



AUG 02 2011

Donald Roberts Naval Air Station Lemoore 750 Enterprise Ave. Lemoore, CA 93246-5001

Re:

Notice of Final Action - Title V Permit Renewal

District Facility # C-2106 Project # C-1073718

Dear Mr. Roberts:

The District has issued the Final Title V Permit for Naval Air Station Lemoore. The preliminary decision for this project was made on June 30, 2011. No comments were received subsequent to the District preliminary decision. Enclosed are the Renewed Final Title V Permit and public notice to be published approximately three days from the date of this letter.

Thank you for your cooperation in this matter. Should you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely,

David Warner

Director of Permit Services

Attachments

Frank DeMaris, Permit Services Engineer CC:

Seyed Sadredin

Executive Director/Air Pollution Control Officer





AUG 02 2011

Gerardo C. Rios, Chief Permits Office (AIR-3) U.S. EPA - Region IX 75 Hawthorne St San Francisco, CA 94105

Re:

Notice of Final Action - Title V Permit Renewal

District Facility # C-2106 **Project # C-1073718**

Dear Mr. Rios:

The District has issued the Final Title V Permit Renewal for Naval Air Station Lemoore. The preliminary decision for this project was made on June 30, 2011. No comments were received subsequent to the District preliminary decision. Enclosed are the Renewed Final Title V Permit and public notice to be published approximately three days from the date of this letter.

I would like to thank you and your staff for working with us. We appreciate your concurrence with this action. Should you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely.

David Warner

Director of Permit Services

Attachments

Frank DeMaris, Permit Services Engineer CC:

Seved Sadredin

Executive Director/Air Pollution Control Officer





AUG 02 2011

Mike Tollstrup, Chief **Project Assessment Branch** Air Resources Board P O Box 2815 Sacramento, CA 95812-2815

Re:

Notice of Final Action - Title V Permit Renewal

District Facility # C-2106 Project # C-1073718

Dear Mr. Tollstrup:

The District has issued the Final Title V Permit for Naval Air Station Lemoore. The preliminary decision for this project was made on June 30, 2011. No comments were received subsequent to the District preliminary decision. Enclosed are the Renewed Final Title V Permit and public notice to be published approximately three days from the date of this letter.

I would like to thank you and your staff for working with us. Should you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely.

Director of Permit Services

Attachments

Frank DeMaris, Permit Services Engineer CC:

> Seved Sadredin Executive Director/Air Pollution Control Officer

SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT NOTICE OF FINAL DECISION TO ISSUE RENEWED FEDERALLY MANDATED OPERATING PERMIT

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Air Pollution Control District has made its final decision to issue the renewed Federally Mandated Operating Permit to Naval Air Station Lemoore for its military base in Lemoore, California, California.

The District's analysis of the legal and factual basis for this proposed action, project #C-1073718, is available for public inspection at http://www.valleyair.org/notices/public_notices_idx.htm and the District office at the address below. For additional information regarding this matter, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900, or contact David Warner, Director of Permit Services, in writing at SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 1990 E. GETTYSBURG AVE, FRESNO, CA 93726-0244.





Permit to Operate

FACILITY: C-2106

EXPIRATION DATE: 04/30/2016

LEGAL OWNER OR OPERATOR:

MAILING ADDRESS:

NAS LEMOORE

BUILDING 750 CODE 50800 LEMOORE, CA 93246-5001

FACILITY LOCATION:

NAVAL AIR STATION LEMOORE

LEMOORE, CA 93246-5001

FACILITY DESCRIPTION:

MILITARY BASE

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Seyed Sadredin

David Warner
Director of Permit Services

FACILITY: C-2106-0-1 **EXPIRATION DATE: 04/30/2016**

FACILITY-WIDE REQUIREMENTS

- 1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (3/21/02). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
- The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.12.1] Federally Enforceable Through Title V Permit
- A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
- 8. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C:21060-01: Aug 1 2011 10 57AM -- DEMARISF

- 10. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
- 11. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 12. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 13. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
- 14. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 15. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 16. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 17. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
- 18. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
- 21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
- 22. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (11/15/01). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

- 23. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in the Table of Standards of District Rule 4601 (10/31/01) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 24. All VOC-containing materials for architectural coatings subject to Rule 4601 (10/31/01) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 25. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (10/31/01). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
- 26. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 27. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 28. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR 82, Subpart B [40 CFR 82, Subpart B] Federally Enforceable Through Title V Permit
- 29. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit
- 30. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit
- 31. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit
- 32. Whenever open areas are disturbed or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit
- 33. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8061 and Rule 8011] Federally Enforceable Through Title V Permit
- 34. Any unpaved vehicle/equipment area that anticipates more than 75 vehicle trips per day shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 100 vehicle trips per day shall comply with the requirements of Section 5.1.2 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8071 and Rule 8011] Federally Enforceable Through Title V Permit
- 35. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

- 36. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 37. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V **Permit**
- 38. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
- 39. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), and Rule 111 (Kern, Tulare, Kings). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (11/15/01); 4601, sections 5.1, 5.2, 5.3, 5.8 and 8.0 (10/31/01); 8021 (11/15/01); 8031 (11/15/01); 8041 (11/15/01); 8051 (11/15/01); 8061 (11/15/01); and 8071 (11/15/01). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. On August 31, 2004, the initial Title V permit was issued. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report are based upon this initial permit issuance date, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit
- 42. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-0-1: Aug 1 2011 10 57AM - DEMARISF

PERMIT UNIT: C-2106-1-2 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

487 BHP CATERPILLAR MODEL #3406B-D1 DIESEL-FIRED EMERGENCY STANDBY IC ENGINE (BLDG 001, CONTROL TOWER)

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally 1. Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 2.
- This engine shall be equipped with an operational nonresettable elapsed time meter or other APCO approved 3. alternative. [District Rule 4702] Federally Enforceable Through Title V Permit
- 4. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- During periods of maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emissions control system supplier (e.g. oil pressure, exhaust gas temperature, etc.). [District Rule 4702] Federally Enforceable Through Title V Permit
- This engine shall be operated only for maintenance, testing, and required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 20 hours per year. [District NSR Rule, District Rules 4701, and 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel is to be used. [District NSR Rule, District Rule 4801 and 17 CCR 93115] Federally 7. Enforceable Through Title V Permit
- Emissions from this IC engine shall not exceed any of the following limits: 14.1 g-NOx/bhp-hr, 3.03 g-CO/bhp-hr, or 1.14 g-VOC/bhp-hr. [District NSR Rule and 17 CCR 93115] Federally Enforceable Through Title V Permit
- The PM10 emissions rate shall not exceed 1.0 g/bhp-hr based on US EPA certification using ISO 8178 test procedure. [District NSR Rule, District Rule 4102 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain records of hours of emergency and non-emergency operation. Records shall include the date, the number of hours of operation, the purpose of the operation (e.g., load testing, weekly testing, rolling blackout, general area power outage, etc.), the type of fuel used, and records of operational characteristics monitoring. Such records shall be retained on-site for a period of at least five years and made available for District inspection upon request, [District Rules 4701 and 4702] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-1-2: Aug 1-2011 10:57AM - DEMARISF

PERMIT UNIT: C-2106-2-2

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

749 BHP CATERPILLAR MODEL #3412 DIESEL-FIRED EMERGENCY STANDBY IC ENGINE (BLDG 003, THE FIELD LIGHTING VAULT)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 3. This engine shall be equipped with an operational nonresettable elapsed time meter or other APCO approved alternative. [District Rule 4702] Federally Enforceable Through Title V Permit
- 4. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- During periods of maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emissions control system supplier (e.g. oil pressure, exhaust gas temperature, etc.). [District Rule 4702] Federally Enforceable Through Title V Permit
- This engine shall be operated only for maintenance, testing, and required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 20 hours per year. [District NSR Rule, District Rules 4701, and 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel is to be used. [District NSR Rule, District Rule 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Emissions from this IC engine shall not exceed any of the following limits: 14.1 g-NOx/bhp-hr, 3.03 g-CO/bhp-hr, or 1.14 g-VOC/bhp-hr. [District NSR Rule and 17 CCR 93115] Federally Enforceable Through Title V Permit
- The PM10 emissions rate shall not exceed 1.0 g/bhp-hr based on US EPA certification using ISO 8178 test procedure. 9. [District NSR Rule, District Rule 4102 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain records of hours of emergency and non-emergency operation. Records shall include the date, the number of hours of operation, the purpose of the operation (e.g., load testing, weekly testing, rolling blackout, general area power outage, etc.), the type of fuel used, and records of operational characteristics monitoring. Such records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 4701 and 4702] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-2-2 Aug 1 2011 10 57AM - DEMARISF

PERMIT UNIT: C-2106-6-2

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

69 BHP CUMMINS MODEL #L634T-1710148L DIESEL-FIRED EMERGENCY STANDBY IC ENGINE (BLDG 461, TACAN SITE)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 3. This engine shall be equipped with an operational nonresettable elapsed time meter or other APCO approved alternative. [District Rule 4702] Federally Enforceable Through Title V Permit
- 4. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- 5. During periods of maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emissions control system supplier (e.g. oil pressure, exhaust gas temperature, etc.). [District Rule 4702] Federally Enforceable Through Title V Permit
- 6. This engine shall be operated only for maintenance, testing, and required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 20 hours per year. [District NSR Rule, District Rules 4701, and 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 7. Only CARB certified diesel fuel is to be used. [District NSR Rule, District Rule 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 8. Emissions from this IC engine shall not exceed any of the following limits: 14.1 g-NOx/bhp-hr, 3.03 g-CO/bhp-hr, or 1.14 g-VOC/bhp-hr. [District NSR Rule and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 9. The PM10 emissions rate shall not exceed 1.0 g/bhp-hr based on US EPA certification using ISO 8178 test procedure. [District NSR Rule, District Rule 4102 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain records of hours of emergency and non-emergency operation. Records shall include the date, the number of hours of operation, the purpose of the operation (e.g., load testing, weekly testing, rolling blackout, general area power outage, etc.), the type of fuel used, and records of operational characteristics monitoring. Such records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 4701 and 4702] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

C-2108-8-2 : Aug 1 2011 10.57AM – DEMARISE

PERMIT UNIT: C-2106-7-2 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

375 BHP CUMMINS MODEL #NT855-G4 DIESEL-FIRED EMERGENCY STANDBY IC ENGINE (BLDG 462. TRANSMITTER FACILITY)

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 3. This engine shall be equipped with an operational nonresettable elapsed time meter or other APCO approved alternative. [District Rule 4702] Federally Enforceable Through Title V Permit
- 4. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
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- Only CARB certified diesel fuel is to be used. [District NSR Rule, District Rule 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Emissions from this IC engine shall not exceed any of the following limits: 14.1 g-NOx/bhp-hr, 3.03 g-CO/bhp-hr, or 1.14 g-VOC/bhp-hr. [District NSR Rule and 17 CCR 93115] Federally Enforceable Through Title V Permit
- The PM10 emissions rate shall not exceed 1.0 g/bhp-hr based on US EPA certification using ISO 8178 test procedure. [District NSR Rule, District Rule 4102 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain records of hours of emergency and non-emergency operation. Records shall include the date, the number of hours of operation, the purpose of the operation (e.g., load testing, weekly testing, rolling blackout, general area power outage, etc.), the type of fuel used, and records of operational characteristics monitoring. Such records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 4701 and 4702] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-7-2: Aug 1 2011 10 57AM -- DEMARISF

PERMIT UNIT: C-2106-8-2 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

135 BHP CUMMINS MODEL #6BT-5.9-G1 DIESEL-FIRED EMERGENCY STANDBY IC ENGINE (BLDG 464, RECEIVER FACILITY)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 3. This engine shall be equipped with an operational nonresettable elapsed time meter or other APCO approved alternative. [District Rule 4702] Federally Enforceable Through Title V Permit
- 4. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- 5. During periods of maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emissions control system supplier (e.g. oil pressure, exhaust gas temperature, etc.). [District Rule 4702] Federally Enforceable Through Title V Permit
- 6. This engine shall be operated only for maintenance, testing, and required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 20 hours per year. [District NSR Rule, District Rules 4701, and 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 7. Only CARB certified diesel fuel is to be used. [District NSR Rule, District Rule 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 8. Emissions from this IC engine shall not exceed any of the following limits: 14.1 g-NOx/bhp-hr, 3.03 g-CO/bhp-hr, or 1.14 g-VOC/bhp-hr. [District NSR Rule and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 9. The PM10 emissions rate shall not exceed 1.0 g/bhp-hr based on US EPA certification using ISO 8178 test procedure. [District NSR Rule, District Rule 4102 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain records of hours of emergency and non-emergency operation. Records shall include the date, the number of hours of operation, the purpose of the operation (e.g., load testing, weekly testing, rolling blackout, general area power outage, etc.), the type of fuel used, and records of operational characteristics monitoring. Such records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 4701 and 4702] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

C-2106-8-2 : Aug 1 2011 10:57AM -- DEMARISE

PERMIT UNIT: C-2106-9-3

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

749 BHP CATERPILLAR MODEL #3412 DIESEL-FIRED EMERGENCY STANDBY IC ENGINE (BLDG 468, APPROACH LIGHT VAULT)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 3. This engine shall be equipped with an operational nonresettable elapsed time meter or other APCO approved alternative. [District Rule 4702] Federally Enforceable Through Title V Permit
- This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- During periods of maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emissions control system supplier (e.g. oil pressure, exhaust gas temperature, etc.). [District Rule 4702] Federally Enforceable Through Title V Permit
- This engine shall be operated only for maintenance, testing, and required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 20 hours per year. [District NSR Rule, District Rules 4701, and 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel is to be used. [District NSR Rule, District Rule 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Emissions from this IC engine shall not exceed any of the following limits: 14.1 g-NOx/bhp-hr, 3.03 g-CO/bhp-hr, or 1.14 g-VOC/bhp-hr. [District NSR Rule and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 9. The PM10 emissions rate shall not exceed 1.0 g/bhp-hr based on US EPA certification using ISO 8178 test procedure. [District NSR Rule, District Rule 4102 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain records of hours of emergency and non-emergency operation. Records shall include the date, the number of hours of operation, the purpose of the operation (e.g., load testing, weekly testing, rolling blackout, general area power outage, etc.), the type of fuel used, and records of operational characteristics monitoring. Such records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 4701 and 4702] Federally Enforceable Through Title V Permit

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-9-3: Aug 1 2011 10 57AM -- DEMARISF

PERMIT UNIT: C-2106-23-2

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION: JET TEST CELL #3 (BLDG 175)

PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 3. The average daily combined emissions from test cells #3 and #4, permit units C-2106-23 and -74, shall not exceed any of the following limits, during any calendar month: 327 lb-NOx/day, 166 lb-SOx/day, 160 lb-PM10/day, 1,454 lb-CO/day, or 613 lb-VOC/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Emissions shall be calculated using the following emission factors: 0.106 lb-NOx/gal, 0.054 lb-SOx/gal, 0.052 lb-PM10/gal, 0.472 lb-CO/gal, and 0.199 lb-VOC/gal. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. The average daily combined fuel usage for test cells #3 and #4, permit units C-2106-23 and -74, shall not exceed 3,080 gallons/day, for any calendar month. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. A record shall be maintained of the date, type, and quantity of engines tested, and daily fuel usage based on based on a monthly average at this test cell. The record shall be retained on-site for at least five years and made available for District inspection upon request. [District Rule 1070 and 2520, and 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

C-2106-23-2 : Aug 1 2011 10 57AM -- DEMARIS

PERMIT UNIT: C-2106-25-6 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

TWO 66 HP TELEDYNE-WISCONSIN MODEL #V-465D GASOLINE-FIRED "MILITARY TACTICAL EQUIPMENT" IC ENGINES POWERING AN ARRESTING GEAR SYSTEM (RUNWAY 32R)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 3. Unit shall be fired on gasoline with a sulfur content of less than 0.008% by weight. [Rule 404 (Madera), 406 (Fresno) and 407 (6 remaining counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
- 4. Operator shall maintain copies of fuel invoices and supplier certification of gasoline sulfur content. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 5. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702, 6.2.3.1] Federally Enforceable Through Title V Permit
- Operation of each IC engine shall not exceed 4,680 hrs/yr. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Emissions from this IC engine shall not exceed any of the following limits: 5.96 g-NOx/bhp-hr, 0.30 g-PM10/bhp-hr, 234.4 g-CO/bhp-hr, or 2.49 g-VOC/bhp-hr. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. The permittee shall maintain monthly records of total operation, the type of fuel used, and the purpose of the operation. [District Rule 4702, 6.2.3] Federally Enforceable Through Title V Permit
- 9. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702, 6.2.3] Federally Enforceable Through Title V Permit
- 10. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements of SJVUAPCD Rule 4201; Rules 406 (Fresno), 404 (Madera), 407 (Kern, Kings, San Joaquin, Stanislaus, Merced, Tulare). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 11. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 402 (Madera) and 404 (Fresno, Merced, Kern, Kings, San Joaquin, Stanislaus, Tulare). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-26-5 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

TWO 66 HP TELEDYNE-WISCONSIN MODEL #V-465D GASOLINE-FIRED "MILITARY TACTICAL EQUIPMENT" IC ENGINES POWERING AN ARRESTING GEAR SYSTEM (RUNWAY 32L)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three
 minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
 Federally Enforceable Through Title V Permit
- 3. Unit shall be fired on gasoline with a sulfur content of less than 0.008% by weight. [Rule 404 (Madera), 406 (Fresno) and 407 (6 remaining counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
- 4. Operator shall maintain copies of fuel invoices and supplier certification of gasoline sulfur content. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 5. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702, 6.2.3.1] Federally Enforceable Through Title V Permit
- 6. Operation of each IC engine shall not exceed 4,680 hrs/yr. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Emissions from this IC engine shall not exceed any of the following limits: 5.96 g-NOx/bhp-hr, 0.30 g-PM10/bhp-hr, 234.4 g-CO/bhp-hr, or 2.49 g-VOC/bhp-hr. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. The permittee shall maintain monthly records of total operation, the type of fuel used, and the purpose of the operation. [District Rule 4702, 6.2.3] Federally Enforceable Through Title V Permit
- 9. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702, 6.2.3] Federally Enforceable Through Title V Permit
- 10. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements of SJVUAPCD Rule 4201; Rules 406 (Fresno), 404 (Madera), 407 (Kern, Kings, San Joaquin, Stanislaus, Merced, Tulare). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 11. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 402 (Madera) and 404 (Fresno, Merced, Kern, Kings, San Joaquin, Stanislaus, Tulare). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-28-5: Aug | 2011 10:57AM - DEMARISF

PERMIT UNIT: C-2106-27-5 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

TWO 66 HP TELEDYNE-WISCONSIN MODEL #V-465D GASOLINE-FIRED "MILITARY TACTICAL EQUIPMENT" IC ENGINES POWERING AN ARRESTING GEAR SYSTEM (RUNWAY 14R)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 3. Unit shall be fired on gasoline with a sulfur content of less than 0.008% by weight. [Rule 404 (Madera), 406 (Fresno) and 407 (6 remaining counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
- 4. Operator shall maintain copies of fuel invoices and supplier certification of gasoline sulfur content. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 5. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702, 6.2.3.1] Federally Enforceable Through Title V Permit
- 6. Operation of each IC engine shall not exceed 4,680 hrs/yr. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Emissions from this IC engine shall not exceed any of the following limits: 5.96 g-NOx/bhp-hr, 0.30 g-PM10/bhp-hr, 234.4 g-CO/bhp-hr, or 2.49 g-VOC/bhp-hr. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. The permittee shall maintain monthly records of total operation, the type of fuel used, and the purpose of the operation. [District Rule 4702, 6.2.3] Federally Enforceable Through Title V Permit
- 9. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702, 6.2.3] Federally Enforceable Through Title V Permit
- 10. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements of SJVUAPCD Rule 4201; Rules 406 (Fresno), 404 (Madera), 407 (Kern, Kings, San Joaquin, Stanislaus, Merced, Tulare). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 11. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 402 (Madera) and 404 (Fresno, Merced, Kern, Kings, San Joaquin, Stanislaus, Tulare). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

C-2106-27-5: Aug 1 2011 10 57AM -- DEMARIS

PERMIT UNIT: C-2106-28-5

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

TWO 66 HP TELEDYNE-WISCONSIN MODEL #V-465D GASOLINE-FIRED "MILITARY TACTICAL EQUIPMENT" IC ENGINES POWERING AN ARRESTING GEAR SYSTEM (RUNWAY 14L)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity, [District Rule 4101] Federally Enforceable Through Title V Permit
- Unit shall be fired on gasoline with a sulfur content of less than 0.008% by weight. [Rule 404 (Madera), 406 (Fresno) and 407 (6 remaining counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
- Operator shall maintain copies of fuel invoices and supplier certification of gasoline sulfur content. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702, 6.2.3.1] Federally Enforceable Through Title V Permit
- Operation of each IC engine shall not exceed 4,680 hrs/yr. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from this IC engine shall not exceed any of the following limits: 5.96 g-NOx/bhp-hr, 0.30 g-PM10/bhp-hr, 234.4 g-CO/bhp-hr, or 2.49 g-VOC/bhp-hr. [District NSR Rule] Federally Enforceable Through Title V Permit
- The permittee shall maintain monthly records of total operation, the type of fuel used, and the purpose of the operation. [District Rule 4702, 6.2.3] Federally Enforceable Through Title V Permit
- All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702, 6.2.3] Federally Enforceable Through Title V Permit
- 10. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements of SJVUAPCD Rule 4201; Rules 406 (Fresno), 404 (Madera), 407 (Kern, Kings, San Joaquin, Stanislaus, Merced, Tulare). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 11. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 402 (Madera) and 404 (Fresno, Merced, Kern, Kings, San Joaquin, Stanislaus, Tulare). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

PERMIT UNIT: C-2106-39-2 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

COATING OPERATION WITH HVLP SPRAY GUN(S) AND DEVILBISS MODEL DLFA (SERIAL # 501) PAINT SPRAY BOOTH WITH DISPOSABLE EXHAUST FILTERS (BLDG 179, GROUND SUPPORT EQUIPMENT MAINTENANCE)

PERMIT UNIT REQUIREMENTS

- The coating operation shall comply with Rule 4601 (Architectural), 4602 (Motor Vehicles and Mobile Equipment), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4602, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- All painting, including application of primer, shall be conducted inside the booth with filters in place, fan(s) operating, and doors closed. [District NSR Rule] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Emissions from this unit shall not exceed 40 lb-VOC/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Amount of precoat used shall not exceed the amount of primer surfacer used. Precoat use shall be limited to one application per vehicle. Precoat shall not be used to fill in surface imperfections. [District Rule 4602] Federally Enforceable Through Title V Permit
- VOC content of coatings as applied, excluding water and exempt compounds, used for Group I vehicles or Group II vehicles (when a color match is required) shall not exceed any of the following limits: pretreatment wash primer 780 g/l (6.5 lb/gal), precoat: 600 g/l (5.0 lb/gal) primer/primer surfacer: 250 g/l (2.1 lb/gal), primer sealer: 420 g/l (3.5 lb/gal), topcoat: 420 g/l (3.5 lb/gal), metallic/iridescent topcoat: 520 g/l (4.3 lb/gal), and multi-stage topcoat system: 540 g/l (4.5 lb/gal). [District Rule 4602] Federally Enforceable Through Title V Permit
- VOC content of coatings as applied, excluding water and exempt compounds, used for Group II vehicles (when a color match is not required) shall not exceed any of the following limits: pretreatment wash primer 780 g/l (6.5 lb/gal), precoat: 600 g/l (5.0 lb/gal), primer/primer surfacer: 250 g/l (2.1 lb/gal), primer sealer: 340 g/l (2.8 lb/gal), topcoat: 420 g/l (3.5 lb/gal), metallic/iridescent topcoat: 420 g/l (3.5 lb/gal), and camouflage: 420 g/l (3.5 lb/gal). [District Rule 4602] Federally Enforceable Through Title V Permit
- VOC content of specialty coatings (as defined in Rule 4602) as applied, excluding water and exempt compounds, shall not exceed 840 g/l (7.0 lb/gallon). If specialty coating usage, except anti-glare/safety coatings, exceeds 1 gallon per day, such coatings shall not exceed 5% (by volume) of total coatings applied in any month. [District Rule 4602] Federally Enforceable Through Title V Permit
- 10. VOC content of temporary protective coatings shall not exceed 60 g/l (0.5 lb/gal) of material. [District Rule 4602] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

- 11. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603] Federally Enforceable Through Title V Permit
- 12. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbent: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603] Federally Enforceable Through Title V Permit
- 13. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbent: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603] Federally Enforceable Through Title V Permit
- 14. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush or continuous coating application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations.

 [District Rule 4603] Federally Enforceable Through Title V Permit
- 15. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rule 4603] Federally Enforceable Through Title V Permit
- 16. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rule 4603] Federally Enforceable Through Title V Permit
- 17. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rule 4603] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system, or equipment proven to be equally effective at controlling emissions, is used for cleaning. [District Rule 4603] Federally Enforceable Through Title V Permit
- 19. Effective 11/15/03, VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning (except, until June 30, 2005, cleaning of ultraviolet lamps used for the curing of ultraviolet coatings): 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603 and 4606] Federally Enforceable Through Title V Permit

- 20. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application (except spot surface preparation solvent applied from hand held bottle for removal of road tar): 50 g/l (0.42 lb/gal); repair and maintenance cleaning: 50 g/l (0.42 lb/gal); and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). VOC content of solvents used for surface preparation of plastic substrates shall not exceed 100 g/l (0.83 lb/gallon). [District Rule 4602] Federally Enforceable Through Title V Permit
- 21. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605] Federally Enforceable Through Title V Permit
- 22. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605] Federally Enforceable Through Title V Permit
- 23. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605] Federally Enforceable Through Title V Permit
- 24. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605] Federally Enforceable Through Title V Permit
- 25. Until 6/30/2005, VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 550 g/l (4.6 lb/gallon), filler 500 g/l (4.2 lb/gallon), high-solids stains 700 g/l (5.8 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 550 g/l (4.6 lb/gallon), sanding sealer 550 g/l (4.6 lb/gallon). [District Rule 4606] Federally Enforceable Through Title V Permit
- 26. Effective 7/1/2005, VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606] Federally Enforceable Through Title V Permit
- 27. Until 6/30/2005, VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 480 g/l (4.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606] Federally Enforceable Through Title V Permit
- 28. Effective 7/1/2005, VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606] Federally Enforceable Through Title V Permit
- 29. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606] Federally Enforceable Through Title V Permit
- 30. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios (by volume) of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent. [District Rules 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 31. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 4605, and 4606] Federally Enforceable Through Title V Permit

C-2106-39-2 : Aug 1 2011 10 57AM -- DEMARIS

- 32. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605] Federally Enforceable Through Title V Permit
- 33. Permittee shall maintain daily records of the following: quantity and type (Group I, Group II vehicle with color match, or Group II vehicle without color match) of each vehicle coated; specific coatings used on each vehicle; mix ratios (by volume) of components added to each coating; volume of coatings applied; VOC content of each coating as applied; and purchase and usage of each specific solvent or reducer, showing the date, type and volume purchased or used.

 [District Rule 4602] Federally Enforceable Through Title V Permit
- 34. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4602, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-69-1 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

261 HP AUXILIARY POWER UNIT (APU) TEST PAD (T-26) (ADJACENT TO BUILDING 175)

PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Only GTC 36-200 engines shall be tested at this site. [District NSR Rule] Federally Enforceable Through Title V **Permit**
- Engine test rate shall not exceed 10 test/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Permittee shall keep daily records of the number of engine tests, and fuel usage. Records shall be retained for at least five years and provided for District inspection upon request. [District Rule 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 Location: NAVAL AIR STA C-2106-69-1: Aug 1 2011 10-58AM -- DEMARIS

PERMIT UNIT: C-2106-70-3

EQUIPMENT DESCRIPTION:

T-14/T-17 OPEN ENGINE TEST PADS (BLDG 242)

PERMIT UNIT REQUIREMENTS

EXPIRATION DATE: 04/30/2016

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Only F-404-GE-400, F404-GE-402, and T-400-CP-400 engines shall be tested at this site. [District NSR Rule] Federally Enforceable Through Title V Permit
- Engine test rate shall not exceed five F-404-GE-400 or F404-GE-402 tests/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Permittee shall keep daily records of the number of engine tests, engine types, and fuel usage. Records shall be retained for at least five years and provided for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

LOCATION: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-70-3 Aug 1 2011 10 58AM - DEMARISF

PERMIT UNIT: C-2106-74-2

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION: JET TEST CELL #4 (BLDG 176)

PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally 2. Enforceable Through Title V Permit
- 3. The average daily combined emissions from test cells #3 and #4, permit units C-2106-23 and -74, shall not exceed any of the following limits, during any calendar month: 327 lb-NOx/day, 166 lb-SOx/day, 160 lb-PM10/day, 1,454 lb-CO/day, or 613 lb-VOC/day, [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions shall be calculated using the following emission factors: 0.106 lb-NOx/gal, 0.054 lb-SOx/gal, 0.052 lb-PM10/gal, 0.472 lb-CO/gal, and 0.199 lb-VOC/gal. [District NSR Rule] Federally Enforceable Through Title V Permit
- The average daily combined fuel usage for test cells #3 and #4, permit units C-2106-23 and -74, shall not exceed 3,080 gallons/day, for any calendar month. [District NSR Rule] Federally Enforceable Through Title V Permit
- A record shall be maintained of the date, type, and quantity of engines tested, and daily fuel usage based on based on a monthly average at this test cell. The record shall be retained on-site for at least five years and made available for District inspection upon request. [District Rule 1070 and 2520, and 9.4.2] Federally Enforceable Through Title V **Permit**

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 Location: NAVAL AIR ST C-2106-74-2 . Aug 1 2011 10.58AM -- DEMARKS

PERMIT UNIT: C-2106-78-3 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

95 BHP JOHN DEERE MODEL 1876F SERIAL #T06059T401715 DIESEL-FIRED EMERGENCY IC ENGINE POWERING AN ELECTRICAL GENERATOR (PRECISION APPROACH RADAR, STRUCTURE 467, RUNWAY 32L)

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Emissions from this IC engine shall not exceed any of the following limits: 13.97 g-NOx/bhp-hr, 3.02 g-CO/bhp-hr, or 1.11 g-VOC/bhp-hr. [District Rule 2201 and 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V **Permit**
- Emissions from this IC engine shall not exceed 1.0 g-PM10/bhp-hr based on USEPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102 and 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit
- This engine shall be operated only for maintenance, testing, required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 20 hours per calendar year. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V **Permit**

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-78-3 Aug 1 2011 10 58AM - DEMARISF

- 11. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 12. The permittee shall maintain monthly records of the type of fuel purchased, the amount of fuel purchased, date when the fuel was purchased, signature of the permittee who received the fuel, and signature of the fuel supplier indicating that the fuel was delivered. [17 CCR 93115]
- 13. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

06-78-3 : Aug 1 2011 10.58AM -- DEMARISE

PERMIT UNIT: C-2106-79-3

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

95 HP JOHN DEERE MODEL 1876F SERIAL #T06059T402783 DIESEL-FIRED EMERGENCY IC ENGINE POWERING AN ELECTRICAL GENERATOR (PRECISION APPROACH RADAR, STRUCTURE 466, RUNWAY 32R)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 3. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 4. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Emissions from this IC engine shall not exceed any of the following limits: 13.97 g-NOx/bhp-hr, 3.02 g-CO/bhp-hr, or 1.11 g-VOC/bhp-hr. [District Rule 2201 and 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Emissions from this IC engine shall not exceed 1.0 g-PM10/bhp-hr based on USEPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102 and 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 7. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- 8. During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit
- 9. This engine shall be operated only for maintenance, testing, required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 20 hours per calendar year. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

ocation: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

C-2106-79-3 . Aug 1 2011 10 58AM -- DEMARISE

- 11. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 12. The permittee shall maintain monthly records of the type of fuel purchased, the amount of fuel purchased, date when the fuel was purchased, signature of the permittee who received the fuel, and signature of the fuel supplier indicating that the fuel was delivered. [17 CCR 93115]
- 13. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-117-5

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUNS AND AN ENCLOSED GUN CLEANER (HANGAR 1, MODULES 1 - 5)

PERMIT UNIT REQUIREMENTS

- Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 8. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit
- 9. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit

- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9] and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 12. VOC content of solvents used shall not exceed any of the following limits; product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 13. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 14. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/I (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 15. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/I (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 16. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 17. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit

- 19. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 20. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 21. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 22. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 25. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 26. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-118-5 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUNS AND AN ENCLOSED GUN CLEANER (HANGAR 2, MODULE 1)

PERMIT UNIT REQUIREMENTS

- 1. Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 8. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit
- 9. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit

- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 12. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 13. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 14. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 15. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 16. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 17. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit

- 19. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 20. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 21. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 22. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 25. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 26. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

EXPIRATION DATE: 04/30/2016 PERMIT UNIT: C-2106-119-5

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUNS AND AN ENCLOSED GUN CLEANER (HANGAR 2, MODULE 4)

- Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit
- All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit

- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9] and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 12. VOC content of solvents used shall not exceed any of the following limits; product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 13. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 14. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 15. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 16. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 17. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit

- 19. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 20. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 21. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 22. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 25. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 26. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-120-5 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUNS AND AN ENCLOSED GUN CLEANER (HANGAR 2, MODULE 2)

- 1. Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 8. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit
- 9. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit

- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 12. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 13. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters; 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 14. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/I (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 15. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/I (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 16. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605, [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 17. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit

- 19. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 20. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 21. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 22. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 25. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 26. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-121-5

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUNS AND AN ENCLOSED GUN CLEANER (HANGAR 2, MODULE 5)

- 1. Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 8. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit
- 9. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit

- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 12. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 13. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 14. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 15. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 16. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 17. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit

- 19. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 20. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 21. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 22. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 25. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 26. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

C-2106-121-5 : Aug 1 2011 10.58AM - DEMARISE

PERMIT UNIT: C-2106-122-5 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUNS AND AN ENCLOSED GUN CLEANER (HANGAR 3, MODULE 2)

PERMIT UNIT REQUIREMENTS

- Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 8. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit
- 9. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit

C-2106-122-5 Aug 1 2011 10 58AM - DEMARISE

- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 12. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 13. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 14. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 15. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 16. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 17. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit

- 19. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 20. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 21. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 22. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 25. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 26. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-123-5 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUNS AND AN ENCLOSED GUN CLEANER (HANGAR 3, MODULE 3)

- 1. Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 8. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit
- 9. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit

- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 12. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 13. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 14. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 15. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 16. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 17. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

- 19. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 20. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 21. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 22. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.]; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 25. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 26. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-124-5 EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUNS AND AN ENCLOSED GUN CLEANER (HANGAR 4, MODULE 5)

PERMIT UNIT REQUIREMENTS

- Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit
- All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001
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- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 12. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 13. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 14. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/I (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 15. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 16. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 17. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit

- 19. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 20. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 21. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 22. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 25. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 26. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

C-2106-124-5 : Aug 1 2011 10 58AM - DEMARIS

PERMIT UNIT: C-2106-125-5 EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUNS AND AN ENCLOSED GUN CLEANER (HANGAR 2, MODULE 3)

- Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 8. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit
- 9. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit

- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping, [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 12. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 13. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 14. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 15. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/I (3.5 lb/gal), silicone release: 420 g/I (3.5 lb/gal), solar absorbant: 420 g/I (3.5 lb/gal), and solid film lubricant: 880 g/I (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 16. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 17. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit

NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 Location:

106-125-5 : Aug 1 2011 10.58AM - DEMARIS

- 19. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 20. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 21. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 22. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 25. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 26. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-126-5 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUNS AND AN ENCLOSED GUN CLEANER (HANGAR 3, MODULE 4)

- Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit
- All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10: 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit

- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 12. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 13. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 14. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 15. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 16. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 17. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit

Facility Name: NAS LEMOORE Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-126-5: Aug 1 2011 10 58AM – DEMARISF

- 19. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 20. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 21. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 22. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 25. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 26. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-127-5 EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUNS AND AN ENCLOSED GUN CLEANER (HANGAR 3, MODULE 5)

- Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace 3. Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit
- All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit

- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 12. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 13. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 14. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 15. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 16. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 17. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit
- 18. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title **V** Permit

- 19. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 20. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 21. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon), [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 22. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 24. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 25. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application; adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 26. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

C-2106-127-5 : Aug 1 2011 10 58AM - DEMARIS

PERMIT UNIT: C-2106-131-5

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

54.3 MMBTU/HR LPG/PROPANE-FUELED FIRE TRAINING FACILITY

PERMIT UNIT REQUIREMENTS

- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 1.
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three 2. minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 3. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
- 4. The fire training operation shall be fired on LPG gas fuel (propane) only. [District Rule 2201]
- 5. The combined LPG gas consumption from units C-2106-131 and -170 shall not exceed 27,800 gallons per year. [District Rule 2201]
- 6. LPG gas consumption shall not exceed 1,800 gallons per day. [District Rule 2201]
- 7. Emissions shall not exceed any of the following limits: 21.45 lb NOx/1000 gal, 0.094 lb-SOx/1000 gal, 9.9 lb PM10/1000 gal, 36.43 lb CO/1000 gal, or 28.62 lb VOC/1000 gal. [District Rule 2201]
- The fire training operation shall be equipped with a non-resettable fuel flow metering device. [District NSR Rule and 8. 2520, 9.3.2]
- Permittee shall maintain daily and annual records of the amount of LPG used in the fire training operation. The amount of LPG used shall be taken from the non-resettable fuel flow meter. [District Rules 2201 and 2520, 9.4.2]
- 10. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request, [District Rule 1070 and 2520, 9.4.2]

These terms and conditions are part of the Facility-wide Permit to Operate.

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-131-5 Aug 1 2011 10 58AM - DEMARISF

PERMIT UNIT: C-2106-140-5 EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

BATCH LOADED COLD CLEANER DEGREASER, CONSISTING OF ONE CANISTER WITH 9.75 INCH OPEN DIAMETER AND CAPACITY LESS THAN 2.0 GALLONS (BLDG 188 - AIRCRAFT INTERMEDIATE MAINTENANCE DIVISION (AIMD))

PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Degreaser shall be covered at all times except when parts are being added to, removed from, or handled in the solvent bath. [District Rule 4662] Federally Enforceable Through Title V Permit
- Solvent carryout shall be minimized by racking parts to allow complete drainage, tipping or rotating out any pool of
 solvent on the clean part before removal, and allowing parts to dry within the degreaser until visually dry. [District
 NSR Rule] Federally Enforceable Through Title V Permit
- 4. The capacity of the degreaser shall be less than 2.0 gallons. [District Rule 4662, 4.3] Federally Enforceable Through Title V Permit
- 5. The degreaser shall be conspicuously marked to show the maximum allowable solvent level. [District Rule 4662, 4.3] Federally Enforceable Through Title V Permit
- 6. VOC emissions from this degreaser shall not exceed 2.0 lb VOC/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Solvent usage for this degreaser, excluding solvent that is recycled or disposed of properly, shall not exceed 0.42 gal/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. The VOC content of the solvent shall not exceed 4.75 lb/gal. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. The permittee shall maintain records on a monthly basis which show all of the following: the type of degreaser, the type of solvent and the VOC content of solvent as used, the volume of solvent used, the volume of make-up solvent added, the volume of solvent removed for recycling or disposal purposes, and acceptable disposal methods. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Operator records shall be retained onsite for at least five years and provided for District inspection upon request. [District Rules 2520, 9.3.2] Federally Enforceable Through Title V Permit

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

PERMIT UNIT: C-2106-149-1 EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

COATING OPERATION WITH MODEL #SPF-24-8-10, HV FLOOR FILTER OPEN FRONT PAINT SPRAY BOOTH WITH 25'W X 8'6"H X 13'2"L OUTSIDE DIMENSIONS (BLDG 188 - AIMD PAINT SHOP)

PERMIT UNIT REQUIREMENTS

- 1. The coating operation shall comply with Rule 4601 (Architectural), 4602 (Motor Vehicles and Mobile Equipment), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4602, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 2. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 4. Emissions from paint booth shall not exceed either of the following limits: 46.2 lb VOC/day or 6.5 lb PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Total coating material usage shall not exceed 14.0 gal/day. [District NSR Rule] Federally Enforceable Through Title V
 Permit
- 6. All painting, including application of primer, shall be conducted inside the booth with filters in place, fan(s) operating, and doors closed. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4602, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 8. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4602, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 9. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4602, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 10. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4602, 4603, and 4606] Federally Enforceable Through Title V Permit

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These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

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- 11. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4602, 4603, and 4606] Federally Enforceable Through Title V Permit
- 12. Effective 11/15/03, VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning (except, until June 30, 2005, cleaning of ultraviolet lamps used for the curing of ultraviolet coatings): 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4602, 4603, and 4606] Federally Enforceable Through Title V Permit
- 13. Amount of precoat used shall not exceed the amount of primer surfacer used. Precoat use shall be limited to one application per vehicle. Precoat shall not be used to fill in surface imperfections. [District Rule 4602] Federally Enforceable Through Title V Permit
- 14. VOC content of coatings as applied, excluding water and exempt compounds, used for Group I vehicles or Group II vehicles (when a color match is required) shall not exceed any of the following limits: pretreatment wash primer 780 g/l (6.5 lb/gal), precoat: 600 g/l (5.0 lb/gal) primer/primer surfacer: 250 g/l (2.1 lb/gal), primer sealer: 420 g/l (3.5 lb/gal), topcoat: 420 g/l (3.5 lb/gal), metallic/iridescent topcoat: 520 g/l (4.3 lb/gal), and multi-stage topcoat system: 540 g/l (4.5 lb/gal). [District Rule 4602] Federally Enforceable Through Title V Permit
- 15. VOC content of coatings as applied, excluding water and exempt compounds, used for Group II vehicles (when a color match is not required) shall not exceed any of the following limits: pretreatment wash primer 780 g/l (6.5 lb/gal), precoat: 600 g/l (5.0 lb/gal), primer/primer surfacer: 250 g/l (2.1 lb/gal), primer sealer: 340 g/l (2.8 lb/gal), topcoat: 420 g/l (3.5 lb/gal), metallic/iridescent topcoat: 420 g/l (3.5 lb/gal), and camouflage: 420 g/l (3.5 lb/gal). [District Rule 4602] Federally Enforceable Through Title V Permit
- 16. VOC content of specialty coatings (as defined in Rule 4602) as applied, excluding water and exempt compounds, shall not exceed 840 g/l (7.0 lb/gallon). If specialty coating usage, except anti-glare/safety coatings, exceeds 1 gallon per day, such coatings shall not exceed 5% (by volume) of total coatings applied in any month. [District Rule 4602] Federally Enforceable Through Title V Permit
- 17. VOC content of temporary protective coatings shall not exceed 60 g/l (0.5 lb/gal) of material. [District Rule 4602] Federally Enforceable Through Title V Permit
- 18. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603] Federally Enforceable Through Title V Permit
- 19. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603] Federally Enforceable Through Title V Permit
- 20. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603] Federally Enforceable Through Title V Permit
- 21. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in Section 5.1, Table 1 of Rule 4605. [District Rule 4605] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 22. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68 øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605] Federally Enforceable Through Title V Permit
- 23. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605] Federally Enforceable Through Title V Permit
- 24. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68øF. [District Rule 4605] Federally Enforceable Through Title V Permit
- 25. Effective 7/1/2005, VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606] Federally Enforceable Through Title V Permit
- 26. Until 6/30/2005, VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 480 g/l (4.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606] Federally Enforceable Through Title V Permit
- 27. Effective 7/1/2005, VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606] Federally Enforceable Through Title V Permit
- 28. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606] Federally Enforceable Through Title V Permit
- 29. The coating operation shall comply with, and all required records shall be maintained in accordance with, 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated as follows. [District NSR Rule, 4605, and 4606] Federally Enforceable Through Title V Permit
- 30. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent. [District Rules 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 31. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 32. Permittee shall keep purchase and/or usage records showing the date, type and volume of each specific solvent or reducer used and the quantity and mix ratio of each specialty coating applied. [District Rules 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 33. Permittee shall maintain daily records of the following: quantity and type (Group I, Group II vehicle with color match, or Group II vehicle without color match) of each vehicle coated; specific coatings used on each vehicle; mix ratios (by volume) of components added to each coating; volume of coatings applied; VOC content of each coating as applied; and purchase and usage of each specific solvent or reducer, showing the date, type and volume purchased or used.

 [District Rule 4602] Federally Enforceable Through Title V Permit
- 34. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605] Federally Enforceable Through Title V Permit

35. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4602, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-151-4 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUN(S) AND AN ENCLOSED GUN CLEANER (HANGAR 5, MODULES 1 - 3)

PERMIT UNIT REQUIREMENTS

- 1. Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 34 gal/yr of each of the following aerospace coatings: PRF-85582 Polyamide Epoxy Primer, TT-P-2760 Low Infrared (IR) Primer, and C-83445 Rain Erosion Topcoat. [District Rule 4102]
- 6. In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 17 gal/yr of each of the following aerospace coatings: Caap FP-070 Conformal Coating and Courtalds Polyol PR-2414 Low Observability Coating. [District Rule 4102]
- 7. Permittee shall maintain monthly and annual summaries of the cumulative amounts of each type of aerospace coating and solvent applied in permit units C-2106-151, '-153 through '-157, and '-167. [District Rule 4102]
- 8. Permittee shall use no more than 68 gal/yr of cleanup solvents. [District Rule 4102]
- 9. Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 12. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit

Facility Name: NAS LEMOORE Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-151-4: Aug 1 2011 10 58AM – DEMARISF

- 13. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit
- 14. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 15. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 16. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 17. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 18. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/I (3.5 lb/gal), silicone release: 420 g/I (3.5 lb/gal), solar absorbant: 360 g/I (3.0 lb/gal), and solid film lubricant: 880 g/I (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 19. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/I (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 20. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 21. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit

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- 22. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit
- 23. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 24. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 25. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 26. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 27. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 28. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 29. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 30. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-153-3 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUN(S) AND AN ENCLOSED GUN CLEANER (HANGAR 4, MODULE 1)

PERMIT UNIT REQUIREMENTS

- Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations, [District NSR Rule] Federally Enforceable Through Title V Permit
- The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 34 gal/yr of each of the following aerospace coatings: PRF-85582 Polyamide Epoxy Primer, TT-P-2760 Low Infrared (IR) Primer, and C-83445 Rain Erosion Topcoat. [District Rule 4102]
- In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 17 gal/yr of each of the following aerospace coatings: Caap FP-070 Conformal Coating and Courtalds Polyol PR-2414 Low Observability Coating. [District Rule 4102]
- Permittee shall maintain monthly and annual summaries of the cumulative amounts of each type of aerospace coating and solvent applied in permit units C-2106-151, '-153 through '-157, and '-167. [District Rule 4102]
- Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 11. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

Location: NAVAL AIR STA C-2106-153-3 : Aug 1 2011 10 58AM -- DEMARISI

- 12. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit
- 13. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 14. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 15. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 16. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 17. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/I (3.5 lb/gal), silicone release: 420 g/I (3.5 lb/gal), solar absorbant: 360 g/I (3.0 lb/gal), and solid film lubricant: 880 g/I (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 18. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 19. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 20. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit

Ocation: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

- 21. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit
- 22. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 23. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 24. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 25. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 26. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 27. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 28. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 29. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-154-3 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUN(S) AND AN ENCLOSED GUN CLEANER (HANGAR 4, MODULE 2)

PERMIT UNIT REQUIREMENTS

- 1. Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 34 gal/yr of each of the following aerospace coatings: PRF-85582 Polyamide Epoxy Primer, TT-P-2760 Low Infrared (IR) Primer, and C-83445 Rain Erosion Topcoat. [District Rule 4102]
- 6. In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 17 gal/yr of each of the following aerospace coatings: Caap FP-070 Conformal Coating and Courtalds Polyol PR-2414 Low Observability Coating. [District Rule 4102]
- 7. Permittee shall maintain monthly and annual summaries of the cumulative amounts of each type of aerospace coating and solvent applied in permit units C-2106-151, '-153 through '-157, and '-167. [District Rule 4102]
- 8. Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 11. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-154-3: Aug 1 2011 10:58AM - DEMARISF

- 12. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit
- 13. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 14. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 15. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 16. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 17. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 18. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 19. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 20. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit

- 21. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit
- 22. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 23. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 24. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 25. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
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- 27. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 28. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 29. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-155-3 EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUN(S) AND AN ENCLOSED GUN CLEANER (HANGAR 4, MODULE 3)

PERMIT UNIT REQUIREMENTS

- Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 34 gal/yr of each of the following aerospace coatings: PRF-85582 Polyamide Epoxy Primer, TT-P-2760 Low Infrared (IR) Primer, and C-83445 Rain Erosion Topcoat. [District Rule 4102]
- In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 17 gal/yr of each of the following aerospace coatings: Caap FP-070 Conformal Coating and Courtalds Polyol PR-2414 Low Observability Coating. [District Rule 4102]
- Permittee shall maintain monthly and annual summaries of the cumulative amounts of each type of aerospace coating and solvent applied in permit units C-2106-151, '-153 through '-157, and '-167. [District Rule 4102]
- Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
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- 11. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

- 12. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit
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- 16. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 17. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 18. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 19. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 20. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit

- 21. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit
- 22. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 23. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 24. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 25. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 26. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 27. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 28. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 29. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-156-3 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUN(S) AND AN ENCLOSED GUN CLEANER (HANGAR 4, MODULE 4)

PERMIT UNIT REQUIREMENTS

- 1. Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 34 gal/yr of each of the following aerospace coatings: PRF-85582 Polyamide Epoxy Primer, TT-P-2760 Low Infrared (IR) Primer, and C-83445 Rain Erosion Topcoat. [District Rule 4102]
- 6. In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 17 gal/yr of each of the following aerospace coatings: Caap FP-070 Conformal Coating and Courtalds Polyol PR-2414 Low Observability Coating. [District Rule 4102]
- 7. Permittee shall maintain monthly and annual summaries of the cumulative amounts of each type of aerospace coating and solvent applied in permit units C-2106-151, '-153 through '-157, and '-167. [District Rule 4102]
- 8. Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 11. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

- 12. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit
- 13. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 14. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 15. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 16. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 17. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 18. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 19. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 20. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit

- 21. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit
- 22. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 23. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 24. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 25. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 26. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 27. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 28. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 29. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-157-3 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUN(S) AND AN ENCLOSED GUN CLEANER (HANGAR 3, MODULE 1)

PERMIT UNIT REQUIREMENTS

- Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 34 gal/yr of each of the following aerospace coatings: PRF-85582 Polyamide Epoxy Primer, TT-P-2760 Low Infrared (IR) Primer, and C-83445 Rain Erosion Topcoat. [District Rule 4102]
- In permit units C-2106-151, '-153 through '-157, and '-167, the permittee shall use no more than 17 gal/yr of each of the following aerospace coatings: Caap FP-070 Conformal Coating and Courtalds Polyol PR-2414 Low Observability Coating. [District Rule 4102]
- Permittee shall maintain monthly and annual summaries of the cumulative amounts of each type of aerospace coating and solvent applied in permit units C-2106-151, '-153 through '-157, and '-167. [District Rule 4102]
- Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from all squadron coating operations (C-2106-117 through '-127, '-151, '-153 through '-157, and '-167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 5.6; 4605, 5.5; and 4606, 5.4] Federally Enforceable Through Title V Permit
- 11. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 5.6.3.2; 4605, 5.5.3.2; and 4606, 5.4.2.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2108-157-3: Aug 1 2011 10 58AM – DEMARISF

- 12. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 5.4 and 5.5.10; 4605, 5.4; and 4606, 5.5 and 5.6.10] Federally Enforceable Through Title V Permit
- 13. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603, 5.5.7 and 4606, 5.6.6] Federally Enforceable Through Title V Permit
- 14. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603, 5.5.9 and 4606, 5.6.8] Federally Enforceable Through Title V Permit
- 15. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603, 5.5.2 and 4606, 5.6.3] Federally Enforceable Through Title V Permit
- 16. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603, 5.1] Federally Enforceable Through Title V Permit
- 17. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 18. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603, 5.2] Federally Enforceable Through Title V Permit
- 19. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605, 5.1] Federally Enforceable Through Title V Permit
- 20. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605, 5.2.1] Federally Enforceable Through Title V Permit

C-2106-157-3 : Aug 1 2011 10 58AM - DEMARISE

- 21. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605, 5.2.3] Federally Enforceable Through Title V Permit
- 22. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605, 5.3] Federally Enforceable Through Title V Permit
- 23. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 24. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606, 5.1] Federally Enforceable Through Title V Permit
- 25. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606, 5.5.6] Federally Enforceable Through Title V Permit
- 26. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 27. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 6.2; 4605, 6.1.1; and 4606, 6.2] Federally Enforceable Through Title V Permit
- 28. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605, 6.1.2] Federally Enforceable Through Title V Permit
- 29. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 6.2.10; 4605, 6.1.5; and 4606, 6.0] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-158-2 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

166 BHP PERKINS/CATERPILLAR ENGINE NUMBER YB50856, SN U8038, DIESEL-FIRED EMERGENCY STANDBY IC ENGINE POWERING A 100 KW ELECTRICAL GENERATOR (BLDG 450, RADAR SITE)

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201, 3.1] Federally Enforceable Through Title V Permit
- This engine shall be operated using only CARB certified diesel fuel. [17 CCR 93115] Federally Enforceable Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [County Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern. and Stanislaus)] Federally Enforceable Through Title V Permit
- Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V **Permit**
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- This engine shall be equipped with either a positive crankcase ventilation (PCV) system that recirculates crankcase emissions into the air intake system for combustion, or a crankcase emissions control device of at least 90% control efficiency. [District NSR Rule] Federally Enforceable Through Title V Permit
- The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102] Federally Enforceable Through Title V Permit
- 8. NOx emissions shall not exceed 5.30 g/bhp-hr. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. The PM10 emissions rate shall not exceed 0.3 g/bhp-hr based on US EPA certification using ISO 8178 test procedure. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- 11. This engine shall be operated only for maintenance, testing, and required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 30 hours per calendar year. [District Rules 4701 and 4702, and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 12. During periods of maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (e.g. oil pressure, exhaust gas temperature, etc.). [District Rule 4702] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-158-2: Aug 1 2011 10:59AM - DEMARISF

- 13. The permittee shall maintain records of hours of emergency and non-emergency operation. Records shall include the date, the initial start-up hours, the number of hours of operation, the purpose of the operation (e.g., load testing, weekly testing, rolling blackout, general area power outage, etc.), and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rules 4701 and 4702, and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 14. The permittee shall maintain monthly records of the type of fuel purchased, the amount of fuel purchased, date when the fuel was purchased, signature of the permittee who received the fuel, and signature of the fuel supplier indicating that the fuel was delivered. [17 CCR 93115] Federally Enforceable Through Title V Permit
- 15. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 4701 and 4702, and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-162-1 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

INLAND TECHNOLOGY MODEL TEK JET 4500 COLD SOLVENT DEGREASER #1 (BLDG 188, AIMD 500 TIRE SHOP)

PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- A permanent, conspicuous label shall be posted which lists operating requirements described in District Rule 4662. [District Rule 4662] Federally Enforceable Through Title V Permit
- All fresh or spent solvent shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rule 4662] Federally Enforceable Through Title V Permit
- Solvent carryout shall be minimized by racking parts to allow complete drainage, tipping or rotating out any pool of solvent on the clean part before removal, and allowing parts to dry within the degreaser until visually dry. [District Rule 46621 Federally Enforceable Through Title V Permit
- Permittee shall comply with the air-tight or airless cleaning system requirements. [District Rule 4662] Federally Enforceable Through Title V Permit
- The equipment shall be operated in accordance with the manufacturer's specifications and operated with a door or other pressure sealing apparatus that is in place during all cleaning and drying cycles. [District Rule 4662] Federally Enforceable Through Title V Permit
- All associated pressure relief devices shall not allow liquid solvents to drain out. Spills during solvent transfer shall be wiped up immediately and handled in accordance with Rule 4662, Section 5.1.1.7. [District Rule 4662] Federally Enforceable Through Title V Permit
- A differential pressure gauge shall be installed to indicate the sealed chamber pressure. [District Rule 4662] Federally Enforceable Through Title V Permit
- The degreaser and any solvent-holding pans shall be conspicuously marked to show the maximum allowable solvent level. [District Rule 4662] Federally Enforceable Through Title V Permit
- 10. Equipment shall be operated and maintained and records maintained in accordance with Rule 4662 (Organic Solvent Degreasing Operations). [District Rule 4662] Federally Enforceable Through Title V Permit
- 11. Solvent usage for this degreaser, excluding solvent that is recycled or disposed of properly, shall not exceed 0.14 gal/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. VOC emissions from this degreaser shall not exceed 1.0 lb/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Operator shall maintain monthly records of solvent usage and type. The records shall be retained for at least five years and provided for District inspection upon request. [District Rules 1070 and 4662] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

Location: NAVAL AIR STA C-2106-162-1 : Aug 1 2011 10 59AM - DEMARKS

14. The permittee shall maintain records on a monthly basis which show all of the following: the type of degreaser, the type of solvent and the VOC content of solvent as used, the solvent initial boiling point, the volume of solvent used, the volume of make-up solvent added, the volume of solvent removed for recycling or disposal purposes, and acceptable disposal methods. [District Rule 4662, 6.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-163-1 EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

INLAND TECHNOLOGY MODEL TEK JET 4500 COLD SOLVENT DEGREASER #2 (BLDG 188, AIMD 500 TIRE SHOP)

PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. A permanent, conspicuous label shall be posted which lists operating requirements described in District Rule 4662. [District Rule 4662] Federally Enforceable Through Title V Permit
- 3. All fresh or spent solvent shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rule 4662] Federally Enforceable Through Title V Permit
- 4. Solvent carryout shall be minimized by racking parts to allow complete drainage, tipping or rotating out any pool of solvent on the clean part before removal, and allowing parts to dry within the degreaser until visually dry. [District Rule 4662] Federally Enforceable Through Title V Permit
- 5. Permittee shall comply with the air-tight or airless cleaning system requirements. [District Rule 4662] Federally Enforceable Through Title V Permit
- 6. The equipment shall be operated in accordance with the manufacturer's specifications and operated with a door or other pressure sealing apparatus that is in place during all cleaning and drying cycles. [District Rule 4662] Federally Enforceable Through Title V Permit
- 7. All associated pressure relief devices shall not allow liquid solvents to drain out. Spills during solvent transfer shall be wiped up immediately and handled in accordance with Rule 4662, Section 5.1.1.7. [District Rule 4662] Federally Enforceable Through Title V Permit
- 8. A differential pressure gauge shall be installed to indicate the sealed chamber pressure. [District Rule 4662] Federally Enforceable Through Title V Permit
- 9. The degreaser and any solvent-holding pans shall be conspicuously marked to show the maximum allowable solvent level. [District Rule 4662] Federally Enforceable Through Title V Permit
- 10. Equipment shall be operated and maintained and records maintained in accordance with Rule 4662 (Organic Solvent Degreasing Operations). [District Rule 4662] Federally Enforceable Through Title V Permit
- 11. Solvent usage for this degreaser, excluding solvent that is recycled or disposed of properly, shall not exceed 0.14 gal/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. VOC emissions from this degreaser shall not exceed 1.0 lb/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Operator shall maintain monthly records of solvent usage and type. The records shall be retained for at least five years and provided for District inspection upon request. [District Rules 1070 and 4662] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

ocation: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

14. The permittee shall maintain records on a monthly basis which show all of the following: the type of degreaser, the type of solvent and the VOC content of solvent as used, the solvent initial boiling point, the volume of solvent used, the volume of make-up solvent added, the volume of solvent removed for recycling or disposal purposes, and acceptable disposal methods. [District Rule 4662, 6.1.1] Federally Enforceable Through Title V Permit

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2108-163-1: Aug 1 2011 10:59AM – DEMARISF

PERMIT UNIT: C-2106-165-1 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

INLAND TECHNOLOGY MODEL TEK JET 4500 COLD SOLVENT DEGREASER #4 (BLDG 179, AIMD 900 DIVISION, GSE)

PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. A permanent, conspicuous label shall be posted which lists operating requirements described in District Rule 4662. [District Rule 4662] Federally Enforceable Through Title V Permit
- 3. All fresh or spent solvent shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rule 4662] Federally Enforceable Through Title V Permit
- 4. Solvent carryout shall be minimized by racking parts to allow complete drainage, tipping or rotating out any pool of solvent on the clean part before removal, and allowing parts to dry within the degreaser until visually dry. [District Rule 4662] Federally Enforceable Through Title V Permit
- 5. Permittee shall comply with the air-tight or airless cleaning system requirements. [District Rule 4662] Federally Enforceable Through Title V Permit
- 6. The equipment shall be operated in accordance with the manufacturer's specifications and operated with a door or other pressure sealing apparatus that is in place during all cleaning and drying cycles. [District Rule 4662] Federally Enforceable Through Title V Permit
- All associated pressure relief devices shall not allow liquid solvents to drain out. Spills during solvent transfer shall be wiped up immediately and handled in accordance with Rule 4662, Section 5.1.1.7. [District Rule 4662] Federally Enforceable Through Title V Permit
- 8. A differential pressure gauge shall be installed to indicate the sealed chamber pressure. [District Rule 4662] Federally Enforceable Through Title V Permit
- 9. The degreaser and any solvent-holding pans shall be conspicuously marked to show the maximum allowable solvent level. [District Rule 4662] Federally Enforceable Through Title V Permit
- 10. Equipment shall be operated and maintained and records maintained in accordance with Rule 4662 (Organic Solvent Degreasing Operations). [District Rule 4662] Federally Enforceable Through Title V Permit
- 11. Solvent usage for this degreaser, excluding solvent that is recycled or disposed of properly, shall not exceed 0.14 gal/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. VOC emissions from this degreaser shall not exceed 1.0 lb/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Operator shall maintain monthly records of solvent usage and type. The records shall be retained for at least five years and provided for District inspection upon request. [District Rules 1070 and 4662] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

C-2106-165-1 : Aug 1 2011 10 59AM -- DEMARIS

14. The permittee shall maintain records on a monthly basis which show all of the following: the type of degreaser, the type of solvent and the VOC content of solvent as used, the solvent initial boiling point, the volume of solvent used, the volume of make-up solvent added, the volume of solvent removed for recycling or disposal purposes, and acceptable disposal methods. [District Rule 4662, 6.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-166-1 EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

INLAND TECHNOLOGY MODEL TEK JET 4500 COLD SOLVENT DEGREASER #5 (BLDG 170, AIMD 400 POWER PLANT SHOP)

PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. A permanent, conspicuous label shall be posted which lists operating requirements described in District Rule 4662. [District Rule 4662] Federally Enforceable Through Title V Permit
- 3. All fresh or spent solvent shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rule 4662] Federally Enforceable Through Title V Permit
- 4. Solvent carryout shall be minimized by racking parts to allow complete drainage, tipping or rotating out any pool of solvent on the clean part before removal, and allowing parts to dry within the degreaser until visually dry. [District Rule 4662] Federally Enforceable Through Title V Permit
- 5. Permittee shall comply with the air-tight or airless cleaning system requirements. [District Rule 4662] Federally Enforceable Through Title V Permit
- 6. The equipment shall be operated in accordance with the manufacturer's specifications and operated with a door or other pressure sealing apparatus that is in place during all cleaning and drying cycles. [District Rule 4662] Federally Enforceable Through Title V Permit
- 7. All associated pressure relief devices shall not allow liquid solvents to drain out. Spills during solvent transfer shall be wiped up immediately and handled in accordance with Rule 4662, Section 5.1.1.7. [District Rule 4662] Federally Enforceable Through Title V Permit
- 8. A differential pressure gauge shall be installed to indicate the sealed chamber pressure. [District Rule 4662] Federally Enforceable Through Title V Permit
- 9. The degreaser and any solvent-holding pans shall be conspicuously marked to show the maximum allowable solvent level. [District Rule 4662] Federally Enforceable Through Title V Permit
- 10. Equipment shall be operated and maintained and records maintained in accordance with Rule 4662 (Organic Solvent Degreasing Operations). [District Rule 4662] Federally Enforceable Through Title V Permit
- 11. Solvent usage for this degreaser, excluding solvent that is recycled or disposed of properly, shall not exceed 0.14 gal/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. VOC emissions from this degreaser shall not exceed 1.0 lb/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Operator shall maintain monthly records of solvent usage and type. The records shall be retained for at least five years and provided for District inspection upon request. [District Rules 1070 and 4662] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
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Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

C-2106-166-1 : Aug 1 2011 10 59AM - DEMARIS

14. The permittee shall maintain records on a monthly basis which show all of the following: the type of degreaser, the type of solvent and the VOC content of solvent as used, the solvent initial boiling point, the volume of solvent used, the volume of make-up solvent added, the volume of solvent removed for recycling or disposal purposes, and acceptable disposal methods. [District Rule 4662, 6.1.1] Federally Enforceable Through Title V Permit

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-186-1: Aug 1 2011 10:59AM - DEMARISF

PERMIT UNIT: C-2106-167-1 **EXPIRATION DATE:** 04/30/2016

EQUIPMENT DESCRIPTION:

SQUADRON AIRCRAFT CORROSION CONTROL AND MAINTENANCE COATING OPERATION WITH HVLP SPRAY GUN(S) AND AN ENCLOSED GUN CLEANER (HANGAR C, BLDG 180)

PERMIT UNIT REQUIREMENTS

- 1. Coating of aerospace parts not attached to the aircraft, metal parts, or wood products shall be done using brush, dip, roll coating application equipment. If spray coating equipment is used (except when coating aerospace parts attached to the aircraft), coating shall be done in paint spray booths (permit units C-2106-39 and -149). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The permittee shall maintain monthly and annual summaries of total VOC emissions from all squadron corrosion control and maintenance coating operations. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The coating operation shall comply with Rule 4601 (Architectural), 4603 (Metal Parts and Products), 4605 (Aerospace Assembly or Components), or 4606 (Wood Products), depending on item being coated. [District Rules 4601, 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. In permit units C-2106-151, -153 through -157, and -167 the Permittee shall use no more than 34 gal/yr of each of the following aerospace coatings: PRF-85582 Polyamide Epoxy Primer, TT-P-2760 Low Infrared (IR) Primer, and C-83445 Rain Erosion Topcoat. [District Rule 4102]
- 6. In permit units C-2106-151, -153 through -157, and -167 the Permittee shall use no more than 17 gal/yr of each of the following aerospace coatings: Caap FP-070 Conformal Coating and Courtalds Polyol PR-2414 Low Observability Coating. [District Rule 4102]
- 7. Permittee shall maintain monthly and annual summaries of the cumulative amounts of each type of aerospace coating and solvent applied in permit units C-2106-151, -153 through -157, and -167. [District Rule 4102]
- 8. Emissions from this unit shall not exceed either of the following limits: 63.2 lb-VOC/day or 27.0 lb-PM10/day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Emissions from all squadron coating operations (C-2106-117 through '127, '151, '153 through '157, and '167), shall not exceed either of the following limits: 254,334 lb-VOC/yr or 108,619 lb-PM10/yr based on a twelve month rolling average. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Only HVLP, electrostatic, electrodeposition, flow, roll, dip, brush coating, or continuous application equipment shall be used, and the application equipment shall be operated in accordance with the manufacturer's recommendations. [District Rules 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 11. Permittee shall demonstrate that HVLP guns manufactured prior to 1/1/96 operate between 0.1 and 10 psig air atomizing pressure, by manufacturer's published technical material or by use of a certified air pressure tip gauge. [District Rules 4603, 4605, and 4606] Federally Enforceable Through Title V Permit

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Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

Location: NAVAL AIR STA C-2106-167-1: Aug 1 2011 10.59AM - DEMARISF

- 12. All fresh or spent coatings, adhesives, catalysts, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rules 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 13. Cleaning activities that use solvents with a VOC content greater than 50 g/l (0.42 lb/gallon) shall be performed by one or more of the following methods: wipe cleaning; application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rules 4603 and 4606] Federally Enforceable Through Title V Permit
- 14. Permittee shall not use materials with a VOC content greater than 50 g/l (0.42 lb/gallon) for spray equipment clean-up unless an enclosed system or equipment proven to be equally effective is used for cleaning. [District Rules 4603 and 4606] Federally Enforceable Through Title V Permit
- 15. VOC content of solvents used shall not exceed any of the following limits: product cleaning during manufacturing process or surface preparation for coating application: 50 g/l (0.42 lb/gal), repair and maintenance cleaning: 50 g/l (0.42 lb/gal), and cleaning of coating application equipment: 550 g/l (4.6 lb/gal). [District Rules 4603 and 4606] Federally Enforceable Through Title V Permit
- 16. VOC content of any coatings as applied, excluding water and exempt compounds, used for any metal parts or product shall not exceed any of the following limits, except as allowed elsewhere in this permit: baked coating 275 g/l (2.3 lb/gal), air-dried coating: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of more than 45.6 centistokes at 78 øF or an average dry-film thickness of greater than 2.0 millimeters: 340 g/l (2.8 lb/gal), air-dried dip coating of steel joists with coating viscosity, as applied, of less than or equal to 45.6 centistokes at 78 øF or an average dry-film thickness of less than or equal to 2.0 millimeters: 400 g/l (3.32 lb/gal). [District Rule 4603] Federally Enforceable Through Title V Permit
- 17. VOC content of baked specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 360 g/l (3.0 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 360 g/l (3.0 lb/gal), high gloss: 360 g/l (3.0 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 360 g/l (3.0 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 360 g/l (3.0 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603] Federally Enforceable Through Title V Permit
- 18. VOC content of air-dried specialty coatings as applied, excluding water and exempt compounds, used for metal parts or product shall not exceed any of the following limits: camouflage 420 g/l (3.5 lb/gal), extreme performance: 420 g/l (3.5 lb/gal), heat resistant: 420 g/l (3.5 lb/gal), high gloss: 420 g/l (3.5 lb/gal), high performance architectural: 420 g/l (3.5 lb/gal), high temperature: 420 g/l (3.5 lb/gal), metallic topcoat: 420 g/l (3.5 lb/gal), pretreatment wash primer: 420 g/l (3.5 lb/gal), silicone release: 420 g/l (3.5 lb/gal), solar absorbant: 420 g/l (3.5 lb/gal), and solid film lubricant: 880 g/l (7.3 lb/gal). [District Rule 4603] Federally Enforceable Through Title V Permit
- 19. VOC content of aerospace coatings as applied, excluding water and exempt compounds, used for aerospace components shall not exceed any of the limits listed in section 5.1, Table 1 of Rule 4605. [District Rule 4605] Federally Enforceable Through Title V Permit
- 20. Permittee shall not use materials with a VOC content greater than or equal to 200 g/l (1.67 lb/gal) as applied or with a VOC composite vapor pressure greater than 45 mmHg (0.87 psia) at 68øF, for aerospace surface cleaning, cleanup, or jet engine or rocket engine gas path cleaning or flushing, excluding stripping coatings or cleaning coating application equipment. [District Rule 4605] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
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Facility Name: NAS LEMOORE Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-167-1: Aug 1 2011 10 59AM – DEMARISF

- 21. Permittee shall not use VOC-containing materials to clean spray equipment used for the application of aerospace coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use. [District Rule 4605] Federally Enforceable Through Title V Permit
- 22. Permittee shall not use or specify for use within the District an aerospace coating stripper with a VOC content greater than or equal to 300 g/l (2.5 lb/gal) as applied or with a VOC composite vapor pressure of greater than 9.5 mmHg (0.18 psia) at 68 øF. [District Rule 4605] Federally Enforceable Through Title V Permit
- 23. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: clear topcoat 275 g/l (2.3 lb/gallon), filler 275 g/l (2.3 lb/gallon), high-solids stains 240 g/l (2.0 lb/gallon), ink 500 g/l (4.2 lb/gallon), mold-seal coating 750 g/l (6.3 lb/gallon), multi-colored coating 275 g/l (2.3 lb/gallon), pigmented coating 275 g/l (2.3 lb/gallon), sanding sealer 275 g/l (2.3 lb/gallon). [District Rule 4606] Federally Enforceable Through Title V Permit
- 24. VOC content of coatings as applied, excluding water and exempt compounds, used for wood product, shall not exceed any of the following limits: low-solids stain 120 g/l (1.0 lb/gallon), stripper 350 g/l (2.9 lb/gallon). [District Rule 4606] Federally Enforceable Through Title V Permit
- 25. VOC content of strippable booth coating shall not exceed 450 g/l (3.8 lb/gallon) as applied, excluding water and exempt compounds. [District Rule 4606] Federally Enforceable Through Title V Permit
- 26. Permittee shall maintain daily records of the following: quantity and type of coatings and solvents used, mix ratios of volume of components added to each coating, volume of coatings applied, VOC content of each coating as applied, and VOC content of each solvent or stripper. [District Rules 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 27. Permittee shall keep the following records for solvent cleaning activities: manufacturers product data sheet or MSDS of solvents used, VOC content of solvents in g/l or lb/gal, and the type of cleaning activity for which each solvent is used. [District Rules 4603, 4605, and 4606] Federally Enforceable Through Title V Permit
- 28. Permittee shall maintain records to support that the following aerospace coatings have been specified for their intended application: adhesion promoter, antichafe coating, electric/radiation effect, fuel tank adhesive, high temperature coating, impact resistant coating, optical anti-reflective coating, rain erosion resistant wing coating. [District Rule 4605] Federally Enforceable Through Title V Permit
- 29. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rules 4603, 4605, and 4606] Federally Enforceable Through Title V Permit

C-2106-167-1 : Aug 1 2011 10.59AM - DEMARIS

PERMIT UNIT: C-2106-168-1

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

METAL PARTS AND PRODUCTS POWDER COATING OPERATION WITH ELECTROSTATIC SPRAY GUN(S), OPEN FACED POWDER COATING BOOTH WITH PULSE JET CARTRIDGE BAGHOUSE, 1.2 MMBTU/HR NATURAL GASFIRED CURING OVEN WITH A 1.2 MMBTU/HR ECLIPSE MODEL 160 AH BURNER, AND 1.9 MMBTU/HR NATURAL GAS-FIRED BURNOUT OVEN WITH A 1.9 MMBTU/HR ECLIPSE MODEL J121A-3 BURNER

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 4. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. The curing and burnout ovens shall only be fired on PUC-regulated natural gas. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. A non-resettable hour meter to record the hours of operation for each of the curing and burnout oven shall be installed, utilized and maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- Only electrostatic or equivalent coating application equipment shall be used, and the application equipment shall be
 operated in accordance with the manufacturer's recommendations. [District Rule 4603] Federally Enforceable Through
 Title V Permit
- 8. All coating shall be conducted in booth with filters in place and fan(s) operating. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Maximum hours of operation for the curing oven shall not exceed 8 hr/day or 260 days/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Maximum hours of operation for the burnout oven shall not exceed 8 hr/day or 260 days/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Emissions from the natural gas-fired curing oven shall not exceed any of the following limits: 0.1 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Emissions from the natural gas-fired burnout oven shall not exceed any of the following limits: 0.071 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 22011 Federally Enforceable Through Title V Permit
- 13. Emissions from the spray booth shall not exceed 0.2 lb-PM10/day or 50 lb-PM10/year. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001

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- 14. Powder coating use shall not exceed 320 lb/day or 83,200 lb/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Powder coating operation shall be limited to polyester resin powder coating or other District-approved powder coating materials. [District Rules 2201 and 4603] Federally Enforceable Through Title V Permit
- 16. Powder coating material shall not contain VOC's. Manufacturer's Material Safety Data Sheets may be used to confirm the VOC content of the powder coating. [District Rules 2201 and 4603] Federally Enforceable Through Title V Permit
- 17. Permittee shall maintain records of daily and annual hours of operation of the curing and burnout oven. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Permittee shall maintain daily records of quantity and type of powder coating used. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 19. All fresh or spent coatings, thinners and solvents shall be stored in closed containers. Solvent laden cloth or paper shall be stored and disposed in closed non-absorbent containers. [District Rule 4603] Federally Enforceable Through Title V Permit
- 20. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-2106-170-0 EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

TRANSPORTABLE LPG/PROPANE-FUELED MOBILE AIRCRAFT FIRE TRAINING DEVICE (MAFTD)

PERMIT UNIT REQUIREMENTS

- 1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 3. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
- 4. The fire training operation shall be fired on LPG gas fuel (propane) only. [District Rule 2201]
- 5. The combined LPG gas consumption from units C-2106-131 and -170 shall not exceed 27,800 gallons per year. [District Rule 2201]
- LPG gas consumption shall not exceed 600 gallons per day. [District Rule 2201]
- 7. Emissions shall not exceed any of the following limits: 21.45 lb NOx/1000 gal, 0.094 lb-SOx/1000 gal, 9.9 lb PM10/1000 gal, 36.43 lb CO/1000 gal, or 28.62 lb VOC/1000 gal. [District Rule 2201]
- The MAFTD shall be equipped with a non-resettable fuel flow metering device. [District NSR Rule and 2520, 9.3.2]
- Permittee shall maintain daily and annual records of the amount of LPG used in the MAFTD. The amount of LPG used shall be taken from the non-resettable fuel flow meter. [District Rules 2201 and 2520, 9.4.2]
- 10. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070 and 2520, 9.4.2]

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: NAS LEMOORE

Location: NAVAL AIR STATION LEMOORE, LEMOORE, CA 93246-5001 C-2106-170-0 Aug 1 2011 10 59AM - DEMARISF