



APR 23 2012

Douglas Wheeler Hanford LP 4300 Railroad Ave. Pittsburg, CA 94565-6006

Notice of Preliminary Decision - Emission Reduction Credits Re:

Project Number: C-1120248

Dear Mr. Wheeler:

Enclosed for your review and comment is the District's analysis of Hanford LP's application for Emission Reduction Credits (ERCs) resulting from the shutdown of all emission units except one emergency generator, at 10596 Idaho Ave. in Hanford. The quantity of ERCs proposed for banking is 65,719 lb-NOx/yr, 91,347 lb-SOx/yr, 13,474 lb-PM10/yr, 65,478 lb-CO/yr, and 798 lb-VOC/yr.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. Please submit your written comments on this project within the 30-day public comment period which begins on the date of publication of the public notice.

Thank you for your cooperation in this matter. If you have any questions regarding this matter, please contact Mr. Dustin Brown of Permit Services at (559) 230-5932.

Sincerely,

David Warner

Director of Permit Services

DW:ddb

Enclosures

Seyed Sadredin

Executive Director/Air Pollution Control Officer





APR 23 2012

Gerardo C. Rios (AIR 3) Chief, Permits Office Air Division U.S. E.P.A. - Region IX 75 Hawthorne Street San Francisco, CA 94105

Notice of Preliminary Decision - Emission Reduction Credits

Project Number: C-1120248

Dear Mr. Rios:

Enclosed for your review and comment is the District's analysis of Hanford LP's application for Emission Reduction Credits (ERCs) resulting from the shutdown of all emission units except one emergency generator, at 10596 Idaho Ave. in Hanford. The quantity of ERCs proposed for banking is 65,719 lb-NOx/yr, 91,347 lb-SOx/yr, 13,474 lb-PM10/yr, 65,478 lb-CO/yr, and 798 lb-VOC/yr.

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David Warner

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Enclosure

Seyed Sadredin

Executive Director/Air Pollution Control Officer





APR 23 2012

Mike Tollstrup, Chief **Project Assessment Branch** Stationary Source Division California Air Resources Board PO Box 2815 Sacramento, CA 95812-2815

Notice of Preliminary Decision - Emission Reduction Credits

Project Number: C-1120248

Dear Mr. Tollstrup:

Enclosed for your review and comment is the District's analysis of Hanford LP's application for Emission Reduction Credits (ERCs) resulting from the shutdown of all emission units except one emergency generator, at 10596 Idaho Ave. in Hanford. The quantity of ERCs proposed for banking is 65,719 lb-NOx/yr, 91,347 lb-SOx/yr, 13,474 lb-PM10/yr, 65,478 lb-CO/yr, and 798 lb-VOC/yr.

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David Warner

Director of Permit Services

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Enclosure

Seved Sadredin

Executive Director/Air Pollution Control Officer

Hanford Sentinel
Hanford Sentinel

NOTICE OF PRELIMINARY DECISION FOR THE PROPOSED ISSUANCE OF EMISSION REDUCTION CREDITS

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Unified Air Pollution Control District solicits public comment on the proposed issuance of Emission Reduction Credits to Hanford LP for the shutdown of all emission units except one emergency generator, at 10596 Idaho Ave. in Hanford. The quantity of ERCs proposed for banking is 65,719 lb-NOx/yr, 91,347 lb-SOx/yr, 13,474 lb-PM10/yr, 65,478 lb-CO/yr, and 798 lb-VOC/yr.

The analysis of the regulatory basis for this proposed action, Project #C-1120248, is available for public inspection at http://www.valleyair.org/notices/public_notices_idx.htm and the District office at the address below. Written comments on this project must be submitted within 30 days of the publication date of this notice to DAVID WARNER, DIRECTOR OF PERMIT SERVICES, SAN JOAQUIN VALLEY UNIFIED AIR POLLUTION CONTROL DISTRICT, 1990 EAST GETTYSBURG AVENUE, FRESNO, CA 93726.

ERC APPLICATION EVALUATION

Project #: C-1120248

Engineers: Frank DeMaris/Dustin Brown

Date: April 23, 2012

Hanford LP 10596 Idaho Ave. Hanford, CA 93230

Contact Name: Douglas Wheeler

Phone: (925) 431-1443

Date Application Received: January 31, 2012 Date Deemed Complete: February 29, 2012

I. Summary:

Hanford LP ("HLP") has applied for emission reduction credits (ERC) for actual emission reductions (AER) stemming from the shutdown of their stationary source operation. HLP includes a 320 MMBtu/hr coke-fired boiler used to generate electricity and various supporting facilities, including a cooling tower. HLP shut down this source operation on August 22, 2011 and applied for dormant emission unit (DEU) status on September 6, 2011 in order to delay certain recurrent compliance requirements while evaluating the facility's potential for future operation. The application to bank ERC was received on January 31, 2012, and a letter cancelling the permits to operate (PTOs) was received on February 21, 2012 in response to the District's determination that the application was not complete without such a letter. The District accepts that the date of actual emission reductions is the date the facility was shut down, August 22, 2011. The following permit units have been cancelled (copies of cancelled permits included in Attachment A):

	Table 1: Cancelled Permit Units			
C-603-1-11	320 MMBtu/hr coke-fired fluidized bed boiler			
C-603-2-2	Kaolin system			
C-603-3-2	Gypsum system			
C-603-13-4	Synthetic fly ash gypsum silo and loadout system			
C-603-14-2	Synthetic bed ash gypsum silo and loadout system			
C-603-15-2	Sodium bicarbonate silo			
C-603-16-1	15,466 Gal/min cooling tower			

Based on the historical operating data prior to the shutdown, the amounts of bankable Actual Emission Reductions (AER) for NO_X , CO, VOC, PM_{10} and SO_X emissions are as shown in the table below. These values are calculated in Section V of this document:

	Table 2: Bankable Emissions Reductions Credits (ERC's)						
Pollutant	Q1 ERC (lb/qtr)	Q2 ERC (lb/qtr)	Q3 ERC (lb/qtr)	Q4 ERC (lb/qtr)			
NO _x	16,831	17,879	16,543	14,466			
SO _X	21,847	24,148	21,591	23,761			
PM ₁₀	3,356	3,655	3,350	3,113			
СО	14,947	16,905	15,766	17,860			
VOC	202	211	201	184			

II. Applicable Rules:

Rule 2301, Emission Reduction Credit Banking

III. Location of Reduction:

HLP is located at 10596 Idaho Ave. in Hanford, California.

IV. Method of Generating Reductions:

HLP received its original authority to construct permit in 1987 and has operated continuously since. The entire facility was shut down on August 22, 2011 and all operating permits (except for one emergency engine, PTO C-603-6-3, which is being transferred to facility C-4140) were cancelled on February 21, 2012.

V. Calculations:

A. Assumptions and Emission Factors

HLP's coke-fired boiler is required to operate and maintain a continuous emissions monitoring system (CEMS) for NO_x , SO_x , and CO. AER for these pollutants is determined from a review of CEMS data (boiler CEMS Summaries included in Attachment E). For PM_{10} and VOC, AER is calculated by using the most current source test data (boiler source test result summaries included in Attachment D).

It is noted that in December 2009 HLP failed a source test for PM_{10} , and then passed a retest in January 2010. HLP proposed to use only the passing test results in calculating actual emission reductions. As this is the most conservative approach, the District will use the passing source test results from the January 2010 source test in calculating the emissions for the time period in between the failed December 2009 source test and the passed January 2010 source test.

In addition, the coke-fired boiler also fired a small amount of natural gas as an auxiliary fuel. Emissions from natural gas combustion are captured by CEMS data (for NO_x , SO_x , and CO) or by source test data (for PM_{10} and VOC). Separate emission calculations for pollutants from natural gas combustion is unnecessary and has not been conducted.

Finally, HLP has also proposed to bank ERC from AER resulting from the shutdown of the cooling tower serving the boiler. HLP has historically been required (by other regulatory entities) to measure the total dissolved solids (TDS) in the cooling tower water. It has done so by measuring the electroconductivity (EC) and multiplying by a conversion factor of 0.638. TDS can be used with the cooling tower drift rate (0.008%), cooling tower recirculation rate (15,466 gal/min), and a PM₁₀ fraction of 0.70 to determine the emission rate.

Emission factors used in calculating AER are summarized in Table 3, with source test results including the date the results are effective:

Table 3: Emission Factors				
Unit	Pollutant	Emission Factor		
	NO _x	CEMS		
	SO _x	CEMS		
C-603-1-11	PM ₁₀	0.63 lb/hr (1/1/09), 3.33 lb/hr (12/10/09), 2.09 lb/hr (1/15/10), 0.97 lb/hr (12/1/10)		
	CO	CEMS		
	VOC	0.11 lb/hr (1/1/09), 0.10 lb/hr (12/1/10)		
C-603-16-1	PM ₁₀	0.000433 lb-PM ₁₀ -ppmw/hr		

Note that the source test results for VOC in December, 2009 confirmed that the boiler continued to emit at the same rate of 0.11 lb-VOC/hr shown by the previous test. Therefore, no separate entry is included for the December 2009 source test for VOC.

The actual emissions from the cooling tower are the product of mass balancing from the operating time (in hours) and TDS concentration (in ppm by weight). The constants in the calculation can be used to develop the emission factor.

 $EF = (0.008 \text{ lb-PM/}100 \text{ lb-H}_2\text{O}) \times (0.7 \text{ lb-PM}_{10}/\text{lb-PM}) \times (8.34 \text{ lb-H}_2\text{O/gal}) \times (15,466 \text{ gal/min}) \times (60 \text{ min/hr}) \div (1,000,000 \text{ ppmw})$ $EF = 0.000433 \text{ lb-PM}_{10}\text{-ppmw/hr}$

B. Baseline Period Determination and Data

HLP has supplied fuel use data for petroleum coke from January 2006 through August 2011, the five-year period prior to submission of the application to bank ERC (HLP fuel usage records included in Attachment C).

	Table 4: Historical Production					
	Coke Usage (Tons)	8 quarter deviation from average (tons)				
Q1 2006	21,457					
Q2 2006	21,880					
Q3 2006	21,986					
Q4 2006	18,926					
Q1 2007	21,353					
Q2 2007	21,752					
Q3 2007	22,315					
Q4 2007	22,105	-2,069				
Q1 2008	18,513	-1,701				
Q2 2008	21,208	-1,617				
Q3 2008	21,685	-1,580				
Q4 2008	20,756	-1,808				
Q1 2009	20,939	-1,757				
Q2 2009	20,102	-1,550				
Q3 2009	20,808	-1,362				
Q4 2009	21,885	-1,334				
Q1 2010	18,694	-1,357				
Q2 2010	21,093	-1,343				
Q3 2010	17,205	-783				
Q4 2010	13,631	108				
Q1 2011	14,505	912				
Q2 2011	12,140	1,907				
Q3 2011	11,322	3,093				
Average	19,403					

As shown above, the period with the smallest 8-quarter deviation from average is Q1 2009 through Q4 2010. This period will be used to evaluate AER for this application.

C. Historical Actual Emissions

Historical actual emissions (HAE) are calculated using actual fuel use records and the emission factors determined previously, although AER are discounted for emissions in excess of the permitted emission limits. In this case, HLP received notice of violation (NOV) 5005191 for exceeding the SO_x emission limit. In addition, HLP has submitted several deviation reports for the baseline period showing excess emissions of SO_x and NO_x . Although HLP received breakdown relief for these deviations, the excess emissions must be discounted in determining creditable AER for the ERC application.

Emissions from the Boiler (C-603-1-12):

For NO_x, SO_x, and CO

As previously noted, HAE for NO_x , SO_x , and CO is determined from a review of CEMS data. However, excess emissions of NO_x and SO_x must be deducted from HAE as well in calculating AER for those pollutants. These excess emissions amount to 6 pounds of NO_x in the 3rd quarter of 2009, 4 pounds of SO_x in the 3rd quarter of 2010, and 2 pounds of SO_x in the 2nd quarter of 2010. HAE for these pollutants is summarized in Table 5 below.

Table 5: NO _x , SO _x , and CO						
Pollutant	Year	Q1 (lb/qtr)	Q2 (lb/qtr)	Q3 (lb/qtr)	Q4 (lb/qtr)	
	2009	20,239	19,596	19,884	19,859	
NO_x	2010	17,162	20,135	16,878	12,287	
	Average	18,701	19,866	18,381	16,073	
	2009	19,175	18,372	18,958	31,895	
SO _x	2010	29,374	35,289	29,022	20,906	
	Average	24,275	26,831	23,990	26,401	
	2009	21,887	26,174	31,363	35,448	
co	2010	11,328	11,392	3,673	4,242	
	Average	16,608	18,783	17,518	19,845	

For PM₁₀ and VOC:

HAE is calculated by month in Table 6 below, and then summarized as quarterly totals and averages in Table 7:

	Table 6: PM₁₀ and VOC by Month						
Date	Time (hr)	PM ₁₀ EF (lb/hr)	PM ₁₀ (lb/month)	VOC EF (lb/hr)	VOC (lb/month)		
1/2009	744	0.63	468.7	0.11	81.8		
2/2009	670	0.63	422.1	0.11	73.7		
3/2009	737	0.63	464.3	0.11	81.1		
4/2009	720	0.63	453.6	0.11	79.2		
5/2009	740	0.63	466.2	0.11	81.4		
6/2009	618	0.63	389.3	0.11	68.0		
7/2009	744	0.63	468.7	0.11	81.8		
8/2009	744	0.63	468.7	0.11	81.8		
9/2009	645	0.63	406.4	0.11	71.0		
10/2009	741	0.63	466.8	0.11	81.5		
11/2009	721	0.63	454.2	0.11	79.3		
12/1/2009	216	0.63	136.1	0.11	23.8		
12/10/2009	528	2.09	1,103.5	0.11	58.1		
1/1/2010	336	2.09	702.2	0.11	37.0		
1/15/2010	356	2.09	744.0	0.11	39.2		
2/2010	485	2.09	1,013.7	0.11	53.4		
3/2010	743	2.09	1,552.9	0.11	81.7		
4/2010	719	2.09	1,502.7	0.11	79.1		
5/2010	744	2.09	1,555.0	0.11	81.8		
6/2010	714	2.09	1,492.3	0.11	78.5		
7/2010	659	2.09	1,377.3	0.11	72.5		

8/2010	707	2.09	1,477.6	0.11	77.8
9/2010	539	2.09	1,126.5	0.11	59.3
10/2010	537	2.09	1,122.3	0.11	59.1
11/2010	715	2.09	1,494.4	0.11	78.7
12/1/2010	271	0.97	262.9	0.10	27.1

Table 7: PM₁₀ and VOC by Quarter					
Pollutant	Year	Q1 (lb/qtr)	Q2 (lb/qtr)	Q3 (lb/qtr)	Q4 (lb/qtr)
	2009	1,355	1,309	1,344	2,161
PM ₁₀	2010	4,013	4,550	3,981	2,880
	Average	2,684	2,930	2,663	2,521
	2009	237	229	235	243
VOC	2010	211	239	210	165
	Average	224	234	223	204

Emissions from the Cooling Tower (C-603-16-2)

For the cooling tower, operational time and TDS are the variables that determine actual emissions during the baseline period (cooling tower operating and monitoring data included in Attachment F). Since operating time and TDS vary on a monthly basis, HAE must be calculated each month, summed for each quarter of the baseline period, and then averaged for each quarter.

Table 8: Cooling Tower HAE by Month						
Month	TDS (ppm)	Time (hr)	Conversion	HAE (lb/month)		
Jan-09	1162	744		374.3		
Feb-09	1222	670		354.5		
Mar-09	1316	737		420.0		
Apr-09	1413	720		440.5		
May-09	1339	740	·	429.0		
Jun-09	1199	618		320.8		
Jul-09	1284	744		413.6		
Aug-09	1229	744		395.9		
Sep-09	1148	645		320.6		
Oct-09	1183	741		379.6		
Nov-09	1183	721		369.3		
Dec-09	1180	743	0.000422 lb DM/br	379.6		
Jan-10	1195	692	0.000433 lb-PM ₁₀ -ppmw/hr	358.1		
Feb-10	995	485		209.0		
Mar-10	1162	743		373.8		
Apr-10	1152	719		358.6		
May-10	1127	744		363.1		
Jun-10	1130	715		349.8		
Jul-10_	1200	659		342.4		
Aug-10	1223	707		374.4		
Sep-10	1156	539		269.8		
Oct-10	1194	537		277.6		
Nov-10	1194	715		369.7		
Dec-10	848	271		99.5		

	Table 9: Cooling Tower HAE by Quarter						
Pollutant	Year	Q1 (lb/qtr)	Q2 (lb/qtr)	Q3 (lb/qtr)	Q4 (lb/qtr)		
	2009	1,149	1,190	1,130	1,129		
PM ₁₀	2010	941	1,072	987	747		
	Average	1,045	1,131	1,059	938		

HAE for the entire ERC application are summarized in Table 10 below.

	Table 10: HAE by Quarter					
Pollutant	Q1 (lb/qtr)	Q2 (lb/qtr)	Q3 (lb/qtr)	Q4 (lb/qtr)		
NO _x	18,701	19,866	18,381	16,073		
SO _x	24,275	26,831	23,990	26,401		
PM ₁₀	3,729	4,061	3,722	3,459		
СО	16,608	18,783	17,518	19,845		
VOC	224	234	223	204		

D. Actual Emissions Reductions

AER for each pollutant is calculated by subtracting PE2 from HAE. Since HLP has generated the AER by shutting down the stationary source, PE2 for all pollutants is zero. AER is summarized in Table 11 below.

	Table 11: AER by Quarter					
Pollutant	Q1 (lb/qtr)	Q2 (lb/qtr)	Q3 (lb/qtr)	Q4 (lb/qtr)		
NO _x	18,701	19,866	18,381	16,073		
SO _x	24,275	26,831	23,990	26,401		
PM ₁₀	3,729	4,061	3,722	3,459		
СО	16,608	18,783	17,518	19,845		
VOC	224	234	223	204		

E. Community Bank Allowance

Pursuant to Section 4.12.1 of District Rule 2201, 10% of all AER submitted for banking is deducted for the Air Quality Improvement Deduction to fund the Community Bank. The value of this deduction is summarized in Table 12 below:

Table 12: Community Bank Deduction						
Pollutant	Q1 (lb/qtr)	Q2 (lb/qtr)	Q3 (lb/qtr)	Q4 (lb/qtr)		
NO _x	1,870	1,987	1,838	1,607		
SO _x	2,428	2,683	2,399	2,640		
PM ₁₀	373	406	372	346		
CO	1,661	1,878	1,752	1,985		
VOC	22	23	22	20		

F. Increases in Permitted Emissions

There are no increases in permitted emissions (IPE) associated with this project.

G. Bankable Emissions Reductions Credits

The quantity of emission reductions eligible for banking is shown in Table 13.

Table 13: Bankable Actual Emissions Reductions (AER)						
Pollutant	Q1 (lb/qtr)	Q2 (lb/qtr)	Q3 (lb/qtr)	Q4 (lb/qtr)		
NO _x	16,831	17,879	16,543	14,466		
SO _x	21,847	24,148	21,591	23,761		
PM ₁₀	3,356	3,655	3,350	3,113		
СО	14,947	16,905	15,766	17,860		
VOC	202	211	201	184		

VI. Compliance:

A. Real

The emission reductions proposed for banking result from the shutdown of the coke-fired boiler and cooling tower. The emission reductions are developed from CEMS data or developed from actual operating and source test data. Therefore, the emission reductions are real.

B. Enforceable

HLP has surrendered the operating permit for all units for which it proposes to bank ERC. Operation without the PTO would be subject to enforcement action for a violation of District Rule 2010 (Permits Required). Therefore, the emission reductions are enforceable.

C. Quantifiable

As shown in Section V of this evaluation, emission reductions were calculated using data from a properly installed and calibrated CEMS, or were calculated using actual operating data and source test results. Therefore, the emission reductions are quantifiable.

D. Permanent

HLP has surrendered the operating permit for all units for which it proposes to bank ERC. Operation of the equipment without a valid PTO is subject to enforcement action. Construction of replacement equipment must be authorized by the District after evaluation under all applicable rules, including District Rule 2201 (New and Modified Stationary Source Review Rule), under which any increase in emissions over the applicable threshold must be offset. Therefore, the emission reductions are permanent.

E. Surplus

Until the operation was shut down, HLP complied with all applicable emission limits contained in the permit to operate and developed from the applicable rules and regulations. Therefore, the AER calculated in Section V are surplus to all current requirements. Furthermore, only one applicable rule amendment, to District Rule 4352, has been adopted, workshopped, or noticed for development since the permit was last amended. The amendment to Rule 4352 would reduce the allowable NO $_{\rm x}$ emission concentration to 65 ppmv @ 3% O $_{\rm z}$, but since the permitted limit for HLP is 28 ppmv @ 3% O $_{\rm z}$, even over a shorter averaging time than allowed by the rule, it is evident that the existing NO $_{\rm x}$ emission limit is lower than the limit in the amended rule. Therefore, the reductions are surplus.

F. Timeliness

HLP ceased operation on August 22, 2011, from which time it had 180 days to submit the ERC application. This 180-day clock would expire on February 18, 2012. Since the application was received by the District on January 31, 2012, the application is timely.

VII. Recommendation:

The ERC banking application complies with all applicable rules and regulations. Issue ERC certificates in the amounts shown in Table 2 above.

Attachments:

Attachment A, Surrendered PTO's C-603-1-11, '-2-2, '-3-2, '-13-4, '-14-2, '-15-2 and '-16-1

Attachment B, ERC Application

Attachment C, Hanford LP Fuel Use Records Attachment D, Boiler Source Test Results

Attachment E, Boiler NO_X, SO_X, and CO CEMS Summaries Cooling Tower Operating and Monitoring Data

Attachment G, Draft ERC Certificates

Attachment A

Surrendered PTO's C-603-1-11, '-2-2, '-3-2, '-13-4, '-14-2, '-15-2, and '-16-1

PERMIT UNIT: C-603-1-11

EXPIRATION DATE: 04/30/2008

EQUIPMENT DESCRIPTION:

30 MW FLUIDIZED BED COMBUSTOR FUELED BY PETROLEUM COKE, NATURAL GAS, AND NO. 2 FUEL OIL UP TO 320 MMBTU/HR

PERMIT UNIT REQUIREMENTS

- Fuel consumption in the fluidized bed combustor shall not exceed 320 MMBTU/hr of petroleum coke, natural gas, and No. 2 fuel oil. [District Rule 2201] Federally Enforceable Through Title V Pennit
- Natural gas utilization in the fluidized bed combustor shall not exceed 48 MMBTU/hr. Fuel oil may only be used during warm-up or as necessary to establish or maintain bed temperature at 1,560 degree F at a rate not to exceed 170 MMBTU/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- Natural gas consumption in the low pressure evaporator shall not exceed 2 million sef in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
- The NOx emissions (measured as NO2) from the combined exhaust of the low pressure evaporator and fluidized bed combustor shall not exceed 245 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Pennit
- The NOx concentration (as NO2 corrected to 3% O2) in the combined exhaust of the fluidized bed combustor and low pressure evaporator shall not exceed 28 ppmvd averaged over any 3 hour period when the freeboard temperature is at least 1,560 degree F. [District Rules 2201, District Rule 4301 and District Rule 4352, 5.1] Federally Enforceable Through Title V Permit
- The carbon monoxide emissions from the combined exhaust of the fluidized bed combustor and low pressure evaporator shall not exceed 544 pounds in any one day. [District Rule 2201 and District Rule 4352, 5.3] Federally Enforceable Through Title V Permit
- Annual carbon monoxide emissions from the combined exhaust of the fluidized bed combustor and low pressure evaporator shall not exceed 156,000 pounds per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- The VOC emissions from the combined exhaust of the fluidized bed combustor and low pressure evaporator shall not exceed 60 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
- The PM 10 emissions from the combined exhaust of the fluidized bed combustor and low pressure evaporator shall not exceed 80 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. The concentration of particulate matter in the exhaust from the main baghouse shall not exceed 0.005 gr/dscf corrected to 12% CO2. [District Rule 2201, District Rule 4301, and 40 CFR 60.43b(c)] Federally Enforceable Through Title V Permit
- 11. SOx emissions (calculated as SO2) from the combined exhaust of the combustor and the low pressure evaporator shall not exceed 469 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Sorbent shall be injected into the fluidized bed combustor at a rate sufficient to meet the SOx concentration and emissions limits in these conditions. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: HANFORD L P Location: 10596 IDAHO AVE, HANFORD, CA 93230 C-603-111, May 25 2011 8 59AM - BUSHT

- 13. The SOx concentration (as SO2 corrected to 3% O2) in the combined exhaust of the fluidized bed combustor and low pressure evaporator shall not exceed 35 ppmvd averaged over any three hour period when the bed temperature was at least 1,500 degree F. [District Rule 2201, District Rule 4301 and District Rule 4801] Federally Enforceable Through Title V Permit
- 14. A start-up event commences when the petroleum coke feed to the CFBC is initiated and/or the freeboard temperature is 1,560 degree F. The start-up event is complete when the NOx concentration and SOx concentration are in compliance with the concentration limits. A shutdown event commences when the petroleum coke feed to the CFBC is terminated and is complete when the combustion air flow to the CFBC is terminated. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The start-up/shutdown event shall not exceed any of the following limits: 2 hours, 1 per day, 50 per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- Emissions from the circulating fluidized bed combustor shall not exceed either of the following limits during a start-up
 or shutdown event: 140 lb NOx/hr or 200 lb SO2/hr. [District Rule 2201] Federally Enforceable Through Title V
 Permit
- 17. In no event shall SO2 emissions from the combined exhaust of the combustor and the low pressure evaporator exceed 76.1 ton/yr. [District Rule 2201 and 40 CFR 52.21] Federally Enforceable Through Title V Permit
- 18. Ammonia shall be injected into the fluidized bed combustor as necessary to meet the limits in these conditions and whenever the freeboard temperature is at least 1,560 degree F. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. The concentration of ammonia in the combined exhaust of the fluidized bed combustor and low pressure evaporator shall not exceed 30 ppmvd. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. Source testing to demonstrate compliance with permit conditions and all rules and regulations shall be conducted on an annual basis. [District Rule 1081] Federally Enforceable Through Title V Permit
- 21. Performance testing shall be conducted annually for NOx, CO, SOx, and PM(10) at normal operating capacity using following test methods; for NOx, EPA Method 7E or ARB Method 1-100; for CO, EPA Method 10 or ARB Method 100; for SOx, EPA Method 6 or 6C; and for PM(10), EPA Method 201A, and SCAQMD Method 5.3 and 6.1. [District Rules 1081 and 2201] Federally Enforceable Through Title V Permit
- 22. Filterable PM(10) shall be quantified using EPA Method 201A. Condensable PM10 from the back-half of the test apparatus shall be quantified using SCAQMD methods 5.3 and 6.1. Total PM10 is the sum of the results of these two tests. [District Rules 1081 and 2201] Federally Enforceable Through Title V Permit
- 23. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 24. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 25. The pressure drop across the filter fabric in the combustion exhaust baghouse shall be monitored daily. Immediate corrective action must be taken if the pressure drop in any section is greater than 10 inches H2O or less than 0.5 inches H2O. [District Rule 2201] Federally Enforceable Through Title V Permit
- 26. A Continuous Emissions Monitoring System shall be in place and operating whenever the facility is operating. NOx (as NO2 corrected to 3% O2), SOx as SO2, CO, opacity and O2 concentrations must be recorded continuously. [District Rule 1080] Federally Enforceable Through Title V Permit
- 27. Results of continuous emissions monitoring shall be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.3.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080] Federally Enforceable Through Title V Permit
- 28. The continuous monitoring equipment must be linked to a data logger which is compatible with the District's data acquisition system. [District Rule 1080 and District Rule 4352] Federally Enforceable Through Title V Permit

- 29. The owner/operator shall perform a relative accuracy test audit (RATA) as specified by 40 CFR Part 60, Appendix F, 5.11, at least once every four calendar quarters. The permittee shall comply with the applicable requirements for quality assurance testing and maintenance of the continuous emission monitor equipment in accordance with the procedures and guidance specified in 40 CFR Part 60, Appendix F. [District Rule 1080] Federally Enforceable Through Title V Permit
- 30. Operator shall notify the APCO no later than eight hours after the detection of a breakdown of the CEMS. Operator shall inform the APCO of the intent to shut down the CEMS at least 24 hours prior to the event. [District Rule 1080; Fresno County Rule 108] Federally Enforceable Through Title V Permit
- 31. The permittee shall submit a written report to the APCO for each calendar quarter, within 30 days of the end of the quarter, including: time intervals, data and magnitude of excess emissions, nature and cause of excess emissions (if known), corrective actions taken and preventive measures adopted; averaging period used for data reporting shall correspond to the averaging period for each respective emission standard; applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; and a negative declaration when no excess emissions occurred. [District Rule 1080, 40 CFR 60.49b(f) and 40 CFR 60.49b(h)] Federally Enforceable Through Title V Permit
- 32. An ultimate analysis for each lot of liquid or solid fuel received shall be maintained on site and made available to the District upon request. The analyses shall include heating value, sulfur content, and nitrogen content. [District Rule 1070] Federally Enforceable Through Title V Permit
- 33. Records of all daily fuel consumption shall be maintained on site and submitted to the District with quarterly reports and upon request. [District Rule 1070, District rule 1080, District Rule 4352 and 40 CFR 60.49b(d)] Federally Enforceable Through Title V Permit
- 34. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [Rule 108 (Kings, Fresno, Merced San Joaquin, Tulare, Kern, and Stanislaus) and Rule 109 (Madera) and District Rule 1080, 9.0] Federally Enforceable Through Title V Permit
- 35. If the unit is fired on diesel fuel that is not supplier-certified 0.0015% sulfur content or less, the sulfur content of each fuel source shall be tested weekly, except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be semi-annually. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 36. Operator shall maintain copies of fuel invoices and supplier certifications. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 37. Records of system maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 38. Operator shall maintain all records for at least five years and conform to the recordkeeping requirements described in District Rule 2520. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-603-2-2 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

KAOLIN SYSTEM CONSISTING OF ONE 11,969 GALLON (1,600 CUBIC FEET) WES-CO/STEEL STRUCTURES STORAGE SILO (UPPER UNIT) SERVED BY SAUNCO SVST 6-25-245 PULSE JET CLEANING BAGHOUSE

PERMIT UNIT REQUIREMENTS

- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is dark or darker than Ringelmann 0 or equivalent to 0% opacity. [District Rule 2201] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District NSR Rule] Federally Enforceable Through Title V Permit
- Material removed from the dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Replacement bags numbering at least 10% of the total number of bags in the largest vent filter using each type of bag shall be maintained on the premises. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouse pressure drop shall be maintained between 0.5" 3" water column at all times of operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- Particulate matter (PM10) emissions shall not exceed 0.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- Visible emissions shall be inspected annually under material and environmental conditions, such as dry and windy. where high emissions are expected. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 10. Enclosure shall be completely inspected annually for evidence of particulate matter leaks and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Dust collector filters shall be inspected at least once every two weeks while not in operation for any tears, holes, abrasions, and scuffs which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 12. Records of dust collector inspection, maintenance, and repair shall be maintained. These records shall include identification of the dust collector, date of inspection, any corrective action taken as a result of inspection, and initials of the personnel performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: HANFORD L P

Location: 10596 IDAHO AVE, HANFORD, CA 93230 C-803-2-2: Aug 92011 2:57PM - BRARG

PERMIT UNIT: C-603-3-2 **EXPIRATION DATE: 04/30/2016**

EQUIPMENT DESCRIPTION:

INERT MATERIAL (GYPSUM) SYSTEM CONSISTING OF ONE 11,969 GALLON (1,600 CUBIC FEET) WES-CO/STEEL STRUCTURES STORAGE SILO (LOWER UNIT) SERVED BY A SAUNCO SVSB 25-245 PULSE JET CLEANING **BAGHOUSE**

PERMIT UNIT REQUIREMENTS

- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is dark or darker than Ringelmann 0 or equivalent to 0% opacity, [District Rule 2201] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District NSR Rule] Federally Enforceable Through Title V Permit
- Material removed from the dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Replacement bags numbering at least 10% of the total number of bags in the largest vent filter using each type of bag shall be maintained on the premises. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouse pressure drop shall be maintained between 0.5" 3" water column at all times of operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- Particulate matter (PM10) emissions shall not exceed 0.85 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- Visible emissions shall be inspected annually under material and environmental conditions, such as dry and windy, where high emissions are expected. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 10. Enclosure shall be completely inspected annually for evidence of particulate matter leaks and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Dust collector filters shall be inspected at least once every two weeks while not in operation for any tears, holes, abrasions, and scuffs which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 12. Records of dust collector inspection, maintenance, and repair shall be maintained. These records shall include identification of the dust collector, date of inspection, any corrective action taken as a result of inspection, and initials of the personnel performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: HANFORD L P

Location: 10598 IDAHO AVE, HANFORD, CA 93230 C-803-3-2: Aug 9 2011 2.57PM - BRARG

PERMIT UNIT: C-603-13-4 EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

143,345 GALLON (19,164 CUBIC FEET) SYNTHETIC GYPSUM STORAGE SILO (FROM FLY ASH). SILO LOADING SERVED BY A 2,000 CFM SAUNCO TECHNOLOGIES MODEL #ULTRA BB-16-84 ARRANGEMENT 2B BAGHOUSE DUST COLLECTOR SILO UNLOADING SERVED BY A BIN VENT FILTER AND A MOVABLE, SEALING SPOUT

PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants. [District Rule 4102]
- Visible emissions from the baghouses serving the fly ash handling and storage operation shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District NSR Rule and District Rule 4101] Federally Enforceable Through Title V Permit
- Visible emissions shall be inspected annually under material and environmental conditions, such as dry and windy, where high emissions are expected. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District NSR Rule] Federally Enforceable Through Title V Permit
- Replacement bags numbering at least 10% of the total number of bags in the largest baghouse, and for each type of bag, shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
- The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District NSR Rule] Federally Enforceable Through Title V Permit
- Material removed from dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. Fly ash throughput shall not exceed 225 tons per day. [District NSR Rule] Federally Enforceable Through Title V **Permit**
- 10. Enclosure shall be completely inspected annually for evidence of particulate matter leaks and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Dust collector filters shall be inspected at least once every two weeks while not in operation for any tears, holes, abrasions, and scuffs which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 12. Records of dust collector inspection, maintenance, and repair shall be maintained. These records shall include identification of the dust collector, date of inspection, any corrective action taken as a result of inspection, and initials of the personnel performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 13. Records of daily fly ash throughput and the amount of material loaded shall be maintained, retained on the premises at least five years, and shall be made available for District inspection upon request. [District Rules 220], 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: HANFORD L P

Location: 10596 IDAHO AVE, HANFORD, CA 93230 C-603-13-4; Aug 9 2011 2:57PM - BRARG

PERMIT UNIT: C-603-14-2 EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

45,259 GALLON (6,050 CUBIC FEET) SYNTHETIC GYPSUM STORAGE SILO (FROM BED ASH). SILO LOADING SERVED BY A CYCLONE AND A BAGHOUSE DUST COLLECTOR IN SERIES. SILO UNLOADING SERVED BY A BIN VENT FILTER AND A MOVABLE, SEALING SPOUT

PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 2. Visible emissions shall be inspected annually under material and environmental conditions, such as dry and windy, where high emissions are expected. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 3. The dust collector shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. The dust collector cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. Enclosure shall be completely inspected annually for evidence of particulate matter leaks and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 6. Material removed from dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere.

 [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Dust collector filters shall be inspected at least once every two weeks while not in operation for any tears, holes, abrasions, and scuffs which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. Replacement bags and filters numbering at least 10% of the total number of bags in the largest baghouse, and for each type of bag, shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Records of dust collector inspection, maintenance, and repair shall be maintained. These records shall include identification of the dust collector, date of inspection, any corrective action taken as a result of inspection, and initials of the personnel performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- Records of the amount of material loaded on a daily basis shall be maintained, retained on the premises at least five years, and shall be made available for District inspection upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: HANFORD L P

Location: 10596 IDAHO AVE, HANFORD, CA 93230 C-803-14-2: Aug 9 2011 2:57PM - BRARG

PERMIT UNIT: C-603-15-2

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

10,473 GALLON (1,400 CUBIC FEET) INERT MATERIAL (SODIUM BICARBONATE/SORBENT) STORAGE SILO, LOADING SYSTEM SERVED BY A DSS MODEL WAM SILO TOP PULSE JET CLEANING BAGHOUSE, AND A SEALED **SCREW CONVEYER**

PERMIT UNIT REQUIREMENTS

- Visible emissions from the baghouses serving the sodium bicarbonate handling and storage operation shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District NSR Rule and District Rule 4101] Federally Enforceable Through Title V Permit
- Visible emissions shall be inspected annually under material and environmental conditions, such as dry and windy, where high emissions are expected. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- Enclosure shall be completely inspected annually for evidence of particulate matter leaks and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- Dust collector filters shall be inspected at least once every two weeks while not in operation for any tears, holes, abrasions, and scuffs which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouse shall operate at all times with a minimum differential pressure of 0.1 inches water column and a maximum differential pressure of 3.5 inches water column. [District NSR Rule]
- Replacement bags numbering at least 10% of the total number of bags in the largest baghouse using each type of bag shall be maintained on the premises. [District NSR Rule]
- 10. Material removed from dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Emissions from the sodium bicarbonate silo shall not exceed 0.0016 lb PM10 per ton of sodium bicarbonate. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. The maximum throughput for the sodium bicarbonate storage operation shall exceed either of the following limits: 42 tons per day or 660 tons per year. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: HANFORD L P

Location: 10596 IDAHO AVE, HANFORD, CA 93230 C-803-15-2; Aug 9 2011 257PM - BRARG

- 14. Records of dust collector inspection, maintenance, and repair shall be maintained. These records shall include identification of the dust collector, date of inspection, any corrective action taken as a result of inspection, and initials of the personnel performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 15. Differential operating pressure shall be monitored and recorded on each day that the baghouse operates. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 16. Records of the amount of material loaded on a daily basis shall be maintained, retained on the premises at least five years, and shall be made available for District inspection upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 17. Records of daily sodium bicarbonate throughput shall be maintained, retained on-site for a period of at least five years and made available for District inspection upon request. [District NSR Rule and District Rule 1070] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-603-16-1

EXPIRATION DATE: 04/30/2016

EQUIPMENT DESCRIPTION:

15,466 GPM MARLEY 3-CELL, COUNTER FLOW, INDUCED DRAFT, COOLING TOWER

PERMIT UNIT REQUIREMENTS

No hexavalent chromium containing compounds shall be added to cooling tower circulating water. [District Rule 7012] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: HANFORD L P Location: 10596 IDAHO AVE, HANFORD, CA 93230 C-803-18-1; Aug 9 2011 2:37PM – BRARG

Attachment B

ERC Application

San Joaquin Valley Air Pollution Control DistRaECEIVED

Application for

JAN 3 1 2012

SJVAPCD

[X] EMISSION REDUCTION CREDIT (ERC)

DATE STAMP

[] CONSOLIDATION OF ERC CERTIFIED Services

1.	1. ERC TO BE ISSUED TO: Hanford LP					Facility ID: C- 603 (if known)	
2.	MAILING ADDRESS: Street	/P.O. Box: 4300 Rai	lroad Avenue				
		City: Pittsburg	State: CA Zip Co	de: 94565-6006			
3.	LOCATION OF REDUCTIO					4. DATE OF REDUC August 22, 2011	
	City: _Hanford, CA, 932 The Site Universal Transver 262,139.0 meters, Vertical 4, 119 ⁰ 38' 52" West Longitude	se Mercator (UTM) 016,882.0 meters.) coordinates are at Z The plant is at 36 ⁰ 16 ³	one 11, Horizont 9" North Latitu	al de and		
	/4 SECTION	TOWNSHIP	RANGE				<u> </u>
5.	PERMIT NO(S): C-603-1-6		EXIS	TING ERC NO(S);		
6.	METHOD RESULTING IN I	EMISSION REDUC	TION:				
	[X] SHUTDOWN [] RETROFIT [] PROCESS CHANGE [] OTHER DESCRIPTION: 30 MW Fluidized Bed Combustor fueled by Petroleum Coke, Natural Gas and No. 2 Fuel oil up to 320 MMBTU/hr was shutdown on August 22, 2011 and all permits have been designated dormant. (Use additional sheets if necessary)						
7.	REQUESTED ERCs (In Pou	nds Per Calendar (Quarter):				
		voc	NOx	со	PM1	0 SOx	OTHER
	1ST QUARTER	218	18255	18188	939	25374	
	2ND QUARTER	219	18256	18189	940	25375	
	3RD QUARTER	219	18256	18189	940	25375	
	4TH QUARTER	218	18256	18188	939	25375	
8.	8. SIGNATURE OF APPLICANT: TYPE OR PRINT TITLE OF APPLICANT: Vice President						
9.	TYPE OR PRINT NAME OF	APPLICANT: Do	ouglas W. Wheeler			DATE: 01/12/2012	TELEPHONE NO: 925.431.1443
FOR	APCD USE ONLY:						

FILING FEE RECEIVED: \$ 2277 / CK# 0/0845

DATE PAID: 1/31/12

PROJECT NO.: C - 1/20248 FACILITY ID.: C-603

San Joaquin Valley Air Pollution Control DistreCEIVED

Application for

JAN 3 1 2012

[X] EMISSION REDUCTION CREDIT (ERC)

[] CONSOLIDATION OF ERC CERTIFICATION SPINAROR

1.	ERC TO BE ISSUED TO: Hanford	LP				Facility ID: C- 603 (if known)
2.	MAILING ADDRESS: Street/P.O. Box: 4	4300 Railroad Avenue				
	City: J	Pittsburg State: CA Zip Coo	ode: 94565-6006	_		
3.	LOCATION OF REDUCTION: Street:10596 Idaho Avenue				4. DATE OF REDU August 22, 201	
	City: _Hanford, CA, 93230					
	The Site Universal Transverse Mercat 262,139.0 meters, Vertical 4,016,882.0 119 ⁰ 38' 52'' West Longitude.					
		OWNSHIP RANGE	<u> </u>			
5.	PERMIT NO(S): C-603-16-1	EXIS	STING ERC NO	(S):		
6.	METHOD RESULTING IN EMISSION	N REDUCTION:				
	[X]SHUTDOWN []]	RETROFIT []P	PROCESS CHAN	IGE	[]OTHER	
	DESCRIPTION: 15,466 GPM Marley 3	3-Cell. Counter Flow, Induced I	Draft, Cooling To	wer.		
	2000	, , , , , , , , , , , , , , , , , , , ,	7			(Use additional sheets if necessary)
7.	REQUESTED ERCs (In Pounds Per C	alendar Quarter):				
	Voc	OC NOx	со	PM10	0 SOx	OTHER
	1ST QUARTER			993		
	2ND QUARTER			994		
	3RD QUARTER			994		
	4TH QUARTER			993		
8.	SIGNATURE OF APPLICANT:		TYPE OR P		E OF APPLICANT:	
9.	TYPE OR PRINT NAME OF APPLICA	ANT: Douglas W. Wheeler			DATE: 01/12/2012	TELEPHONE NO: 925.431.1443
					01/12/2012	925.451.1445
FOR	APCD USE ONLY:					
	DATE STAMP	FILING FEE RECEIVED: \$				
		DATE PAID:				
		PROJECT NO.:		FAC	EF PERFET	
		PROJECT NO.:		FAC	LITY ID.:	



FEB 2 1 2012
Permits Srvc
SJVAPCD

February 15, 2012

Mr. James Swaney, Director Permit Services San Joaquin Valley Air Pollution Control District 1990 E. Gettysburg Avenue Fresno, CA 93726-0244

RE: Request To Activate Hanford LP PTO C-603 Emissions units under ATC C-1112934 (Rule 2050)

Dear Mr. Swaney:

On behalf of Hanford L.P, GWF requests the District activate the following Hanford LP emissions units (PTO C-603) from the current Dormant Emissions Units (DEU) status. Hanford LP was granted Dormant status on October 5, 2011. The Dormant emissions units to be are:

- a. Permit unit # C-603-1-6: Fluidized bed combustor,
- b. Permit Unit # C-603-2-2: Kaolin System,
- c. Permit Unit # C-603-3-2: Gypsum System,
- d. Permit Unit #C603-13-4: Synthetic Gypsum Storage Silo,
- e. Permit Unit #C603-14-2: Synthetic Gypsum storage silo from bed ash,
- f. Permit Unit #C-603-15-2: Sodium Bicarbonate System,
- g. Permit Unit #C603-16-1: Cooling Tower

Hanford L.P. requests that the Authority To Construct for each unit be activated at your earliest convenience. Upon activation of the units, Hanford LP requests that the permits for each of the above units be **cancelled**.

Thank you for your time and consideration regarding this matter. If you have any questions regarding this request, please feel free to contact me at (925) 431-1440.

Respectfully, Hanford LP

Mark Kehoe

Director, Environmental and Safety

Attachments:

cc D. Wheeler, GWF

K. Kolnowski, GWF

Attachment C Hanford LP Fuel Use Records

ATTACHMENT 2

Petroleum Coke Usage

Hanford LP Permit No. C-603-1-6

Date/Month	Coke Usage Tons	Date/Month	Coke Usage Tons	Date/Month	Coke Usage Tons
Jan-06	7,224	Jan-08	7,137	Jan-10	6,909
Feb-06	6,795	Feb-08	6,614	Féb-10	4,731
Mar-06	7,438	Mar-08	4,762	Mar-10	7,054
Apr-06	7,459	Apr-08	7,037	Apr-10	7,057
May-06	7,292	May-08	7,278	May-10	17,284
Jun-06	7,129	Jun-08	6,893	Jun-10	6,752
Jul-06	7,472	Jul-08	7,378	, J. Jul-10	6,074
Aug-06	7,484	Aug-08	7,240	Aug-10	6,397
Sep-06	7,030	Sep-08	7,067	Sep-10	4,734
Oct-06	4,781	Oct-08	6,221	0ct-10	4,479
Nov-06	6,404	Nov-08	7,035	Nov-10	6,745
Dec-06	7,741	Dec-08	7,500	Dec 10	2,407
Jan-07	7,637	Jan-09	7,097	Jan-11	3,052
Feb-07	6,650	Feb-09	6,534	Feb-11	5,647
Mar-07	7,066	Mar-09	7,308	Mar-11	5,806
Apr-07	7,013	Apr-09	7,041	Apr-11	4,133
May-07	7,451 ⁻	May-09	7,284	May-11	3,177
Jun-07	7,288	Jun-09	5,777	Jun-11	4,830
Jul-07	7,587	Jul-09	7,215	Jul-11	6,471
Aug-07	7,560	Aug-09	7,157	Aug-11	4,851
Sep-07	7,168	Sep-09-	6,436		
Oct-07	7,517	Oct-09	7,606		
Nov-07	7,353	Nov-09	7,068		·
Dec-07	7,235	Dec-09	7,211		

Attachment D Boiler Source Test Results

SAN JOAQUIN VALLEY UNIFIED AIR POLLUTION CONTROL DISTRICT

MEMORANDUM

DATE:

March 2, 2011

TO:

Source Test File

C:

Joe Avila

FROM:

John Copp

SUBJECT:

Review of Source Test for Hanford LP (Retest)

January 15, 2010 PTO #C-603-1-9

The Avogadro Group (Avogadro) was retained by Hanford LP to conduct a compliance emission retest of the effluent gasses from a 320.0 MMBtu/hr petroleum coke fired CFBC boiler with ammonia injection and calcium carbonate sorbent. The unit was fired by petroleum coke under a normal operating load. The source test measured PM, PM10, CO₂, and O₂.

District compliance staff found notification, reporting, and source test protocols employed during this test to be satisfactory.

The data and calculations included in the report submittal were evaluated to ensure accuracy. The reported particulate emissions were corrected by Avogadro to remove ammonium sulfate formed by the reaction of ammonia with sulfate generated by absorbed sulfur dioxide in the water-filled impingers. Ammonium sulfate caused by the reaction of ammonia with sulfate from sulfuric acid mist and/or sulfur trioxide emissions in the impingers was not removed from the particulate results.

A review of the report and the corrections submitted by Avogadro on behalf of Hanford LP indicated that the CFBC boiler unit was successful in meeting the PM and PM10 emission limits specified in the permit.

PTO 603-1-9 320 MMBtu/hr petroleum coke-fired CFBC boiler

PM 0.0039 gr/dscf @ 12% CO2 (limit 0.005) 70.3 lb/day

PM10 0.0028 gr/dscf @ 12% CO2 50.1 lb/day (limit 80.0)

O₂ 4.91% CO₂ 14.7%

Stack Flow Rate 70,400 dscfm

Hanford L.P. Power Plant 2008 Compliance Test Report

TABLE 1-1 SUMMARY OF AVERAGE RESULTS HANFORD L.P. FLUIDIZED-BED BOILER NOVEMBER 20, 2008

Parameter	Test Results	Permit Limits
Particulate Matter <10 microns (PM ₁₀)		
gr/dscf	0.0011	
gr/dscf @ 12% CO ₂	0.0009	ü-
lb/hr	0.63	<u>La</u>
lb/day	15.1	80.0
Total Particulate Matter (PM)		
gr/dscf	0.0018	2.
gr/dscf @ 12% CO ₂	0.0014	0.005
lb/hr	1.03	₩=
lb/day	24.7	4-
Carbon Monoxide (CO)		
ppm volume dry	46.5	
ppmvd @ 3% O ₂	48.8	
lb/hr	14.07	
lb/day	337.6	544
Nitrogen Oxides (NO _X)		
ppm volume dry	17.6	
ppmvd @ 3% O ₂	18.5	28.0
lb/hr as NO ₂	8.75	* •
lb/day as NO ₂	210.0	245
Sulfur Oxides (SO _x)		
ppm volume dry	14.1	·
ppmvd (a) 3% O ₂	14.8	20.2
lb/hr as SO ₂	9.74	55
lb/day as SO ₂	233.8	245
Volatile Organic Compounds		
ppm volume dry as C ₁	< 0.7	
ppmvd @ 3% O ₂	< 0.7	
lb/hr as CH ₄	< 0.11	
lb/day as CH ₄	< 2.6	60.0
Ammonia (NH ₃)		
ppm volume dry	14.9	30.0
ppmvd @ 3% O ₂	15.6	••

TABLE 1-1 SUMMARY OF AVERAGE RESULTS HANFORD L.P. FLUIDIZED BED BOILER DECEMBER 10, 2009

Parameter	Test Results	Permit Limits
Particulate Matter <10 microns (PM ₁₀)		
gr/dscf	0.0081	
gr/dscf @ 12% CO ₂	0.0064	
lb/hr	4.59	
lb/day	110.1	80.0
Total Particulate Matter (PM)		
gr/dscf	0.0090	<u></u>
gr/dscf @ 12% CO ₂	0.0071	0.005
lb/hr	5.09	åra
lb/day	122.2	
Carbon Monoxide (CO)		
ppm volume dry	76.3	
ppmvd @ 3% O ₂	81.5	
lb/hr	22.52	***
lb/day	540.2	544
Nitrogen Oxides (NO _X)		
ppm volume dry	20.8	
ppmvd @ 3% O ₂	22.2	28.0
lb/hr as NO ₂	10.07	•••
lb/day as NO ₂	241.5	245
Sulfur Oxides (SO _X)		
ppm volume dry	25.1	
ppmvd @ 3% O ₂	26.8	35.0
lb/hr as SO ₂	16.97	
1b/day as SO ₂	407.1	469
Volatile Organic Compounds		
ppm volume dry as C ₁	< 0.7	
ppmvd @ 3% O ₂	< 0.7	 .
lb/hr as CH ₄	< 0.11	
lb/day as CH ₄	< 2.7	60.0
Ammonia (NH ₃)		
ppm volume dry	15.3	30.0
ppmvd @ 3% O ₂	16.6	



TABLE 1-3
SUMMARY OF AVERAGE PM RESULTS
HANFORD L.P.
JANUARY 15, 2010

Parameter	Test Results	Permit Limits
Particulate Matter <10 microns (PM ₁₀)		
gr/dscf	0.0004	
gr/dscf @ 12% CO ₂	0.0003	
lb/hr	0.24	erin.
lb/day	5.8	80.0
Total Particulate Matter (PM)		
gr/dscf	0.0018	
gr/dscf @ 12% CO ₂	0.0015	0.005
lb/hr	1.08	
lb/day	26.0	-



TABLE 1-1 SUMMARY OF AVERAGE RESULTS HANFORD L.P. FLUIDIZED BED BOILER NOVEMBER 30 & DECEMBER 1, 2010

Parameter	Test Results	Permit Limits
Particulate Matter <10 microns (PM ₁₀)	·	
gr/dscf	0.0019	
gr/dscf @ 12% CO ₂	0.0015	77
lb/hr	0.97	44
lb/day	23.4	80.0
Total Particulate Matter (PM)		
gr/dscf	0.0028	
gr/dscf @ 12% CO ₂	0.0022	0.005
lb/hr	1.45	
lb/day	34.7	
Carbon Monoxide (CO)		
ppm volume dry	6.9	
ppmvd @ 3% O ₂	7.4	
lb/hr	1.85	
lb/day	44.3	544
Nitrogen Oxides (NO _X)		
ppm volume dry	20.4	
ppmvd @ 3% O ₂	21.9	28.0
lb/hr as NO ₂	9.03	==
lb/day as NO ₂	216.7	245



TABLE 1-2 SUMMARY OF AVERAGE RESULTS HANFORD L.P. FLUIDIZED BED BOILER NOVEMBER 30 & DECEMBER 1, 2010

Parameter	Test Results	Permit Limits
Sulfur Oxides (SO _X)		
ppm volume dry	23.2	
ppmvd @ 3% O ₂	24.9	35.0
lb/hr as SO ₂	14.26	
lb/day as SO ₂	342.3	469
Volatile Organic Compounds		
ppm volume dry as C ₁	< 0.6	
ppmvd @ 3% O ₂	< 0.7	
lb/hr as CH ₄	< 0.10	
lb/day as CH ₄	< 2.3	60.0
Ammonia (NH ₃)		
ppm volume dry	3.7	30.0
ppmvd @ 3% O ₂	3.9	

Note: Values presented in italics represent results reported at the detection limit of the applicable method.



Attachment E

Boiler NO_X , SO_x , and CO CEMS Summaries

ATTACHMENT 4

NOx, SO2 & CO

Hanford LP Permit No. C-603-1-6

	NOX	SO2	со	Coke Usage
	lbs	lbs	lbs	Tons
Jan-09	7011	6613	8507	7,097
Feb-09	6282	5752	6320	6,534
Mar-09	6946	6810	7060	7,308
Apr-09	6762	6415	7689	7,041
May-09	6940	6426	9481	7,284
Jun-09	5894	5531	9004	5,777
Jul-09	7071	6775	10547	7,215
Aug-09	7102	6761	11366	7,157
Sep-09	5717	5422	9450	6,436
Oct-09	6747	11322	10939	7,606
Nov-09	6083	9334	11765	7,068
Dec-09	7029	11239	12744	7,211
Jan-10	5889	10690	6395	6,909
Feb-10	4468	7582	2316	4,731
Mar-10	6805	11102	2617	7,054
Apr-10	6719	12590	5714	7,057
May-10	6965	12491	4381	7,284
Jun-10	6451	10210	1297	6,752
Jul-10	5800	10242	1786	6,074
Aug-10	5926	10223	1165	6,397
Sep-10	5152	8561	722	4,734
Oct-10	4714	7744	1715	4,479
Nov-10	5876	9694	1794	6,745
Dec-10	1697	3468	733	2,407
Annual Average:	73,023	101,499	72,754	77,179

(Based on Two Years)

Service Statement

EXHIBIT 1

Date: Jan 12 2012 Begin: Jul 01, 2006

00:00

Time: 09:27

23:59

(Page 001)

Hanford CFB

10596 Idaho Avenue, Hanford CA

**** MULTI-PARAMETER SUMMARY REPORT ****

(Monthly Summations)

Data Source: daily records

Start

	NOX lbs	SO2 lbs	CO lbs
01/09	7011	6613	8507
02/09	6282	5752	6320
03/09	6946	6810	7060
04/09	6762	6415	7689
05/09	6940	6426	9481
06/09	5894	5531	9004
07/09	7071	6775	10547
08/09	7102	6761	11366
09/09	5717	5422	9450
10/09	6747	11322	10939
11/09	6083	9334	11765
12/09	7029	11239	12744
01/10	5889	10690	6395
02/10	4468	7582	2316
03/10	6805	11102	2617
04/10	6719	12590	5714
05/10	6965	12491	4381
06/10	6451	10210	1297
07/10	5800	10242	1786
08/10	5926	10223	1165
09/10	5152	8561	722
10/10	4714	7744	1715
11/10	5876	9694	1794
12/10	1697	3468	733

End: Aug 31, 2011

Attachment F Cooling Tower Operating and Monitoring Data

ATTACHMENT 7

PM10

Hanford LP Permit No. C-603-16-1

Cooling Tower

Date/Month	OP HRS	Concuctivity umhos/cm	TDS ppm	PM10 lbs/month
Jan-09	744	1822	1162	374.8
Feb-09	670	1916	1222	354.7
Mar-09	737	2063	1316	420.4
Apr-09	720	2215	1413	441.0
May-09	740	2098	1339	429.3
Jun-09	618	1879	1199	321.0
Jul-09	744	2013	1284	414.1
Aug-09	744	1926	1229	396.2
Sep-09	645	1799	1148	320.8
Oct-09	741	1855	1183	380.1
Nov-09	721	1854	1183	369.6
Dec-09	743	1849	1180	379.7
Jan-10	692	1873	1195	358.4
Feb-10	485	1559	995	209.0
Mar-10	743	1821	1162	374.1
Apr-10	719	1806	1152	359.0
May-10	744	1766	1127	363.1
Jun-10	714	1771	1130	349.4
Jul-10	659	1881	1200	342.8
Aug-10	707	1917	1223	374.5
Sep-10	539	1812	1156	270.1
Oct-10	537	1872	1194	278.0
Nov-10	715	1866	1191	368.7
Dec-10	271	1329	848	99.4

Annual Average:

4174

(Based on Two Years)

Notes:

1) PM10= Water Recirculation Rate X Drift Rate X TDS X PM10 Fraction Factor

Water Recirculation Rate =

15,466 gpm

Drift Rate

0.008 %

PM-10 Fraction Factor

70 %

EC Monthly Average from City of Hanford Invoices

EC to TDS conversion=

63.8 %

Based on Wastewater Analytical Reports

Attachment G Draft ERC Certificates

Central Regional Office • 1990 E. Gettysburg Ave. • Fresno, CA 93726

Emission Reduction Credit Certificate C1120248-36-1

ISSUED TO:

HANFORD L P

ISSUED DATE:

<DRAFT>

LOCATION OF REDUCTION:

10596 IDAHO AVE

HANFORD, CA 93230

For VOC Reduction In The Amount Of:

Quarter 1	Quarter 2	Quarter 3	Quarter 4
202 lbs	211 lbs	201 lbs	184 lbs

[] Conditions Attach

Method Of Reduction

[] Shutdown of Entire Stationary Source

[X] Shutdown of Emissions Units

[] Other

Shutdown of all emission units except one emergency generator transferred to C-4140.

Use of these credits outside the San Joaquin Valley Unified Air Pollution Control District (SJVUAPCD) is not allowed without express written authorization by the SJVUAPCD.

Seyed Sadredin, Executive Director / APCO

Central Regional Office • 1990 E. Gettysburg Ave. • Fresno, CA 93726

Emission Reduction Credit Certificate C1120248-36-2

ISSUED TO:

HANFORD L P

ISSUED DATE:

<DRAFT>

LOCATION OF REDUCTION:

10596 IDAHO AVE

HANFORD, CA 93230

For NOx Reduction In The Amount Of:

Quarter 1	Quarter 2	Quarter 3	Quarter 4
16,831 lbs	17,879 lbs	16,453 lbs	14,466 lbs

ſ	1	Conditions	s Attached

Method Of Reduction

[] Shutdown of Entire Stationary Source

[X] Shutdown of Emissions Units

[] Other

Shutdown of all emission units except one emergency generator transferred to C-4140.

Use of these credits outside the San Joaquin Valley Unified Air Pollution Control District (SJVUAPCD) is not allowed without express written authorization by the SJVUAPCD.

Seyed Sadredin, Executive Director / APCO

Central Regional Office • 1990 E. Gettysburg Ave. • Fresno, CA 93726

Emission Reduction Credit Certificate C1120248-36-3

ISSUED TO:

HANFORD L P

ISSUED DATE:

<DRAFT>

LOCATION OF REDUCTION:

10596 IDAHO AVE

HANFORD, CA 93230

For CO Reduction In The Amount Of:

Quarter 1	Quarter 2	Quarter 3	Quarter 4
14,947 lbs	16,905 lbs	15,766 lbs	17,860 lbs

[] Conditions Attached

Method Of Reduction

[] Shutdown of Entire Stationary Source

[X] Shutdown of Emissions Units

[] Other

Shutdown of all emission units except one emergency generator transferred to C-4140.

Use of these credits outside the San Joaquin Valley Unified Air Pollution Control District (SJVUAPCD) is not allowed without express written authorization by the SJVUAPCD.

Seyed Sadredin, Executive Director / APCO

Central Regional Office • 1990 E. Gettysburg Ave. • Fresno, CA 93726

Emission Reduction Credit Certificate C1120248-36-4

ISSUED TO:

HANFORD L P

ISSUED DATE:

<DRAFT>

LOCATION OF

10596 IDAHO AVE

REDUCTION: HANFORD, CA 93230

For PM10 Reduction In The Amount Of:

Quarter 1	Quarter 2	Quarter 3	Quarter 4
3,356 lbs	3,655 lbs	3,350 lbs	3,113 lbs

[] Conditions Attached

Method Of Reduction

[] Shutdown of Entire Stationary Source

[X] Shutdown of Emissions Units

[] Other

Shutdown of all emission units except one emergency generator transferred to C-4140.

Use of these credits outside the San Joaquin Valley Unified Air Pollution Control District (SJVUAPCD) is not allowed without express written authorization by the SJVUAPCD.

Seyed Sadredin, Executive Director / APCO

Central Regional Office • 1990 E. Gettysburg Ave. • Fresno, CA 93726

Emission Reduction Credit Certificate C1120248-36-5

ISSUED TO:

HANFORD L P

ISSUED DATE:

<DRAFT>

LOCATION OF REDUCTION:

10596 IDAHO AVE

HANFORD, CA 93230

For SOx Reduction In The Amount Of:

Quarter 1	Quarter 2	Quarter 3	Quarter 4
21,847 lbs	24,148 lbs	21,591 lbs	23,761 lbs

ſ '	l C	ond	lition	s A	tta	che	d
-----	-----	-----	--------	-----	-----	-----	---

Method Of Reduction

[] Shutdown of Entire Stationary Source

[X] Shutdown of Emissions Units

[] Other

Shutdown of all emission units except one emergency generator transferred to C-4140.

Use of these credits outside the San Joaquin Valley Unified Air Pollution Control District (SJVUAPCD) is not allowed without express written authorization by the SJVUAPCD.

Seyed Sadredin, Executive Director / APCO