



APR 27 2011

Dean Robinson  
Ameresco Foothill, LLC  
111 Speen St., Suite 410  
Framingham, MA 01701

**Re: Notice of Preliminary Decision - Authority to Construct**  
**Project Number: N-1103269**

Dear Mr. Robinson:

Enclosed for your review and comment is the District's analysis of Ameresco Foothill, LLC's application for an Authority to Construct for a landfill gas-to-energy facility with two 3,012 bhp landfill gas fired internal combustion engines with oxidation catalysts and selective catalytic reduction systems, at 6484 N. Waverly Rd. in Linden, California.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. Please submit your written comments on this project within the 30-day public comment period which begins on the date of publication of the public notice.

Thank you for your cooperation in this matter. If you have any questions regarding this matter, please contact Mr. Frank DeMaris of Permit Services at (559) 230-5804.

Sincerely,

David Warner  
Director of Permit Services

DW: fgd

Enclosures

**Seyed Sadredin**  
Executive Director/Air Pollution Control Officer

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**Northern Region**  
4800 Enterprise Way  
Modesto, CA 95356-8718  
Tel: (209) 557-6400 FAX: (209) 557-6475

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1990 E. Gettysburg Avenue  
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APR 27 2011

Mike Tollstrup, Chief  
Project Assessment Branch  
Stationary Source Division  
California Air Resources Board  
PO Box 2815  
Sacramento, CA 95812-2815

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Stockton Record  
Stockton Record

**NOTICE OF PRELIMINARY DECISION  
FOR THE PROPOSED ISSUANCE OF  
AN AUTHORITY TO CONSTRUCT**

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Unified Air Pollution Control District solicits public comment on the proposed issuance of Authority to Construct to Ameresco Foothill, LLC for a landfill gas-to-energy facility with two 3,012 bhp landfill gas fired internal combustion engines with oxidation catalysts and selective catalytic reduction systems, at 6484 N. Waverly Rd. in Linden, California.

The analysis of the regulatory basis for this proposed action, Project #N-1103269, is available for public inspection at [http://www.valleyair.org/notices/public\\_notices\\_idx.htm](http://www.valleyair.org/notices/public_notices_idx.htm) and the District office at the address below. Written comments on this project must be submitted within 30 days of the publication date of this notice to **DAVID WARNER, DIRECTOR OF PERMIT SERVICES, SAN JOAQUIN VALLEY UNIFIED AIR POLLUTION CONTROL DISTRICT, 1990 EAST GETTYSBURG AVENUE, FRESNO, CA 93726.**

## San Joaquin Valley Air Pollution Control District Authority to Construct Application Review Landfill Gas-to-Energy Facility

Facility Name: Ameresco Foothill, LLC	Date: April 21, 2011
Mailing Address: 111 Speen St., Suite 410 Framingham, MA 01701	Engineer: Frank DeMaris Lead Engineer: Nick Peirce
Contact Person: Dean Robinson – Ameresco	
Telephone: (508) 598-4687	
Fax: (952) 942-5421	
Application #(s): N-8247-1-0, '-2-0, '-3-0	
Project #: N-1103269	
Deemed Complete: October 20, 2010	

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### I. Proposal

Ameresco Foothill, LLC (“Ameresco”) has applied for Authority to Construct (ATC) permits for three units associated with a landfill gas to energy (LFGTE) facility, to be located on leased property at the Foothill Sanitary Landfill (“Foothill”), facility N-4070. The LFGTE facility will be owned and operated by Ameresco and will purchase landfill gas (LFG) from Foothill in order to use the gas to produce electricity for sale. The LFGTE facility will consist of two LFG-fired internal combustion (IC) engines, each rated at 3,012 bhp and powering an electrical generator. Emissions from these IC engines will be controlled using oxidation catalysts and selective catalytic reduction (SCR) systems, with the exhaust from each engine controlled separately. To enable these catalytic add-on controls to function properly with an acceptable lifespan, the LFG will be routed through a treatment system that will remove siloxanes and various other contaminants from the gas. The treatment system will be of a regenerative type, and the waste gas released by regeneration of the treatment system will be destroyed by an enclosed flare specifically included for that purpose.

Pursuant to Section 3.37 of District Rule 2201, a *Stationary Source* is any building, structure, facility, or installation which emits or may emit any affected pollutant directly or as a fugitive emission. Building, structure, facility or installation includes all pollutant emitting activities including emissions units which:

- 3.37.1 *Are under the same or common ownership or operation, or which are owned or operated by entities which are under common control; and*
- 3.37.2 *Belong to the same industrial grouping either by virtue of falling within the same two-digit standard industrial classification code or by virtue of being part of a common industrial process, manufacturing process, or connected process involving a common raw material; and*

- 3.37.3 *Are located on one or more contiguous or adjacent properties; or*
- 3.37.4 *Are located on one or more properties wholly within either the Western Kern County Oil Fields or the Central Kern County Oil Field or Fresno County Oil Fields and are used for the production of light oil, heavy oil or gas. Notwithstanding the provisions of this definition, light oil production, heavy oil production, and gas production shall constitute separate Stationary Sources.*

**A. Section 3.37.1 Applicability:**

The United States Environmental Protection Agency (EPA) has determined that when one source operation locates on property owned by a second source operation, a presumption of common control exists that must be positively rebutted in order to conclude that the two source operations are at separate stationary sources. This presumption of common control is not rebutted by the fact, which is not in dispute, that no common ownership exists between Ameresco and San Joaquin County (SJC) which owns and operates Foothill.

EPA has historically recommended that, at minimum, the following questions be addressed in affirming or rebutting the presumption of common control:

- *Do the facilities share common workforces, plant managers, security forces, corporate executive officers, or board of executives?*  
**Ameresco has a contract to operate the LFG collection system and flare on behalf of SJC. However, Ameresco personnel operating the gas collection system and flare are contractors working under contract rather than employees of SJC.**
- *Do the facilities share equipment, other property, or pollution control equipment? What does the contract specify with regard to pollution control responsibilities of the contractee? Can the managing entity of one facility make decisions that affect pollution control at the other facility?*  
**SJC owns the LFG collection system and flare, which are operated by a contractor (which happens to be Ameresco). Ameresco owns the LFG siloxane removal system, the engines and control devices, and the electrical generating equipment. Ameresco also owns the flare used to dispose of the waste gas released from regenerating the LFG treatment system.**
- *Do the facilities share common payroll activities, employee benefits, health plans, retirement funds, insurance coverage, or other administrative functions?*  
**Ameresco operates the LFG collection system as SJC's contractor. Ameresco maintains all its own administrative functions, which are entirely separate from SJC's administrative functions.**

- *Do the facilities share intermediates, products, byproducts, or other manufacturing equipment? Can the facilities purchase raw materials from and sell products or byproducts to other customers? What are the contractual arrangements for providing goods and services?*  
**Ameresco purchases LFG from SJC, uses it to fuel IC engines to produce electricity, and then sells the electricity to the local electrical utility. Ameresco does not provide electricity to SJC. Ameresco has the contractual ability to obtain alternative fuels, such as natural gas or liquefied petroleum gas (LPG), without being required to obtain permissions from SJC.**
- *Who accepts the responsibility for compliance with air quality control requirements?*  
**Both SJC and Ameresco are responsible for their own air quality control requirements. Because SJC retains the flare, it is quite capable of satisfying its obligation to control LFG without assistance from Ameresco's LFGTE facility.**
- *What is the dependency of one facility on the other? If one shuts down, what are the limitations on the other to pursue outside business interests?*  
**As mentioned above, although Ameresco proposes to obtain up to 100% of its fuel from SJC in the form of LFG, it has proposed to install engines that can be fueled with any gaseous fuel. Furthermore, Ameresco has the contractual right to bring alternative fuels on site and use them in its engines. On the other hand, SJC is entirely capable of combusting 100% of the LFG in the existing flare, so it is not dependant on Ameresco for LFG control.**
- *Does one operation support the operation of the other? What are the financial arrangements of the two entities?*  
**Ameresco purchases LFG from SJC at a set price. The LFG is then used to fuel engine-driven generators to make electricity, which is sold to the electrical grid. Electricity is not supplied to SJC. Similarly, revenue from Ameresco is not shared with SJC; rather, the LFG is purchased at a set price.**

As shown in the guidance questions and responses above, SJC and Ameresco do not share a common control relationship. Ameresco has successfully rebutted the presumption of common control, so Ameresco and Foothill do not meet the requirements of Rule 2201 Section 3.37.1 to be considered the same stationary source.

**B. Section 3.37.2 Applicability:**

Electric, Gas, and Sanitary Services (including landfills and electric energy generation) belong to the same two-digit standard industrial classification code. In addition, the collection of the landfill gas, and the electrical generation produced by combusting the landfill gas in the proposed IC engine are a connected process. Therefore, Foothill and Ameresco meet the requirements of Section 3.37.2 of District Rule 2201 to be the same stationary source.

**C. Section 3.37.3 Applicability:**

Ameresco will be located at Foothill. Therefore, Foothill and Ameresco meet the requirements of Section 3.37.3 of District Rule 2201 to be the same stationary source.

**D. Section 3.37.4 Applicability:**

Ameresco will not produce light oil, heavy oil, or gas. Therefore, Ameresco does not meet the requirements of Section 3.37.4.

**E. Section 3.37 Applicability:**

Since Ameresco and Foothill do not meet the requirements of Section 3.37.1 of District Rule 2201, they are not the same stationary source. Ameresco is assigned a separate and distinct facility identification number (N-8247) from Foothill, and only emissions from units owned and operated by Ameresco will be considered to contribute to the emissions from the Ameresco Foothill LLC stationary source.

**II. Rules**

- Rule 2201 New and Modified Stationary Source Review Rule (12/18/08)
- Rule 2520 Federally Mandated Operating Permits (6/21/01)
- Rule 4001 New Source Performance Standards (4/14/99)
- Rule 4002 National Emission Standards for Hazardous Air Pollutants (5/20/04)
- Rule 4101 Visible Emissions (2/17/05)
- Rule 4102 Nuisance (12/17/92)
- Rule 4201 Particulate Matter Concentration (12/17/92)
- Rule 4311 Flares (6/18/09)
- Rule 4701 Stationary Internal Combustion Engines – Phase 1 (8/21/03)
- Rule 4702 Stationary Internal Combustion Engines – Phase 2 (1/18/07)
- Rule 4801 Sulfur Compounds (12/17/92)
- CH&SC 41700 Health Risk Assessment
- CH&SC 42301.6 School Notification
- Public Resources Code 21000-21177: California Environmental Quality Act (CEQA)
- California Code of Regulations, Title 14, Division 6, Chapter 3, Sections 15000-15387: CEQA Guidelines

**III. Location**

Ameresco is located at 6484 N. Waverly Rd. in Linden, California. The District has determined that this facility is not within 1,000 feet of the outer boundary of the nearest K-12 school. Therefore, the school notification requirements of California Health & Safety Code 42301.6 do not apply to this proposal.

#### **IV. Process Description**

Ameresco will use the landfill gas-fired IC engines to power generators that will produce electrical power to be added to the local power grid.

Landfill gas production results from chemical reactions and microbes acting upon the landfill waste as materials in a landfill begin to break down. As the landfill gas continues to be produced, pressure in the landfill begins to grow causing the gas to migrate to the surface of the landfill and be released into the atmosphere. Uncontrolled emissions of landfill gasses have resulted in explosions and fires at landfills, notably in Atlanta, Georgia in 1967 and in Winston-Salem, North Carolina in 1969. In addition, the migration of subsurface gasses has resulted in the contamination of ground water at some landfill sites. To address and prevent these common problems, landfill operations have more recently drilled wells into landfills, captured the LFG, and burned it in a flare in a safe and controlled manner. As an alternative, landfill operations have begun to burn the landfill gas in internal combustion (IC) engines driving electrical generators used to provide electrical power to onsite and offsite operations. Ameresco will purchase landfill gas from the landfill and combust the LFG in two identical 3,012 bhp IC engines, each connected to a 2,175 kW electrical generator. Each engine is also equipped with an oxidation catalyst and an SCR system as add-on pollution controls.

Naturally occurring landfill gas ideally has a composition of 55% methane and 45% carbon dioxide. However, landfill management techniques can considerably affect the concentration of methane and carbon dioxide in the gas. In practice, a typical landfill gas will have a composition of 45-50% methane, 35-45% carbon dioxide, 0-2 % oxygen, 1-15% nitrogen, and trace amounts of other compounds. Landfill gas collection systems are normally equipped with a pump used to pull the gas from the landfill. As a result, a negative pressure on the landfill can result in ambient air migrating into the top and perimeter of the landfill, supplying oxygen and nitrogen to the landfill gas. Typically, oxygen levels greater than 2% cause methane production to drop considerably. However, a landfill operator may use the introduction of air into the landfill to control excessive odors or keep landfill gas from migrating into areas around the landfill. With good landfill collection practices, landfill gas with can be obtained with stable methane content in the range between 50-55%.

One of the difficulties associated with LFGTE projects is the presence of siloxanes<sup>1</sup> and other contaminants in the LFG. While these contaminants are only present in trace concentrations, the potential impact on project viability can be considerable. In particular, combustion of siloxane-contaminated LFG produces silica fumes and hot silica dust, which tends to condense as silicates on any available surface. Silicates condensing on engine surfaces lead to dramatically increased wear and maintenance requirements, while silicates condensing after the engine can potentially coat and blind or poison the catalyst in a catalytic pollution control device, leading to substantial or complete failure of the control device long before the normal expected time of replacement.

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<sup>1</sup> Siloxanes are a class of silicone-containing organic compounds frequently found in LFG. The silicone is generally ascribed to increased use of silicone compounds in consumer products. To be clear, silicone is a polymer of alternating silicon and oxygen atoms with properties determined by the organic compound(s) connected to the silicon atoms.



To minimize the destructive effects of siloxanes in the LFG, operators have begun installing LFG treatment systems designed to remove siloxanes. Ameresco proposes to install a two-stage system employing two parallel adsorption canisters and a fixed-bed polishing system for additional siloxane removal. The canisters will operate in parallel, meaning that one will be treating the LFG while the other is being regenerated. Regeneration involves heating the canister to a temperature at which the siloxanes and other contaminants, including VOC, that have adsorbed into the silica gel revolatilize and are drawn off by the waste gas flare blower. The flare combusts the waste gas along with a stream of raw LFG as supplemental fuel; the combination is combusted at a temperature sufficient to ensure destruction of the air pollutants in the waste gas. Since the flare serves to destroy VOC, siloxanes, and other contaminants in the waste gas, it is an air pollution abatement device.

Foothill is currently permitted to burn the landfill gas in an existing flare. During periods of high landfill gas production, low engine demand, or engine maintenance, the engines may not be capable of consuming all of the landfill gas recovered. Therefore, Foothill is not proposing to remove the flare or modify its permit at this time.

## V. Equipment Listing

### Pre-Project Equipment Description:

Since these are all new emission units there is no pre-project equipment to describe.

### Post-Project Equipment Description:

- N-8247-1-0: 3,012 BHP GE ENERGY MODEL JGS616 LANDFILL GAS-FIRED LEAN BURN IC ENGINE POWERING A 2,175 KW ELECTRICAL GENERATOR AND SERVED BY A SILOXANE REMOVAL SYSTEM (SHARED WITH PERMIT UNIT N-8247-2), AN OXIDATION CATALYST, AND A SELECTIVE CATALYTIC REDUCTION SYSTEM
- N-8247-2-0: 3,012 BHP GE ENERGY MODEL JGS616 LANDFILL GAS-FIRED LEAN BURN IC ENGINE POWERING A 2,175 KW ELECTRICAL GENERATOR AND SERVED BY A SILOXANE REMOVAL SYSTEM (SHARED WITH PERMIT UNIT N-8247-1), AN OXIDATION CATALYST, AND A SELECTIVE CATALYTIC REDUCTION SYSTEM
- N-8247-3-0: SILOXANE REMOVAL SYSTEM SERVED BY A 5.64 MMBTU/HR ABUTEC MODEL HTF WASTE GAS-FIRED FLARE

## VI. Emission Control Technology Evaluation

IC engines such as the ones proposed by Ameresco emit many pollutants, including oxides of nitrogen (NO<sub>x</sub>), carbon monoxide (CO), and volatile organic compounds (VOC). CO and VOC emissions are generally the result of incomplete combustion in the engine, while NO<sub>x</sub> emissions result either from the oxidation of nitrogen in the fuel supply ("fuel NO<sub>x</sub>") or from the oxidation of nitrogen gas in the combustion air ("thermal NO<sub>x</sub>"). With LFG there is little or no fuel-bound nitrogen to produce fuel NO<sub>x</sub>, so essentially all NO<sub>x</sub> emissions are thermal NO<sub>x</sub>.

Thermal NO<sub>x</sub> production is based on several factors, including peak combustion temperature and residence time at the peak temperature. Lean-burn engines such as those proposed by Ameresco reduce NO<sub>x</sub> emissions by running in a fuel-lean state which reduces the peak combustion temperature and associated NO<sub>x</sub> emissions. A variety of other engine design elements allow for good combustion efficiency despite the lower peak combustion temperature, reducing emissions of CO and VOC.

IC engines are also potential sources of PM<sub>10</sub> and SO<sub>x</sub> emissions, although engines running on gaseous fuels generally have minimal emissions of both. LFG-fired engines, however, can have greater SO<sub>x</sub> and PM<sub>10</sub> emissions than a comparable natural gas-fired engine because of the presence of siloxanes and hydrogen sulfide (H<sub>2</sub>S) in the LFG. Combustion of H<sub>2</sub>S results in SO<sub>x</sub> emissions directly proportional to the concentration of H<sub>2</sub>S; when SO<sub>x</sub> control is required it is typically implemented by scrubbing H<sub>2</sub>S from the LFG before combustion. However, landfills generally do not produce gases with H<sub>2</sub>S concentrations sufficiently high to require pretreatment. For example, while a wastewater treatment plant digester might produce gas with an H<sub>2</sub>S concentration of 1,000 – 3,000 ppmv, the H<sub>2</sub>S concentration in LFG is commonly an order of magnitude lower.

Siloxanes are organic silicone compounds that, when combusted, produce silica particulate that can coat surfaces exposed to the exhaust gas and contribute to PM<sub>10</sub> emissions. These PM<sub>10</sub> emissions have not historically been controlled in LFG-fired engines, either through pretreatment of the LFG to remove siloxanes or through add-on controls; instead, operators have accepted that LFG-fired engines will experience greater wear and require more frequent maintenance than engines using other gaseous fuels.

Ameresco has proposed to control NO<sub>x</sub> emissions by the use of an SCR system for each engine. In this system, urea or ammonia is injected into the exhaust gas using one or more injection nozzles. The exhaust gas then passes through a catalyst, which allows the ammonia or urea to reduce the NO<sub>x</sub> molecules to gaseous nitrogen and water at temperatures in the range of 480 – 800 °F.

Upstream of the SCR system, the exhaust gas will pass through an oxidation catalyst to oxidize CO and VOC to CO<sub>2</sub> and gaseous hydrogen. This sort of two-way catalyst is distinct from the three-way catalysts common for rich-burn IC engines in that it does not control NO<sub>x</sub> in addition to CO and VOC. Ameresco has proposed the oxidation catalyst both as a mechanism for reducing CO and VOC emissions and as a mechanism to reduce silica fouling of the SCR catalyst downstream of the oxidation catalyst. Since the later is sturdier and more robust, it is expected to endure cleaning better and with less degradation than the SCR catalyst would, while the lower price of the oxidation catalyst compared with the SCR catalyst makes sacrificial use of the oxidation catalyst acceptable compared with the alternative of using the SCR alone without the protection of the oxidation catalyst.

## VII. General Calculations

### A. Assumptions

- Engine operation is 24 hr/day, 365 day/yr
- LFG HHV is 525 Btu/ft<sup>3</sup>
- Engine LFG flow rate is 942 ft<sup>3</sup>/min
- Flare LFG flow rate is 200 ft<sup>3</sup>/min
- LFG F-Factor is 9,399 ft<sup>3</sup>/MMBtu
- Engine brake-specific fuel consumption is 5,987 Btu/bhp-hr
- Facility-wide VOC emissions shall not exceed 19,999 lb/yr
- Facility-wide CO emissions shall not exceed 199,999 lb/yr
- Other assumptions stated when made

### B. Emission Factors

Ameresco has proposed the emission factors specified in Table 1 for the IC engines, after taking into consideration the effects of the add-on pollution controls.

Pollutant	Proposed EF	Source
NO <sub>x</sub>	0.15 g/bhp-hr	Applicant
SO <sub>x</sub>	150 ppmv influent H <sub>2</sub> S	Applicant
PM <sub>10</sub>	0.07 g/bhp-hr	Applicant
CO	1.8 g/bhp-hr	Applicant
VOC	0.20 g/bhp-hr	BACT
NH <sub>3</sub>	15 ppmv @ 15% O <sub>2</sub>	Applicant

SO<sub>x</sub> is proposed as 150 ppmv as H<sub>2</sub>S in the LFG. Since actual H<sub>2</sub>S concentration in the LFG is around 50 ppmv based on data from Foothill, there is adequate margin for compliance. SO<sub>x</sub> emissions will be calculated directly from the LFG H<sub>2</sub>S content.

Ameresco proposed a VOC limit of 20 ppmv as hexane @ 3% O<sub>2</sub> or 98% destruction efficiency based on the requirements of the landfill new source performance standard (NSPS). While the emission limit allows for calculation of the potential emissions, the alternative destruction efficiency requirement imposes no upper limit on emissions. For example, the default VOC concentration for LFG in the NSPS is 4,000 ppmv as hexane, which would result in an effluent concentration of 80 ppmv. Potential emission calculations must establish a firm upper limit on the potential emissions from any source operation, so the proposed limit does not satisfy the requirements for establishing the potential to emit.

The District has determined that the achieved-in-practice best available control technology for this type of source operation is a combined emission limit incorporating both compliance with the NSPS requirements and a firm emission limit. The emission limit, which cannot be exceeded under any circumstances, is 0.20 g/bhp-hr, which will be used to calculate potential emissions from these engines.

Ammonia (NH<sub>3</sub>) emissions are an unavoidable element of the SCR system, since it is impossible to ensure all the urea or ammonia injected into the exhaust stream reacts with NO<sub>x</sub>. Therefore, some quantity of ammonia “slip” is an unavoidable consequence of the SCR system. Ammonia emissions can also be calculated directly from the slip limit.

Ameresco has also proposed the emission factors specified in Table 2 for the flare. The proposed VOC emission factor ensures that VOC emissions from the siloxane removal system are sufficiently controlled by the flare to avoid violations of the landfill new source performance standard.

<b>Table 2: Flare Emission Factors</b>		
Pollutant	Proposed EF	Source
NO <sub>x</sub>	0.041 lb/MMBtu	Applicant
SO <sub>x</sub>	150 ppmv	Applicant
PM <sub>10</sub>	0.20 lb/MMBtu	Applicant
CO	0.20 lb/MMBtu	Applicant
VOC	0.14 lb/MMBtu	EPA document AP-42

Ameresco also proposed that the flare emissions be limited to 20 ppmv as hexane at 3% O<sub>2</sub> or 98% VOC destruction efficiency. However, as with the engines, these alternatives impose no upper limit on potential emissions. Therefore, a not-to-exceed emission factor from EPA Document AP-42 will be used to calculate potential flare emissions.

**C. Emission Calculations**

**1. Pre-Project Potential to Emit (PE1)**

Since these are all new emission units, PE1 is zero for all pollutants.

**2. Post-Project Potential to Emit (PE2)**

Since the engines are identical, the potential emissions will be identical.

N-8247-1-0, -2-0 (LFG-Fired IC Engines):

The proposed engines use SCR to achieve compliance with the 0.15 g/bhp-hr emission limit for NO<sub>x</sub>. While emission units equipped with SCR commonly require a less stringent emission limit when starting up, reflecting the time required for the SCR to reach operational temperature, Ameresco has proposed that no express startup emission limit is required. The time to reach operational temperature from a cold startup is approximately 20 minutes, during which time the engine is operating a much less than full load. In previous testing of NO<sub>x</sub> emissions on a smaller engine from the same manufacturer, Ameresco determined that the mass emission rate (on a lb/hr basis) did not exceed the mass emission limit for the engine operating at full load. Ameresco expects the proposed engines to display a similar consistency in emissions during the brief startup period. Therefore, it is expected that startup operations will not result in an exceedance of the potential daily emissions calculated below.

$$\begin{aligned} PE2_{NO_x} &= (0.15 \text{ g/bhp-hr}) \times (3,012 \text{ bhp}) \times (24 \text{ hr/day}) \div (453.6 \text{ g/lb}) = 23.9 \text{ lb/day} \\ PE2_{NO_x} &= (23.9 \text{ lb/day}) \times (365 \text{ day/yr}) = 8,724 \text{ lb/yr} \end{aligned}$$

$$\begin{aligned} PE2_{PM_{10}} &= (0.07 \text{ g/bhp-hr}) \times (3,012 \text{ bhp}) \times (24 \text{ hr/day}) \div (453.6 \text{ g/lb}) = 11.2 \text{ lb/day} \\ PE2_{PM_{10}} &= (11.2 \text{ lb/day}) \times (365 \text{ day/yr}) = 4,088 \text{ lb/yr} \end{aligned}$$

$$\begin{aligned} PE2_{CO} &= (1.8 \text{ g/bhp-hr}) \times (3,012 \text{ bhp}) \times (24 \text{ hr/day}) \div (453.6 \text{ g/lb}) = 286.9 \text{ lb/day} \\ PE2_{CO} &= (286.9 \text{ lb/day}) \times (365 \text{ day/yr}) = 104,719 \text{ lb/yr} \end{aligned}$$

$$\begin{aligned} PE2_{VOC} &= (0.20 \text{ g/bhp-hr}) \times (3,012 \text{ bhp}) \times (24 \text{ hr/day}) \div (453.6 \text{ g/lb}) = 31.9 \text{ lb/day} \\ PE2_{VOC} &= (31.9 \text{ lb/day}) \times (365 \text{ day/yr}) = 11,644 \text{ lb/yr} \end{aligned}$$

$$\begin{aligned} PE2_{NH_3} &= (15/10^6) \times (1 \text{ lb-mol}/379.5 \text{ ft}^3) \times (17 \text{ lb/lb-mol}) \times (5,655 \text{ ft}^3/\text{min}) \times (60 \text{ min/hr}) \times \\ &\quad (24 \text{ hr/day}) \times ((20.95 - 10.00) \div (20.95 - 15.00)) \\ PE2_{NH_3} &= 10.1 \text{ lb/day} \\ PE2_{NH_3} &= (10.1 \text{ lb/day}) \times (365 \text{ day/yr}) = 3,687 \text{ lb/yr} \end{aligned}$$

N-8247-3-0 (Waste-Gas Flare):

$$\begin{aligned} PE2_{NO_x} &= (0.041 \text{ lb/MMBtu}) \times (5.64 \text{ MMBtu/hr}) \times (24 \text{ hr/day}) = 5.5 \text{ lb/day} \\ PE2_{NO_x} &= (5.5 \text{ lb/day}) \times (365 \text{ day/yr}) = 2,008 \text{ lb/yr} \end{aligned}$$

$$\begin{aligned} PE2_{PM_{10}} &= (0.20 \text{ lb/MMBtu}) \times (5.64 \text{ MMBtu/hr}) \times (24 \text{ hr/day}) = 27.1 \text{ lb/day} \\ PE2_{PM_{10}} &= (27.1 \text{ lb/day}) \times (365 \text{ day/yr}) = 9,892 \text{ lb/yr} \end{aligned}$$

$$\begin{aligned} PE2_{CO} &= (0.20 \text{ lb/MMBtu}) \times (5.64 \text{ MMBtu/hr}) \times (24 \text{ hr/day}) = 27.1 \text{ lb/day} \\ PE2_{CO} &= (27.1 \text{ lb/day}) \times (365 \text{ day/yr}) = 9,892 \text{ lb/yr} \end{aligned}$$

$$\begin{aligned} PE2_{VOC} &= (0.14 \text{ lb/MMBtu}) \times (5.64 \text{ MMBtu/hr}) \times (24 \text{ hr/day}) = 19.0 \text{ lb/day} \\ PE2_{VOC} &= (19.0 \text{ lb/day}) \times (365 \text{ day/yr}) = 6,935 \text{ lb/yr} \end{aligned}$$

N-8247-1-0, '-2-0, '-3-0:

When calculating SO<sub>x</sub> emissions, it is assumed that all of the collected LFG, with the specified concentration of H<sub>2</sub>S, is routed to a single engine or to the flare. The total LFG flow rate assumes 942 ft<sup>3</sup>/min for each engine and 200 ft<sup>3</sup>/min for the flare, for a total of 2,084 ft<sup>3</sup>/min. Note that this calculation actually produces the maximum capacity to emit SO<sub>x</sub> from the entire LFGTE facility. To provide for operational flexibility for the various emission units, the potential emissions calculated below will be ascribed to each engine and to the flare, because any one of these emission units could emit all of the SO<sub>x</sub>, but no combination of these emission units could emit more than this amount.

$$\begin{aligned} PE_{SO_x} &= (150/10^6) \times (1 \text{ lb-mol}/379.5 \text{ ft}^3) \times (1 \text{ SO}_2/\text{H}_2\text{S}) \times (64 \text{ lb/lb-mol}) \times (2,084 \text{ ft}^3/\text{min}) \\ &\quad \times (60 \text{ min/hr}) \times (24 \text{ hr/day}) \\ PE2_{SO_x} &= 75.9 \text{ lb/day} \\ PE2_{SO_x} &= (75.9 \text{ lb/day}) \times (365 \text{ day/yr}) = 27,704 \text{ lb/yr} \end{aligned}$$

Potential emissions are summarized in Table 3 below:

<b>Table 3: Post-Project Potential to Emit (PE2)</b>			
Unit	Pollutant	PE2 (lb/day)	PE2 (lb/yr)
N-8247-1-0	NO <sub>x</sub>	23.9	8,724
	SO <sub>x</sub>	75.9	27,704
	PM <sub>10</sub>	11.2	4,088
	CO	286.9	104,719
	VOC	31.9	11,644
	NH <sub>3</sub>	10.1	3,687
N-8247-2-0	NO <sub>x</sub>	23.9	8,724
	SO <sub>x</sub>	75.9	27,704
	PM <sub>10</sub>	11.2	4,088
	CO	286.9	104,719
	VOC	31.9	11,644
	NH <sub>3</sub>	10.1	3,687
N-8247-3-0	NO <sub>x</sub>	5.5	2,008
	SO <sub>x</sub>	75.9	27,704
	PM <sub>10</sub>	27.1	9,892
	CO	27.1	9,892
	VOC	19.0	6,935

### 3. Quarterly Net Emissions Change (QNEC)

The QNEC is calculated solely to establish emissions that are used to complete the District's Permit Administration System emissions profile screen. Detailed QNEC calculations are included in Appendix E.

## D. Stationary Source Calculations

### 1. Pre-Project Stationary Source Potential to Emit (SSPE1)

Pursuant to Section 4.9 of District Rule 2201, the Pre-Project Stationary Source Potential to Emit (SSPE1) is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of emission reduction credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions that have occurred at the source, and which have not been used on-site.

Since the Ameresco LFGTE facility is an entirely new stationary source, SSPE1 is zero for all pollutants.

## 2. Post-Project Stationary Source Potential to Emit (SSPE2)

Pursuant to Section 4.10 of District Rule 2201, the Post Project Stationary Source Potential to Emit (SSPE2) is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of emission reduction credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions that have occurred at the source, and which have not been used on-site.

As previously noted, the facility-wide VOC emissions are limited to no more than 19,999 lb/yr and CO emissions are likewise limited to 199,999 lb/yr. Ameresco proposed these specific limiting condition (SLCs) in order to ensure the facility will not exceed the major source and offset thresholds for VOC or CO. In addition, the potential emissions previously calculated for SO<sub>x</sub> actually represent the site-wide potential emissions, since SO<sub>x</sub> emissions are dependant on the H<sub>2</sub>S content of the LFG. Only a limited amount of LFG and associated H<sub>2</sub>S comes on-site in any given day or year, so SO<sub>x</sub> are emissions are likewise limited no matter which emission unit, or combination of units, burns the H<sub>2</sub>S and emits the resulting SO<sub>x</sub>.

	NO <sub>x</sub>	SO <sub>x</sub>	PM <sub>10</sub>	CO	VOC
N-8247-1-0	8,724	27,704	4,088	199,999	19,999
N-8247-2-0	8,724		4,088		
N-8247-3-0	2,008		9,892		
<b>SSPE2</b>	<b>19,456</b>	<b>27,704</b>	<b>18,068</b>	<b>199,999</b>	<b>19,999</b>

## 3. Major Source Determination

Pursuant to Section 3.23 of District Rule 2201, a Major Source is a stationary source with post-project emissions, or SSPE2 equal to or exceeding one or more of the following threshold values. However, Section 3.23.2 states, "for the purposes of determining major source status, the SSPE2 shall not include the quantity of emission reduction credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions that have occurred at the source, and which have not been used on-site."

	NO <sub>x</sub>	SO <sub>x</sub>	PM <sub>10</sub>	CO	VOC
<b>SSPE2</b>	<b>19,456</b>	<b>27,704</b>	<b>18,068</b>	<b>199,999</b>	<b>19,999</b>
<b>Major Source Threshold</b>	<b>20,000</b>	<b>140,000</b>	<b>140,000</b>	<b>200,000</b>	<b>20,000</b>
<b>Major Source?</b>	<b>No</b>	<b>No</b>	<b>No</b>	<b>No</b>	<b>No</b>

As shown in Table 5, Ameresco will not be a major source for any pollutant.

Effective July 15, 2008 the District was required to implement the requirements of Title 40, Code of Federal Regulations, Part 51.165 and the EPA Emission Offset

Interpretive Ruling (Part 51 – Appendix S) for PM<sub>2.5</sub>. Under these requirements a major source of PM<sub>2.5</sub> is defined as one with the potential to emit 100 ton/yr (200,000 lb/yr) or more of PM<sub>2.5</sub>. Since PM<sub>2.5</sub> is a subset of PM<sub>10</sub>, it is evident that SSPE2 for PM<sub>2.5</sub> emissions is less than or equal to 18,068 lb/yr; since the major source threshold for PM<sub>2.5</sub> is 200,000 lb/yr this facility is not a major source for PM<sub>2.5</sub>. No further discussion of PM<sub>2.5</sub> emissions is required in this evaluation.

#### **4. Baseline Emissions**

Pursuant to District Rule 2201, Section 3.7, BE for any pollutant is equal to the pre-project potential to emit for any emissions unit located at a non-major source. For an emission unit at a major source, BE is equal to the historical actual emissions for that emission unit. However, for a new emission unit both HAE and PE1 are zero.

#### **5. SB288 Major Modification**

An SB288 Major Modification is defined in 40 CFR Part 51.165 (in effect on December 19, 2002) as "*any physical change in or change in the method of operation of a major stationary source that would result in a significant net emissions increase of any pollutant subject to regulation under the Act.*" As shown in Section VII.D.3, Ameresco is not a major source for any pollutant, and therefore cannot undergo an SB288 major modification. No further discussion is required.

#### **6. Federal Major Modification**

Section 3.17 of Rule 2201 specifies that a major modification is as defined in 40 CFR 51.165 and Part D of Title I of the Clean Air act. These provisions define a major modification as a significant increase in emissions at a major stationary source. As shown in Section VII.D.3 of this document, Ameresco will not be a major source for any pollutant, and therefore cannot undergo a federal major modification. No further discussion is required.



## VIII. Compliance

### Rule 2201 New and Modified Stationary Source Review Rule

#### A. Best Available Control Technology (BACT)

##### 1. BACT Applicability

BACT requirements are triggered on a pollutant-by-pollutant basis and on an emissions unit-by-emissions unit basis for the following<sup>2</sup>:

- a. Any new emissions unit with a potential to emit exceeding two pounds per day,
- b. The relocation from one Stationary Source to another of an existing emissions unit with a potential to emit exceeding two pounds per day,
- c. Modifications to an existing emissions unit with a valid Permit to Operate resulting in an AIPE exceeding two pounds per day, and/or
- d. Any new or modified emissions unit, in a stationary source project, which results in an SB288 Major Modification or a Federal Major Modification.

As shown in Section VII.C.2, the engines each have potential emissions in excess of 2.0 lb/day for each pollutant. However, SSPE2 for CO does not exceed 200,000 lb/yr, so BACT is not triggered for CO.

Permit unit N-8247-3-0 is for a siloxane removal system served by a flare. It is clear that the flare is an air pollution abatement device, serving to destroy siloxanes, VOC, and other contaminants in the waste gas. BACT is triggered on an emission unit-by-emission unit basis, but since the concept of an emission unit includes a source operation, while the definition of a source operation specifically excludes an air pollution abatement operation, BACT can only be triggered for the emissions unit itself and not by an air pollution abatement device. The siloxane removal system has the potential to emit 14.8 pounds of VOC in any one day even after the control device. Therefore, BACT is triggered for VOC, but cannot be triggered for NO<sub>x</sub>, SO<sub>x</sub>, PM<sub>10</sub>, and CO because those pollutants are byproducts of the air pollution abatement device (the flare). While the siloxane removal system also has the potential to emit sulfur compounds, siloxanes, and various other contaminants, none of these are classified as affected pollutants under District Rule 2201, so BACT is not required for these pollutants under the rule.

##### 2. BACT Guideline

District BACT Guideline 3.3.13, which addressed waste gas-fired IC engines subject to permitting requirements, was rescinded on August 22, 2008 and has not been replaced. Therefore, no existing BACT Guideline covers the proposed LFG-fired engines.

The siloxane removal system is not directly covered by any existing BACT Guideline.

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<sup>2</sup> Except for CO emissions from a new or modified emissions unit at a Stationary Source with an SSPE2 of less than 200,000 pounds per year of CO.

### 3. BACT Determination

As shown by the Top-Down BACT determination presented in Appendix B, BACT is satisfied by the following:

N-8247-1-0, '-2-0 (LFG-Fired IC Engines):

NO<sub>x</sub>: 0.15 g/bhp-hr  
SO<sub>x</sub>: LFG H<sub>2</sub>S content of 150 ppmv  
PM<sub>10</sub>: 0.07 g/bhp-hr  
VOC: 0.20 g/bhp-hr

N-8247-3-0 (Waste Gas-Fired Flare):

VOC: 98% control efficiency or VOC emissions of 20 ppmvd (as hexane) @ 3% O<sub>2</sub>

## B. Offsets

### 1. Offset Applicability

Pursuant to Section 4.5.3 of the rule, emission offsets are required if SSPE2 equals or exceeds the following emission offset threshold levels for any one affected pollutant:

	NO <sub>x</sub>	SO <sub>x</sub>	PM <sub>10</sub>	CO	VOC
SSPE1	0	0	0	0	0
SSPE2	19,456	27,704	18,068	199,999	19,999
Offset Threshold	20,000	54,750	29,200	200,000	20,000
Offsets Triggered?	No	No	No	No	No

As shown in Table 6, offsets are not required for any pollutant.

### 2. Quantity of Offsets Required

Offsets are not required for this proposal. No further discussion is required.

## C. Public Notice

### 1. Applicability

Pursuant to Section 5.4 of the rule, public notification and publication are required for the following types of applications:

#### 5.4.1 New Major Sources, Federal Major Modifications, and SB288 Major Modifications

As shown in Section I, Ameresco is a new stationary source. As shown in Section VII.D.3, Ameresco is not a major source for emissions of any pollutant. Public notification is not required under this provision.

**5.4.2 Applications which include a new emissions unit with a Potential to Emit greater than 100 pounds during any one day for any one affected pollutant**  
 As shown in Section VII.C.2, each engine has the potential to emit CO in excess of 100 pounds in any one day. Public notification is required under this provision.

**5.4.3 Modifications that increase SSPE1 from a level below the emissions offset threshold level to a level exceeding the emissions offset threshold level for one or more pollutants**  
 This proposal is for a new stationary source rather than a modification of an existing stationary source. Public notification is not required under this provision.

**5.4.4 New stationary sources with SSPE2 exceeding the emissions offset threshold level for one or more pollutants**  
 As shown in Table 6 above, SSPE2 does not exceed the offset threshold level for any pollutant. Public notification is not required under this provision.

**5.4.5 Any permitting action resulting in a Stationary Source Project Increase in Permitted Emissions (SSIPE) exceeding 20,000 pounds per year for any one pollutant**

<b>Table 7: SSIPE (lb/yr)</b>					
	<b>NO<sub>x</sub></b>	<b>SO<sub>x</sub></b>	<b>PM<sub>10</sub></b>	<b>CO</b>	<b>VOC</b>
<b>SSPE2</b>	19,456	27,704	18,068	199,999	19,999
<b>SSPE1</b>	0	0	0	0	0
<b>SSIPE = SSPE2 – SSPE1</b>	19,456	27,704	18,068	199,999	19,999
<b>SSIPE &gt; 20,000?</b>	No	Yes	No	Yes	No

As shown in Table 7, SSIPE exceeds 20,000 lb/yr for SO<sub>x</sub> and CO. Public notification is required under this provision.

**2. Public Notice Action**

As shown above, public notification is required under several provision of Rule 2201, Section 5.4. Therefore, public notice documents will be submitted to the California Air Resources Board (CARB) and a public notice will be published in a local newspaper of general circulation prior to the issuance of the ATC for this equipment.

#### **D. Daily Emission Limitation (DEL)**

Daily Emissions Limitations (DELs) and other enforceable conditions are required by Section 3.15 to restrict a unit's maximum daily emissions to a level at or below the emissions associated with the maximum design capacity. Per Sections 3.15.1 and 3.15.2, the DEL must be contained in the latest ATC and contained in or enforced by the latest PTO, and enforceable, in a practical manner, on a daily basis. DELs are also required to enforce the applicability of BACT. The following conditions will be included on the ATCs:

##### N-8247-1-0, '-2-0 (LFG-Fired IC Engines):

- *This engine shall be fired exclusively with landfill gas. [District Rule 2201]*
- *Emissions from this landfill gas-fired engine shall not exceed 0.15 g-NO<sub>x</sub>/bhp-hr, 0.07 g-PM<sub>10</sub>/bhp-hr, 1.8 g-CO/bhp-hr, 0.20 g-VOC/bhp-hr, and 15 ppmvd NH<sub>3</sub> at 15% O<sub>2</sub>. [District Rules 2201 and 4102]*

##### N-8247-3-0 (Waste gas-fired flare):

- *This flare shall be fired with waste gas from the siloxane removal system, with landfill gas as supplemental fuel and propane for startup. [District Rule 2201]*
- *Emissions from this waste gas-fired flare shall not exceed 0.041 lb-NO<sub>x</sub>/MMBtu, 0.20 lb-PM<sub>10</sub>/MMBtu, 0.20 lb-CO/MMBtu, and 0.14 lb-VOC/MMBtu. [District Rule 2201]*

The DEL for SO<sub>x</sub> must, as explained in Section VII.C.2 of this document, reflect the facility-wide potential for SO<sub>x</sub> emissions. In addition, Ameresco has proposed specific limiting conditions for both VOC and CO. These conditions will limit the potential emissions of CO and VOC from all emission units at this stationary source.

##### N-8247-1-0, '-2-0, '-3-0:

- *The concentration of sulfur compounds in the landfill gas entering this stationary source shall not exceed 150 ppmvd as H<sub>2</sub>S. [District Rule 2201]*
- *The landfill gas flow rate to this stationary source shall not exceed 2,084 scf/min. [District Rule 2201]*
- *CO emissions from this stationary source shall not exceed 199,999 pounds in any rolling 12-consecutive-month period. [District Rule 2201]*
- *VOC emissions from this stationary source shall not exceed 19,999 pounds in any rolling 12-consecutive-month period. [District Rule 2201]*

## **E. Compliance Assurance**

### **1. Source Testing**

The engines associated with this proposal are subject to District Rule 4702, which specifies source testing requirements for these units. Therefore, the source testing requirements shall be discussed in the portions of this document devoted to the applicable rule.

The waste gas-fired flare is exempt from the requirements of District Rule 4311 (Flares). However, the flare is an air pollution abatement device for controlling VOC and other contaminant emissions from the siloxane removal system. Pursuant to SSP-1705, *Source Testing Frequency*, testing to demonstrate compliance with the VOC control efficiency requirement or emission limit is required upon initial startup and annually thereafter. In addition, source test data for both VOC and CO is required to enable accurate documentation of compliance with the specific limiting conditions for those pollutants. The following conditions will be included on the ATC:

- *Source testing to measure the VOC and CO emission concentrations, and NMOC emissions and destruction efficiency, shall be conducted within 90 days of initial startup and annually thereafter. [District Rule 2201]*
- *Source testing shall be conducted using EPA Method 25, 25C, or 18 (for VOC concentration), EPA Method 10 or 10B or ARB Method 100 (for CO concentration), EPA Method 3 or 3A (for oxygen concentration), and NMOC (ppmv) - EPA Method 18, 25, 25A, or 25C. [District Rule 2201]*
- *Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081]*
- *The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]*

### **2. Monitoring**

The engines associated with this proposal are subject to District Rule 4702, which specifies monitoring requirements for these units. In addition, the flare is subject to District Rule 4311, which specifies monitoring requirements for this unit. Therefore, these monitoring requirements shall be discussed in the portions of this document devoted to the applicable rules.

In addition, this facility is subject to a fuel sulfur content limit and resulting SO<sub>x</sub> emission limit. LFG cannot be certified to comply with any particular fuel sulfur content as natural gas or liquefied petroleum gas are, and Foothill landfill is not required to monitor the

LFG sulfur content. Therefore, the following conditions will be included on the ATC to ensure and demonstrate compliance with the SO<sub>x</sub> limit:

N-8247-1-0, '-2-0, '-3-0:

- *The sulfur compound content of the landfill gas entering this stationary source shall be monitored and recorded monthly. After four consecutive monthly tests show compliance, the monitoring frequency may be reduced to once every calendar quarter. If quarterly monitoring shows an exceedance of the limit, then monthly monitoring shall resume and continue until four consecutive months of monitoring show compliance with the limit. Once compliance with the limit is shown for four consecutive months, then the monitoring frequency may return to quarterly. Monitoring shall not be required in any month during which neither the engines nor the flare operate. Records of monitoring results shall be maintained as required elsewhere in this permit. [District Rule 2201]*
- *Monitoring of the landfill gas sulfur compound content shall be performed using Draeger tubes or an alternative method approved in writing by the District. [District Rule 2201]*

### **3. Record Keeping**

The engines associated with this proposal are subject to District Rule 4702, which specifies record keeping requirements for these units. Furthermore, the flare is subject to District Rule 4311, which specifies record keeping requirements for this unit. Therefore, the record keeping requirements shall be discussed in the portions of this document devoted to the applicable rules.

In addition, Ameresco has proposed SLCs of 19,999 lb-VOC/yr and 199,999 lb-CO/yr, to be enforced by appropriate record keeping. The following condition will be included on the ATCs to ensure adequate record keeping and enforce the SLCs:

N-8247-1-0, '-2-0 (LFG-Fired IC Engines):

- *Permittee shall maintain records of actual gross electrical output from this engine, in kW-hr. [District Rule 2201]*
- *Permittee shall maintain records of actual VOC and CO emissions from this LFG-fired engine. Emissions shall be calculated as follows: (actual gross electrical output, in kW-hr) x (1.341 bhp/kW) x (emission factor calculated from most recent source test data for that pollutant, g/bhp-hr) ÷ (453.6 g/lb) ÷ (0.96). [District Rule 2201]*
- *Permittee shall maintain records of actual VOC and CO emissions from this stationary source. Records for comparison with the annual VOC and CO emission limit shall be updated at least once each calendar month. [District Rule 2201]*

N-8247-3-0 (Waste Gas-Fired Flare):

- *Permittee shall maintain records of actual VOC and CO emissions from this waste gas-fired flare. Emissions shall be calculated as follows: (heat input to the flare, MMBtu) x (emission factor calculated from most recent source test data for that pollutant, lb/MMBtu). [District Rule 2201]*
- *Permittee shall maintain records of actual VOC and CO emissions from this stationary source. Records for comparison with the annual VOC emission limit shall be updated at least once each calendar month. [District Rule 2201]*
- *All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070]*

#### **4. Reporting**

The engines associated with this proposal are subject to District Rule 4702, which specifies reporting requirements for these units. In addition, the flare is subject to District Rule 4311, which specifies reporting requirements for this unit. Therefore, the reporting requirements shall be discussed in the portions of this document devoted to the applicable rules. No further discussion is required.

#### **5. Installation, Operation, and Maintenance**

Pursuant to Sections 5.6.2 and 5.6.3 of the rule, an ATC will include conditions to ensure that the new or modified source is built according to the specifications and plans included in the application, or which are necessary to assure construction and operation in the manner assumed in the application review. The following conditions will be included on the ATCs to ensure proper installation, operation, and maintenance:

N-8247-1-0, '-2-0, '-3-0:

- *All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201]*
- *Permittee shall install, calibrate, and maintain in operation a volumetric, totalizing, non-resettable gas flow meter to measure the volume of landfill gas entering this stationary source. [District Rule 2201]*

#### **F. Ambient Air Quality Analysis**

Section 4.14.1 of this Rule requires that an ambient air quality analysis (AAQA) be conducted for the purpose of determining whether a new or modified Stationary Source will cause or make worse a violation of an air quality standard. The Technical Services Division of the SJVAPCD conducted the required analysis. Refer to Appendix D of this document for the AAQA summary sheet.

The proposed location is in an attainment area for NO<sub>x</sub>, PM<sub>10</sub>, CO, and SO<sub>x</sub>. As shown by the AAQA summary sheet the proposed equipment will not cause a violation of an air quality standard for NO<sub>x</sub>, CO, or SO<sub>x</sub>.

Pollutant Name	1 Hour	3 Hours	8 Hours.	24 Hours	Annual
CO	Pass	X	Pass	X	X
NO <sub>x</sub>	Pass <sup>1</sup>	X	X	X	Pass
SO <sub>x</sub>	Pass	Pass	X	Pass	Pass
PM <sub>10</sub>	X	X	X	Pass <sup>2</sup>	Pass <sup>2</sup>

\*Results were taken from the attached PSD spreadsheet.

<sup>1</sup>The project was compared to the 1-hour NO<sub>2</sub> National Ambient Air Quality Standard that became effective on April 12, 2010 using the District's approved procedures. The Ozone Limiting Method (OLM) or Plume Volume Molar Ratio Method (PVMRM) was used in accordance with the District's *Assessment of Non-Regulatory Options in AERMOD – Specifically OLM and PVMRM*. A completed AERMOD Non-Regulatory Option checklist is attached.

<sup>2</sup>The criteria pollutants are below EPA's level of significance as found in 40 CFR Part 51.165 (b)(2).

### Rule 2520 Federally Mandated Operating Permits

As shown in Section VII.D.3 of this document, Ameresco is not a major source for any pollutant. In addition, Ameresco includes two stationary IC engines that are subject to NSPS Subpart JJJJ and this would normally make this facility subject to the Title V permitting requirement of the rule as specified in Section 2.4. However, Section 2.4 specifically provides for the exemption in Section 4.2 for NSPS and NESHAP where USEPA, in promulgating the NSPS or NESHAP, gave the affected facility a deferral of, or exemption from the Part 70 (Title V) permit requirement. 40 CFR 60.4230(c) specifically states that an area source subject to Subpart JJJJ is not required to obtain a Part 70 permit provided the facility is not required to obtain a permit under 40 CFR 70.3 for a reason other than its status as an area source subject to Subpart JJJJ. Since Ameresco is not a major source for any pollutant, and is not subject to any other NSPS or NESHAP, it is exempt from Rule 2520 under Section 4.2. No further discussion is required.

### Rule 4001 New Source Performance Standards (NSPS)

This rule incorporates by reference the NSPS specified in Title 40 Code of Federal Regulations, Part 60 (40 CFR 60). Subpart JJJJ applies to stationary spark ignition internal combustion engines such as those in this proposal. This subpart includes emission limitations for NO<sub>x</sub>, CO, and VOC from engines it applies to, along with monitoring, reporting, and record keeping requirements. The emission limits in this subpart are compared with the limits for the proposed engines in the following table:

	Subpart JJJJ Limit	Proposed Emissions	Compliant?
NO <sub>x</sub>	3.0 g/bhp-hr	Start-up = 0.50 g/bhp-hr Steady State = 0.15 g/bhp-hr	Yes
CO	5.0 g/bhp-hr	1.8 g/bhp-hr	Yes
VOC	1.0 g/bhp-hr	0.14 g/bhp-hr	Yes



VOC emissions from the proposed engines can be calculated as follows from the potential emissions calculated Section VII.C.2:

$$EF = (22.5 \text{ lb /day}) \times (1 \text{ day/24 hr}) \times (453.6 \text{ g/lb}) \div (3,012 \text{ bhp}) = 0.14 \text{ g/bhp-hr}$$

As shown above, Ameresco has proposed engines that will comply with the NSPS Subpart JJJJ requirements. No further discussion of this subpart is required.

NSPS Subpart WWW specifies the requirements for landfills above certain size thresholds and which have the potential to emit non-methane organic compounds (NMOC) above a certain threshold. Foothill Landfill (N-4070) is subject to the requirements of Subpart WWW, but Ameresco is a separate stationary source not directly subject to this subpart. However, EPA guidance indicates that LFGTE projects such as this are still required to comply with the NMOC emission limit in this subpart. Both the engines and the flare combust LFG and are subject to the NMOC control requirements in this subpart. The following conditions will be included on the ATCs to ensure compliance:

N-8247-1-0, '-2-0 (LFG-Fired IC Engines):

- *Either the non-methane organic compound (NMOC) emissions from this landfill gas-fired engine shall not exceed 20 ppmvd (as hexane) at 3% O<sub>2</sub> or the NMOC destruction efficiency shall be at least 98%. [District Rule 2201 and 40 CFR 60.752(b)(2)(iii)(B)]*

N-8247-3-0 (Waste Gas-Fired Flare):

- *Either the non-methane organic compound (NMOC) emissions from this waste gas-fired flare shall not exceed 20 ppmvd (as hexane) at 3% O<sub>2</sub> or the NMOC destruction efficiency shall be at least 98%. [District Rule 2201 and 40 CFR 60.752(b)(2)(iii)(B)]*

**Rule 4002 National Emission Standards for Hazardous Air Pollutants (HESHAP)**

This rule incorporates by reference the NESHAP from 40 CFR 61 and 40 CFR 63. Subpart ZZZZ establishes emission limits and operational limits for stationary reciprocating internal combustion engines located at major sources and area sources of HAP. Since an area source of HAP is any stationary source that is not a major source of HAP, this subpart applies to any stationary reciprocating IC engine. Pursuant to §63.6590(a)(2)(iii), Ameresco's proposal is subject to this Subpart as a new facility at an area source of HAP because they will commence construction on or after June 12, 2006. However, pursuant to §63.6590(c) a new stationary reciprocating IC engine meets the requirements of this subpart by complying with the requirements of 40 CFR 60, Subpart JJJJ for spark ignition engines. Therefore, compliance with Rule 4001 will ensure compliance with Rule 4002, and no further discussion is necessary.

**Rule 4101 Visible Emissions**

This rule defines and regulates visible emissions of air contaminants. The following condition will be included on each ATC to ensure compliance:

N-8247-1-0, '-2-0, '-3-0:

- *No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]*

**Rule 4102 Nuisance**

This rule prohibits discharge of air contaminants which could cause injury, detriment, nuisance or annoyance to the public. The following condition will be included on each ATC to ensure compliance with this requirement:

N-8247-1-0, '-2-0, '-3-0:

- *No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]*

**California Health & Safety Code 41700 (Health Risk Assessment)**

District Policy APR 1905, *Risk Management Policy for Permitting New and Modified Sources*, specifies that for an increase in emissions associated with a proposed new source or modification, the District must perform an analysis to determine the possible impact to the nearest resident or worksite.

An HRA is not required for a project with a total facility prioritization score of less than or equal to one. According to the Technical Services Memo for this project (Appendix D), the total facility prioritization score including this project was less than or equal to one. Therefore, no further analysis is required to determine the impact from this project and compliance with the District's Risk Management Policy is expected.

<b>RMR Summary</b>				
<b>Categories</b>	<b>Type of Unit (Unit 1-0, 2-0)</b>	<b>Type of Unit (Unit 3-0)</b>	<b>Project Totals</b>	<b>Facility Totals</b>
<b>Prioritization Score</b>	0.09 ea.	0.01	0.186	0.186
<b>Acute Hazard Index</b>	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>
<b>Chronic Hazard Index</b>	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>
<b>Maximum Individual Cancer Risk (10<sup>-6</sup>)</b>	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>
T-BACT Required?	<b>No</b>	<b>No</b>		
Special Permit Conditions?	<b>Yes</b>	<b>Yes</b>		

<sup>3</sup>Acute and Chronic Hazard Index and Maximum Individual Cancer Risk were not calculated since the total facility prioritization score was less than 1.0.

The technical services memo requires the following special permit conditions to ensure the validity of the health risk assessment result.

N-8247-1-0, '-2-0 (LFG-Fired IC Engines):

- *The engine exhaust stack shall have a minimum height of 40 feet above the ground, and a maximum inside diameter of 20 inches at the point where the exhaust gas is emitted to the atmosphere. [District Rules 2201 and 4102]*

N-8247-3-0 (Waste Gas-Fired Flare):

- *The flare shall have a minimum stack height of 50 feet above the ground. [District Rules 2201 and 4102]*

**Rule 4201 Particulate Matter Concentration**

This rule prohibits the emission of particulate matter at a concentration in excess of 0.1 grain per cubic foot of exhaust gas at dry standard conditions. The emission limit for each of these engines is 0.07 g/bhp-hr, which can be converted to an exhaust concentration as follows:

$$C = (0.07 \text{ g/bhp-hr}) \times (15.432 \text{ gr/g}) \times (1 \text{ bhp-hr}/5,987 \text{ Btu}) \times (1 \text{ MMBtu}/9,399 \text{ ft}^3) \times (10^6 \text{ Btu/MMBtu})$$
$$C = 0.019 \text{ gr/ft}^3$$

Since 0.019 gr/ft<sup>3</sup> is less than the rule limit of 0.1 gr/ft<sup>3</sup>, compliance with this rule is expected.

The emission limit for the flare is 0.20 lb/MMBtu, which can be converted to an exhaust concentration as follows:

$$C = (0.20 \text{ lb/MMBtu}) \times (5.64 \text{ MMBtu/hr}) \times (7,000 \text{ gr/lb}) \div [(2,084 \text{ ft}^3/\text{min}) \times (60 \text{ min/hr})]$$
$$C = 0.063 \text{ gr/ft}^3$$

Since 0.063 gr/ft<sup>3</sup> is less than the rule limit of 0.1 gr/ft<sup>3</sup>, compliance with this rule is expected. The following condition will be included on each ATC to ensure compliance:

N-8247-1-0, '-2-0, '-3-0:

- *Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]*

**Rule 4311 Flares**

This rule regulates NO<sub>x</sub>, SO<sub>x</sub>, and VOC emissions from various flares. However, in accordance with Section 4.3 of the rule, any flare subject located at a stationary source with potential emissions less than 20,000 lb/yr for NO<sub>x</sub> and VOC is exempt from the requirements of this rule except for the record keeping requirement of Section 6.1.4. The latter condition requires the permittee to maintain records demonstrating that NO<sub>x</sub> and VOC emissions are below the threshold. The potential to emit NO<sub>x</sub> at this facility is less than 20,000 lb/yr, while Ameresco has proposed an SLC (incorporated into the DEL conditions presented above) to ensure VOC emissions do not equal or exceed 20,000 lb/yr. Therefore, the flare is exempt from this rule and no further discussion is required.

**Rule 4701 Internal Combustion Engines – Phase 1**

This rule regulates NO<sub>x</sub>, CO, and VOC emissions from various classes of IC engines. However, pursuant to Section 7.6.3.3 of Rule 4702, an engine subject to various requirements of Rule 4702 shall not be subject to the requirements of Rule 4701 as of the date it is required to comply with Rule 4702. These engines are subject to the requirements of Rule 4702 and will be required to comply with that rule upon startup. Therefore, these engines are not subject to the requirements of Rule 4701. No further discussion is required.

**Rule 4702 Internal Combustion Engines – Phase 2**

This rule regulates NO<sub>x</sub>, CO, and VOC emissions from various classes of IC engines. These engines are full-time (as opposed to emergency or low-use) stationary engines not used in military tactical equipment, and therefore are not eligible for any of the exemptions in Section 4.0. Therefore, these engines are subject to the requirements of this rule.

Section 5.1 specifies the emission limits for engines subject to this rule. The applicable rule limits are compared with the engine emission limits and the NSPS Subpart JJJJ requirements in the following table:

Engine Type	NO <sub>x</sub>	CO	VOC
<b>2. Lean-Burn</b>			
a. Two stroke, gaseous fueled, less than 100 horsepower	75 ppmv or 85 % reduction	2000 ppmv	750 ppmv
b. All other engines	65 ppmv or 90 % reduction	2000 ppmv	750 ppmv
Subpart JJJJ Requirement	220 ppmv	610 ppmv	80 ppmv <sup>†</sup>
N-8247-1-0, '-2-0	14 ppmv	271 ppmv	41 ppmv

<sup>†</sup> As pentane, equivalent to 370 ppmv as methane

While the Subpart JJJJ requirements were previously specified in the discussion of Rule 4001 and given in g/bhp-hr, the NSPS also specifies these emission limits as equivalent concentrations. For convenience, these concentrations are used for comparison with the limits in the District rule.

NO<sub>x</sub> emissions are converted from the g/bhp-hr emission limit to an equivalent concentration:

$$C = (0.15 \text{ g/bhp-hr}) \times (1 \text{ bhp-hr/5,987 Btu}) \times (1 \text{ MMBtu/9,399 ft}^3) \times (10^6 \text{ Btu/MMBtu}) \times \\ (1 \text{ lb/453.6 g}) \times (1 \text{ lb-mol/46 lb}) \times (379.5 \text{ ft}^3/\text{lb-mol}) \div ((20.95) \div (20.95 - 15.00)) \\ C = 14 \text{ ppmv}$$

CO emissions are converted from the g/bhp-hr emission limit to an equivalent concentration:

$$C = (1.8 \text{ g/bhp-hr}) \times (1 \text{ bhp-hr/5,987 Btu}) \times (1 \text{ MMBtu/9,399 ft}^3) \times (10^6 \text{ Btu/MMBtu}) \times \\ (1 \text{ lb/453.6 g}) \times (1 \text{ lb-mol/28 lb}) \times (379.5 \text{ ft}^3/\text{lb-mol}) \div ((20.95) \div (20.95 - 15.00)) \\ C = 271 \text{ ppmv}$$

As determined in project S-1080811, the emission limit of 0.20 g/bhp-hr for VOC is equivalent to 41 ppmv as methane at 15% O<sub>2</sub>.

As shown in the table above, emissions of NO<sub>x</sub>, CO, and VOC from these engines will comply with the emission limits in both the rule and in the applicable Federal NSPS.

Sections 5.2, 5.3, 5.4, and 5.5 apply to engines with continuous emissions monitors (CEM), to engines that comply with the NO<sub>x</sub> emission reduction percentages in Section 5.1, and to engines that are fueled with gasoline. These engines do not fall into any of these categories, so these sections of the rule do not apply.

Section 5.6.1 requires that the owner of an engine subject to the requirements of Section 5.1 shall comply with the requirements specified in Sections 5.6.1 through 5.6.11.

Section 5.6.1 requires an engine with a rated brake horsepower of 1,000 hp or greater (and which is allowed to operate more than 2,000 hours per year), or with an external emissions control device, to either install, operate, and maintain continuous emissions monitoring equipment for NO<sub>x</sub>, CO, and oxygen, as identified in Rule 1080 (Stack Monitoring), or install, operate, and maintain APCO-approved alternative monitoring. The applicant has proposed monitoring of NO<sub>x</sub>, CO and O<sub>2</sub> on a quarterly basis in accordance with monitoring scheme A of the District Policy SSP-1810, *Emissions Monitoring for Rule 4701 and 4702*. Therefore, the applicant's alternative monitoring proposal meets the requirements of this section of the rule.

Section 5.6.6 requires the owner to install and operate a nonresettable elapsed operating time meter. The applicant is proposing a non-resettable time meter for each landfill gas-fired IC engine and meets the requirements of this section of the rule.

Section 5.6.7 requires that each engine, implement the Inspection and Monitoring (I&M) plan, if any, submitted to and approved by the APCO pursuant to Section 6.5. The applicant has proposed monitoring of NO<sub>x</sub>, CO and O<sub>2</sub> on a quarterly basis. This proposal has previously been approved for other projects. Therefore, the applicant's I&M plan meets the requirements of this section of the rule.

Section 5.6.9 requires that for each engine use a portable NO<sub>x</sub> analyzer to take NO<sub>x</sub> emissions readings to verify compliance with the emissions requirements of Section 5.1 or Section 8.0 during each calendar quarter in which a source test is not performed and the engine is operated. The applicant is proposing to measure NO<sub>x</sub> emissions directly. District Policy SSP-1810, *Emissions Monitoring for Rules 4701 and 4702*, stipulates that period monitoring of NO<sub>x</sub> emission concentrations should occur quarterly. However, the District's experience with other biogas-fired engines using add-on control devices indicates that significant variability in fuel quality and emissions is possible, and that monthly emissions monitoring is more appropriate for engines with add-on control devices, at least until consistent compliance with the emission limit is demonstrated. Furthermore, although SSP-1810 normally requires that deviations above the emission limits, as measured during periodic monitoring, be corrected within 8 hours after detection, Ameresco has requested a 24-hour window for correcting deviations. The District agrees that, in this specific case, the complexity of the add-on emissions control equipment and siloxane removal system make an 8-hour window for correcting deviations excessively stringent. The following conditions will be included on each engine ATC to ensure compliance with the monitoring requirements:

N-8247-1-0, '-2-0 (Landfill Gas-Fired IC Engines):

- *The permittee shall monitor and record the stack concentration of NO<sub>x</sub>, CO, and O<sub>2</sub> at least once every calendar month (in which a source test is not performed) using a portable emission monitor that meets District specifications. [In-stack O<sub>2</sub> monitors may be allowed if approved by the APCO.] Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the engine unless monitoring has been performed within the last month. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rule 4702]*
- *If either the NO<sub>x</sub> or CO concentrations corrected to 15% O<sub>2</sub>, as measured by the portable analyzer, exceed the allowable emission concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 24 hours after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 24 hours, the permittee shall notify the District within the following 1 hour, and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rule 4702]*
- *All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute*

*sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4702]*

- *The permittee shall maintain records of: (1) the date and time of NO<sub>x</sub>, CO, and O<sub>2</sub> measurements, (2) the O<sub>2</sub> concentration in percent and the measured NO<sub>x</sub> and CO concentrations corrected to 15% O<sub>2</sub>, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rule 4702]*

Section 5.7 of the rule presents the alternative monitoring requirements for various engines not subject to the normal monitoring requirements of Section 5.6. These engines are required to monitor emissions under Section 5.6, so Section 5.7 does not apply. Section 5.8 addresses the requirement of certain engines that are exempt from permits but required to register under the Permit-Exempt Equipment Registration Program. These engines are subject to the requirement to obtain permits, so Section 5.8 does not apply.

Section 6.2 requires the owner of an engine subject to the requirements of Section 5.1 to maintain an engine operating log to demonstrate compliance with this rule. This information shall be retained for a period of at least five years, shall be readily available, and be made available to the APCO upon request. The engine-operating log shall include, on a monthly basis, the following information:

- Total hours of operation,
- Type of fuel used,
- Maintenance or modifications performed,
- Monitoring data,
- Compliance source test results, and
- Any other information necessary to demonstrate compliance with this rule.

Section 6.2.2 requires that the data collected pursuant to the requirements of Section 5.7 shall be maintained for at least five years, shall be readily available, and made available to the APCO upon request. The following conditions will be included on each engine ATC to ensure compliance with these requirements:

N-8247-1-0, '-2-0 (Landfill Gas-Fired IC Engines):

- *The permittee shall maintain an engine operating log to demonstrate compliance. The engine operating log shall include, on a monthly basis, the following information: total hours of operation, type of fuel used, maintenance or modifications performed, monitoring data, compliance source test results, and any other information necessary to demonstrate compliance. [District Rule 4702]*
- *The permittee shall update the I&M plan for this engine prior to any planned change in operation. The permittee must notify the District no later than seven days after changing the I&M plan and must submit an updated I&M plan to the APCO for approval no later than 14 days after the change. The date and time of the change to the I&M plan shall be recorded in the engine's operating log. For modifications, the revised I&M*

*plan shall be submitted to and approved by the APCO prior to issuance of the Permit to Operate. The permittee may request a change to the I&M plan at any time. [District Rule 4702]*

- *All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702]*

Section 6.3.2.1 requires that the new landfill gas-fired IC engines be source tested at initial start-up and once every 24 months thereafter. The following conditions will be included on each engine ATC to ensure compliance with these requirements:

N-8247-1-0, '-2-0 (Landfill Gas-Fired IC Engines):

- *Source testing to measure landfill gas-combustion NO<sub>x</sub>, CO, NH<sub>3</sub>, and VOC emissions, and NMOC emissions and destruction efficiency, from this unit shall be conducted within 90 days of initial start-up. [District Rule 4702 and 40 CFR 60.752(b)(2)(iii)(B)]*
- *Source testing to measure landfill gas-combustion NO<sub>x</sub>, CO, and VOC emissions from this unit shall be conducted not less than once every 24 months. [District Rule 4702]*
- *Emissions source testing shall be conducted with the engine operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 4702]*
- *For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. VOC emissions shall be reported both as methane and as hexane. NO<sub>x</sub> and CO concentrations shall be reported in ppmv, corrected to 15% oxygen. VOC concentrations shall be reported in ppmv, corrected to 15% oxygen as methane and corrected to 3% oxygen as hexane. [District Rule 4702 and 40 CFR 60.752(b)(2)(iii)(B)]*
- *The following test methods shall be used: NO<sub>x</sub> (ppmv) - EPA Method 7E or ARB Method 100, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, VOC (ppmv) - EPA Method 18, 25A or 25B, or ARB Method 100, and NMOC (ppmv) - EPA Method 18, 25, 25A, or 25C. [District Rules 1081 and 4702, and 40 CFR 60.754(d)]*



## **Rule 4801 Sulfur Compounds**

This rule prohibits the emission of sulfur compounds in excess of 2,000 ppmv (as SO<sub>2</sub>). The proposed daily emission limitation can be converted to emission concentrations as follows for comparison to the rule limit:

$$C = (150/10^6) \times (1 \text{ SO}_2/\text{H}_2\text{S}) \times (1 \text{ ft}^3/525 \text{ Btu}) \times (10^6 \text{ Btu}/9,399 \text{ ft}^3) = 30 \text{ ppmv}$$

Note that the above calculation uses parameters that are only dependant on the characteristics of the LFG, rather than on the emission unit combusting the LFG. Therefore, no emission unit-specific calculation need be conducted. Since 30 ppmv is less than the rule limit of 2,000 ppmv, compliance with the SO<sub>x</sub> DEL will ensure compliance with the rule limit. No further discussion is required.

## **California Health & Safety Code 42301.6 (School Notification)**

The District has determined that this equipment will not be located within 1,000 feet of the outer boundary of the nearest K-12 school. Therefore, the school notification requirements of CH&SC 42301.6 do not apply. No further discussion is required.

## **California Environmental Quality Act**

The California Environmental Quality Act (CEQA) requires each public agency to adopt objectives, criteria, and specific procedures consistent with CEQA Statutes and the CEQA Guidelines for administering its responsibilities under CEQA, including the orderly evaluation of projects and preparation of environmental documents. The San Joaquin Valley Unified Air Pollution Control District (District) adopted its *Environmental Review Guidelines* (ERG) in 2001. The basic purposes of CEQA are to:

- Inform governmental decision-makers and the public about the potential, significant environmental effects of proposed activities.
- Identify the ways that environmental damage can be avoided or significantly reduced.
- Prevent significant, avoidable damage to the environment by requiring changes in projects through the use of alternatives or mitigation measures when the governmental agency finds the changes to be feasible.
- Disclose to the public the reasons why a governmental agency approved the project in the manner the agency chose if significant environmental effects are involved.

San Joaquin County Department of Public Works (County) is the public agency having principal responsibility for approving the Project. As such, the County served as the Lead Agency for the project. The County determined that the project was categorically exempt under CEQA Guidelines §15329 (Cogeneration Projects at Existing Facilities). A Notice of Exemption was prepared and certified by the County.

The District is a Responsible Agency for the project because of its discretionary approval power over the project via its Permits Rule (Rule 2010) and New Source Review Rule (Rule 2201), (CEQA Guidelines §15381).

The District's engineering evaluation of the project (this document) demonstrates that compliance with District rules and permit conditions would reduce Stationary Source emissions from the project to levels below the District's significance thresholds for criteria pollutants. Thus, the District concludes that through a combination of project design elements and permit conditions, project specific stationary source emissions will be reduced to less than significant levels. The District has determined that no additional findings are required (CEQA Guidelines §15096(h)).

### **Greenhouse Gas (GHG) Significance Determination**

It is determined that another agency has prepared an environmental review document for the project. The District is a Responsible Agency for the project because of its discretionary approval power over the project via its Permits Rule (Rule 2010) and New Source Review Rule (Rule 2201), (CEQA Guidelines §15381). As a Responsible Agency, the District is limited to mitigating or avoiding impacts for which it has statutory authority. The District does not have statutory authority for regulating greenhouse gas emissions. The District has determined that the applicant is responsible for implementing greenhouse gas mitigation measures, if any, imposed by the Lead Agency.

### **IX. Recommendation**

Compliance with all applicable rules and regulations is expected. Pending completion of a successful public notification period, issue Authorities to Construct N-8247-1-0, '-2-0, and '-3-0 subject to the conditions on the draft Authorities to Construct in Appendix A.

### **X. Billing Information**

<b>Billing Information</b>		
<b>Permit Number</b>	<b>Fee Schedule</b>	<b>Description</b>
N-8247-1-0	3020-10-F	3,012 bhp IC engine
N-8247-2-0	3020-10-F	3,012 bhp IC engine
N-8247-3-0	3020-02-G	5.64 MMBtu/hr

### **Appendices**

- Appendix A: Draft Authority to Construct
- Appendix B: LFG-Fired IC Engine BACT Determination
- Appendix C: Siloxane Removal System BACT Determination
- Appendix D: Health Risk Assessment
- Appendix E: QNEC Calculations

# **Appendix A**

## **Draft Authority to Construct**

San Joaquin Valley  
Air Pollution Control District

**AUTHORITY TO CONSTRUCT**

**ISSUANCE DATE: DRAFT**

**PERMIT NO:** N-8247-1-0

**LEGAL OWNER OR OPERATOR:** AMERESCO FOOTHILL, LLC  
**MAILING ADDRESS:** 6484 NORTH WAVERLY ROAD  
LINDEN, CA

**LOCATION:** 6484 NORTH WAVERLY ROAD  
LINDEN, CA

**EQUIPMENT DESCRIPTION:**

3,012 BHP GE ENERGY MODEL JGS616 LANDFILL GAS-FIRED LEAN BURN IC ENGINE POWERING A 2,175 KW ELECTRICAL GENERATOR AND SERVED BY A SILOXANE REMOVAL SYSTEM (SHARED WITH PERMIT UNIT N-8247-2), AN OXIDATION CATALYST, AND A SELECTIVE CATALYTIC REDUCTION SYSTEM

**CONDITIONS**

1. {15} No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
2. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
3. {14} Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
4. {1407} All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201]
5. Permittee shall install, calibrate, and maintain in operation a volumetric, totalizing, non-resettable gas flow meter to measure the volume of landfill gas entering this stationary source. [District Rule 2201]
6. {3796} This engine shall be equipped with an operational nonresettable elapsed time meter or other APCO approved alternative. [District Rule 4702]
7. {3202} This engine shall be operated and maintained in proper operating condition per the manufacturer's requirements as specified on the Inspection and Monitoring (I&M) plan submitted to the District. [District Rule 4702]
8. The engine exhaust stack shall have a minimum height of 40 feet above the ground, and a maximum inside diameter of 20 inches at the point where the exhaust gas is emitted to the atmosphere. [District Rules 2201 and 4102]

CONDITIONS CONTINUE ON NEXT PAGE

**YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (209) 557-6400 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT.** This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director, APCO

DAVID WARNER, Director of Permit Services

N-8247-1-0 : Apr 21 2011 9:45AM -- DEMARISF : Joint Inspection NOT Required

9. The concentration of sulfur compounds in the landfill gas entering this stationary source shall not exceed 150 ppmvd as H<sub>2</sub>S. [District Rule 2201]
10. The landfill gas flow rate to this stationary source shall not exceed 2,084 scf/min. [District Rule 2201]
11. This engine shall be fired exclusively with landfill gas. [District Rule 2201]
12. Emissions from this landfill gas-fired engine shall not exceed 0.15 g-NO<sub>x</sub>/bhp-hr, 0.07 g-PM<sub>10</sub>/bhp-hr, 1.8 g-CO/bhp-hr, 0.20 g-VOC/bhp-hr, and 15 ppmvd NH<sub>3</sub> at 15% O<sub>2</sub>. [District Rules 2201 and 4102]
13. Either the non-methane organic compound (NMOC) emissions from this landfill gas-fired engine shall not exceed 20 ppmvd (as hexane) at 3% O<sub>2</sub> or the NMOC destruction efficiency shall be at least 98%. [District Rule 2201 and 40 CFR 60.752(b)(2)(iii)(B)]
14. CO emissions from this stationary source shall not exceed 199,999 pounds in any rolling 12-consecutive-month period. [District Rule 2201]
15. VOC emissions from this stationary source shall not exceed 19,999 pounds in any rolling 12-consecutive-month period. [District Rule 2201]
16. The permittee shall monitor and record the stack concentration of NO<sub>x</sub>, CO, and O<sub>2</sub> concurrently at least once every calendar month (in which a source test is not performed) using a portable emission monitor that meets District specifications. [In-stack O<sub>2</sub> monitors may be allowed if approved by the APCO.] Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within five days of restarting the engine unless monitoring has been performed within the last month. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rule 4702]
17. The permittee shall monitor and record the stack concentration of NH<sub>3</sub> at least once every calendar quarter (in which a source test is not performed). NH<sub>3</sub> monitoring shall be conducted utilizing Draeger tubes or a District approved equivalent method. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within five days of restarting the engine unless monitoring has been performed within the last month. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rule 2201]
18. If either the NO<sub>x</sub> or CO concentrations corrected to 15% O<sub>2</sub>, as measured by the portable analyzer, exceed the allowable emission concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 24 hours after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 8 hours, the permittee shall notify the District within the following 1 hour, and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rule 4702]
19. {3787} All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4702]
20. {3788} The permittee shall maintain records of: (1) the date and time of NO<sub>x</sub>, CO, and O<sub>2</sub> measurements, (2) the O<sub>2</sub> concentration in percent and the measured NO<sub>x</sub> and CO concentrations corrected to 15% O<sub>2</sub>, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rule 4702]

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CONDITIONS CONTINUE ON NEXT PAGE

21. The sulfur compound content of the landfill gas entering this stationary source shall be monitored and recorded monthly. After four consecutive monthly tests show compliance, the monitoring frequency may be reduced to once every calendar quarter. If quarterly monitoring shows an exceedance of the limit, then monthly monitoring shall resume and continue until four consecutive months of monitoring show compliance with the limit. Once compliance with the limit is shown for four consecutive months, then the monitoring frequency may return to quarterly. Monitoring shall not be required in any month during which neither the engines nor the flare operate. Records of monitoring results shall be maintained as required elsewhere in this permit. [District Rule 2201]
22. Monitoring of the landfill gas sulfur compound content shall be performed using Draeger tubes or an alternative method approved in writing by the District. [District Rule 2201]
23. Source testing to measure landfill gas-combustion NO<sub>x</sub>, CO, NH<sub>3</sub>, and VOC emissions, and NMOC emissions and destruction efficiency, from this unit shall be conducted within 90 days of initial start-up. [District Rule 4702 and 40 CFR 60.752(b)(2)(iii)(B)]
24. Source testing to measure landfill gas-combustion NO<sub>x</sub>, CO, NH<sub>3</sub>, and VOC emissions from this unit shall be conducted at least once every 12 months. After demonstrating compliance on two consecutive annual source tests, the unit shall be tested not less than once every 24 months. If the result of the 24-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every 12 months. [District Rules 2201 and 4702]
25. {3791} Emissions source testing shall be conducted with the engine operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 4702]
26. {109} Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081]
27. {110} The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]
28. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. VOC emissions shall be reported both as methane and as hexane. NO<sub>x</sub> and CO concentrations shall be reported in ppmv, corrected to 15% oxygen. VOC concentrations shall be reported in ppmv, corrected to 15% oxygen as methane and corrected to 3% oxygen as hexane. [District Rule 4702 and 40 CFR 60.752(b)(2)(iii)(B)]
29. The following test methods shall be used: NO<sub>x</sub> (ppmv) - EPA Method 7E or ARB Method 100, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, VOC (ppmv) - EPA Method 18, 25A or 25B, or ARB Method 100, and NMOC (ppmv) - EPA Method 18, 25, 25A, or 25C. [District Rules 1081 and 4702, and 40 CFR 60.754(d)]
30. {3797} The permittee shall maintain an engine operating log to demonstrate compliance. The engine operating log shall include, on a monthly basis, the following information: total hours of operation, type of fuel used, maintenance or modifications performed, monitoring data, compliance source test results, and any other information necessary to demonstrate compliance. [District Rule 4702]
31. {3212} The permittee shall update the I&M plan for this engine prior to any planned change in operation. The permittee must notify the District no later than seven days after changing the I&M plan and must submit an updated I&M plan to the APCO for approval no later than 14 days after the change. The date and time of the change to the I&M plan shall be recorded in the engine's operating log. For modifications, the revised I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit to Operate. The permittee may request a change to the I&M plan at any time. [District Rule 4702]
32. Permittee shall maintain records of actual gross electrical output from this engine, in kW-hr. [District Rule 2201]
33. Permittee shall maintain records of actual VOC and CO emissions from this LFG-fired engine. Emissions shall be calculated as follows: (actual gross electrical output, in kW-hr) x (1.341 bhp/kW) x (emission factor calculated from most recent source test data for that pollutant, g/bhp-hr) ÷ (453.6 g/lb) ÷ (0.96). [District Rule 2201]
34. Permittee shall maintain records of actual VOC and CO emissions from this stationary source. Records for comparison with the annual VOC and CO emission limit shall be updated at least once each calendar month. [District Rule 2201]

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35. {3795} All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702]

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San Joaquin Valley  
Air Pollution Control District

**AUTHORITY TO CONSTRUCT**

ISSUANCE DATE: DRAFT  
**DRAFT**

**PERMIT NO:** N-8247-2-0

**LEGAL OWNER OR OPERATOR:** AMERESCO FOOTHILL, LLC  
**MAILING ADDRESS:** 6484 NORTH WAVERLY ROAD  
LINDEN, CA

**LOCATION:** 6484 NORTH WAVERLY ROAD  
LINDEN, CA

**EQUIPMENT DESCRIPTION:**

3,012 BHP GE ENERGY MODEL JGS616 LANDFILL GAS-FIRED LEAN BURN IC ENGINE POWERING A 2,175 KW ELECTRICAL GENERATOR AND SERVED BY A SILOXANE REMOVAL SYSTEM (SHARED WITH PERMIT UNIT N-8247-1), AN OXIDATION CATALYST, AND A SELECTIVE CATALYTIC REDUCTION SYSTEM

**CONDITIONS**

1. {15} No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
2. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
3. {14} Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
4. {1407} All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201]
5. Permittee shall install, calibrate, and maintain in operation a volumetric, totalizing, non-resettable gas flow meter to measure the volume of landfill gas entering this stationary source. [District Rule 2201]
6. {3796} This engine shall be equipped with an operational nonresettable elapsed time meter or other APCO approved alternative. [District Rule 4702]
7. {3202} This engine shall be operated and maintained in proper operating condition per the manufacturer's requirements as specified on the Inspection and Monitoring (I&M) plan submitted to the District. [District Rule 4702]
8. The engine exhaust stack shall have a minimum height of 40 feet above the ground, and a maximum inside diameter of 20 inches at the point where the exhaust gas is emitted to the atmosphere. [District Rules 2201 and 4102]

CONDITIONS CONTINUE ON NEXT PAGE

**YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (209) 557-6400 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT.** This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director APCO

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DAVID WARNER, Director of Permit Services

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9. The concentration of sulfur compounds in the landfill gas entering this stationary source shall not exceed 150 ppmvd as H<sub>2</sub>S. [District Rule 2201]
10. The landfill gas flow rate to this stationary source shall not exceed 2,084 scf/min. [District Rule 2201]
11. This engine shall be fired exclusively with landfill gas. [District Rule 2201]
12. Emissions from this landfill gas-fired engine shall not exceed 0.15 g-NO<sub>x</sub>/bhp-hr, 0.07 g-PM<sub>10</sub>/bhp-hr, 1.8 g-CO/bhp-hr, 0.20 g-VOC/bhp-hr, and 15 ppmvd NH<sub>3</sub> at 15% O<sub>2</sub>. [District Rules 2201 and 4102]
13. Either the non-methane organic compound (NMOC) emissions from this landfill gas-fired engine shall not exceed 20 ppmvd (as hexane) at 3% O<sub>2</sub> or the NMOC destruction efficiency shall be at least 98%. [District Rule 2201 and 40 CFR 60.752(b)(2)(iii)(B)]
14. CO emissions from this stationary source shall not exceed 199,999 pounds in any rolling 12-consecutive-month period. [District Rule 2201]
15. VOC emissions from this stationary source shall not exceed 19,999 pounds in any rolling 12-consecutive-month period. [District Rule 2201]
16. The permittee shall monitor and record the stack concentration of NO<sub>x</sub>, CO, and O<sub>2</sub> concurrently at least once every calendar month (in which a source test is not performed) using a portable emission monitor that meets District specifications. [In-stack O<sub>2</sub> monitors may be allowed if approved by the APCO.] Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within five days of restarting the engine unless monitoring has been performed within the last month. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rule 4702]
17. The permittee shall monitor and record the stack concentration of NH<sub>3</sub> at least once every calendar quarter (in which a source test is not performed). NH<sub>3</sub> monitoring shall be conducted utilizing Draeger tubes or a District approved equivalent method. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within five days of restarting the engine unless monitoring has been performed within the last month. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rule 2201]
18. If either the NO<sub>x</sub> or CO concentrations corrected to 15% O<sub>2</sub>, as measured by the portable analyzer, exceed the allowable emission concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 24 hours after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 8 hours, the permittee shall notify the District within the following 1 hour, and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rule 4702]
19. {3787} All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4702]
20. {3788} The permittee shall maintain records of: (1) the date and time of NO<sub>x</sub>, CO, and O<sub>2</sub> measurements, (2) the O<sub>2</sub> concentration in percent and the measured NO<sub>x</sub> and CO concentrations corrected to 15% O<sub>2</sub>, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rule 4702]

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CONDITIONS CONTINUE ON NEXT PAGE

21. The sulfur compound content of the landfill gas entering this stationary source shall be monitored and recorded monthly. After four consecutive monthly tests show compliance, the monitoring frequency may be reduced to once every calendar quarter. If quarterly monitoring shows an exceedance of the limit, then monthly monitoring shall resume and continue until four consecutive months of monitoring show compliance with the limit. Once compliance with the limit is shown for four consecutive months, then the monitoring frequency may return to quarterly. Monitoring shall not be required in any month during which neither the engines nor the flare operate. Records of monitoring results shall be maintained as required elsewhere in this permit. [District Rule 2201]
22. Monitoring of the landfill gas sulfur compound content shall be performed using Draeger tubes or an alternative method approved in writing by the District. [District Rule 2201]
23. Source testing to measure landfill gas-combustion NO<sub>x</sub>, CO, NH<sub>3</sub>, and VOC emissions, and NMOC emissions and destruction efficiency, from this unit shall be conducted within 90 days of initial start-up. [District Rule 4702 and 40 CFR 60.752(b)(2)(iii)(B)]
24. Source testing to measure landfill gas-combustion NO<sub>x</sub>, CO, NH<sub>3</sub>, and VOC emissions from this unit shall be conducted at least once every 12 months. After demonstrating compliance on two consecutive annual source tests, the unit shall be tested not less than once every 24 months. If the result of the 24-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every 12 months. [District Rules 2201 and 4702]
25. {3791} Emissions source testing shall be conducted with the engine operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 4702]
26. {109} Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081]
27. {110} The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]
28. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. VOC emissions shall be reported both as methane and as hexane. NO<sub>x</sub> and CO concentrations shall be reported in ppmv, corrected to 15% oxygen. VOC concentrations shall be reported in ppmv, corrected to 15% oxygen as methane and corrected to 3% oxygen as hexane. [District Rule 4702 and 40 CFR 60.752(b)(2)(iii)(B)]
29. The following test methods shall be used: NO<sub>x</sub> (ppmv) - EPA Method 7E or ARB Method 100, CO (ppmv) - EPA Method 10 or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, VOC (ppmv) - EPA Method 18, 25A or 25B, or ARB Method 100, and NMOC (ppmv) - EPA Method 18, 25, 25A, or 25C. [District Rules 1081 and 4702, and 40 CFR 60.754(d)]
30. {3797} The permittee shall maintain an engine operating log to demonstrate compliance. The engine operating log shall include, on a monthly basis, the following information: total hours of operation, type of fuel used, maintenance or modifications performed, monitoring data, compliance source test results, and any other information necessary to demonstrate compliance. [District Rule 4702]
31. {3212} The permittee shall update the I&M plan for this engine prior to any planned change in operation. The permittee must notify the District no later than seven days after changing the I&M plan and must submit an updated I&M plan to the APCO for approval no later than 14 days after the change. The date and time of the change to the I&M plan shall be recorded in the engine's operating log. For modifications, the revised I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit to Operate. The permittee may request a change to the I&M plan at any time. [District Rule 4702]
32. Permittee shall maintain records of actual gross electrical output from this engine, in kW-hr. [District Rule 2201]
33. Permittee shall maintain records of actual VOC and CO emissions from this LFG-fired engine. Emissions shall be calculated as follows: (actual gross electrical output, in kW-hr) x (1.341 bhp/kW) x (emission factor calculated from most recent source test data for that pollutant, g/bhp-hr) ÷ (453.6 g/lb) ÷ (0.96). [District Rule 2201]
34. Permittee shall maintain records of actual VOC and CO emissions from this stationary source. Records for comparison with the annual VOC and CO emission limit shall be updated at least once each calendar month. [District Rule 2201]

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35. {3795} All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702]

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San Joaquin Valley  
Air Pollution Control District

**AUTHORITY TO CONSTRUCT**

**ISSUANCE DATE: DRAFT**

**PERMIT NO:** N-8247-3-0

**LEGAL OWNER OR OPERATOR:** AMERESCO FOOTHILL, LLC  
**MAILING ADDRESS:** 6484 NORTH WAVERLY ROAD  
LINDEN, CA

**LOCATION:** 6484 NORTH WAVERLY ROAD  
LINDEN, CA

**EQUIPMENT DESCRIPTION:**  
SILOXANE REMOVAL SYSTEM SERVED BY A 5.64 MMBTU/HR ABUTEC MODEL HTF WASTE GAS-FIRED FLARE

**CONDITIONS**

1. {15} No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
2. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
3. {14} Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
4. {1407} All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201]
5. The flare shall have a minimum stack height of 50 feet above the ground. [District Rules 2201 and 4102]
6. The concentration of sulfur compounds in the landfill gas entering this stationary source shall not exceed 150 ppmvd as H<sub>2</sub>S. [District Rule 2201]
7. The landfill gas flow rate to this stationary source shall not exceed 2,084 scf/min. [District Rule 2201]
8. This flare shall be fired with waste gas from the siloxane removal system, with landfill gas as supplemental fuel and propane for startup. [District Rule 2201]
9. Emissions from this waste gas-fired flare shall not exceed 0.041 lb-NO<sub>x</sub>/MMBtu, 0.20 lb-PM<sub>10</sub>/MMBtu, 0.20 lb-CO/MMBtu, and 0.14 lb-VOC/MMBtu. [District Rule 2201]

CONDITIONS CONTINUE ON NEXT PAGE

**YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (209) 557-6400 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT.** This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director, APCO

DAVID WARNER, Director of Permit Services

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10. Either the non-methane organic compound (NMOC) emissions from this waste gas-fired flare shall not exceed 20 ppmvd (as hexane) at 3% O<sub>2</sub> or the NMOC destruction efficiency shall be at least 98%. [District Rule 2201 and 40 CFR 60.752(b)(2)(iii)(B)]
11. CO emissions from this stationary source shall not exceed 199,999 pounds in any rolling 12-consecutive-month period. [District Rule 2201]
12. VOC emissions from this stationary source shall not exceed 19,999 pounds in any rolling 12-consecutive-month period. [District Rule 2201]
13. Source testing to measure the VOC and CO emission concentrations, and NMOC emissions and destruction efficiency, shall be conducted within 90 days of initial startup and annually thereafter. [District Rule 2201]
14. Source testing shall be conducted using EPA Method 25, 25C, or 18 (for VOC concentration), EPA Method 10 or 10B or ARB Method 100 (for CO concentration), EPA Method 3 or 3A (for oxygen concentration), and NMOC (ppmv) - EPA Method 18, 25, 25A, or 25C. [District Rule 2201]
15. {109} Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081]
16. {110} The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]
17. Permittee shall maintain records of actual VOC and CO emissions from this waste gas-fired flare. Emissions shall be calculated as follows: (heat input to the flare, MMBtu) x (emission factor calculated from most recent source test data for that pollutant, lb/MMBtu). [District Rule 2201]
18. Permittee shall maintain records of actual VOC and CO emissions from this stationary source. Records for comparison with the annual VOC emission limit shall be updated at least once each calendar month. [District Rule 2201]
19. {3246} All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070]

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## **Appendix B**

# **LFG-Fired IC Engine BACT Determination**

## San Joaquin Valley Air Pollution Control District Best Available Control Technology (BACT) Determination

Facility Name: Ameresco Foothill, LLC  
Mailing Address: 111 Speen St., Suite 410  
Framingham, MA 01701  
Contact Person: Dean Robinson – Ameresco  
Telephone: (508) 598-4687  
Fax: (952) 942-5421  
Application #(s): N-8247-1-0, '-2-0, '-3-0  
Project #: N-1103269  
Deemed Complete: October 20, 2010

Date: March 2, 2011  
Engineer: Frank DeMaris  
Lead Engineer: Nick Peirce

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### I. Proposal

Ameresco Foothill, LLC ("Ameresco") has applied for Authority to Construct (ATC) permits for three units associated with a landfill gas to energy (LFGTE) facility, to be located on leased property at the Foothill Sanitary Landfill ("Foothill"), facility N-4070. The LFGTE facility will be owned and operated by Ameresco and will purchase landfill gas (LFG) from Foothill in order to use the gas to produce electricity for sale. The LFGTE facility will consist of two LFG-fired internal combustion (IC) engines, each rated at 3,012 bhp and powering an electrical generator. Emissions from these IC engines will be controlled using oxidation catalysts and selective catalytic reduction (SCR) systems, with the exhaust from each engine controlled separately. To enable these catalytic add-on controls to function properly with an acceptable lifespan, the LFG will be routed through a treatment system that will remove siloxanes and various other contaminants from the gas. The treatment system will be of a regenerative type, and the waste gas released by regeneration of the treatment system will be destroyed by an enclosed flare specifically included for that purpose.

### II. Location

Ameresco is located at 6484 N. Waverly Rd. in Linden, California. The District has determined that this facility is not within 1,000 feet of the outer boundary of the nearest K-12 school. Therefore, the school notification requirements of California Health & Safety Code 42301.6 do not apply to this proposal.

### III. Process Description

Ameresco will use the landfill gas-fired IC engines to power generators that will produce electrical power to be added to the local power grid.

Landfill gas production results from chemical and microbial reactions within the landfill waste as materials in a landfill begin to break down. As the landfill gas continues to be produced, pressure in the landfill begins to grow causing the gas to migrate to the surface of the landfill and be released into the atmosphere. Uncontrolled emissions of landfill gasses have resulted in explosions and fires at landfills. In addition, the migration of subsurface gasses has resulted in the contamination of ground water. To address and prevent these common problems, landfill operations have drilled wells into their landfills, captured the LFG, and burned it in a flare in a safe and controlled manner. As an alternative, landfill operations have begun to burn the landfill gas in internal combustion (IC) engines driving electrical generators used to provide electrical power for onsite operations and offsite sale. Ameresco will purchase landfill gas from the landfill and combust the LFG in two identical 3,012 bhp IC engines, each connected to a 2,175 kW electrical generator. Each engine is also equipped with an oxidation catalyst and an SCR system as add-on pollution controls.

Naturally occurring landfill gas ideally has a composition of 55% methane and 45% carbon dioxide. However, landfill management techniques can considerably affect the concentration of methane and carbon dioxide in the gas. In practice, a typical landfill gas will have a composition of 45-50% methane, 35-45% carbon dioxide, 0-2 % oxygen, 1-15% nitrogen, and trace amounts of other compounds. Landfill gas collection systems are normally equipped with a vacuum blower used to pull the gas from the landfill. As a result, a negative pressure on the landfill can result in ambient air migrating into the top and perimeter of the landfill, supplying oxygen and nitrogen to the landfill gas. Typically, oxygen levels greater than 2% cause methane production to drop considerably. However, a landfill operator may use the introduction of air into the landfill to control excessive odors or keep landfill gas from migrating into areas around the landfill. With good landfill gas collection practices, landfill gas with can be obtained with stable methane content in the range between 50-55%.

One of the difficulties associated with LFGTE projects is the presence of siloxanes<sup>3</sup> and other contaminants in the LFG. While these contaminants are only present in trace concentrations, the potential impact on project viability can be considerable. In particular, combustion of siloxane-contaminated LFG produces silica fumes and hot silica dust, which tends to condense as silicates on any available surface. Silicates condensing on engine surfaces lead to dramatically increased wear and maintenance requirements, while silicates condensing after the engine can coat and potentially blind or poison the catalyst in a catalytic pollution control device, leading to substantial or complete failure of the control device long before the normal expected time of replacement.

To minimize the destructive effects of siloxanes in the LFG, operators have begun installing LFG treatment systems designed to remove siloxanes. Ameresco proposes to install a two-stage system employing two parallel adsorption canisters and a fixed-bed polishing system for additional siloxane removal. The canisters will operate in parallel, meaning that one will be

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<sup>3</sup> Siloxanes are a class of silicone-containing organic compounds frequently found in LFG. The silicone is generally ascribed to increased use of silicone compounds in consumer products.



treating the LFG while the other is being regenerated. Regeneration involves heating the canister to a temperature at which the siloxanes that have adsorbed into the silica gel revolatilize and are drawn off by the waste gas flare blower. The flare combusts the waste gas along with a stream of raw LFG as supplemental fuel; the combination is combusted at a temperature sufficient to ensure adequate destruction of the waste gas.

Foothill is currently permitted to burn the landfill gas in an existing flare. During periods of high landfill gas production, low engine demand, or engine maintenance, the engines may not be capable of consuming all of the landfill gas recovered. Furthermore, Foothill is subject to the Federal LFG control requirements and must be able to comply with those requirements at all times. Therefore, Foothill is not proposing to remove the flare or modify its permit at this time.

#### **IV. Best Available Control Technology (BACT)**

IC engines such as the ones proposed by Ameresco emit many pollutants, including oxides of nitrogen ( $\text{NO}_x$ ), carbon monoxide (CO), and volatile organic compounds (VOC). CO and VOC emissions are generally the result of incomplete combustion in the engine, while  $\text{NO}_x$  emissions result either from the oxidation of nitrogen in the fuel supply ("fuel  $\text{NO}_x$ ") or from the oxidation of nitrogen gas in the combustion air ("thermal  $\text{NO}_x$ "). With LFG there is little or no fuel-bound nitrogen to produce fuel  $\text{NO}_x$ , so essentially all  $\text{NO}_x$  emissions are thermal  $\text{NO}_x$ .

Thermal  $\text{NO}_x$  production is based on several factors, including peak combustion temperature and residence time at the peak temperature. Lean-burn engines such as those proposed by Ameresco reduce  $\text{NO}_x$  emissions by running in a fuel-lean state which reduces the peak combustion temperature and associated  $\text{NO}_x$  emissions. A variety of other engine design elements allow for good combustion efficiency despite the lower peak combustion temperature, reducing emissions of CO and VOC.

IC engines are also potential sources of  $\text{PM}_{10}$  and  $\text{SO}_x$  emissions, although engines running on gaseous fuels generally have minimal emissions of both. LFG-fired engines, however, can have greater  $\text{SO}_x$  and  $\text{PM}_{10}$  emissions than a comparable natural gas-fired engine because of the presence of siloxanes and hydrogen sulfide ( $\text{H}_2\text{S}$ ) in the LFG. Combustion of  $\text{H}_2\text{S}$  results in  $\text{SO}_x$  emissions directly proportional to the concentration of  $\text{H}_2\text{S}$ ; when  $\text{SO}_x$  control is required it is typically implemented by scrubbing  $\text{H}_2\text{S}$  from the LFG before combustion. However, landfills generally do not produce gases with  $\text{H}_2\text{S}$  concentrations sufficiently high to require pretreatment. For example, while a wastewater treatment plant digester might produce gas with an  $\text{H}_2\text{S}$  concentration of 1,000 – 3,000 ppmv, the  $\text{H}_2\text{S}$  concentration in LFG is commonly one or two orders of magnitude lower.

Siloxanes are organic silicone compounds that, when combusted, produce silica particulate that can coat surfaces exposed to the exhaust gas and contribute to  $\text{PM}_{10}$  emissions. These  $\text{PM}_{10}$  emissions have not historically been controlled in LFG-fired engines, either through pretreatment of the LFG to remove siloxanes or through add-on controls; instead, operators have accepted that LFG-fired engines will experience greater wear and require more frequent maintenance than engines using other gaseous fuels. Ameresco's proposal to use a siloxane removal system is expected to provide some reduction in  $\text{PM}_{10}$  emissions; however, the lack of operational data makes it infeasible to estimate the resulting emission reductions.

Ameresco has proposed to control NO<sub>x</sub> emissions by the use of an SCR system for each engine. In this system, urea or ammonia is injected into the exhaust gas using one or more injection nozzles. The exhaust gas then passes through a catalyst, which allows the ammonia or urea to reduce the NO<sub>x</sub> molecules to gaseous nitrogen and water at temperatures in the range of 480 – 800 °F.

Upstream of the SCR system, the exhaust gas will pass through an oxidation catalyst to oxidize CO and VOC to CO<sub>2</sub> and gaseous hydrogen. This sort of two-way catalyst is distinct from the three-way catalysts common for rich-burn IC engines in that it does not control NO<sub>x</sub> in addition to CO and VOC. Ameresco has proposed the oxidation catalyst both as a mechanism for reducing CO and VOC emissions and as a mechanism to reduce silica fouling of the SCR catalyst downstream of the oxidation catalyst. Since the latter is sturdier and more robust, it is expected to endure cleaning better and with less degradation than the SCR catalyst would, while the lower price of the oxidation catalyst compared with the SCR catalyst makes sacrificial use of the oxidation catalyst acceptable compared with the alternative of using the SCR alone without the protection of the oxidation catalyst.

### 1. BACT Applicability

BACT requirements are triggered on a pollutant-by-pollutant basis and on an emissions unit-by-emissions unit basis for the following<sup>4</sup>:

- a. Any new emissions unit with a potential to emit exceeding two pounds per day,
- b. The relocation from one Stationary Source to another of an existing emissions unit with a potential to emit exceeding two pounds per day,
- c. Modifications to an existing emissions unit with a valid Permit to Operate resulting in an AIPE exceeding two pounds per day, and/or
- d. Any new or modified emissions unit, in a stationary source project, which results in a Major Modification.

Emissions from the each of the two LFG-fired engines (the two engines have identical emissions) are presented in the following table:

PE2 (lb/day)						
Unit	NO <sub>x</sub>	SO <sub>x</sub>	PM <sub>10</sub>	CO	VOC	NH <sub>3</sub>
LFG-fired IC engine	23.9	75.9	11.2	286.9	31.9	10.1

Each engine has the potential to emit more than 2.0 lb/day of each pollutant. However, the two engines and the flare have a combined potential to emit less than 199,999 lb/yr of CO, which does not exceed the additional BACT threshold of 200,000 lb/yr for CO. Therefore, BACT is triggered for each engine for all affected pollutants except for CO.

### 2 BACT Policy

In accordance with District Policy APR-1305, *Best Available Control Technology (BACT) Policy*, Section IX, "A top-down BACT analysis shall be performed as a part of the Application

<sup>4</sup> Except for CO emissions from a new or modified emissions unit at a Stationary Source with an SSPE2 of less than 200,000 pounds per year of CO.

Review for each application subject to the BACT requirements pursuant to the District's NSR Rule." For source categories or classes covered in the BACT Clearinghouse, relevant information under each of the steps may be simply cited from the Clearinghouse without further analysis.

The District previously issued BACT Guideline 3.3.13 to cover waste gas-fueled full-time IC engines. However, this guideline was rescinded on August 22, 2008 and has not been reissued since. The District began working on an updated BACT Guideline as part of project S-1084435, but that application was substantially revised before the BACT analysis could be finalized and the revised application is not yet complete. Therefore, a BACT determination to issue an updated guideline and replaced the previous rescinded guideline is being conducted as part of the Ameresco project.

### **3. Top-Down BACT Determination**

EPA's RACT/BACT/LAER Clearinghouse database, CARB's BACT Clearinghouse database, the Bay Area Air Quality Management District (BAAQMD) BACT Clearinghouse, the South Coast Air Quality Management District (SCAQMD) BACT Clearinghouse, and the San Diego Air Pollution Control District (SDAPCD) BACT Clearinghouse were queried for BACT requirements for waste gas-fired IC engines. In addition, it is noted that SCAQMD Rule 1110.2 includes a future emission limit of 11 ppmvd NO<sub>x</sub>, 250 ppmvd CO, and 30 ppmvd VOC (as carbon), all at @ 15% O<sub>2</sub>, for landfill and digester gas-fired engines; these emission limits can become effective only if the SCAQMD Executive Officer reports to the governing board that a technological assessment (currently ongoing) confirms that the limits are achievable.

## **NO<sub>x</sub> BACT:**

### **Step 1 – Identify All Possible Control Technologies:**

The following NO<sub>x</sub> control technologies and emissions limits were identified as part of the BACT review of project S-1080811 for biogas-fired IC engines.

- 1) NO<sub>x</sub> emissions ≤ 0.6 g/bhp-hr (lean burn, pre-stratified charge, or equivalent IC engine) – Achieved in Practice
- 2) NO<sub>x</sub> emissions ≤ 0.15 g/bhp-hr (Selective Catalytic Reduction (SCR), or Selective Non-Catalytic Reduction (SNCR) system.) – Achieved in Practice
- 3) Small Gas Turbine (< 25 ppmv NO<sub>x</sub> @ 15% O<sub>2</sub>) – Alternate Basic Equipment
- 4) Microturbine<sup>5</sup> (0.5 lb/MW-hr) – Alternate Basic Equipment
- 5) Fuel Cell (≤ 0.05 lb/MW-hr ≈ 1.5 ppmv NO<sub>x</sub> @ 15% O<sub>2</sub>) – Alternate Basic Equipment
- 6) Stirling Engine (≤ 30 ppmv NO<sub>x</sub> @ 3% O<sub>2</sub> external combustion ≈ 10 ppmv NO<sub>x</sub> @ 15% O<sub>2</sub>) – Alternate Basic Equipment

While the District has previously considered NO<sub>x</sub> emissions of 0.15 g/bhp-hr to only be technologically feasible, notice must be taken of recent developments in other jurisdictions. The District is aware of at least three other facilities at which LFG-fired engines equipped with add-on control devices are in compliance with this emission limit or an equivalent NO<sub>x</sub> concentration. One of these facilities, Ameresco Half Moon Bay in BAAQMD, recently completed a 12,000-hour evaluation of the NO<sub>x</sub> controls with compliance demonstrated through data gathered by a continuous emissions monitoring system. The emissions data and operational experience at this facility were sufficient to convince Ameresco to amend its Ameresco Foothill application to incorporate NO<sub>x</sub> add-on controls. Furthermore, US EPA Region IX staff were consulted and concurred with the determination that an emission limit of 0.15 g/bhp-hr using add-on controls is achieved in practice.

### **Step 2 – Eliminate Technologically Infeasible Options:**

- 1) Small Gas Turbine (< 25 ppmv NO<sub>x</sub> @ 15% O<sub>2</sub>) – Alternate Basic Equipment:

According to Solar Turbines, biogas-fired gas turbines rated less than 3 MW are not currently being produced or marketed since this size range is generally covered by other generation technologies such as reciprocating IC engines and microturbines. The proposed project calls for engines driving 2.175 MW generators (each); the comparable turbines would be below the range that is currently being marketed. Therefore, small biogas turbines are not considered feasible for this particular project and will be eliminated from consideration at this time.

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<sup>5</sup> The NO<sub>x</sub> emission limit specified for a microturbine is the current requirement for waste gas-fired microturbines certified under the Air Resources Board distributed generation program.

- 2) Stirling Engine ( $\leq 30$  ppmv NO<sub>x</sub> @ 3% O<sub>2</sub> external combustion  $\approx 10$  ppmv NO<sub>x</sub> @ 15% O<sub>2</sub>) – Alternate Basic Equipment

It is not known if Stirling engines are currently being commercially produced and the small size of the units would likely be inadequate for the proposed project. Therefore, Stirling engines are not considered feasible for this particular project and will be eliminated from consideration at this time.

### Step 3 – Rank Remaining Control Technologies by Control Effectiveness

- 1) Fuel Cell (1.5 ppmv NO<sub>x</sub> @ 15% O<sub>2</sub>) – Alternate Basic Equipment
- 2) NO<sub>x</sub> emissions of 0.15 g/bhp-hr (SCR or SNCR) – Achieved in Practice
- 3) Microturbine<sup>6</sup> (0.5 lb/MW-hr) – Alternate Basic Equipment

As shown previously, to produce 2.175 MW of electrical output the engine with SCR at 0.15 g/bhp-hr produces 23.9 lb-NO<sub>x</sub>/day. The microturbine producing the same amount of electricity produces 26.1 lb-NO<sub>x</sub>/day. Note that a limit of 0.6 g/bhp-hr is dropped as the less stringent of the two achieved in practice emission limits.

### Step 4 – Cost Effectiveness Analysis

#### Option 1: Fuel Cells ( $\leq 0.05$ lb/MW-hr $\approx 1.5$ ppmv NO<sub>x</sub> @ 15% O<sub>2</sub>)

Since Fuel Cells have reduced NO<sub>x</sub> and VOC emissions in comparison to a reciprocating IC engine, a Multi-Pollutant Cost Effectiveness Threshold (MCET) will be used to determine if this option is cost-effective.

#### Assumptions

- Landfill Gas Production: 56,520 scf per hour = 495.1 MMscf/yr (applicant)
- Biogas F-Factor: 9,399 dscf/MMBtu (60 °F)
- Higher Heating Value for Landfill Gas: 525 Btu/scf
- Molar Specific Volume = 379.5 scf/lb-mol (60°F)
- Price for electricity: \$0.093/kW-hr (based on California Renewable Energy Tariff)
- Btu to kW-hr conversion: 3,413 Btu/kW-hr

#### Assumptions for Proposed Landfill Gas-Fired IC Engines

- Typical purchase and Installation Cost for lean burn engines: \$1,475/kW (estimated based on extensive review conducted by District)
- Typical operation costs for engines: \$0.0152/kW-hr<sup>(7)</sup>
- Rule 4702 NO<sub>x</sub> emission limit for waste gas fueled lean burn IC engines: 0.252 lb/MMBtu (65 ppmv @ 15% O<sub>2</sub>)
- 40 CFR Part 60, Subpart JJJJ limit: 1.0 g-VOC/bhp-hr

<sup>6</sup> (2.175 MW) x (24 hr) x (0.5 lb/MW-hr) = 26.1 lb/day

<sup>7</sup> Based on extensive research conducted for District project S-1080811.

### Assumptions for Fuel Cell System

- Net electrical efficiency for fuel cell power plant: 39% (includes parasitic load for gas conditioning system)
- Typical Purchase and Installation Cost for fuel cells including cost for biogas conditioning system: \$7,000/kW
- Typical operation costs for fuel cells: \$0.0215/kW-hr <sup>(3)</sup>
- Fuel cell Stack Replacement Cost: \$500/kW-yr (conservatively estimated based stack replacement being one quarter of initial installation cost and stack replacement being required every 3.5 years)
- Fuel Cell NO<sub>x</sub> emissions: 0.07 lb/MW-hr (0.02 lb/MMBtu, *ARB Distributed Generation Certification*)
- Fuel Cell VOC emissions: 0.02 lb-VOC/MW-hr (0.003 lb/MMBtu, *ARB Distributed Generation Certification*)
- Size of fuel cell system needed for proposed project: 2,175 kW
- Fuel cells may offer the ability for greater heat recovery in comparison to an IC engine; however, the value of this heat will not be quantified since it is not known if the facility has an economical use for it.

#### 1. Capital Cost:

The estimated increased incremental capital cost for replacement of the proposed engines with fuel cells is calculated based on the difference in cost of fuel cells and IC engines for a 2,175 kW system.

The incremental capital cost for replacement of the proposed IC engines with fuel cells is calculated as follows:

$$2,175 \text{ kW} \times (\$7,000/\text{kW} - \$1,475/\text{kW}) = \mathbf{\$12,016,875}$$

The biogas conditioning system that is already assumed in the above annual cost was developed for a dairy digester project. The biogas conditioning system is required to remove hydrogen sulfide from the biogas, but it is not designed to remove siloxanes from biogas because dairy digesters typically produce negligible siloxanes. LFG, on the other hand, can contain substantial concentrations of siloxanes which must be removed in order for the fuel cell to function.

The applicant has provided capital costs for a siloxane removal system and additional construction costs, for a total of \$1,829,651. The total capital cost of the siloxane removal system and incremental cost of the fuel cells is:

$$C = (\$12,016,875) + (\$1,829,651) = \$13,846,526$$

Pursuant to District Policy APR-1305, Section X (11/09/99), the incremental capital cost for the purchase of the fuel cell system will be spread over the expected life of the system using the capital recovery equation. The expected life of the entire system will be estimated at 10 years. A 10% interest rate is assumed in the equation and the assumption will be made that the equipment has no salvage value at the end of the ten-year cycle.

$$A = [P \times i(1+i)^n] \div [(1+i)^n - 1]$$

Where: A = Annual Cost  
P = Present Value  
I = Interest Rate (10%)  
N = Equipment Life (10 years)

$$A = [\$13,846,526 \times 0.1(1.1)^{10}] \div [(1.1)^{10} - 1] = \mathbf{\$2,253,458/year}$$

## 2. Annual Costs:

### Electricity Generated

The amount of electricity potentially generated by each option is calculated as follows:

#### Proposed IC Engines

$$(2,175 \text{ kW}) \times (8,760 \text{ hr/yr}) = 19,053,000 \text{ kW-hr/year}$$

#### Fuel Cells (Alternate Equipment)

$$\begin{aligned} &= (56,520 \text{ scf/hr}) \times (525 \text{ Btu/scf}) \times (1 \text{ kW-hr}/3,413 \text{ Btu}) \times (0.39) \times (8,760 \text{ hr/yr}) \\ &= 29,702,560 \text{ kW-hr/year} \end{aligned}$$

#### Annual Costs of Increased Electric Generation

$$(19,053,000 \text{ kW-hr/yr} - 29,702,560 \text{ kW-hr/yr}) \times \$0.093/\text{kW-hr} = \mathbf{\$ -990,409/year}$$

#### Annual Operation and Maintenance Cost

The annual operation and maintenance costs for each option are calculated as follows:

#### Proposed IC Engines

$$(19,053,000 \text{ kW-hr/year}) \times (\$0.0152/\text{kW-hr}) = \mathbf{\$289,606/year}$$

Fuel Cells (Alternate Equipment)

$$(29,702,560 \text{ kW-hr/yr}) \times (\$0.0215/\text{kW-hr}) = \mathbf{\$638,605/\text{year}}$$

Annual Costs of Increased Maintenance

$$(\$328,794/\text{yr}) - (\$213,043/\text{yr}) = \mathbf{\$348,999/\text{year}}$$

Fuel Cell Stack replacement Costs

$$(\$500/\text{kW-yr}) \times (2,175 \text{ kW}) = \mathbf{\$1,087,500/\text{year}}$$

Siloxane Removal System Maintenance

The applicant has provided an estimate of additional operational and maintenance costs for the siloxane removal system, which total \$300,845/yr.

3 Total Increased Annual Costs for Fuel Cell System as an Alternative to Proposed Engines:

$$= (\$2,253,458/\text{yr}) - (\$990,409/\text{yr}) + (\$348,999/\text{yr}) + (\$1,087,500/\text{yr}) + (\$300,845/\text{yr}) \\ = \mathbf{\$3,000,393/\text{year}}$$

4. NO<sub>x</sub> and VOC Emission Reductions:

Pursuant to the District's Revised BACT Cost Effectiveness Thresholds Memo (5/14/08), District Standard Emissions that will be used to compare with the alternative equipment will be based on the emission limits for lean burn agricultural IC engines contained in District Rule 4702, Section 5.1.1; Table 2b. Note that District standard emissions cannot be greater (in the case of CO and VOC) than the emissions allowable under the applicable Federal NSPS, Subpart JJJJ. The following emissions factors will be used for the cost analysis:

District Standard Emissions for IC engines:

0.252 lb-NO<sub>x</sub>/MMBtu (65 ppmv NO<sub>x</sub> @ 15% O<sub>2</sub>)  
0.87 lb-VOC/MMBtu (1.0 g-VOC/bhp-hr)<sup>8</sup>

Emissions from Fuel Cells as Alternative Equipment:

0.021 lb-NO<sub>x</sub>/MMBtu (0.07 lb/MW-hr)  
0.0027 lb-VOC/MMBtu (0.02 lb/MW-hr)

<sup>8</sup> EF = (1.0 g/bhp-hr) + [(3,413 Btu/kW-hr) x (1 kW/1.341 bhp)] x (1 lb/453.6 g) x (10<sup>6</sup> Btu/MMBtu) = 0.87 lb/MMBtu



5. Proposed Engines Compared to Fuel Cells based on District Standard Emission Reductions:

NO<sub>x</sub> Emission Reductions

$$(495.1 \text{ MMscf/yr}) \times (525 \text{ Btu/scf}) \times (0.252 \text{ lb-NO}_x/\text{MMBtu} - 0.021 \text{ lb-NO}_x/\text{MMBtu}) \\ = \mathbf{60,043 \text{ lb-NO}_x/\text{yr} (30.02 \text{ ton/yr})}$$

VOC Emission Reductions

$$(495.1 \text{ MMscf/yr}) \times (525 \text{ Btu/scf}) \times (0.87 \text{ lb-VOC/MMBtu} - 0.0027 \text{ lb-VOC/MMBtu}) \\ = \mathbf{225,435 \text{ lb-VOC/yr} (112.72 \text{ ton/yr})}$$

6. Multi-Pollutant Cost Effectiveness Thresholds (MCET) for NO<sub>x</sub> and VOC Reductions based on District Standard Emission Reductions:

$$[(30.02 \text{ ton-NO}_x/\text{year}) \times (\$24,500/\text{ton-NO}_x)] + [(112.72 \text{ ton-VOC/year}) \times (\$17,500/\text{ton-VOC})] \\ = \mathbf{\$2,708,090/\text{year}}$$

As shown above, the annualized cost of this alternative (\$3,000,393/yr) exceeds the Multi-Pollutant Cost Effectiveness Threshold (MCET) calculated for the NO<sub>x</sub> and VOC emission reductions. Therefore, pursuant to the District's BACT policy, this option is not cost effective and is being removed from consideration.

**Option 2: NO<sub>x</sub> emissions of 0.15 g/bhp-hr (9-14 ppmvd @ 15% O<sub>2</sub>)**

Ameresco has proposed to install SCR for each engine to ensure compliance with a NO<sub>x</sub> emission limit of 0.15 g/bhp-hr. Since the applicant has proposed this level of control, and this level of control is achieved in practice, a cost effectiveness analysis is not required. No further discussion is required.

**Step 5 – Select BACT**

BATC is satisfied by Ameresco's proposal to use IC engines controlled by SCR to comply with an emission limit of 0.15 g/bhp-hr. No further discussion is required.

## **SO<sub>x</sub> BACT:**

### **Step 1 – Identify All Possible Control Technologies:**

The following SO<sub>x</sub> control technologies and emissions limits were identified as part of the BACT review of project S-1080811 for biogas-fired IC engines.

- 1) Dry absorption of H<sub>2</sub>S from the fuel gas (98-99% -Technologically Feasible)
- 2) Wet absorption of H<sub>2</sub>S from the fuel gas (95-98% -Technologically Feasible)
- 3) Sulfur content of fuel gas not exceeding 150 ppmv H<sub>2</sub>S (Achieved in Practice/Contained in SIP)
- 4) Influent fuel H<sub>2</sub>S reduction by addition of chemicals to the digester (90% - Technologically Feasible)
- 5) Water scrubbing of H<sub>2</sub>S from the fuel gas (80% -Technologically Feasible)

It must be noted that for control option 3 (H<sub>2</sub>S content of 150 ppmv), the level of control that is actually contained in the SIP is compliance with SCAQMD Rule 431.1. This rule limits the sulfur content of gaseous fuels used for combustion processes. Different sources of gaseous combustion fuel are subject to different fuel sulfur limits, so where digester gas is limited to 40 ppmv H<sub>2</sub>S as a daily average, landfill gas is limited to 150 ppmv as a daily average. Although various landfills have LFG-fired equipment with fuel sulfur limits ranging from 50 ppmv to 100+ ppmv (as H<sub>2</sub>S), none of these landfills operates a control device to remove sulfur from LFG. Instead, the fuel sulfur limits reflect the uncontrolled LFG.

### **Step 2 – Eliminate Technologically Infeasible Options**

Of the technologies listed in step 1, option 4 (chemical addition to digester) is not technologically feasible for a landfill application. Landfill gas is generated by the anaerobic decomposition of solid waste placed in the landfill at least two years previously<sup>9</sup>. The waste is inaccessible, being buried under several feet of cover at a minimum, which prevents any sort of methodical addition or reasonably homogenous distribution of sulfur reduction chemicals. Furthermore, it would be entirely impractical to require a landfill operator to forecast H<sub>2</sub>S generation and add sulfur reduction chemicals to the landfilled waste as it is being laid down, compacted, and covered. Therefore, chemical addition will be removed from consideration as a technologically infeasible method for control sulfur in landfill gas.

As previously noted, the achieved in practice fuel sulfur limit for LFG is 150 ppmv as H<sub>2</sub>S based on SCAQMD Rule 431.1. It is worth noting that in 1998 this rule was amended to revise the fuel sulfur limit for LFG from 40 ppmv to 150 ppmv because none of the available fuel sulfur removal systems then available was cost effective below 150 ppmv as H<sub>2</sub>S. This conclusion was based on an extensive industry study of available control technologies for removing gaseous sulfur from a gas stream. This study reviewed 78 different sulfur removal technologies and concluded that only 7 of those technologies were commercially available (not experimental), were appropriately transferrable to LFG, and did not generate additional hazardous waste to complicate disposal. Scrubbing the fuel gas using plain water in a spray or

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<sup>9</sup> The landfill gas control requirements included in District Rule 4642 (Solid Waste Disposal Sites) and various Federal NSPS and NESHAP subparts generally apply to portions of the landfill where waste has been in place for a minimum of two years.

packed tower scrubber is not one of those 7 technologies worthy of further study and cost effectiveness analysis.

It is noted that the BACT determination that originally established District BACT Guideline 3.3.13 for waste gas-fired IC engines (now rescinded) was conducted in 1995 for a digester gas-fired IC engine, project S-950679. The resulting ATC expired unimplemented and was deleted from the District's database in 1999. This Guideline established water scrubbing as achieved in practice with 80% control efficiency, but when the Guideline was updated as part of project C-990028 in 1999, for a landfill gas-fired IC engine, no control technology was found to be cost effective, i.e., water scrubbing was not found to be achieved in practice (at least not for landfill gas). When the BACT Guideline was again revised in 2002 based on ARB's Guidance for Permitting Electrical Generation Technology, SO<sub>x</sub> emissions were not addressed except, apparently by default, to retain water scrubbing as an achieved in practice technique.

It is also noted that a review of the District's permit database reveals a handful of water scrubbers in use to control emissions of ammonia, hydrogen chloride, or PM<sub>10</sub>, but never for H<sub>2</sub>S control except for the previously mentioned digester gas-fired engines at facility S-548. Since the solubility of H<sub>2</sub>S in water is less than 1% of the solubility of ammonia or hydrogen chloride in water at the same temperature, it is considered unlikely that water with no chemical additives would be used for H<sub>2</sub>S scrubbing. These facts, along with the control technology review conducted for SCAQMD Rule 431.1, strongly suggest that the previous determination that a water scrubber for H<sub>2</sub>S control is technologically feasible with 80% control efficiency results from a misunderstanding. It must instead be concluded that the "water scrubber" previously included in BACT determinations was, instead, a wet scrubber utilizing sulfur chelating agents or some iron-based media and is, therefore, not a separate control technique requiring independent analysis. Water scrubbing with 80% control efficiency will be removed from further consideration at this time.

### **Step 3 – Rank Remaining Control Technologies by Control Effectiveness**

Most of the SO<sub>x</sub> emission control technologies remaining from Step 2 offer some control efficiency in comparison with the uncontrolled emissions, and these technologies can be ranked based on the comparative control efficiencies. However, in order for valid emission reduction calculations to be conducted the baseline uncontrolled emissions must be known. The host landfill has not been required to monitor the H<sub>2</sub>S content of the LFG; however, the existing LFG collection and control system includes a SO<sub>x</sub> emission limit of 0.03 lb/MMBtu which allows the calculation of the uncontrolled sulfur content as H<sub>2</sub>S.

$$C = (0.03 \text{ lb}_{\text{SO}_x} / \text{MMBtu}) \times (1 \text{ lb-mol}_{\text{SO}_x} / 64 \text{ lb}_{\text{SO}_x}) \times (1 \text{ lb-mol}_{\text{H}_2\text{S}} / \text{lb-mol}_{\text{SO}_x}) \times (506 \text{ Btu}/\text{ft}^3) \times (1 \text{ MMBtu} / 10^6 \text{ Btu}) \times (379.5 \text{ ft}^3 / \text{lb-mol}_{\text{H}_2\text{S}}) \times 10^6$$

C = 90 ppmv

90 ppmv fuel sulfur as H<sub>2</sub>S is less than the achieved in practice limit of 150 ppmv as H<sub>2</sub>S. However, using a lower fuel sulfur baseline during the cost effectiveness analysis for technologically feasible control options would tend to make those technologically feasible controls less cost effective. Therefore, Ameresco's proposed limit of 150 ppmv, intended to comply with the SIP-approved sulfur content for LFG included in SCAQMD Rule 431.1, will be considered the uncontrolled fuel sulfur content. The control efficiencies associated with the technologically feasible alternatives will be evaluated as a reduction from the uncontrolled sulfur content of 150 ppmv as H<sub>2</sub>S.

- 1) Dry absorption of H<sub>2</sub>S from the fuel gas (98-99%)
- 2) Wet absorption of H<sub>2</sub>S from the fuel gas (95-98%)
- 3) Sulfur content of fuel gas not exceeding 150 ppmv H<sub>2</sub>S (0%)

#### **Step 4 – Cost Effectiveness Analysis**

Ameresco has provided cost data for two types of dry absorption system (SulfaTreat and iron sponge scrubbing). The cost for each of these systems will be evaluated separately, and the lower annual cost will be used in calculating the cost of emission reductions. Ameresco has also provided cost data for the SO<sub>x</sub> LO-CAT wet absorption system.

##### Dry Absorption using SulfaTreat:

SulfaTreat is a registered trademark for a broad line of H<sub>2</sub>S absorption products, most of which are designed for use on gaseous streams. The cost estimate from Mi Swaco (the vendor) and SCS Engineers (consultant/construction contractor) includes \$604,930 for capital and installation costs, with another \$259,168 per year for operational costs. In accordance with the procedure prescribed in APR-1305, the capital and installation costs are annualized as follows:

$$A = (\$604,930) \times [((0.1) \times (1 + 0.1)^{10}) + ((1 + 0.1)^{10} - 1))] = \$98,450/\text{yr}$$

The total annual cost is calculated by adding the annualized capital & installation cost to the annual operating cost, for a total of \$357,618/yr.

##### Dry Absorption using Iron Sponge:

The capital and installation cost estimate from SCS Engineers and MVLLC Company (iron sponge vendor) is \$664,950, which can be annualized as follows:

$$A = (\$664,950) \times [((0.1) \times (1 + 0.1)^{10}) + ((1 + 0.1)^{10} - 1))] = \$108,218/\text{yr}$$

SCS Engineers estimates that the operational cost for the system would be \$230,410/yr. The total annual cost would be \$338,628/yr. Since the annual cost of iron sponge scrubbing is expected to be lower than the \$357,618/yr cost of a SulfaTreat system, the costs associated with iron sponge scrubbing will be used in calculating the cost of emission reductions from dry absorption of H<sub>2</sub>S as a SO<sub>x</sub> control measure.

Dry absorption is expected to provide 98-99% control efficiency for H<sub>2</sub>S in the landfill gas. For the sake of a more conservative cost analysis, 99% control efficiency will be used. The controlled SO<sub>x</sub> emissions can be calculated as follows:

$$PE_{SO_x} = (150/10^6) \times (1 - 0.99) \times (1 \text{ lb-mol}/379.5 \text{ ft}^3) \times (1 \text{ SO}_2/\text{H}_2\text{S}) \times (64 \text{ lb/lb-mol}) \times (2,084 \text{ ft}^3/\text{min}) \times (60 \text{ min/hr}) \times (24 \text{ hr/day})$$
$$PE_{2SO_x} = 0.8 \text{ lb/day}$$
$$PE_{2SO_x} = (0.8 \text{ lb/day}) \times (365 \text{ day/yr}) = 292 \text{ lb/yr}$$

The uncontrolled emissions were previously shown as being 75.9 lb/day for SO<sub>x</sub>, equivalent to:

$$PE_2 = (75.9 \text{ lb/day}) \times (365 \text{ day/yr}) = 27,704 \text{ lb/yr}$$

Note that both of these calculations are extremely conservative since they assume all of the LFG entering the Ameresco site is sent to a single engine. Since the H<sub>2</sub>S control system must be large enough to treat all of the LFG coming on-site, the costs are appropriately scaled to the controlled and uncontrolled emission calculated above. Although each engine (and the waste gas flare) will be permitted to emit SO<sub>x</sub> up to the amounts calculated above, it is not correct to multiply the emissions by the number of engines because only so much LFG (and H<sub>2</sub>S) can come on-site and the emissions calculated above account for all of the potential H<sub>2</sub>S and resulting SO<sub>x</sub> emissions.

The cost of emission reductions is calculated by dividing the total annual cost by the reduction in emissions, calculated in tons.

$$\text{Cost} = (\$338,628/\text{yr}) \div [(27,704 \text{ lb/yr}) - (292 \text{ lb/yr}) \div (2,000 \text{ lb/ton})] = \$24,707/\text{ton}$$

The cost of \$24,707 per ton of SO<sub>x</sub> emissions prevented exceeds the cost effectiveness ceiling of \$18,300/ton specified in the May 2008 Revised BACT Cost Effectiveness Memorandum. Therefore, dry absorption of H<sub>2</sub>S to control SO<sub>x</sub> emissions from the combustion of LFG is not cost effective. This control option will be removed from consideration at this time.

#### Wet Absorption using SO<sub>x</sub> LO-CAT:

SCS Engineers has provided a cost estimate for a LO-CAT system as \$2,471,453 for capital and installation cost, and another \$211,769 as operational costs.

$$A = (\$2,471,453) \times [((0.1) \times (1 + 0.1)^{10}) \div ((1 + 0.1)^{10} - 1)] = \$402,218/\text{yr}$$

The total annual cost is estimated at \$613,987/yr. The controlled emissions resulting from the assumed 98% control efficiency is:

$$PE_{SO_x} = (150/10^6) \times (1 - 0.98) \times (1 \text{ lb-mol}/379.5 \text{ ft}^3) \times (1 \text{ SO}_2/\text{H}_2\text{S}) \times (64 \text{ lb/lb-mol}) \times (2,084 \text{ ft}^3/\text{min}) \times (60 \text{ min/hr}) \times (24 \text{ hr/day})$$
$$PE_{2SO_x} = 1.5 \text{ lb/day}$$
$$PE_{2SO_x} = (1.5 \text{ lb/day}) \times (365 \text{ day/yr}) = 548 \text{ lb/yr}$$

The cost of emission reductions is calculated as follows:

$$\text{Cost} = (\$613,987/\text{yr}) \div [(27,704 \text{ lb/yr}) - (548 \text{ lb/yr}) \div (2,000 \text{ lb/ton})] = \$45,219/\text{ton}$$

The cost of \$45,219/ton exceeds the cost effectiveness ceiling of \$18,300/ton. Wet absorption using SO<sub>x</sub> LO-CAT is not cost effective and will be removed from consideration at this time.

Fuel gas sulfur content of 150 ppmv or less as H<sub>2</sub>S:

The applicant has proposed this level of control, which is also achieved in practice. No cost effectiveness analysis is required.

**Step 5 – Select BACT**

The BACT requirement is satisfied by the applicant's proposal to limit the LFG sulfur content to 150 ppmv as H<sub>2</sub>S. No further discussion is required.

## **PM<sub>10</sub> BACT:**

### **Step 1 – Identify All Possible Control Technologies:**

1. 80% control (water scrubbing of H<sub>2</sub>S from fuel gas or equal) – Achieved in Practice (Rescinded BACT Guideline 3.3.13)
2. 0.08 g/bhp-hr (0.2 lb/hr from 1,408 bhp engine<sup>10</sup>, or equivalent) – Achieved in Practice (ARB Clearinghouse for Chino Bay Desalter Authority, SCAQMD)
3. 0.1 g/bhp-hr – Achieved in Practice (New Hampshire DEP TP-B-0531)
4. 0.07 g/bhp-hr – Technologically Feasible (Applicant's proposal)

In addition, the US EPA RACT/BACT/LAER Clearinghouse (RBLC) lists a number of other facilities with LFG-fired engines and PM<sub>10</sub> emission limits in excess of 0.1 g/bhp-hr.

### **Step 2 – Eliminate Technologically Infeasible Options**

As mentioned previously in the discussion of SO<sub>x</sub> BACT, water scrubbing of LFG is not technologically feasible and will be removed from consideration at this time. All other emission limits listed in Step 1 are technologically feasible.

### **Step 3 – Rank Remaining Control Technologies by Control Effectiveness**

1. 0.07 g/bhp-hr
2. 0.08 g/bhp-hr
3. 0.1 g/bhp-hr

### **Step 4 – Cost Effectiveness Analysis**

Ameresco has proposed the most effective control remaining from Step 3. No cost effectiveness analysis is required.

### **Step 5 – Select BACT**

BACT is satisfied by Ameresco's proposed emission limit of 0.07 g-PM<sub>10</sub>/bhp-hr. No further discussion is required.

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<sup>10</sup> The limit stated in the ARB BACT Clearinghouse is 0.2 lb/hr. Since this limit is stated with one significant digit, emissions measured at 0.249 lb/hr would not violate this limit. To avoid a rounding error that may artificially depress the emission limit, the g/bhp-hr equivalent will be calculated using 0.249 lb/hr as follows:  
(0.249 lb/hr) x (453.6 g/lb) ÷ (1,408 bhp) = 0.08 g/bhp-hr

## **VOC BACT:**

### **Step 1 – Identify All Possible Control Technologies:**

Applicable VOC emission control technologies and associated emission limits were obtained from project S-1080811, which evaluated biogas-fired IC engines at a dairy.

The application review for project S-1080811, for agricultural biogas-fired IC engines, states that VOC emission control due to the use of a microturbine is equivalent to the use of an IC engine. This is because VOC emissions from either an IC engine or a microturbine are primarily dependent on the type of fuel used. Since both would be fired on the same landfill gas, it is assumed that the use of a microturbine will comply with the same VOC emission limit as an IC engine.

- 1) VOC emissions  $\leq 0.20$  g/bhp-hr (equivalent to 41 ppmvd @ 15% O<sub>2</sub> as CH<sub>4</sub>) (lean burn or equivalent and positive crankcase ventilation) - (Achieved in Practice)
- 2) Fuel Cell ( $\leq 0.02$  lb/MW-hr  $\approx 2.0$  ppmv VOC @ 15% O<sub>2</sub> as CH<sub>4</sub>) - (Alternate Basic Equipment)
- 3) Microturbine (equivalent to achieved-in-practice BACT for VOC from IC engines) - (Alternate Basic Equipment)

### **Step 2 - Eliminate technologically infeasible options**

There are no technologically infeasible options to eliminate from step 1.

### **Step 3 - Rank remaining options by control effectiveness**

- 1) Fuel Cell ( $\leq 0.02$  lb/MW-hr  $\approx 2.0$  ppmv VOC @ 15% O<sub>2</sub> as CH<sub>4</sub>)
- 2a) IC engine with VOC emissions  $\leq 0.20$  g/bhp-hr
- 2b) Microturbine (equivalent to 0.20 g/bhp-hr)

### **Step 4 - Cost Effectiveness Analysis**

#### Option 1: Fuel Cell ( $\leq 0.02$ lb/MW-hr $\approx 2.0$ ppmv VOC @ 15% O<sub>2</sub> as CH<sub>4</sub>):

The multi-pollutant cost analysis performed above for the NO<sub>x</sub> and VOC emissions demonstrated that the annualized cost of this alternate option exceeds the Multi Pollutant Cost Effectiveness Threshold calculated for the NO<sub>x</sub> and VOC emission reductions achieved by this technology. Therefore, this option is not cost effective and is being removed from consideration at this time.

#### Option 2a: IC engines with VOC emissions $\leq 0.20$ g/bhp-hr:

This option is achieved-in-practice. Therefore, a cost analysis is not required.



Option 2b: Microturbines:

As shown above, VOC emissions from a microturbine are expected to be identical to those from an IC engine. Since the applicant has proposed an equivalent level of VOC control effectiveness, a cost analysis is not necessary.

**Step 5 - Select BACT**

The highest ranked control technology remaining is VOC emissions of 0.20 g/bhp-hr. The applicant has proposed lean burn IC engines with VOC emissions less than or equal to 0.20 g/bhp-hr. Therefore, the proposed IC engines meet BACT requirements for VOC.

## **Proposed Pages for the BACT Clearinghouse**

**San Joaquin Valley  
Unified Air Pollution Control District**

**Best Available Control Technology (BACT) Guideline 1.3.2\***

**Emission Unit:** Landfill Gas-Fired IC Engine      **Industry Type:** Electrical Generation

**Equipment Rating:** ≥ 50 bhp      **Last Update:** TBD

	<b>Achieved in Practice or contained in SIP</b>	<b>Technologically Feasible</b>	<b>Alternate Basic Equipment</b>
NO <sub>x</sub>	0.15 g/bhp-hr (Selective Catalytic Reduction, Non-selective Catalytic Reduction, or equal)		Fuel Cell Microturbine
SO <sub>x</sub>	Landfill gas sulfur content of 150 ppmvd as H <sub>2</sub> S	Dry absorption for 98% control efficiency Wet absorption for 95% control efficiency	
PM <sub>10</sub>	0.08 g/bhp-hr	0.07 g/bhp-hr	
CO			
VOC	0.20 g/bhp-hr		Fuel Cell Microturbine

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

**\*This is a Summary Page for this Class of Source - Permit Specific BACT Determinations on Next Page(s)**

# San Joaquin Valley Unified Air Pollution Control District

## Best Available Control Technology (BACT) Guideline 1.3.2

**Emission Unit:** Landfill Gas-Fired IC Engine

**Equipment Rating:** ≥ 50 bhp

**Facility:** Ameresco Foothill, LLC

**References:** ATC #: N-8247-1-0, '-2-0  
Project #: N-1103269

**Location:** 6484 N Waverly Rd.  
Linden, CA

**Date of Determination:** TBD

Pollutant	BACT Requirements
NO <sub>x</sub>	0.15 g/bhp-hr
SO <sub>x</sub>	Landfill gas with 150 ppmv sulfur compounds (as H <sub>2</sub> S)
PM <sub>10</sub>	0.07 g/bhp-hr
CO	
VOC	0.20 g/bhp-hr

**BACT Status:**

- Achieved in practice (NO<sub>x</sub>, SO<sub>x</sub>)
- Small Emitter
- T-BACT
- Technologically feasible BACT (PM<sub>10</sub>, and VOC)
- At the time of this determination achieved in practice BACT was equivalent to technologically feasible BACT
- Contained in EPA approved SIP (SO<sub>x</sub>)
- The following technologically feasible option was not cost effective:
  1. SO<sub>x</sub> dry absorption for 98% control efficiency
  2. SO<sub>x</sub> wet absorption for 95% control efficiency
- Alternate Basic Equipment
- The following alternate basic equipment was not cost effective:
  1. Fuel Cells (NO<sub>x</sub> and VOC)

**Appendix C**  
**Siloxane Removal System BACT Determination**

### N-8247-3-0 (Waste Gas-Fired Flare):

As noted in the discussion of the BACT requirements of Rule 2201 in Section VIII of this document, the siloxane removal system is not directly covered by any BACT Guideline.

#### **Step 1 – Identify All Possible Control Technologies**

The siloxane removal system is a source of various organic contaminants including some that meet the definition of VOC. No prohibitory rule covers the emissions from this source category. However, the flare uses untreated landfill gas as a supplementary fuel to ensure complete destruction of the contaminants from the siloxane removal system. Combustion of LFG from a landfill gas collection system subject to the requirements of NSPS Subpart WWW (as the Foothill Landfill is) is subject to a control requirement of 98% destruction efficiency or NMOC emissions no greater than 20 ppmv (as hexane) @ 3% O<sub>2</sub>. The District has identified the following control options for this source category:

1. Flare with a control efficiency equal to or greater than 98%, or VOC emissions of 20 ppmv (as hexane) @ 3% O<sub>2</sub> – Achieved in Practice
2. Thermal oxidizer – Technologically Feasible
3. Catalytic oxidizer – Technologically Feasible

The District has utilized the AP-42 emission factor of 0.14 lb-VOC/MMBtu in calculating potential emissions from this flare, rather than 20 ppmv as hexane at 3% O<sub>2</sub>. It must be noted that emissions in excess of 20 ppmv as hexane at 3% O<sub>2</sub> can still comply with the BACT requirement provided the 98% destruction efficiency requirement is satisfied. Therefore, compliance with the VOC emission concentration limit or destruction efficiency requirement is sufficient to satisfy the achieved-in-practice BACT requirement without requiring separate analysis of the 0.14 lb/MMBtu emission factor.

#### **Step 2 – Eliminate Technologically Infeasible Options**

The siloxane removal system is an emission source for siloxanes and various other organic contaminants removed from the LFG. When combusted, siloxanes form silica particulate that tends to coat surfaces exposed to the exhaust gas. Siloxanes are removed from the raw LFG so that the catalytic pollution control devices serving the engines can operate with a reasonable life expectancy. However, if those siloxanes were burned in a catalytic oxidizer, then the resulting silica would coat the oxidizer catalyst, merely transferring the problem from the engine catalyst to the oxidizer catalyst. Therefore, a catalytic oxidizer is not technologically feasible and will be removed from consideration.

In addition, it is noted that the distinction between a flare and a thermal oxidizer is generally a matter of where combustion occurs. A thermal oxidizer is generally equipped with a discrete combustion chamber equipped with baffles and similar devices to keep the waste gas stream within the combustion zone long enough (typically 0.5 – 1.0 seconds) to ensure the design destruction efficiency. It is expected that this internal structure is vulnerable to damage from the silica similar, although to a lesser extent, to the way that the internal components of an IC engine are vulnerable leading to greater maintenance costs. In contrast, a flare has a much

more open internal structure; the simplest flares have burners at the outlet of an exhaust stack, with the result that there is little or nothing in the way of internal structure for the silica from siloxane combustion to coat. Therefore, a thermal oxidizer is considered not technologically feasible and will be removed from consideration.

### **Step 3 – Rank Remaining Control Technologies by Control Effectiveness**

1. Flare with a control efficiency equal to or greater than 98%, or VOC emissions of 20 ppmv (as hexane) @ 3% O<sub>2</sub>

### **Step 4 – Cost Effectiveness Analysis**

Ameresco has proposed to most effective control remaining from Step 3. No cost effectiveness analysis is required.

### **Step 5 – Select BACT**

BACT is satisfied by Ameresco's proposal to use a flare with 98% control efficiency, or VOC emissions of 20 ppm (as hexane) @ 3% O<sub>2</sub>.

**Appendix D**  
**Health Risk Assessment Summary**



# San Joaquin Valley Air Pollution Control District Risk Management Review

To: Frank DeMaris – Permit Services  
 From: Leland Villalvazo – Technical Services  
 Date: March 2-2011  
 Facility Name: Ameresco Foothill  
 Location: 6484 North Waverly Rd  
 Application #(s): N-8247-1-0, 2-0, 3-0  
 Project #: N-1103269

## A. RMR SUMMARY

RMR Summary				
Categories	Type of Unit (Unit 1-0, 2-0)	Type of Unit (Unit 3-0)	Project Totals	Facility Totals
Prioritization Score	0.09 ea.	0.01	0.186	0.186
Acute Hazard Index	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>
Chronic Hazard Index	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>
Maximum Individual Cancer Risk (10 <sup>-6</sup> )	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>	N/A <sup>3</sup>
T-BACT Required?	No	No		
Special Permit Conditions?	Yes	Yes		

<sup>1</sup> Prioritization for this unit was not conducted since it has been determined that all diesel-fired IC engines will result in a prioritization score greater than 1.0.

<sup>2</sup> Acute and Chronic Hazard Indices were not calculated since there is no risk factor or the risk factor is so low that it has been determined to be insignificant for this type of unit.

<sup>3</sup> Acute and Chronic Hazard Index and Maximum Individual Cancer Risk were not calculated since the total facility prioritization score was less than 1.0.

<sup>4</sup> A prioritization was not performed since it was determined that no hazardous air pollutants were present. No further analysis was required.

### Proposed Permit Conditions

To ensure that human health risks will not exceed District allowable levels; the following permit conditions must be included for:

#### Unit # 1-0 and 2-0

1. Stack inside diameter must be no greater than 20 inches
2. Stack exhaust may not be any lower than 40 ft

#### Unit # 2-0

1. Flare may not be any lower than 50 ft

## B. RMR REPORT

### I. Project Description

Technical Services received a request on October 19, 2010 to perform an Ambient Air Quality Analysis and a Risk Management Review for two 3,012 BHP engines driving electric generators and one 5.64 MMBTU/ hr waste gas flare.

### II. Analysis

Toxic emissions for these proposed units were calculated using District approved emissions factors. In accordance with the District's *Risk Management Policy for Permitting New and Modified Sources* (APR 1905, March 2, 2001), risks from the proposed unit's toxic emissions were prioritized using the procedure in the 1990 CAPCOA Facility Prioritization Guidelines and incorporated in the District's HEARTs database. The prioritization score for this proposed unit was less than 1.0 (see RMR Summary Table). Therefore, no further analysis was necessary.

The following parameters were used for the review:

Analysis Parameters Unit 1-0,2-0			
Source Type	Point	Location Type	Rural
Stack Height (m)	12.19	Closest Receptor (m)	609.6
Stack Diameter. (m)	0.508	Type of Receptor	Residential
Stack Exit Velocity (m/s)	12.9581	Max Hours per Year	8760
Stack Exit Temp. (°K)	761.89	Fuel Type	Landfill Gas

Analysis Parameters Unit 3-0			
Source Type	Flare	Location Type	Rural
Height (m)	15.24	Closest Receptor (m)	609.6
Eff. Height	16.7132	Type of Receptor	Residential
Exit Velocity (m/s)	20	Max Hours per Year	8760
Exit Temp. (°K)	1273	Fuel Type	Landfill Gas
Burner Rating (MMBtu/hr)	5.64		

Technical Services performed modeling for criteria pollutants CO, NO<sub>x</sub>, SO<sub>x</sub> and PM<sub>10</sub>; as well as a RMR. The emission rates used for criteria pollutant modeling are attached. The engineer supplied the maximum fuel rate for the IC engines and flare used during the analysis.

The results from the Criteria Pollutant Modeling are as follows:

### Criteria Pollutant Modeling Results\*

Pollutant Name	1 Hour	3 Hours	8 Hours.	24 Hours	Annual
CO	Pass	X	Pass	X	X
NO <sub>x</sub>	Pass <sup>1</sup>	X	X	X	Pass
SO <sub>x</sub>	Pass	Pass	X	Pass	Pass
PM <sub>10</sub>	X	X	X	Pass <sup>2</sup>	Pass <sup>2</sup>

\*Results were taken from the attached PSD spreadsheet.

<sup>1</sup>The project was compared to the 1-hour NO<sub>2</sub> National Ambient Air Quality Standard that became effective on April 12, 2010 using the District's approved procedures. The Ozone Limiting Method (OLM) or Plume Volume Molar Ratio Method (PVMM) was used in accordance with the District's *Assessment of Non-Regulatory Options in AERMOD – Specifically OLM and PVMM*. A completed AERMOD Non-Regulatory Option checklist is attached.

<sup>2</sup>The criteria pollutants are below EPA's level of significance as found in 40 CFR Part 51.165 (b)(2).

### III. Conclusion

The prioritization score is less than 1.0. **In accordance with the District's Risk Management Policy, the project is approved without Toxic Best Available Control Technology (T-BACT).**

To ensure that human health risks will not exceed District allowable levels; the permit conditions listed on page 1 of this report must be included for these proposed units.

These conclusions are based on the data provided by the applicant and the project engineer. Therefore, this analysis is valid only as long as the proposed data and parameters do not change.

The emissions from the proposed equipment will not cause or contribute significantly to a violation of the State and National AAQS.

### IV. Attachments

- A. RMR request from the project engineer
- B. Additional information from the applicant/project engineer
- C. Toxic emissions summary
- D. Prioritization score
- E. Facility Summary

## **Appendix E**

### **QNEC Calculations**

The Quarterly Net Emissions Change is used to complete the emission profile screen for the District's PAS database. The QNEC is calculated as follows:

QNEC = PE2 – BE, where:

- QNEC = Quarterly Net Emissions Change for each emissions unit, lb/qtr
- PE2 = Post Project Potential to Emit for each emissions unit, lb/qtr
- BE = Baseline Emissions for each emissions unit, lb/qtr

Using the values in Sections VII.C.2 and VII.D.4 in the evaluation above, quarterly PE2 and quarterly PE1 can be calculated as follows:

$$PE2_{quarterly} = PE2_{annual} \div 4 \text{ quarters/year}$$

$$BE_{quarterly} = BE_{annual} \div 4 \text{ quarters/year}$$

Quarterly Net Emissions Increase (QNEC) (lb/qtr)							
Unit	Pollutant	PE2	BE	Quarter 1	Quarter 2	Quarter 3	Quarter 4
N-8247-1-0, '-2-0 (each)	NO <sub>x</sub>	8,724	0	2,181	2,181	2,181	2,181
	SO <sub>x</sub>	27,704	0	6,926	6,926	6,926	6,926
	PM <sub>10</sub>	4,088	0	1,022	1,022	1,022	1,022
	CO	104,719	0	26,179	26,180	26,180	26,180
	VOC	11,644	0	2,911	2,911	2,911	2,911
N-8247-3-0	NO <sub>x</sub>	2,008	0	502	502	502	502
	SO <sub>x</sub>	27,704	0	6,926	6,926	6,926	6,926
	PM <sub>10</sub>	2,482	0	620	620	621	621
	CO	9,892	0	2,473	2,473	2,473	2,473
	VOC	6,935	0	1,733	1,734	1,734	1,734