



JUL 18 2011

Mr. John Ludwick Berry Petroleum Company 5201 Truxtun Avenue Suite 100 Bakersfield, CA 93309

Final - Authority to Construct / COC (Significant Mod)

District Facility # S-1246 **Project # S-1110237**

Dear Mr. Ludwick:

The Air Pollution Control Officer has issued Authorities to Construct (ATC # S-1246-296-19, '342-0, '343-0, '344-0, '345-0, '346-0) with Certificates of Conformity to Berry Petroleum Company at the North Midway Sunset Oilfield, at Berry Petroleum Company's heavy oil western stationary source. The facility proposes to install five new 85 MMBtu/hr steam generators, remove from service one 1,000 bbl fixed roof tank, and add 115 wells to the thermally enhanced oil recovery operation listed in permit S-1246-296.

Enclosed are the Authorities to Construct. The application and proposal were sent to US EPA Region IX on June 10, 2011. No comments were received following the District's preliminary decision on this project.

The notice of final decision for this project will be published approximately three days from the date of this letter.

Prior to operating with modifications authorized by the Authority to Construct, you must submit an application to modify the Title V permit as an administrative amendment in accordance with District Rule 2520, Section 11.5.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

> Seved Sadredin **Executive Director/Air Pollution Control Officer**

Northern Region 4800 Enterprise Way Modesto, CA 95356-8718 Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office) 1990 E. Gettysburg Avenue Fresno, CA 93726-0244 Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region 34946 Flyover Court Bakersfield, CA 93308-9725 Tel: 661-392-5500 FAX: 661-392-5585 Mr. John Ludwick Page 2

Sincerely,

David Warner Director of Permit Services

Enclosures

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JUL 18 2011

Gerardo C. Rios, Chief Permits Office Air Division U.S. EPA - Region IX 75 Hawthorne St San Francisco, CA 94105

Final - Authority to Construct / COC (Significant Mod)

District Facility # S-1246 Project # S-1110237

Dear Mr. Rios:

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Enclosed is a copy of the Authorities to Construct. The application and proposal were sent to US EPA Region IX on June 10, 2011. No comments were received following the District's preliminary decision on this project.

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Sincerely,

DaWd Warner

Director of Permit Services

Enclosures

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Seved Sadredin

Executive Director/Air Pollution Control Officer





JUL 18 2011

Mike Tollstrup, Chief **Project Assessment Branch** Air Resources Board P O Box 2815 Sacramento, CA 95812-2815

Re: Final - Authority to Construct / COC (Significant Mod)

> District Facility # S-1246 **Project # S-1110237**

Dear Mr. Tollstrup:

The Air Pollution Control Officer has issued Authorities to Construct (ATC # S-1246-296-19, '342-0, '343-0, '344-0, '345-0, '346-0) with Certificates of Conformity to Berry Petroleum Company at the North Midway Sunset Oilfield, at Berry Petroleum Company's heavy oil western stationary source. The facility proposes to install five new 85 MMBtu/hr steam generators, remove from service one 1,000 bbl fixed roof tank, and add 115 wells to the thermally enhanced oil recovery operation listed in permit S-1246-296.

Enclosed is a copy of the Authorities to Construct. The application and proposal were sent to US EPA Region IX on June 10, 2011. No comments were received following the District's preliminary decision on this project.

The notice of final decision for this project will be published approximately three days from the date of this letter.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely.

David Warner

Director of Permit Services

Enclosures

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Seyed Sadredin **Executive Director/Air Pollution Control Officer**

NOTICE OF FINAL DECISION FOR THE ISSUANCE OF AUTHORITY TO CONSTRUCT AND THE PROPOSED SIGNIFICANT MODIFICATION OF FEDERALLY MANDATED OPERATING PERMIT

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Air Pollution Control District has made its final decision to issue Authorities to Construct to Berry Petroleum Company for Oil and natural gas production facility located at the North Midway Sunset Oilfield, at Berry Petroleum Company's heavy oil western stationary source, California. The facility proposes to install five new 85 MMBtu/hr steam generators, remove from service one 1,000 bbl fixed roof tank, and add 115 wells to the thermally enhanced oil recovery operation listed in permit S-1246-296.

The District's analysis of the legal and factual basis for this proposed action, project #S-1110237, is available for public inspection at the District office at the address below. For additional information regarding this matter, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900, or contact David Warner, Director of Permit Services, in writing at SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 1990 E. GETTYSBURG AVE, FRESNO, CA 93726-0244.





PERMIT NO: S-1246-296-19 ISSUANCE DATE: 07/14/2011

LEGAL OWNER OR OPERATOR: BERRY PETROLEUM COMPANY

MAILING ADDRESS: ATTN: EH&S MANAGER

5201 TRUXTUN AVENUE SUITE 100 BAKERSFIELD, CA 93309-0422

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

SECTION: 02 TOWNSHIP: 31S RANGE: 22E

EQUIPMENT DESCRIPTION:

MODIFICATION OF THERMALLY ENHANCED OIL RECOVERY (TEOR) OPERATION WELL VENT VAPOR CONTROL SYSTEM SERVING 760 WELLS INCLUDING GAS/LIQUID SEPARATORS, HEAT EXCHANGERS, COMPRESSORS, INLET SEPARATOR VESSELS, CONDENSATE PUMPS, SULFUR SCRUBBER, VAPOR PIPING FROM TANK '337 AND VAPOR PIPING TO STEAM GENERATORS S-1246-3, '-24, '-46, '-119, '-292, AND '-293 AND/OR DOGGR APPROVED GAS DISPOSAL WELLS (NMWSS): INCREASE NUMBER OF TEOR WELLS FROM 760 TO 875 AND ADD STEAM GENERATORS S-1246-342, '343, '344, '345, '346 AS APPROVED INCINERATION DEVICES

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Authority to Construct (ATC) S-1246-296-17 shall be implemented concurrently, or prior to the modification and startup of the equipment authorized by this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Within 90 days of startup of the equipment authorized by this Authority to Construct, Permit to Operate S-1246-212-2 shall be surrendered to the District and the associated equipment shall be removed or rendered inoperable. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

- 5. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 6. TEOR operation is authorized to operate at the following locations: Sections 1, 2, 3, 11, and 12 T31S, R22E. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Well vent vapor from this TEOR operation shall only be incinerated in approved steam generators or disposed of in DOGGR approved gas disposal wells. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Well vent vapor from this TEOR operation shall not be incinerated in approved steam generators unless it is first scrubbed in a fuel gas sulfur scrubber and sulfur compounds are reduced by a minimum of 95%. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Compliance with scrubber sulfur removal efficiency requirement shall be demonstrated by measurement of total sulfur compound concentrations at scrubber inlet and outlet. The measurement shall be conducted on grab samples taken at scrubber inlet and outlet using one of the following test methods: ASTM D3246 or double GC for H2S and mercaptans, or equivalent test method with prior District approval. Grab samples shall be taken and analyzed upon initial use of the scrubber and, thereafter, every six months. If scrubber is not in use at six-month anniversary date, then efficiency shall be demonstrated within two weeks of returning scrubber to service. For each month in which scrubber is operated and laboratory analysis of grab samples is not required, operator shall monitor and adjust scrubber performance as needed using gas-detection tubes calibrated for existing sulfur species or other equivalent District approved sulfur detection method(s) or device(s). [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Well vent vapor collection and control system includes piping from sulfur scrubbers to District approved incinerating devices. Well vent vapor collection and control system includes bypass piping around sulfur scrubbers to DOGGR-approved vapor disposal well(s). [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Fugitive VOC emissions rate for the TEOR operation, calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities, Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999) and the total number of components in gas/light liquid service, shall not exceed 345.6 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. During the time any steam-enhanced crude oil production well is undergoing service or repair while the well is not producing, it shall be exempt from the emission control requirements of District Rule 4401, 5.0 (as amended December 14, 2006). [District Rule 4401, 4.1] Federally Enforceable Through Title V Permit
- 13. The annual inspection requirements of Section 5.8.1 through Section 5.8.5 of Rule 4401 shall not apply to components exclusively handling gas/vapor or liquid with a VOC content of ten percent by weight (10 wt %) or less, as determined by the test methods in Section 6.3.5 of Rule 4401. [District Rule 4401 4.9] Federally Enforceable Through Title V Permit
- 14. An operator shall not operate a steam-enhanced crude oil production well unless the operator complies with the following requirements: The steam-enhanced crude oil production well vent is closed and the front line production equipment downstream of the wells that carry produced fluids (crude oil or mixture of crude oil and water) is connected to a VOC collection and control system as defined in Section 3.0 of Rule 4401, the well vent may be temporarily opened during periods of attended service or repair of the well provided such activity is done as expeditiously as possible with minimal spillage of material and VOC emissions to the atmosphere, the steam-enhanced crude oil production well vent is open and the well vent is connected to a VOC collection and control system as defined in Section 3.0 of Rule 4401. [District Rule 4401, 5.5.1 and 5.5.2] Federally Enforceable Through Title V Permit
- 15. An operator shall be in violation of this rule if any District inspection demonstrates or if any operator inspection conducted pursuant to Section 5.8 of Rule 4401 demonstrates the existence of a component with a major liquid leak, a component with a gas leak greater than 50,000 ppmv, or an open-ended line or a valve located at the end of the line that is not sealed with a blind flange, plug, cap or a second closed valve that is not closed at all times, except during attended operations as defined by Section 5.6.2.1 of Rule 4401 requiring process fluid flow through the open-ended lines. [District Rule 4401 5.6.2] Federally Enforceable Through Title V Permit
- 16. Gas and liquid leaks are as defined in Section 3.20 of Rule 4401. [District Rule 4401 3.20] Federally Enforceable Through Title V Permit

- 17. An operator shall be in violation of this rule if any District inspection demonstrates or if any operator inspection conducted pursuant to Section 5.8 of Rule 4401 demonstrates the existence of any combination of components with minor liquid leaks, minor gas leaks, or gas leaks greater than 10,000 ppmv up to 50,000 ppmv that totals more than number of leaks allowed by Table 3 of Rule 4401. [District Rule 4401 5.6.2] Federally Enforceable Through Title V Permit
- 18. An operator shall not use any component with a leak as defined in Section 3.0 of Rule 4401, or that is found to be in violation of the provisions of Section 5.6.2 of Rule 4401. However, components that were found leaking may be used provided such leaking components have been identified with a tag for repair, are repaired, or awaiting re-inspection after being repaired within the applicable time frame specified in Section 5.9 of Rule 4401. [District Rule 4401 5.7.1] Federally Enforceable Through Title V Permit
- 19. Each hatch shall be closed at all times except during sampling or adding of process material through the hatch, or during attended repair, replacement, or maintenance operations, provided such activities are done as expeditiously as possible with minimal spillage of material and VOC emissions to the atmosphere. [District Rule 4401 5.7.2] Federally Enforceable Through Title V Permit
- 20. An operator shall comply with the requirements of Section 6.7 of Rule 4401 if there is any change in the description of major components or critical components. [District Rule 4401 5.7.3] Federally Enforceable Through Title V Permit
- 21. Except for pipes and unsafe-to-monitor components, an operator shall inspect all other components pursuant to the requirements of Section 6.3.3 of Rule 4401 at least once every year. [District Rule 4401 5.8.1] Federally Enforceable Through Title V Permit
- 22. An operator shall visually inspect all pipes at least once every year. Any visual inspection of pipes that indicates a leak that cannot be immediately repaired to meet the leak standards of this rule shall be inspected within 24 hours after detecting the leak. If a leak is found, the leak shall be repaired as soon as practicable but not later than the time frame specified in Table 4 of Rule 4401. [District Rule 4401 5.8.2] Federally Enforceable Through Title V Permit
- 23. In addition to the inspections required by Section 5.8.1 of Rule 4401, an operator shall inspect for leaks all accessible operating pumps, compressors, and PRDs in service as follows: An operator shall audio-visually (by hearing and by sight) inspect for leaks all accessible operating pumps, compressors, and PRDs in service at least once each calendar week. Any audio-visual inspection of an accessible operating pump, compressor, and PRD performed by an operator that indicates a leak that cannot be immediately repaired to meet the leak standards of this rule shall be inspected not later than 24 hours after conducting the audio-visual inspection. If a leak is found, the leak shall be repaired as soon as practicable but not later than the time frame specified in Table 4 of Rule 4401. [District Rule 4401 5.8.3] Federally Enforceable Through Title V Permit
- 24. In addition to the inspections required by Sections 5.8.1, 5.8.2 and 5.8.3 of Rule 4401, operator shall perform the following: initially inspect a PRD that releases to the atmosphere as soon as practicable but not later than 24 hours after the discovery of the release, re-inspect the PRD not earlier than 24 hours after the initial inspection but not later than 15 calendar days after the initial inspection, inspect all new, replaced, or repaired fittings, flanges, and threaded connections within 72 hours of placing the component in service. Except for PRDs subject to the requirements of Section 5.8.4.1 of Rule 4401, an operator shall inspect a component that has been repaired or replaced not later than 15 calendar days after the component was repaired or replaced. [District Rule 4401 5.8.4] Federally Enforceable Through Title V Permit
- 25. An operator shall inspect all unsafe-to-monitor components during each turnaround. [District Rule 4401 5.8.5] Federally Enforceable Through Title V Permit
- 26. District inspection in no way fulfills any of the mandatory inspection requirements that are placed upon operators and cannot be used or counted as an inspection required of an operator. [District Rule 4401 5.8.6] Federally Enforceable Through Title V Permit
- 27. An operator shall affix a readily visible weatherproof tag to a leaking component upon detection of the leak and shall include the following information on the tag: date and time of leak detection, date and time of leak measurement, for a gaseous leak, the leak concentration in ppmv, for a liquid leak, whether it is a major liquid leak or a minor liquid leak, whether the component is an essential component, an unsafe-to monitor component, or a critical component. [District Rule 4401 5.9.1] Federally Enforceable Through Title V Permit

- 28. An operator shall keep the tag affixed to the component until an operator has met all of the following conditions: repaired or replaced the leaking component, re-inspected the component using the test method in Section 6.3.3, and 5.9.2.3 of Rule 4401, or the component is found to be in compliance with the requirements of this rule. [District Rule 4401 5.9.2] Federally Enforceable Through Title V Permit
- 29. An operator shall minimize a component leak in order to stop or reduce leakage to the atmosphere immediately to the extent possible, but not later than one (1) hour after detection of the leak. [District Rule 4401 5.9.3] Federally Enforceable Through Title V Permit
- 30. Except for leaking critical components or leaking essential components subject to the requirements of Section 5.9.7 of Rule 4401, if an operator has minimized a leak but the leak still exceeds the applicable leak limits as defined in Section 3.0 of Rule 4401, an operator shall comply with at least one of the following requirements as soon as practicable but not later than the time period specified in Table 4 of Rule 4401: Repair or replace the leaking component; or vent the leaking component to a VOC collection and control system as defined in Section 3.0 of Rule 4401, or remove the leaking component from operation. [District Rule 4401 5.9.4] Federally Enforceable Through Title V Permit
- 31. The repair period in calendar days shall not exceed 14 days for minor gas leaks, 5 days for major gas leaks less than or equal to 50,000 ppmv, 2 days for gas leak greater than 50,000 ppmv, 3 days for minor liquid leaks, 2 days for major liquid leaks. [District Rule 4401 5.9.4] Federally Enforceable Through Title V Permit
- 32. The leak rate measured after leak minimization has been performed shall be the leak rate used to determine the applicable repair period specified in Table 4 of Rule 4401. [District Rule 4401 5.9.5] Federally Enforceable Through Title V Permit
- 33. The time of the initial leak detection shall be the start of the repair period specified in Table 4 of Rule 4401. [District Rule 4401 5.9.6] Federally Enforceable Through Title V Permit
- 34. If the leaking component is an essential component or a critical component that cannot be immediately shut down for repairs, and if the leak has been minimized but the leak still exceeds the applicable leak standard of this rule, the operator shall repair or replace the essential component or critical component to eliminate the leak during the next process unit turnaround, but in no case later than one year from the date of the original leak detection, whichever comes earlier. [District Rule 4401 5.9.7] Federally Enforceable Through Title V Permit
- 35. The operator of any steam-enhanced crude oil production well shall maintain records of the date and well identification where steam injection or well stimulation occurs. [District Rule 4401 6.1.1] Federally Enforceable Through Title V Permit
- 36. An operator of any steam-enhanced crude oil production well shall keep source test records which demonstrate compliance with the control efficiency requirements of the VOC collection and control system as defined in Section 3.0 of Rule 4401. [District Rule 4401 6.1.3] Federally Enforceable Through Title V Permit
- 37. Operator of any steam-enhanced crude oil production well shall keep an inspection log maintained pursuant to Section 6.4 of Rule 4401. [District Rule 4401 6.1.5] Federally Enforceable Through Title V Permit
- 38. Records of each calibration of the portable hydrocarbon detection instrument utilized for inspecting components, including a copy of current calibration gas certification from the vendor of said calibration gas cylinder, the date of calibration, concentration of calibration gas, instrument reading of calibration gas before adjustment, instrument reading of calibration gas after adjustment, calibration gas expiration date, and calibration gas cylinder pressure at the time of calibration shall be maintained. [District Rule 4401 6.1.6] Federally Enforceable Through Title V Permit
- 39. An operator shall maintain copies at the facility of the training records of the training program operated pursuant to Section 6.5 of Rule 4401. [District Rule 4401 6.1.7] Federally Enforceable Through Title V Permit
- 40. Operator shall keep a copy of the APCO-approved Operator Management Plan at the facility. [District Rule 4401 6.1.8] Federally Enforceable Through Title V Permit
- 41. An operator that discovers that a PRD has released shall record the date that the release was discovered, and the identity and location of the PRD that released. An operator shall submit such information recorded during the calendar year to the APCO no later than 60 days after the end of the calendar year. [District Rule 4401 6.1.11] Federally Enforceable Through Title V Permit

- 42. An operator shall source test annually all vapor collection and control systems used to control emissions from steam-enhanced crude oil production well vents to determine the control efficiency of the device(s) used for destruction or removal of VOC. Compliance testing shall be performed annually by source testers certified by ARB. Testing shall be performed during June, July, August, or September of each year if the system's control efficiency is dependent upon ambient air temperature. [District Rule 4401 6.2.1] Federally Enforceable Through Title V Permit
- 43. If approved by EPA, ARB, and the APCO, an operator need not comply with the annual testing requirement of Section 6.2.1 if all uncondensed VOC emissions collected by a vapor collection and control system are incinerated in fuel burning equipment, an internal combustion engine or in a smokeless flare. [District Rule 4401 6.2.2] Federally Enforceable Through Title V Permit
- 44. If approved by EPA, ARB, and the APCO, an operator need not comply with the annual testing requirement of Section 6.2.1 for a vapor control system which does not have a VOC destruction device. [District Rule 4401 6.2.3] Federally Enforceable Through Title V Permit
- 45. An operator seeking approval pursuant to Section 6.2.2 or Section 6.2.3 shall submit a written request and supporting information to the APCO. [District Rule 4401 6.2.4] Federally Enforceable Through Title V Permit
- 46. An operator shall comply with the following requirements for each gauge tank, as defined in Section 3.17 of Rule 4401: Conduct an initial TVP testing of the produced fluid in each gauge tank not later than June 14, 2007. Thereafter, an operator shall conduct periodic TVP testing of each gauge tank at least once every 24 months during summer (July September), and whenever there is a change in the source or type of produced fluid in the gauge tank. The TVP testing shall be conducted at the actual storage temperature of the produced fluid in the gauge tank using the applicable TVP test method specified in Section 6.4 of Rule 4623 (Storage of Organic Liquids). The operator shall submit the TVP testing results to the APCO as specified in Section 6.1.10 of Rule 4401. [District Rule 4401 6.2.5] Federally Enforceable Through Title V Permit
- 47. The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25a may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25a provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of those known analyte/compound to ensure that the VOC concentrations are neither under- or over-reported. [District Rule 4401 6.3.1] Federally Enforceable Through Title V Permit
- 48. VOC content shall be analyzed by using the latest revision of ASTM Method E168, E169, or E260 as applicable.

 Analysis of halogenated exempt compounds shall be performed by using ARB Method 432. [District Rule 4401 6.3.2]

 Federally Enforceable Through Title V Permit
- 49. Leak inspection, other than audio-visual, and measurements of gaseous leak concentrations shall be conducted according to EPA Method 21 using an appropriate portable hydrocarbon detection instrument calibrated with methane. The instrument shall be calibrated in accordance with the procedures specified in EPA Method 21 or the manufacturer's instruction, as appropriate, not more than 30 days prior to its use. The operator shall record the calibration date of the instrument. Where safety is a concern, such as measuring leaks from compressor seals or pump seals when the shaft is rotating, a person shall measure leaks by placing the instrument probe inlet at a distance of one (1) centimeter or less from the surface of the component interface. [District Rule 4401 6.3.3] Federally Enforceable Through Title V Permit
- 50. The VOC content by weight percent (wt.%) shall be determined using American Society of Testing and Materials (ASTM) D1945 for gases and South Coast Air Quality Management District (SCAQMD) Method 304-91 or the latest revision of ASTM Method E168, E169 or E260 for liquids. [District Rule 4401 6.3.5] Federally Enforceable Through Title V Permit

- 51. Operator shall maintain an inspection log in which an operator records, at a minimum, all of the following information for each inspection performed: The total number of components inspected, total number and percentage of leaking components found by component type, location, type, and name or description of each leaking component and description of any unit where the leaking component is found, date of leak detection and the method of leak detection. For gaseous leaks, the leak concentration in ppmv, and for liquid leaks record whether the leak is a major liquid leak or a minor liquid leak. the date of repair, replacement, or removal from operation of leaking components, identify and location of essential components and critical components found leaking that cannot be repaired until the next process unit turnaround or not later than one year after leak detection, whichever comes earlier, methods used to minimize the leak from essential components and critical components found leaking that cannot be repaired until the next process unit turnaround or not later than one year after leak detection, whichever comes earlier, the date of re-inspection and the leak concentration in ppmv after the component is repaired or is replaced, the inspector's name, business mailing address, and business telephone number, date and signature of the facility operator responsible for the inspection and repair program certifying the accuracy of the information recorded in the log. [District Rule 4401 6.4] Federally Enforceable Through Title V Permit
- 52. All records of required monitoring data and support information shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rules 2520, 9.4.2 and 4401, 6.1] Federally Enforceable Through Title V Permit
- 53. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 54. Collected vapors shall be disposed of in District approved incineration devices, as listed on this permit, or in Department of Oil, Gas and Geothermal Resources (DOGGR) approved vapor disposal wells. Permittee shall make documentation of DOGGR approval for injection wells readily available for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit
- 55. The operator shall maintain records of the fugitive component count and calculated VOC emissions. [District Rule 2201] Federally Enforceable Through Title V Permit
- 56. Permittee shall maintain a written record of inlet and outlet sulfur compound measurements and recharging dates and such records shall be made readily available for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit
- 57. Permittee shall maintain with the permit a current listing of all steam enhanced wells with casing vents connected to the well vent collection and control system. [District Rules 1070 and 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 58. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit





PERMIT NO: S-1246-342-0 ISSUANCE DATE: 07/14/2011

LEGAL OWNER OR OPERATOR: BERRY PETROLEUM COMPANY

MAILING ADDRESS: ATTN: EH&S MANAGER

5201 TRUXTUN AVENUE SUITE 100 BAKERSFIELD, CA 93309-0422

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

85 MMBTU/HR PCL NATURAL GAS/TEOR/TVR GAS-FIRED STEAM GENERATOR WITH NORTH AMERICAN MODEL MAGNA FLAME LE ULTRA LOW NOX BURNER, OXYGEN CONTROLLER, AND FLUE GAS RECIRCULATION

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Prior to operating equipment under this Authority to Construct, permittee shall surrender NOx emission reduction credits for the following quantity of emissions: 1st quarter 1,582 lb, 2nd quarter 1,582 lb, 3rd quarter 1,582 lb, and fourth quarter 1,583 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Prior to operating equipment under this Authority to Construct, permittee shall surrender SOx emission reduction credits for the following quantity of emissions: 1st quarter 800 lb, 2nd quarter 800 lb, 3rd quarter 801 lb, and fourth quarter 801 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services 5-1246-342-0 Juj 14 2011 3 08PM - TOMS : Joint Inspection NOT Required

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 5. Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter 1,414 lb, 2nd quarter 1,415 lb, 3rd quarter 1,415 lb, and fourth quarter 1,415 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. ERC Certificate Numbers C-629-2, C-892-2, C-971-2, C-972-2, C-973-2, C-974-2, C-975-2, C-976-2, C-977-2, C-978-2, C-979-2, C-980-2, C-981-2, C-982-2, C-983-2, C-984-2, C-985-2, C-986-2, C-987-2, C-988-2, C-989-2, C-990-2, C-991-2, C-992-2, C-993-2, C-994-2, C-995-2, N-816-2, N-817-2, N-818-2, N-819-2, N-821-2, N-823-2, N-881-2, S-2905-2, S-3016-2, S-3316-2, S-2830-5, S-2832-5, S-3322-5, S-3050-4, S-2064-4, S-567-4, S-3046-4, C-1092-4, C-1093-4 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- Within 90 days of startup of the equipment authorized by this Authority to Construct, Permit to Operate S-1246-212-2 shall be surrendered to the District and the associated equipment shall be removed or rendered inoperable. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. This unit is approved to be operated at the following location: 35° 15′ 34.03″ N 119° 34′ 54.15″ W. [District Rule 4102]
- 9. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 10. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 11. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 12. A totalizing mass or volumetric fuel flow meter to measure the amount of gas combusted in the unit shall be installed, utilized, and maintained. [40 CFR 60.48c(g)(1)] Federally Enforceable Through Title V Permit
- 13. This unit shall only be fired on PUC-quality natural gas, ethane-rich natural gas, TEOR gas, tank vapor recovery (TVR) gas, or a combination thereof. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Natural gas and/or TEOR and TVR gas combusted in this unit shall have a sulfur content no greater than 1.5 gr S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 15. This unit shall be fired on natural gas, TEOR gas, and/or TVR gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Emissions rates from unit shall not exceed any of the following limits: 7 ppmv NOx @ 3% O2 or 0.0085 lb-NOx/MMBtu, 0.0076 lb-PM10/MMBtu, 35 ppmv CO @ 3% O2 or 0.0026 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 17. Source testing to measure fuel combustion NOx and CO emissions from this unit shall be conducted within 60 days of initial start-up. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 18. Source testing to measure NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 19. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 20. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 21. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 5.5.5, 4306, 5.5.5, and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 1081, 4305, 4306, 4320, and 4351] Federally Enforceable Through Title V Permit
- 25. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 26. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 27. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. All NOx, CO, and O2 emission emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 29. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be quarterly. If a quarterly fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 1070, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 30. If unit is fired on non-certified gas then sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD, double GC for H2S and mercaptans, performed in the laboratory or draeger tubes. Should the applicant decide to use different methodology, the methodology must be approved by the District prior to its use. [District Rule 1070, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 31. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 32. Permittee shall submit notification to the District of the date of construction and actual startup. Notifications shall be postmarked no later than 30 days after construction and 15 days after actual startup. The notifications shall include the design heat input and identification of fuels for this permit unit. [40 CFR 60.48c(a)(1)] Federally Enforceable Through Title V Permit
- 33. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 34. Permittee shall record the fuel gas sulfur content and higher heating value and the daily amount of each fuel combusted. [District Rule 1070 and 40 CFR 60.48c(g)(1)] Federally Enforceable Through Title V Permit
- 35. This steam generator shall be equipped with variable frequency drive electric motors on the air blower and the water pump. [California Environmental Quality Act]
- 36. This unit shall be equipped with horizontal convection section with at least 235 square feet of bare tube surface area (or thermodynamically equivalent number of square feet of finned tube) per MMBtu/hr of heat input and variable frequency drive high efficiency electrical motors driving the blower and water pump. Documentation showing this unit is so equipped shall be retained on site. [California Environmental Quality Act]
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, 4320 and 40 CFR 60.48c(i)] Federally Enforceable Through Title V Permit





PERMIT NO: S-1246-343-0 ISSUANCE DATE: 07/14/2011

LEGAL OWNER OR OPERATOR: BERRY PETROLEUM COMPANY

ATTN: EH&S MANAGER

MAILING ADDRESS:

5201 TOLIVILIN AVENUE

5201 TRUXTUN AVENUE SUITE 100 BAKERSFIELD, CA 93309-0422

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

85 MMBTU/HR PCL NATURAL GAS/TEOR/TVR GAS-FIRED STEAM GENERATOR WITH NORTH AMERICAN MODEL MAGNA FLAME LE ULTRA LOW NOX BURNER, OXYGEN CONTROLLER, AND FLUE GAS RECIRCULATION

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Prior to operating equipment under this Authority to Construct, permittee shall surrender NOx emission reduction credits for the following quantity of emissions: 1st quarter 1,582 lb, 2nd quarter 1,582 lb, 3rd quarter 1,582 lb, and fourth quarter 1,583 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Prior to operating equipment under this Authority to Construct, permittee shall surrender SOx emission reduction credits for the following quantity of emissions: 1st quarter 800 lb, 2nd quarter 800 lb, 3rd quarter 801 lb, and fourth quarter 801 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

MARNER, Director of Permit Services

- 5. Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter 1,414 lb, 2nd quarter 1,415 lb, 3rd quarter 1,415 lb, and fourth quarter 1,415 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. ERC Certificate Numbers C-629-2, C-892-2, C-971-2, C-972-2, C-973-2, C-974-2, C-975-2, C-976-2, C-977-2, C-978-2, C-979-2, C-980-2, C-981-2, C-982-2, C-983-2, C-984-2, C-985-2, C-986-2, C-987-2, C-988-2, C-989-2, C-990-2, C-991-2, C-992-2, C-993-2, C-994-2, C-995-2, N-816-2, N-817-2, N-818-2, N-819-2, N-821-2, N-823-2, N-881-2, S-2905-2, S-3016-2, S-3316-2, S-2830-5, S-2832-5, S-3322-5, S-3050-4, S-2064-4, S-567-4, S-3046-4, C-1092-4, C-1093-4 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Within 90 days of startup of the equipment authorized by this Authority to Construct, Permit to Operate S-1246-212-2 shall be surrendered to the District and the associated equipment shall be removed or rendered inoperable. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. This unit is approved to be operated at the following location: 35° 15′ 34.03″ N 119° 34′ 54.15″ W. [District Rule 4102]
- 9. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 10. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 11. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 12. A totalizing mass or volumetric fuel flow meter to measure the amount of gas combusted in the unit shall be installed, utilized, and maintained. [40 CFR 60.48c(g)(1)] Federally Enforceable Through Title V Permit
- 13. This unit shall only be fired on PUC-quality natural gas, ethane-rich natural gas, TEOR gas, tank vapor recovery (TVR) gas, or a combination thereof. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Natural gas and/or TEOR and TVR gas combusted in this unit shall have a sulfur content no greater than 1.5 gr S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 15. This unit shall be fired on natural gas, TEOR gas, and/or TVR gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Emissions rates from unit shall not exceed any of the following limits: 7 ppmv NOx @ 3% O2 or 0.0085 lb-NOx/MMBtu, 0.0076 lb-PM10/MMBtu, 35 ppmv CO @ 3% O2 or 0.0026 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 17. Source testing to measure fuel combustion NOx and CO emissions from this unit shall be conducted within 60 days of initial start-up. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 18. Source testing to measure NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 19. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 20. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 21. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 5.5.5, 4306, 5.5.5, and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 1081, 4305, 4306, 4320, and 4351] Federally Enforceable Through Title V Permit
- 25. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 26. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 27. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. All NOx, CO, and O2 emission emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 29. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be quarterly. If a quarterly fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 1070, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 30. If unit is fired on non-certified gas then sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD, double GC for H2S and mercaptans, performed in the laboratory or draeger tubes. Should the applicant decide to use different methodology, the methodology must be approved by the District prior to its use. [District Rule 1070, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 31. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 32. Permittee shall submit notification to the District of the date of construction and actual startup. Notifications shall be postmarked no later than 30 days after construction and 15 days after actual startup. The notifications shall include the design heat input and identification of fuels for this permit unit. [40 CFR 60.48c(a)(1)] Federally Enforceable Through Title V Permit
- 33. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 34. Permittee shall record the fuel gas sulfur content and higher heating value and the daily amount of each fuel combusted. [District Rule 1070 and 40 CFR 60.48c(g)(1)] Federally Enforceable Through Title V Permit
- 35. This steam generator shall be equipped with variable frequency drive electric motors on the air blower and the water pump. [California Environmental Quality Act]
- 36. This unit shall be equipped with horizontal convection section with at least 235 square feet of bare tube surface area (or thermodynamically equivalent number of square feet of finned tube) per MMBtu/hr of heat input and variable frequency drive high efficiency electrical motors driving the blower and water pump. Documentation showing this unit is so equipped shall be retained on site. [California Environmental Quality Act]
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, 4320 and 40 CFR 60.48c(i)] Federally Enforceable Through Title V Permit





PERMIT NO: S-1246-344-0 ISSUANCE DATE: 07/14/2011

LEGAL OWNER OR OPERATOR: BERRY PETROLEUM COMPANY

MAILING ADDRESS: ATTN: EH&S MANAGER

5201 TRUXTUN AVENUE SUITE 100 BAKERSFIELD, CA 93309-0422

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

85 MMBTU/HR PCL NATURAL GAS/TEOR/TVR GAS-FIRED STEAM GENERATOR WITH NORTH AMERICAN MODEL MAGNA FLAME LE ULTRA LOW NOX BURNER, OXYGEN CONTROLLER, AND FLUE GAS RECIRCULATION

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Prior to operating equipment under this Authority to Construct, permittee shall surrender NOx emission reduction credits for the following quantity of emissions: 1st quarter 1,582 lb, 2nd quarter 1,582 lb, 3rd quarter 1,582 lb, and fourth quarter 1,583 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Prior to operating equipment under this Authority to Construct, permittee shall surrender SOx emission reduction credits for the following quantity of emissions: 1st quarter 800 lb, 2nd quarter 800 lb, 3rd quarter 801 lb, and fourth quarter 801 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services 21246-344-0. Unity 2011 3 08PM - TOMS: Joint Inspection NOT Required

- 5. Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter 1,414 lb, 2nd quarter 1,415 lb, 3rd quarter 1,415 lb, and fourth quarter 1,415 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. ERC Certificate Numbers C-629-2, C-892-2, C-971-2, C-972-2, C-973-2, C-974-2, C-975-2, C-976-2, C-977-2, C-978-2, C-979-2, C-980-2, C-981-2, C-982-2, C-983-2, C-984-2, C-985-2, C-986-2, C-987-2, C-988-2, C-989-2, C-990-2, C-991-2, C-992-2, C-993-2, C-994-2, C-995-2, N-816-2, N-817-2, N-818-2, N-819-2, N-821-2, N-823-2, N-881-2, S-2905-2, S-3016-2, S-3316-2, S-2830-5, S-2832-5, S-3322-5, S-3050-4, S-2064-4, S-567-4, S-3046-4, C-1092-4, C-1093-4 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Within 90 days of startup of the equipment authorized by this Authority to Construct, Permit to Operate S-1246-212-2 shall be surrendered to the District and the associated equipment shall be removed or rendered inoperable. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. This unit is approved to be operated at the following location: 35° 15' 34.03" N 119° 34' 54.15" W. [District Rule 4102]
- 9. Permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 11. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 12. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 13. A totalizing mass or volumetric fuel flow meter to measure the amount of gas combusted in the unit shall be installed, utilized, and maintained. [40 CFR 60.48c(g)(1)] Federally Enforceable Through Title V Permit
- 14. This unit shall only be fired on PUC-quality natural gas, ethane-rich natural gas, TEOR gas, tank vapor recovery (TVR) gas, or a combination thereof. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Natural gas and/or TEOR and TVR gas combusted in this unit shall have a sulfur content no greater than 1.5 gr S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 16. This unit shall be fired on natural gas, TEOR gas, and/or TVR gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Emissions rates from unit shall not exceed any of the following limits: 7 ppmv NOx @ 3% O2 or 0.0085 lb-NOx/MMBtu, 0.0076 lb-PM10/MMBtu, 35 ppmv CO @ 3% O2 or 0.0026 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 18. Source testing to measure fuel combustion NOx and CO emissions from this unit shall be conducted within 60 days of initial start-up. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 19. Source testing to measure NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 20. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 23. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 24. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 5.5.5, 4306, 5.5.5, and 4320] Federally Enforceable Through Title V Permit
- 25. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 1081, 4305, 4306, 4320, and 4351] Federally Enforceable Through Title V Permit
- 26. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 27. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 29. All NOx, CO, and O2 emission emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 30. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be quarterly. If a quarterly fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 1070, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 31. If unit is fired on non-certified gas then sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD, double GC for H2S and mercaptans, performed in the laboratory or draeger tubes. Should the applicant decide to use different methodology, the methodology must be approved by the District prior to its use. [District Rule 1070, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 32. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 33. Permittee shall submit notification to the District of the date of construction and actual startup. Notifications shall be postmarked no later than 30 days after construction and 15 days after actual startup. The notifications shall include the design heat input and identification of fuels for this permit unit. [40 CFR 60.48c(a)(1)] Federally Enforceable Through Title V Permit
- 34. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 35. Permittee shall record the fuel gas sulfur content and higher heating value and the daily amount of each fuel combusted. [District Rule 1070 and 40 CFR 60.48c(g)(1)] Federally Enforceable Through Title V Permit
- 36. This steam generator shall be equipped with variable frequency drive electric motors on the air blower and the water pump. [California Environmental Quality Act]
- 37. This unit shall be equipped with horizontal convection section with at least 235 square feet of bare tube surface area (or thermodynamically equivalent number of square feet of finned tube) per MMBtu/hr of heat input and variable frequency drive high efficiency electrical motors driving the blower and water pump. Documentation showing this unit is so equipped shall be retained on site. [California Environmental Quality Act]
- 38. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, 4320 and 40 CFR 60.48c(i)] Federally Enforceable Through Title V Permit





PERMIT NO: S-1246-345-0 ISSUANCE DATE: 07/14/2011

LEGAL OWNER OR OPERATOR: BERRY PETROLEUM COMPANY

MAILING ADDRESS: ATTN: EH&S MANAGER

5201 TRUXTUN AVENUE SUITE 100 BAKERSFIELD, CA 93309-0422

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

85 MMBTU/HR PCL NATURAL GAS/TEOR/TVR GAS-FIRED STEAM GENERATOR WITH NORTH AMERICAN MODEL MAGNA FLAME LE ULTRA LOW NOX BURNER, OXYGEN CONTROLLER, AND FLUE GAS RECIRCULATION

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Prior to operating equipment under this Authority to Construct, permittee shall surrender NOx emission reduction credits for the following quantity of emissions: 1st quarter 1,582 lb, 2nd quarter 1,582 lb, 3rd quarter 1,582 lb, and fourth quarter 1,583 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Prior to operating equipment under this Authority to Construct, permittee shall surrender SOx emission reduction credits for the following quantity of emissions: 1st quarter 800 lb, 2nd quarter 800 lb, 3rd quarter 801 lb, and fourth quarter 801 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services
5-1248-345-0: gui 14 2011 3.08PM - 10MS: Joint Inspection NOT Required

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 5. Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter 1,414 lb, 2nd quarter 1,415 lb, 3rd quarter 1,415 lb, and fourth quarter 1,415 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. ERC Certificate Numbers C-629-2, C-892-2, C-971-2, C-972-2, C-973-2, C-974-2, C-975-2, C-976-2, C-977-2, C-978-2, C-979-2, C-980-2, C-981-2, C-982-2, C-983-2, C-984-2, C-985-2, C-986-2, C-987-2, C-988-2, C-989-2, C-990-2, C-991-2, C-992-2, C-993-2, C-994-2, C-995-2, N-816-2, N-817-2, N-818-2, N-819-2, N-821-2, N-823-2, N-881-2, S-2905-2, S-3016-2, S-3316-2, S-2830-5, S-2832-5, S-3322-5, S-3050-4, S-2064-4, S-567-4, S-3046-4, C-1092-4, C-1093-4 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Within 90 days of startup of the equipment authorized by this Authority to Construct, Permit to Operate S-1246-212-2 shall be surrendered to the District and the associated equipment shall be removed or rendered inoperable. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. This unit is approved to be operated at the following location: 35° 15′ 21.95″ N 119° 34′ 54.65″ W. [District Rule 4102]
- 9. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 10. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 11. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 12. A totalizing mass or volumetric fuel flow meter to measure the amount of gas combusted in the unit shall be installed, utilized, and maintained. [40 CFR 60.48c(g)(1)] Federally Enforceable Through Title V Permit
- 13. This unit shall only be fired on PUC-quality natural gas, ethane-rich natural gas, TEOR gas, tank vapor recovery (TVR) gas, or a combination thereof. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Natural gas and/or TEOR and TVR gas combusted in this unit shall have a sulfur content no greater than 1.5 gr S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 15. This unit shall be fired on natural gas, TEOR gas, and/or TVR gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Emissions rates from unit shall not exceed any of the following limits: 7 ppmv NOx @ 3% O2 or 0.0085 lb-NOx/MMBtu, 0.0076 lb-PM10/MMBtu, 35 ppmv CO @ 3% O2 or 0.0026 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 17. Source testing to measure fuel combustion NOx and CO emissions from this unit shall be conducted within 60 days of initial start-up. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 18. Source testing to measure NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 19. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 20. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 21. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 5.5.5, 4306, 5.5.5, and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 1081, 4305, 4306, 4320, and 4351] Federally Enforceable Through Title V Permit
- 25. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 26. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 27. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. All NOx, CO, and O2 emission emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 29. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be quarterly. If a quarterly fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 1070, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 30. If unit is fired on non-certified gas then sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD, double GC for H2S and mercaptans, performed in the laboratory or draeger tubes. Should the applicant decide to use different methodology, the methodology must be approved by the District prior to its use. [District Rule 1070, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 31. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 32. Permittee shall submit notification to the District of the date of construction and actual startup. Notifications shall be postmarked no later than 30 days after construction and 15 days after actual startup. The notifications shall include the design heat input and identification of fuels for this permit unit. [40 CFR 60.48c(a)(1)] Federally Enforceable Through Title V Permit
- 33. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 34. Permittee shall record the fuel gas sulfur content and higher heating value and the daily amount of each fuel combusted. [District Rule 1070 and 40 CFR 60.48c(g)(1)] Federally Enforceable Through Title V Permit
- 35. This steam generator shall be equipped with variable frequency drive electric motors on the air blower and the water pump. [California Environmental Quality Act]
- 36. This unit shall be equipped with horizontal convection section with at least 235 square feet of bare tube surface area (or thermodynamically equivalent number of square feet of finned tube) per MMBtu/hr of heat input and variable frequency drive high efficiency electrical motors driving the blower and water pump. Documentation showing this unit is so equipped shall be retained on site. [California Environmental Quality Act]
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, 4320 and 40 CFR 60.48c(i)] Federally Enforceable Through Title V Permit





PERMIT NO: S-1246-346-0 ISSUANCE DATE: 07/14/2011

LEGAL OWNER OR OPERATOR: BERRY PETROLEUM COMPANY

MAILING ADDRESS: ATTN: EH&S MANAGER

5201 TRUXTUN AVENUE SUITE 100 BAKERSFIELD, CA 93309-0422

LOCATION: HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

EQUIPMENT DESCRIPTION:

85 MMBTU/HR PCL NATURAL GAS/TEOR/TVR GAS-FIRED STEAM GENERATOR WITH NORTH AMERICAN MODEL MAGNA FLAME LE ULTRA LOW NOX BURNER, OXYGEN CONTROLLER, AND FLUE GAS RECIRCULATION

CONDITIONS

- 1. This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Prior to operating equipment under this Authority to Construct, permittee shall surrender NOx emission reduction credits for the following quantity of emissions: 1st quarter 1,582 lb, 2nd quarter 1,582 lb, 3rd quarter 1,582 lb, and fourth quarter 1,583 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Prior to operating equipment under this Authority to Construct, permittee shall surrender SOx emission reduction credits for the following quantity of emissions: 1st quarter 800 lb, 2nd quarter 800 lb, 3rd quarter 801 lb, and fourth quarter 801 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

- 5. Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter 1,414 lb, 2nd quarter 1,415 lb, 3rd quarter 1,415 lb, and fourth quarter 1,415 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 12/18/08). [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. ERC Certificate Numbers C-629-2, C-892-2, C-971-2, C-972-2, C-973-2, C-974-2, C-975-2, C-976-2, C-977-2, C-978-2, C-979-2, C-980-2, C-981-2, C-982-2, C-983-2, C-984-2, C-985-2, C-986-2, C-987-2, C-988-2, C-989-2, C-990-2, C-991-2, C-992-2, C-993-2, C-994-2, C-995-2, N-816-2, N-817-2, N-818-2, N-819-2, N-821-2, N-823-2, N-881-2, S-2905-2, S-3016-2, S-3316-2, S-2830-5, S-2832-5, S-3322-5, S-3050-4, S-2064-4, S-567-4, S-3046-4, C-1092-4, C-1093-4 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Within 90 days of startup of the equipment authorized by this Authority to Construct, Permit to Operate S-1246-212-2 shall be surrendered to the District and the associated equipment shall be removed or rendered inoperable. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. This unit is approved to be operated at the following location: 35° 15' 21.95" N 119° 34' 54.65" W. [District Rule 4102]
- 9. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 10. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 11. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 12. A totalizing mass or volumetric fuel flow meter to measure the amount of gas combusted in the unit shall be installed, utilized, and maintained. [40 CFR 60.48c(g)(1)] Federally Enforceable Through Title V Permit
- 13. This unit shall only be fired on PUC-quality natural gas, ethane-rich natural gas, TEOR gas, tank vapor recovery (TVR) gas, or a combination thereof. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Natural gas and/or TEOR and TVR gas combusted in this unit shall have a sulfur content no greater than 1.5 gr S/100 scf. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 15. This unit shall be fired on natural gas, TEOR gas, and/or TVR gas treated to remove 95% by weight of sulfur compounds or treated such that the sulfur content does not exceed 1 gr of sulfur compounds (as S) per 100 scf. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Emissions rates from unit shall not exceed any of the following limits: 7 ppmv NOx @ 3% O2 or 0.0085 lb-NOx/MMBtu, 0.0076 lb-PM10/MMBtu, 35 ppmv CO @ 3% O2 or 0.0026 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 17. Source testing to measure fuel combustion NOx and CO emissions from this unit shall be conducted within 60 days of initial start-up. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 18. Source testing to measure NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 19. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. Unless otherwise specified in the Permit to Operate, no determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4320. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 20. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 21. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 22. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 5.5.5, 4306, 5.5.5, and 4320] Federally Enforceable Through Title V Permit
- 24. The following test methods shall be used: NOX (ppmv) EPA Method 7E or ARB Method 100, NOx (lb/MMBtu) EPA Method 19; CO (ppmv) EPA Method 10 or ARB Method 100; Stack gas oxygen (O2) EPA Method 3 or 3A or ARB Method 100; stack gas velocities EPA Method 2; Stack gas moisture content EPA Method 4; SOx EPA Method 6C or 8 or ARB Method 100; fuel gas sulfur as H2S content EPA Method 11 or 15; and fuel hhv (MMBtu) ASTM D 1826 or D 1945 in conjunction with ASTM D 3588. [District Rule 1081, 4305, 4306, 4320, and 4351] Federally Enforceable Through Title V Permit
- 25. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 26. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 27. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 28. All NOx, CO, and O2 emission emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 29. When complying with sulfur emission limits by fuel analysis or by a combination of source testing and fuel analysis, each fuel source shall be tested weekly for sulfur content and higher heating value. If compliance with the fuel sulfur content limit and sulfur emission limits has been demonstrated for 8 consecutive weeks for a fuel source, then the fuel testing frequency shall be quarterly. If a quarterly fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 1070, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

- 30. If unit is fired on non-certified gas then sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD, double GC for H2S and mercaptans, performed in the laboratory or draeger tubes. Should the applicant decide to use different methodology, the methodology must be approved by the District prior to its use. [District Rule 1070, 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 31. If fuel analysis is used to demonstrate compliance with the conditions of this permit, the fuel higher heating value for each fuel shall be certified by third party fuel supplier or determined by ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 32. Permittee shall submit notification to the District of the date of construction and actual startup. Notifications shall be postmarked no later than 30 days after construction and 15 days after actual startup. The notifications shall include the design heat input and identification of fuels for this permit unit. [40 CFR 60.48c(a)(1)] Federally Enforceable Through Title V Permit
- 33. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
- 34. Permittee shall record the fuel gas sulfur content and higher heating value and the daily amount of each fuel combusted. [District Rule 1070 and 40 CFR 60.48c(g)(1)] Federally Enforceable Through Title V Permit
- 35. This steam generator shall be equipped with variable frequency drive electric motors on the air blower and the water pump. [California Environmental Quality Act]
- 36. This unit shall be equipped with horizontal convection section with at least 235 square feet of bare tube surface area (or thermodynamically equivalent number of square feet of finned tube) per MMBtu/hr of heat input and variable frequency drive high efficiency electrical motors driving the blower and water pump. Documentation showing this unit is so equipped shall be retained on site. [California Environmental Quality Act]
- 37. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, 4320 and 40 CFR 60.48c(i)] Federally Enforceable Through Title V Permit



Due Date 9/12/2011

Amount Due

\$ 9,916.60

Amount Enclosed

ATCFEE S1110237 1246 S95251 7/14/2011

RETURN THIS TOP PORTION ONLY, WITH REMITTANCE TO:

BERRY PETROLEUM COMPANY ATTN: EH&S MANAGER 5201 TRUXTUN AVENUE SUITE 100 BAKERSFIELD, CA 93309-0422 SJVAPCD 34946 Flyover Court Bakersfield, CA 93308

Jhank You!

San Joaquin Valley Unified Air Pollution Control District

SJVAPCD Tax ID: 77-0262563

BERRY PETROLEUM COMPANY HEAVY OIL WESTERN STATIONARY SOURCE KERN COUNTY, CA Facility ID Invoice Date Invoice Number S1246 7/14/2011 S95251

Invoice Type

Project: S1110237

PROJECT NUMBER: 1110237

APPLICATION FILING FEES
ENGINEERING TIME FEES
TOTAL FEES
LESS PREVIOUSLY PAID PROJECT FEES APPLIED TO THIS INVOICE
PROJECT FEES DUE (Enclosed is a detailed statement outlining the fees for each item.)

\$ 426.00 \$ 9,916.60 \$ 10,342.60 (\$ 426.00) **\$ 9,916.60**

Late Payment (see Rule 3010, Section 11.0 Late Fees)

Postmarked Total Due
After 9/12/2011 through 9/22/2011 \$ 10,908.26
After 9/22/2011 \$ 14,874.90
After 10/12/2011 Permits To Operate MAY BE
SUSPENDED

San Joaquin Valley Air Pollution Control District 34946 Flyover Court, Bakersfield, CA 93308, (661) 392-5500, Fax (661) 392-5585

San Joaquin Valley Air Pollution Control District

Invoice Detail

Facility ID: S1246

BERRY PETROLEUM COMPANY HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

Invoice Nbr: Invoice Date: S95251

Page:

7/14/2011

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Project Nbr	Permit Number	Description	Application Fee
S1110237	S-1246-296-19	MODIFICATION OF THERMALLY ENHANCED OIL RECOVERY (TEOR) OPERATION WELL VENT VAPOR CONTROL SYSTEM SERVING 760 WELLS INCLUDING GAS/LIQUID SEPARATORS, HEAT EXCHANGERS, COMPRESSORS, INLET SEPARATOR VESSELS, CONDENSATE PUMPS, SULFUR SCRUBBER, VAPOR PIPING FROM TANK '337 AND VAPOR PIPING TO STEAM GENERATORS S-1246-3, '-24, '-46, '-119, '-292, AND '- 293 AND/OR DOGGR APPROVED GAS DISPOSAL WELLS (NMWSS): INCREASE NUMBER OF TEOR WELLS FROM 760 TO 875 AND ADD STEAM GENERATORS S-1246-342, '343, '344, '345, '346 AS APPROVED INCINERATION DEVICES	\$ 71.00
S1110237	S-1246-342-0	85 MMBTU/HR PCL NATURAL GAS/TEOR/TVR GAS-FIRED STEAM GENERATOR WITH NORTH AMERICAN MODEL MAGNA FLAME LE ULTRA LOW NOX BURNER, OXYGEN CONTROLLER, AND FLUE GAS RECIRCULATION	\$ 71.00
S1110237	S-1246-343-0	85 MMBTU/HR PCL NATURAL GAS/TEOR/TVR GAS-FIRED STEAM GENERATOR WITH NORTH AMERICAN MODEL MAGNA FLAME LE ULTRA LOW NOX BURNER, OXYGEN CONTROLLER, AND FLUE GAS RECIRCULATION	\$ 71.00
S1110237	S-1246-344-0	85 MMBTU/HR PCL NATURAL GAS/TEOR/TVR GAS-FIRED STEAM GENERATOR WITH NORTH AMERICAN MODEL MAGNA FLAME LE ULTRA LOW NOX BURNER, OXYGEN CONTROLLER, AND FLUE GAS RECIRCULATION	\$ 71.00
S1110237	S-1246-345-0	85 MMBTU/HR PCL NATURAL GAS/TEOR/TVR GAS-FIRED STEAM GENERATOR WITH NORTH AMERICAN MODEL MAGNA FLAME LE ULTRA LOW NOX BURNER, OXYGEN CONTROLLER, AND FLUE GAS RECIRCULATION	\$ 71.00
S1110237	S-1246-346-0	85 MMBTU/HR PCL NATURAL GAS/TEOR/TVR GAS-FIRED STEAM GENERATOR WITH NORTH AMERICAN MODEL MAGNA FLAME LE ULTRA LOW NOX BURNER, OXYGEN CONTROLLER, AND FLUE GAS RECIRCULATION	\$ 71.00
		Total Application Filing Fees	s: \$ 426.00

Engineering Time Fees

Project Nbr	Quantity	Rate	Description	Fee
S1110237 55.81	55.8 hours	\$ 147.00 /h	After-Hours Engineering Time(OverTime)	\$ 8,202.60
			Less Credit For Application Filing Fees	(\$ 426.00)
			After-Hours Engineering Time(OverTime) SubTotal	\$ 7,776.60
S1110237	21.4 hours	\$ 100.00 /h	Standard Engineering Time	\$ 2,140.00
			Total Engineering Time Fees:	\$ 9,916.60