



JUN 16 2011

Steven Gregory Pacific Energy Resources, Inc. 2630 Fountain View Drive, Ste 128 Houston, Texas 77057

Notice of Preliminary Decision - Authority to Construct Re:

Project Number: S-1110558

Dear Mr. Gregory:

Enclosed for your review and comment is the District's analysis of Pacific Energy Resources, Inc.'s application for an Authority to Construct for the installation of a new natural gas-fired 85.0 MMBtu/hr steam generator, at the Chico-Martinez Lease, Section 35, Township 28S, Range 20E in western Kern County.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. Please submit your written comments on this project within the 30-day public comment period which begins on the date of publication of the public notice.

Thank you for your cooperation in this matter. If you have any questions regarding this matter, please contact Mr. David Torii of Permit Services at 661-392-5620.

Sincerely,

David Warner

Director of Permit Services

DW:DBT/dg

**Enclosures** 

Seyed Sadredin Executive Director/Air Pollution Control Officer





JUN 1 6 2011

Mike Tollstrup, Chief Project Assessment Branch Stationary Source Division California Air Resources Board PO Box 2815 Sacramento, CA 95812-2815

Notice of Preliminary Decision - Authority to Construct

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**Enclosure** 

Seyed Sadredin **Executive Director/Air Pollution Control Officer** 

# NOTICE OF PRELIMINARY DECISION FOR THE PROPOSED ISSUANCE OF AN AUTHORITY TO CONSTRUCT

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Unified Air Pollution Control District solicits public comment on the proposed issuance of Authority to Construct to Pacific Energy Resources, Inc. for the installation of a new natural gas-fired 85.0 MMBtu/hr steam generator, at the Chico-Martinez Lease, Section 35, Township 28S, Range 20E in western Kern County.

The analysis of the regulatory basis for this proposed action, Project #S-1110558, is available for public inspection at http://www.valleyair.org/notices/public\_notices\_idx.htm and the District office at the address below. Written comments on this project must be submitted within 30 days of the publication date of this notice to DAVID WARNER, DIRECTOR OF PERMIT SERVICES, SAN JOAQUIN VALLEY UNIFIED AIR POLLUTION CONTROL DISTRICT, 34946 FLYOVER COURT, BAKERSFIELD, CA 93308.

# San Joaquin Valley Air Pollution Control District Authority to Construct Application Review

New Steam Generator

Facility Name: Pacific Energy Resources, Inc.

Mailing Address: 2630 Fountain View Drive, Ste 128 Engineer: David Torii

Houston, Texas 77057 Lead Engineer: Allan Phillips

Contact Person: Steven Gregory Date:

Telephone: (661) 332-2153

Fax: 661-377-0074

Application #(s): S-3187-19-0

Project #: 1110558

Deemed Complete:

4/13/11

#### I. Proposal

Pacific Energy Resources (Pacific) is requesting an Authority to Construct (ATC) permit for the installation of a new gas-fired 85.0 MMBtu/hr steam generator.

# II. Applicable Rules

Rule 2201	New and Modified Stationary Source Review Rule (12/18/08)
Rule 2520	Federally Mandated Operating Permits (6/21/01)
Rule 4001	New Source Performance Standards (4/14/99)
Rule 4002	National Emissions Standards for Hazardous Air Pollutants (5/20/04)
Rule 4101	Visible Emissions (2/17/05)
Rule 4102	Nuisance (12/17/92)
Rule 4201	Particulate Matter Concentration (12/17/92)
Rule 4301	Fuel Burning Equipment (12/17/92)
Rule 4305	Boilers, Steam Generators and Process Heaters – Phase II (8/21/03)
Rule 4306	Boilers, Steam Generators and Process Heaters – Phase III (3/17/05)
Rule 4320	Advanced Emission Reduction Options for Boilers, Steam Generators,
	and Process Heaters Greater than 5.0 MMBtu/hr (10/16/08)
Rule 4801	Sulfur Compounds (12/17/92)
CH&SC 41700	Health Risk Assessment
CH&SC 42301.6	School Notice
Public Resources C	ode 21000-21177: California Environmental Quality Act (CEQA)

# III. Project Location

Guidelines

The unit will be located within the Chico-Martinez Lease, Section 35, Township 28S, Range 20E in the heavy oil production stationary source in western Kern County. The equipment is not

California Code of Regulations, Title 14, Division 6, Chapter 3, Sections 15000-15387: CEQA

located within 1,000 feet of the outer boundary of a K-12 school. Therefore, the public notification requirement of California Health and Safety Code 42301.6 is not applicable to this project.

# IV. Process Description

The steam generator will be used to produce steam for injection into oil production wells in order to lower the viscosity of underground deposits of crude oil and thereby increase oil flow.

# V. Equipment Listing

ATC S-3187-19-0: 85.0 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH

NORTH AMERICAN GLE 4231 ULTRA-LOW NOX BURNER (OR EQUIVALENT) AND A FLUE GAS RECIRCULATION (FGR) SYSTEM

(CHICO-MARTINEZ LEASE)

# VI. Emission Control Technology Evaluation

Emissions from natural gas-fired steam generators include NO<sub>X</sub>, CO, VOC, PM<sub>10</sub>, and SO<sub>X</sub>.

 $NO_X$  is the major pollutant of concern when burning natural gas.  $NO_X$  formation is either due to thermal fixation of atmospheric nitrogen in the combustion air (thermal  $NO_X$ ) or due to conversion of chemically bound nitrogen in the fuel (fuel  $NO_X$ ). Due to the low fuel nitrogen content of natural gas, nearly all  $NO_X$  emissions are thermal  $NO_X$ . Formation of thermal  $NO_X$  is affected by four furnace zone factors: (1) nitrogen concentration, (2) oxygen concentration, (3) peak temperature, and (4) time of exposure at peak temperature.

The unit is equipped with flue gas recirculation (FGR) and an ultra low-NO<sub>X</sub> burner capable of achieving NO<sub>X</sub> emissions of 7 ppmvd @ 3% O2, and is fired on California Public Utility Commission (PUC) Quality Natural Gas.

Ultra Low- $NO_X$  burners reduce  $NO_X$  formation by producing lower flame temperatures (and longer flames) than conventional burners. Conventional burners thoroughly mix all the fuel and air in a single stage just prior to combustion, whereas low- $NO_X$  burners delay the mixing of fuel and air by introducing the fuel (or sometimes the air) in multiple stages. Generally, in the first combustion stage, the air-fuel mixture is fuel rich. In a fuel rich environment, all the oxygen will be consumed in reactions with the fuel, leaving no excess oxygen available to react with nitrogen to produce thermal  $NO_X$ . In the secondary and tertiary stages, the combustion zone is maintained in a fuel-lean environment. The excess air in these stages helps to reduce the flame temperature so that the reaction between the excess oxygen with nitrogen is minimized.

Flue gas recirculation (FGR) reduces  $NO_X$  emissions by recirculating a percentage of the exhaust gas back into the windbox. This reduces the oxygen concentration in the air-fuel mixture and regulates the combustion process, lowering the combustion temperature. The lowered availability of oxygen in conjunction with lowered combustion temperature reduces the formation of  $NO_X$ .

# VII. General Calculations

# A. Assumptions

- The maximum operating schedule is 24 hours per day and 8,760 hr/year (365 days)
- Maximum heat input rating = 85.0 MMBtu/hr
- Natural Gas Heating Value: 1,000 Btu/scf
- F-Factor for Natural Gas @ 60°F: 8,578 dscf/MMBtu
- The unit will be fired exclusively on natural gas and field gas

# **B.** Emission Factors

Pollutant	Post-Project Emission	Factors (EF2)	Source
NO <sub>x</sub>	0.0085 lb-NO <sub>X</sub> /MMBtu	7 ppmvd NO <sub>X</sub> (@ 3%O <sub>2</sub> )	Proposed and 4320
SO <sub>x</sub>	0.00285 lb-SO <sub>x</sub> /MMBtu	1.0 gr-S/100 scf	Proposed and APR 1720
PM10	0.0076 lb-PM10/MMBtu		Proposed and AP-42 (07/98) Table 1.4-2
СО	0.074 lb-CO/MMBtu	100 ppmvd CO (@ 3%O <sub>2</sub> )	Proposed
voc	0.0055 lb-VOC/MMBtu		Proposed and AP-42 (07/98) Table 1.4-2

#### C. Calculations

# 1. Pre-Project Potential to Emit (PE1)

Since this is a new emissions unit, PE1 = 0 for all pollutants.

# 2. Post Project Potential to Emit (PE2)

The potential to emit for the unit is calculated as follows, and summarized in the table below:

=	(0.0055 lb/MMBtu)	* (85 MMBtu/hr)	* (24 hr/day) *	(365 day/year)
=	4095 lb VOC/year	,	, ,,	

P	ost Project Potentia	I to Emit (PE2)
	Daily Emissions (lb/day)	Annual Emissions (lb/year)
NO <sub>X</sub>	17.3	6329
SO <sub>X</sub>	5.8	2122
PM <sub>10</sub>	15.5	5659
CO	150.9	55,100
VOC	11.2	4095

# 3. Pre-Project Stationary Source Potential to Emit (SSPE1)

Pursuant to Section 4.9 of District Rule 2201, the Pre-Project Stationary Source Potential to Emit (SSPE1) is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of emission reduction credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions that have occurred at the source, and which have not been used on-site.

The total Pre-Project Stationary Source Potential to Emit (SSPE1<sub>total</sub>) can be calculated by adding the Pre-Project Potential to Emit (PE1) from all units with valid ATCs or PTOs (SSPE1<sub>Permit Unit</sub>) and the sum of the ERCs that have been banked at the source and which have not been used on-site (Total<sub>ERC</sub>).

SSPE1<sub>Total</sub> = SSPE1<sub>Permit Unit</sub> + Total<sub>ERC</sub>

Pre-Project S	Pre-Project Stationary Source Potential to Emit [SSPE1] (lb/year)							
Permit Unit	NOx	SO <sub>X</sub>	PM <sub>10</sub>	CO	VOC			
S-3187-1-0					2327			
S-3187-3-0					803			
S-3187-4-0					1095			
S-3187-12-0					657			
S-3187-14-0 (ATC)					170			
S-3187-15-0 (ATC)					288			
S-3187-16-0 (ATC)					47			
S-3187-17-0 (ATC)					247			
S-3187-18-0 (ATC)					247			
Pre-Project SSPE (SSPE1)	0	0	0	0	5881			

# 4. Post Project Stationary Source Potential to Emit (SSPE2)

Pursuant to Section 4.10 of District Rule 2201, the Post Project Stationary Source Potential to Emit (SSPE2) is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of emission reduction credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions that have occurred at the source, and which have not been used on-site.

The total Post Project Stationary Source Potential to Emit (SSPE2<sub>total</sub>) can be calculated by adding the Post Project Potential to Emit (PE2) from all units with valid ATCs or PTOs (SSPE2<sub>Permit Unit</sub>) and the sum of the ERCs that have been banked at the source and which have not been used on-site (Total<sub>ERC</sub>).

 $SSPE2_{Total} = SSPE2_{Permit\ Unit} + Total_{ERC}$ 

Post-Project Stationary Source Potential to Emit [SSPE2] (lb/year)							
Permit Unit	NO <sub>X</sub>	SO <sub>X</sub>	PM <sub>10</sub>	CO	VOC		
S-3187-1-0					2327		
S-3187-3-0					803		
S-3187-4-0					1095		
S-3187-12-0					657		
S-3187-14-0 (ATC)					170		
S-3187-15-0 (ATC)					288		
S-3187-16-0 (ATC)					47		
S-3187-17-0 (ATC)			-		247		
S-3187-18-0 (ATC)					247		
S-3187-19-0 (ATC)	6329	2122	5659	55,100	4095		
Post-Project SSPE (SSPE2)	6329	2122	5659	55,100	9976		

#### 5. Major Source Determination

Pursuant to Section 3.23 of District Rule 2201, a Major Source is a stationary source with post-project emissions or a Post Project Stationary Source Potential to Emit (SSPE2), equal to or exceeding one or more of the following threshold values. However, Section 3.23.2 states, "for the purposes of determining major source status, the SSPE2 shall not include the quantity of emission reduction credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions that have occurred at the source, and which have not been used on-site."

Major Source Determination (lb/year)							
	NO <sub>X</sub>	SO <sub>X</sub>	PM <sub>10</sub>	CO	VOC		
Pre-Project SSPE (SSPE1)	0	0	0	0	5881		
Post Project SSPE (SSPE2)	6329	2122	5659	55,100	9976		
Major Source Threshold	20,000	140,000	140,000	200,000	20,000		
Major Source?	No	No	No	No	No		

As seen in the table above, the facility is not an existing Major Source and also is not becoming a Major Source as a result of this project.

# 6. Baseline Emissions (BE)

The BE calculation (in lbs/year) is performed pollutant-by-pollutant for each unit within the project, to calculate the QNEC and if applicable, to determine the amount of offsets required.

Pursuant to Section 3.7 of District Rule 2201, BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE), calculated pursuant to Section 3.22 of District Rule 2201.

As shown in Section VII.C.5 above, the facility is not a Major Source for any pollutant. Therefore Baseline Emissions (BE) are equal to the Pre-Project Potential to Emit (PE1).

#### 7. SB 288 Major Modification

SB 288 Major Modification is defined in 40 CFR Part 51.165 as "any physical change in or change in the method of operation of a major stationary source that would result in a significant net emissions increase of any pollutant subject to regulation under the Act."

As discussed in Section VII.C.5 above, the facility is not a Major Source for NOx, SOx, PM10 and VOC emissions; therefore, the project does not constitute a SB 288 Major Modification for NOx, SOx, PM10 and VOC emissions.

# 8. Federal Major Modification

As discussed in Section VII.C.5 above, the facility is not a Major Source for NOx, SOx, PM10 and VOC emissions; therefore, the project does not constitute a Federal Major Modification for NOx, SOx, PM10 and VOC emissions.

# 9. Quarterly Net Emissions Change (QNEC)

The QNEC is calculated solely to establish emissions that are used to complete the District's PAS emissions profile screen. Detailed QNEC calculations are included in Appendix A.

# VIII. Compliance

# Rule 2201 New and Modified Stationary Source Review Rule

#### A. Best Available Control Technology (BACT)

# 1. BACT Applicability

BACT requirements are triggered on a pollutant-by-pollutant basis and on an emissions unit-by-emissions unit basis. Unless exempted pursuant to Section 4.2, BACT shall be required for the following actions:\*:

- a. Any new emissions unit with a potential to emit exceeding two pounds per day,
- b. The relocation from one Stationary Source to another of an existing emissions unit with a potential to emit exceeding two pounds per day,
- c. Modifications to an existing emissions unit with a valid Permit to Operate resulting in an AIPE exceeding two pounds per day, and/or
- d. Any new or modified emissions unit, in a stationary source project, which results in an SB288 Major Modification or a Federal Major Modification, as defined by the rule.

#### a. New emissions units – PE > 2 lb/day

As discussed in Section I above, the unit has a PE greater than 2 lb/day for NOx, SOx, PM<sub>10</sub>, CO and VOC. The SSPE2 for CO is less than 200,000 lb/yr; therefore, BACT is not triggered for CO.

# b. Relocation of emissions units - PE > 2 lb/day

<sup>\*</sup>Except for CO emissions from a new or modified emissions unit at a Stationary Source with an SSPE2 of less than 200,000 pounds per year of CO.

As discussed in Section I above, there are no emissions units being relocated from one stationary source to another; therefore, BACT is not triggered.

#### c. Modification of emissions units - AIPE > 2 lb/day

The proposed unit is not a modified emissions unit; therefore, BACT for AIPE > 2.0 lb/day purposes, is not triggered.

# d. SB 288/Federal Major Modification

As discussed in Section VII.C.7 above, this project does not constitute a SB 288 and/or Federal Major Modification for  $NO_X$  emissions; therefore BACT is not triggered for any pollutant.

# 2. BACT Guideline

A BACT Guideline does not currently exist for natural-gas fired steam generators.

# 3. Top-Down BACT Analysis

Per Permit Services Policies and Procedures for BACT, a Top-Down BACT analysis shall be performed as a part of the application review for each application subject to the BACT requirements pursuant to the District's NSR Rule.

Pursuant to the attached Top-Down BACT Analysis (Appendix B), BACT has been satisfied with the following:

NOx: 7 ppmv @ 3% O2

SOx: Gaseous fuel with sulfur content not to exceed 1 gr/100 scf

PM<sub>10</sub>: Gaseous fuel with sulfur content not to exceed 1 gr/100 scf

VOC: Gaseous fuel

# **B.** Offsets

# 1. Offset Applicability

Pursuant to Section 4.5.3, offset requirements shall be triggered on a pollutant by pollutant basis and shall be required if the Post Project Stationary Source Potential to Emit (SSPE2) equals to or exceeds the offset threshold levels in Table 4-1 of Rule 2201.

The following table compares the post-project facility-wide annual emissions in order to determine if offsets will be required for this project.

Offset Determination (lb/year)						
	NO <sub>X</sub>	SO <sub>X</sub>	PM <sub>10</sub>	CO	VOC	
Post Project SSPE (SSPE2)	6329	2122	5659	55,100	9976	
Offset Threshold	20,000	54,750	29,200	200,000	20,000	
Offsets triggered?	No	No	No	No	No	

# 2. Quantity of Offsets Required

As seen above, the SSPE2 is not greater than the offset thresholds for all the pollutants; therefore offset calculations are not necessary and offsets will not be required for this project.

#### C. Public Notification

# 1. Applicability

Public noticing is required for:

- a. New Major Sources, Federal Major Modifications, and SB288 Major Modifications,
- b. Any new emissions unit with a Potential to Emit greater than 100 pounds during any one day for any one pollutant,
- c. Any project which results in the offset thresholds being surpassed, and/or
- d. Any project with an SSIPE of greater than 20,000 lb/year for any pollutant.

# a. New Major Sources, Federal Major Modifications, and SB288 Major Modifications

New Major Sources are new facilities, which are also Major Sources. Since this is not a new facility, public noticing is not required for this project for New Major Source purposes.

# b. PE > 100 lb/day

The PE2 for this new unit is compared to the daily PE Public Notice thresholds in the following table:

Market Williams 18 Leave to	holds		
Pollutant	PE2 (lb/day)	Public Notice Threshold	Public Notice Triggered?
NO <sub>X</sub>	17.3	100 lb/day	No
SO <sub>X</sub>	5.8	100 lb/day	No
PM <sub>10</sub>	15.5	100 lb/day	No
CO	150.9	100 lb/day	Yes
VOC	11.2	100 lb/day	No

Therefore, public noticing for PE > 100 lb/day purposes is required.

#### c. Offset Threshold

The following table compares the SSPE1 with the SSPE2 in order to determine if any offset thresholds have been surpassed with this project.

	Offset Threshold						
Pollutant	SSPE1	SSPE2	Offset	Public Notice			
Politiant	(lb/year)	(lb/year)	Threshold	Required?			
NO <sub>X</sub>	0	6329	20,000 lb/year	No			
SO <sub>X</sub>	0	2122	54,750 lb/year	No			
PM <sub>10</sub>	0	5659	29,200 lb/year	· No			
CO	0	55,100	200,000 lb/year	No			
VOC	5881	9976	20,000 lb/year	No			

As detailed above, there were no thresholds surpassed with this project; therefore public noticing is not required for offset purposes.

# d. SSIPE > 20,000 lb/year

Public notification is required for any permitting action that results in a Stationary Source Increase in Permitted Emissions (SSIPE) of more than 20,000 lb/year of any affected pollutant. According to District policy, the SSIPE is calculated as the Post Project Stationary Source Potential to Emit (SSPE2) minus the Pre-Project Stationary Source Potential to Emit (SSPE1), i.e. SSIPE = SSPE2 – SSPE1. The values for SSPE2 and SSPE1 are calculated according to Rule 2201, Sections 4.9 and 4.10, respectively. The SSIPE is compared to the SSIPE Public Notice thresholds in the following table:

Stationa	Stationary Source Increase in Permitted Emissions [SSIPE] - Public Notice								
Pollutant	SSPE1	SSPE2	SSIPE	SSIPE Public	Public Notice				
Politicant	(lb/year)	(lb/year)	(lb/year)	Notice Threshold	Required?				
NO <sub>x</sub>	0	6329	6329	20,000 lb/year	No				
SO <sub>x</sub>	0	2122	2122	20,000 lb/year	No				
PM <sub>10</sub>	0	5659	5659	20,000 lb/year	No				
CO	0	55,100	55,100	20,000 lb/year	Yes				
VOC	5881	9976	4095	20,000 lb/year	No				

As demonstrated above, the SSIPEs for CO was greater than 20,000 lb/year; therefore public noticing for SSIPE purposes is required.

#### 2. Public Notice Action

As discussed above, public noticing is required for this project for CO emissions in excess of 100 lb/day and 20,000 lb/year. Therefore, public notice documents will be submitted to the California Air Resources Board (CARB) and a public notice will be published in a local newspaper of general circulation prior to the issuance of the ATC for this equipment.

# D. Daily Emission Limits (DELs)

Daily Emissions Limitations (DELs) and other enforceable conditions are required by Section 3.15 to restrict a unit's maximum daily emissions, to a level at or below the emissions associated with the maximum design capacity. Per Sections 3.15.1 and 3.15.2, the DEL must be contained in the latest ATC and contained in or enforced by the latest PTO and enforceable, in a practicable manner, on a daily basis. DELs are also required to enforce the applicability of BACT.

# Proposed Rule 2201 (DEL) Conditions:

- Natural gas and/or TEOR and TVR gas combusted in this unit shall have a sulfur content no greater than 1 gr S/100 scf. [District Rules 2201 and 4320]
- Emissions rates from unit shall not exceed any of the following limits: 7 ppmv NOx
   @ 3% O2 or 0.0085 lb-NOx/MMBtu, 0.0076 lb-PM10/MMBtu, 100 ppmv CO @ 3%
   O2 or 0.074 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4301, 4305, 4306, 4320, and 40 CFR 60.43c(e)(1)]

# E. Compliance Assurance

# 1. Source Testing

The unit in this project is subject to District Rule 4305, Boilers, Steam Generators and Process Heaters, Phase 2, District Rule 4306, Boilers, Steam Generators and Process Heaters, Phase 3, and District Rule 4320, Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5 MMBtu/hr. Source testing for NOx and CO will be required within 60 days of initial operation and at least once every 12 months thereafter.

#### 2. Monitoring

As required by District Rules 4305, 4306, and 4320, this unit is subject to monitoring requirements. Monitoring requirements in accordance with District Rules 4305, 4306, and 4320 are addressed in the compliance review section of this evaluation for each rule.

#### 3. Recordkeeping

As required by District Rules 4305, 4306, and 4320, this unit is subject to recordkeeping requirements. Recordkeeping requirements in accordance with District Rules 4305, 4306, and 4320 are addressed in the compliance review section of this evaluation for each rule. The following permit condition will be listed on permits as follows:

 All records shall be maintained for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320]

#### 4. Reporting

No reporting is required to demonstrate compliance with Rule 2201.

# F. Ambient Air Quality Analysis

Section 4.14.1 of this Rule requires that an ambient air quality analysis (AAQA) be conducted for the purpose of determining whether a new or modified Stationary Source will cause or make worse a violation of an air quality standard. The Technical Services Division of the SJVAPCD conducted the required analysis. Refer to Appendix C of this document for the AAQA summary sheet.

The results from the Criteria Pollutant Modeling are as follows:

# Criteria Pollutant Modeling Results\*

	1 Hour	3 Hours	8 Hours.	24 Hours	Annuai
СО	Pass	Х	Pass	X	X
NO <sub>x</sub>	Pass <sup>2</sup>	X	Х	Х	Pass
SO <sub>x</sub>	Pass	Pass	Х	Pass	Pass
PM <sub>10</sub>	X	X	x	Pass <sup>1</sup>	Pass!

<sup>\*</sup>Results were taken from PSD spreadsheet.

The emissions from the proposed equipment will not cause or contribute significantly to a violation of the State and National AAQS.

#### Rule 2520 Federally Mandated Operating Permits

Since this facility's potential emissions do not exceed any major source thresholds of Rule 2201, this facility is not a major source, and Rule 2520 does not apply.

# Rule 4001 New Source Performance Standards (NSPS)

40 CFR Part 60, Subpart Dc Small Industrial-Commercial-Industrial Steam Generators between 10 MMBtu/hr and 100 MMBtu/hr (post-6/9/89 construction, modification or, reconstruction).

The subject steam generator has a rating of 85 MMBtu/hr and are fired on gaseous fuel. Subpart Dc has no standards for gas-fired steam generators. Therefore the subject steam generator is not an affected facility and subpart Dc does not apply.

#### Rule 4101 Visible Emissions

Per Section 5.0, no person shall discharge into the atmosphere emissions of any air contaminant aggregating more than 3 minutes in any hour which is as dark as or darker than Ringelmann 1 (or 20% opacity). As long as the equipment is operated properly, visible emissions are not expected to exceed Ringelmann 1 or 20% opacity. Compliance is expected.

<sup>&</sup>lt;sup>1</sup>The criteria pollutants are below EPA's level of significance as found in 40 CFR Part 51.165 (b)(2).

<sup>&</sup>lt;sup>2</sup>The project was compared to the 1-hour NO2 National Ambient Air Quality Standard that became effective on April 12, 2010 using the District's approved procedures.

# Rule 4102 Nuisance

Section 4.0 prohibits discharge of air contaminants which could cause injury, detriment, nuisance or annoyance to the public. Public nuisance conditions are not expected as a result of these operations, provided the equipment is well maintained. Therefore, compliance with this rule is expected.

# California Health & Safety Code 41700 (Health Risk Assessment)

District Policy APR 1905 – Risk Management Policy for Permitting New and Modified Sources specifies that for an increase in emissions associated with a proposed new source or modification, the District perform an analysis to determine the possible impact to the nearest resident or worksite.

An HRA is not required for a project with a total facility prioritization score of less than one. According to the Technical Services Memo for this project (Appendix C), the total facility prioritization score including this project was greater than one. Therefore, a health risk assessment was required to determine the short-term acute and long-term chronic exposure from this project.

The cancer risk for this project is shown below:

	HRA Summary	
Unit	Cancer Risk	T-BACT Required
S-3187-19-0	2.51 per million	Yes

#### **Discussion of T-BACT**

BACT for toxic emission control (T-BACT) is required if the cancer risk exceeds one in one million. As demonstrated above, T-BACT is required for this project because the HRA indicates that the risk is above the District's thresholds for triggering T-BACT requirements. For this project T-BACT is satisfied with BACT which is: 7 ppmv-NOx @ 3% O2 and gaseous fuel with sulfur content not to exceed 1 gr/100 scf; therefore, compliance with the District's Risk Management Policy is expected.

To ensure that human health risks will not exceed District allowable levels the following condition will be included on the ATC:

 The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]

# Rule 4201 Particulate Matter Concentration

Section 3.1 prohibits discharge of dust, fumes, or total particulate matter into the atmosphere from any single source operation in excess of 0.1 grain per dry standard cubic foot.

F-Factor for NG: 8,578 dscf/MMBtu at 60 °F

PM<sub>10</sub> Emission Factor: 0.0032 lb-PM<sub>10</sub>/MMBtu

Percentage of PM as PM<sub>10</sub> in Exhaust: 100% Exhaust Oxygen (O<sub>2</sub>) Concentration: 3%

$$GL = \left(\frac{0.0076 \ lb - PM}{MMBtu} \times \frac{7,000 \ grain}{lb - PM}\right) / \left(\frac{8,578 \ ft^3}{MMBtu} \times 1.17\right)$$

 $GL = 0.0073 \ grain/dscf < 0.1 \ grain/dscf$ 

Therefore, compliance with District Rule 4201 requirements is expected.

# Rule 4301 Fuel Burning Equipment

This rule specifies maximum emission rates in lb/hr for  $SO_2$ ,  $NO_2$ , and combustion contaminants (defined as total PM in Rule 1020). This rule also limits combustion contaminants to  $\leq$  0.1 gr/scf. According to AP 42 (Table 1.4-2, footnote c), all PM emissions from natural gas combustion are less than 1  $\mu$ m in diameter.

The maximum emission rates in lb/hr for the steam generator in this project are as follows:

District Rule 4301 Limits (lb/hr)						
Unit	NO <sub>2</sub>	Total PM	SO <sub>2</sub>			
S-3187-19-0	0.7	0.6	0.24			
Rule Limit (lb/hr)	140	10	200			

The above table indicates compliance with the maximum lb/hr emissions in this rule; therefore, continued compliance is expected.

#### Rule 4305 Boilers, Steam Generators, and Process Steam Generators – Phase 2

The proposed steam generator is natural gas-fired with a maximum heat input of 85.0 MMBtu/hr. Pursuant to Section 2.0 of District Rule 4305, the unit is subject to District Rule 4305, Boilers, Steam Generators and Process Heaters – Phase 2.

In addition, the unit is also subject to District Rule 4306, Boilers, Steam Generators and Process Heaters – Phase 3 and Rule 3420, Advanced Emission Reduction Options for Boilers, Steam Generators and Process Heaters Greater than 5 MMBtu/hr.

Since the emissions limits of District Rule 4320 and all other requirements are equivalent or more stringent than District Rule 4305 requirements, compliance with District Rule 4320 requirements will satisfy requirements of District Rule 4305.

#### Rule 4306 Boilers, Steam Generators, and Process Heaters – Phase 3

The proposed steam generator is natural gas-fired with a maximum heat input of 85.0 MMBtu/hr each. Pursuant to Section 2.0 of District Rule 4306, the unit is subject to District Rule 4306, Boilers, Steam Generators and Process Heaters – Phase 3.

In addition, the unit is also subject to District Rule 4320, Advanced Emission Reduction Options for Boilers, Steam Generators and Process Heaters Greater than 5 MMBtu/hr

Since emissions limits of District Rule 4320 and all other requirements are equivalent or more stringent than District Rule 4306 requirements, compliance with District Rule 4320 requirements will satisfy requirements of District Rule 4306.

# Rule 4320 Advanced Emission Reduction Options for Boilers, Steam Generators, and Process Heaters Greater than 5 MMBTU/hr

This rule limits NOx, CO, SO2 and PM10 emissions from boilers, steam generators and process heaters rated greater than 5 MMBtu/hr. This rule also provides a compliance option of payment of fees in proportion to the actual amount of NOx emitted over the previous year.

The units in this project are all rated at greater than 5 MMBtu/hr heat input and are subject to this rule.

#### Section 5.1 NOx Emission Limits

Section 5.1 states that an operator of a unit(s) subject to this rule shall comply with all applicable requirements of the rule and one of the following, on a unit-by-unit basis:

- 5.1.1 Operate the unit to comply with the emission limits specified in Sections 5.2 and 5.4; or
- 5.1.2 Pay an annual emissions fee to the District as specified in Section 5.3 and comply with the control requirements specified in Section 5.4; or
- 5.1.3 Comply with the applicable Low-use Unit requirements of Section 5.5.

Section 5.2.1 states that on and after the indicated Compliance Deadline, units shall not be operated in a manner which exceeds the applicable NOx limit specified in Table 1 of this rule, shown below. On and after October 1, 2008, units shall not be operated in a manner to which exceeds a carbon dioxide (CO) emissions limit of 400 ppmv.

	Rule 4320 NOx Emission Limits				
C. Oilfield Steam Generators	NOx Limit	Authority to Construct	Compliance Deadline		
	a) Standard Schedule 7 ppmv or 0.008 lb/MMBtu; or	July 1, 2009	July 1, 2010		
<ol> <li>Units with a total rated heat input &gt;20 MMBtu/hr</li> </ol>	b) Staged Enhanced Schedule Initial Limit 9 ppmv or 0.011 lb/MMBtu; and	July 1, 2011	July 1, 2012		
	Final Limit 5 ppmv or 0.0062lb/MMBtu	January 1, 2013	January 1, 2014		

For the subject steam generator, Pacific is proposing to comply with Category C.2.a – standard schedule. The proposed CO emission factor is 100 ppmvd @ 3% O2 or 0.074 lb/MMBtu. Compliance with the rule emission requirements is expected.

# Section 5.4 Particulate Matter Control Requirements

Section 5.4.1 states that to limit particulate matter emissions, an operator shall comply with one of the options listed in the rule.

Section 5.4.1.1 provides the option for the operator to comply with the rule by firing the unit exclusively on PUC-quality gas, commercial propane, butane, or liquefied petroleum gas, or a combination of such gases;

Section 5.4.1.2 provides option for the operator to comply with the rule by limiting the fuel sulfur content to no more than five (5) grains of total sulfur per hundred (100) standard cubic feet.

Section 5.4.1.3 provides option for the operator to comply with the rule by installing and properly operating an emissions control system that reduces SO2 emissions by at least 95% by weight; or limit exhaust SO2 to less than or equal to 9 ppmv corrected to 3 % O2.

The steam generator will be fired on natural gas with a fuel sulfur content limit of 1.0 gr S/100 scf. Therefore, compliance with this section of the rule is expected.

#### Section 5.5 Low-Use Unit

This section discusses the requirements of low-use units. Pacific is not requesting low-use status; therefore, this section of the rule is not applicable to this project.

# **Section 5.7 Monitoring Provisions**

Section 5.7.1 requires that permit units subject to District Rule 4320, Section 5.2 shall either install and maintain an operational APCO approved Continuous Emission Monitoring System (CEMS) for NO<sub>X</sub>, CO and O<sub>2</sub>, or implement an APCO-approved alternate monitoring.

Pacific has proposed to implement Alternate Monitoring Scheme A (pursuant to District Policy SSP-1105), which requires periodic monitoring of NO<sub>X</sub>, CO, and O<sub>2</sub> concentrations at least once a month using a portable analyzer. The following conditions will be placed in the ATCs to ensure compliance with the requirements of this alternate monitoring plan:

- {2395} The permittee shall monitor and record the stack concentration of NO<sub>X</sub>, CO, and O2 at least once every month (in which a source test is not performed) using a portable analyzer that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320]
- If the NOx or CO concentrations corrected to 3%, as measured by the portable analyzer, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rules 4102, 4305, 4306 and 4320]
- All NOx, CO, and O2 emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute sample period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive minute period. [District Rules 4102, 4305, 4306 and 4320]
- The permittee shall maintain records of: (1) the date and time of NOx, CO and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320]

Section 5.7.6 requires monitoring SOx emissions. The following condition will be placed in the ATCs to be in compliance with this rule requirement:

- PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320]
- If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320]
- If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320]

# Section 5.8 Compliance Determination

Section 5.8.1 requires that the operator of any unit have the option of complying with either the applicable heat input (lb/MMBtu), emission limits or the concentration (ppmv) emission limits specified in Section 5.2. The emission limits selected to demonstrate compliance shall be specified in the source test proposal pursuant to Rule 1081 (Source Sampling). Therefore, the following condition will be retained or listed on the ATCs as follows:

• {2976} The source plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320]

Section 5.8.2 requires that all emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0. Therefore, the following permit condition will be listed on the ATCs as follows:

{2972} All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a reignition as defined in Section 3.0 of District Rule 4320. For the purposes of permittee-performed alternate monitoring, emissions measurements may be performed at any time after the unit reaches conditions representative of normal operation. [District Rules 4305, 4306 and 4320]

Section 5.8.4 requires that for emissions monitoring pursuant to Sections 5.7.1 and 6.3.1 using a portable NO<sub>X</sub> analyzer as part of an APCO approved Alternate Emissions Monitoring

System, emission readings shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15-consecutive-minute sample reading or by taking at least five (5) readings evenly spaced out over the 15-consecutive-minute period. Therefore, the following previously listed permit condition will be on the ATCs as follows:

• {2937} All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306 and 4320]

Section 5.8.5 requires that for emissions source testing performed pursuant to Section 6.3.1 for the purpose of determining compliance with an applicable standard or numerical limitation of this rule, the arithmetic average of three (3) 30-consecutive-minute test runs shall apply. If two (2) of three (3) runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. Therefore, the following permit condition will be listed on the permit as follows:

 {2980} For emissions source testing, the arithmetic average of three 30-consecutiveminute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320]

# Section 6.1 Recordkeeping

Section 6.1 requires that the records required by Sections 6.1.1 through 6.1.5 shall be maintained for five calendar years and shall be made available to the APCO and EPA upon request. Failure to maintain records or information contained in the records that demonstrate noncompliance with the applicable requirements of this rule shall constitute a violation of this rule.

The condiiton on start-up and shutdown record keeping conditions shall be retaine din the ATCs to ensure Aera's compliance with this section of the rule.

#### Section 6.2, Test Methods

Section 6.2 identifies test methods to be used when determining compliance with the rule. The following existing permit conditions will be retained on the ATCs:

- {109} Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081]
- The following test methods shall be used: NO<sub>X</sub> (ppmv) EPA Method 7E or ARB Method 100, NO<sub>X</sub> (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O<sub>2</sub>) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SO<sub>X</sub> -

EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content – EPA Method 11 or 15; and fuel hhv (MMBtu) –ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rules 4305, 4306 and 4320]

# Section 6.3, Compliance Testing

Section 6.3.1 requires that each unit subject to the requirements in Section 5.2 shall be source tested at least once every 12 months, except if two consecutive annual source tests demonstrate compliance, source testing may be performed every 36 months. If such a source test demonstrates non-compliance, source testing shall revert to every 12 months. The following conditions will be included in the appropriate ATCs:

- A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of startup of this unit. [District Rules 2201 and 4320]
- Source testing to measure natural gas-combustion NOx and CO emissions from this
  unit shall be conducted at least once every twelve (12) months (no more than 30 days
  before or after the required annual source test date). After demonstrating compliance
  on two (2) consecutive annual source tests, the unit shall be tested not less than once
  every thirty-six (36) months (no more than 30 days before or after the required 36month source test date). If the result of the 36-month source test demonstrates that the
  unit does not meet the applicable emission limits, the source testing frequency shall
  revert to at least once every twelve (12) months. [District Rules 2201, 4305, 4306 and
  4320]
- {110} The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]

# **Rule 4801 Sulfur Compounds**

A person shall not discharge into the atmosphere sulfur compounds, which would exist as a liquid or gas at standard conditions, exceeding in concentration at the point of discharge: 0.2 % by volume calculated as SO<sub>2</sub>, on a dry basis averaged over 15 consecutive minutes.

Using the ideal gas equation and the emission factors presented in Section VII, the sulfur compound emissions are calculated as follows:

Volume 
$$SO_2 = n RT \over P$$

With:

 $N = moles SO_2$ 
 $T (Standard Temperature) = 60°F = 520°R$ 
 $P (Standard Pressure) = 14.7 psi$ 
 $R (Universal Gas Constant) = \frac{10.73 psi \cdot ft^3}{|b \cdot mol \cdot °R|}$ 

$$\frac{0.00285.lb - SOx}{MMBtu} \times \frac{MMBtu}{8,578\,dscf} \times \frac{1lb \cdot mol}{64\,lb} \times \frac{10.73\,psi \cdot ft^3}{lb \cdot mol \cdot °R} \times \frac{520°R}{14.7\,psi} \times \frac{1,000,000 \cdot parts}{million} = 1.97 \frac{parts}{million}$$

$$SulfurConcentration = 1.97 \frac{parts}{million} < 2,000 \text{ ppmv (or 0.2\%)}$$

Therefore, compliance with District Rule 4801 requirements is expected.

# California Health & Safety Code 42301.6 (School Notice)

The District has verified that this site is not located within 1,000 feet of a school. Therefore, pursuant to California Health and Safety Code 42301.6, a school notice is not required.

# California Environmental Quality Act (CEQA)

The California Environmental Quality Act (CEQA) requires each public agency to adopt objectives, criteria, and specific procedures consistent with CEQA Statutes and the CEQA Guidelines for administering its responsibilities under CEQA, including the orderly evaluation of projects and preparation of environmental documents. The San Joaquin Valley Unified Air Pollution Control District (District) adopted its *Environmental Review Guidelines* (ERG) in 2001. The basic purposes of CEQA are to:

- Inform governmental decision-makers and the public about the potential, significant environmental effects of proposed activities;
- Identify the ways that environmental damage can be avoided or significantly reduced;
- Prevent significant, avoidable damage to the environment by requiring changes in projects through the use of alternatives or mitigation measures when the governmental agency finds the changes to be feasible; and
- Disclose to the public the reasons why a governmental agency approved the project in the manner the agency chose if significant environmental effects are involved.

# Greenhouse Gas (GHG) Significance Determination

It is determined that no other agency has or will prepare an environmental review document for the project. Thus the District is the Lead Agency for this project.

Project specific impacts on global climate change were evaluated consistent with the adopted District policy — Addressing GHG Emission Impacts for Stationary Source Projects Under CEQA When Serving as the Lead Agency. The District's engineering evaluation (this document) demonstrates that the project includes Best Performance Standards (BPS) for each class and category of greenhouse gas emissions unit. The District therefore concludes that the project would have a less than cumulatively significant impact on global climate change.

#### District CEQA Findings

The District is the Lead Agency for this project because there is no other agency with broader statutory authority over this project. The District performed an Engineering

Evaluation (this document) for the proposed project and determined that the activity will occur at an existing facility and the project involves negligible expansion of the existing use. Furthermore, the District determined that the activity will not have a significant effect on the environment. The District finds that the activity is categorically exempt from the provisions of CEQA pursuant to CEQA Guideline § 15031 (Existing Facilities), and finds that the project is exempt per the general rule that CEQA applies only to projects which have the potential for causing a significant effect on the environment (CEQA Guidelines §15061(b)(3)).

# IX. Recommendation

Compliance with all applicable rules and regulations is expected. Pending a successful NSR Public Noticing period, issue Authority to Construct S-3187-19-0 subject to the permit conditions on the attached draft Authority to Construct in Appendix D.

# X. Billing Information

		Annual Permit Fees	
Permit Number	Fee Schedule	Fee Description	Annual Fee
S-3187-19-0	3020-02-H	85.0 MMBtu/hr	\$1,030.00

# APPENDIX A Quarterly Net Emissions Change (QNEC)

# Quarterly Net Emissions Change (QNEC)

The Quarterly Net Emissions Change is used to complete the emission profile screen for the District's PAS database. The QNEC shall be calculated as follows:

QNEC = PE2 - PE1, where:

QNEC = Quarterly Net Emissions Change for each emissions unit, lb/qtr.

PE2 = Post Project Potential to Emit for each emissions unit, lb/qtr.

PE1 = Pre-Project Potential to Emit for each emissions unit, lb/qtr.

Using the values in Sections VII.C.2 and VII.C.6 in the evaluation above, quarterly PE2 and quarterly PE1 can be calculated as follows:

PE2<sub>quarterly</sub> = PE2<sub>annual</sub> ÷ 4 quarters/year

= 5659 lb/year ÷ 4 qtr/year

 $= 1415 lb PM_{10}/qtr$ 

PE1<sub>quarterly</sub>= PE1<sub>annual</sub> ÷ 4 quarters/year

= 0 lb/year ÷ 4 qtr/year

 $= 0 lb PM_{10}/qtr$ 

Quarterly NEC [QNEC]						
	PE2 (lb/qtr)	PE1 (lb/qtr)	QNEC (lb/qtr)			
NO <sub>X</sub>	1582	0	1582			
SO <sub>X</sub>	531	0	531			
PM <sub>10</sub>	1415	0	1415			
CO	13775	0	13775			
VOC	1024	0	1024			

Permit #: S-3187-19-0

Last Updated

Facility: PACIFIC ENERGY RESOURCES, INC.

06/13/2011 TORID

uipment Pre-Baselined: NO	<u>NOX</u>	SOX	<u>PM10</u>	<u>co</u>	voc
Potential to Emit (lb/Yr):	6329.0	2122.0	5659.0	55100.0	4095.0
Daily Emis. Limit (lb/Day)	17.3	5.8	15.5	150.9	11.2
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	1582.0	531.0	1415.0	13775.0	1024.0
Q2:	1582.0	531.0	1415.0	13775.0	1024.0
Q3:	1582.0	531.0	1415.0	13775.0	1024.0
Q4:	1582.0	531.0	1415.0	13775.0	1024.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
04.					

# APPENDIX B Top-Down BACT Analysis

# **Top Down BACT Analysis for NOx Emissions:**

#### Step 1 - Identify All Possible Control Technologies

The District adopted District Rule 4320 on October 16, 2008. The  $NO_X$  emission limits requirements in District Rule 4320 are lower than the limits in BACT Guideline 1.2.1 (Steam Generator  $\geq$  5 MMBtu/hr, Oilfield); which has been rescinded. Therefore, a project specific BACT analysis will be performed to determine BACT for this project. District Rule 4320 includes a compliance option that limits oilfield steam generators with heat input ratings > 20.0 MMBtu/hr to 7 ppm @ 3%  $O_2$ . This emission limit is considered to be Achieved in Practice control technology for this BACT analysis. District Rule 4320 also contains an enhanced schedule with initial and final limit options that allows applicants additional time to meet the requirements of the rule. The enhanced schedule  $NO_X$  emission initial limit requirement is 9 ppmv @ 3%  $O_2$  and final limit of 5 ppmv @ 3%  $O_2$ . The final limit of 5 ppmv @ 3%  $O_2$  will be considered the Technologically Feasible control technology for this BACT analysis.

The following are possible control technologies:

- 1. 5 ppmvd @ 3% O2 Technologically Feasible
- 2. 7 ppmvd @ 3% O2 Achieved in Practice

# Step 2 - Eliminate Technologically Infeasible Options

None of the above listed technologies are technologically infeasible.

#### Step 3 - Rank Remaining Control Technologies by Control Effectiveness

- 1. 5 ppmvd @ 3% O2 Technologically Feasible
- 2. 7 ppmvd @ 3% O2 Achieved in Practice

# Step 4 - Cost Effectiveness Analysis

The applicant has proposed a NOx limit of 7 ppmvd @ 3% O<sub>2</sub>, therefore a cost analysis for the 5 ppmvd with SCR (0.0062 lb/MMBTU) option is required.

#### **SCR Cost Effective Analysis:**

# **Assumptions:**

- Industry standard (IS) is assumed to be a NOx emission rate of 15 ppmv @3% O2 in accordance with Rule 4306
- Unit's maximum emissions are defined by the burner size multiplied by the emissions rate and a maximum annual operating schedule of 8,760 hours

#### Calculations:

Industry Std NOx Emissions = 85 MMBtu/hr x 0.018 lb/MMBtu x 8,760 hr/yr

= 13,403 lb/yr

Feasible NOx Emissions

= 85 MMBtu/hr x 0.0085 lb/MMBtu x 8,760 hr/yr

= 6329 lb/yr

#### NOx reduction due to SCR:

Total reduction = Emissions (15 ppmv) - Emissions (5 ppmv)

Total reduction = 13, 403 lb/yr - 6329 lb/yr

Total reduction = 7074 lb/yr = 3.5 ton/yr

<u>SCR Capital Cost</u> (PCL Construction, August 19, 2010): \$745,000.00 (includes all purchased equipment, taxes, freight and installation of SCR for a 85 MMBtu/hr unit) – detailed cost follow/attached.

# **Equivalent Annual Capital Cost (CC):**

A = 
$$(P)\left[\frac{(i)(1+i)^n}{(1+i)^n-1}\right]$$
 where:

A: Equivalent annual capital cost of the control equipment

P: Present value of the control equipment

I: Interest rate (District policy is to use 10%)

n: Equipment life (District policy is to use 10 years)

$$A = (\$745,000) \left[ \frac{(0.1)(1+0.1)^{10}}{(1+0.1)^{10}-1} \right] = \frac{\$121,050}{yr}$$

# **Annual Direct Cost (ADC):**

Operation & Maintenance = \$125,000/yr (PCL quote)

Annual Indirect Cost (AIC) = included (PCL quote)

Total Annualized Cost = CC + ADC + AlC = \$121,050 + \$125,000 + \$0.00 = \$ 246,050/yr

#### Cost Effectiveness:

Cost effectiveness = \$246,050/3.5 ton/yr

Cost effectiveness = \$70,300/ton

The cost effectiveness is greater than the \$24,500/ton cost effectiveness threshold of the District BACT policy. Therefore, the use of SCR with ammonia injection is not cost effective and is not required as BACT.

#### Step 5 – Select BACT for NOx

BACT for NOx emissions from the oilfield steam generator is 7 ppmv @ 3% O2. The applicant has proposed to install the steam generators each with a NOx limit of 7 ppmvd @ 3% O2; therefore, BACT for NOx emissions is satisfied.

# Top Down BACT Analysis for VOC Emissions:

# Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse guideline 1.2.1 (5/24/2004), identifies achieved in practice and technologically feasible BACT for Steam Generator ≥ 5 MMbtu/hr, at an oil field as follows:

1. Gaseous fuel - achieved in practice

# Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

#### Step 3 - Rank Remaining Control Technologies by Control Effectiveness

1. Gaseous fuel - achieved in practice

# Step 4 - Cost Effectiveness Analysis

Only one control technology is identified and this technology is achieved in practice; therefore, a cost effectiveness analysis not necessary.

### Step 5 - Select BACT for VOC

The use of gaseous fuel (natural gas) is selected as BACT for VOC emissions.

# Top Down BACT Analysis for PM<sub>10</sub> and SOx Emissions:

# Step 1 - Identify all control technologies

The SJVUAPCD BACT Clearinghouse guideline 1.2.1, (5/24/04), identifies achieved in practice and technologically feasible BACT for Steam Generator > 5 MMbtu/hr, at an oil field as follows:

 Natural gas, LPG, waste gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf, or use of a continuously operating SO2 scrubber and either achieving 95% by weight control of sulfur compounds or achieving an emission rate of 30 ppmvd SO2 at stack O2 - achieved in practice

# Step 2 - Eliminate Technologically Infeasible Options

The above listed technology is technologically feasible.

# Step 3 - Rank Remaining Control Technologies by Control Effectiveness

 Natural gas, LPG, waste gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf, or use of a continuously operating SO2 scrubber and either achieving 95% by weight control of sulfur compounds or achieving an emission rate of 30 ppmvd SO2 at stack O2 - achieved in practice

# Step 4 - Cost Effectiveness Analysis

Only one control technology is identified and this technology is achieved in practice; therefore, a cost effectiveness analysis not necessary.

# Step 5 - Select BACT for SOx and PM10

The use of natural gas as a primary fuel with a sulfur content not to exceed 1 gr-S/100 scf with no back up fuel is selected as BACT for SOx and  $PM_{10}$  emissions.

# APPENDIX C HRA/AAQA

# San Joaquin Valley Air Pollution Control District Risk Management Review

To:

Homero Ramirez - Permit Services

From:

Cheryl Lawler - Technical Services

Date:

May 5, 2011

Facility Name:

Pacific Energy Resources, Inc.

Location:

Martinez Lease, Kern County, HOW

Application #(s):

S-3187-19-0

Project #:

S-1110558

#### A. RMR SUMMARY

RMR Summary					
Categories	Steam Generator (Unit 19-0)	Project Totals	Facility Totals		
Prioritization Score	5.72	5.72	>1		
Acute Hazard Index	0.01	0.01	0.01		
Chronic Hazard Index	0.01	0.01	0.01		
Maximum Individual Cancer Risk	2.51E-06	2.51E-06	2.51E-06		
T-BACT Required?	Yes - VOCs				
Special Permit Conditions?	Yes				

# **Proposed Permit Conditions**

To ensure that human health risks will not exceed District allowable levels; the following permit conditions must be included for:

#### **Unit 19-0**

 The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102] N

#### **B. RMR REPORT**

# I. Project Description

Technical Services received a request on April 15, 2011, to perform a Risk Management Review (RMR) and Ambient Air Quality Analysis (AAQA) for a steam generator which the applicant is proposed to fire on a combination of natural gas, propane, or field gas.

#### III. Conclusions

The criteria modeling runs indicate the emissions from the proposed equipment will not cause or significantly contribute to a violation of a State or National AAQS.

The Acute and Chronic Hazard Indices are below 1.0; and the Cancer Risk associated with the operation of the steam generator is **2.51E-06**, which is greater than the 1 in a million threshold. In accordance with the District's Risk Management Policy, the unit is approved with Toxic Best Available Control Technology (T-BACT).

To ensure that human health risks will not exceed District allowable levels; the permit conditions listed on Page 1 of this report must be included for the proposed unit.

These conclusions are based on the data provided by the applicant and the project engineer. Therefore, this analysis is valid only as long as the proposed data and parameters do not change.

# APPENDIX D Draft ATC

# San Joaquin Valley Air Pollution Control District

**AUTHORITY TO CONSTRUCT** 

**PERMIT NO: S-3187-19-0** 

LEGAL OWNER OR OPERATOR: PACIFIC ENERGY RESOURCES, INC.

MAILING ADDRESS:

PACIFIC ENERGY RESOURCES, INC. 2630 FOUNTAIN VIEW DR., SUITE 120

HOUSTON, TX 77057

LOCATION:

**HEAVY OIL WESTERN** 

CA

SECTION: 35 TOWNSHIP: 28S RANGE: 20E

**EQUIPMENT DESCRIPTION:** 

85.0 MMBTU/HR NATURAL GAS-FIRED STEAM GENERATOR WITH NORTH AMERICAN GLE 4231 ULTRA-LOW NOX BURNER (OR EQUIVALENT) AND A FLUE GAS RECIRCULATION (FGR) SYSTEM (CHICO-MARTINEZ LEASE)

# CONDITIONS

- This unit shall be equipped with horizontal convection section with at least 235 square feet of bare tube surface area
  (or thermodynamically equivalent number of square feet of finned tube) per MMBtu/hr of heat input and variable
  frequency drive high efficiency electrical motors driving the blower and water pump. Documentation showing this
  unit is so equipped shall be retained on site. [Public Resources Code 21000-21177: California Environmental Quality
  Act]
- 2. {1898} The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 4. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 5. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
- 6. Natural gas and/or TEOR and TVR gas combusted in this unit shall have a sulfur content no greater than 1 gr S/100 scf. [District Rules 2201 and 4320]

#### CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Directory APCO

DAVID WARNER Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- Permittee shall test within 60 days of equipment startup, and annually thereafter, the sulfur content of noncertified (non-PUC/FERC regulated) fuel gas combusted in steam generator using ASTM method D1072, D3031, D4084, or D3246 and make test results readily available for District inspection. [District Rules 2520, 9.3.2 and 4320]
- 8. Emissions rates from unit shall not exceed any of the following limits: 7 ppmv NOx @ 3% O2 or 0.0085 lb-NOx/MMBtu, 0.0076 lb-PM10/MMBtu, 100 ppmv CO @ 3% O2 or 0.074 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4301, 4305, 4306, 4320, and 40 CFR 60.43c(e)(1)]
- 9. A source test to demonstrate compliance with NOx and CO emission limits shall be performed within 60 days of initial startup of this unit. [District Rules 2201 and 4320]
- 10. Source testing to measure NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306 and 4320]
- 11. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 4305, 4306 and 4320]
- 12. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]
- 13. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320]
- 14. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081]
- 15. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 5.5.5, 4306, 5.5.5, and 4320]
- 16. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 1081, 4305, 4306, 4320, and 4351]
- 17. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306 and 4320]
- 18. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306 and 4320]

CONDITIONS CONTINUE ON NEXT PAGE

- 19. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320]
- 20. All NOx, CO, and O2 emission emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306 and 4320]
- 21. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306 and 4320]
- 22. PUC quality natural gas is any gaseous fuel where the sulfur content is no more than one-fourth (0.25) grain of hydrogen sulfide per one hundred (100) standard cubic feet, no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet, and at least 80% methane by volume. [District Rule 4320]
- 23. If the steam generator is not fired on PUC-regulated natural gas and compliance is achieved through fuel sulfur content limitations, then the sulfur content of the fuel shall be determined by testing sulfur content at a location after all fuel sources are combined prior to incineration, or by performing mass balance calculations based on monitoring the sulfur content and volume of each fuel source. The sulfur content of the fuel shall be determined using the test methods referenced in this permit. [District Rule 4320]
- 24. Permittee shall maintain records of noncertified (non-PUC/FERC regulated) fuel gas sulfur compound measurements. [District Rules 2201 and 4320]
- 25. If the unit is fired on PUC-regulated natural gas, valid purchase contracts, supplier certifications, tariff sheets, or transportation contracts may be used to satisfy the fuel sulfur content analysis, provided they establish the fuel sulfur concentration and higher heating value. [District Rule 4320]
- 26. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320]

