



JUN 14 2011

Mr. Tim Parcel
Aera Energy LLC
PO Box 11164
Bakersfield, CA. 93389

**Re: Notice of Final Decision - ATC / Certificate of Conformity
Facility # C-1121
Project # C-1110471**

Dear Mr. Parcel:

The Air Pollution Control Officer has issued Authority to Construct permits to Aera Energy LLC for its heavy oil facility in Coalinga, California. Aera is proposed to replace the existing burners with ultra low NOx burners or tune the existing burners of 4 permit units at their Fresno County Heavy Oil stationary source to meet the 9 ppm NOx compliance option of District Rule 4320, Advanced Emission Reductions Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr.

Enclosed are copies of the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue the Authority to Construct permits with Certificate of Conformity was published on May 3, 2011. The District's analysis of the proposal was also sent to US EPA Region IX on May 3, 2011. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

David Warner
Director of Permit Services

DW:SD/bw

Enclosures

Seyed Sadredin
Executive Director/Air Pollution Control Officer

Northern Region
4800 Enterprise Way
Modesto, CA 95356-8718
Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office)
1890 E. Gattysburg Avenue
Fresno, CA 93726-0244
Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region
34946 Flyover Court
Bakersfield, CA 93308-9725
Tel: 661-392-5500 FAX: 661-392-5585



San Joaquin Valley
AIR POLLUTION CONTROL DISTRICT



HEALTHY AIR LIVING™

JUN 14 2011

Gerardo C. Rios, Chief
Permits Office
Air Division
U.S. EPA - Region IX
75 Hawthorne St.
San Francisco, CA 94105

**Re: Notice of Final Decision - ATC / Certificate of Conformity
Facility # C-1121
Project # C-1110471**

Dear Mr. Rios:

The Air Pollution Control Officer has issued Authority to Construct permits to Aera Energy LLC for its heavy oil facility in Coalinga, California. Aera is proposed to replace the existing burners with ultra low NOx burners or tune the existing burners of 4 permit units at their Fresno County Heavy Oil stationary source to meet the 9 ppm NOx compliance option of District Rule 4320, Advanced Emission Reductions Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr.

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Tel: 661-392-5500 FAX: 661-392-5585



JUN 14 2011

Mike Tollstrup, Chief
Project Assessment Branch
Air Resources Board
P O Box 2815
Sacramento, CA 95812-2815

Re: Notice of Final Decision - ATC / Certificate of Conformity
Facility # C-1121
Project # C-1110471

Dear Mr. Tollstrup:

The Air Pollution Control Officer has issued Authority to Construct permits to Aera Energy LLC for its heavy oil facility in Coalinga, California. Aera is proposed to replace the existing burners with ultra low NOx burners or tune the existing burners of 4 permit units at their Fresno County Heavy Oil stationary source to meet the 9 ppm NOx compliance option of District Rule 4320, Advanced Emission Reductions Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr.

Enclosed are copies of the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

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David Warner
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Fresno Bee

**NOTICE OF FINAL DECISION
FOR THE ISSUANCE OF AUTHORITY TO CONSTRUCT AND
THE PROPOSED MINOR MODIFICATION OF FEDERALLY
MANDATED OPERATING PERMIT**

NOTICE IS HEREBY GIVEN that the Air Pollution Control Officer has issued Authority to Construct permits to Aera Energy LLC for its heavy oil facility in Coalinga, California. Aera is proposed to replace the existing burners with ultra low NOx burners or tune the existing burners of 4 permit units at their Fresno County Heavy Oil stationary source to meet the 9 ppm NOx compliance option of District Rule 4320, Advanced Emission Reductions Options for Boilers, Steam Generators, and Process Heaters Greater than 5.0 MMBtu/hr.

No comments were received following the District's preliminary decision on this project.

The application review for Project #C-1110471, is available for public inspection at http://www.valleyair.org/notices/public_notices_idx.htm and the District office at the address below. **SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 1990 E. GETTYSBURG AVE, FRESNO, CA 93726-0244.**



AUTHORITY TO CONSTRUCT

PERMIT NO: C-1121-17-25

ISSUANCE DATE: 06/10/2011

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC
MAILING ADDRESS: 10000 MING AVE
P O BOX 11164
BAKERSFIELD, CA 93389-1164

LOCATION: HEAVY OIL PRODUCTION
FRESNO COUNTY, CA

SECTION: 26 **TOWNSHIP:** 19S **RANGE:** 15E

EQUIPMENT DESCRIPTION:

MODIFICATION OF SG S-9, 62.5 MMBTU/HR THERMOTICS, NATURAL GAS/VAPOR RECOVERY GAS-FIRED STEAM GENERATOR WITH COEN QLN ULN BURNER AND FLUE GAS RECIRCULATION SERVED BY LO-COST H2S SCAVENGER SYSTEM SHARED WITH PERMIT UNITS C-1121-18, '-19 AND '-41: REPLACE EXISTING BURNER WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ACT GIDEON ULTRA LOW NOX BURNER, OR EQUIVALENT; OR TUNE EXISTING BURNER; AND LOWER NOX LIMIT TO 9 PPM @ 3% O2 FOR RULE 4320 COMPLIANCE

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2520] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. The permittee shall notify the District of the compliance method chosen (replacement burner or tuning) and if applicable, the approved burner to be installed prior to implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO



DAVID WARNER, Director of Permit Services

C-1121-17-25 : Jun 10 2011 1:43PM - DAVIDSOS : Joint Inspection NOT Required

4. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the authorized equipment [District Rule 2010] Federally Enforceable Through Title V Permit
5. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters [District Rule 2010] Federally Enforceable Through Title V Permit
6. Fuel consumption for the steam generator shall not exceed 1,500 MMBtu/day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Combined quantity of well vent and tank vapor recovery gases combusted within steam generators '-17, '-18, '-19, and '-41, from the four CVR systems (C-1121-38, -39, -114, & -116) and the section 32 TVR system shall not exceed 675,000 scf/day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
9. Only natural gas, vapor recovery gas, or a combination of natural gas and vapor recovery gas shall be used as fuel. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Lo-Cost H₂S scavenging system shall be used whenever vapor recovery gas is fired in this unit. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
12. Emission rates shall not exceed any of the following limits: NO_x (as NO₂): 9 ppmv @ 3% O₂ or 0.011 lb/MMBtu (27.0 lb/day), CO: 43 ppmv @ 3%O₂ or 0.032 lb/MMBtu (48.0 lb/day), PM₁₀: 0.0076 lb/MMBtu (11.4 lb-PM₁₀/day), or VOC: 0.008 lb/MMBtu (12.0 lb/day). [District Rule 2201, 4201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
13. When fired on PUC quality natural gas, the SO_x emissions rate shall not exceed 0.00285 lb/MMBtu. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
14. When fired on gases other than PUC quality natural gas, the SO_x emissions rate shall not exceed 9 ppmv @ 3% O₂ or 0.015 lb/MMBtu (22.8 lb/day). [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
15. Combined emissions of SO_x, calculated as SO₂, from the steam generators and the flare (C-1121-17, -18, -19, -41, & -168) shall not exceed 28,580 lb/yr. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The sulfur content of treated waste gas exiting the H₂S Scavenger System shall be determined on a daily basis by gas detector tube sampling. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
17. The sulfur content of the waste gas exiting the sulfur treatment system shall be tested weekly for sulfur content and higher heating value. If compliance with the sulfur emission limits has been demonstrated for 8 consecutive weeks, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. Testing shall be by grab sample analysis by GC-FPD/TCD or other District approved methods for H₂S and mercaptans performed in the laboratory and EPA Method 19. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
18. Daily SO_x emissions from combustion of waste gas shall be calculated based on the waste gas sulfur content as determined by gas detector tube sampling or the most recent laboratory analysis, whichever is greater. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
19. When source or type of gas changes, sampling for sulfur content shall be conducted within one week. A change in fuel type is defined as changing between any of the following: PUC-Quality gas, unprocessed field gas, or any field gas with any specific level of pretreatment. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

20. Within 60 days of startup and at least once every 12 months thereafter, unit shall be stack tested to demonstrate compliance with the SO_x emission limit required by this permit (ppmv @3 % O₂) using EPA Method 6C, Method 8 or ARB Method 100. Stack testing for SO_x emissions is not required if unit was fired only on PUC quality natural during the 12 months prior to the compliance testing anniversary date. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
21. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
22. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rules 2520, 9.4.2 and 4305, 6.2.1] Federally Enforceable Through Title V Permit
23. Subject to the definitions and requirements of Section 5.6, District Rule 4320, emission factor limitations of this permit shall not apply during periods of startup, shutdown, or refractory curing. Duration of startup and shutdown (as defined in Rule 4320) shall not exceed 2 hours each per occurrence. Refractory curing period is defined as a maintenance-based reduced-load period of time during which a unit is brought from a shutdown status to staged rates of firing for the sole purpose of curing new refractory lining of the unit, and shall not exceed 30 hours per occurrence. The operator shall maintain records of the duration of start-up, shutdown, and refractory curing periods. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
24. During a "shakedown" period not to exceed 60 calendar days from initial operation of the modifications authorized by this ATC, NO_x emission shall not exceed 15 ppmvd @3% O₂ or 0.018 lb/MMBtu. The shakedown period shall be concluded prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and shall make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit
25. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
26. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
27. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

28. The permittee shall maintain records of: (1) the date and time of NOX, CO, and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOX and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
29. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months, (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months, (no more than 30 days before or after the required 36 months source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months.. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
30. Source testing to measure NOx, and CO emissions shall be conducted within 60 days of initial start-up and whenever flue gas recirculation rate is changed. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
31. The source plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
32. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
33. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
34. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
35. The following test methods shall be used: NOx (ppmv) - EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or 10B or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, SOx (lb/MMBtu) - ARB Method 100 or EPA Method 6, 6C or fuel gas sulfur content analysis and EPA Method 19, fuel gas sulfur content - EPA Method 11 or 15, ASTM D3246 or GC-FPD/TCD performed in a laboratory, fuel gas hhv - ASTM D1826 or D1945 in conjunction with ASTM D3588. [District Rules 1081, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
36. NOx, and CO emissions shall be measured with annual source testing conducted by independent testing laboratory with sample collection by ARB certified testing laboratory and shall be witnessed or authorized by the District. [District Rule 1081, 3.0, 4.0 and Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
37. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]
38. If the steam generator is fired on PUC-regulated natural gas, then the permittee shall maintain on file copies of all natural gas bills or fuel throughput records for a period of five years. [District Rule 2520, 9.3.2]
39. If the steam generator is not fired on PUC-regulated natural gas, then the sulfur content of the non-certified (non PUC/FERC regulated) natural gas being fired in the steam generator shall be determined using ASTM D 1072, D 4468, D 4084, D 3246, or double GC for H2S and mercaptans. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of County Rules 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), and 110 (Madera), 402 (Madera), 404 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 405 (Madera), 408 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 407.2 (Kern, Tulare, Kings, Stanislaus, and San Joaquin), and 408.2 (Merced). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Last Amended December 17, 1992), 4301 (Last Amended December 17, 1992), 4406 (Amended December 17, 1992), and 4801 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
42. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. Permittee shall maintain daily record of all natural gas consumption including waste gas consumption, fuel sulfur content, calculated SO_x emissions, supplier certifications and test results to show compliance with the conditions of this permit. The operator shall record daily amount and type (s) of fuel(s) combusted and all dates on which unit is fired on any non certified fuel and record specific type(s) of non certified fuel used. [District Rule 1070 and District Rule 2520, section 9.4.2] Federally Enforceable Through Title V Permit
44. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
45. ATC C-1121-17-20 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
46. ATC C-1121-17-24 shall be implemented prior to or concurrent with this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: C-1121-18-25

ISSUANCE DATE: 06/10/2011

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC
MAILING ADDRESS: 10000 MING AVE
P O BOX 11164
BAKERSFIELD, CA 93389-1164

LOCATION: HEAVY OIL PRODUCTION
FRESNO COUNTY, CA

SECTION: 29 **TOWNSHIP:** 19S **RANGE:** 15E

EQUIPMENT DESCRIPTION:

MODIFICATION OF SG S-10, 62.5 MMBTU/HR THERMOTICS, NATURAL GAS/VAPOR RECOVERY GAS-FIRED STEAM GENERATOR WITH A COEN QLN-ULN LOW NOX BURNER, AND A FLUE GAS RECIRCULATION (FGR) SYSTEM SERVED BY LO-COST H2S SCAVENGER SYSTEM SHARED WITH PERMIT UNITS C-1121-17, '-19 AND '-41: REPLACE EXISTING BURNER WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ACT GIDEON ULTRA LOW NOX BURNER, OR EQUIVALENT; OR TUNE EXISTING BURNER; AND LOWER NOX LIMIT TO 9 PPM @ 3% O2 FOR RULE 4320 COMPLIANCE

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2520] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
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Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

C-1121-18-25 : Jun 10 2011 1:43PM - DAVIDSOS : Joint Inspection NOT Required

4. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the authorized equipment [District Rule 2010] Federally Enforceable Through Title V Permit
5. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters [District Rule 2010] Federally Enforceable Through Title V Permit
6. Fuel consumption for the steam generator shall not exceed 1,500 MMBtu/day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Combined quantity of well vent and tank vapor recovery gases combusted within steam generators '-17, '-18, '-19, and '-41, from the four CVR systems (C-1121-38, -39, -114, & -116) and the section 32 TVR system shall not exceed 675,000 scf/day. [District Rule 2201] Federally Enforceable Through Title V Permit
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10. Lo-Cost H₂S scavenging system shall be used whenever vapor recovery gas is fired in this unit. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
12. Emission rates shall not exceed any of the following limits: NO_x (as NO₂): 9 ppmv @ 3% O₂ or 0.011 lb/MMBtu (27.0 lb/day), CO: 43 ppmv @ 3%O₂ or 0.032 lb/MMBtu (48.0 lb/day), PM₁₀: 0.0076 lb/MMBtu (11.4 lb-PM₁₀/day), or VOC: 0.008 lb/MMBtu (12.0 lb/day). [District Rule 2201, 4201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
13. When fired on PUC quality natural gas, the SO_x emissions rate shall not exceed 0.00285 lb/MMBtu. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
14. When fired on gases other than PUC quality natural gas, the SO_x emissions rate shall not exceed 9 ppmv @ 3% O₂ or 0.015 lb/MMBtu (22.8 lb/day). [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
15. Combined emissions of SO_x, calculated as SO₂, from the steam generators and the flare (C-1121-17, -18, -19, -41, & -168) shall not exceed 28,580 lb/yr. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The sulfur content of treated waste gas exiting the H₂S Scavenger System shall be determined on a daily basis by gas detector tube sampling. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
17. The sulfur content of the waste gas exiting the sulfur treatment system shall be tested weekly for sulfur content and higher heating value. If compliance with the sulfur emission limits has been demonstrated for 8 consecutive weeks, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. Testing shall be by grab sample analysis by GC-FPD/TCD or other District approved methods for H₂S and mercaptans performed in the laboratory and EPA Method 19. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
18. Daily SO_x emissions from combustion of waste gas shall be calculated based on the waste gas sulfur content as determined by gas detector tube sampling or the most recent laboratory analysis, whichever is greater. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
19. When source or type of gas changes, sampling for sulfur content shall be conducted within one week. A change in fuel type is defined as changing between any of the following: PUC-Quality gas, unprocessed field gas, or any field gas with any specific level of pretreatment. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

20. Within 60 days of startup and at least once every 12 months thereafter, unit shall be stack tested to demonstrate compliance with the SO_x emission limit required by this permit (ppmv @3 % O₂) using EPA Method 6C, Method 8 or ARB Method 100. Stack testing for SO_x emissions is not required if unit was fired only on PUC quality natural during the 12 months prior to the compliance testing anniversary date. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
21. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
22. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rules 2520, 9.4.2 and 4305, 6.2.1] Federally Enforceable Through Title V Permit
23. Subject to the definitions and requirements of Section 5.6, District Rule 4320, emission factor limitations of this permit shall not apply during periods of startup, shutdown, or refractory curing. Duration of startup and shutdown (as defined in Rule 4320) shall not exceed 2 hours each per occurrence. Refractory curing period is defined as a maintenance-based reduced-load period of time during which a unit is brought from a shutdown status to staged rates of firing for the sole purpose of curing new refractory lining of the unit, and shall not exceed 30 hours per occurrence. The operator shall maintain records of the duration of start-up, shutdown, and refractory curing periods. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
24. During a "shakedown" period not to exceed 60 calendar days from initial operation of the modifications authorized by this ATC, NO_x emission shall not exceed 15 ppmvd @3% O₂ or 0.018 lb/MMBtu. The shakedown period shall be concluded prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and shall make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit
25. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
26. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
27. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

28. The permittee shall maintain records of: (1) the date and time of NOX, CO, and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOX and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
29. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months, (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months, (no more than 30 days before or after the required 36 months source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months.. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
30. Source testing to measure NOx, and CO emissions shall be conducted within 60 days of initial start-up and whenever flue gas recirculation rate is changed. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
31. The source plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
32. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
33. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
34. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
35. The following test methods shall be used: NOx (ppmv) - EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or 10B or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, SOx (lb/MMBtu) - ARB Method 100 or EPA Method 6, 6C or fuel gas sulfur content analysis and EPA Method 19, fuel gas sulfur content - EPA Method 11 or 15, ASTM D3246 or GC-FPD/TCD performed in a laboratory, fuel gas hhv - ASTM D1826 or D1945 in conjunction with ASTM D3588. [District Rules 1081, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
36. NOx, and CO emissions shall be measured with annual source testing conducted by independent testing laboratory with sample collection by ARB certified testing laboratory and shall be witnessed or authorized by the District. [District Rule 1081, 3.0, 4.0 and Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
37. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]
38. If the steam generator is fired on PUC-regulated natural gas, then the permittee shall maintain on file copies of all natural gas bills or fuel throughput records for a period of five years. [District Rule 2520, 9.3.2]
39. If the steam generator is not fired on PUC-regulated natural gas, then the sulfur content of the non-certified (non PUC/FERC regulated) natural gas being fired in the steam generator shall be determined using ASTM D 1072, D 4468, D 4084, D 3246, or double GC for H2S and mercaptans. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of County Rules 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), and 110 (Madera), 402 (Madera), 404 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 405 (Madera), 408 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 407.2 (Kern, Tulare, Kings, Stanislaus, and San Joaquin), and 408.2 (Merced). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Last Amended December 17, 1992), 4301 (Last Amended December 17, 1992), 4406 (Amended December 17, 1992), and 4801 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
42. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. Permittee shall maintain daily record of all natural gas consumption including waste gas consumption, fuel sulfur content, calculated SOx emissions, supplier certifications and test results to show compliance with the conditions of this permit. The operator shall record daily amount and type (s) of fuel(s) combusted and all dates on which unit is fired on any non certified fuel and record specific type(s) of non certified fuel used. [District Rule 1070 and District Rule 2520, section 9.4.2] Federally Enforceable Through Title V Permit
44. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
45. ATC C-1121-18-20 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
46. ATC C-1121-18-24 shall be implemented prior to or concurrent with this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: C-1121-19-25

ISSUANCE DATE: 06/10/2011

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC
MAILING ADDRESS: 10000 MING AVE
P O BOX 11164
BAKERSFIELD, CA 93389-1164

LOCATION: HEAVY OIL PRODUCTION
FRESNO COUNTY, CA

SECTION: 29 **TOWNSHIP:** 19S **RANGE:** 15E

EQUIPMENT DESCRIPTION:

MODIFICATION OF SG S-11, 62.5 MMBTU/HR THERMOTICS, NATURAL GAS/VAPOR RECOVERY GAS-FIRED STEAM GENERATOR WITH A COEN QLN-ULN LOW NOX BURNER AND A FLUE GAS RECIRCULATION (FGR) SYSTEM SERVED BY LO-COST H2S SCAVENGER SYSTEM SHARED WITH PERMIT UNITS C-1121-17, -18 AND -41: REPLACE EXISTING BURNER WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ACT GIDEON ULTRA LOW NOX BURNER, OR EQUIVALENT; OR TUNE EXISTING BURNER; AND LOWER NOX LIMIT TO 9 PPM @ 3% O2 FOR RULE 4320 COMPLIANCE

CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2520] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. The permittee shall notify the District of the compliance method chosen (replacement burner or tuning) and if applicable, the approved burner to be installed prior to implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO



DAVID WARNER, Director of Permit Services

C-1121-19-25 : Jun 10 2011 1:43PM - DAVIDSOS : Jobt Inspection NOT Required

4. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the authorized equipment [District Rule 2010] Federally Enforceable Through Title V Permit
5. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters [District Rule 2010] Federally Enforceable Through Title V Permit
6. Fuel consumption for the steam generator shall not exceed 1,500 MMBtu/day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Combined quantity of well vent and tank vapor recovery gases combusted within steam generators '-17, '-18, '-19, and '-41, from the four CVR systems (C-1121-38, -39, -114, & -116) and the section 32 TVR system shall not exceed 675,000 scf/day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
9. Only natural gas, vapor recovery gas, or a combination of natural gas and vapor recovery gas shall be used as fuel. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Lo-Cost H₂S scavenging system shall be used whenever vapor recovery gas is fired in this unit. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
12. Emission rates shall not exceed any of the following limits: NO_x (as NO₂): 9 ppmv @ 3% O₂ or 0.011 lb/MMBtu (27.0 lb/day), CO: 43 ppmv @ 3%O₂ or 0.032 lb/MMBtu (48.0 lb/day), PM₁₀: 0.0076 lb/MMBtu (11.4 lb-PM₁₀/day), or VOC: 0.008 lb/MMBtu (12.0 lb/day). [District Rule 2201, 4201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
13. When fired on PUC quality natural gas, the SO_x emissions rate shall not exceed 0.00285 lb/MMBtu. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
14. When fired on gases other than PUC quality natural gas, the SO_x emissions rate shall not exceed 9 ppmv @ 3% O₂ or 0.015 lb/MMBtu (22.8 lb/day). [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
15. Combined emissions of SO_x, calculated as SO₂, from the steam generators and the flare (C-1121-17, -18, -19, -41, & -168) shall not exceed 28,580 lb/yr. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The sulfur content of treated waste gas exiting the H₂S Scavenger System shall be determined on a daily basis by gas detector tube sampling. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
17. The sulfur content of the waste gas exiting the sulfur treatment system shall be tested weekly for sulfur content and higher heating value. If compliance with the sulfur emission limits has been demonstrated for 8 consecutive weeks, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. Testing shall be by grab sample analysis by GC-FPD/TCD or other District approved methods for H₂S and mercaptans performed in the laboratory and EPA Method 19. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
18. Daily SO_x emissions from combustion of waste gas shall be calculated based on the waste gas sulfur content as determined by gas detector tube sampling or the most recent laboratory analysis, whichever is greater. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
19. When source or type of gas changes, sampling for sulfur content shall be conducted within one week. A change in fuel type is defined as changing between any of the following: PUC-Quality gas, unprocessed field gas, or any field gas with any specific level of pretreatment. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

20. Within 60 days of startup and at least once every 12 months thereafter, unit shall be stack tested to demonstrate compliance with the SO_x emission limit required by this permit (ppmv @3 % O₂) using EPA Method 6C, Method 8 or ARB Method 100. Stack testing for SO_x emissions is not required if unit was fired only on PUC quality natural during the 12 months prior to the compliance testing anniversary date. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
21. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
22. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rules 2520, 9.4.2 and 4305, 6.2.1] Federally Enforceable Through Title V Permit
23. Subject to the definitions and requirements of Section 5.6, District Rule 4320, emission factor limitations of this permit shall not apply during periods of startup, shutdown, or refractory curing. Duration of startup and shutdown (as defined in Rule 4320) shall not exceed 2 hours each per occurrence. Refractory curing period is defined as a maintenance-based reduced-load period of time during which a unit is brought from a shutdown status to staged rates of firing for the sole purpose of curing new refractory lining of the unit, and shall not exceed 30 hours per occurrence. The operator shall maintain records of the duration of start-up, shutdown, and refractory curing periods. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
24. During a "shakedown" period not to exceed 60 calendar days from initial operation of the modifications authorized by this ATC, NO_x emission shall not exceed 15 ppmvd @3% O₂ or 0.018 lb/MMBtu. The shakedown period shall be concluded prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and shall make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit
25. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
26. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
27. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

28. The permittee shall maintain records of: (1) the date and time of NOX, CO, and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOX and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
29. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months, (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months, (no more than 30 days before or after the required 36 months source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months.. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
30. Source testing to measure NOx, and CO emissions shall be conducted within 60 days of initial start-up and whenever flue gas recirculation rate is changed. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
31. The source plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
32. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
33. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
34. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
35. The following test methods shall be used: NOx (ppmv) - EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or 10B or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, SOx (lb/MMBtu) - ARB Method 100 or EPA Method 6, 6C or fuel gas sulfur content analysis and EPA Method 19, fuel gas sulfur content - EPA Method 11 or 15, ASTM D3246 or GC-FPD/TCD performed in a laboratory, fuel gas hhv - ASTM D1826 or D1945 in conjunction with ASTM D3588. [District Rules 1081, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
36. NOx, and CO emissions shall be measured with annual source testing conducted by independent testing laboratory with sample collection by ARB certified testing laboratory and shall be witnessed or authorized by the District. [District Rule 1081, 3.0, 4.0 and Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
37. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]
38. If the steam generator is fired on PUC-regulated natural gas, then the permittee shall maintain on file copies of all natural gas bills or fuel throughput records for a period of five years. [District Rule 2520, 9.3.2]
39. If the steam generator is not fired on PUC-regulated natural gas, then the sulfur content of the non-certified (non PUC/FERC regulated) natural gas being fired in the steam generator shall be determined using ASTM D 1072, D 4468, D 4084, D 3246, or double GC for H2S and mercaptans. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the requirements of County Rules 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), and 110 (Madera), 402 (Madera), 404 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 405 (Madera), 408 (Fresno, Kern, Tulare, Kings, Stanislaus, Merced, and San Joaquin), 407.2 (Kern, Tulare, Kings, Stanislaus, and San Joaquin), and 408.2 (Merced). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rules 4201 (Last Amended December 17, 1992), 4301 (Last Amended December 17, 1992), 4406 (Amended December 17, 1992), and 4801 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
42. This unit commenced construction, modification, or reconstruction prior to June 19, 1984. This unit has not been used to produce electricity for sale in 1985 or on or after November 15, 1990. Therefore, the requirements of 40 CFR 72.6(b) and 40 CFR 60.40c do not apply to this source. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. Permittee shall maintain daily record of all natural gas consumption including waste gas consumption, fuel sulfur content, calculated SOx emissions, supplier certifications and test results to show compliance with the conditions of this permit. The operator shall record daily amount and type (s) of fuel(s) combusted and all dates on which unit is fired on any non certified fuel and record specific type(s) of non certified fuel used. [District Rule 1070 and District Rule 2520, section 9.4.2] Federally Enforceable Through Title V Permit
44. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
45. ATC C-1121-19-20 shall be canceled upon implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit
46. ATC C-1121-19-24 shall be implemented prior to or concurrent with this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: C-1121-41-25

ISSUANCE DATE: 08/10/2011

LEGAL OWNER OR OPERATOR: AERA ENERGY LLC
MAILING ADDRESS: 10000 MING AVE
P O BOX 11164
BAKERSFIELD, CA 93389-1164

LOCATION: HEAVY OIL PRODUCTION
FRESNO COUNTY, CA

SECTION: 29 **TOWNSHIP:** 19S **RANGE:** 15E

EQUIPMENT DESCRIPTION:

MODIFICATION OF 62.5 MMBTU/HR THERMOTICS, NATURAL GAS/VAPOR RECOVERY GAS-FIRED STEAM GENERATOR (S-12) WITH COEN QLN-ULN BURNER, FLUE GAS RECIRCULATION SERVED BY LO-COST H2S SCAVENGER SYSTEM SHARED WITH PERMIT UNITS C-1121-17, -18 AND -19: REPLACE EXISTING BURNER WITH COEN MODEL QLN-ULN ULTRA LOW NOX BURNER, OR NORTH AMERICAN MODEL MAGNA FLAME LEX ULTRA LOW NOX BURNER, OR ACT GIDEON ULTRA LOW NOX BURNER, OR EQUIVALENT; OR TUNE EXISTING BURNER; AND LOWER NOX LIMIT TO 9 PPM @:3% O2 FOR RULE 4320 COMPLIANCE


CONDITIONS

1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2520] Federally Enforceable Through Title V Permit
2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. The permittee shall notify the District of the compliance method chosen (replacement burner or tuning) and if applicable, the approved burner to be installed prior to implementation of this ATC. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO



DAVID WARNER, Director of Permit Services

4. The permittee shall obtain written District approval for the use of any equivalent equipment not specifically approved by this ATC. Approval of the equivalent equipment shall be made in writing and only after the District's determination that the submitted design and performance of the proposed alternate equipment is equivalent to the authorized equipment [District Rule 2010] Federally Enforceable Through Title V Permit
5. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emissions rates, equipment drawing(s) and operational characteristics/parameters [District Rule 2010] Federally Enforceable Through Title V Permit
6. Fuel consumption for the steam generator shall not exceed 1,500 MMBtu/day. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Combined quantity of well vent and tank vapor recovery gases combusted within steam generators '-17, '-18, '-19, and '-41, from the four CVR systems (C-1121-38, -39, -114, & -116) and the section 32 TVR system shall not exceed 675,000 scf/day. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements of SJVUAPCD Rules 4201 (Amended December 17, 1992), and 4301 (Amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
9. Only natural gas, vapor recovery gas, or a combination of natural gas and vapor recovery gas shall be used as fuel. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Lo-Cost H₂S scavenging system shall be used whenever vapor recovery gas is fired in this unit. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
12. Emission rates shall not exceed any of the following limits: NO_x (as NO₂): 9 ppmv @ 3% O₂ or 0.011 lb/MMBtu (27.0 lb/day), CO: 43 ppmv @ 3%O₂ or 0.032 lb/MMBtu (48.0 lb/day), PM₁₀: 0.0076 lb/MMBtu (11.4 lb-PM₁₀/day), or VOC: 0.008 lb/MMBtu (12.0 lb/day). [District Rule 2201, 4201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
13. When fired on PUC quality natural gas, the SO_x emissions rate shall not exceed 0.00285 lb/MMBtu. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
14. When fired on gases other than PUC quality natural gas, the SO_x emissions rate shall not exceed 9 ppmv @ 3% O₂ or 0.015 lb/MMBtu (22.8 lb/day). [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
15. Combined emissions of SO_x, calculated as SO₂, from the steam generators and the flare (C-1121-17, -18, -19, -41, & -168) shall not exceed 28,580 lb/yr. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The sulfur content of treated waste gas exiting the H₂S Scavenger System shall be determined on a daily basis by gas detector tube sampling. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
17. The sulfur content of the waste gas exiting the sulfur treatment system shall be tested weekly for sulfur content and higher heating value. If compliance with the sulfur emission limits has been demonstrated for 8 consecutive weeks, then the fuel testing frequency shall be semi-annually. If a semi-annual fuel content source test fails to show compliance, weekly testing shall resume. Testing shall be by grab sample analysis by GC-FPD/TCD or other District approved methods for H₂S and mercaptans performed in the laboratory and EPA Method 19. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
18. Daily SO_x emissions from combustion of waste gas shall be calculated based on the waste gas sulfur content as determined by gas detector tube sampling or the most recent laboratory analysis, whichever is greater. [District Rule 2201 and 4320] Federally Enforceable Through Title V Permit
19. When source or type of gas changes, sampling for sulfur content shall be conducted within one week. A change in fuel type is defined as changing between any of the following: PUC-Quality gas, unprocessed field gas, or any field gas with any specific level of pretreatment. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

20. Within 60 days of startup and at least once every 12 months thereafter, unit shall be stack tested to demonstrate compliance with the SO_x emission limit required by this permit (ppmv @3 % O₂) using EPA Method 6C, Method 8 or ARB Method 100. Stack testing for SO_x emissions is not required if unit was fired only on PUC quality natural during the 12 months prior to the compliance testing anniversary date. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
21. If the unit is fired on noncertified gaseous fuel and compliance with SO_x emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
22. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rules 2520, 9.4.2 and 4305, 6.2.1] Federally Enforceable Through Title V Permit
23. Subject to the definitions and requirements of Section 5.6, District Rule 4320, emission factor limitations of this permit shall not apply during periods of startup, shutdown, or refractory curing. Duration of startup and shutdown (as defined in Rule 4320) shall not exceed 2 hours each per occurrence. Refractory curing period is defined as a maintenance-based reduced-load period of time during which a unit is brought from a shutdown status to staged rates of firing for the sole purpose of curing new refractory lining of the unit, and shall not exceed 30 hours per occurrence. The operator shall maintain records of the duration of start-up, shutdown, and refractory curing periods. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
24. During a "shakedown" period not to exceed 60 calendar days from initial operation of the modifications authorized by this ATC, NO_x emission shall not exceed 15 ppmvd @3% O₂ or 0.018 lb/MMBtu. The shakedown period shall be concluded prior to the applicable Rule 4320 compliance deadline selected for this unit. Permittee shall maintain a record of the date of initial operation and shall make such records readily available for District inspection upon request. [District Rule 4320] Federally Enforceable Through Title V Permit
25. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
26. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
27. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

28. The permittee shall maintain records of: (1) the date and time of NOX, CO, and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOX and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
29. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months, (no more than 30 days before or after the required annual source test date). After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months, (no more than 30 days before or after the required 36 months source test date). If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months.. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
30. Source testing to measure NOx, and CO emissions shall be conducted within 60 days of initial start-up and whenever flue gas recirculation rate is changed. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
31. The source plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
32. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
33. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
34. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
35. The following test methods shall be used: NOx (ppmv) - EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) - EPA Method 19, CO (ppmv) - EPA Method 10 or 10B or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, SOx (lb/MMBtu) - ARB Method 100 or EPA Method 6, 6C or fuel gas sulfur content analysis and EPA Method 19, fuel gas sulfur content - EPA Method 11 or 15, ASTM D3246 or GC-FPD/TCD performed in a laboratory, fuel gas hhv - ASTM D1826 or D1945 in conjunction with ASTM D3588. [District Rules 1081, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
36. NOx, and CO emissions shall be measured with annual source testing conducted by independent testing laboratory with sample collection by ARB certified testing laboratory and shall be witnessed or authorized by the District. [District Rule 1081, 3.0, 4.0 and Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
37. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]
38. If the steam generator is fired on PUC-regulated natural gas, then the permittee shall maintain on file copies of all natural gas bills or fuel throughput records for a period of five years. [District Rule 2520, 9.3.2]
39. If the steam generator is not fired on PUC-regulated natural gas, then the sulfur content of the non-certified (non PUC/FERC regulated) natural gas being fired in the steam generator shall be determined using ASTM D 1072, D 4468, D 4084, D 3246, or double GC for H2S and mercaptans. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

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