 hp Diesel-Fired Emergency IC Engine

For diesel-fired emergency IC engines, the applicable BACT requirements Guideline is: BACT Clearinghouse Guideline 3.1.1, Emergency Diesel I.C. Engine

Top-Down BACT Analysis for NO_x, CO, VOC Emissions

Step 1 - Identify All Possible Control Technologies

Latest EPA Tier Certification level for applicable horsepower range - Achieved in Practice

Step 2 - Eliminate Technologically Infeasible Options

There is no technologically infeasible option.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

Latest EPA Tier Certification level for applicable horsepower range

Step 4 - Cost Effectiveness Analysis

The applicant proposed the latest EPA Tier Certification level (Tier 3) for applicable horsepower range.

Therefore, since the applicant has proposed the most effective control technology listed in step 3, a cost effectiveness analysis is not required.

Step 5 - Select BACT

Tier 3 Certified Engine, therefore BACT is satisfied.

Top-Down BACT Analysis for SOx Emissions

Step 1 - Identify All Possible Control Technologies

Very low sulfur diesel fuel (15 ppmw or less)

Step 2 - Eliminate Technologically Infeasible Options

There is no technologically infeasible option.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

Very low sulfur diesel fuel (15 ppmw or less)

Step 4 - Cost Effectiveness Analysis

The applicant proposed the use of very low sulfur diesel fuel (15 ppmw or less). Therefore, since the applicant has proposed the most effective control technology listed in step 3, a cost effectiveness analysis is not required.

Step 5 - Select BACT

The applicant proposed the use of very low sulfur diesel fuel (15 ppmw or less).

Therefore, BACT requirement for SO_X emissions is satisfied.

Top-Down BACT Analysis for PM10 Emissions

Step 1 - Identify All Possible Control Technologies

0.15 g/hp-hr or latest EPA Tier Certification level for applicable horsepower range, whichever is more stringent

Step 2 - Eliminate Technologically Infeasible Options

There is no technologically infeasible option.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

0.15 g/hp-hr or latest EPA Tier Certification level for applicable horsepower range, whichever is more stringent

Step 4 - Cost Effectiveness Analysis

The proposed emissions factor is 0.127 g/hp-hr (<0.15 g/hp hr) and the proposed engine is the latest EPA Tier Certification level (Tier 3) for applicable horsepower range.

Therefore, since the applicant has proposed the most effective control technology listed in step 3, a cost effectiveness analysis is not required.

Step 5 - Select BACT

The proposed emissions factor is 0.127 g/hp-hr (<0.15 g/hp hr) and the proposed engine is the latest EPA Tier Certification level (Tier 3) for applicable horsepower range.

Therefore, BACT requirement for PM10 emissions is satisfied.

ATTACHMENT X HRA/AAQA

San Joaquin Valley Air Pollution Control District *Revised* Risk Management Review

To:

Richard Edgehill - Permit Services

From:

Yu Vu - Technical Services

Date:

September 13, 2010

Facility Name:

Occidental of Elk Hills

Location:

Gas Plant Stationary Source (NW Sec. 35, T30S, R23E)

Application #(s):

S-2234-216 through 240-0

Project #:

S-1103628

A. RMR SUMMARY

	RMR Summary									
Categories	Fugitive Emissions ³	O₂ Heater (Unit 218-0)	Hot Oil Heater (Unit 230-0)	Amine Sump (Unit 233-0)	Glycol Sump (Unit 234-0)	Flare (Unit 235-0)	Slop Oil Tank (Unit 239-0)	Diesel ICE (Unit 240-0)	Project Totals	Facility Totals
Prioritization Score	0.00	0.01	0.02	0.00	0.00	15.00	0.00	N/A ¹	>1.0	>1.0
Acute Hazard Index	0.00	0.00	0.00	0.00	0.00	0.01	0.00	N/A ²	0.01	0.15
Chronic Hazard Index	0.00	0.00	0.00	0.00	0.00	0.00	0.00	N/A ²	0.00	0.04
Maximum Individual Cancer Risk (10 ⁻⁶)	0.00	0.33	0.01	0.00	0.00	0.00	0.00	0.00	0.34	3.25
T-BACT Required?	No	No	No	No	No	No	No	No		
Special Permit Conditions?	No	No	No	No	No	No	No	Yes		

- 1 Prioritization for this unit was not conducted since it has been determined that all diesel-fired IC engines will result in a prioritization score greater than 1.0.
- 2 Acute and Chronic Hazard Indices were not calculated since there is not risk factor or the risk factor is so low that it has been determined to be insignificant for this type of unit.
- 3 These fugitive emissions are from the entire facility, and for this project, they are arbitrarily assigned to unit 216-0.

Proposed Permit Conditions

To ensure that human health risks will not exceed District allowable levels; the following permit conditions must be included for:

Unit # 240-0

- 1. The PM10 emissions rate shall not exceed 0.127 g/bhp-hr based on US EPA certification using ISO 8178 test procedure. [District Rules 2201]
- 2. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801 and 17 CCR 93115]

- 3. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- 4. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 24 hours per calendar year. [District Rule 4702 and 17 CCR 93115]

B. RMR REPORT

I. Project Description

Technical Services received a request on September 13, 2010, to perform a revised Ambient Air Quality Analysis and a Risk Management Review for a new natural gas processing plant consisting of the following units:

- 1) One O₂ Heater (Unit 218-0)
- 2) One Hot Oil Heater (Unit 230-0)
- 3) One Amine Sump Tank (Unit 233-0)
- 4) One Glycol Sump Tank (Unit 234-0)
- 5) One Emergency Flare (Unit 235-0)
- 6) One Slop Oil Tank (Unit 239-0)
- 7) One Emergency IC Engine powering a firewater pump (Unit 240-0)

II. Analysis

Technical Services performed a prioritization using the District's HEARTs database. Since the total facility prioritization score was greater than one, a refined health risk assessment was required. Emissions calculated using data submitted by the engineer and applicant were input into the HEARTs database. The AERMOD model was used, with the parameters outlined below and meteorological data for 2005-2009 from Bakersfield to determine the dispersion factors (i.e., the predicted concentration or X divided by the normalized source strength or Q) for a receptor grid. These dispersion factors were input into the Hot Spots Analysis and Reporting Program (HARP) risk assessment module to calculate the chronic and acute hazard indices and the carcinogenic risk for the project.

The following parameters were used for the review:

Analysis Parameters Unit 218-0 (O₂ Heater)					
Source Type	Point	Location Type	Rural		
Stack Height (m)	6.1	Closest Receptor (m)	10,268		
Stack Diameter. (m)	0.457	Type of Receptor	Residential		
Stack Exit Velocity (m/s)	12.82	Max Hours per Year	8760		
Stack Exit Temp. (°K)	394.3	Fuel Type	NG		
Burner Rating (MMBtu/hr)	19.5				

Analysis Parameters Unit 230-0 (Hot Oil Heater)						
Source Type	Point	Location Type	Rural			
Stack Height (m)	30.48	Closest Receptor (m)	10,268			
Stack Diameter. (m)	2.54	Type of Receptor	Residential			
Stack Exit Velocity (m/s)	4.40	Max Hours per Year	8760			
Stack Exit Temp. (°K)	394.3	Fuel Type	NG			
Burner Rating (MMBtu/hr)	206.7					

Analysis Parameters Unit 235-0 (Emergency Flare)					
Source Type	Point	Location Type	Rural		
Stack Height (m)	53.34	Closest Receptor (m)	10,268		
Stack Diameter. (m)	18.44	Type of Receptor	Residential		
Stack Exit Velocity (m/s)	20	Max Hours per Year	8760		
Stack Exit Temp. (°K)	1273	Fuel Type	NG		

Analysis Parameters Unit 240-0 (Emergency IC Engine)					
Source Type	Point	Location Type	Rural		
Stack Height (m)	3.05	Closest Receptor (m)	10,268		
Stack Diameter. (m)	0.101	Type of Receptor	Residential		
Stack Exit Velocity (m/s)	61.89	Max Hours per Year	8760		
Stack Exit Temp. (°K)	711.5	Fuel Type	Diesel		

Analysis Parameters Unit 216-0 (Facility Fugitive Emissions)								
Source Type Area Location Type Rural								
A 2.	67 502 1	Closest Receptor (m)	10,268					
Area (m²)	67,593.1	Type of Receptor	Residential					
Release Height (m)	0	Poliutant Type	VOC					
		Emission Rate (g/sec-m²)	1.479E-05					

Analysis Parameters Unit 233-0 (Amine Sump)								
Source Type	Area	Location Type	Rural					
X-Length (m)	1.28	Closest Receptor (m)	10,268					
Y-Length (m)	1.28	Type of Receptor	Residential					
Release Height (m)	0	Pollutant Type	voc					
		Emission Rate (g/sec-m²)	0.625					

Analysis Parameters Unit 234-0 (Glycol Sump)									
Source Type Area Location Type Rura									
X-Length (m)	1.56	Closest Receptor (m)	10,268						
Y-Length (m)	1.56	Type of Receptor	Residential						
Release Height (m)	0	Pollutant Type	VOC						
		Emission Rate (g/sec-m²)	0.417						

Analysis Parameters Unit 239-0 (Slop Oil Tank)								
Source Type	Source Type Area Location Type Rural							
X-Length (m)	4.16	Closest Receptor (m)	10,268					
Y-Length (m)	4.16	Type of Receptor	Residential					
Release Height (m)	Release Height (m) 4.57		VOC					
		Emission Rate (g/sec-m²)	0.0578					

Technical Services also performed modeling for criteria pollutants CO, NOx, SOx and PM₁₀. The emission rates used for criteria pollutant modeling were as follows:

	Emission Rates (lb/hr)											
Pollutant Unit 218-0 Unit 230-0 Unit 235-0 Unit 2 (O ₂ Heater) (Hot Oil Heater) (Flare) (Diese												
CO	1.87	19.84	4093.13	0.46								
NOx	0.14	1.28	752.25	1.04								
SOx	0.05	0.55	29.76	0.00								
PM ₁₀	0.15	1.57	88.5	0.05								

The results from the Criteria Pollutant Modeling are as follows:

Criteria Pollutant Modeling Results*

Diesel ICE	1 Hour	3 Hours	8 Hours.	24 Hours	Annual
CO	Pass	X	Pass	· X	X
NO _x	Pass	X	X	X	Pass
SO _x	Pass	Pass	X	Pass .	Pass
PM ₁₀	X	X	X	Pass'	Pass

^{*}Results were taken from the attached PSD spreadsheet.

III. Conclusion

The acute and chronic indices are below 1.0 and the cancer risk factor associated with the natural gas plant is less than 1.0 in a million. In accordance with the District's Risk Management Policy, the project is approved without Toxic Best Available Control Technology (T-BACT).

To ensure that human health risks will not exceed District allowable levels; the permit conditions listed on page 1 of this report must be included for this proposed unit.

¹The criteria pollutants are below EPA's level of significance as found in 40 CFR Part 51.165 (b)(2).

Occidental of Elk Hills, Project # S-1103628 Page 5 of 5

These conclusions are based on the data provided by the applicant and the project engineer. Therefore, this analysis is valid only as long as the proposed data and parameters do not change.

The emissions from the proposed equipment will not cause or contribute significantly to a violation of the State and National AAQS.

Attachments:

- A. RMR request from the project engineer
- B. Additional information from the applicant/project engineer
- C. Toxic emissions summary
- D. Prioritization score
- E. AAQA Summary

ATTACHMENT XI Statewide and Title V Compliance Certification Forms



OCCIDENTAL OF ELK HILLS, INC.

10800 Stockdale Highway, Bakersfield, CA 93311 Telephone 661 412-5000

RECEIVED

August 4, 2010

AUG 16 2010 SJVAPCD Southern Region

Mr. Leonard Scandura
Permit Services Manager
San Joaquin Valley
Air Pollution Control District-Southern Region
34946 Flyover Court
Bakersfield, CA 93308-9725

Subject: Occidental of Elk Hills, Inc. Certification of Compliance

Dear Mr. Scandura:

Rule 2201 section 4.15.2 requires that an owner or operator proposing a federal major modification certify that all major stationary sources owned or operated by such person (or by any entity controlling, controlled by, or under common control with such person) in California are either in compliance or an a schedule for compliance with all applicable emission limitations and standards. This letter certifies compliance for Occidental of Elk Hills, Inc (OEHI) and its affiliates.

OEHI is an ownership partner with Chevron USA for the Elk Hills unit wherein OEHI is the sole operator. OEHI has Notices of Violation outstanding and is operating under a Variance issued by the your office. However, all issues associated with the Notices of Violation are being addressed and OEHI is in compliance with the Variance Order.

Affiliated companies of OEHI own interests in or own and/or operate other major stationary sources in California. These major stationary sources are currently in compliance with applicable compliance schedules (if any) and substantially comply with all applicable laws and regulations.

This certification is made on information and belief and is based upon a review of OEHI and affiliated company major stationary sources in the State of California by employees of OEHI and its affiliates who have responsibility for compliance with environmental requirements. This certification is as of the date of its execution.

Sincerely,

Shawn Kerns

General Manager, OEHI

cc: Lynne Carrithers, OEHI Mike Glavin, OEHI Scott Hoffman, OOGC

RECEIVED JUL 0 9 2010 SJVAPCD Southern Region

TITLE V MODIFICATION - COMPLIANCE CERTIFICATION FORM

I. TYPE OF PERMIT ACTION (Check appropriate box)	
[√] SIGNIFICANT PERMIT MODIFICATION [] ADMINISTRAT [] MINOR PERMIT MODIFICATION	TIVE AMENDMENT
COMPANY NAME: Occidental of Elk Hills, Inc	FACILITY ID: S - 2234
1. Type of Organization:[x] Corporation [] Sole Ownership [] Government	nt [] Partnership [] Utility
2. Owner's Name: Occidental of Elk Hills, Inc	
3. Agent to the Owner: Occidental of Elk Hills, Inc.	
II. COMPLIANCE CERTIFICATION (Read each statement carefully and ini	itial all circles for confirmation):
Based on information and belief formed after reasonable inquiry, the eq continue to comply with the applicable federal requirement(s).	uipment identified in this application will
Based on information and belief formed after reasonable inquiry, the eq comply with applicable federal requirement(s) that will become effective	
Corrected information will be provided to the District when I become a information has been submitted.	ware that incorrect or incomplete
Based on information and belief formed after reasonable inquiry, inform application package, including all accompanying reports, and required complete.	
I declare, under penalty of perjury under the laws of the state of California, that the	ne forgoing is correct and true:
Almando H. Honzaliz	ne 29, 2010
Signature of Responsible Official Day	te
Armando Gonzalez	
Name of Responsible Official (please print)	
Manager, Health, Environment, Safety, and Security	

Title of Responsible Official (please print)

REC MED JUL 0 9 2010 SJVAPCD Southern Region

Certification of Truth and Accuracy

Company Name: Occidental of Elk Hills, Inc.		Facility ID: S-2234
I declare, under penalty of perjury under the laws of the and belief formed after reasonable inquiry, the statement are true, accurate, and complete:		
Signature of Responsible Official	6/29/2 Date	010
Armando Gonzalez		
Name of Responsible Official (please print)		
Health, Environment, Safety & Security Manager		

Title of Responsible Official (please print)

ATTACHMENT XII Spreadsheets for GHG Calculations

Climate Change Actiion Plan (CCAP) Analysis For Greenhouse Gase Emissions from the 35R Cryogenic Gas Plant

Business as Usual Case (BAU) Gas Compression, Treating and Ethane

BAU Increase Relatiive To Design Basis		Metric Tonne per Y	'ear	
DAO increase Relatiive To Design basis	CO2	CH4	N2O	CO2e
Gas Compression Using Naural Gas as Fuel (305.37 MMBtu/Hr)	139,182.39	2.41	0.27	139,315.88
<adjustment case="" compression="" design="" electric="" for="" in=""></adjustment>				-68,731.17
GHG Emission From Flaring Mol-Sieve Gas Stream (223)	208,457.87	1.81	0.20	208,558.47
GHG Emission From Flaring Amine Gas Stream (231)	159,619.77	1.39	0.15	159,696.75
5. Change in GHG Emissions Use of Ethane as Fuel	83,058.55	0.00	0.00	83,058.55
a. GHG from Use Of Ethane Stream (184)	552,443.48	8.12	0.90	552,893.65
b. <ghg burned="" emissions="" from="" fuel="" otherwise=""></ghg>	-469,384.93	-8.12	-0.90	-469,835.10
6. Total GHG Emissions BAU Case (Item 1 through Item 5)	590,318.58	5.61	0.62	521,898.49

Process Stream Information For CCAP Analysis

Regeneration Gas From Mol-Sieve (223)

Stream Compostion								Heating Value	HHV of	GHG as CO26	(tonne/Year)
Name	Lb Mole/Hr	Lb/Hour	Ton/Year	Mole %	MW	Mass/Mole	Wt Frac	HHV Btu/Sdcf	MMBtu/Sdcf	Vented	Combusted
CO2	23.8	1047.438	4,587.78	3.23	44.01	1.42	3.32	0.00	0.00	4,484.63	4,484.63
N2	0	0	0.00	0.00	28.01	0.00	0.00	0.00	0.00	0.00	0.00
H2O	3.5	63.0525	276.17	0.48	18.02	0.09	0.20	0.00	0.00	0.00	0.00
O2	0	0	0.00	0.00	32.00	0.00	0.00	0.00	0.00	0.00	0.00
C1	22.9	367.3618	1,609.04	3.11	16.04	0.50	1.16	1,010.00	11.74	33,030.24	4,004.62
C2	571	17169.399	75,201.97	77.59	30.07	23.33	<u>54.</u> 35	1,769.70	961.75	617,494.16	199,706.30
C3	0.5	22.048	96.57	0.07	44.10	0.03	0.07	2,516.20	1.76	0.00	262.31
C4	0	٥	0.00	0.00	58.12	0.00	0.00	3,262.40	0.00	0.00	0.00
C5	0	0	0.00	0.00	72.15	0.00	0.00	4,008.70	0.00	0.00	0.00
C6+	0	0	0.00	0.00	86.18	0.00	0.00	4,756.00	0.00	0.00	0.00
SUM	621.70	18,669.30	81,771.53	84.48	Stream MW	25.37	59.09	Btu/SDCF	975.25	655,009.04	208,457.87
TOG	594.40	17,558.81	76,907.58	80.77	TOG MW	29.54			235,997.32		
VOC	0.50	22.05	96.57	0.07	VOC MW	44.10	0.07	MMBtu/Year X 1E-3	2,016.17		

CO2 Gas From Amine / Glycol Regeneration - Stream (231)

Stream Compostion								HHV	HHV of	GHG as CO26	(tonne/Year)
Name	Lb Mole/Hr	Lb/Hour	Ton/Year	Mole %	MW	Mass/Mole	Wt Frac	Btu/Sdcf	MMBtu/Sdcf	Vented	Combusted
CO2	569.8	25076.898	109,836.81	77.43	44.01	34.08	79.37	0.00	0.00	107,367.36	107,367.36
N2	0.1	2.8014	12.27	0.01	. 28.01	0.00	0.01	0.00	0.00	0.00	0.00
H2O	14.3	257.6145	1,128.35	1.94	18.02	0.35	0.82	0.00	0.00	0.00	0.00
O2	0	. 0	0.00	0.00	32.00	0.00	0.00	0.00	0.00	0.00	0.00
C1	55.5	890.331	3,899.65	7.54	16.04	1.21	2.82	1,010.00	28.46	80,051.46	9,705.52
C2	23.9	718.6491	3,147.68	3.25	30.07	0.98	2.27	1,769.70	40.26	25,846.08	8,358.99
C3	21.1	930.4256	4,075.26	2.87	44.10	1.26	2.95	2,516.20	74.10	0.00	11,069.54
C4	19.3	1121.7546	4,913.29	2.62	58.12	1.52	3.55	3,262.40	115.84	0.00	13,500.29
C5	11	793.639	3,476.14	1.49	72.15	1.08	2.51	4,008.70	100.70	0.00	9,618.08
C6+	20.9	1801.0575	7,888.63	2.84	86.18	2.45	5.70	4,756.00	271.13	0.00	0.00
SUM	735.90	31,593.17	138,378.09	100.00	Stream MW	42.93	100.00	Btu/SDCF	630.49	213,264.90	159,619.77
TOG	151.70	6,255.86	27,400.65		TOG MW	41.24	19.80	SDCF/Hr	279,347.64		
VOC	72.30	4,646.88	20,353.32	9.82	VOC MW	64.27	14.71	MMBtu/Year X 1E-3	1,542.85		

Ethane From Deethanizer - Stream (184)

	Stream Compostion								HHV of	GHG as CO26	(tonne/Year)
Name	Lb Mole/Hr	Lb/Hour	Ton/Year	Mole %	MW	Mass/Mole	Wt Frac	HHV Btu/Sdcf	MMBtu/Sdcf	Vented	Combusted
CO2	63.1	2777.031	12,163.40	3.85	44.01	1.70	5.63	0.00	0.00	11,889.93	11,889.93
N2	0	0	0.00	0.00	28.01	0.00	0.00	0.00	0.00	0.00	0.00
H2O	_ 0	0	0.00	0.00	18.02	0.00	0.00	0.00	0.00	0.00	0.00
O2	0	0	0.00	0.00	32.00	0.00	0.00	0.00	0.00	0.00	0.00
C1	60.7	973.7494	4,265.02	3.71	16.04	0.59	1.97	1,010.00	19.95	87,551.78	10,614.86
C2	1513.1	45497.4039	199,278.63	92.36	30.07	27.77	92.27	1,769.70	1,632.87	1,636,305.46	529,204.22
C3	1.4	61.7344	270.40	0.09	44.10	0.04	_ 0.13	2,516.20	3.15	0.00	734.47
C4	0	0	0.00	0.00	58.12	0.00	0.00	3,262.40	0.00	0.00	0.00
C5	0	0	0.00	0.00	72.15	0.00	0.00	4,008.70	0.00	0.00	0.00
C6+	0	0	0.00	0.00	86.18	0.00	0.00	4,756.00	0.00	0.00	0.00
SUM	1,638.30	49,309.92	215,977.44	100.00	Stream MW	30.10	100.00	Btu/SDCF	1,655.97	1,735,747.17	552,443.48
TOG	1,575.20	46,532.89	203,814.05	96.15	TOG MW	29.54	94.37	SDCF/Hr	621,898.68		
voc	1.40	61.73	270.40	0.09	VOC MW	44.10	0.13	MMBtu/Year X 1E-3	9,021.43		

ATTACHMENT XIII Draft ATCs

AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-216-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

INLET GAS SYSTEM WITH ELECTRIC MOTOR DRIVEN INLET GAS COMPRESSOR(S)

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Diffector

DAVID WARNER, Director of Permit Services

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 2.6 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 18. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 21. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 22. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter 241 lb, 2nd quarter 241 lb, 3rd quarter 241 lb, and fourth quarter 241 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 23. ERC Certificate Number S-2822-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 24. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

ISSUA

PERMIT NO: S-2234-217-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY

BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

MERCURY REMOVAL SYSTEM WITH INLET GAS FILTER SEPARATOR, MERCURY GUARD BED

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] Federally Enforceable Through Title V Permit
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Directory APCO

DAVID WARNER, Director of Permit Services

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 18. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 21. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 22. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-218-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

O2 REMOVAL SYSTEM WITH 19.5 MMBTU/HR O2 HEATER WITH COEN C-RMB RAPID MIX ULTRA LOW NOX BURNER (OR EQUIVALENT), OXYGEN REMOVAL REACTOR, OXYGEN REMOVAL DISCHARGE COOLER AND SCRUBBER AND 02 REMOVAL COOLER

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this Authority to Construct. Approval of the equivalent equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the specifically authorized equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of Issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

APCO Seved Sadredin, Executive Difector

- 5. Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. No emission factor and no emission shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 9. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 10. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 11. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 14. VOC fugitive emissions shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. O2 removal heater shall only be fired on PUC-quality natural gas. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Emissions from the natural gas-fired unit shall not exceed any of the following limits: 6 ppmvd NOx @ 3% O2 or 0.007 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 50 ppmvd CO @ 3% O2 or 0.037 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 17. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 18. Source testing to measure NOx and CO emissions from this unit while fired on natural gas shall be conducted within 60 days of initial start-up. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 19. Source testing to measure NOx and CO emissions from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 20. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 23. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 24. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 25. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 29. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 31. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit

- 32. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 33. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 34. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 35. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 36. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 37. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 38. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 39. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 40. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 41. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 42. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 40 CFR 60.48c(i)] Federally Enforceable Through Title V Permit
- 43. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx, 299 lb/quarter; SOx, 115 lb/quarter; PM10, 325 lb/quarter; VOC, 259 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). Offsets for PM10 shall be provided at a SOx: RM10 interpollutant ratio of 1.0:1. [District Rule 2201] Federally Enforceable Through Title V Permit

44. ERC Certificate Numbers S-2824-2 (NOx), N-771-5 (SOx), N-771-5 (PM10), S-2822-1 (VOC), (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-219-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY

BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

INLET GAS TREATING WITH INLET GAS AMINE CONTACTOR, TREATED GAS COOLER, LEAN GLYCOL COOLER,

TREATED GAS FILTER SEPARATOR

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- {15} No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Director

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 0.6 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 18. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 21. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 22. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter 52 lb, 2nd quarter 52 lb, 3rd quarter 52 lb, and fourth quarter -52 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 23. ERC Certificate Number S-2822-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 24. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-220-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

INLET GAS DEHYDRATION WITH MOLECULAR SIEVE DEHYDRATION, DRY GAS DUST FILTER, REGENERATION GAS HEATER, REGENERATION GAS COOLER AND SCRUBBER, AND REGENERATION GAS COOLER

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050; this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

APCO Seyed Sadredin, Executive Director

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 0.4 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 18. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
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- 22. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-221-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY

BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

NGL RECOVERY WITH EXPANDER/BOOSTER COMPRESSOR, GAS/GAS EXCHANGER, COLD SEPARATOR, DEMETHANIZER REBOILERS, DEMETHANIZER, AND DEETHANIZER FEED PUMPS

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 4.
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-ether governmental agencies which may pertain to the above equipment.

APCO Seved Sadredin, Executive Difector

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 0.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 18. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 21. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 22. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-222-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

RESIDUE GAS COMPRESSION WITH ELECTRIC MOTOR DRIVEN RESIDUE GAS COMPRESSOR(S), RESIDUE GAS COALESCER(S)

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. {15} No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 6. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dilectory APCO

DAVID WARNER Director of Permit Services

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- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
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- 10. VOC fugitive emissions shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
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- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 21. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 22. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-223-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

DEETHANIZER WITH REFLUX CONDENSER

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Dilectory APCO

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 0.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 18. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 21. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 22. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-224-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY

BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

DEPROPANIZER WITH REFLUX CONDENSERS AND REFLUX DRUMS

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- {98} No air contaminant shall be released into the atmosphere which causes a public nuisance, [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU <u>must</u> notify the district compliance division at (661) 392-5500 when construction is completed and prior to OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Director

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 0.7 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 18. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 21. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 22. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 23. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter 66 lb, 2nd quarter 66 lb, 3rd quarter 66 lb, and fourth quarter 66 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 24. ERC Certificate Number S-2822-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-225-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC.

MAILING ADDRESS:

10800 STOCKDALE HWY

BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

DEBUTANIZER WITH REFLUX CONDENSERS AND REFLUX DRUMS

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 6. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-ether governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Directory APCC

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- VOC fugitive emissions shall not exceed 0.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V
 Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 18. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 21. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 22. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-226-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

REFRIGERATION SYSTEM WITH REFRIGERANT SUCTION SCRUBBER, REFRIGERANT COMPRESSOR(S) AND COMPRESSOR COMPONENTS, REFRIGERANT FLASH DRUM, REFRIGERANT CONDENSERS AND COMPONENTS. AND REFRIGERANT SURGE DRUM

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 1.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409]
- 12. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter 171 lb, 2nd quarter 171 lb, 3rd quarter 171 lb, and fourth quarter 171 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. ERC Certificate Number S-2822-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-227-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY

BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

AMINE SYSTEM WITH AMINE REGENERATION PACKAGE

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this Authority to Construct. Approval of the equivalent equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the specifically authorized equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2201] Federally Enforceable Through Title V Permit
- Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

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- 6. No emission factor and no emission shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 9. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 10. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 11. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 14. VOC fugitive emissions shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 16. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 17. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 18. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 19. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 20. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011 and 8061] Federally Enforceable Through Title V Permit

- 21. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 22. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 23. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 24. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 25. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 26. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-228-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

GLYCOL SYSTEM WITH GLYCOL REGENERATION PACKAGE

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this Authority to Construct. Approval of the equivalent equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the specifically authorized equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2201] Federally Enforceable Through Title V Permit
- Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of Issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-ether governmental agencies which may pertain to the above equipment.

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- 6. No emission factor and no emission shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 9. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 10. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 11. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 14. VOC fugitive emissions shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 16. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 17. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 18. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 19. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 20. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011 and 8061] Federally Enforceable Through Title V Permit

- 21. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 22. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 23. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 24. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 25. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 26. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-229-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

PROPANE TANK (EXEMPT), BUTANE TANK (EXEMPT), AND 16,250 GALLON NATURAL GAS TANK

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA -453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This Is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

APCO Seyed Sadredin, Executive Director

- 7. Natural gasoline (NGL) storage tank and all piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 9. VOC fugitive emissions shall not exceed 0.9 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Gas-leak concentration shall be determined by EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Natural gasoline (NGL) storage tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in gas-tight condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 99% by weight as determined by the test method specified in Section 6.4.7. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 12. The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25 a may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25a provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of those known analyte/compound to ensure that the VOC concentrations are neither under- or over-reported. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 13. Any tank gauging or sampling device on the natural gasoline (NGL) storage tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 14. Operator shall visually inspect natural gasoline (NGL) storage tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shell and roof of the uninsulated tank for structural integrity annually. [District Rules 2210 and 4623] Federally Enforceable Through Title V Permit
- 15. Upon detection of a liquid leak from NGL storage tank, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 16. Upon detection of a gas leak, defined as a VOC concentration of greater than 2,000 ppmv measured in accordance with EPA Method 21, operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 17. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

- 18. If a component type for the natural gasoline (NGL) storage tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 19. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 20. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 21. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 22. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 23. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 24. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 25. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 26. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 27. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 28. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 29. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit

- 30. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 31. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter 85 lb, 2nd quarter 85 lb, 3rd quarter 85 lb, and fourth quarter 85 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 32. ERC Certificate Number S-2822-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-230-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

HOT OIL SYSTEM WITH HOT OIL EXPANSION TANK, HOT OIL PUMPS, AND 206.7 MMBTU/HR HOT OIL HEATER WITH COEN C-RMB RAPID MIX ULTRA-LOW NOX BURNER (OR EQUIVALENT)

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this Authority to Construct. Approval of the equivalent equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the specifically authorized equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-ether governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Differency APCO

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 6. No emission factor and no emission shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] Federally Enforceable Through Title V Permit
- 9. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 10. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 11. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 14. VOC fugitive emissions shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Hot oil heater shall only be fired on PUC-quality natural gas. [District Rule 2201] Federally Enforceable Through Title V Permit
- Emissions from the natural gas-fired unit shall not exceed any of the following limits: 5 ppmvd NOx @ 3% O2 or 0.0062 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 50 ppmvd CO @ 3% O2 or 0.037 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 17. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 18. Source testing to measure NOx and CO emissions from this unit while fired on natural gas shall be conducted within 60 days of initial start-up. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 19. Source testing to measure NOx and CO emissions from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 20. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 23. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 24. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 25. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 26. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 29. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 30. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 31. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit

- 32. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 33. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 34. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 35. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 36. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 37. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 38. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 39. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 40. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 41. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 42. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 43. Prior to operating under this Authority to Construct, permittee shall surrender emission reduction credits for the following quantities of emissions: NOx, 2807 lb/quarter; SOx, 1218 lb/quarter; PM10, 3440 lb/quarter; VOC, 2507 lb/quarter. Offset shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). Offsets for PM10 shall be provided at a SOx:PM10 interpollutant ratio of 1.0:1. [District Rule 2201] Federally Enforceable Through Title V Permit

44. ERC Certificate Numbers S-2824-2 (NOx), N-771-5 (SOx), N-771-5 (PM10), S-2822-1 (VOC), (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-231-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

OVERHEAD GAS SYSTEM WITH FUEL GAS SCRUBBER, ETHANE/CO2 GLYCOL CONTACTOR, ETHANE/CO2 COMPRESSOR(S), ETHANE COOLERS AND ETHANE COOLER COMPONENTS

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-ether governmental agencies which may pertain to the above equipment.

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- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 1.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 18. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
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- 21. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 22. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 23. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter 104 lb, 2nd quarter 104 lb, 3rd quarter 104 lb, and fourth quarter 104 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 24. ERC Certificate Number S-2822-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-231-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

OVERHEAD GAS SYSTEM WITH FUEL GAS SCRUBBER, ETHANE/CO2 GLYCOL CONTACTOR, ETHANE/CO2 COMPRESSOR(S), ETHANE COOLERS AND ETHANE COOLER COMPONENTS

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

APCO Seved Sadredin, Executive

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 1.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 18. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 21. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 22. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 23. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter 104 lb, 2nd quarter 104 lb, 3rd quarter 104 lb, and fourth quarter 104 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 9/21/06). [District Rule 2201] Federally Enforceable Through Title V Permit
- 24. ERC Certificate Number S-2822-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-232-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

METHANOL INJECTION SYSTEM WITH PERMIT EXEMPT (<250 GALLON) METHANOL TANK

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 4.
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 0.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 12. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 13. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 14. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 16. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 17. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 18. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

- 19. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 21. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 22. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-233-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION: 2000 GALLON AMINE SUMP TANK

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

APCO Seved Sadredin, Executive Director

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Monthly average daily throughput shall not exceed 132 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. True Vapor Pressure (TVP) of any organic liquid introduced to or stored in the sump shall not exceed 0.5 psia. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 13. The permittee shall maintain monthly records of the tank throughput and TVP of the organic liquid introduced or stored in the sump. [District Rule 1070] Federally Enforceable Through Title V Permit
- 14. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 16. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 17. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 18. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 19. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VI) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

- 21. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 22. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 23. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 24. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-234-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY

BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: R23E

EQUIPMENT DESCRIPTION: 3000 GALLON GLYCOL SUMP TANK

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] Federally Enforceable Through Title V Permit
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 6. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

APCO Seyed Sadredin, Executive

- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 0.4 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Monthly average daily throughput shall not exceed 197 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. True Vapor Pressure (TVP) of any organic liquid introduced to or stored in the sump shall not exceed 0.5 psia. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 13. The permittee shall maintain monthly records of the tank throughput and TVP of the organic liquid introduced or stored in the sump. [District Rule 1070] Federally Enforceable Through Title V Permit
- 14. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 15. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 16. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 17. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 18. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 19. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 20. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VIDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit

- 21. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 22. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 23. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 24. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-235-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

250 MMSCF/DAY EMERGENCY USE SMOKELESS SONIC FLARE WITH FLARE HEADER AND FLARE KNOCK OUT

DRUM

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this Authority to Construct. Approval of the equivalent equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the specifically authorized equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2201] Federally Enforceable Through Title V Permit
- Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-ether governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Diffectory APCO

- 6. No emission factor and no emission shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA 453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 10. VOC fugitive emissions shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Flare shall not operate with visible emissions darker than 5% opacity or 1/4 Ringelmann for a period or periods aggregating more than three minutes in any one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Flare shall be equipped with waste gas volume flow metering system. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. A flame shall be present at all times when combustible gases are vented through this flare. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Flare shall be equipped with continuous pilot light or automatic re-ignition provisions. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Gas line to flare shall be equipped with operational, volumetric flow rate indicator. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Sulfur compound concentration of gas combusted shall not exceed 1.0 gr S/100 scf (16.9 ppmv H2S). [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Only natural gas with a sulfur content not exceeding 1.0 gr S/100scf shall be used as pilot fuel. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. This flare shall be operated only for testing and maintenance of the flare, required regulatory purposes, and during emergency situations. Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 200 hours per calendar year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Maximum amount of gas combusted shall not exceed 267,750 MMBtu/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. Emissions from the flare shall not exceed any of the following limits (based on total gas combusted): NOx (as NO2): 0.068 lb/MMBtu; PM10: 0.008 lb/MMBtu; CO: 0.37 lb/MMBtu; or VOC: 0.063 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 21. Permittee shall measure sulfur content of gas incinerated in flare within 60 days of startup and at least once every year thereafter. Such data shall be submitted to the District within 60 days of sample collection. [District Rules 2201 and 4801] Federally Enforceable Through Title V Permit [1]

- 22. Permittee shall determine sulfur content of gas flared using ASTM method D3246 or double GC for H2S and mercaptans. [District Rule 2201] Federally Enforceable Through Title V Permit
- 23. The higher heating value of the flared gas shall be monitored at least quarterly. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep accurate records of daily and annual quantity of gas combusted. [District Rule 2201] Federally Enforceable Through Title V Permit
- 25. Measured heating value and quantity of gas flared shall be used to determine compliance with heat input limits.

 [District Rule 2201] Federally Enforceable Through Title V Permit
- 26. When combustible gases are vented to the flare, flare shall be equipped with a heat sensing device to detect the presence of a propane or natural gas pilot flame which is burning at all times. [District Rule 4311]
- 27. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, and the purpose of the operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 28. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of 40 CFR Part 60 Subpart KKK and Rule 4409. [40 CFR Part 60 Subpart KKK and District Rule 4409] Federally Enforceable Through Title V Permit
- 29. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 30. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 31. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 32. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 33. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 34. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 35. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 36. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 807] Federally Enforceable Through Title V Permit

- 37. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 38. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 39. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-236-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

300 BBL AMINE STORAGE TANK SERVED BY VAPOR CONTROL SYSTEM

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 4.
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA -453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of the ether governmental agencies which may pertain to the above equipment.

APCO Seyed Sadredin, Executive Difector

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 7. Storage tank and all piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 9. VOC fugitive emissions shall not exceed 0.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Gas-leak concentration shall be determined by EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Storage tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in gas-tight condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 99% by weight as determined by the test method specified in Section 6.4.7. [District Rules 2201and 4623] Federally Enforceable Through Title V Permit
- 12. The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25a may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25a provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of those known analyte/compound to ensure that the VOC concentrations are neither under- or over-reported. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 13. Any tank gauging or sampling device on storage tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 14. Operator shall visually inspect storage tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shell and roof of the uninsulated tank for structural integrity annually. [District Rules 2210 and 4623] Federally Enforceable Through Title V Permit
- 15. Upon detection of a liquid leak from storage tank, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 16. Upon detection of a gas leak, defined as a VOC concentration of greater than 2,000 ppmv measured in accordance with EPA Method 21, operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 17. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

- 18. If a component type for storage tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 19. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 20. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 21. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 22. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 23. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 24. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 25. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 26. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 27. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 28. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
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30. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-237-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

300 BBL FRESH WATER TANK SERVED BY VAPOR CONTROL SYSTEM

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA -453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

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APCO Seved Sadredin, Executive Diffector

- 7. Storage tank and all piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 9. VOC fugitive emissions shall not exceed 0.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Gas-leak concentration shall be determined by EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Storage tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in gas-tight condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 99% by weight as determined by the test method specified in Section 6.4.7. [District Rules 2201and 4623] Federally Enforceable Through Title V Permit
- 12. The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25a may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25a provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of those known analyte/compound to ensure that the VOC concentrations are neither under- or over-reported. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 13. Any tank gauging or sampling device on storage tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 14. Operator shall visually inspect storage tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shell and roof of the uninsulated tank for structural integrity annually. [District Rules 2210 and 4623] Federally Enforceable Through Title V Permit
- 15. Upon detection of a liquid leak from storage tank, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 16. Upon detection of a gas leak, defined as a VOC concentration of greater than 2,000 ppmv measured in accordance with EPA Method 21, operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 17. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

- 18. If a component type for storage tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 19. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 20. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 21. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 22. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 23. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 24. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 25. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 26. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 27. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 28. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 29. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit

30. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-238-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

500 BBL PRODUCED WATER STORAGE TANK SERVED BY VAPOR CONTROL SYSTEM

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere, [District NSR Rule] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA -453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive

- 7. Storage tank and all piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 9. VOC fugitive emissions shall not exceed 0.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Gas-leak concentration shall be determined by EPA Method 21. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Storage tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in gas-tight condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 99% by weight as determined by the test method specified in Section 6.4.7. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 12. The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25a may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25a provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of those known analyte/compound to ensure that the VOC concentrations are neither under- or over-reported. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 13. Any tank gauging or sampling device on storage tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 14. Operator shall visually inspect storage tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shell and roof of the uninsulated tank for structural integrity annually. [District Rules 2210 and 4623] Federally Enforceable Through Title V Permit
- 15. Upon detection of a liquid leak from storage tank, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 16. Upon detection of a gas leak, defined as a VOC concentration of greater than 2,000 ppmv measured in accordance with EPA Method 21, operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 17. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

- 18. If a component type for storage tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 19. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 20. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 21. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 22. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 23. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011.

 [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 24. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 25. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 26. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 27. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 28. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 29. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit

30. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: S-2234-239-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION: 500 BBL SLOP OIL TANK

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- Permittee shall maintain with the permit accurate fugitive component counts and resulting emissions calculated using (ALR) equations for a 2,000 ppmv leak threshold included in EPA, "Protocol for Estimating Leak Emissions" (EPA -453/R-95-017, November 1995). [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

APCO Seyed Sadredin, Executive

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 6. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 2,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit and shall be reported as a deviation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. BACT Requirement Any leak greater than 500 ppmv for pump seals and compressor seals and 100 ppmv for valves and connectors, when measured with a portable hydrocarbon detection instrument calibrated with methane in accordance with EPA Method 21 or leaking at a rate of greater than 3 drops of liquid per minute, shall be repaired in a manner consistent with the procedures specified in Rule 4409 (adopted April 20, 2005). This requirement shall not apply to inaccessible or unsafe-to-access components as identified in the revised Operator Management Plan required by Rule 4409. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 8. VOC emissions shall not exceed 0.4 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 10. Monthly average daily throughput shall not exceed 660 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall conduct TVP and API gravity testing of the organic liquid stored in this tank at least once every 24 months during summer (July September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623] Federally Enforceable Through Title V Permit
- 12. TVP of an organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D323-94 (Test Method for Vapor Pressure for Petroleum Products), and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedure listed in Appendix B of Rule 4623. Should the permittee determine that another method is more appropriate for TVP testing, the methodology must be approved by the District and US EPA prior to its use. [District Rule 4623] Federally Enforceable Through Title V Permit
- 13. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "Test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. Should the permittee determine that another method is more appropriate for TVP testing, the methodology must be approved by the District and US EPA prior to its use. [District Rule 4623] Federally Enforceable Through Title V Permit
- 14. TVP and API gravity test records shall be submitted to the District within 45 days after the date of testing. The record shall include the tank identification number, permit number, type of stored organic liquid, TVP and API gravity of the stored organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
- 15. The permittee shall keep accurate records of each organic liquid stored in the tank, including its throughput, storage temperature, TVP, and API gravity. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 16. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 17. An owner/operator shall submit a Dust Control Plan to the APCO prior to the start of any construction activity on any site that will include 10 acres or more of disturbed surface area for residential developments, or 5 acres or more of disturbed surface area for non-residential development, or will include moving, depositing, or relocating more than 2,500 cubic yards per day of bulk materials on at least three days. [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 18. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011(8/19/04). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit

- 19. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011. [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 20. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011. [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 21. Water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure shall be applied to unpaved vehicle travel areas as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 22. Where dusting materials are allowed to accumulate on paved surfaces, the accumulation shall be removed daily or water and/or chemical/organic dust stabilizers/suppressants shall be applied to the paved surface as required to maintain continuous compliance with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011 and limit Visible Dust Emissions (VDE) to 20% opacity. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 23. On each day that 50 or more Vehicle Daily Trips or 25 or more Vehicle Daily Trips with 3 axles or more will occur on an unpaved vehicle/equipment traffic area, permittee shall apply water, gravel, roadmix, or chemical/organic dust stabilizers/suppressants, vegetative materials, or other District-approved control measure as required to limit Visible Dust Emissions to 20% opacity and comply with the requirements for a stabilized unpaved road as defined in Section 3.59 of District Rule 8011. [District Rule 8011 and 8071] Federally Enforceable Through Title V Permit
- 24. Whenever any portion of the site becomes inactive, Permittee shall restrict access and periodically stabilize any disturbed surface to comply with the conditions for a stabilized surface as defined in Section 3.58 of District Rule 8011. [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 25. Records and other supporting documentation shall be maintained as required to demonstrate compliance with the requirements of the rules under Regulation VIII only for those days that a control measure was implemented. Such records shall include the type of control measure(s) used, the location and extent of coverage, and the date, amount, and frequency of application of dust suppressant, manufacturer's dust suppressant product information sheet that identifies the name of the dust suppressant and application instructions. Records shall be kept for one year following project completion that results in the termination of all dust generating activities. [District Rules 8011, 8031, and 8071] Federally Enforceable Through Title V Permit
- 26. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-2234-240-0

LEGAL OWNER OR OPERATOR: OCCIDENTAL OF ELK HILLS INC

MAILING ADDRESS:

10800 STOCKDALE HWY

BAKERSFIELD, CA 93311

LOCATION:

GAS PLANT

SECTION SE-35, T-30S, R-23E

TUPMAN, CA

SECTION: NW35 TOWNSHIP: 30S RANGE: 23E

EQUIPMENT DESCRIPTION:

175 HP TIER 3 CERTIFIED DIESEL- FIRED IC ENGINE POWERING AN EMERGENCY FIREWATER PUMP

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this Authority to Construct. Approval of the equivalent equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the specifically authorized equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2201] Federally Enforceable Through Title V Permit
- Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Directory APCO

- 6. No emission factor and no emission shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 8. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 9. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 10. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 11. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702] Federally Enforceable Through Title V Permit
- 12. The emergency use of the engine shall be limited to operation required for providing primary mechanical or electrical power during an unscheduled outage caused by a sudden and reasonably unforeseen natural disaster or a sudden and reasonably unforeseen event beyond the control of the operator. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
- 13. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102] Federally Enforceable Through Title V Permit
- 14. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, and the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.). For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 15. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. For testing purposes, the engine shall only be operated the number of hours necessary to comply with the testing requirements of the National Fire Protection Association (NFPA) 25 "Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems", 1998 edition. Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 24 hours per calendar year. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 16. Emissions from this IC engine shall not exceed any of the following limits: 2.685 g-NOx/bhp-hr, 1.193 g-CO/bhp-hr, or 0.075 g-VOC/bhp-hr. [District Rule 2201, 4701, 4702, and 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 17. The PM10 emissions rate shall not exceed 0.127 g/bhp-hr based on US EPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102 and 13 CCR 2423] Federally Enforceable Through Title V Permit
- 18. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

