



JUN 1 1 2012

Mark Pishinsky Venoco, Inc. 1518 Mill Rock Way, Suite 100 Bakersfield, CA 93311

Notice of Final Action - Authority to Construct RE:

Project Number: S-1120688

Dear Mr. Pishinsky:

The Air Pollution Control Officer has issued Authority to Construct permits to Venoco, Inc. for three new crude oil production facilities each consisting of permit exempt two-phase separators, one 500 bbl crude oil wash tank, one 500 bbl crude oil storage tank, two 500 bbl produced water tanks, and vapor control system with flare, at the light oil production stationary source within the western Kern County fields.

Enclosed are copies of the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue this Authority to Construct was published on April 27, 2012. The District's analysis of the proposal was also sent to CARB on April 23, 2012. No comments were received following the District's preliminary decision on this project.

Also enclosed is an invoice for the engineering evaluation fees pursuant to District Rule 3010. Please remit the amount owed, along with a copy of the attached invoice, within 60 days.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura at (661) 392-5500.

Sincerely,

David Warner

Director of Permit Services

DW: RUE/cm

**Enclosures** 

Seyed Sadredin **Executive Director/Air Pollution Control Dfficer** 





JUN 1 1 2012

Mike Tollstrup, Chief **Project Assessment Branch** Stationary Source Division California Air Resources Board PO Box 2815 Sacramento, CA 95812-2815

**Notice of Final Action - Authority to Construct** 

Project Number: S-1120688

Dear Mr. Tollstrup:

The Air Pollution Control Officer has issued Authority to Construct permits to Venoco, Inc. for three new crude oil production facilities each consisting of permit exempt two-phase separators, one 500 bbl crude oil wash tank, one 500 bbl crude oil storage tank, two 500 bbl produced water tanks, and vapor control system with flare, at the light oil production stationary source within the western Kern County fields.

Enclosed are copies of the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

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Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura at (661) 392-5500.

Sincerely,

**Director of Permit Services** 

DW: RUE/cm

**Enclosures** 

Seyed Sadredin

Executive Director/Air Pollution Control Officer

#### Bakersfield Californian

# NOTICE OF FINAL ACTION FOR THE ISSUANCE OF AUTHORITY TO CONSTRUCT PERMITS

NOTICE IS HEREBY GIVEN that the Air Pollution Control Officer has issued Authority to Construct permits to Venoco, Inc. for three new crude oil production facilities each consisting of permit exempt two-phase separators, one 500 bbl crude oil wash tank, one 500 bbl crude oil storage tank, two 500 bbl produced water tanks, and vapor control system with flare, at the light oil production stationary source within the western Kern County fields.

No comments were received following the District's preliminary decision on this project.

The application review for Project #S-1120688 is available for public inspection at http://www.valleyair.org/notices/public\_notices\_idx.htm and the SAN JOAQUIN VALLEY UNIFIED AIR POLLUTION CONTROL DISTRICT, 34946 FLYOVER COURT, BAKERSFIELD, CA 93308.





PERMIT NO: S-8136-1-0 ISSUANCE DATE: 06/04/2012

LEGAL OWNER OR OPERATOR: VENOCO, INC.

MAILING ADDRESS: 1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: SW 19 TOWNSHIP: 31S RANGE: R22E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF CRUDE OIL WASH TANK SERVED BY VAPOR CONTROL SYSTEM VENTED TO FLARE S-

8136-5 (BLM 19)

### CONDITIONS

- To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all
  operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined
  petroleum products. [District Rule 4623]
- 2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 4. The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors". [District Rule 2201]</p>
- 5. VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- 6. VOC emission rate from vapor control system shall not exceed 0.3 lb/day. [District Rule 2201]
- 7. This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623]

#### CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

- 8. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623]
- 9. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv). The ppmv readings, as methane above background, shall be taken using a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit. [District Rules 2201]
- 10. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623]
- 11. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623]
- 12. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623]
- 13. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rules 2201 and 4623]
- 14. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623]
- 15. Upon detection of a gas leak, the operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623]
- 16. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623]
- 17. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623]
- 18. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623]
- 19. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623]
- 20. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- 21. Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]

- 22. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]
- 23. ATC shall be implemented concurrently with or subsequent to ATC S-8136-5-0. [District Rule 2201]





**ISSUANCE DATE: 06/04/2012** 

# **AUTHORITY TO CONSTRUCT**

PERMIT NO: S-8136-2-0 LEGAL OWNER OR OPERATOR: VENOCO, INC.

**MAILING ADDRESS:** 1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: SW 19 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF STOCK TANK SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-8136-1 (BLM-19)

### CONDITIONS

- To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined petroleum products. [District Rule 4623]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 4. The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors" [District Rule 2201]
- VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- 6. This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623]
- 7. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 46231

#### CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

VID WARNER, Director of Permit Services

- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv). The ppmv readings, as methane above background, shall be taken using a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit. [District Rules 2201]
- 9. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623]
- 10. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623]
- 11. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623]
- 12. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rules 2201 and 4623]
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- 15. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623]
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- 18. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623]
- 19. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]
- 21. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]

22. ATC shall be implemented concurrently with or subsequent to ATC S-8136-1-0. [District Rule 2201]





PERMIT NO: S-8136-3-0 ISSUANCE DATE: 06/04/2012

LEGAL OWNER OR OPERATOR: VENOCO, INC.

MAILING ADDRESS: 1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: SW 19 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF PRODUCED WATER TANK SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-8136-1

(BLM-19)

### CONDITIONS

- 1. To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined petroleum products. [District Rule 4623]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three
  minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance, [District Rule 4102]
- 4. The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors". [District Rule 2201]</p>
- 5. VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- 6. This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623]
- 7. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623]

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services
105/96-3-0: Jun 4 2012 11:17AM - EDGEHILR: Joint Inspection Required with EDGEHILR

- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv). The ppmv readings, as methane above background, shall be taken using a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit. [District Rules 2201]
- 9. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623]
- 10. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623]
- 11. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623]
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- 15. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623]
- 16. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623]
- 17. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623]
- 18. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623]
- 19. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- 20. Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]
- 21. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]

22. ATC shall be implemented concurrently with or subsequent to ATC S-8136-1-0. [District Rule 2201]





**ISSUANCE DATE:** 06/04/2012

# **AUTHORITY TO CONSTRUCT**

LEGAL OWNER OR OPERATOR: VENOCO, INC.

**MAILING ADDRESS:** 

1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: SW 19 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

PERMIT NO: S-8136-4-0

500 BBL FIXED ROOF PRODUCED WATER TANK SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-8136-1

(BLM-19)

### CONDITIONS

- To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined petroleum products. [District Rule 4623]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 3.
- The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors". [District Rule 2201]
- VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623] 6.
- All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 46231

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

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- 19. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- 20. Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]
- 21. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]

22. ATC shall be implemented concurrently with or subsequent to ATC S-8136-1-0. [District Rule 2201]





PERMIT NO: S-8136-5-0

**ISSUANCE DATE: 06/04/2012** 

LEGAL OWNER OR OPERATOR: VENOCO, INC.

MAILING ADDRESS:

1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: SW 19 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

33.3 MMBTU/HR AIR ASSISTED PRODUCED GAS FLARE SERVING VAPOR CONTROL SYSTEM LISTED ON PERMIT

S-8136-1 (BLM 19)

### CONDITIONS

- The flare is to be used only if disposal wells, a sales gas line, combustion sources creating useful work i.e. steam generator and/or permit exempt heater are not available. The flare shall have a destruction efficiency > 98% and be steam assist or air assist if steam is unavailable, or Coanda effect and equipped with non-continuous automatic electronic or ballistic ignition. [Public Resources Code 21000-21177: California Environmental Quality Act, District Rule 4102, and CH&SC 41700]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1/4 or 5% opacity. [District Rule 4101]
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] 4.
- Flare shall be equipped with produced gas volume flow meter. [District Rule 2201]
- Combined flare gas heat input from flares S-8136-5, '-10, and '-15 shall not exceed 800 MMBtu/day. [District Rule 2201]
- Emissions shall not exceed any of the following limits: 0.068 lb NOx/MMBtu, 0.008 lb PM10/MMBtu, 0.37 lb CO/MMBtu or 0.063 lb VOC/MMBtu, [District Rule 2201]

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

AVID WARNER, Director of Permit Services 12-6-0; Jun 4 2012 11:17AM - EDGEHILR: John Inspection Required with EDGEHILR

- 8. The sulfur content of the gas being incinerated shall not exceed 1.0 grain total Sulfur per 100 scf of gas. [District Rule 2201]
- 9. The flame shall be present at all times when combustible gases are vented through the flare. [District Rule 2201]
- 10. The outlet shall be equipped with an automatic ignition system. [District Rule 2201]
- 11. Flares that use flow-sensing automatic ignition systems and which do not use a continuous flame pilot shall use purge gas for purging. [District Rule 2201]
- 12. Permittee shall determine sulfur content of flared gas weekly for eight consecutive weeks upon startup. After demonstrating compliance for eight consecutive weeks testing may be conducted on a quarterly basis. Weekly gas analysis shall be performed using Draeger tubes and quarterly analysis using ASTM method D3246 or double GC for H2S and mercaptans. Sulfur content of waste gas shall be measured within one day of restarting unit if the unit has not been in use for more than 7 days. [District Rules 1081 and 2201]
- 13. The higher heating value of the flared gas shall be monitored at least quarterly or upon change of source of flared gas. [District Rules 1070 and 2201]
- 14. Permittee shall keep accurate records of daily and annual flared gas flow rate and heat input in MMBtu/day and MMBtu/yr. [District Rule 2201]
- 15. Records of the gas sulfur content and required gas flow measurements shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District Rule 1070]
- 16. Permittee shall keep accurate records of annual throughput, material usage, or other information necessary to demonstrate that facility emissions are less than 10 tons NOx/yr and 10 tons VOC/yr for exemption from Rule 4311.
   District Rule 4311]





**ISSUANCE DATE: 06/04/2012** 

# **AUTHORITY TO CONSTRUCT**

PERMIT NO: S-8136-6-0

LEGAL OWNER OR OPERATOR: VENOCO, INC.

MAILING ADDRESS: 1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA
SECTION: NE 29 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF CRUDE OIL WASH TANK SERVED BY THE VAPOR CONTROL SYSTEM VENTED TO FLARE S-

8136-10 (BLM-29)

### CONDITIONS

- 1. To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined petroleum products. [District Rule 4623]
- 2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 4. The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors". [District Rule 2201]</p>
- 5. VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- 6. VOC emission rate from vapor control system shall not exceed 0.3 lb/day. [District Rule 2201]
- 7. This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623]

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

- All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623]
- 9. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv). The ppmv readings, as methane above background, shall be taken using a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit. [District Rules 2201]
- 10. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623]
- 11. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623]
- 12. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623]
- 13. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rules 2201 and 4623]
- 14. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623]
- 15. Upon detection of a gas leak, the operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623]
- 16. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623]
- 17. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623]
- 18. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623]
- 19. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623]
- 20. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- 21. Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]

- 22. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]
- 23. ATC shall be implemented concurrently with or subsequent to ATCs S-8136-10-0. [District Rule 2201]





PERMIT NO: S-8136-7-0 ISSUANCE DATE: 06/04/2012

LEGAL OWNER OR OPERATOR: VENOCO, INC.

MAILING ADDRESS: 1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: NE 29 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF CRUDE OIL STOCK TANK SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-8136-6

(BLM-29)

### CONDITIONS

- 1. To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined petroleum products. [District Rule 4623]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three
  minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 4. The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors". [District Rule 2201]
- 5. VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- 6. This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623]
- 7. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623]

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

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- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv). The ppmv readings, as methane above background, shall be taken using a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit. [District Rules 2201]
- 9. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623]
- 10. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623]
- 11. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623]
- 12. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rules 2201 and 4623]
- 13. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623]
- 14. Upon detection of a gas leak, the operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623]
- 15. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623]
- 16. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623]
- 17. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623]
- 18. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623]
- 19. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- 20. Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]
- 21. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]

22. ATC shall be implemented concurrently with or subsequent to ATC S-8136-6-0. [District Rule 2201]





**PERMIT NO: S-8136-8-0** 

**ISSUANCE DATE: 06/04/2012** 

LEGAL OWNER OR OPERATOR; VENOCO, INC.

MAILING ADDRESS:

1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: NE 29 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF PRODUCED WATER TANK SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-8136-6

(BLM-29)

### CONDITIONS

- To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined petroleum products. [District Rule 4623]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors". [District Rule 2201]
- VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623]
- All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623]

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

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- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv). The ppmv readings, as methane above background, shall be taken using a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit. [District Rules 2201]
- 9. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623]
- 10. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623]
- 11. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623]
- 12. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rules 2201 and 4623]
- 13. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623]
- 14. Upon detection of a gas leak, the operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623]
- 15. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623]
- 16. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623]
- 17. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623]
- 18. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623]
- 19. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- 20. Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]
- 21. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]

22. ATC shall be implemented concurrently with or subsequent to ATC S-8136-6-0. [District Rule 2201]





**ISSUANCE DATE: 06/04/2012** 

# **AUTHORITY TO CONSTRUCT**

PERMIT NO: S-8136-9-0

LEGAL OWNER OR OPERATOR: VENOCO, INC.

MAILING ADDRESS: 1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: NE 29 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF PRODUCED WATER TANK SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-8136-6

(BLM-29)

### CONDITIONS

- 1. To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined petroleum products. [District Rule 4623]
- 2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 4. The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors". [District Rule 2201]
- 5. VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623]
- 7. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623]

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services
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- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv). The ppmv readings, as methane above background, shall be taken using a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit. [District Rules 2201]
- 9. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623]
- 10. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623]
- 11. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623]
- 12. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rules 2201 and 4623]
- 13. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623]
- 14. Upon detection of a gas leak, the operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623]
- 15. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623]
- 16. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623]
- 17. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623]
- 18. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623]
- 19. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- 20. Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]
- 21. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]

22. ATC shall be implemented concurrently with or subsequent to ATC S-8136-6-0. [District Rule 2201]





**PERMIT NO: S-8136-10-0** 

**ISSUANCE DATE: 06/04/2012** 

LEGAL OWNER OR OPERATOR: VENOCO, INC.

MAILING ADDRESS:

1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: NE 29 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

33.3 MMBTU/HR AIR ASSISTED PRODUCED GAS FLARE SERVING VAPOR CONTROL SYSTEM LISTED ON PERMIT S-8136-6 (BLM 29)

### CONDITIONS

- The flare is to be used only if disposal wells, a sales gas line, combustion sources creating useful work i.e. steam generator and/or permit exempt heater are not available. The flare shall have a destruction efficiency > 98% and be steam assist or air assist if steam is unavailable, or Coanda effect and equipped with non-continuous automatic electronic or ballistic ignition. [Public Resources Code 21000-21177: California Environmental Quality Act, District Rule 4102, and CH&SC 41700]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1/4 or 5% opacity. [District Rule 4101]
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
- Flare shall be equipped with produced gas volume flow meter. [District Rule 2201]
- Combined flare gas heat input from flares S-8136-5, '-10, and '-15 shall not exceed 800 MMBtu/day. [District Rule 2201]
- 7. Emissions shall not exceed any of the following limits: 0.068 lb NOx/MMBtu, 0.008 lb PM10/MMBtu, 0.37 lb CO/MMBtu or 0.063 lb VOC/MMBtu. [District Rule 2201]

#### CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE: Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services

Southern Regional Office • 34946 Flyover Court • Bakersfield, CA 93308 • (661) 392-5500 • Fax (661) 392-5585

- 8. The sulfur content of the gas being incinerated shall not exceed 1.0 grain total Sulfur per 100 scf of gas. [District Rule 2201]
- 9. The flame shall be present at all times when combustible gases are vented through the flare. [District Rule 2201]
- 10. The outlet shall be equipped with an automatic ignition system. [District Rule 2201]
- 11. Flares that use flow-sensing automatic ignition systems and which do not use a continuous flame pilot shall use purge gas for purging. [District Rule 2201]
- 12. Permittee shall determine sulfur content of flared gas weekly for eight consecutive weeks upon startup. After demonstrating compliance for eight consecutive weeks testing may be conducted on a quarterly basis. Weekly gas analysis shall be performed using Draeger tubes and quarterly analysis using ASTM method D3246 or double GC for H2S and mercaptans. Sulfur content of waste gas shall be measured within one day of restarting unit if the unit has not been in use for more than 7 days. [District Rules 1081 and 2201]
- 13. The higher heating value of the flared gas shall be monitored at least quarterly or upon change of source of flared gas. [District Rules 1070 and 2201]
- 14. Permittee shall keep accurate records of daily and annual flared gas flow rate and heat input in MMBtu/day and MMBtu/yr. [District Rule 2201]
- 15. Records of the gas sulfur content and required gas flow measurements shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District Rule 1070]
- 16. Permittee shall keep accurate records of annual throughput, material usage, or other information necessary to demonstrate that facility emissions are less than 10 tons NOx/yr and 10 tons VOC/yr for exemption from Rule 4311. [District Rule 4311]





PERMIT NO: S-8136-11-0

**ISSUANCE DATE: 06/04/2012** 

LEGAL OWNER OR OPERATOR: VENOCO, INC.

**MAILING ADDRESS:** 

1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: NE 33 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF CRUDE OIL WASH TANK SERVED BY THE VAPOR CONTROL SYSTEM VENTED FLARE S-

8136-15 (BLM 33)

### CONDITIONS

- To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined petroleum products. [District Rule 4623]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 4. The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors". [District Rule 2201]
- VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- VOC emission rate from vapor control system shall not exceed 0.3 lb/day. [District Rule 2201]
- This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623]

#### CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Director / APCO

VID WARNER, Director of Permit Services

- 8. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623]
- 9. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv). The ppmv readings, as methane above background, shall be taken using a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit. [District Rules 2201]
- 10. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623]
- 11. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623]
- 12. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623]
- 13. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rules 2201 and 4623]
- 14. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623]
- 15. Upon detection of a gas leak, the operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623]
- 16. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623]
- 17. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623]
- 18. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623]
- 19. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623]
- 20. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- 21. Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]

- 22. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]
- 23. ATC shall be implemented concurrently with or subsequent to ATC S-8136-15-0. [District Rule 2201]





**PERMIT NO: S-8136-12-0** 

**ISSUANCE DATE: 06/04/2012** 

LEGAL OWNER OR OPERATOR: VENOCO, INC.

**MAILING ADDRESS:** 

1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: NE 33 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF STOCK TANK SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-8136-11 (BLM-33)

### CONDITIONS

- To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined petroleum products. [District Rule 4623]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors". [District Rule 2201]
- 5. VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- 6. This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623]
- 7. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 46231

#### CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

WID WARNER, Director of Permit Services

- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv). The ppmv readings, as methane above background, shall be taken using a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit. [District Rules 2201]
- 9. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623]
- 10. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623]
- 11. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623]
- 12. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rules 2201 and 4623]
- 13. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623]
- 14. Upon detection of a gas leak, the operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623]
- 15. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623]
- 16. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623]
- 17. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623]
- 18. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623]
- 19. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- 20. Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]
- 21. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]

22. ATC shall be implemented concurrently with or subsequent to ATC S-8136-11-0. [District Rule 2201]





**PERMIT NO: S-8136-13-0** 

**ISSUANCE DATE: 06/04/2012** 

LEGAL OWNER OR OPERATOR: VENOCO, INC.

**MAILING ADDRESS:** 

1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: NE 33 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF PRODUCED WATER TANK SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-8136-11

(BLM-33)

### CONDITIONS

- 1. To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined petroleum products. [District Rule 4623]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors". [District Rule 2201]
- VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- 6. This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623]
- All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623]

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seved Sadredin, Executive Director / APCO

VID WARNER, Director of Permit Services

- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv). The ppmv readings, as methane above background, shall be taken using a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit. [District Rules 2201]
- 9. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623]
- All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA
  Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this
  permit. [District Rules 2201 and 4623]
- 11. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623]
- 12. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rules 2201 and 4623]
- 13. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623]
- 14. Upon detection of a gas leak, the operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623]
- 15. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623]
- 16. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623]
- 17. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623]
- 18. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623]
- 19. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- 20. Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]
- 21. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]

22. ATC shall be implemented concurrently with or subsequent to ATC S-8136-11-0. [District Rule 2201]





**PERMIT NO:** S-8136-14-0

**ISSUANCE DATE: 06/04/2012** 

LEGAL OWNER OR OPERATOR: VENOCO, INC.

MAILING ADDRESS:

1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: NE 33 TOWNSHIP: 31S RANGE: 22E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF PRODUCED WATER TANK SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-8136-11 (BLM-33)

### CONDITIONS

- 1. To maintain status as small producer, permittee's crude oil production shall average less than 6,000 bbl/day from all operations within Kern county and permittee shall not engage in refining, transporting or marketing of refined petroleum products. [District Rule 4623]
- 2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
- 3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 4. The Permittee shall maintain with the permit accurate fugitive component counts, and the resulting emissions from the tank, using "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities", Table IV-2c, "Oil and Gas Production Screening Value Ranges (< 10,000 ppmv) Emission Factors". [District Rule 2201]
- 5. VOC emission rate from vapor service components associated with this tank up to the vapor control system trunk line shall not exceed 0.3 lb/day. [District Rule 2201]
- 6. This tank shall be fully enclosed and maintained in a leak-free condition. [District Rules 2201 and 4623]
- 7. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623]

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

DAVID WARNER, Director of Permit Services \$4136-140: Jun 4 2012 11:184M - EDGEHILR : Joint Inspection Required with EDGEHILR

- 8. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv). The ppmv readings, as methane above background, shall be taken using a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. A gas or liquid leak is a violation of this permit. [District Rules 2201]
- 9. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623]
- 10. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623]
- 11. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623]
- 12. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rules 2201 and 4623]
- 13. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623]
- 14. Upon detection of a gas leak, the operator shall take on of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623]
- 15. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623]
- 16. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623]
- 17. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623]
- 18. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623]
- 19. Permittee shall comply with all applicable Tank Interior Cleaning Program requirements specified in Table 3 of Rule 4623. [District Rule 4623]
- 20. Permittee shall maintain records of annual tank inspections, maintenance, and cleaning to document the participation in the Rule 4623 Fixed Roof Tank Preventative Inspection, Maintenance and Tank Interior Cleaning Program. [District Rule 4623]
- 21. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rules 1070 and 4623]

22. ATC shall be implemented concurrently with or subsequent to ATC S-8136-11-0. [District Rule 2201]





**PERMIT NO: S-8136-15-0** 

**ISSUANCE DATE: 06/04/2012** 

LEGAL OWNER OR OPERATOR: VENOCO, INC.

**MAILING ADDRESS:** 

1518 MILL ROCK WAY, SUITE 100

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

BAKERSFIELD, CA

SECTION: NE 33 TOWNSHIP: 31S RANGE: R22E

**EQUIPMENT DESCRIPTION:** 

33.3 MMBTU/HR AIR ASSISTED PRODUCED GAS FLARE SERVING VAPOR CONTROL SYSTEM LISTED ON PERMIT S-8136-11 (BLM 33)

### CONDITIONS

- The flare is to be used only if disposal wells, a sales gas line, combustion sources creating useful work i.e. steam generator and/or permit exempt heater are not available. The flare shall have a destruction efficiency > 98% and be steam assist or air assist if steam is unavailable, or Coanda effect and equipped with non-continuous automatic electronic or ballistic ignition. [Public Resources Code 21000-21177: California Environmental Quality Act, District Rule 4102, and CH&SC 41700]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1/4 or 5% opacity. [District Rule 4101]
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
- Flare shall be equipped with produced gas volume flow meter. [District Rule 2201]
- Combined flare gas heat input from flares S-8136-5, '-10, and '-15 shall not exceed 800 MMBtu/day. [District Rule
- 7. Emissions shall not exceed any of the following limits: 0.068 lb NOx/MMBtu, 0.008 lb PM10/MMBtu, 0.37 lb CO/MMBtu or 0.063 lb VOC/MMBtu. [District Rule 2201]

#### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

WARNER, Director of Permit Services

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- 8. The sulfur content of the gas being incinerated shall not exceed 1.0 grain total Sulfur per 100 scf of gas. [District Rule 2201]
- 9. The flame shall be present at all times when combustible gases are vented through the flare. [District Rule 2201]
- 10. The outlet shall be equipped with an automatic ignition system. [District Rule 2201]
- 11. Flares that use flow-sensing automatic ignition systems and which do not use a continuous flame pilot shall use purge gas for purging, [District Rule 2201]
- 12. Permittee shall determine sulfur content of flared gas weekly for eight consecutive weeks upon startup. After demonstrating compliance for eight consecutive weeks testing may be conducted on a quarterly basis. Weekly gas analysis shall be performed using Draeger tubes and quarterly analysis using ASTM method D3246 or double GC for H2S and mercaptans. Sulfur content of waste gas shall be measured within one day of restarting unit if the unit has not been in use for more than 7 days. [District Rules 1081 and 2201]
- 13. The higher heating value of the flared gas shall be monitored at least quarterly or upon change of source of flared gas. [District Rules 1070 and 2201]
- 14. Permittee shall keep accurate records of daily and annual flared gas flow rate and heat input in MMBtu/day and MMBtu/yr. [District Rule 2201]
- 15. Records of the gas sulfur content and required gas flow measurements shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District Rule 1070]
- 16. Permittee shall keep accurate records of annual throughput, material usage, or other information necessary to demonstrate that facility emissions are less than 10 tons NOx/yr and 10 tons VOC/yr for exemption from Rule 4311. [District Rule 4311]