



OCT 24 2011

Homer Emerson Taft Production Company PO Box 1277 Taft, CA 93268

Notice of Preliminary Decision - Title V Permit Renewal Re:

District Facility # S-1234

**Project # 1094733** 

Dear Mr. Emerson:

Enclosed for your review and comment is the District's analysis of the application to renew the Federally Mandated Operating Permit for Taft Production Company for its Kitty Litter Manufacturing Operation at 950 N Petroleum Club Road, Taft, California.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. Please submit your written comments on this project within the 30-day comment period which begins on the date of publication of the public notice.

Thank you for your cooperation in this matter. If you have any questions regarding this matter, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

David Warner

Director of Permit Services

DW: RE/cm

**Attachments** 

Seved Sadredin Executive Director/Air Pollution Control Officer





OCT 24 2011

Gerardo C. Rios, Chief Permits Office (AIR-3) U.S. EPA - Region IX 75 Hawthorne St. San Francisco, CA 94105

Re: Notice of Preliminary Decision – Title V Permit Renewal

District Facility # S-1234

Project # 1094733

Dear Mr. Rios:

Enclosed for your review and comment is the District's analysis of the application to renew the Federally Mandated Operating Permit for Taft Production Company for its Kitty Litter Manufacturing Operation at 950 N Petroleum Club Road, Taft, California.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. Please submit your written comments on this project within the 45-day comment period which begins on the date of publication of the public notice.

Thank you for your cooperation in this matter. If you have any questions regarding this matter, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

David Warner

Director of Permit Services

DW: RE/cm

**Attachments** 

Seyed Sadredin

Executive Director/Air Pollution Control Officer

Northern Region

4800 Enterprise Way Modesto, CA 95356-8718 Tel: (209) 557-6400 FAX: (209) 557-6475 Central Region (Main Office)

1990 E. Gettysburg Avenue Fresno, CA 93726-0244 Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region 34946 Flyover Court Bakersfield, CA 93308-9725 Tel: 661-392-5500 FAX: 661-392-5585 -





OCT 24 2011

Mike Tollstrup, Chief Project Assessment Branch Air Resources Board P O Box 2815 Sacramento, CA 95812-2815

Re: Notice of Preliminary Decision - Title V Permit Renewal

District Facility # S-1234

**Project # 1094733** 

Dear Mr. Tollstrup:

Enclosed for your review and comment is the District's analysis of the application to renew the Federally Mandated Operating Permit for Taft Production Company for its Kitty Litter Manufacturing Operation at 950 N Petroleum Club Road, Taft, California.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. Please submit your written comments on this project within the 30-day comment period which begins on the date of publication of the public notice.

Thank you for your cooperation in this matter. If you have any questions regarding this matter, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

David Warner

**Director of Permit Services** 

DW: RE/cm

**Attachments** 

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Northern Region 4800 Enterprise Way Modesto, CA 95356-8718 Tel: (209) 557-6400 FAX: (209) 557-6475 Central Region (Main Office) 1990 E. Gettysburg Avenue Fresno, CA 93726-0244 Tel: (559) 230-6000 FAX: (559) 230-6061 Southern Region 34946 Flyover Court Bakersfield, CA 93308-9725 Tel: 661-392-5500 FAX: 661-392-5585

### NOTICE OF PRELIMINARY DECISION FOR THE PROPOSED RENEWAL OF THE FEDERALLY MANDATED OPERATING PERMIT

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Air Pollution Control District solicits public comment on the proposed renewal of the Federally Mandated Operating Permit to Taft Production Company for its Kitty Litter Manufacturing Operation at 950 N Petroleum Club Road, Taft, California.

The District's analysis of the legal and factual basis for this proposed action, #1094733. available is for public inspection http://www.valleyair.org/notices/public notices idx.htm and the District office at the address below. There are no emission changes associated with this proposed action. This will be the public's only opportunity to comment on the specific conditions of the proposed renewal of the Federally Mandated Operating permit. If requested by the public, the District will hold a public hearing regarding issuance of this renewed permit. For additional information, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500. Written comments on the proposed renewed permit must be submitted within 30 days of the publication date of this notice to DAVID WARNER, DIRECTOR OF PERMIT SERVICES, SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 1990 E. GETTYSBURG AVE, FRESNO, CALIFORNIA 93726-0244.

### TITLE V PERMIT RENEWAL EVALUATION

Non-metallic mineral processing facility

Engineer: Richard Edgehill

**Date:** October 18, 2011

Facility Number: S-1234

Facility Name: Taft Production Company

Mailing Address: PO Box 1277

Taft CA 93268

Contact Name: Homer Emberson

Phone: (661) 765-7194 #135

Responsible Official: Homer Emberson

Title: Projects Manager

**Project #:** 1094733

Deemed Complete: September 17, 2009

### I. PROPOSAL

Taft Production Company (Taft) was issued a Title V permit on December 31, 2004. As required by District Rule 2520, the applicant is requesting a permit renewal. The existing Title V permit shall be reviewed and modified to reflect all applicable District and federal rules updated, removed, or added since the issuance of the initial Title V permit.

The purpose of this evaluation is to provide the legal and factual basis for all updated applicable requirements and to determine if the facility will comply with these updated requirements. It also specifically identifies all additions, deletions, and/or changes made to permit conditions or equipment descriptions.

### II. FACILITY LOCATION

Taft Production Company's non-metallic mineral processing facility is located at 950 N. Petroleum Club Road in Taft, CA (Section 28, Township 32S, Range 24E in Kern County).

### III. EQUIPMENT LISTING

A detailed facility printout listing all permitted equipment at the facility is included as **Attachment I**.

### IV. GENERAL PERMIT TEMPLATE USAGE

The applicant is requesting to use the following model general permit Templates:

### A. Template SJV-UM-0-3 Facility Wide Umbrella

The applicant has requested to utilize Template No. SJV-UM-0-3, Facility Wide Umbrella. Based on the information submitted in the Template Qualification Form, the applicant qualifies for the use of this template.

### V. SCOPE OF EPA AND PUBLIC REVIEW

Certain segments of the proposed Renewed Operating Permit are based on model general permit templates that have been previously subject to EPA and public review. The terms and conditions from the model general permit templates are included in the proposed permit and are not subject to further EPA and public review.

For permit applications utilizing model general permit templates, public and agency comments on the District's proposed actions are limited to the applicant's eligibility for model general permit template, applicable requirements not covered by the model general permit template, and the applicable procedural requirements for issuance of Title V Operating Permits.

The following permit conditions, including their underlying applicable requirements, originate form model general permit templates and are not subject to further EPA or public review.

Conditions 3 through 42 of the requirements for permit unit S-1234-0-2 are from template SJV-UM-0-3.

### VI. FEDERALLY ENFORCEABLE REQUIREMENTS

### A. New Rules and Rules Updated Since December 31, 2004

- District Rule 2020, Exemptions, (amended August 18, 2011)
- District Rule 2201, New and Modified Stationary Source Review Rule (amended April 21, 2011)
- District Rule 4101, Visible Emissions (amended February 17, 2005)
- District Rule 4309, <u>Dryers, Dehydrators, and Ovens</u> (Adopted December 15, 2005) - **NEW**
- 40 CFR 60 Subpart OOO <u>Standards of Performance for Nonmetallic Mineral Processing Plants (e-CFR 10-14-11)</u>

### B. Rules Not Updated Since December 31, 2004

- District Rule 1080, Stack Monitoring (amended December 17,1992)
- District Rule 1081, Source Sampling (amended December 16,1993)
- District Rule 2010, Permits Required (amended December 17, 1992)
- District Rule 2031, Transfer of Permits (amended December 17, 1992)
- District Rule 2070, <u>Standards for Granting Applications</u> (amended December 17, 1992)
- District Rule 2080, Conditional Approval (amended December 17, 1992)
- District Rule 2520, <u>Federally Mandated Operating Permits</u> (amended June 21, 2001)
- District Rule 4001 New Source Performance Standards (Amended April 14, 1999)
- District Rule 4201, <u>Particulate Matter Concentration</u> (amended December 17, 1992)
- District Rule 4202, <u>Particulate Matter Emission Rate</u> (amended December 17, 1992)

- District Rule 4301 -Fuel Burning Equipment (Amended December 17, 1992)
- District Rule 4801, <u>Sulfur Compounds</u> (amended December 17, 1992)
- 40 CFR Part 64 Compliance Assurance Monitoring (CAM)

### VII. REQUIREMENTS NOT FEDERALLY ENFORCEABLE

For each Title V source, the District issues a single permit that contains the Federally Enforceable requirements, as well as the District-only requirements. The District-only requirements are not a part of the Title V Operating Permits. The terms and conditions that are part of the facility's Title V permit are designated as "Federally Enforceable Through Title V Permit."

For this facility, the following are not federally enforceable and will not be discussed in further detail:

- District Rule 1100, <u>Equipment Breakdown</u> (amended December 17,1992)
- District Rule 1160, Emission Statements (adopted November 18, 1992)
- District Rule 2040, <u>Applications</u> (amended December 17, 1992)
   District Rule 4102, Nuisance

Condition #1 of permit unit S-1234-0-2 is based on District Rule 4102 and will therefore not be discussed any further.

### VIII. PERMIT REQUIREMENTS

The purpose of this evaluation is to review changes to federally enforceable requirements; therefore, this compliance section will only address rules that have been amended or added since the issuance of the initial Title V permit.

### Recent NSR Project

ATCs S-1234-2-24, '-3-5, '-14-12, '-22-7, and '-26-0

Project S1234, 1110782 authorized modifications to four natural gas-fired dryers for compliance with Rule 4309. Two of the dryers (S-1234-2 and '-14) will be retrofitted with low NOx burners. A third dryer (S-1234-3) will be designated as a Dormant Emissions Unit (DEU). Conveying equipment listed on S-1234-3 will be removed from PTO S-1234-3 and listed on a new

permit unit (S-1234-26). Additionally, sulfur monitoring requirements listed on S-1234-2, '-14, and '-22 were deleted as the facility dryers combust only PUC-utility natural gas or commercial propane.

### A. District Rule 2020 - Exemptions

District Rule 2020 lists equipment which is specifically exempt from obtaining permits and specifies recordkeeping requirements to verify such exemptions. The amendments to this rule do not have any effect on current permit requirements and will therefore not be addressed in this evaluation.

### B. District Rule 2201 - New and Modified Stationary Source Review Rule

District Rule 2201 has been amended since this facility's initial Title V permit was issued. This Title V permit renewal does not constitute a modification per section 3.25, defined as an action including at least one of the following items:

- 1) Any change in hours of operation, production rate, or method of operation of an existing emissions unit, which would necessitate a change in permit conditions.
- 2) Any structural change or addition to an existing emissions unit which would necessitate a change in permit conditions. Routine replacement shall not be considered to be a structural change.
- 3) An increase in emissions from an emissions unit caused by a modification of the Stationary Source when the emissions unit is not subject to a daily emissions limitation.
- 4) Addition of any new emissions unit which is subject to District permitting requirements.
- 5) A change in a permit term or condition proposed by an applicant to obtain an exemption from an applicable requirement to which the source would otherwise be subject.

Therefore, the updated requirements of this rule are not applicable at this time.

### C. District Rule 4101 - Visible Emissions

District Rule 4101 prohibits the discharge of any air contaminant for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker in shade as that designated as No. 1 on the Ringelmann Chart; or is of such opacity as to obscure an observer's view to a degree equal to or

greater than the smoke described in Section 5.1 of Rule 4101. The rule was amended in February 17, 2005.

### a. S-1234-0-2 – Facility-Wide Requirements

• Condition 24 on the proposed permit assures compliance with the requirements of this rule.

The requirements of District Rule 4101 apply to all units at the facility so they are included in the facility-wide permit. The units are subject to stricter NSR and NSPS standards for opacity. Therefore compliance is assured.

### E District Rule 4309, <u>Dryers, Dehydrators, and Ovens</u> - NEW

There are outstanding ATCs for the three dryers S-1234-2, '-3, and '-14 to bring them into compliance with Rule 4309. ATC conditions addressing the rule requirements are listed in the table below.

Rule 4309 requirements listed as ATC conditions

Unit	Equipment	Rule 4309 Conditions
S-1234-2	DRYING/MILLING/STORAGE OPERATION	ATC '-2-24 Conditions 29-33 (NSR limits, Startup Shutdown), Conditions #41-44 (monitoring), Conditions # 51-54 (Source Testing)
S-1234-3	DRYING/SCREENING/MILLING OPERATION #2 INCLUDING ROTARY DRYER WITH 25 MMBTU/HR GAS-FIRED BURNER ASSEMBLY, TWO BELT CONVEYORS, AND TWO FEED ELEVATORS	ATC '-3-5 DEU Conditions
S-1234-14	AGRICULTURAL CHEMICALS/MINERALS DRYING & STORAGE OPERATION	ATC '-14-12 Conditions 20-24 (NSR limits, Startup Shutdown), Conditions #42-45 (monitoring), Conditions # 48-51 (Source Testing)
S-1234-22	CAT LITTER PAINTING OPERATION INCLUDING: ONE BUCKET ELEVATOR, ONE PAINT MIXER, ONE 0.4 MMBTU/HR NATURAL GAS FIRED DRYER, ONE EXHAUST FAN, AND ONE CONVEYOR	

### F. CFR 60 Subpart OOO, Standards of Performance for Nonmetallic Mineral Processing Plants

Units '-13 through '-17, '-19, '-20, and '-22 commenced construction, reconstruction, or were modified as defined in 40 CFR 60 Subpart OOO after August 31, 1983 and are therefore affected facilities subject to the requirements

of 40 CFR 60 Subpart OOO. The remaining units at the facility (S-1234-1, -2, -3, -4, -6, -8, -12, and -18) have not commenced construction, reconstruction, or were not modified as defined in 40 CFR 60 Subpart OOO after August 31, 1983 and are therefore not subject to 40 CFR 60 Subpart OOO requirements at this time.

Section 60.670 states that the provisions of this subpart are applicable to the following affected facilities in fixed or portable nonmetallic mineral processing plants: each crusher, grinding mill, screening operation, bucket elevator, belt conveyor, bagging operation, storage bin, enclosed truck or railcar loading station.

Section 60.672 provides standards for particulate matter. Section 60.672 (a) prohibits owner and operators from discharging into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which:

- (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); and
- (2) Exhibit greater than 7 percent opacity, unless the stack emissions are discharged from an affected facility using a wet scrubbing control device. Facilities using a wet scrubber must comply with the reporting provisions of §60.676 (c), (d), and (e).

Section 60.672(b) prohibits owner and operators from discharging into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity, except as provided in paragraphs (c), (d), and (e) of the Section.

Section 60.672(d) exempts truck dumping of nonmetallic minerals into any screening operation, feed hopper, or crusher from the requirements of this section.

Section 60.672(f) prohibits owner and operators from discharging into the atmosphere from any baghouse that controls emissions from only an individual, enclosed storage bin, stack emissions which exhibit greater than 7 percent opacity.

Section 60.675 specifies test methods to assure compliance.

The following condition (in strikeout text below) included on permits '-13-17, '-19, '-20, and '-22 is revised with the underlined wording below as the Subpart OOO requirements were changed since the last permit modification.

When testing for compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations may be reduced from 3 hours (thirty 6 minute averages) to 1 hour (ten 6 minute averages) only if the following conditions apply: (i) There are no individual readings greater than 10 percent opacity; and (ii) There are no more than 3 readings of 10 percent for the 1 hour period. [40 CFR 60.675(c)(3)] Y

When determining compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations must be 30 minutes (five 6-minute averages). [40 CFR 60.675(c)(3)] Y

Section 60.676 requires the owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance with the standards set forth in this subpart.

### 10.40 CFR Part 64-CAM

40 CFR Part 64 requires Compliance Assurance Monitoring (CAM) for units that meet the following three criteria:

- 1) the unit must have an emission limit for the pollutant;
- 2) the unit must have add-on controls for the pollutant; these are devices such as flue gas recirculation (FGR), baghouses, and catalytic oxidizers; and
- 3) the unit must have a pre-control potential to emit of greater than the major source thresholds.

CAM requirements for PM10 control by fabric dust collectors and venturi scrubbers were addressed in the Final Engineering Evaluation for the initial Title V PTO (Final Decision Date 12-20-04). There are no NOx and VOC add-on control devices. Appropriate conditions were added to the permits. There have been no changes to CAM requirements for the facility since 12-20-04. Continued compliance is expected.

### IX. PERMIT SHIELD

A permit shield legally protects a facility from enforcement of the shielded regulations when a source is in compliance with the terms and conditions of the Title V permit. Compliance with the terms and conditions of the Operating Permit is considered compliance with all applicable requirements upon which those conditions are based, including those that have been subsumed.

Conditions 41 through 43 on the proposed permit S-1234-0-2 are existing permit shields granted to the facility.

### **PERMIT CONDITIONS** X.

See Attachment A - Draft Renewed Title V Operating Permit.

#### **ATTACHMENTS** XI.

- A. Draft Renewed Title V Operating Permit
- Previous Title V Operating Permit
  Detailed Facility List B.
- C.

### ATTACHMENT A

Draft Renewed Title V Operating Permit

FACILITY: S-1234-0-2

EXPIRATION DATE: 03/31/2009

### **FACILITY-WIDE REQUIREMENTS**

- 1. {118} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 2. The owner or operator shall not release or discharge into the atmosphere from any single source operation, dust, fumes, or total suspended particulate matter emissions in excess of 0.1 grain per cubic foot of gas at dry standard conditions, as determined by the test methods in Section 4.0 of District Rule 4201 (amended December 17, 1992). [District Rule 4201. 3.0] Federally Enforceable Through Title V Permit
- 3. {4362} The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- 4. {4363} The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- 5. {4364} The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- 6. {4365} Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
- 7. {4366} The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.9.1 and 9.13.1] Federally Enforceable Through Title V Permit
- 8. {4367} A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- 9. {4368} Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIRENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Pelmit to Oberate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: TAFT PRODUCTION COMPANY

ocation: 950 N PETROLEUM CLUB ROAD, TAFT, CA

S-1234-0-2 : Oct 18 2011 B:55AM - EDGEHILI

- 10. {4369} The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 11. {4370} The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 12. {4371} The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
- 13. {4372} Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 14. {4373} If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 15. {4374} It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
- 16. {4375} The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 17. {4376} The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 18. {4377} The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 19. {4378} The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
- 20. {4379} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 21. {4380} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 22. {4381} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA 5-1234-0-2; Oct 19 2011 9:55AM - EDGEHILR

- 23. {4382} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
- 24. {4383} No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
- 25. {4384} No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 26. {4385} All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 27. {4386} The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
- 28. {4387} With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 29. {4388} If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 30. {4389} If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
- 31. {4390} Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit
- 32. {4391} Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit
- 33. {4392} An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit
- 34. {4393} Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit
- 35. {4394} Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8061 and Rule 8011] Federally Enforceable Through Title V Permit

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Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA 8-1234-0-2: Oct 18 2011 8:55AM - EDGEHILR

- 36. {4395} Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rule 8071 and Rule 8011] Federally Enforceable Through Title V Permit
- 37. {4396} Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit
- 38. {4397} The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 39. {4398} The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
- 40. {4399} When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
- 41. {4400} Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), Rule 111 (Kern, Tulare, Kings), and Rule 202 (Fresno, Kern, Tulare, Kings, Madera, Stanislaus, Merced, San Joaquin). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 42. {4401} Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601 (12/17/09); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 43. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the applicable requirements of SJVUAPCD Rule 4201 (amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 44. On December 31, 2004, the initial Title V permit was issued. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report are based upon this initial permit issuance date, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

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Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA s-1234-0-2: Od 16 2011 8:55AM - EDGEHILR

**PERMIT UNIT: S-1234-1-6** 

SECTION: 28 TOWNSHIP: 328 RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

PRIMARY CRUSHING/SCREENING/CONVEYING & STORAGE OPERATION



### PERMIT UNIT REQUIREMENTS

- 1. Operation shall include feed hopper, three conveyors, four elevators, two mills, four silos, one screen, Cyclonaire minipot pneumatic conveying system, and Ultra reverse-pulse fabric collector (shared with S-1234-2, '-3, and '-12) with differential pressure gauge. [District Rule 2010] Federally Enforceable Through Title V Permit
- 2. Unloading spillage shall be minimized to prevent fugitive dust. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Fabric collector shall operate whenever process equipment is operated. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Ventilation system shall be adjusted and maintained to prevent visible emissions from equipment ventilated. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Fines from screens and fabric collector shall be conveyed, via closed systems only to fines silo ventilated to fabric collector. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Other process equipment besides feed hopper, conveyors, elevators, mills, silos, screen, mini-pot pneumatic conveying system, and Ultra reverse-pulse fabric collector shall not be a source of fugitive emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. All screen seals and ductwork joints shall be maintained in a manner preventing the entrainment of fugitive particulate matter emissions into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Total particulate matter (PM10) emissions from fabric collector serving permit unit # S-1234-1, '-2, '-3, and '-12 shall not exceed 1.5 lb per hour. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 9. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 10. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2; and 40 CFR 64] Federally Enforceable Through Title V Permit
- 11. Dust collection systems shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
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Facility Name: TAFT PRODUCTION COMPANY
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- 12. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 13. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 14. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 15. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 16. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 17. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

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Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

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**PERMIT UNIT: S-1234-2-23** 

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

DRYING/MILLING/STORAGE OPERATION

### PERMIT UNIT REQUIREMENTS

- Operation shall include feed conveyor C4; feed elevator E4, E6, E8-E13; bucket elevator E16; screens S2, S4; mills M3, M5; conveyors C7; C20-C22; dryer D1; 3 silos T5-T7; fabric collector DC-2; screenhouse B9; and venturi scrubber SV2. [District NSR Rule] Federally Enforceable Through Title V Permit
- Screenhouse B9 shall include 9 screens S6-S14, 4 mills M7-M10, and 6 conveyors C9-C14; all vented to Jamac Fabric Collector DC 2. [District NSR Rule] Federally Enforceable Through Title V Permit
- The 35 MMBtu/hr natural gas/propane-fired fluidized bed dryer D1 shall include piping for reprocessing of ore material, and dryer exhaust shall be vented to venturi scrubber SV-2. [District NSR Rule] Federally Enforceable Through Title V Permit
- The total fuel usage shall be limited to 720,000 scf per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Screens S2, S4; conveyors C7, C20-C22; mills M3, M5; and elevator E6 shall be vented to Ultra reverse-pulse fabric collector DC-1 (shared with S-1234-1, '-3, and '-12) [District NSR Rule] Federally Enforceable Through Title V Permit
- If Jamac fabric collector DC-2 is inoperable, screenhouse B9 shall be shut down. [District NSR Rule] Federally Enforceable Through Title V Permit
- Exhaust fan on Jamac fabric collector DC-2 shall be equipped with an electric motor with rating not to exceed 100 hp. [District NSR Rule] Federally Enforceable Through Title V Permit
- Exhaust outlet for fluidized bed dryer D1 shall be vented solely to venturi scrubber (SV-2) equipped with mist eliminator. [District NSR Rule] Federally Enforceable Through Title V Permit
- Venturi scrubber SV-2 shall operate whenever fluidized bed dryer D1 is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. There shall be 8 in. dia. free-flow piping from bucket elevator at tank T7 to screen S14 for reprocessing ore. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. All ventilation ductwork shall have capped pitot ports for measurement of internal fluid velocities. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Duct velocities of ductwork serving screens S6-S14 shall be maintained at no less than 3,900 ft/min. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Jamac fabric collector, DC-2 shall ventilate 25,800 cfm from screenhouse. [District NSR Rule] Federally Enforceable Through Title V Permit

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- 14. There shall be no visible emissions greater than 5% opacity at any screenhouse ventilation point. [District NSR Rule] Federally Enforceable Through Title V Permit
- 15. Product in packaging room storage tanks shall not be cleaned (i.e., 25 hp Sutorbuilt Blower will not operate) unless it contains more than 2% fines (less than 40 mesh particles). [District NSR Rule] Federally Enforceable Through Title V
- 16. Only one packaging tank shall be cleaned at a time. [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. Vacuum system for reprocessing of product will only handle milled and screened final product (cat litter). [District NSR Rule] Federally Enforceable Through Title V Permit
- 18. Maximum emission rate of particulate matter 10 microns and smaller (PM10) from Jamac fabric collector shall not exceed 2.55 lb/hr. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 19. Maximum emission rate of PM10 from Venturi Scrubber #2 shall not exceed 7.37 lb/hr. [District NSR Rule, and District Rules 4202, 4.0 and 4301, 5.2] Federally Enforceable Through Title V Permit
- 20. Emission rates for combustion of natural gas in fluidized bed dryer shall not exceed any of the following limits: 0.0006 lb-SOx/MMBtu (as SO2); 0.100 lb-NOx/MMBtu (as NO2); 0.0053 lb-VOC/MMBtu; 0.020 lb-CO/MMBtu. [District NSR Rule and 4301, 5.2] Federally Enforceable Through Title V Permit
- 21. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Kern County Rule 407] Federally Enforceable Through Title V Permit
- 22. This unit shall be fired only on propane/liquefied petroleum gas (LPG) with a sulfur content not exceeding 0.3 gr/100 ft3 (0.00016% by weight) or on natural gas with a sulfur content not exceeding 0.2 gr/100 ft3 (0.0007% by weight). [District Rules 2520, 9.1, 4301, 5.2, and 4801; and Kern County Rule 407] Federally Enforceable Through Title V Permit
- 23. The sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. In lieu of performing sulfur content testing for each fuel source, permittee may maintain records of supplier certifications for all natural gas and propane/LPG deliveries to demonstrate compliance with fuel sulfur limits. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 24. For testing purposes, the sulfur content of propane/LPG combusted in this unit shall be determined using ASTM method D 2784. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 25. For testing purposes, the sulfur content of any natural gas being combusted in this unit shall be determined using ASTM method D 1072, D 4084, or D 3246. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 26. The permittee shall maintain records of sulfur content of the fuel used. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 27. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 28. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 29. Dust collection systems shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged\material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit

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- 30. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 31. Scrubber pressure differential shall be observed and recorded at least daily during operation of the unit. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 32. If scrubber pressure differential is not within the proper range, corrective action shall be taken. Corrective action shall include inspecting scrubber and performing any neccessary repairs. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 33. Records of scrubber pressure differential observations shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 34. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 35. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 36. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 37. PM10 emissions from Jamac Fabric Collector DC 2 and venturi scrubber SV2 shall be source tested annually using EPA Method 201A in combination with EPA Method 202. Annual source tests shall be conducted at least 6 months after the previous annual source test but not more than 18 months after the previous annual source test. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 38. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 39. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 40. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 41. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 42. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4301. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 43. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4801 and Kern County Rule 407. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

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**PERMIT UNIT:** S-1234-3-4

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

DRYING/SCREENING/MILLING OPERATION #2 INCLUDING ROTARY DRYER WITH 25 MMBTU/HR GAS-FIRED

BURNER ASSEMBLY, TWO BELT CONVEYORS, AND TWO FEED ELEVATORS

### PERMIT UNIT REQUIREMENTS

- 1. Universal vibrating screen and roller mill shall vent to venturi scrubber #1. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Feed elevators, enclosed screen and roll mill shall be ventilated to Ultra reverse pulse fabric collector (shared with S-1234-1, '-2, and '-12). [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Unloading spillage shall be minimized to prevent fugitive dust emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Scrubber H2O supply shall have operational pressure gauge with pressure differential maintained above 8.5 inches W.C. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Particulate matter concentration at scrubber exhaust shall not exceed 0.027 grains/scf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 6. Process weight rate of dryer #2 shall not exceed 10.5 tons per hour. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 7. Ultra reverse pulse fabric collector (shared with S-1234-1, '-2, and '-12) shall operate whenever process equipment is operated. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Ventilation system serving feed conveying, elevating, screening and milling equipment shall be adjusted and maintained to prevent visible emissions from the ventilated equipment. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Fines from screen shall be conveyed via closed system only to fines silo listed on PTO #S-1234-1. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Particulate matter (PM10) emissions from this permit unit shall not exceed 5.32 lbm per hour. [District NSR Rule and District Rules 4301, 5.2 and 4202, 4.0] Federally Enforceable Through Title V Permit
- 11. Emissions from this permit unit shall not exceed any of the following limits: 0.015 lbm-SOx per hour; 3.50 lbm-NOx per hour; 0.075 lbm-VOC per hour; 0.425 lbm-CO per hour. [District NSR Rule and District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 12. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Kern County Rule 407] Federally Enforceable Through Title V Permit
- 13. This unit shall be fired only on propane/liquefied petroleum gas (LPG) with a sulfur content not exceeding 0.3 gr/100 ft3 (0.00016% by weight) or on natural gas with a sulfur content not exceeding 0.2 gr/100 ft3 (0.0007% by weight). [District Rules 2520, 9.1, 4301, 5.2, and 4801; and Kern County Rule 407] Federally Enforceable Through Title V Permit

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- 14. The sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. In lieu of performing sulfur content testing for each fuel source, permittee may maintain records of supplier certifications for all natural gas and propane/LPG deliveries to demonstrate compliance with fuel sulfur limits. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 15. For testing purposes, the sulfur content of propane/LPG combusted in this unit shall be determined using ASTM method D 2784, [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 16. For testing purposes, the sulfur content of any natural gas being combusted in this unit shall be determined using ASTM method D 1072, D 4084, or D 3246. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 17. The permittee shall maintain records of sulfur content of the fuel used. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 18. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 19. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 20. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 21. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 22. Scrubber pressure differential shall be observed and recorded at least daily during operation of the unit. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 23. If scrubber pressure differential is not within the proper range, corrective action shall be taken. Corrective action shall include inspecting scrubber and performing any neccessary repairs. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 24. Records of scrubber pressure differential observations shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 26. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 27. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 28. PM10 emissions from Ultra reverse pulse fabric collector and venturi scrubber #1 shall be source tested annually using EPA Method 201A in combination with EPA Method 202. Annual source tests shall be conducted at least 6 months after the previous annual source test but not more than Tamonths after the previous annual source test. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
  These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY OCATION: 950 N PETROLEUM CLUB ROAD, TAFT, CA -1234-3-4: Oa 18 2011 9:55AM -- EDGEHILR

- 29. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 30. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 31. The permittee shall maintain accurate records of hourly process weight. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 32. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 33. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 34. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4301. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 35. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4801 and Kern County Rule 407. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

S-1234-3-4 : Oct 18 2011 8:55AM -- EDGEHILR

**PERMIT UNIT:** S-1234-4-14

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

BAGGING & PACKAGING OPERATION; INCLUDING MAXIMUM OF 5 TRANSFER CONVEYORS, 3 ELEVATORS, 7

BAGGING UNITS AND 7 STORAGE SILOS T8-T14

### PERMIT UNIT REQUIREMENTS

- 1. Visible emissions from Mikro-Pulsaire fabric filter dust collector and Standard Havens fabric filter dust collectors serving bagging and packaging operation shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Visible emissions from any source operation associated with the permit unit shall not exceed 5% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Operation shall include ductwork connecting storage silos to Mikro-Pulsaire, Model 1305-8-20, fabric filter dust collector with 15 hp blower. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Operation shall include ductwork connecting bagging operations to Standard Havens Alpha/Mark I 100 hp fabric filter dust collection unit. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. All conveyors and elevators shall be enclosed and vented to a fabric filter dust collector. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Operation shall include ductwork from tanks T8 T14 to product receiver tank equipped with cyclone and baghouse. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Operation shall include a maximum of one 30 hp positive displacement blower. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Conveyors C-13 and C-14 shall transfer product from deduster units #D1 and D2 (#S-1234-21) to existing bucket elevators #E-12 and E-13. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. All ventilation ductwork shall have capped pitot ports for measuring internal velocities. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Mikro-Pulsaire fabric filter dust collector shall be equipped with 130 4-1/2 in. dia. x 8 ft. long dacron HCE filter bags. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Dust collected in fabric filter dust collectors shall be pneumatically transported to storage prior to truck loadout. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Vacuum system for reprocessing of product shall only handle milled and screened final product. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Material removed from fabric filter dust collectors shall be handled and disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. All filters shall be maintained in good working order. [District NSR Rule] Federally Enforceable Through Title V

PERMIT UNIT REPLIE MENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

\$-1234-4-14 ; Det 18 2011 9:55AM -- EDGEHILR

- 15. Particulate matter (PM10) emissions from Mikro-Pulsaire fabric filter dust collector shall not exceed 0.0089 gr/scf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 16. Ventilation system flowrate into Mikro-Pulsaire fabric collector shall not exceed 4,900 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. Particulate matter (PM10) emissions from Standard Havens fabric filter dust collector shall not exceed 0.0081 gr/scf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 18. Ventilation system flowrate into Standard Havens fabric filter dust collector shall not exceed 24,600 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. If visible emissions from the dust collectors equal or exceed 5% opacity, then PM10 emissions from the dust collectors shall be source tested to demonstrate compliance with emissions limits within 30 days of detecting excess visible emissions. Sample collection shall be District-witnessed and shall be performed by an independent laboratory. [District NSR Rule] Federally Enforceable Through Title V Permit
- 20. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 21. Official source test results and field data shall be submitted to the District within 60 days after collection. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 23. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 24. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 26. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 28. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 29. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 30. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY

Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA S-1234-4-14: Oct 16 2011 9:55AM - EDGEHILR

**PERMIT UNIT:** S-1234-6-10

SECTION: 28 TOWNSHIP: 328 RANGE: 24E

**EQUIPMENT DESCRIPTION:**MATERIAL RECLAIM SYSTEM



### PERMIT UNIT REQUIREMENTS

- 1. Primary processing line shall include the following equipment: pneumatic conveying system to transfer screening waste fines to waste storage silo, elevator, mechanical air separator, tailings silo, fines silo, and under-silo conveyor to bulk loadout conveyor. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Secondary processing line shall include the following equipment: 50 ton product storage tank, material elevator, and two "Series 80" Rotex screens. [District NSR Rule] Federally Enforceable Through Title V Permit
- Operation shall include provisions for the transfer of waste fines from the existing waste storage silo and tailings silo
  through the secondary material elevator for processing in the "Series 80" Rotex screens. [District NSR Rule] Federally
  Enforceable Through Title V Permit
- 4. All equipment except the mechanical air separator, waste storage silo, and tailings silo shall be vented to the custom fabricated fabric collector with 50 hp exhaust fan. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. All conveyors and elevators shall be enclosed and vented to a fabric filter dust collector. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Visible emissions from Custom Fabricated dust collector shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. The custom fabricated fabric collector shall be equipped with an operational differential pressure indicator, and during fabric collector operation read in the proper range specified by the manufacturer. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Fabric collector shall be maintained with a minimum filter area of 3,769 sq. ft. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Dust collected in Fabric Collector shall be conveyed to storage silo for truck load-out. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Each duct shall be equipped with accessible capped pitot port. [District Rule 1081] Federally Enforceable Through Title V Permit
- 11. Fabric collector exhaust stack shall be equipped with adequate provisions for stack sampling. [District Rule 1081] Federally Enforceable Through Title V Permit
- 12. Particulate matter (PM10) emissions from Custom Fabricated dust collector shall not exceed 0.00405 grain/dscf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 13. Ventilation system flowrate into Custom Fabricated dust collector shall not exceed 11,750 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT RED LIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

- 14. Fabric collector shall operate whenever process equipment is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 15. All filters shall be properly maintained and must be in place during the operation of process equipment. [District NSR Rule] Federally Enforceable Through Title V Permit
- 16. Material removed from dust collectors shall be handled and disposed of in a manner preventing entrainment into the atmosphere (less than 5% opacity). [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. The waste storage silo and tailings silo shall each be equipped with bin vent fabric filters. [District NSR Rule] Federally Enforceable Through Title V Permit
- 18. Visible emissions from any source operation associated with the permit unit shall not exceed 5% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. If visible emissions from the dust collectors equal or exceed 5% opacity, then PM10 emissions from the dust collectors shall be source tested to demonstrate compliance with emissions limits within 30 days of detecting excess visible emissions. Sample collection shall be District-witnessed and shall be performed by an independent laboratory. [District NSR Rule] Federally Enforceable Through Title V Permit
- 20. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 21. Official source test results and field data shall be submitted to the District within 60 days after collection. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 23. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 24. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 26. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 28. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 29. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UMT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide, Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY

Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA 8-1234-8-10: Oct 18 2011 . 9.55AM - EDGEHILR

30. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, (

**PERMIT UNIT:** S-1234-8-5

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

SCREENING, BAGGING, AND RAILCAR LOADOUT OPERATION



### PERMIT UNIT REQUIREMENTS

- 1. Screening operation shall include a maximum of one Rotex, model #82, dust-tight screener with 40 in. x 120 in. screen driven by a 3 hp motor. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Operation shall include a maximum of one 18 inch wide x 18 ft. long dust-tight belt conveyor covered with rubber sheeting. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Operation shall include a maximum of one 18 inch wide x 125 ft. long dust-tight belt conveyor covered with rubber sheeting. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Operation shall include a maximum of one dust-tight Universal, model #U3-1250, bucket elevator with 7.5 hp motor and 1250 cubic feet per hour capacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Operation shall include a maximum of one dust-tight storage tank measuring 8 ft. x 8 ft. x 21 ft. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Operation shall include a maximum of two St. Regis valve packers with integral dust collection capability. [District NSR Rule] Federally Enforceable Through Title V Permit
- Operation shall include a maximum of one dust-tight storage tank measuring 12 ft. x 37 ft. [District NSR Rule]
   Federally Enforceable Through Title V Permit
- 8. Operation shall include a pneumatic conveying system to transport collected dust to dust collectors. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Operation shall include a maximum of one dust-tight railcar loadout with dust pickup point. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. All equipment or systems installed or used to achieve compliance with the terms and conditions of this Permit to Operate shall be maintained in good working order and be operated as efficiently as possible to minimize air contaminant emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Material removed from dust collectors shall be handled in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. All filters shall be maintained in good working order. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Universal U#-1250 bucket elevator shall maintain a minimum ventilation rate of 350 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. Railcar loadout and tank T7 cleaning operation shall not operate simultaneously. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

- 15. Railcar loadout dust pick up vent shall be closed whenever tank T7 cleaning operation is conducted. [District NSR Rule] Federally Enforceable Through Title V Permit
- 16. Tank cleaning operation shall maintain a minimum ventilation rate of 1400 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. Particulate matter (PM-10) emissions for permit unit shall not exceed 0.0165 lb per ton of material processed. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 18. Production at this operation shall not exceed 960 tons per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. The permittee shall maintain accurate records of daily process weight. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 20. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 21. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 22. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 23. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 24. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 25. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 26. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 27. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 28. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY 950 N PETROLEUM CLUB ROAD, TAFT, CA

S-1234-8-5 : Oct 18 2011 8:56AM - EDGEHILR

**PERMIT UNIT:** S-1234-12-2

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

FINES TRUCK LOADOUT OPERATION INCLUDING RETRACTABLE, COAXIAL, TRUCK LOADOUT SPOUT VENTED

TO ULTRA REVERSE-PULSE FABRIC COLLECTOR SHARED WITH S-1234-1, '-2 AND '-3

### PERMIT UNIT REQUIREMENTS

Fabric collector shall operate whenever trucks are being loaded. [District NSR Rule] Federally Enforceable Through Title V Permit

- 2. Ventilation system shall be adjusted and maintained to prevent visible emissions from loadout spout, trucks, and fines silo listed on PTO #S-1234-1. [District NSR Rule] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 7. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 10. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQ These terms and condition

Facility Name: TAFT PRODUCTION COMPANY

950 N PETROLEUM CLUB ROAD, TAFT, CA

11. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA \$-1234-12-2: Oct 18 2011 9:58AM - EOGEHILR

**PERMIT UNIT: S-1234-13-8** 

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS RECEIVING & STORAGE OPERATION

# EXPIRATION DATE: 03/31/2009

### PERMIT UNIT REQUIREMENTS

- Operation shall include 20,550 cubic foot capacity raw ore storage silo #102 with Rees 29S wheel fan. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Operation shall include the following equipment shared with PTO #S-1234-20: hopper #101, belt conveyor #101, elevator #101, belt conveyor #102, belt conveyor #103, and #101 fabric collector, model 100S-2-20 with 7.5 hp motor. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. No more than 500 tons of material shall be received on any day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Minimum exhaust duct velocity shall be maintained at 3,840 fpm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Fabric collector #101 shall be operated whenever storage silos are in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. There shall be no detectable emissions except at truck receiving hopper and fabric collector #101. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Particulate matter emissions from belt conveyors and silo vent exhaust shall not exceed 0.058 grams/dscm. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 8. Operation of all equipment included with this permit unit shall not exceed 20 hours on any day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Fugitive particulate matter emissions from truck receiving hopper shall not exceed 2.50 lbm per hour. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 10. Particulate matter emissions from fabric collector #101 shall not exceed 0.34 lbm per hour. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 11. Accurate daily records of the amount & type of material received and the daily hours of operation shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District NSR Rule and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 12. If fabric collector exhibits visible emissions, then PM10 emissions from fabric collectors shall be tested to demonstrate compliance with emissions limits. Sample collection shall be District-witnessed and testing shall be by an independent laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
- 13. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Inforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
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- 14. The results of each source test, including field data and official test results, shall be submitted to the District within 60 days after collection. [District Rule 1081] Federally Enforceable Through Title V Permit
- 15. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 16. Except from truck dumping, owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 17. Visible emissions from dust collector #101 shall not exceed 7% opacity. [40 CFR 60.672(f)] Federally Enforceable Through Title V Permit
- 18. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 19. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in \(^1\) 60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 20. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages), [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 21. When determining compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations must be 30 minutes (five 6-minute averages), [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 22. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 23. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP<sup>0</sup>.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP<sup>0</sup>.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 24. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 26. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit

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- 28. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 29. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 30. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 32. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

**PERMIT UNIT:** S-1234-14-11

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS DRYING & STORAGE OPERATION

## EXPIRATION DATE: 03/3 1/2009

#### PERMIT UNIT REQUIREMENTS

- 1. Operation shall include two 5 hp belt conveyors #'s 104 & 105, fluidized bed dryer with 32 MMBtu/hr North American, model #479514, gas-fired burner with 25 hp blower, elevator #102, one roll mill #101, one cyclone #101, one screen, and two dried feed tanks #'s 103 & 104. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Operation shall include fabric collector #102 serving fluid-bed dryer #101 and cyclone #101. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Operation shall include U.S. Air Filtration, model 99, fabric collector #105, with 15 hp blower motor serving roll mill, screen, conveyor #105, elevator #102, ore storage tanks #103 and #104, and roll mill #107 listed on permit S-1234-15. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Burner shall be fired exclusively with PUC gas or "sweetened" propane as an alternate fuel. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Total heat input to burner shall not exceed 640 MMBtu/day regardless of fuel burned. [District NSR Rule] Federally Enforceable Through Title V Permit
- Exhaust duct flowrate to fabric collector #102 shall be maintained at no more than 28,000 scfm. [District NSR Rule]
   Federally Enforceable Through Title V Permit
- 7. Exhaust duct flowrate to fabric collector #105 shall be maintained at no more than 6,489 scfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Particulate matter (as PM10) emissions from fabric collector #102 shall not exceed 2.14 lb/hour. [District NSR Rule and District Rules 4202, 4.0 and 4301, 5.2] Federally Enforceable Through Title V Permit
- Particulate matter (as PM10) emissions from fabric collector #105 shall not exceed 0.22 lb/hour. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 10. Stack particulate matter (as PM10) concentration from fabric collector #102 shall not exceed 0.0089 grains/dscf (BACT requirement). [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 11. Stack particulate matter (as PM10) concentration from fabric collector #105 shall not exceed 0.004 grains/dscf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 12. Emissions from fabric collector #102 shall not exceed any of the following limits: 4,27 lb-NOx/hr; 0.033 lb-SOx/hr; 0.09 lb-VOC/hr; 1.07 lb-CO/hr. [District NSR Rule and District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 13. Dust collection equipment shall be in operation when process equipment is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit

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- 14. Flue gas temperature shall be maintained at all times so as to eliminate condensation in fabric collector and to not exceed bag material temperature limit. [District NSR Rule] Federally Enforceable Through Title V Permit
- 15. Fluidized bed dryer shall have no fugitive emissions. [District NSR Rule] Federally Enforceable Through Title V
  Permit
- 16. Material removed from fabric dust collectors #102 and #105 shall be handled in a manner preventing entrainment into the atmosphere (less than 10% opacity). [District Rule 4102]
- 17. Permittee shall comply in full with all applicable New Source Performance Standards (Rule 4001), including Subpart OOO "Standards of Performance of Non-Metallic Mineral Processing Plant." [District Rule 4001 and 40 CFR 60 Subpart OOO] Federally Enforceable Through Title V Permit
- 18. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 19. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 20. Visible emissions at fabric dust collectors #102 and #105 shall not exceed 7% opacity. [40 CFR 60.672(a) and 60.672(f)] Federally Enforceable Through Title V Permit
- 21. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 22. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in \(^{\pm}\) 60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 23. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 24. When determining compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations must be 30 minutes (five 6-minute averages). [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 25. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 26. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Kern County Rule 407] Federally Enforceable Through Title V Permit
- 27. This unit shall be fired only on propane/liquefied petroleum gas (LPG) with a sulfur content not exceeding 0.5 gr/100 ft3 (0.00016% by weight) or on natural gas with a sulfur content not exceeding 0.3 gr/100 ft3 (0.0007% by weight). [District Rules 2520, 9.1, 4301, 5.2, and 4801; and Kern County Rule 407] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
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- 28. The sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. In lieu of performing sulfur content testing for each fuel source, permittee may maintain records of supplier certifications for all natural gas and propane/LPG deliveries to demonstrate compliance with fuel sulfur limits. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 29. For testing purposes, the sulfur content of propane/LPG combusted in this unit shall be determined using ASTM method D 2784. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 30. For testing purposes, the sulfur content of any natural gas being combusted in this unit shall be determined using ASTM method D 1072, D 4084, or D 3246. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 31. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 32. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 33. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 34. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 35. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 36. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 37. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 38. Permittee shall maintain accurate daily records of the type and amount of fuel used and the daily hours of operation and make such records readily available for District inspection upon request. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 39. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4301. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

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- 42. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4801 and Kern County Rule 407. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 43. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Facility Name: TAFT PRODUCTION COMPANY 950 N PETROLEUM CLUB ROAD, TAFT, CA

S-1234-14-11 : Oct 18 2011 9:56AM = EDGEHILR

**PERMIT UNIT:** S-1234-15-12

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AG CHEMICALS/MINERALS SCREENING, MILLING AND STORAGE OPERATION INCLUDING CONVEYORS 101, 107, & 110, ELEVATORS 104 & 107, SCREENS 105 & 106, TANK 108, DEDUSTER 102, FABRIC COLLECTORS 103 & 108,

& TRANSFER PIPE FROM SCREEN 105 TO S-1234-22

#### PERMIT UNIT REQUIREMENTS

- 1. Product transfer pipe from Rotex screen #105 to permit unit S-1234-22, cat litter painting operation, shall be fully enclosed. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Conveyors #101, 107 and 110, bucket elevators #104 & 107, roll mills #104 & #105, Rotex screens #105 & 106, and product storage tank #108 shall vent to Poly Pulse, model #1100-D-65, fabric collector #103 shared with units S-1234-16, '-17, and '-19. Deduster #102 shall vent to fabric collector #108. Roll mill #107 shall vent to fabric collector #105 shared with S-1234-14. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Exhaust duct flowrate into fabric dust collector #103 shall not exceed 26,642 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Material removed from fabric dust collectors #103 and #108 shall be handled in a manner preventing entrainment into the atmosphere (less than 10% opacity). [District Rule 4102]
- 5. Particulate matter emissions from fabric dust collector #103 shall not exceed 0.01 grains/dscf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- Exhaust duct flowrate into fabric dust collector #108 serving deduster #102 shall not exceed 7000 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Particulate matter emissions from fabric dust collector #108 shall not exceed 0.004 grains/dscf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 8. Particulate matter emissions from fabric collector #103 shall not exceed 2.28 lbm per hour (including combined emissions from permit unit #'s S-1234-15, '-16, '-17, and '-19. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 9. Exhaust ductwork shall have capped pitot ports for measurement of internal gas velocities. [District Rule 1081] Federally Enforceable Through Title V Permit
- 10. Dust collection equipment shall be in operation when process equipment is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Totally enclosed belt conveyor shall have no fugitive emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Fabric collector filter bags shall be maintained in good working order at all times, and shall have no tears, rips or holes.

  [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS/CONTINUE ON NEXT PAGE
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Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

- 13. Permittee shall comply in full with all applicable New Source Performance Standards (Rule 4001), including Subpart OOO "Standards of Performance of Non-Metallic Mineral Processing Plants." [District Rule 4001 & 40 CFR 60 Subpart OOO] Federally Enforceable Through Title V Permit
- 14. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 15. Visible emissions at fabric dust collectors #103 and #108 shall not exceed 7% opacity. [40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 16. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 17. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 18. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in \(^{\pm}\) 60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 19. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 20. When determining compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations must be 30 minutes (five 6-minute averages). [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 21. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 22. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 23. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 24. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
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- 26. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 28. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 29. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 30. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA
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**PERMIT UNIT:** S-1234-16-5

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS SCREENING, MILLING & STORAGE OPERATION (MIDDLE LINE) INCLUDING ROTEX SCREENS #103, #104, AND #108, ROLL MILL #103, ENCLOSED CONVEYOR #116, AND TANK #107 RECEIVING MATERIAL FROM ELEVATOR #107 LISTED ON PTO #S-1234-15.

#### PERMIT UNIT REQUIREMENTS

- Visible emissions from any source operation, including any dust collector, associated with this permit unit shall not exceed 5% opacity. [District NSR Rule and 40 CFR 60.672(a) and 60.672(f)] Federally Enforceable Through Title V Permit
- 2. All conveyors and elevators shall be enclosed and vented to a fabric filter dust collector. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Fabric collector #103 (shared with units S-1234-15, '-17, and '-19) shall operate whenever this permit unit is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Particulate matter emissions from this permit unit are included with emissions limit listed on PTO #S-1234-15 for fabric collector #103. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. If visible emissions from the dust collectors equal or exceed 5% opacity, then PM10 emissions from the dust collectors shall be source tested to demonstrate compliance with emissions limits within 30 days of detecting excess visible emissions. Sample collection shall be District-witnessed and shall be performed by an independent laboratory. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 7. Official results of each source test and field data shall be submitted to the District within 60 days after collection. [District Rule 1081] Federally Enforceable Through Title V Permit
- Permittee shall comply in full with all applicable New Source Performance Standards (Rule 4001), including Subpart OOO "Standards of Performance of Non-Metallic Mineral Processing Plants." [District Rule 4001 & 40 CFR 60 Subpart OOO] Federally Enforceable Through Title V Permit
- 9. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS/CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA
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- 11. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 12. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in  $^{\perp}$  60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 13. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR. 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 14. When determining compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations must be 30 minutes (five 6-minute averages). [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 15. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 16. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 17. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 18. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 19. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 20. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 21. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 22. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 23. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 24. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY 950 N PETROLEUM CLUB ROAD, TAFT, CA

Location: 950 N PETROLI s-1234-16-6: Oct 18 2011 9:56AM - EDGEHILR

25. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

> These terms and condition the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT,
8-1234-18-5: Oct 18 2011 9:69AM - EDGEHILR

**PERMIT UNIT:** S-1234-17-7

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AG/CHEM MINERALS SCREENING, MILLING AND STORAGE OPERATION(SOUTH LINE) INCLUDING CONVEYORS 106, 108, & 109, ROTEX SCREENS 101, 102, & 107, ROLL MILLS 101 & 102, TANKS 105 & 106, DEDUSTER 103 AND FABRIC COLLECTOR 107 SHARED WITH S-1234-22

#### PERMIT UNIT REQUIREMENTS

- 1. Material removed from fabric dust collector #107 shall be handled in a manner preventing entrainment into the atmosphere (less than 10% opacity). [District Rule 4102]
- 2. Deduster #101 shall be vented to fabric dust collector #107. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Exhaust duct flowrate into baghouse #107 serving deduster #101 shall not exceed 4200 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. All belt conveyors, bucket elevators, Rotex screens, roll mills, the product tank (#106) and the wash tank (#106) shall be vented exclusively to fabric dust collector #103 shared with S-1234-15, '-16, and '-19. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Fabric dust collectors #103 (shared with S-1234-15, '-16, and '-19) and #107 shall operate whenever this equipment operates. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Fabric dust collector #107 shall be shared with permit S-1234-22. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Fabric dust collector #107 is authorized to serve deduster #101 and permit unit S-1234-22 simultaneously. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Particulate matter emissions from fabric dust collector #107 shall not exceed 0.004 grains/dscf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 9. Ventilation system pickups shall be placed at all material transfer points in such a manner as to eliminate dust emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. All exhaust ductwork shall be supported so as to eliminate bending or kinking of exhaust ductwork. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Exhaust ductwork shall have capped pitot ports for measurement of internal gas velocities. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Branch entries to main exhaust duct shall be at no less than 45 degree angle. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Fabric collector filter bags shall be maintained in good working order at all times, and shall have no tears, rips or holes. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

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- 14. Permittee shall comply in full with all applicable New Source Performance Standards (Rule 4001), including Subpart OOO "Standards of Performance of Non-Metallic Mineral Processing Plants." [District Rule 4001 & 40 CFR 60 Subpart OOO] Federally Enforceable Through Title V Permit
- 15. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 16. Visible emissions from fabric dust collectors #103 and #107 shall not exceed 7% opacity. [40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 17. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 18. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 19. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in  $^{\perp}$  60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 20. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 21. When determining compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations must be 30 minutes (five 6-minute averages). [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 22. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 23. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 24. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each quarter the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 25. Dust collection system shall be inspected at least annually when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 26. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

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Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA \$-1234-17-7: Oct 16 2011 9:56AM - EDGEHILR

- 27. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 28. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 29. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, C
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PERMIT UNIT: S-1234-18-18

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS PROCESSING OPERATION

# EXPIRATION DAILE 93/31/2009

#### **PERMIT UNIT REQUIREMENTS**

- 1. Operation shall include one custom fabric collector #104 serving the following equipment: two belt conveyors, three accumulation gravity roller conveyors, one Spee-Dee 4 cup volume filler with 1/3 hp TEFC drive motor, six 12' Dia. x 32' Ht. product feed tanks, six St. Regis valve packers (bagging machines), one Jug/Bottle filler and one Parson's bagger (paper). [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Operation shall include three belt conveyors, one fully enclosed belt vibrating conveyor, three elevators served by fabric collector #103 (part of S-1234-15). [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Operation shall include dust collector #106 equipped with 72-6" dia. x 120" polyester bags and 15 hp blower serving the following equipment: carrier vibrating conveyor 114A and a totally enclosed custom conveyor with holding bin, 1 hp, 12 in. wide x 12 ft. long conveyor belt; two covered hoppers; two enclosed feeders, two 1 hp Parson bag packers/bottlers; belt conveyors #1 and #3; one transfer elevator and conveyor (outside building); and one 12 ft dia. by 33 ft high storage tank. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Operation shall include 2 hp enclosed Munson mixer; 1 hp, 12 in. wide x 12 ft. long conveyor belt; two K-Tron enclosed weigh belts; two covered gum hoppers; two enclosed gum feeders; and two 1 hp Parson bag packer/bottlers. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. All conveyors and elevators shall be enclosed and vented to a fabric filter dust collector. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Visible emissions from Dust collector #104 and #106 shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Fabric collectors shall be equipped with reverse pulse jet bag cleaning system. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Ventilation system dust pickups shall be placed at all material transfer points in a manner eliminating visible emissions greater than 5% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Each ventilation system duct shall have capped pitot port for measurement of gas velocity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Branch entries to main ducts shall be at no more than a 45 degree angle. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Fabric collectors shall be equipped with operational differential pressure indicators, and during fabric collector operation read in the proper range specified by the manufacturer. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Dust collection equipment shall be in operation whenever process equipment is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit

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Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA
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- 13. Collected dust shall be disposed of in a manner eliminating visible emissions greater than 5% opacity. [District NSR Rulel Federally Enforceable Through Title V Permit
- 14. Particulate matter (PM10) emissions from fabric dust collector #104 shall not exceed 0.00833 grain/dscf. [District NSR Rule] Federally Enforceable Through Title V Permit
- 15. Ventilation system flowrate into fabric dust collector #104 shall not exceed 18,950 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 16. Baghouse #106 shall maintain a collection efficiency of at least 99%. [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. Particulate matter (PM10) emissions from fabric dust collector #106 shall not exceed 0.01 grain/dscf. [District NSR Rule] Federally Enforceable Through Title V Permit
- 18. Ventilation system flowrate into fabric dust collector #106 shall not exceed 6,750 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. Visible emissions from the dust collectors shall be inspected monthly during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 20. If visible emissions equal or exceed 5% opacity, then compliance with fabric collector PM10 emission limits shall be demonstrated by District-witnessed sample collection by an independent testing laboratory within 30 days of detecting excess visible emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 21. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. Official test results and field data shall be submitted to the District within 60 days after collection. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59xP^0.62$  if P is less than or equal to 30 tons per hour, or  $E = 17.31xP^0.16$  if P is greater than 30 tons per hour. [District Rule 4202] Federally Enforceable Through Title V Permit
- 24. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 26. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 28. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 29. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit

HANT REQUIREMENTS CONTINUE ON NEXT PAGE **PERMIT** These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY

Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA 8-1234-18-18 : Oct 18 2011 9:68AM - EDGEHILR

- 30. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1234-19-4

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS BULK LOADOUT OPERATION



#### PERMIT UNIT REQUIREMENTS

- 1. Operation shall include two belt conveyors (#'s 111 & 112), DCL coaxial loading spout, model #OV-24-12, with 3/4 hp drive motor ventilated to fabric collector #103 shared with units S-1234-15, '-16, and '-17. [District Rule 2010] Federally Enforceable Through Title V Permit
- 2. Operation shall include fully enclosed waste auger conveyor #101 delivery from waste tank to DCL coaxial loading spout listed in condition (2). [District Rule 2010] Federally Enforceable Through Title V Permit
- 3. Only closed trucks w/ fill opening compatible w/ coaxial load spout adaptor shall be loaded or loadout port shall be equipped w/ automatic height controls maintaining contact between outer sleeve skirt and vehicle floor or stack of loaded material. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Fabric collector #103 (shared with units S-1234-15, '-16, and '-17) shall operate whenever equipment associated with this permit unit is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. There shall be no detectable fugitive emissions from bulk loading equipment, loading spout or truck during transfer of materials. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Operation of this permit unit shall not exceed 20 hours per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Particulate matter emissions from this permit unit are included with emissions for fabric collector #103 shared with units S-1234-15, '-16, and '-17. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Permittee shall maintain accurate records of daily amount of material processed and daily hours of operation and shall make such records readily available for District inspection upon request. [District NSR Rule and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- Permittee shall comply in full with all applicable New Source Performance Standards (Rule 4001), including Subpart OOO "Standards of Performance of Non-Metallic Mineral Processing Plants." [District Rule 4001 & 40 CFR 60 Subpart OOO] Federally Enforceable Through Title V Permit
- 10. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 11. Visible emissions from fabric dust collector #103 shall not exceed 7% opacity. [40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 12. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit

PERMIT UNIT REDURÉMENT SIGNITURE ON NEXT PAGE
These terms and conditions 原原 part-of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

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- 13. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 14. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in <sup>1</sup> 60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 15. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 16. When determining compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations must be 30 minutes (five 6-minute averages). [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 17. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 18. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 19. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 20. Dust collection systems shall be inspected at least annually when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 21. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 22. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 23. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 24. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Facility Name: TAFT-PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

S-1234-19-4 : Oct 18 2011: 9:58AM - EDGEHILR

**PERMIT UNIT:** S-1234-20-3

SECTION: 28 TOWNSHIP: 328 RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS RECEIVING & STORAGE OPERATION

# EXPIRATION DATE: 03/31/2009

#### PERMIT UNIT REQUIREMENTS

- Operation shall include the following equipment shared with PTO #S-1234-0013: hopper #101, belt conveyors #'s 101-103, 24 in. x 58 in. x 88 ft. elevator #101, and model #1005-2-20 fabric collector #101. [District Rule 2010] Federally Enforceable Through Title V Permit
- Operation shall include 20,550 cubic ft. raw ore storage silo #101. [District Rule 2010] Federally Enforceable Through
  Title V Permit
- No more than 500 tons of material shall be received per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Minimum exhaust duct velocity shall be maintained at 3839 fpm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Fabric collector #101 shall operate whenever process equipment is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. There shall be no detectable emissions except at truck receiving hopper and fabric collector #101. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Operation of this equipment shall not exceed 20 hours per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Particulate matter emissions from this permit unit are included with emissions for fabric collector #101 shared with unit #S-1234-13. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Accurate daily records of the amount & type of material received and the daily hours of operation shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District NSR Rule and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 10. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 11. Except from truck dumping, owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 12. Visible emissions from fabric collector #101 shall not exceed 7% opacity. [40 CFR 60.672(f)] Federally Enforceable Through Title V Permit

PERMIT UNIT REDUREMENTS/CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

3-1234-20-3 : Oct 18 2011 9:56AM -- EDGEHILR

- 13. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 14. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in  $^{\perp}$  60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 15. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 16. When determining compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations must be 30 minutes (five 6-minute averages). [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 17. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 18. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 19. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 20. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 21. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 22. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 23. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 24. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 25. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 26. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V-Permit \

PERMIT UNTREQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY

950 N PETROLEUM CLUB ROAD, TAFT, CA S-1234-20-3 : Oct 18 2011 9:58AM - EDGE

27. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAF

S-1234-20-3 : Oct 18 2011 9:56AM - EDGEHILE

PERMIT UNIT: S-1234-21-4

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:**PRODUCT DE-DUSTING SYSTEM



#### PERMIT UNIT REQUIREMENTS

- 1. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is dark or darker than Ringelmann 1/2 or equivalent to 10% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Additive shall be received in bags and hand dumped into 64 cu.ft. bin with visible emissions less than 10% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Operation shall include: two 20 hp deduster units #D1 and D2, two 5 hp bucket elevators #E17 and E18, and two 3 hp conveyors #C20 and C21. [District Rule 2010] Federally Enforceable Through Title V Permit
- 4. Operation shall include: one additive bin with one 2 hp bucket elevator #E19, and one Ultra Industries, model ND-300, dust collector #DC10 equipped with 50 hp blower. [District Rule 2010] Federally Enforceable Through Title V Permit
- All material transfer points approved shall be enclosed. [District NSR Rule] Federally Enforceable Through Title V
  Permit
- 6. Deduster units #D1 and D2 shall be enclosed and vented exclusively to dust collector #DC10. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Total weight of all materials introduced into this permit unit shall not exceed 487.5 tons per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. PM10 emission rate for permit unit shall not exceed 0.0163 lb-PM10 per ton of material processed. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 9. Dust collector #DC10 shall be maintained with a minimum filter area of 4,590 sq. ft. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Material removed from dust collector #DC10 shall be handled in a manner preventing entrainment into the atmosphere (less than 10% opacity). [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Permittee shall keep accurate records of material processed on a daily basis, and shall make such records readily available for District inspection for a period of at least five years. [District NSR Rule and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 12. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit

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These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

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- 13. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2; 4201, 3.0; and 40 CFR 64] Federally Enforceable Through Title V Permit
- 14. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 15. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 16. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 17. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 18. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 19. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 20. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

\$-1234-21-4 : Oct 18 2011 9:58AM - EOGEHILE

**PERMIT UNIT: S-1234-22-6** 

EXPIRATION D

#### **EQUIPMENT DESCRIPTION:**

CAT LITTER PAINTING OPERATION INCLUDING: ONE BUCKET ELEVATOR, ONE PAINT MIXER, MMBTU/HR NATURAL GAS FIRED DRYER, ONE EXHAUST FAN, AND ONE CONVEYOR

#### PERMIT UNIT REQUIREMENTS

- The enclosed chute from permit S-1234-15, bucket elevator, loading of the unpainted cat litter, and emissions from the screen/mixer shall be enclosed and vented to baghouse #107 shared with permit unit S-1234-17. [District NSR Rule] Federally Enforceable Through Title V Permit
- Material introduced to the dryer shall not exceed 24 tons per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Paint usage shall not exceed 240 gallons per day and 25,043 gallons per year. [District NSR Rule] Federally Enforceable Through Title V Permit
- VOC content of paint shall not exceed 0.69 pound per gallon, [District NSR Rule] Federally Enforceable Through Title V Permit
- Dryer emissions shall not exceed: NOx 100.0 lb/MMscf; VOC 5.3 lb MMscf; SOx 0.6 lb/MMscf; PM10 12.0 lb/MMscf, and CO - 21.0 lb/MMscf. [District NSR Rule and District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Kern County Rule 407] Federally Enforceable Through Title V Permit
- This unit shall be fired only on natural gas with a sulfur content not exceeding 0.2 gr/100 ft3 (0.0007% by weight). [District Rules 2520, 9.1, 4301, 5.2, and 4801; and Kern County Rule 407] Federally Enforceable Through Title V Permit
- The sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. In lieu of performing sulfur content testing for each fuel source, permittee may maintain records of supplier certifications for all natural gas deliveries to demonstrate compliance with fuel sulfur limits. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- For testing purposes, the sulfur content of any natural gas being combusted in this unit shall be determined using ASTM method D 1072, D 4084, or D 3246. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain records of sulfur content of the fuel used. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 11. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity, [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQ INUE ON NEXT PAGE These terms and condition

Facility Name: TAFT PRODUCTION COMPANY

Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA 6-1234-22-6: Oct 18 2011 9:56AM - EDGEHILR

- 12. Visible emissions from fabric dust collector #107 shall not exceed 7% opacity. [40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 13. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 14. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 15. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in  $^{\perp}$  60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 16. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 17. When determining compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations must be 30 minutes (five 6-minute averages). [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 18. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 19. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 20. Permittee shall keep accurate records of material processed, paint usage on a daily basis, and VOC content of paint. Records shall be made readily available for District inspection for a period of at least five years. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 21. {2426} The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 22. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 23. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4301. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 24. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4801 and Kern County Rule 407. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 25. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA
8-1234-22-9: Oct 18 2011 8:58AM - EOGEHILR

### ATTACHMENT B

Previous Title V Operating Permit

### Permit to Operate

FACILITY: S-1234

**EXPIRATION DATE: 03/31/2009** 

LEGAL OWNER OR OPERATOR:

TAFT PRODUCTION COMPANY

MAILING ADDRESS:

PO BOX 1277

950 N PETROLEUM CLUB ROAD

TAFT, CA 93268-1277

**FACILITY LOCATION:** 

950 N PETROLEUM CLUB ROAD

TAFT, CA

**FACILITY DESCRIPTION:** 

AGGREGATE/MINERAL PROCESSING

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

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Executive Director / APCO

David Warner
Director of Permit Services

FACILITY: S-1234-0-1 **EXPIRATION DATE: 03/31/2009** 

#### **FACILITY-WIDE REQUIREMENTS**

- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- The owner or operator shall not release or discharge into the atmosphere from any single source operation, dust, fumes, or total suspended particulate matter emissions in excess of 0.1 grain per cubic foot of gas at dry standard conditions, as determined by the test methods in Section 4.0 of District Rule 4201 (amended December 17, 1992), [District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (3/21/02). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
- The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.12.1] Federally Enforceable Through Title V Permit
- A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District, [District Rule 2031] Federally Enforceable Through Title V Permit
- Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
- 10. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: TAFT PRODUCTION COMPANY

Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA S-1234-0-1; Oct 22 2010 8:14AM - EDGEHUR

- 11. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 12. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
- 13. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 14. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 15. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
- 16. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 17. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 18. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 19. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
- 20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 22. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
- 23. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit

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- 24. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (11/15/01). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
- 25. No person shall manufacture, blend, repackage, supply; sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in the Table of Standards of District Rule 4601 (10/31/01) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 26. All VOC-containing materials for architectural coatings subject to Rule 4601 (10/31/01) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (10/31/01). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
- 28. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 29. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 30. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR 82, Subpart B. [40 CFR 82, Subpart B] Federally Enforceable Through Title V Permit
- 31. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit
- 32. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit
- 33. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit
- 34. Whenever open areas are disturbed or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit
- 35. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8061 and Rule 8011] Federally Enforceable Through Title V Permit
- 36. Any unpaved vehicle/equipment area that anticipates more than 75 vehicle trips per day shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 100 vehicle trips per day shall comply with the requirements of Section 5.1.2 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8071 and Rule 8011] Federally Enforceable Through Title V Permit

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- 37. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit
- 38. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 39. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
- 40. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
- 41. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), and Rule 111 (Kern, Tulare, Kings). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 42. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (11/15/01); 4601, sections 5.1, 5.2, 5.3, 5.8 and 8.0 (10/31/01); 8021 (11/15/01); 8031 (11/15/01); 8041 (11/15/01); 8051 (11/15/01); 8061 (11/15/01); and 8071 (11/15/01). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 43. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the applicable requirements of SJVUAPCD Rule 4201 (amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 44. On December 31, 2004, the initial Title V permit was issued. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report are based upon this initial permit issuance date, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1234-1-5

**EXPIRATION DATE: 03/31/2009** 

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

PRIMARY CRUSHING/SCREENING/CONVEYING & STORAGE OPERATION

#### PERMIT UNIT REQUIREMENTS

- 1. Operation shall include feed hopper, three conveyors, four elevators, two mills, four silos, one screen, Cyclonaire minipot pneumatic conveying system, and Ultra reverse-pulse fabric collector (shared with S-1234-2, '-3, and '-12) with differential pressure gauge. [District Rule 2010] Federally Enforceable Through Title V Permit
- 2. Unloading spillage shall be minimized to prevent fugitive dust. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Fabric collector shall operate whenever process equipment is operated. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Ventilation system shall be adjusted and maintained to prevent visible emissions from equipment ventilated. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Fines from screens and fabric collector shall be conveyed, via closed systems only to fines silo ventilated to fabric collector. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Other process equipment besides feed hopper, conveyors, elevators, mills, silos, screen, mini-pot pneumatic conveying system, and Ultra reverse-pulse fabric collector shall not be a source of fugitive emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. All screen seals and ductwork joints shall be maintained in a manner preventing the entrainment of fugitive particulate matter emissions into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Total particulate matter (PM10) emissions from fabric collector serving permit unit # S-1234-1, '-2, '-3, and '-12 shall not exceed 1.5 lb per hour. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 9. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 10. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2; and 40 CFR 64] Federally Enforceable Through Title V Permit
- 11. Dust collection systems shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9:3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 12. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 13. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 14. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 15. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 16. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 17. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1234-2-22

EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

DRYING/MILLING/STORAGE OPERATION

#### PERMIT UNIT REQUIREMENTS

- 1. Operation shall include feed conveyor C4; feed elevator E4, E6, E8-E13; bucket elevator E16; screens S2, S4; mills M3, M5; conveyors C7; C20-C22; dryer D1; 3 silos T5-T7; fabric collector DC-2; screenhouse B9; and venturi scrubber SV2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Screenhouse B9 shall include 9 screens S6-S14, 4 mills M7-M10, and 6 conveyors C9-C14; all vented to Jamac Fabric Collector DC 2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The 35 MMBtu/hr natural gas/propane-fired fluidized bed dryer D1 shall include piping for reprocessing of ore material, and dryer exhaust shall be vented to venturi scrubber SV-2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. The total fuel usage shall be limited to 720,000 scf per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Screens S2, S4; conveyors C7, C20-C22; mills M3, M5; and elevator E6 shall be vented to Ultra reverse-pulse fabric collector DC-1 (shared with S-1234-1, '-3, and '-12) [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. If Jamac fabric collector DC-2 is inoperable, screenhouse B9 shall be shut down. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Exhaust fan on Jamac fabric collector DC-2 shall be equipped with an electric motor with rating not to exceed 100 hp. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Exhaust outlet for fluidized bed dryer D1 shall be vented solely to venturi scrubber (SV-2) equipped with mist eliminator. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Venturi scrubber SV-2 shall operate whenever fluidized bed dryer D1 is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. There shall be 8 in. dia. free-flow piping from bucket elevator at tank T7 to screen S14 for reprocessing ore. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. All ventilation ductwork shall have capped pitot ports for measurement of internal fluid velocities. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Duct velocities of ductwork serving screens S6-S14 shall be maintained at no less than 3,900 ft/min. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Jamac fabric collector, DC-2 shall ventilate 25,800 cfm from screenhouse. [District NSR Rule] Federally Enforceable Through Title V Permit

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- 14. There shall be no visible emissions greater than 5% opacity at any screenhouse ventilation point. [District NSR Rule] Federally Enforceable Through Title V Permit
- 15. Product in packaging room storage tanks shall not be cleaned (i.e., 25 hp Sutorbuilt Blower will not operate) unless it contains more than 2% fines (less than 40 mesh particles). [District NSR Rule] Federally Enforceable Through Title V Permit
- 16. Only one packaging tank shall be cleaned at a time. [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. Vacuum system for reprocessing of product will only handle milled and screened final product (cat litter). [District NSR Rule] Federally Enforceable Through Title V Permit
- 18. Maximum emission rate of particulate matter 10 microns and smaller (PM10) from Jamac fabric collector shall not exceed 2.55 lb/hr. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 19. Maximum emission rate of PM10 from Venturi Scrubber #2 shall not exceed 7.37 lb/hr. [District NSR Rule, and District Rules 4202, 4.0 and 4301, 5.2] Federally Enforceable Through Title V Permit
- Emission rates for combustion of natural gas in fluidized bed dryer shall not exceed any of the following limits: 0.0006 lb-SOx/MMBtu (as SO2); 0.100 lb-NOx/MMBtu (as NO2); 0.0053 lb-VOC/MMBtu; 0.020 lb-CO/MMBtu. [District NSR Rule and 4301, 5.2] Federally Enforceable Through Title V Permit
- 21. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Kern County Rule 407] Federally Enforceable Through Title V Permit
- 22. This unit shall be fired only on propane/liquefied petroleum gas (LPG) with a sulfur content not exceeding 0.3 gr/100 ft3 (0.00016% by weight) or on natural gas with a sulfur content not exceeding 0.2 gr/100 ft3 (0.0007% by weight). [District Rules 2520, 9.1, 4301, 5.2, and 4801; and Kern County Rule 407] Federally Enforceable Through Title V Permit
- 23. The sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. In lieu of performing sulfur content testing for each fuel source, permittee may maintain records of supplier certifications for all natural gas and propane/LPG deliveries to demonstrate compliance with fuel sulfur limits. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 24. For testing purposes, the sulfur content of propane/LPG combusted in this unit shall be determined using ASTM method D 2784. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 25. For testing purposes, the sulfur content of any natural gas being combusted in this unit shall be determined using ASTM method D 1072, D 4084, or D 3246. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 26. The permittee shall maintain records of sulfur content of the fuel used. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 27. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 28. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 29. Dust collection systems shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit

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- 30. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 31. Scrubber pressure differential shall be observed and recorded at least daily during operation of the unit. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 32. If scrubber pressure differential is not within the proper range, corrective action shall be taken. Corrective action shall include inspecting scrubber and performing any neccessary repairs. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 33. Records of scrubber pressure differential observations shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 34. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 35. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 36. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 37. PM10 emissions from Jamac Fabric Collector DC 2 and venturi scrubber SV2 shall be source tested annually using EPA Method 201A in combination with EPA Method 202. Annual source tests shall be conducted at least 6 months after the previous annual source test but not more than 18 months after the previous annual source test. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 38. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 39. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 40. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 41. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 42. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4301. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 43. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4801 and Kern County Rule 407. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1234-3-3

EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 328 RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

DRYING/SCREENING/MILLING OPERATION #2 INCLUDING ROTARY DRYER WITH 25 MMBTU/HR GAS-FIRED BURNER ASSEMBLY, TWO BELT CONVEYORS, AND TWO FEED ELEVATORS

## PERMIT UNIT REQUIREMENTS

- 1. Universal vibrating screen and roller mill shall vent to venturi scrubber #1. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Feed elevators, enclosed screen and roll mill shall be ventilated to Ultra reverse pulse fabric collector (shared with S-1234-1, '-2, and '-12). [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Unloading spillage shall be minimized to prevent fugitive dust emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Scrubber H2O supply shall have operational pressure gauge with pressure differential maintained above 8.5 inches W.C. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Particulate matter concentration at scrubber exhaust shall not exceed 0.027 grains/scf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 6. Process weight rate of dryer #2 shall not exceed 10.5 tons per hour. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 7. Ultra reverse pulse fabric collector (shared with S-1234-1, '-2, and '-12) shall operate whenever process equipment is operated. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Ventilation system serving feed conveying, elevating, screening and milling equipment shall be adjusted and maintained to prevent visible emissions from the ventilated equipment. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Fines from screen shall be conveyed via closed system only to fines silo listed on PTO #S-1234-1. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Particulate matter (PM10) emissions from this permit unit shall not exceed 5.32 lbm per hour. [District NSR Rule and District Rules 4301, 5.2 and 4202, 4.0] Federally Enforceable Through Title V Permit
- 11. Emissions from this permit unit shall not exceed any of the following limits: 0.015 lbm-SOx per hour; 3.50 lbm-NOx per hour; 0.075 lbm-VOC per hour; 0.425 lbm-CO per hour. [District NSR Rule and District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 12. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Kern County Rule 407] Federally Enforceable Through Title V Permit
- 13. This unit shall be fired only on propane/liquefied petroleum gas (LPG) with a sulfur content not exceeding 0.3 gr/100 ft3 (0.00016% by weight) or on natural gas with a sulfur content not exceeding 0.2 gr/100 ft3 (0.0007% by weight). [District Rules 2520, 9.1, 4301, 5.2, and 4801; and Kern County Rule 407] Federally Enforceable Through Title V Permit

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- 14. The sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. In lieu of performing sulfur content testing for each fuel source, permittee may maintain records of supplier certifications for all natural gas and propane/LPG deliveries to demonstrate compliance with fuel sulfur limits. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 15. For testing purposes, the sulfur content of propane/LPG combusted in this unit shall be determined using ASTM method D 2784. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 16. For testing purposes, the sulfur content of any natural gas being combusted in this unit shall be determined using ASTM method D 1072, D 4084, or D 3246. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 17. The permittee shall maintain records of sulfur content of the fuel used. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 18. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 19. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 20. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 21. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 22. Scrubber pressure differential shall be observed and recorded at least daily during operation of the unit. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 23. If scrubber pressure differential is not within the proper range, corrective action shall be taken. Corrective action shall include inspecting scrubber and performing any necessary repairs. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 24. Records of scrubber pressure differential observations shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 26. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 27. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 28. PM10 emissions from Ultra reverse pulse fabric collector and venturi scrubber #1 shall be source tested annually using EPA Method 201A in combination with EPA Method 202. Annual source tests shall be conducted at least 6 months after the previous annual source test but not more than 18 months after the previous annual source test. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE.

These terms and conditions are part of the Facility-wide Permit to Operate.

- 29. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 30. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 31. The permittee shall maintain accurate records of hourly process weight. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 32. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 33. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 34. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4301. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 35. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4801 and Kern County Rule 407. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-1234-4-12 EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

BAGGING & PACKAGING OPERATION; INCLUDING MAXIMUM OF 5 TRANSFER CONVEYORS, 3 ELEVATORS, 7

BAGGING UNITS AND 7 STORAGE SILOS T8-T14

### PERMIT UNIT REQUIREMENTS

- 1. Visible emissions from Mikro-Pulsaire fabric filter dust collector and Standard Havens fabric filter dust collectors serving bagging and packaging operation shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District NSR Rule] Federally Enforceable Through Title V Permit
- Visible emissions from any source operation associated with the permit unit shall not exceed 5% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Operation shall include ductwork connecting storage silos to Mikro-Pulsaire, Model 1305-8-20, fabric filter dust collector with 15 hp blower. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Operation shall include ductwork connecting bagging operations to Standard Havens Alpha/Mark I 100 hp fabric filter dust collection unit. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. All conveyors and elevators shall be enclosed and vented to a fabric filter dust collector. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Operation shall include ductwork from tanks T8 T14 to product receiver tank equipped with cyclone and baghouse. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Operation shall include a maximum of one 30 hp positive displacement blower. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Conveyors C-13 and C-14 shall transfer product from deduster units #D1 and D2 (#S-1234-21) to existing bucket elevators #E-12 and E-13. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. All ventilation ductwork shall have capped pitot ports for measuring internal velocities. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Mikro-Pulsaire fabric filter dust collector shall be equipped with 130 4-1/2 in. dia. x 8 ft. long dacron HCE filter bags. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Dust collected in fabric filter dust collectors shall be pneumatically transported to storage prior to truck loadout. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Vacuum system for reprocessing of product shall only handle milled and screened final product. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Material removed from fabric filter dust collectors shall be handled and disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. All filters shall be maintained in good working order. [District NSR Rule] Federally Enforceable Through Title V
  Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA
8-1284-4-12: Oct 22 2010 8:14AM - EDGEHILR

- 15. Particulate matter (PM10) emissions from Mikro-Pulsaire fabric filter dust collector shall not exceed 0.0089 gr/scf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 16. Ventilation system flowrate into Mikro-Pulsaire fabric collector shall not exceed 4,900 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. Particulate matter (PM10) emissions from Standard Havens fabric filter dust collector shall not exceed 0.0081 gr/scf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 18. Ventilation system flowrate into Standard Havens fabric filter dust collector shall not exceed 24,600 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. If visible emissions from the dust collectors equal or exceed 5% opacity, then PM10 emissions from the dust collectors shall be source tested to demonstrate compliance with emissions limits within 30 days of detecting excess visible emissions. Sample collection shall be District-witnessed and shall be performed by an independent laboratory. [District NSR Rule] Federally Enforceable Through Title V Permit
- 20. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 21. Official source test results and field data shall be submitted to the District within 60 days after collection. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 23. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 24. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 26. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 28. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 29. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 30. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA \$-12344-12: Oct 22 2010 8:14AM - EDGEHIR

**PERMIT UNIT: S-1234-6-9** 

**EXPIRATION DATE: 03/31/2009** 

SECTION: 28 TOWNSHIP: 328 RANGE: 24E

**EQUIPMENT DESCRIPTION:**MATERIAL RECLAIM SYSTEM

### PERMIT UNIT REQUIREMENTS

- 1. Primary processing line shall include the following equipment: pneumatic conveying system to transfer screening waste fines to waste storage silo, elevator, mechanical air separator, tailings silo, fines silo, and under-silo conveyor to bulk loadout conveyor. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Secondary processing line shall include the following equipment: 50 ton product storage tank, material elevator, and two "Series 80" Rotex screens. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Operation shall include provisions for the transfer of waste fines from the existing waste storage silo and tailings silo through the secondary material elevator for processing in the "Series 80" Rotex screens. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. All equipment except the mechanical air separator, waste storage silo, and tailings silo shall be vented to the custom fabricated fabric collector with 50 hp exhaust fan. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. All conveyors and elevators shall be enclosed and vented to a fabric filter dust collector. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Visible emissions from Custom Fabricated dust collector shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. The custom fabricated fabric collector shall be equipped with an operational differential pressure indicator, and during fabric collector operation read in the proper range specified by the manufacturer. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Fabric collector shall be maintained with a minimum filter area of 3,769 sq. ft. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Dust collected in Fabric Collector shall be conveyed to storage silo for truck load-out. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Each duct shall be equipped with accessible capped pitot port. [District Rule 1081] Federally Enforceable Through Title V Permit
- 11. Fabric collector exhaust stack shall be equipped with adequate provisions for stack sampling. [District Rule 1081] Federally Enforceable Through Title V Permit
- 12. Particulate matter (PM10) emissions from Custom Fabricated dust collector shall not exceed 0.00405 grain/dscf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 13. Ventilation system flowrate into Custom Fabricated dust collector shall not exceed 11,750 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate:

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA
8-1234-6-9: Oct 22 2010 8:14AM - EDGEHILR

- 14. Fabric collector shall operate whenever process equipment is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 15. All filters shall be properly maintained and must be in place during the operation of process equipment. [District NSR Rule] Federally Enforceable Through Title V Permit
- 16. Material removed from dust collectors shall be handled and disposed of in a manner preventing entrainment into the atmosphere (less than 5% opacity). [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. The waste storage silo and tailings silo shall each be equipped with bin vent fabric filters. [District NSR Rule] Federally Enforceable Through Title V Permit
- 18. Visible emissions from any source operation associated with the permit unit shall not exceed 5% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. If visible emissions from the dust collectors equal or exceed 5% opacity, then PM10 emissions from the dust collectors shall be source tested to demonstrate compliance with emissions limits within 30 days of detecting excess visible emissions. Sample collection shall be District-witnessed and shall be performed by an independent laboratory.

  [District NSR Rule] Federally Enforceable Through Title V Permit
- 20. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 21. Official source test results and field data shall be submitted to the District within 60 days after collection. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 23. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 24. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 26. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 28. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 29. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

30. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT: S-1234-8-4** 

EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

SCREENING, BAGGING, AND RAILCAR LOADOUT OPERATION

### PERMIT UNIT REQUIREMENTS

- 1. Screening operation shall include a maximum of one Rotex, model #82, dust-tight screener with 40 in. x 120 in. screen driven by a 3 hp motor. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Operation shall include a maximum of one 18 inch wide x 18 ft. long dust-tight belt conveyor covered with rubber sheeting. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Operation shall include a maximum of one 18 inch wide x 125 ft. long dust-tight belt conveyor covered with rubber sheeting. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Operation shall include a maximum of one dust-tight Universal, model #U3-1250, bucket elevator with 7.5 hp motor and 1250 cubic feet per hour capacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Operation shall include a maximum of one dust-tight storage tank measuring 8 ft. x 8 ft. x 21 ft. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Operation shall include a maximum of two St. Regis valve packers with integral dust collection capability. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Operation shall include a maximum of one dust-tight storage tank measuring 12 ft. x 37 ft. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Operation shall include a pneumatic conveying system to transport collected dust to dust collectors. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Operation shall include a maximum of one dust-tight railcar loadout with dust pickup point. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. All equipment or systems installed or used to achieve compliance with the terms and conditions of this Permit to Operate shall be maintained in good working order and be operated as efficiently as possible to minimize air contaminant emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Material removed from dust collectors shall be handled in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. All filters shall be maintained in good working order. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Universal U#-1250 bucket elevator shall maintain a minimum ventilation rate of 350 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. Railcar loadout and tank T7 cleaning operation shall not operate simultaneously. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA \$-1234-8-4: Oct 22 2019 8:14AM - EOGEHILR

- 15. Railcar loadout dust pick up vent shall be closed whenever tank T7 cleaning operation is conducted. [District NSR Rule] Federally Enforceable Through Title V Permit
- 16. Tank cleaning operation shall maintain a minimum ventilation rate of 1400 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. Particulate matter (PM-10) emissions for permit unit shall not exceed 0.0165 lb per ton of material processed. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 18. Production at this operation shall not exceed 960 tons per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. The permittee shall maintain accurate records of daily process weight. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 20. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 21. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 22. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 23. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 24. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 25. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 26. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 27. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 28. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA
S:1234-84: Oct 22 2010 8:14AM - EDGEHILR

PERMIT UNIT: S-1234-12-1 EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

FINES TRUCK LOADOUT OPERATION INCLUDING RETRACTABLE, COAXIAL, TRUCK LOADOUT SPOUT VENTED TO ULTRA REVERSE-PULSE FABRIC COLLECTOR SHARED WITH S-1234-1, '-2 AND '-3

### PERMIT UNIT REQUIREMENTS

- Fabric collector shall operate whenever trucks are being loaded. [District NSR Rule] Federally Enforceable Through
  Title V Permit
- 2. Ventilation system shall be adjusted and maintained to prevent visible emissions from loadout spout, trucks, and fines silo listed on PTO #S-1234-1. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 4. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 5. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 6. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 7. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 8. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 9. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA \$-1234-12-1: Oct 22 2010 8:14AM - EDGEHLR

11. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1234-13-6

EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS RECEIVING & STORAGE OPERATION

### PERMIT UNIT REQUIREMENTS

- Operation shall include 20,550 cubic foot capacity raw ore storage silo #102 with Rees 29S wheel fan. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Operation shall include the following equipment shared with PTO #S-1234-20: hopper #101, belt conveyor #101, elevator #101, belt conveyor #102, belt conveyor #103, and #101 fabric collector, model 100S-2-20 with 7.5 hp motor. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. No more than 500 tons of material shall be received on any day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Minimum exhaust duct velocity shall be maintained at 3,840 fpm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Fabric collector #101 shall be operated whenever storage silos are in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. There shall be no detectable emissions except at truck receiving hopper and fabric collector #101. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Particulate matter emissions from belt conveyors and silo vent exhaust shall not exceed 0.058 grams/dscm. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 8. Operation of all equipment included with this permit unit shall not exceed 20 hours on any day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Fugitive particulate matter emissions from truck receiving hopper shall not exceed 2.50 lbm per hour. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 10. Particulate matter emissions from fabric collector #101 shall not exceed 0.34 lbm per hour. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 11. Accurate daily records of the amount & type of material received and the daily hours of operation shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District NSR Rule and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 12. If fabric collector exhibits visible emissions, then PM10 emissions from fabric collectors shall be tested to demonstrate compliance with emissions limits. Sample collection shall be District-witnessed and testing shall be by an independent laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
- 13. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

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- 14. The results of each source test, including field data and official test results, shall be submitted to the District within 60 days after collection. [District Rule 1081] Federally Enforceable Through Title V Permit
- 15. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 16. Except from truck dumping, owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 17. Visible emissions from dust collector #101 shall not exceed 7% opacity. [40 CFR 60.672(f)] Federally Enforceable Through Title V Permit
- 18. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 19. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in §60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 20. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR. 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 21. When testing for compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations may be reduced from 3 hours (thirty 6-minute averages) to 1 hour (ten 6-minute averages) only if the following conditions apply: (i) There are no individual readings greater than 10 percent opacity; and (ii) There are no more than 3 readings of 10 percent for the 1-hour period. [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 22. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 23. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 24. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 26. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

- 27. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 28. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 29. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 30. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 32. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1234-14-10

EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 328 RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS DRYING & STORAGE OPERATION

### PERMIT UNIT REQUIREMENTS

- 1. Operation shall include two 5 hp belt conveyors #'s 104 & 105, fluidized bed dryer with 32 MMBtu/hr North American, model #479514, gas-fired burner with 25 hp blower, elevator #102, one roll mill #101, one cyclone #101, one screen, and two dried feed tanks #'s 103 & 104. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Operation shall include fabric collector #102 serving fluid-bed dryer #101 and cyclone #101. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Operation shall include U.S. Air Filtration, model 99, fabric collector #105, with 15 hp blower motor serving roll mill, screen, conveyor #105, elevator #102, ore storage tanks #103 and #104, and roll mill #107 listed on permit S-1234-15. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Burner shall be fired exclusively with PUC gas or "sweetened" propane as an alternate fuel. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Total heat input to burner shall not exceed 640 MMBtu/day regardless of fuel burned. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Exhaust duct flowrate to fabric collector #102 shall be maintained at no more than 28,000 scfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Exhaust duct flowrate to fabric collector #105 shall be maintained at no more than 6,489 scfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Particulate matter (as PM10) emissions from fabric collector #102 shall not exceed 2.14 lb/hour. [District NSR Rule and District Rules 4202, 4.0 and 4301, 5.2] Federally Enforceable Through Title V Permit
- 9. Particulate matter (as PM10) emissions from fabric collector #105 shall not exceed 0.22 lb/hour. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 10. Stack particulate matter (as PM10) concentration from fabric collector #102 shall not exceed 0.0089 grains/dscf (BACT requirement). [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 11. Stack particulate matter (as PM10) concentration from fabric collector #105 shall not exceed 0.004 grains/dscf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 12. Emissions from fabric collector #102 shall not exceed any of the following limits: 4.27 lb-NOx/hr; 0.033 lb-SOx/hr; 0.09 lb-VOC/hr; 1.07 lb-CO/hr. [District NSR Rule and District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 13. Dust collection equipment shall be in operation when process equipment is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit

Facility Name: TAFT PRODUCTION COMPANY
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- 14. Flue gas temperature shall be maintained at all times so as to eliminate condensation in fabric collector and to not exceed bag material temperature limit. [District NSR Rule] Federally Enforceable Through Title V Permit
- 15. Fluidized bed dryer shall have no fugitive emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 16. Material removed from fabric dust collectors #102 and #105 shall be handled in a manner preventing entrainment into the atmosphere (less than 10% opacity). [District Rule 4102]
- 17. Permittee shall comply in full with all applicable New Source Performance Standards (Rule 4001), including Subpart OOO "Standards of Performance of Non-Metallic Mineral Processing Plant." [District Rule 4001 and 40 CFR 60 Subpart OOO] Federally Enforceable Through Title V Permit
- 18. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 19. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 20. Visible emissions at fabric dust collectors #102 and #105 shall not exceed 7% opacity. [40 CFR 60.672(a) and 60.672(f)] Federally Enforceable Through Title V Permit
- 21. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 22. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in §60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 23. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 24. When testing for compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations may be reduced from 3 hours (thirty 6-minute averages) to 1 hour (ten 6-minute averages) only if the following conditions apply: (i) There are no individual readings greater than 10 percent opacity; and (ii) There are no more than 3 readings of 10 percent for the 1-hour period. [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 25. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 26. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Kern County Rule 407] Federally Enforceable Through Title V Permit
- 27. This unit shall be fired only on propane/liquefied petroleum gas (LPG) with a sulfur content not exceeding 0.5 gr/100 ft3 (0.00016% by weight) or on natural gas with a sulfur content not exceeding 0.3 gr/100 ft3 (0.0007% by weight). [District Rules 2520, 9.1, 4301, 5.2, and 4801; and Kern County Rule 407] Federally Enforceable Through Title V Permit

- 28. The sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. In lieu of performing sulfur content testing for each fuel source, permittee may maintain records of supplier certifications for all natural gas and propane/LPG deliveries to demonstrate compliance with fuel sulfur limits. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 29. For testing purposes, the sulfur content of propane/LPG combusted in this unit shall be determined using ASTM method D 2784. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 30. For testing purposes, the sulfur content of any natural gas being combusted in this unit shall be determined using ASTM method D 1072, D 4084, or D 3246. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 31. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 32. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 33. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 34. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 35. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 36. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 37. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 38. Permittee shall maintain accurate daily records of the type and amount of fuel used and the daily hours of operation and make such records readily available for District inspection upon request. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 39. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4301. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

- 42. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4801 and Kern County Rule 407. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 43. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1234-15-11

EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 328 RANGE: 24E

#### **EQUIPMENT DESCRIPTION:**

AG CHEMICALS/MINERALS SCREENING, MILLING AND STORAGE OPERATION INCLUDING CONVEYORS 101, 107, & 110, ELEVATORS 104 & 107, SCREENS 105 & 106, TANK 108, DEDUSTER 102, FABRIC COLLECTORS 103 & 108, & TRANSFER PIPE FROM SCREEN 105 TO S-1234-22

## PERMIT UNIT REQUIREMENTS

- 1. Product transfer pipe from Rotex screen #105 to permit unit S-1234-22, cat litter painting operation, shall be fully enclosed. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Conveyors #101, 107 and 110, bucket elevators #104 & 107, roll mills #104 & #105, Rotex screens #105 & 106, and product storage tank #108 shall vent to Poly Pulse, model #1100-D-65, fabric collector #103 shared with units S-1234-16, '-17, and '-19. Deduster #102 shall vent to fabric collector #108. Roll mill #107 shall vent to fabric collector #105 shared with S-1234-14. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Exhaust duct flowrate into fabric dust collector #103 shall not exceed 26,642 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Material removed from fabric dust collectors #103 and #108 shall be handled in a manner preventing entrainment into the atmosphere (less than 10% opacity). [District Rule 4102]
- 5. Particulate matter emissions from fabric dust collector #103 shall not exceed 0.01 grains/dscf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- Exhaust duct flowrate into fabric dust collector #108 serving deduster #102 shall not exceed 7000 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Particulate matter emissions from fabric dust collector #108 shall not exceed 0.004 grains/dscf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 8. Particulate matter emissions from fabric collector #103 shall not exceed 2.28 lbm per hour (including combined emissions from permit unit #'s S-1234-15, '-16, '-17, and '-19. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 9. Exhaust ductwork shall have capped pitot ports for measurement of internal gas velocities. [District Rule 1081] Federally Enforceable Through Title V Permit
- 10. Dust collection equipment shall be in operation when process equipment is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Totally enclosed belt conveyor shall have no fugitive emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Fabric collector filter bags shall be maintained in good working order at all times, and shall have no tears, rips or holes.

  [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

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- 13. Permittee shall comply in full with all applicable New Source Performance Standards (Rule 4001), including Subpart OOO "Standards of Performance of Non-Metallic Mineral Processing Plants." [District Rule 4001 & 40 CFR 60 Subpart OOO] Federally Enforceable Through Title V Permit
- 14. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 15. Visible emissions at fabric dust collectors #103 and #108 shall not exceed 7% opacity. [40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 16. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 17. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 18. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in §60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 19. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be I hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 20. When testing for compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations may be reduced from 3 hours (thirty 6-minute averages) to 1 hour (ten 6-minute averages) only if the following conditions apply: (i) There are no individual readings greater than 10 percent opacity; and (ii) There are no more than 3 readings of 10 percent for the 1-hour period. [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 21. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 22. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 23. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 24. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

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- 26. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 28. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 29. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 30. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT: S-1234-16-4** 

**EXPIRATION DATE: 03/31/2009** 

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS SCREENING, MILLING & STORAGE OPERATION (MIDDLE LINE)
INCLUDING ROTEX SCREENS #103, #104, AND #108, ROLL MILL #103, ENCLOSED CONVEYOR #116, AND TANK
#107 RECEIVING MATERIAL FROM ELEVATOR #107 LISTED ON PTO #S-1234-15.

### PERMIT UNIT REQUIREMENTS

- Visible emissions from any source operation, including any dust collector, associated with this permit unit shall not exceed 5% opacity. [District NSR Rule and 40 CFR 60.672(a) and 60.672(f)] Federally Enforceable Through Title V Permit
- 2. All conveyors and elevators shall be enclosed and vented to a fabric filter dust collector. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Fabric collector #103 (shared with units S-1234-15, '-17, and '-19) shall operate whenever this permit unit is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Particulate matter emissions from this permit unit are included with emissions limit listed on PTO #S-1234-15 for fabric collector #103. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. If visible emissions from the dust collectors equal or exceed 5% opacity, then PM10 emissions from the dust collectors shall be source tested to demonstrate compliance with emissions limits within 30 days of detecting excess visible emissions. Sample collection shall be District-witnessed and shall be performed by an independent laboratory. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 7. Official results of each source test and field data shall be submitted to the District within 60 days after collection.

  [District Rule 1081] Federally Enforceable Through Title V Permit
- Permittee shall comply in full with all applicable New Source Performance Standards (Rule 4001), including Subpart OOO "Standards of Performance of Non-Metallic Mineral Processing Plants." [District Rule 4001 & 40 CFR 60 Subpart OOO] Federally Enforceable Through Title V Permit
- 9. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 10. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity, [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 11. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 12. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in \( \)60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 13. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 14. When testing for compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations may be reduced from 3 hours (thirty 6-minute averages) to 1 hour (ten 6-minute averages) only if the following conditions apply: (i) There are no individual readings greater than 10 percent opacity; and (ii) There are no more than 3 readings of 10 percent for the 1-hour period. [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 15. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 16. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 17. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 18. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 19. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 20. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 21. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 22. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 23. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

- 24. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 25. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT: S-1234-17-6** 

EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 328 RANGE: 24E

#### **EQUIPMENT DESCRIPTION:**

AG/CHEM MINERALS SCREENING, MILLING AND STORAGE OPERATION(SOUTH LINE) INCLUDING CONVEYORS 106, 108, & 109, ROTEX SCREENS 101, 102, & 107, ROLL MILLS 101 & 102, TANKS 105 & 106, DEDUSTER 103 AND FABRIC COLLECTOR 107 SHARED WITH S-1234-22

### PERMIT UNIT REQUIREMENTS

- 1. Material removed from fabric dust collector #107 shall be handled in a manner preventing entrainment into the atmosphere (less than 10% opacity). [District Rule 4102]
- Deduster #101 shall be vented to fabric dust collector #107. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Exhaust duct flowrate into baghouse #107 serving deduster #101 shall not exceed 4200 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. All belt conveyors, bucket elevators, Rotex screens, roll mills, the product tank (#106) and the wash tank (#106) shall be vented exclusively to fabric dust collector #103 shared with S-1234-15, '-16, and '-19. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Fabric dust collectors #103 (shared with S-1234-15, '-16, and '-19) and #107 shall operate whenever this equipment operates. [District NSR Rule] Federally Enforceable Through Title V Permit
- Fabric dust collector #107 shall be shared with permit S-1234-22. [District NSR Rule] Federally Enforceable Through
  Title V Permit
- 7. Fabric dust collector #107 is authorized to serve deduster #101 and permit unit S-1234-22 simultaneously. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Particulate matter emissions from fabric dust collector #107 shall not exceed 0.004 grains/dscf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 9. Ventilation system pickups shall be placed at all material transfer points in such a manner as to eliminate dust emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- All exhaust ductwork shall be supported so as to eliminate bending or kinking of exhaust ductwork. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Exhaust ductwork shall have capped pitot ports for measurement of internal gas velocities. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Branch entries to main exhaust duct shall be at no less than 45 degree angle. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Fabric collector filter bags shall be maintained in good working order at all times, and shall have no tears, rips or holes.

  [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

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- 14. Permittee shall comply in full with all applicable New Source Performance Standards (Rule 4001), including Subpart OOO "Standards of Performance of Non-Metallic Mineral Processing Plants." [District Rule 4001 & 40 CFR 60 Subpart OOO] Federally Enforceable Through Title V Permit
- 15. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 16. Visible emissions from fabric dust collectors #103 and #107 shall not exceed 7% opacity, [40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 17. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 18. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V
- 19. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in §60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 20. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 21. When testing for compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations may be reduced from 3 hours (thirty 6-minute averages) to 1 hour (ten 6-minute averages) only if the following conditions apply: (i) There are no individual readings greater than 10 percent opacity; and (ii) There are no more than 3 readings of 10 percent for the 1-hour period. [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 22. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 23. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59xP^0.62$  if P is less than or equal to 30 tons per hour, or  $E = 17.31xP^0.16$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 24. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each quarter the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 25. Dust collection system shall be inspected at least annually when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 26. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

- 27. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 28. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 29. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-1234-18-17

EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS PROCESSING OPERATION

### PERMIT UNIT REQUIREMENTS

- Operation shall include one custom fabric collector #104 serving the following equipment: two belt conveyors, three accumulation gravity roller conveyors, one Spee-Dee 4 cup volume filler with 1/3 hp TEFC drive motor, six 12' Dia. x 32' Ht. product feed tanks, six St. Regis valve packers (bagging machines), one Jug/Bottle filler and one Parson's bagger (paper), [District NSR Rule] Federally Enforceable Through Title V Permit
- Operation shall include three belt conveyors, one fully enclosed belt vibrating conveyor, three elevators served by fabric collector #103 (part of S-1234-15). [District NSR Rule] Federally Enforceable Through Title V Permit
- Operation shall include dust collector #106 equipped with 72-6" dia. x 120" polyester bags and 15 hp blower serving the following equipment: carrier vibrating conveyor 114A and a totally enclosed custom conveyor with holding bin, 1 hp, 12 in. wide x 12 ft. long conveyor belt; two covered hoppers; two enclosed feeders, two 1 hp Parson bag packers/bottlers; belt conveyors #1 and #3; one transfer elevator and conveyor (outside building); and one 12 ft dia. by 33 ft high storage tank. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Operation shall include 2 hp enclosed Munson mixer; 1 hp, 12 in. wide x 12 ft. long conveyor belt; two K-Tron enclosed weigh belts; two covered gum hoppers; two enclosed gum feeders; and two 1 hp Parson bag packer/bottlers. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. All conveyors and elevators shall be enclosed and vented to a fabric filter dust collector. [District NSR Rule] Federally Enforceable Through Title V Permit
- Visible emissions from Dust collector #104 and #106 shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District NSR Rule] Federally Enforceable Through Title V Permit
- Fabric collectors shall be equipped with reverse pulse jet bag cleaning system. [District NSR Rule] Federally Enforceable Through Title V Permit
- Ventilation system dust pickups shall be placed at all material transfer points in a manner eliminating visible emissions greater than 5% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- Each ventilation system duct shall have capped pitot port for measurement of gas velocity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Branch entries to main ducts shall be at no more than a 45 degree angle. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Fabric collectors shall be equipped with operational differential pressure indicators, and during fabric collector operation read in the proper range specified by the manufacturer. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Dust collection equipment shall be in operation whenever process equipment is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 13. Collected dust shall be disposed of in a manner eliminating visible emissions greater than 5% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. Particulate matter (PM10) emissions from fabric dust collector #104 shall not exceed 0.00833 grain/dscf. [District NSR Rule] Federally Enforceable Through Title V Permit
- 15. Ventilation system flowrate into fabric dust collector #104 shall not exceed 18,950 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 16. Baghouse #106 shall maintain a collection efficiency of at least 99%. [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. Particulate matter (PM10) emissions from fabric dust collector #106 shall not exceed 0.01 grain/dscf. [District NSR Rule] Federally Enforceable Through Title V Permit
- 18. Ventilation system flowrate into fabric dust collector #106 shall not exceed 6,750 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 19. Visible emissions from the dust collectors shall be inspected monthly during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 20. If visible emissions equal or exceed 5% opacity, then compliance with fabric collector PM10 emission limits shall be demonstrated by District-witnessed sample collection by an independent testing laboratory within 30 days of detecting excess visible emissions. [District NSR Rule] Federally Enforceable Through Title V Permit
- 21. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. Official test results and field data shall be submitted to the District within 60 days after collection. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202] Federally Enforceable Through Title V Permit
- 24. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 25. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 26. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 28. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 29. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 30. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1234-19-3

EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS BULK LOADOUT OPERATION

### PERMIT UNIT REQUIREMENTS

- 1. Operation shall include two belt conveyors (#'s 111 & 112), DCL coaxial loading spout, model #OV-24-12, with 3/4 hp drive motor ventilated to fabric collector #103 shared with units S-1234-15, '-16, and '-17. [District Rule 2010] Federally Enforceable Through Title V Permit
- 2. Operation shall include fully enclosed waste auger conveyor #101 delivery from waste tank to DCL coaxial loading spout listed in condition (2). [District Rule 2010] Federally Enforceable Through Title V Permit
- 3. Only closed trucks w/ fill opening compatible w/ coaxial load spout adaptor shall be loaded or loadout port shall be equipped w/ automatic height controls maintaining contact between outer sleeve skirt and vehicle floor or stack of loaded material. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Fabric collector #103 (shared with units S-1234-15, '-16, and '-17) shall operate whenever equipment associated with this permit unit is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. There shall be no detectable fugitive emissions from bulk loading equipment, loading spout or truck during transfer of materials. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Operation of this permit unit shall not exceed 20 hours per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Particulate matter emissions from this permit unit are included with emissions for fabric collector #103 shared with units S-1234-15, '-16, and '-17. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Permittee shall maintain accurate records of daily amount of material processed and daily hours of operation and shall make such records readily available for District inspection upon request. [District NSR Rule and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 9. Permittee shall comply in full with all applicable New Source Performance Standards (Rule 4001), including Subpart OOO "Standards of Performance of Non-Metallic Mineral Processing Plants." [District Rule 4001 & 40 CFR 60 Subpart OOO] Federally Enforceable Through Title V Permit
- 10. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 11. Visible emissions from fabric dust collector #103 shall not exceed 7% opacity. [40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 12. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA
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- 13. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 14. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in §60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 15. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 16. When testing for compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations may be reduced from 3 hours (thirty 6-minute averages) to 1 hour (ten 6-minute averages) only if the following conditions apply: (i) There are no individual readings greater than 10 percent opacity; and (ii) There are no more than 3 readings of 10 percent for the 1-hour period. [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 17. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 18. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E = 3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E = 17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 19. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 20. Dust collection systems shall be inspected at least annually when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 21. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 22. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 23. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 24. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-1234-20-1

EXPIRATION DATE: 03/31/2009

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS RECEIVING & STORAGE OPERATION

### PERMIT UNIT REQUIREMENTS

- Operation shall include the following equipment shared with PTO #S-1234-0013: hopper #101, belt conveyors #'s 101-103, 24 in. x 58 in. x 88 ft. elevator #101, and model #1005-2-20 fabric collector #101. [District Rule 2010] Federally Enforceable Through Title V Permit
- Operation shall include 20,550 cubic ft. raw ore storage silo #101. [District Rule 2010] Federally Enforceable Through Title V Permit
- No more than 500 tons of material shall be received per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Minimum exhaust duct velocity shall be maintained at 3839 fpm. [District NSR Rule] Federally Enforceable Through Title V Permit
- Fabric collector #101 shall operate whenever process equipment is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- There shall be no detectable emissions except at truck receiving hopper and fabric collector #101. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Operation of this equipment shall not exceed 20 hours per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Particulate matter emissions from this permit unit are included with emissions for fabric collector #101 shared with unit #S-1234-13. [District NSR Rule] Federally Enforceable Through Title V Permit
- Accurate daily records of the amount & type of material received and the daily hours of operation shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District NSR Rule and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 10. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity, [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 11. Except from truck dumping, owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 12. Visible emissions from fabric collector #101 shall not exceed 7% opacity. [40 CFR 60.672(f)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA 6-1234-26-1: Oct 22 2010 6:14AM - EDGEHILR

- 13. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 14. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in §60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 15. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 16. When testing for compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations may be reduced from 3 hours (thirty 6-minute averages) to 1 hour (ten 6-minute averages) only if the following conditions apply: (i) There are no individual readings greater than 10 percent opacity; and (ii) There are no more than 3 readings of 10 percent for the 1-hour period. [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 17. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 18. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59xP^0.62$  if P is less than or equal to 30 tons per hour, or  $E = 17.31xP^0.16$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 19. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 20. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 21. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 22. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 23. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 24. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 25. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

Facility Name: TAFT PRODUCTION COMPANY

Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA \$-1234-20-1 : Oct 22 2010 8:14AM - EDGEHILR

- 26. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 27. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA 9-1234-20-1: Oct 22 2010 8:14AM - EDGEHILR

**PERMIT UNIT: S-1234-21-3** 

EXPIRATION DATE: 03/31/2009

RANGE: 24E SECTION: 28 TOWNSHIP: 32S

**EQUIPMENT DESCRIPTION:** PRODUCT DE-DUSTING SYSTEM

#### PERMIT UNIT REQUIREMENTS

- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is dark or darker than Ringelmann 1/2 or equivalent to 10% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- Additive shall be received in bags and hand dumped into 64 cu.ft. bin with visible emissions less than 10% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- Operation shall include: two 20 hp deduster units #D1 and D2, two 5 hp bucket elevators #E17 and E18, and two 3 hp conveyors #C20 and C21. [District Rule 2010] Federally Enforceable Through Title V Permit
- Operation shall include: one additive bin with one 2 hp bucket elevator #E19, and one Ultra Industries, model ND-300, dust collector #DC10 equipped with 50 hp blower. [District Rule 2010] Federally Enforceable Through Title V Permit
- All material transfer points approved shall be enclosed. [District NSR Rule] Federally Enforceable Through Title V Permit
- Deduster units #D1 and D2 shall be enclosed and vented exclusively to dust collector #DC10. [District NSR Rule] Federally Enforceable Through Title V Permit
- Total weight of all materials introduced into this permit unit shall not exceed 487.5 tons per day, [District NSR Rule] Federally Enforceable Through Title V Permit
- PM10 emission rate for permit unit shall not exceed 0.0163 lb-PM10 per ton of material processed. [District NSR Rule and District Rule 4202, 4.01 Federally Enforceable Through Title V Permit
- Dust collector #DC10 shall be maintained with a minimum filter area of 4,590 sq. ft. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Material removed from dust collector #DC10 shall be handled in a manner preventing entrainment into the atmosphere (less than 10% opacity). [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Permittee shall keep accurate records of material processed on a daily basis, and shall make such records readily available for District inspection for a period of at least five years. [District NSR Rule and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 12. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59xP^0.62$  if P is less than or equal to 30 tons per hour, or  $E = 17.31xP^0.16$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA 5-1234-21-3 : Oct 22 2010 8:14AM - EDGEHILR

- 13. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2; 4201, 3.0; and 40 CFR 64] Federally Enforceable Through Title V Permit
- 14. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 15. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 16. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 17. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 18. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 19. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 20. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1234-22-5

EXPIRATION DATE: 03/31/2009

#### **EQUIPMENT DESCRIPTION:**

CAT LITTER PAINTING OPERATION INCLUDING: ONE BUCKET ELEVATOR, ONE PAINT MIXER, ONE 0.4 MMBTU/HR NATURAL GAS FIRED DRYER, ONE EXHAUST FAN, AND ONE CONVEYOR

#### PERMIT UNIT REQUIREMENTS

- The enclosed chute from permit S-1234-15, bucket elevator, loading of the unpainted cat litter, and emissions from the screen/mixer shall be enclosed and vented to baghouse #107 shared with permit unit S-1234-17. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Material introduced to the dryer shall not exceed 24 tons per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. Paint usage shall not exceed 240 gallons per day and 25,043 gallons per year. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. VOC content of paint shall not exceed 0.69 pound per gallon. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Dryer emissions shall not exceed: NOx 100.0 lb/MMscf; VOC 5.3 lb MMscf; SOx 0.6 lb/MMscf; PM10 12.0 lb/MMscf; and CO 21.0 lb/MMscf. [District NSR Rule and District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Kern County Rule 407] Federally Enforceable Through Title V Permit
- This unit shall be fired only on natural gas with a sulfur content not exceeding 0.2 gr/100 ft3 (0.0007% by weight).
   [District Rules 2520, 9.1, 4301, 5.2, and 4801; and Kern County Rule 407] Federally Enforceable Through Title V Permit
- 8. The sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. In lieu of performing sulfur content testing for each fuel source, permittee may maintain records of supplier certifications for all natural gas deliveries to demonstrate compliance with fuel sulfur limits. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 9. For testing purposes, the sulfur content of any natural gas being combusted in this unit shall be determined using ASTM method D 1072, D 4084, or D 3246. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain records of sulfur content of the fuel used. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 11. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any stack emissions which: (1) Contain particulate matter in excess of 0.05 g/dscm (0.022 gr/dscf); or (2) Exhibit greater than 7 percent opacity. [District Rule 4201, 3.0 and 40 CFR 60.672(a)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA
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- 12. Visible emissions from fabric dust collector #107 shall not exceed 7% opacity. [40 CFR 60.672(a)] Federally Enforceable Through Title V Permit
- 13. Owner or operator shall not cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility any fugitive emissions which exhibit greater than 10 percent opacity. [40 CFR 60.672(b)] Federally Enforceable Through Title V Permit
- 14. Testing to demonstrate compliance with the opacity standards in 40 CFR 60.672(a) shall be performed at least annually using EPA Method 9 and the procedures in 40 CFR 60.11. [40 CFR 60.675(b)] Federally Enforceable Through Title V Permit
- 15. Testing to demonstrate compliance with the particulate matter standards in 40 CFR 60.672(b) shall be performed at least annually using EPA Method 9 and the procedures in §60.11, with the following additions: (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet); (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. [40 CFR 60.675(c)(1)] Federally Enforceable Through Title V Permit
- 16. Testing to demonstrate compliance with the opacity of stack emissions standards from any baghouse subject to 40 CFR 60.672(f) shall be performed at least annually using EPA Method 9. The duration of the Method 9 observations shall be 1 hour (ten 6-minute averages). [40 CFR 60.675(c)(2)] Federally Enforceable Through Title V Permit
- 17. When testing for compliance with the fugitive emissions opacity standard of 40 CFR 60.672(b), the duration of the Method 9 observations may be reduced from 3 hours (thirty 6-minute averages) to 1 hour (ten 6-minute averages) only if the following conditions apply: (i) There are no individual readings greater than 10 percent opacity; and (ii) There are no more than 3 readings of 10 percent for the 1-hour period. [40 CFR 60.675(c)(3)] Federally Enforceable Through Title V Permit
- 18. Owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance, including reports of opacity observations made using Method 9 and reports of observations using Method 22. [40 CFR 60.676(f)] Federally Enforceable Through Title V Permit
- 19. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^0.62$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^0.16$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 20. Permittee shall keep accurate records of material processed, paint usage on a daily basis, and VOC content of paint. Records shall be made readily available for District inspection for a period of at least five years. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 21. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 22. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 23. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4301. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 24. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4801 and Kern County Rule 407. A permit shield is granted from these requirements, [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 25. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of 40 CFR 60 Subpart OOO. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1234-2-20

SECTION: 28 TOWNSHIP: 328 RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

DRYING/MILLING/STORAGE OPERATION

# EXPIRATION DATE: 03/31/2009

### PERMIT UNIT REQUIREMENTS

- 1. Operation shall include feed conveyor C4; feed elevator E4, E6, E8-E13; bucket elevator E16; screens S2, S4; mills M3, M5; conveyors C7; C20-C22; dryer D1; 3 silos T5-T7; fabric collector DC-2; screenhouse B9; and venturi scrubber SV2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Screenhouse B9 shall include 9 screens S6-S14, 4 mills M7-M10, and 6 conveyors C9-C14; all vented to Jamac Fabric Collector DC 2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 30 MMBtu/hr natural gas/propane-fired fluidized bed dryer D1 shall include piping for reprocessing of ore material, and dryer exhaust shall be vented to venturi scrubber SV-2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 4. Screens S2, S4; conveyors C7, C20-C22; mills M3, M5; and elevator E6 shall be vented to Ultra reverse-pulse fabric collector DC-1 (shared with S-1234-1, '-3, and '-12) [District NSR Rule] Federally Enforceable Through Title V
- 5. If Jamac fabric collector DC-2 is inoperable, screenhouse B9 shall be shut down. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. Exhaust fan on Jamac fabric collector DC-2 shall be equipped with an electric motor with rating not to exceed 100 hp. [District NSR Rule] Federally Enforceable Through Title V Permit
- Exhaust outlet for fluidized bed dryer D1 shall be vented solely to venturi scrubber (SV-2) equipped with mist eliminator. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Venturi scrubber SV-2 shall operate whenever fluidized bed dryer D1 is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. There shall be 8 in. dia. free-flow piping from bucket elevator at tank T7 to screen S14 for reprocessing ore. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. All ventilation ductwork shall have capped pitot ports for measurement of internal fluid velocities. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Duct velocities of ductwork serving screens S6-S14 shall be maintained at no less than 3,900 ft/min. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Jamac fabric collector, DC-2 shall ventilate 25,800 cfm from screenhouse. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. There shall be no visible emissions greater than 5% opacity at any screenhouse ventilation point. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS/CONTINUE ON NEXT PAGE
These terms and conditions are part-of the Facility-wide Permit to Operate.

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Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA
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- 14. Product in packaging room storage tanks shall not be cleaned (i.e., 25 hp Sutorbuilt Blower will not operate) unless it contains more than 2% fines (less than 40 mesh particles). [District NSR Rule] Federally Enforceable Through Title V Permit<sup>\*</sup>
- 15. Only one packaging tank shall be cleaned at a time. [District NSR Rule] Federally Enforceable Through Title V Permit
- 16. Vacuum system for reprocessing of product will only handle milled and screened final product (cat litter). [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. Maximum emission rate of particulate matter 10 microns and smaller (PM10) from Jamac fabric collector shall not exceed 2.55 lb/hr. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 18. Maximum emission rate of PM10 from Venturi Scrubber #2 shall not exceed 7.37 lb/hr. [District NSR Rule, and District Rules 4202, 4.0 and 4301, 5.2] Federally Enforceable Through Title V Permit
- 19. Emission rates for combustion of natural gas in fluidized bed dryer shall not exceed any of the following limits: 0.0006 lb-SOx/MMBtu (as SO2); 0.100 lb-NOx/MMBtu (as NO2); 0.0053 lb-VOC/MMBtu; 0.020 lb-CO/MMBtu. [District NSR Rule and 4301, 5.2] Federally Enforceable Through Title V Permit
- 20. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Kern County Rule 407] Federally Enforceable Through Title V Permit
- 21. This unit shall be fired only on propane/liquefied petroleum gas (LPG) with a sulfur content not exceeding 0.3 gr/100 ft3 (0.00016% by weight) or on natural gas with a sulfur content not exceeding 0.2 gr/100 ft3 (0.0007% by weight). [District Rules 2520, 9.1, 4301, 5.2, and 4801; and Kern County Rule 407] Federally Enforceable Through Title V Permit
- 22. The sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. In lieu of performing sulfur content testing for each fuel source, permittee may maintain records of supplier certifications for all natural gas and propane/LPG deliveries to demonstrate compliance with fuel sulfur limits. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 23. For testing purposes, the sulfur content of propane/LPG combusted in this unit shall be determined using ASTM method D 2784. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 24. For testing purposes, the sulfur content of any natural gas being combusted in this unit shall be determined using ASTM method D 1072, D 4084, or D 3246. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 25. The permittee shall maintain records of sulfur content of the fuel used. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 26. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59 \times P^{0.62}$  if P is less than or equal to 30 tons per hour, or  $E = 17.31 \times P^{0.16}$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 27. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following: inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 28. Dust collection systems shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA \$-1234-2-20: Oct 22: 2010 6:15AM - EDGEHILR

- 29. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.1 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 30. Scrubber pressure differential shall be observed and recorded at least daily during operation of the unit. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 31. If scrubber pressure differential is not within the proper range, corrective action shall be taken. Corrective action shall include inspecting scrubber and performing any neccessary repairs. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 32. Records of scrubber pressure differential observations shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 33. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 34. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 35. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 36. PM10 emissions from Jamac Fabric Collector DC 2 and venturi scrubber SV2 shall be source tested annually using EPA Method 201A in combination with EPA Method 202. Annual source tests shall be conducted at least 6 months after the previous annual source test but not more than 18 months after the previous annual source test. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 37. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 38. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 39. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4301. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 42. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4801 and Kern County Rule 407. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY
Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

8-1234-2-20 : Oct 22 2010 8:15AM - EDGEHILR

**PERMIT UNIT:** S-1234-18-15

SECTION: 28 TOWNSHIP: 32S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

AGRICULTURAL CHEMICALS/MINERALS PROCESSING OPERATION

# EXPIRATION DATE: 93/31/2009

#### PERMIT UNIT REQUIREMENTS

- 1. Operation shall include one custom fabric collector #104 serving six 12' dia. x 32' ht. product feed tanks, six St. Regis valve packers (bagging machines), one Parson's bagger (paper), and one Paxall boxer with volumetric filler. [District Rule 2010] Federally Enforceable Through Title V Permit
- 2. Operation shall include three belt conveyors, one fully enclosed belt vibrating conveyor, three elevators served by fabric collector #103 (shared with S-1234-15, '-16, '-17, and '-19). [District Rule 2010] Federally Enforceable Through Title V Permit
- 3. Operation shall include carrier vibrating conveyor 114A and a totally enclosed custom conveyor with holding bin. [District Rule 2010] Federally Enforceable Through Title V Permit
- 4. Operation shall include 2 hp enclosed Munson mixer; 1 hp, 12 in. wide x 12 ft. long conveyor belt; two K-Tron enclosed weigh belts; two covered gum hoppers; two enclosed gum feeders; and two 1 hp Parson bag packer/bottlers. [2010] Federally Enforceable Through Title V Permit
- Operation shall include belt conveyors #1 and #3; one transfer elevator and conveyor (outside building): and one 12'
  dia. by 33' high storage tank vented to dust collector #106 (outside). [District Rule 2010] Federally Enforceable
  Through Title V Permit
- 6. Dust collector #106 serving all material transfer points for equipment listed in conditions (3), (4), and (5) shall include: 72 6" dia x 120" polyester bags; 9 Goyon 1 1/2 pulse valves for self-cleaning; & 15 hp, 440 volt, Westinghouse blower. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Fabric collectors shall be equipped with reverse pulse jet bag cleaning system. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Ventilation system dust pickups shall be placed at all material transfer points in a manner eliminating visible emissions greater than 5% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Ventilation system ductwork shall be supported to eliminate ductwork failure. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Each ventilation system duct shall have capped pitot port for measurement of gas velocity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Branch entries to main ducts shall be at no more than a 45 degree angle. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Fabric collectors shall be equipped with operational differential pressure indicators, and during fabric collector operation read in the proper range specified by the manufacturer. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REDUIREMENTS/CONTINUE ON NEXT PAGE
These terms and conditions are part-of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA 8-1234-18-15: Oct 22 2010 8:15AM – EDGEHILR

- 13. Dust collection equipment shall be in operation whenever process equipment is in operation. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. Collected dust shall be disposed of in a manner eliminating visible emissions greater than 5% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 15. Combined throughput of material from storage tank #114 and gum hopper shall not exceed 100 tons per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 16. Operation of this permit unit shall not exceed 20 hours in any one day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 17. Permittee shall maintain accurate daily records of hours of operation for a period of five years, and shall be made available for District inspection upon request. [District NSR Rule and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 18. Particulate emissions (PM10) from fabric collector #104 shall not exceed 0.01 gr/scf. [District NSR Rule and District Rule 4201, 3.0] Federally Enforceable Through Title V Permit
- 19. Ventilation system flowrate into fabric collector #104 shall not exceed 18,950 cfm. [District NSR Rule] Federally Enforceable Through Title V Permit
- 20. Baghouse #106 shall maintain a collection efficiency of at least 99%. [District NSR Rule] Federally Enforceable Through Title V Permit
- 21. Particulate matter (PM-10) emissions from baghouse #106 shall not exceed 0.30 lbm-PM10 per ton of material processed. [District NSR Rule and District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 22. Paxall boxer and Parson's bagger shall both be operating during compliance check. [District NSR Rule] Federally Enforceable Through Title V Permit
- 23. If visible emissions are over 5% opacity, then PM10 emissions from fabric collectors shall be tested to demonstrate compliance with with emissions limits. Sample collection shall be District-witnessed and testing shall be by an independent laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
- 24. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 25. Official test results and field data of each source test shall be submitted to the District within 60 days after collection. [District Rule 1081] Federally Enforceable Through Title V Permit
- 26. Conveyors 114 and 114A shall not be operated simultaneously. [District NSR Rule] Federally Enforceable Through Title V Permit
- 27. Permittee shall maintain accurate daily records of material process weight rate and make such records readily available for District inspection upon request. [District NSR Rule and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 28. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E =  $3.59xP^0.62$  if P is less than or equal to 30 tons per hour, or  $E = 17.31xP^0.16$  if P is greater than 30 tons per hour. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 29. Visible emissions from each dust collector shall be evaluated using EPA method 22 for a period of at least 6 minutes at least once during each day the dust collector is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. Corrective action shall include the following; inspecting the dust collector system for for any tears, abrasions, or holes in the filters; inspecting closed duct systems for damage; and repairing or replacing any defective or damaged material. [District Rules 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REDUIRAM ON NEXT PAGE These terms and and of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA 9-1234-19-15: 0-t 22 2010 & ISAM - EDGEMICR

- 30. Dust collection system shall be inspected at least quarterly when the unit is not in operation for any tears, abrasions, or holes in the filters; damage to closed duct systems; or any evidence of particulate matter leaks which might interfere with the PM collection efficiency. Any defective or damaged material shall be repaired or replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 31. Records of dust collection system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR 64] Federally Enforceable Through Title V Permit
- 32. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR 64.7. [40 CFR 64] Federally Enforceable Through Title V Permit
- 33. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR 64.9. [40 CFR 64] Federally Enforceable Through Title V Permit
- 34. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR 64.8. [40 CFR 64] Federally Enforceable Through Title V Permit
- 35. The permittee shall maintain, and make available for District inspection, all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 36. Compliance with permit conditions in the Title V permit shall be deemed compliance with the applicable requirements of District Rule 4202 (as amended 12/17/92). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: TAFT PRODUCTION COMPANY Location: 950 N PETROLEUM CLUB ROAD, TAFT, CA

## ATTACHMENT C

**Detailed Facility List** 

SJVUAPCD SOUTHERN		s		tailed Faci For Faci Facility Nan	lity=1234	10/17/11 4:41 pm	
TAFT PRODUCTION COMPANY 960 N PETROLEUM CLUB ROAD TAFT, CA			FAC STA	# TUS:	S 1234 A 6617657194		TYPE: TitleV EXPIRE ON: 03/31/2009 TOXIC ID: 50082 AREA 6 / INSP. DATE: 02/12
PERMIT NUMBER	FEE DESCRIPTION	FEE RULE	QTY	FEE AMOUNT	FEE TOTAL	PERMIT STATUS	EQUIPMENT DESCRIPTION
S-1234-1-5	201 Total Electric hp	3020-01 E	1	412.00	412.00	Α	PRIMARY CRUSHING/SCREENING/CONVEYING & STORAGE OPERATION
S-1234-2-22	35 MMBtu/hr	3020-02 H	1	1,030.00	1,030.00	Α	DRYING/MILLING/STORAGE OPERATION
S-1234-3-3	25,000 kBTU/HR	3020-02 H	1	1,030.00	1,030.00	A	DRYING/SCREENING/MILLING OPERATION #2 INCLUDING ROTARY DRYER WITH 25 MMBTU/HR GAS-FIRED BURNER ASSEMBLY, TWO BELT CONVEYORS, AND TWO FEED ELEVATORS
S-1234-4-12	225 Total Electric hp	3020-01 E	1.	412.00	412.00	<b>A</b>	BAGGING & PACKAGING OPERATION; INCLUDING MAXIMUM OF 5 TRANSFER CONVEYORS, 3 ELEVATORS, 7 BAGGING UNITS AND 7 STORAGE SILOS T8-T14
S-1234-6-9	112 Total Electric hp	3020-01 D	1	314.00	314.00	Α	MATERIAL RECLAIM SYSTEM
S-1234-8-4	75 Total Electric hp	3020-01 C	1	197.00	197.00	Α	SCREENING, BAGGING, AND RAILCAR LOADOUT OPERATION
S-1234-12-1	25 Total Electric hp	3020-01 A	1	87.00	87.00	Α	FINES TRUCK LOADOUT OPERATION INCLUDING RETRACTABLE, COAXIAL, TRUCK LOADOUT SPOUT VENTED TO ULTRA REVERSE-PULSE FABRIC COLLECTOR SHARED WITH S-1234-1, '-2 AND '-3
S-1234-13-6	153,000 gallons	3020-05 E	. 1	246.00	246.00	Α	AGRICULTURAL CHEMICALS/MINERALS RECEIVING & STORAGE OPERATION
S-1234-14-10	345 Total Electric hp	3020-01 E	1	412.00	412.00	. A	AGRICULTURAL CHEMICALS/MINERALS DRYING & STORAGE OPERATION
S-1234-15-11	155 Total Electric hp	3020-01 D	1	314.00	314.00	A	AG CHEMICALS/MINERALS SCREENING, MILLING AND STORAGE OPERATION INCLUDING CONVEYORS 101, 107, & 110, ELEVATORS 104 & 107, SCREENS 105 & 106, TANK 108, DEDUSTER 102, FABRIC COLLECTORS 103 & 108, & TRANSFER PIPE FROM SCREEN 105 TO S-1234-22
S-1234-16-4	89,124 Gallons	3020-05 D	1	185.00	185.00	Α	AGRICULTURAL CHEMICALS/MINERALS SCREENING, MILLING & STORAGE OPERATION (MIDDLE LINE) INCLUDING ROTEX SCREENS #103, #104, AND #108, ROLL MILL #103, ENCLOSED CONVEYOR #116, AND TANK #107 RECEIVING MATERIAL FROM ELEVATOR #107 LISTED ON PTO #S-1234-15.
S-123 <b>4-</b> 17-6	122,181 gallons	3020-05 E	1	246.00	246.00	Α	AG/CHEM MINERALS SCREENING, MILLING AND STORAGE OPERATION(SOUTH LINE) INCLUDING CONVEYORS 106, 108, & 109, ROTEX SCREENS 101, 102, & 107, ROLL MILLS 101 & 102, TANKS 105 & 106, DEDUSTER 103 AND FABRIC COLLECTOR 107 SHARED WITH S-1234-22
S-1234-18-17	163 HP	3020-01 D	1	314.00	314.00	Α.	AGRICULTURAL CHEMICALS/MINERALS PROCESSING OPERATION
S-1234-19-3	11 Total Electric hp	3020-01 A	1	87.00	87.00	Α	AGRICULTURAL CHEMICALS/MINERALS BULK LOADOUT OPERATION
S-1234-20-1	153,713 gallons	3020-05 E	1 .	246.00	246.00	Α .	AGRICULTURAL CHEMICALS/MINERALS RECEIVING & STORAGE OPERATION

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SOUTHERN

10/17/11 4:41 pm

Detailed Facility Report
For Facility=1234
Sorted by Facility Name and Permit Number

PERMIT NUMBER	FEE DESCRIPTION	FEE RULE	QTY	FEE AMOUNT	FEE TOTAL	PERMIT STATUS	EQUIPMENT DESCRIPTION
S-1234-21-3	108 Total Electric hp	3020-01 D	1	314.00	314.00	Α	PRODUCT DE-DUSTING SYSTEM
S-1234-22-5	400 kBTU/hr	3020-02 C		197.00	197.00	A	CAT LITTER PAINTING OPERATION INCLUDING: ONE BUCKET ELEVATOR, ONE PAINT MIXER, ONE 0.4 MMBTU/HR NATURAL GAS FIRED DRYER, ONE EXHAUST FAN, AND ONE CONVEYOR

Number of Facilities Reported: 1