



MAR 2 0 2013

Phil Castro E&J Gallo Winery 5610 E. Olive Ave Fresno, CA 93727

Re:

Notice of Preliminary Decision - Authorities to Construct

Project Number: C-1123332

Dear Mr. Castro:

Enclosed for your review and comment is the District's analysis of E&J Gallo Winery's application for Authorities to Construct for the installation of 32 new wine storage tanks, at 5610 E. Olive Ave in Fresno.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. Please submit your written comments on this project within the 30-day public comment period which begins on the date of publication of the public notice.

Thank you for your cooperation in this matter. If you have any questions regarding this matter, please contact Mr. Jesse A. Garcia of Permit Services at (559) 230-5918.

Sincerely,

David Warner

Director of Permit Services

DW:jag

Enclosures

Seyed Sadredin
Executive Director/Air Pollution Control Officer





MAR 2 0 2013

Gerardo C. Rios (AIR 3) Chief, Permits Office Air Division U.S. E.P.A. - Region IX 75 Hawthorne Street San Francisco, CA 94105

Notice of Preliminary Decision - Authorities to Construct

Project Number: C-1123332

Dear Mr. Rios:

Enclosed for your review and comment is the District's analysis of E&J Gallo Winery's application for Authorities to Construct for the installation of 32 new wine storage tanks, at 5610 E. Olive Ave in Fresno.

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Sincerely,

David Warner

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DW:jag

Enclosure

Seyed Sadredin Executive Director/Air Pollution Control Officer





MAR 2 0 2013

Mike Tollstrup, Chief **Project Assessment Branch** Stationary Source Division California Air Resources Board PO Box 2815 Sacramento, CA 95812-2815

Notice of Preliminary Decision - Authorities to Construct

Project Number: C-1123332

Dear Mr. Tollstrup:

Enclosed for your review and comment is the District's analysis of E&J Gallo Winery's application for Authorities to Construct for the installation of 32 new wine storage tanks, at 5610 E. Olive Ave in Fresno.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. Please submit your written comments on this project within the 30-day public comment period which begins on the date of publication of the public notice.

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Sincerely,

David Warner

Director of Permit Services

DW:jag

Enclosure

Seyed Sadredin

Executive Director/Air Pollution Control Officer

Fresno Bee

NOTICE OF PRELIMINARY DECISION FOR THE PROPOSED ISSUANCE OF AN AUTHORITY TO CONSTRUCT

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Unified Air Pollution Control District solicits public comment on the proposed issuance of Authority to Construct to E&J Gallo Winery for the installation of 32 new wine storage tanks, at 5610 E. Olive Ave in Fresno.

The analysis of the regulatory basis for this proposed action, Project #C-1123332, is available for public inspection at http://www.valleyair.org/notices/public_notices_idx.htm and the District office at the address below. Written comments on this project must be submitted by April 22, 2013 to DAVID WARNER, DIRECTOR OF PERMIT SERVICES, SAN JOAQUIN VALLEY UNIFIED AIR POLLUTION CONTROL DISTRICT, 1990 EAST GETTYSBURG AVENUE, FRESNO, CA 93726.

San Joaquin Valley Air Pollution Control District Authority to Construct Application Review

32 New Wine Storage Tanks

Facility Name: E & J Gallo Winery Date: January 14, 2013

Mailing Address: 5610 E. Olive Ave Engineer: Jesse A. Garcia

Fresno, CA 93727 Lead Engineer: Joven Refuerzo

Contact Person: Phil Castro

Telephone: (559) 458-2588

Email: Phil.castro@ejgallo.com

Application #(s): C-447-296-0 through -327-0

Project #: C-1123332

Deemed Complete: November 13, 2012

I. Proposal

E & J Gallo Winery has requested Authority to Construct (ATC) permits for the installation of thirty two new 629,000 gallon (or equivalent) wine storage tanks. These tanks will be used strictly for wine storage.

E & J Gallo Winery received their Title V Permit. This modification can be classified as a Title V significant modification pursuant to Rule 2520, and can be processed with a Certificate of Conformity (COC). But the facility has not requested that this project be processed in that manner; therefore, E & J Gallo Winery will be required to submit a Title V significant modification application prior to operating under the revised provisions of the ATCs issued with this project.

II. Applicable Rules

Rule 2201	New and Modified Stationary Source Review Rule (4/21/11)
Rule 2410	Prevention of Significant Deterioration (6/16/11
Rule 2520	Federally Mandated Operating Permits (6/21/01)
Rule 4001	New Source Performance Standards (4/14/99)
Rule 4002	National Emissions Standards for Hazardous Air Pollutants (5/20/04)
Rule 4102	Nuisance (12/17/92)
Rule 4694	Wine Fermentation and Storage Tariks (12/15/05)
CH&SC 41700	Health Risk Assessment
CH&SC 42301.6	School Notice

Public Resources Code 21000-21177: California Environmental Quality Act (CEQA)

California Code of Regulations, Title 14, Division 6, Chapter 3, Sections 15000-15387: CEQA

Guidelines

III. Project Location

The facility is located at 5610 E Olive Avenue in Fresno, CA. The equipment is not located within 1,000 feet of the outer boundary of a K-12 school. Therefore, the public notification requirement of California Health and Safety Code 42301.6 is not applicable to this project.

IV. Process Description

E & J Gallo Winery produces both red and white table wines, as well as other specialty wine products, from the fermentation of grapes. During the "crush season," typically from late August to late November, both red and white grapes are received by truck and delivered to a crusher-stemmer which serves to crush the grapes and remove the stems. In the case of red wines, the resultant juice (termed "must" and containing the grape skins, pulp and seeds) is pumped to red wine fermentation tanks for fermentation, a batch process. The red wine fermentation tanks are specifically designed to ferment the must in contact with the skins and to allow the separation of the skins and seeds from the wine after fermentation. In the case of white wines, the must is sent to screens and presses for separation of grape skins and seeds prior to fermentation. After separation of the skins and seeds, the white must is transferred to a fermentation tank. White wine fermentation can be carried out in a tank without design provisions for solids separation since the skins and seeds have already been separated.

After transfer of the must (for red or white wine) to the fermentation tank, the must is inoculated with yeast which initiates the fermentation reactions. During fermentation, the yeast metabolizes the sugar in the grape juice, converting it to ethanol and carbon dioxide (CO₂) while releasing heat. Temperature is typically controlled by refrigeration, and is maintained at 45–65 °F for white wine fermentation and 70–95 °F for red wine fermentation. The sugar content of the fermentation mass is measured in °Brix (weight %) and is typically 22–26° for unfermented grape juice, dropping to 4° or less at the end of fermentation. Finished ethanol concentration is approximately 10 to 14 percent by volume. Batch fermentation requires 3-5 days per batch for red wine and 1-2 weeks per batch for white wine. VOCs are emitted during the fermentation process along with the CO₂. The VOCs consist primarily of ethanol along with small quantities of other fermentation byproducts.

Following the completion of fermentation, white wine is transferred directly to storage tanks. Red wine is first directed to the presses for separation of solids and then routed to the storage tanks. Tanks can operate as two separate emissions units: (1) a fermentation operation during which a tank is vented directly to the atmosphere to release the evolved CO₂ byproduct from the fermentation reaction; and (2) a storage operation during which a tank is closed to minimize contact with air and refrigerated to preserve the wine. Post-fermentation operations such as cold stabilization, racking, and filtration are conducted in the tanks, resulting in a number of inter-tank transfers during the period between the end of fermentation and bottling or bulk shipment. Storage operations are conducted year-round. VOC emissions occur primarily as a result of the inter-tank transfers which are necessitated by the post fermentation operations.

V. Equipment Listing

- C-447-296-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-297-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-298-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-299-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-300-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-301-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-302-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-303-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-304-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-305-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-306-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-307-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-308-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-309-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-310-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-311-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-312-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-313-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-314-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-315-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-316-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-317-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

- C-447-318-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-319-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-320-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-321-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-322-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-323-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-324-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-325-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-326-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE
- C-447-327-0: 629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

VI. Emission Control Technology Evaluation

VOCs (ethanol) are emitted from wine storage tanks as a result of both working losses (which occur when the liquid level in the tank changes) and breathing losses (expansion and contraction effects due to temperature variations). The proposed pressure/vacuum valve limits these emissions by requiring the maximum amount of variation in tank pressure before allowing the tank to vent to the atmosphere or allowing air admission to the tank.

VII. General Calculations

A. Assumptions

- Typically, for enclosed tanks with refrigeration and/or insulation (or equivalent) and P/V valves, breathing losses from storage of wine are assumed to be negligible.
- Maximum daily liquid storage temperature = 81.0 °F (per FYI-295)
- Maximum annual liquid storage temperature = 63.3 °F (per FYI-295)
- Storage tank daily maximum ethanol content of stored wine is 23.9%
- Storage tank annual average ethanol content of stored wine is 15%
- Maximum daily storage throughput = 629,000 gallons/day (per applicant)
- Maximum annual storage throughput = 4,450,000 gallons/year (per applicant)

B. Emission Factors

Tanks 4.0d will be used to calculate the storage emissions from the new tanks.

C. Calculations

1. Pre-Project Potential to Emit (PE1)

Since these are new emissions units (storage), PE1 = 0 (all pollutants) for the fermentation and storage operation in these tanks.

2. Post Project Potential to Emit (PE2)

The new wine tanks will be used for storage only. Two Tanks 4.0 runs have been performed; one run was performed using a throughput of one 629,000 gallons/day to calculate the daily post-project potential to emit by dividing the month of February emissions by the number of days in the month and one using 4,450,000 gallons/year to calculate the annual post-project potential to emit. See Appendix A for the Tanks 4.0 runs for each tank. See Appendix B for a summary of emissions from wine storage.

The daily and annual emissions are summarized in the table below:

Tanks	Daily PE2 (lb-VOC/day)	Annual PE2 (lb-VOC/yr)
C-447-296-0 through -327-0	459.3	643
Total (x 3	20,576	

3. Pre-Project Stationary Source Potential to Emit (SSPE1)

Pursuant to Section 4.9 of District Rule 2201, the Pre-Project Stationary Source Potential to Emit (SSPE1) is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of emission reduction credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions that have occurred at the source, and which have not been used on-site.

This project only concerns VOC emissions. This facility acknowledges that its VOC emissions are already above the Offset and Major Source Thresholds for VOC emissions; therefore, SSPE1 calculations are not necessary.

4. Post Project Stationary Source Potential to Emit (SSPE2)

Pursuant to Section 4.10 of District Rule 2201, the Post Project Stationary Source Potential to Emit (SSPE2) is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of emission reduction credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions that have occurred at the source, and which have not been used on-site.

This project only concerns VOC emissions. This facility acknowledges that its VOC emissions are already above the Offset and Major Source Thresholds for VOC emissions; therefore, SSPE2 calculations are not necessary.

5. Major Source Determination

Rule 2201 Major Source Determination:

This source is an existing Major Source for VOC emissions and will remain a Major Source for VOC. No change in other pollutants are proposed or expected as a result of this project.

Rule 2410 Major Source Determination:

As determined in Section VII.D.4 of this document, this facility is an existing Rule 2201 major source for VOC emissions. The following table summarizes the potential VOC emissions from one previous permitting action for this stationary source before the proposed project.

Project Number	Proposed Permitting Actions	PE (lb-VOC/year)
C-1080226	Green Waste Composting	4,281,077

As indicated above, the SSPE VOC emissions before the proposed project is calculated to 4,281,077 pounds per year, equivalent to 2,141 tons per year.

The facility evaluated under this project is not listed as one of the categories specified in 40 CFR 52.21(b)(1)(i). Therefore, the following PSD Major Source threshold for VOC is applicable.

PSD Major Source Determination (tons/year)				
VOC				
Facility PE before Project Increase	2,141			
PSD Major Source Thresholds	250			
PSD Major Source?	Yes			

As shown above, the facility is an existing major source for PSD for VOC. Therefore, the facility is an existing Major Source for PSD.

6. Baseline Emissions (BE)

The BE calculation (in lbs/year) is performed pollutant-by-pollutant for each unit within the project, to calculate the QNEC and if applicable, to determine the amount of offsets required.

Pursuant to Section 3.7 of District Rule 2201, BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE), calculated pursuant to Section 3.22 of District Rule 2201.

Since these are new emissions unit, BE = PE1 = 0 for all pollutants for each unit.

7. SB 288 Major Modification

SB 288 Major Modification is defined in 40 CFR Part 51.165 as "any physical change in or change in the method of operation of a major stationary source that would result in a significant net emissions increase of any pollutant subject to regulation under the Act."

As discussed in Section VII.C.5 above, the facility is an existing Major Source for VOC; however, the project by itself would need to be a significant increase in order to trigger a Major Modification. The emissions units within this project do not have a total potential to emit which is greater than Major Modification thresholds (see table below). Therefore, the project cannot be a significant increase and the project does not constitute a Major Modification.

SB 288 Major Modification Thresholds (Existing Major Source)				
Pollutant Project PE Threshold Major (lb/year) (lb/year) Modification				
VOC	20,576	50,000	No	

8. Federal Major Modification

District Rule 2201, Section 3.17 states that Federal Major Modifications are the same as "Major Modification" as defined in 40 CFR 51.165 and part D of Title I of the CAA. SB 288 Major Modifications are not federal major modifications if they meet the criteria of the

"Less-Than-Significant Emissions Increase" exclusion.

A Less-Than-Significant Emissions Increase exclusion is for an emissions increase for the project, or a Net Emissions Increase for the project (as defined in 40 CFR 51.165 (a)(2)(ii)(B) through (D), and (F)), that is not significant for a given regulated NSR pollutant, and therefore is not a federal major modification for that pollutant.

- To determine the post-project projected actual emissions from existing units, the provisions of 40 CFR 51.165 (a)(1)(xxviii) shall be used.
- To determine the pre-project baseline actual emissions, the provisions of 40 CFR 51.165 (a)(1)(xxxv)(A) through (D) shall be used.
- If the project is determined not to be a federal major modification pursuant to the provisions of 40 CFR 51.165 (a)(2)(ii)(B), but there is a reasonable possibility that the project may result in a significant emissions increase, the owner or operator shall comply with all of the provisions of 40 CFR 51.165 (a)(6) and (a)(7).
- Emissions increases calculated pursuant to this section are significant if they exceed the significance thresholds specified in the table below.

Significant Threshold (lb/year)			
Pollutant Threshold (lb/year)			
VOC	0		

The Net Emissions Increases (NEI) for purposes of determination of a "Less-Than-Significant Emissions Increase" exclusion will be calculated below to determine if this project qualifies for such an exclusion.

Net Emission Increase for New Units (NEIN)

Per 40 CFR 51.165 (a)(2)(ii)(D) for new emissions units in this project,

 $NEI_N = PE2_N - BAE$

Since these are new units, BAE for these units is zero and,

NEI_N = PE2_N

where PE2_N is the Post Project Potential to Emit for the new emissions units.

 $NEI_N = PE2_N = 20,576 lb-VOC/year$

The NEI for this project is thus calculated as follows:

 $NEI = NEI_N$

NEI = 20,576 lb-VOC/year

The NEI for this project will be greater than the federal Major Modification threshold of 0 lb-VOC/year. Therefore, this project does not qualify for a "Less-Than-Significant

Emissions Increase" exclusion and is thus determined to be a Federal Major Modification for VOC.

9. Rule 2410 – Prevention of Significant Deterioration (PSD) Applicability Determination

Rule 2410 applies to pollutants for which the District is in attainment or for unclasssified, pollutants. The pollutants addressed in the PSD applicability determination are listed as follows:

- NO2 (as a primary pollutant)
- SO2 (as a primary pollutant)
- CO
- PM
- PM10
- Greenhouse gases (GHG): CO2, N2O, CH4, HFCs, PFCs, and SF6

The first step of this PSD evaluation consists of determining whether the facility is an existing PSD Major Source or not (See Section VII.C.5 of this document).

In the case the facility is an existing PSD Major Source, the second step of the PSD evaluation is to determine if the project results in a PSD significant increase.

In the case the facility is NOT an existing PSD Major Source but is an existing source, the second step of the PSD evaluation is to determine if the project, by itself, would be a PSD major source.

In the case the facility is new source, the second step of the PSD evaluation is to determine if this new facility will become a new PSD major Source as a result of the project and if so, to determine which pollutant will result in a PSD significant increase.

I. Project Location Relative to Class 1 Area

As demonstrated in the "PSD Major Source Determination" Section above, the facility was determined to be a existing major source for PSD. Because the project is not located within 10 km of a Class 1 area – modeling of the emission increase is not required to determine if the project is subject to the requirements of Rule 2410.

II. Significance of Project Emission Increase Determination

a.Potential to Emit of attainment/unclassified pollutant for New or <u>Modified</u> Emission Units vs PSD Significant Emission Increase Thresholds

As a screening tool, the potential to emit from all new and modified units is compared to the PSD significant emission increase thresholds, and if total potential to emit from all new and modified units is below this threshold, no futher analysis will be needed.

PSD Significant Emission Increase Determination: Potential to Emit (tons/year)						
NO2 SO2 CO PM PM10 CO2e						CO2e
Total PE from New and Modified Units	0	0	0	0	0	0
PSD Significant Emission Increase Thresholds 40 40 100 25 15 75,000					75,000	
PSD Significant Emission N N N N N N						

As demonstrated above, because the project has a total potential to emit from all new and modified emission units below the PSD significant emission increase thresholds, this project is not subject to the requirements of Rule 2410 due to a significant emission increase and no further discussion is required.

10. Quarterly Net Emissions Change (QNEC)

The QNEC is calculated solely to establish emissions that are used to complete the District's PAS emissions profile screen. Detailed QNEC calculations are included in Appendix D.

VIII. Compliance

Rule 2201 New and Modified Stationary Source Review Rule

A. Best Available Control Technology (BACT)

1. BACT Applicability

BACT requirements are triggered on a pollutant-by-pollutant basis and on an emissions unit-by-emissions unit basis for the following*:

- a. Any new emissions unit with a potential to emit exceeding two pounds per day,
- b. The relocation from one Stationary Source to another of an existing emissions unit with a potential to emit exceeding two pounds per day,
- c. Modifications to an existing emissions unit with a valid Permit to Operate resulting in an AIPE exceeding two pounds per day, and/or
- d. Any new or modified emissions unit, in a stationary source project, which results in an SB 288 Major Modification or a Federal Major Modification, as defined by the rule.

^{*}Except for CO emissions from a new or modified emissions unit at a Stationary Source with an SSPE2 of less than 200,000 pounds per year of CO.

a. New emissions units - PE > 2 lb/day

The applicant is proposing to install 32 new wine storage tanks with a PE greater than 2 lb/day for VOC. Thus BACT is triggered for VOC for these emissions units.

b. Relocation of emissions units - PE > 2 lb/day

There are no emissions units being relocated from one stationary source to another, hence BACT is not triggered under this category.

c. Modification of emissions units - AIPE > 2 lb/day

As discussed in Section I above, there are no modified emissions units associated with this project; therefore BACT is not triggered.

d. SB 288/Federal Major Modification

As discussed in Section VII.C.7 above, this project does constitute an SB 288 and/or Federal Major Modification for VOC emissions. Therefore BACT is triggered for VOC for all emissions units in the project for which there is an emission increase.

2. BACT Guideline

BACT Guideline 5.4.13 applies to the wine storage tanks. [Wine Storage Tanks] (Appendix C)

3. Top-Down BACT Analysis

Per Permit Services Policies and Procedures for BACT, a Top-Down BACT analysis shall be performed as a part of the application review for each application subject to the BACT requirements pursuant to the District's NSR Rule.

Pursuant to the attached Top-Down BACT Analysis (Appendix C), since the technologically feasible options are not cost effective and BACT has been satisfied with the following:

<u>VOC</u>: Insulated tank, pressure/vacuum valve set within 10% of the maximum allowable working pressure of the tank, "gas tight" tank operation and achieve and maintain a continuous storage temperature not exceeding 75 °F within 60 days of completion of fermentation.

B. Offsets

1. Offset Applicability

Pursuant to Section 4.5.3, offset requirements shall be triggered on a pollutant by pollutant basis and shall be required if the Post Project Stationary Source Potential to Emit (SSPE2) equals to or exceeds the offset threshold levels in Table 4-1 of Rule 2201.

Facility emissions are already above the Offset and Major Source Thresholds for VOC emissions; therefore, offsets are triggered.

2. Quantity of Offsets Required

As discussed above, the facility is an existing Major Source for VOC and the SSPE2 is greater than the offset thresholds; therefore offset calculations will be required for this project.

Per Sections 4.7.1 and 4.7.3, the quantity of offsets in pounds per year for VOC is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) = $(\Sigma[PE2 - BE] + ICCE) \times DOR$, for all new or modified emissions units in the project,

Where.

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- · Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise.

BE = Historic Actual Emissions (HAE)

There are no increases in cargo carrier emissions due to this project. Therefore,

Offsets Required (lb/year) = $\Sigma[PE2 - BE] \times DOR$

Tank (ATCs)	Annual PE2 (lb-VOC/yr)	Annual BE (lb-VOC/yr)
Tank ATCs C-447-296-0 through -327-0	643	0

For each tank,

Offsets Required (lb/year) = ([643 – 0]) x DOR = 643 lb-VOC/year x DOR Calculating the appropriate quarterly emissions to be offset is as follows:

Assuming an offset ratio of 1.5:1, the amount of VOC ERCs that need to be withdrawn is:

Offsets Required (lb/year) =
$$([643 - 0]) \times 1.5$$

= 965 lb VOC/year

Calculating the appropriate quarterly emissions to be offset is as follows:

$$\frac{1^{\text{st}} \; \text{Quarter}}{241} \qquad \frac{2^{\text{nd}} \; \text{Quarter}}{241} \qquad \frac{3^{\text{rd}} \; \text{Quarter}}{241} \qquad \frac{4^{\text{th}} \; \text{Quarter}}{242}$$

For all tanks in this project,

Offsets Required (lb/year) =
$$([643 - 0] \times 32) \times DOR$$

= $20,576 \text{ lb-VOC/year} \times DOR$

Calculating the appropriate quarterly emissions to be offset is as follows:

Assuming an offset ratio of 1.5:1, the amount of VOC ERCs that need to be withdrawn is:

Offsets Required (lb/year) =
$$([643 - 0] \times 1.5) \times 32$$

= 30,864 lb VOC/year

Calculating the appropriate quarterly emissions to be offset is as follows:

The applicant has stated that the facility plans to use ERC certificates N-2-1, S-3714-1 (which is now succeeded by S-3955-1), S-3805, S-3807 and/or S-3808 to offset the increases in VOC emissions associated with this project.

The above certificates have available quarterly VOC credits as follows:

ERC#	1st Quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
N-2-1	9	9	26	28
S-3955-1	46,813	46,812	46,811	46,752
S-3805-1	18,000	18,000	18,000	18,000
S-3807-1	11,431	11,424	11,417	11,417
S-3808-1	8,098	8,041	8,086	8,086
Total	84,351	84,286	84,340	84,283

As seen above, the facility has sufficient credits to fully offset the quarterly VOC emissions increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

- Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter - 160 lb, 2nd quarter - 161 lb, 3rd quarter - 161 lb, and fourth quarter - 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

C. Public Notification

1. Applicability

Public noticing is required for:

- a. New Major Sources, Federal Major Modifications, and SB288 Major Modifications,
- b. Any new emissions unit with a Potential to Emit greater than 100 pounds during any one day for any one pollutant,
- c. Any project which results in the offset thresholds being surpassed, and/or
- d. Any project with an SSIPE of greater than 20,000 lb/year for any pollutant.

a. New Major Sources, Federal Major Modifications, and SB288 Major Modifications

New Major Sources are new facilities, which are also Major Sources. Since this is not a new facility, public noticing is not required for this project for New Major Source purposes.

As demonstrated in VII.C.8, this project is a Federal Major Modification for VOC; therefore, public noticing for Federal Major Modification purposes is required.

b. PE > 100 lb/day

As demonstrated in the tables in Appendix B and summarized in Section VII.C.2, the PE is greater than 100 lb/day for each tank.

Therefore, public noticing for PE > 100 lb/day purposes is required.

c. Offset Threshold

The following table compares the SSPE1 with the SSPE2 in order to determine if any offset thresholds have been surpassed with this project.

Offset Threshold							
Pollutant	SSPE1	SSPE2	Offset	Public Notice			
Foliutant	(lb/year)	(lb/year)	Threshold	Required?			
VOC							

As detailed above, there were no thresholds surpassed with this project; therefore public noticing is not required for offset purposes.

d. SSIPE > 20,000 lb/year

Public notification is required for any permitting action that results in a Stationary Source Increase in Permitted Emissions (SSIPE) of more than 20,000 lb/year of any affected pollutant. According to District policy, the SSIPE is calculated as the Post Project Stationary Source Potential to Emit (SSPE2) minus the Pre-Project Stationary Source Potential to Emit (SSPE1), i.e. SSIPE = SSPE2 – SSPE1. The values for SSPE2 and SSPE1 are calculated according to Rule 2201, Sections 4.9 and 4.10, respectively. The SSIPE is compared to the SSIPE Public Notice thresholds in the following table:

Station	Stationary Source Increase in Permitted Emissions [SSIPE] – Public Notice					
Pollutant	∑PE2	∑PE1	SSIPE	SSIPE Public	Public Notice	
Pollutant	(lb/year)	(lb/year)	(lb/year)	Notice Threshold	Required?	
VOC	20,576	0	20,576	20,000 lb/year	Yes	

As demonstrated above, the SSIPE for VOC was greater than 20,000 lb/year; therefore public noticing for SSIPE purposes is required.

2. Public Notice Action

As discussed above, public noticing is required for this project for Federal Major Modification, VOC emissions in excess of 100 lb/day and SSIPE greater than 20,000 lb/year. Therefore, public notice documents will be submitted to the California Air Resources Board (CARB) and US Environmental Protection Agency (US EPA) and a

public notice will be published in a local newspaper of general circulation prior to the issuance of the ATCs for this equipment.

D. Daily Emission Limits (DELs)

DELs and other enforceable conditions are required by Rule 2201 to restrict a unit's maximum daily emissions, to a level at or below the emissions associated with the maximum design capacity. The DEL must be contained in the latest ATC and contained in or enforced by the latest PTO and enforceable, in a practicable manner, on a daily basis. DELs are also required to enforce the applicability of BACT.

For all wine storage tank emissions units affected by this project, the DEL is stated in the form of a daily limit on tank throughput and a maximum ethanol content for wine stored in the tank.

Proposed Rule 2201 (DEL) Conditions:

- The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- Daily VOC emissions from wine stored in this tank shall not exceed 459.3 lb/day.
 [District Rule 2201]

E. Compliance Assurance

1. Source Testing

Pursuant to District Policy APR 1705, source testing is not required to demonstrate compliance with Rule 2201.

2. Monitoring

No monitoring is required to demonstrate compliance with Rule 2201.

3. Recordkeeping

Recordkeeping is required to demonstrate compliance with the offsets, public notification and daily emission limit requirements of Rule 2201. Recordkeeping is also required for winery tanks pursuant to District Rule 4694, *Wine Fermentation and Storage Tanks*. The following conditions will be placed on the permits:

- The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]
- Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]

4. Reporting

No reporting is required to demonstrate compliance with Rule 2201.

F. Ambient Air Quality Analysis

Section 4.14.1 of this Rule requires that an ambient air quality analysis (AAQA) be conducted for the purpose of determining whether a new or modified Stationary Source will cause or make worse a violation of an air quality standard. However, since this project involves only VOC and no ambient air quality standard exists for VOC, an AAQA is not required for this project.

G. Compliance Certification

Section 4.15.2 of this Rule requires the owner of a new Major Source or a source undergoing a Federal Major Modification to demonstrate to the satisfaction of the District that all other Major Sources owned by such person and operating in California are in compliance or are on a schedule for compliance with all applicable emission limitations and standards. As discussed in Sections VIII-Rule 2201-C.1.a and VIII-Rule 2201-C.1.b, this source is undergoing an SB288 Major Modification and a Federal Major Modification, therefore this requirement is applicable. Included in Appendix E is E & J Gallo's compliance certification.

H. Alternative Siting Analysis

Alternative siting analysis is required for any project, which constitutes a New Major Source or a Federal Major Modification.

In addition to winery tanks, the operation of a winery requires a large number support equipment, services and structures such as raw material receiving stations, crushers, piping, filtering and refrigeration units, warehouses, laboratories, bottling and shipping facilities, and administration buildings.

Since the current project involves only a minimal increase in the winery's total tank volume and no change to any other facets of the operation, the existing site will result in the least possible impact from the project. Alternative sites would involve the relocation and/or construction of various support structures and facilities on a much greater scale, and would therefore result in a much greater impact.

Rule 2410 Prevention of Significant Deterioration

The prevention of significant deterioration (PSD) program is a construction permitting program for new major stationary sources and major modifications to existing major stationary sources located in areas classified as attainment or in areas that are unclassifiable for any criteria air pollutant.

As demonstrated above, this project is not subject to the requirements of Rule 2410 due to a significant emission increase and no further discussion is required.

Rule 2520 Federally Mandated Operating Permits

This facility is subject to this Rule, and has received their Title V Operating Permit. Section 3.29 defines a significant permit modification as a "permit amendment that does not qualify as a minor permit modification or administrative amendment."

Section 3.20.5 states that a minor permit modification is a permit modification that does not meet the definition of modification as given in Section 111 or Section 112 of the Federal Clean Air Act. Since this project is a Title I modification (i.e. Federal Major Modification), the proposed project is considered to be a modification under the Federal Clean Air Act. As a result, the proposed project constitutes a Significant Modification to the Title V Permit pursuant to Section 3.29.

As discussed above, the facility has not applied for a Certificate of Conformity (COC); therefore, the facility must apply to modify their Title V permit with a significant modification, prior to operating with the proposed modifications. Continued compliance with this rule is expected. The facility shall not implement the changes requested until the final permit is issued.

Rule 4001 New Source Performance Standards (NSPS)

This rule incorporates NSPS from Part 60, Chapter 1, Title 40, Code of Federal Regulations (CFR); and applies to all new sources of air pollution and modifications of existing sources of air pollution listed in 40 CFR Part 60. However, no subparts of 40 CFR Part 60 apply to wine storage tank operations.

Rule 4002 National Emission Standards for Hazardous Air Pollutants (NESHAPs)

This rule incorporates NESHAPs from Part 61, Chapter I, Subchapter C, Title 40, CFR and the NESHAPs from Part 63, Chapter I, Subchapter C, Title 40, CFR; and applies to all sources of hazardous air pollution listed in 40 CFR Part 61 or 40 CFR Part 63. However, no subparts of 40 CFR Part 61 or 40 CFR Part 63 apply to wine storage tank operations.

Rule 4102 Nuisance

Rule 4102 states that no air contaminant shall be released into the atmosphere which causes a public nuisance. Public nuisance conditions are not expected as a result of the proposed operations provided the equipment is well maintained. Therefore, the following condition will be listed on each permit to ensure compliance:

 {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]

California Health & Safety Code 41700 (Health Risk Assessment)

District Policy APR 1905 – Risk Management Policy for Permitting New and Modified Sources specifies that for an increase in emissions associated with a proposed new source or modification, the District perform an analysis to determine the possible impact to the nearest resident or worksite.

Ethanol is not a HAP as defined by Section 44321 of the California Health and Safety Code. Therefore, there are no increases in HAP emissions associated with any emission units in this project, therefore a health risk assessment is not necessary and no further risk analysis is required.

District Rule 4694 Wine Fermentation and Storage Tanks

The purpose of this rule is to reduce emissions of volatile organic compounds (VOC) from the fermentation and bulk storage of wine, or achieve equivalent reductions from alternative emission sources. This rule is applicable to all facilities with fermentation emissions in excess of 10 tons-VOC/year. The storage tank provisions of this rule apply to all tanks with capacity in excess of 5,000 gallons.

Section 5.1 requires the winery operator achieve Required Annual Emissions Reductions (RAER) equal to at least 35% of the winery's Baseline Fermentation Emissions (BFE). Per the definition of RAER in Section 3.25 of the Rule, the RAER may be achieved by any combination of Fermentation Emission Reductions (FER), Certified Emission Reductions (CER) or District Obtained Emission Reductions (DOER) as established in the facility's District-approved Rule 4694 Compliance Plan, due every three years on December 1st beginning in 2006. The facility has submitted the required plan to the District and is currently satisfying the required emission reductions in the form of Certified Emission Reductions.

The following condition on the facility-wide permit (unit 0-3) ensures compliance:

 A Three-Year Compliance Plan that demonstrates compliance with the requirements of Section 5.1 of District Rule 4694 (12/15/05) for each year of the applicable compliance period shall be submitted to the District by no later than December 1, 2006, and every three years thereafter on or before December 1. [District Rule 4694, 6.1]

Section 5.2 places specific restrictions on wine storage tanks with 5,000 gallons or more in capacity when such tanks are not constructed of wood or concrete. Section 5.2.1 requires these tanks to be equipped and operated with a pressure-vacuum relief valve meeting all of the following requirements:

- The pressure-vacuum relief valve shall operate within 10% of the maximum allowable working pressure of the tank,
- The pressure-vacuum relief valve shall operate in accordance with the manufacturer's instructions, and
- The pressure-vacuum relief valve shall be permanently labeled with the operating pressure settings.
- The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21.

The following conditions will be placed on the permits for stainless steel tanks ≥ 5,000 gallons in capacity and used for storage (permit units C-447-296-0 through -327-0) to ensure compliance with the requirements of Section 5.2.1:

- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]
- The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]

Section 5.2.2 requires that the temperature of the stored wine be maintained at or below 75° F. The following condition will be placed on the permits for stainless steel tanks $\geq 5,000$ gallons in capacity and used for storage (permit units C-447-269-0 through -327-0) to ensure compliance with the requirements of Section 5.2.2:

• The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2]

Every three years, Section 6.1 and 6.2 require the facility to submit a Three-Year Compliance Plan and a Three-Year Compliance Plan Verification respectively. Section 6.3 requires that an Annual Compliance Plan Demonstration be submitted to the District no later than February 1 of each year to show compliance with the applicable requirements of the Rule. Section 6.4.3 requires that all monitoring be performed for any Certified Emission Reductions as identified in the facility's Three-Year Compliance Plan and that the records of all monitoring be maintained. The following conditions on the facility-wide permit (unit 0-3) ensure compliance:

- A Three-Year Compliance Plan that demonstrates compliance with the requirements of Section 5.1 of District Rule 4694 (12/15/05) for each year of the applicable compliance period shall be submitted to the District by no later than December 1, 2006, and every three years thereafter on or before December 1. [District Rule 4694, 6.1]
- A Three-Year Compliance Plan Verification that demonstrates that the Three-Year Compliance Plan elements are in effect shall be submitted to the District by no later than July 1, 2007, and every three years thereafter on or before July 1. [District Rule 4694, 6.2]
- An Annual Compliance Plan Demonstration that shows compliance with the applicable requirements of this rule shall be submitted to the District by no later than February 1, 2008, and every year thereafter on or before February 1. [District Rule 4694, 6.3]
- Operators using CER to mitigate fermentation emissions shall perform all monitoring and recordkeeping, as established in their approved Three-Year Compliance Plan, and shall maintain all records necessary to demonstrate compliance. [District Rule 4694]

Section 6.4.2 requires that weekly records be kept of wine volume and temperature in each storage tank. The following conditions will be placed on the permit for each storage tank to ensure compliance with the requirements of Section 6.4.2:

• The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]

Section 6.4 requires that records required by this rule be maintained, retained on-site for a minimum of five years, and made available to the APCO upon request. The following conditions will be placed on all permits to ensure compliance:

 All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]

California Health & Safety Code 42301.6 (School Notice)

The District has verified that this site is not located within 1,000 feet of a school. Therefore, pursuant to California Health and Safety Code 42301.6, a school notice is not required.

California Environmental Quality ACT (CEQA)

The California Environmental Quality Act (CEQA) requires each public agency to adopt objectives, criteria, and specific procedures consistent with CEQA Statutes and the CEQA Guidelines for administering its responsibilities under CEQA, including the orderly evaluation of projects and preparation of environmental documents. The San Joaquin Valley Unified Air

Pollution Control District (District) adopted its *Environmental Review Guidelines* (ERG) in 2001. The basic purposes of CEQA are to:

- Inform governmental decision-makers and the public about the potential, significant environmental effects of proposed activities.
- Identify the ways that environmental damage can be avoided or significantly reduced.
- Prevent significant, avoidable damage to the environment by requiring changes in projects through the use of alternatives or mitigation measures when the governmental agency finds the changes to be feasible.
- Disclose to the public the reasons why a governmental agency approved the project in the manner the agency chose if significant environmental effects are involved.

The City of Fresno (City) is the public agency having principal responsibility for approving the Project. As such, the City serves as the Lead Agency for the project. Consistent with CEQA Guidelines §15070 the City has prepared a Mitigated Negative Declaration which is currently being circulated for public review and comment. The comment period for the Lead Agency's environmental document closes April 15, 2013.

The District is a Responsible Agency for the project because of its discretionary approval power over the project via its Permits Rule (Rule 2010) and New Source Review Rule (Rule 2201), (CEQA Guidelines §15381). As a Responsible Agency the District complies with CEQA by considering the Mitigated Negative Declaration prepared by the Lead Agency, and by reaching its own conclusion on whether and how to approve the project (CEQA Guidelines §15096).

The District's engineering evaluation of the project (this document) demonstrates that compliance with District rules and permit conditions would reduce Stationary Source emissions from the project to levels below the District's thresholds of significance for criteria pollutants. The District's proposed approval of the project is being circulated for public comment concurrent with the CEQA process to eliminate avoidable delays. Consistent with CEQA requirements, if the Lead Agency approves the project, the District will review the Lead Agency's final environmental document and reach its on conclusion on whether and how to approve the project.

IX. Recommendation

Compliance with all applicable rules and regulations is expected. Pending a successful NSR Public Noticing period, issue Authorities to Construct C-447-296-0 through -327-0 subject to the permit conditions on the attached draft Authorities to Construct in Appendix G.

X. Billing Information

Annual Permit Fees						
Permit Number Fee Schedule Fee Description Annual Fee						
C-447-296-0 through -327-0 3020-05-F 629,000 gallons \$301.00						

XI. Appendices

- A: Tanks 4.0 Calculations
- B: Alcohol Emissions and Surmmary of PE2 for Storage Tank Emissions Units
- C: BACT Guideline 5.4.14 and Top Down BACT Analyses
 D: Quarterly Net Emissions Change (QNEC)
 E: Compliance Certification

- F: Draft ATCs

Appendix A Tanks 4.0 Calculations

TANKS 4.0 Report Page 1 of 5

TANKS 4.0.9d Emissions Report - Detail Format Tank Indentification and Physical Characteristics

Identification User Identification: City: State: Company: Type of Tenk:	C-447, 1123332 Daily Vertical Fixed Roof Tank
Description: Tank Dimensions Shell Height (ft): Diameter (ft): Liquid Height (ft): Avg. Liquid Height (ft): Volume (gallons): Turnovers: Net Throughput(gal/yr): Is Tank Heated (y/n):	41.00 51.00 40.50 40.50 618.897.11 370.96 229.585.000.00
Paint Characteristics Shell Color/Shade: Shell Condition Roof Color/Shade: Roof Condition:	White/White Good White/White Good
Roof Characteristics Type: Height (ft) Slope (ft/ft) (Cone Roof)	Cone 0.00 0.00
Broather Vent Settings Vacuum Settings (psig): Pressure Settings (psig)	0.00 0.00

Meterological Data used in Emissions Calculations: Fresno, California (Avg Atmospheric Pressure = 14.56 psia)

TANKS 4.0 Report Page 2 of 5

TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

C-447, 1123332 Daily - Vertical Fixed Roof Tank

		Darly Liquid Surf. Temperature (deg F)			Liquid Bulk Temp	Vapor Pressure (psia)			Vapor Mol.	Liquid Mass	Vapor Mass	Mal.	Basis for Vapor Pressure
fixture/Component	Month	Avg.	Min,	Max.	(deg F)	Avg.	Min.	Max.	Weight.	Fract.	Fract.	Weight	Calculations
Vine 23.9 % Val Alcohol	Jan	63.30	63.30	63.30	63.30	0.4695	0,4695	0,4695	30.3355			20.45	Option 1; VP60 = .4125 VP70 = .58508
Vine 23.9 % Vol Alcohol	Feb	63.30	63.30	63,30	63,30	0.4695	0.4695	0.4695	30.3355			20.45	Option 1: VP60 = .4125 VP70 = .58508
Vine 23.9 % Vol Alcohol	Mar	63,30	63,30	63,30	63,30	0.4695	0.4695	0.4695	30,3355			20.45	Opton 1: VP60 = .4125 VP70 = .58508
Vine 23.9 % Vol Alcahol	Apr	63.30	63.30	63.30	63.30	0.4695	0.4695	0.4695	30.3355			20.45	Opton 1; VP60 = ,4125 VP70 = .58508
Vine 23.9 % Vol Alcohol	May	63.30	63.30	63.30	63.30	0.4695	0.4695	0.4695	30.3355			20,45	Opton 1; VP60 = .4125 VP70 = .58508
Vine 23.9 % Vol Alcohol	Jun	63.30	63.30	63.30	63.30	0.4695	0.4695	0.4695	30.3355			20.45	Opton 1: VP60 = .4125 VP70 = .58508
Vine 23.9 % Val Alcohol	Jul	63.30	63.30	63.30	63.30	0.4695	0.4695	0.4695	30.3355			20.45	Option 1: VP60 = .4125 VP70 = .58508
Vine 23.9 % Vol Alcohol	Aug	63.30	63.30	63.30	63.30	0.4695	0.4695	0.4695	30.3355			20.45	Option 1: VP60 = .4125 VP70 = .58508
Mne 23.9 % Vol Alcohol	Sep	63.30	63.30	63.30	63.30	0.4695	0.4695	0.4695	30.3355			20.45	Option 1: VP60 = .4125 VP70 = .58508
Vine 23.9 % Val Alcohol	Oct	63.30	63.30	63.30	63.30	0.4695	0.4695	0.4695	30.3355			20.45	Option 1; VP60 = .4125 VP70 = .58508
Vine 23.9 % Val Alcohol	Nav	63.30	63.30	63.30	63,30	0.4695	0.4695	0.4695	30.3355			20.45	Option 1: VP60 = .4125 VP70 = .58508
Vine 23.9 % Vol Alcohol	Dec	63.30	63,30	63,30	63.30	0.4695	0.4695	0.4695	30,3355			20.45	Option 1: VP60 = .4125 VP70 = .58508

TANKS 4.0 Report Page 3 of 5

TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

C-447, 1123332 Daily - Vertical Fixed Roof Tank

Month:	January	February	March	Apni	May	June	July	August	September	October	November	December
Standing Losses (lb):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0,0000	0.0000	0.0000
Vapor Space Volume (cu ft);	1,021,4103	1,021,4103	1,021,4103	1,021,4103	1.021.4103	1.021.4103	1.021.4103	1.021.4103	1.021.4103	1.021.4103	1.021.4103	1.021.410
Vapor Density (lb/cu ft):	0,0025	0,0025	0.0025	0.0025	0.0025	0.0025	0.0025	0.0025	0.0025	0.0025	0.0025	0.0025
Vapor Space Expansion Factor;	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0,0000	0.0000	0.0000	0.0000	0.0000	0.0000
Vented Vapor Saturation Factor:	0.9877	0.9877	0.9877	0.9877	0.9877	0.9877	0.9877	0.9877	0.9877	0.9877	0.9877	0.9877
Tank Vapor Space Volume;												
Vapor Space Volume (cu ft):	1,021.4103	1,021.4103	1,021.4103	1,021.4103	1,021.4103	1,021,4103	1,021,4103	1,021.4103	1,021.4103	1,021.4103	1,021,4103	1,021.4103
Tank Diameter (ft):	51,0000	51,0000	51.0000	51,0000	51.0000	51,0000	51,0000	51,0000	51.0000	51,0000	51,0000	51.0000
Vapor Space Outage (ft):	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000
Tank Shell Height (ft):	41,0000	41,0000	41.0000	41.0000	41.0000	41,0000	41,0000	41,0000	41.0000	41,0000	41.0000	41.0000
Average Liquid Height (ft):	40.5000	40,5000	40,5000	40.5000	40.5000	40,5000	40,5000	40.5000	40.5000	40,5000 0,0000	40.5000 0.0000	40.5000 0.0000
Roof Outage (ft):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0,0000	0.0000	0.0000
Roof Outage (Cone Roof)										0.0000	0.0000	0.0000
Roof Outage (ft); Roof Height (ft):	0,0000	0.0000	0.0000	0.0000	0.0000	0.0000	0,0000	0.0000	0.0000	0.0000	0.0000	0.0000
Roof Slope (ft/ft):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Shell Radius (ft):	25.5000	25,5000	25,5000	25.5000	25.5000	25.5000	25.5000	25,5000	25,5000	25,5000	25.5000	25.5000
Vapor Density												
Vapor Density (lb/cu ft):	0.0025	0.0025	0.0025	0.0025	0.0025	0.0025	0.0025	0.0025	0,0025	0.0025	0.0025	0.0025
Vapor Molecular Weight (Ib/lb-mole):	30.3355	30.3355	30,3355	30.3355	30.3355	30,3355	30.3355	30.3355	30.3355	30.3355	30.3355	30.3355
Vapor Pressure at Daily Average Liquid	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0,4695	0.4695	0.4695
Surface Temperature (psia); Daily Avg. Liquid Surface Temp. (deg. R);	522,9700	522,9700	522,9700	522,9700	522.9700	522,9700	522,9700	522,9700	522,9700	522,9700	522.9700	522,9700
Daily Average Ambient Temp. (deg. F):	45.7500	51,1000	55.0000	61,2000	68,9500	76.5500	81.8500	80.2500	74,4500	65,2000	53,6000	45,4000
Ideal Gas Constant R	40.1500	51,7000	00.000	01.2000	00.000	70.0000	01,0000	00.2000				
(psia cuft / (lb-mol-deg R)):	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731
Liquid Bulk Temperature (deg. R):	522.9700	522,9700	522.9700	522,9700	522,9700	522.9700	522.9700	522,9700	522.9700	522,9700	522.9700	522,9700
Tank Paint Solar Absorptance (Shell):	0.1700	0.1700	0.1700	0,1700	0.1700	0,1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700
Tank Paint Solar Absorptance (Roof):	0.1700	0,1700	0.1700	0,1700	0,1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0,1700
Daily Total Solar Insulation Factor (Btu/sqft day):	668,1706	1,022,2439	1,488,6308	1,992,7729	2,390.9467	2,566,7143	2,551,4853	2,279.5850	1,860.7886	1,369,9719	851.5527	592.3431
Factor (Dispersion).	506.1755	1,022.2439	1,400.0300	1,852/125	2,380.9407	2,360,7143	2,551.4055	2,279.3030	1,000.7660	1,300.0710	031.3327	302.3431
Vapor Space Expansion Factor									0.0000		0.0000	0.0000
Vapor Space Expansion Factor:	0.0000 0.0000	0.0000	0.0000	0,0000	0.0000	0.0000	0.0000 0.0000	0.0000	0.0000	0.0000	0,000	0.0000
Daily Vapor Temperature Range (deg. R): Daily Vapor Pressure Range (psia):	0.0000	0,0000	0.0000	0,0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Breather Vent Press, Setting Range(psia):	0.0000	0,0000	0.0000	0.0000	0,0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Vapor Pressure at Daily Average Liquid							******	•,,,,,,	*	-,		
Surface Temperature (psia):	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0,4695	0.4695
Vapor Pressure at Daily Minimum Liquid												
Surface Temperature (psia);	0.4695	0,4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695
Vapor Pressure at Daily Maximum Liquid	0.4695	0,4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0,4695	0.4695
Surface Temperature (psia): Daily Avg. Liquid Surface Temp. (deg R):	522.9700	522,9700	522.9700	522,9700	522,9700	522.9700	522,9700	522,9700	522,9700	522,9700	522,9700	522.9700
Daily Min, Liquid Surface Temp. (deg R):	522.9700	522,9700	522.9700	522,9700	522,9700	522.9700	522,9700	522,9700	522,9700	522.9700	522.9700	522,9700
Daily Max. Liquid Surface Temp. (deg R):	522,9700	522,9700	522,9700	522,9700	522,9700	522,9700	522.9700	522,9700	522,9700	522,9700	522.9700	522.9700
Daily Ambient Temp. Range (deg. R):	16.7000	21.2000	23.2000	27.8000	30.5000	32.3000	33.5000	32.9000	31.3000	29.0000	22.2000	16.6000
Vented Vapor Saturation Factor												
Ventad Vapor Saturation Factor;	0,9877	0,9877	0,9877	0,9877	0,9877	0,9877	0.9877	0.9877	0.9877	0.9877	0.9877	0.9877
Vapor Pressure at Daily Average Liquid												
Surface Temperature (psia):	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0,4695	0.4695
Vapor Space Outage (ft):	0.5000	0,5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0,5000	0,5000
Working Losses (lb).	1,605.8190	1,605.8190	1,605.8190	1,605.8190	1,605.8190	1,605.8190	1,605.8190	1,605,8190	1,605.8190	1,605.8190	1,605,8190	1,605.8190
Vapor Molecular Weight (lb/lb-mole):	30.3355	30,3355	30.3355	30,3355	30,3355	30.3355	30.3355	30,3355	30.3355	30.3355	30,3355	30.3355
Vapor Pressure at Daily Average Liquid												
Surface Temperature (psia):	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0.4695	0,4695	0,4695
Net Throughput (gal/mo.); Annual Turnovers:	19,132,083.3300 370,9583	19,132,083.3300 370.9583	19,132,083,33001 370,9583	9,132,083,33001	9,132,083,33001 370,9583	9,132,083,33001 370,9583	370,9583	19.132.083.3300 370.9583	19.132,083.33001 370.9583	370.9583	370.9583	370.9583
Turnover Factor:	370.9583 0.2475	0.2475	0.2475	0.2475	0.2475	0.2475	0.2475	0.2475	0.2475	0,2475	0,2475	0.2475
Maximum Liquid Volume (gal):	618,897,1076	618,897,1076	618,897,1076	618.897.1076	618.897.1076	618,897,1076		618.897.1076	618.897.1076	618.897,1076	618,897,1076	618,897,1076
Maximum Liquid Height (ft):	40.5000	40.5000	40.5000	40,5000	40.5000	40.5000	40.5000	40,5000	40.5000	40.5000	40,5000	40.5000
Tank Diameter (ft):	51,0000	51,0000	51,0000	51,0000	51,0000	51,0000	51,0000	51,0000	51.0000	51.0000	51.0000	51,0000
Working Loss Product Factor:	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1,0000
Total Losses (lb):	1,605.8190	1,605.8190	1,605,8190	1,605.8190	1,605.8190	1,605.8190	1,605.8190	1,605.8190	1,605.8190	1,605.8190	1,605.8190	1,605.8190

TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

Emissions Report for: January, February, March, April, May, June, July, August, September, October, November, December

C-447, 1123332 Daily - Vertical Fixed Roof Tank

		Losses(lbs)	ï
Components	Working Loss	Breathing Loss	Total Emissions
Wine 23.9 % Vol Alcohol	19,269.83	0.00	19,269.83

TANKS 4.0.9d

Emissions Report - Detail Format Tank Indentification and Physical Characteristics

Identification

User Identification:

C-447, 1123332

City: State:

Company: Type of Tank: Description:

Vertical Fixed Roof Tank

Tank Dimensions

Shell Height (ft): 41.00 Diameter (ft): 51.00 Liquid Height (ft): 40.50 Avg. Liquid Height (ft): 40.50 Volume (gallons): 618,897.11 Turnovers: 0.00 4,450,000.00

Net Throughput(gal/yr): Is Tank Heated (y/n): Υ

Paint Characteristics

Shell Color/Shade: White/White **Shell Condition** Good Roof Color/Shade: White/White

Roof Condition:

Good

Roof Characteristics

Type: Cone

Height (ft) 0.00 Slope (ft/ft) (Cone Roof) 0.00

Breather Vent Settings

Vacuum Settings (psig): 0.00 Pressure Settings (psig) 0.00

Meterological Data used in Emissions Calculations: Fresno, California (Avg Atmospheric Pressure = 14.56 psia)

TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

C-447, 1123332 - Vertical Fixed Roof Tank

			ily Liquid Si perature (de		Liquid Bulk Temp	Vapo	or Pressure	(psia)	Vapor Mol.	Liquid Mass	Vapor Mass	Mol.	Basis for Vapor Pressure
Aixture/Component	Month	Avg.	Min.	Max.	(deg F)	Avg.	Min.	Max.	Weight.	Fract.	Fract.	Weight	Calculations
Vine 15.0 % Vol Alcohol	Jan	63.30	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255			19.46	Option 1: VP60 = .35513 VP70 = .50865
Vine 15.0 % Vol Alcohol	Feb	63.30	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255			19.46	Option 1: VP60 = .35513 VP70 = .50865
Nine 15.0 % Vol Alcohol	Mar	63.30	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255			19.46	Option 1: VP60 = .35513 VP70 = .50865
Vine 15.0 % Vol Alcohol	Apr	63.30	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255			19.46	Option 1: VP60 = .35513 VP70 = .50865
Vine 15.0 % Vol Alcohol	May	63.30	63.30	63.30	63,30	0.4058	0.4058	0.4058	27.1255			19.46	Option 1; VP60 = .35513 VP70 = .50865
Vine 15.0 % Vol Alcohol	Jun	63.30	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255			19.46	Option 1: VP60 = .35513 VP70 = .50865
Vine 15.0 % Vol Alcohol	Jul	63.30	63.30	63,30	63.30	0.4058	0.4058	0.4058	27.1255			. 19.46	Option 1: VP60 = .35513 VP70 = .50865
Vine 15.0 % Vol Alcohol	Aug	63.30	63.30	63,30	63,30	0.4058	0.4058	0.4058	27.1255			19.46	Option 1: VP60 = .35513 VP70 = .50865
Vine 15.0 % Vol Alcohol	Sep	63,30	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255			19.46	Option 1: VP60 = .35513 VP70 = .50865
Vine 15.0 % Vol Alcohol	Oct	63.30	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255			19.46	Option 1: VP60 = .35513 VP70 = .50865
Nine 15.0 % Vol Alcohol	Nov	63.30	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255			19.46	Option 1: VP60 = .35513 VP70 = .50865
Vine 15.0 % Vol Alcohol	Dec	63.30	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255			19.46	Option 1: VP60 = .35513 VP70 = .50865

TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

C-447, 1123332 - Vertical Fixed Roof Tank

lonth:	January	February	March	April	May	June	July	August	September	October	November	Decembe
tanding Losses (lb):	0.0000	0.0000	0.0000	0.0000	0.0000	0,000	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
Vapor Space Volume (cu ft):	1,021,4103	1,021,4103	1,021,4103	1.021,4103	1,021,4103	1.021.4103	1.021.4103	1.021.4103	1.021.4103	1.021.4103	1,021,4103	1.021.410
Vapor Density (lb/cu ft):	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.002
Vapor Space Expansion Factor:	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
Vented Vapor Saturation Factor:	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.989
ank Vapor Space Volume:												
Vapor Space Volume (cu ft):	1,021.4103	1,021.4103	1,021.4103	1,021.4103	1,021,4103	1,021.4103	1,021.4103	1,021.4103	1,021,4103	1,021,4103	1,021.4103	1,021.410
Tank Diameter (ft):	51,0000	51.0000	51,0000	51.0000	51.0000	51,0000	51.0000	51,0000	51.0000	51.0000	51.0000	51.000
Vapor Space Outage (ft):	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.5000	0.500
Tank Shell Height (ft):	41.0000	41.0000	41,0000	41,0000	41.0000	41.0000	41.0000	41.0000	41.0000	41.0000	41.0000	41.000
Average Liquid Height (ft):	40.5000	40,5000	40.5000	40.5000	40.5000	40.5000	40.5000	40.5000	40.5000	40.5000	40.5000	40,500
Roof Outage (ft):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
oof Outage (Cone Roof)												
Roof Outage (ft):	0.0000	0,0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.00
Roof Height (ft):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.000
Roof Slope (ft/ft):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0,0000	0.0000	0.0000	0.0000	0.0000	0.00
Shell Radius (ft):	25.5000	25.5000	25.5000	25,5000	25.5000	25.5000	25.5000	25.5000	25,5000	25.5000	25.5000	25.50
apor Density												
Vapor Density (lb/cu ft):	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.00
Vapor Molecular Weight (lb/lb-mole):	27.1255	27.1255	27.1255	27,1255	27.1255	27.1255	27.1255	27.1255	27.1255	27.1255	27.1255	27.12
/apor Pressure at Daily Average Liquid												
Surface Temperature (psia):	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.40
Daily Avg. Liquid Surface Temp. (deg. R):	522.9700	522.9700	522.9700	522.9700	522,9700	522,9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.97
Daily Average Ambient Temp. (deg. F):	45.7500	51,1000	55.0000	61.2000	68.9500	76.5500	81.8500	80.2500	74.4500	65.2000	53.6000	45.40
Ideal Gas Constant R												
(psia cuft / (lb-mol-deg R)):	10.731	10.731	10.731	10.731	10,731	10.731	10.731	10.731	10.731	10.731	10.731	10.7
Liquid Bulk Temperature (deg. R):	522.9700	522.9700	522,9700	522.9700	522.9700	522.9700	- 522.9700	522.9700	522.9700	522.9700	522.9700	522.97
Tank Paint Solar Absorptance (Shell):	0.1700	0.1700	0.1700	0.1700	0.1700	0,1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.17
Tank Paint Solar Absorptance (Roof):	0.1700	0.1700	0.1700	0.1700	0,1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.17
Daily Total Solar Insulation												
Factor (Btu/sqft day):	668,1706	1,022.2439	1,488.6308	1,992.7729	2,390.9467	2,566,7143	2,551.4853	2,279.5850	1,860.7886	1,369.9719	851.5527	592.34
apor Space Expansion Factor												
Vapor Space Expansion Factor:	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.00
Daily Vapor Temperature Range (deg. R):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0,0000	0.0000	0.0000	0.0000	0.0000	0.00
Daily Vapor Pressure Range (psia):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.00
Breather Vent Press. Setting Range(psia):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.00
Vapor Pressure at Daily Average Liquid												
Surface Temperature (psia):	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.40
Vapor Pressure at Daily Minimum Liquid												
Surface Temperature (psia):	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.40
Vapor Pressure at Daily Maximum Liquid												
Surface Temperature (psia):	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.40
Daily Avg. Liquid Surface Temp. (deg R):	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522,9700	522,9700	522.97
Daily Min. Liquid Surface Temp. (deg R):	522,9700	522.9700	522,9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522,9700	522.9700	522.97
Daily Max. Liquid Surface Temp. (deg R):	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522,9700	522.9700	522.9700	522.9700	522,9700	522.97
Daily Ambient Temp. Range (deg. R):	16.7000	21.2000	23.2000	27.8000	30.5000	32.3000	33.5000	32.9000	31.3000	29.0000	22.2000	16.60
ented Vapor Saturation Factor												
Vented Vapor Saturation Factor:	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.9894	0.98
Vapor Pressure at Daily Average Liquid:										5.5554	2.2304	3,0
Surface Temperature (psia):	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.40

Working Losses (Ib):	97.1874	97.1874	97.1874	97.1874	97,1874	97.1874	97,1874	97.1874	97.1874	97.1874	97.1874	97.1874
Vapor Molecular Weight (lb/lb-mole):	27.1255	27.1255	27.1255	27.1255	27.1255	27.1255	27.1255	27,1255	27.1255	27.1255	27.1255	27,1255
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058
Net Throughput (gal/mo.):	370,833,3333	370.833.3333	370.833.3333	370.833.3333	370.833.3333	370.833.3333	370.833.3333	370,833.3333	370.833.3333	370.833.3333	370.833.3333	370,833,3333
Annual Turnovers:	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Turnover Factor:	1.0000	1.0000	1.0000	1,0000	1.0000	1,0000	1,0000	1.0000	1.0000	1.0000	1.0000	1.0000
Maximum Liquid Volume (qai):	618,897.1076	618,897.1076	618,897.1076		618,897,1076	618,897.1076	618,897,1076	618,897.1076	618,897.1076	618,897.1076	618,897.1076	618,897,1076
Maximum Liquid Height (ft):	40.5000	40.5000	40.5000	40.5000	40.5000	40.5000	40.5000	40.5000	40.5000	40.5000	40.5000 51.0000	40.5000
Tank Diameter (ft): Working Loss Product Factor:	51.0000 1.0000	51.0000 1,0000	51.0000 1.0000	51.0000 1.0000	51.0000 1.0000	51.0000 1.0000	51,0000 1,0000	51.0000 1.0000	51.0000 1.0000	51.0000 1.0000	1,0000	51.0000 1.0000
Working Loss Product Pactor.	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000
Total Losses (lb):	97.1874	97.1874	97.1874	97.1874	97.1874	97.1874	97.1874	97.1874	97.1874	97.1874	97.1874	97.1874

TANKS 4.0.9d Emissions Report - Detail Format Individual Tank Emission Totals

Emissions Report for: January, February, March, April, May, June, July, August, September, October, November, December

C-447, 1123332 - Vertical Fixed Roof Tank

	Losses(lbs)					
Components	Working Loss	Breathing Loss	Total Emissions			
Wine 15.0 % Vol Alcohol	1,166.25	0.00	1,166.25			

Appendix B

Alcohol Emissions and PE2 for Storage Tank Emissions Units

				Output from		
				Tank 4.0 total		
				emissions no		
	32 Fr	esno Tanks	629K	speciation		
					Alcohol	
	% by				Emissions in	
	Volume	Average	AMW	Total Pound of	pounds (Max	
Tank ID	Alcohol	Ya	Average	Emissions	Daily)	
1	23.9%	0.4400	30.34	19,269.83	459.3	
2	23.9%	0.4400	30.34	19,269.83	459.3	
3	23.9%	0.4400	30.34	19,269.83	459.3	
4	23.9%	0.4400	30.34	19,269.83	459.3	
5	23.9%	0.4400	30.34	19,269.83	459.3	
6	23.9%	0.4400	30.34	19,269.83	459.3	
7	23.9%	0.4400	30.34	19,269.83	459.3	
8	23.9%	0.4400	30.34	19,269.83	459.3	
9	23.9%	0.4400	30.34	19,269.83	459.3	
10	23.9%	0.4400	30.34	19,269.83	459.3	
11	23.9%	0.4400	30.34	19,269.83	459.3	
12	23.9%	0.4400	30.34	19,269.83	459.3	
13	23.9%	0.4400	30.34	19,269.83	459.3	
14	23.9%	0.4400	30.34	19,269.83	459.3	
15	23.9%	0.4400	30.34	19,269.83	459.3	
16	23.9%	0.4400	30.34	19,269.83	459.3	
17	23.9%	0.4400	30.34	19,269.83	459.3	
18	23.9%	0.4400	30.34	19,269.83	459.3	
19	23.9%	0.4400	30.34	19,269.83	459.3	
20	23.9%	0.4400	30.34	19,269.83	459.3	
21	23.9%	0.4400	30.34	19,269.83	459.3	
22	23.9%	0.4400	30.34	19,269.83	459.3	
23	23.9%	0.4400	30.34	19,269.83	459.3	
24	23.9%	0.4400	30.34	19,269.83	459.3	
25	23.9%	0.4400	30.34	19,269.83	459.3	
26	23.9%	0.4400	30.34	19,269.83	459.3	
27	23.9%	0.4400	30.34	19,269.83	459.3	
28	23.9%	0.4400	30.34	19,269.83	459.3	
29	23.9%	0.4400	30.34	19,269.83	459.3	
30	23.9%	0.4400	30.34	19,269.83	459.3	
31	23.9%	0.4400	30.34	19,269.83	459.3	
32	23.9%	0.4400	30.34	19,269.83	459.3	

	Output from
	Tank 4.0 total
	emissions no
32 Fresno Tanks 629K	speciation

		_			
	% by				Alcohol
	Volume	Average	AMW	Total Pound of	Emissions in
Tank ID	Alcohoi	Ya	Average	Emissions	pounds
1	15.0%	0.3252	27.13	1,166.25	643
2	15.0%	0.3252	27.13	1,166.25	643
3	15.0%	0.3252	27.13	1,166.25	643
4	15.0%	0.3252	27.13	1,166.25	643
5	15.0%	0.3252	27.13	1,166.25	643
6	15.0%	0.3252	27.13	1,166.25	643
7	15.0%	0.3252	27.13	1,166.25	643
8	15.0%	0.3252	27.13	1,166.25	643
9	15.0%	0.3252	27.13	1,166.25	643
10	15.0%	0.3252	27.13	1,166.25	643
11	15.0%	0.3252	27.13	1,166.25	643
12	15.0%	0.3252	27.13	1,166.25	643
13	15.0%	0.3252	27.13	1,166.25	643
14	15.0%	0.3252	27.13	1,166.25	643
15	15.0%	0.3252	27.13	1,166.25	643
16	15.0%	0.3252	27.13	1,166.25	643
17	15.0%	0.3252	27.13	1,166.25	643
18	15.0%	0.3252	27.13	1,166.25	643
19	15.0%	0.3252	27.13	1,166.25	643
20	15.0%	0.3252	27.13	1,166.25	643
21	15.0%	0.3252	27.13	1,166.25	643
22	15.0%	0.3252	27.13	1,166.25	643
23	15.0%	0.3252	27.13	1,166.25	643
24	15.0%	0.3252	27.13	1,166.25	643
25	15.0%	0.3252	27.13	1,166.25	643
26	15.0%	0.3252	27.13	1,166.25	643
27	15.0%	0.3252	27.13	1,166.25	643
28	15.0%	0.3252	27.13	1,166.25	643
29	15.0%	0.3252	27.13	1,166.25	643
30	15.0%	0.3252	27.13	1,166.25	643
31	15.0%	0.3252	27.13	1,166.25	643
32	15.0%	0.3252	27.13	1,166.25	643

Appendix C

BACT Guideline 5.4.14 and Top Down BACT Analysis

Best Available Control Technology (BACT) Guideline 5.4.13*

Last Update 10/6/2009

Wine Storage Tank

Pollutant	Achieved in Practice or contained in the SIP	Technologically Feasible	Alternate Basic Equipment
VOC	Insulation or Equivalent**, Pressure Vacuum Relief Valve (PVRV) set within 10% of the maximum	Capture of VOCs and thermal or catalytic oxidation or equivalent (98% control)	
	allowable working pressure of the tank; "gas-tight" tank operation; and continuous	Capture of VOCs and carbon adsorption or equivalent (95% control)	
	storage temperature not exceeding 75 degrees F, achieved within 60 days of	Capture of VOCs and absorption or equivalent (90% control)	
	completion of fermentation.	Capture of VOCs and condensation or equivalent (70% control)	

[&]quot;Tanks made of heat-conducting materials such as stainless steel may be insulated or stored indoors (in a completely enclosed building, except for vents, doors and other essential openings) to limit exposure ot diurnal temperature variations. Tanks made entirely of non-conducting materials such as concrete and wood (except for fittings) are considered self-insulating.

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in s a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

*This is a Summary Page for this Class of Source

	Capital Cost	Comments	Project Cost Scrubber	Project Cost RTO	Project Cost Condensation	Project Cost Carbon Adsorption
Scrubbers: Refer to scrubber tab	\$344,314	32 Storage Tanks Fresno	\$344,314	\$0	\$0	\$0
RTO: Refer to RTO tab	\$225,478	32 Storage Tanks Fresno	\$0	\$225,478	\$0	\$0
Condensation: Refer to Condensation Tab	\$79,177	32 Storage Tanks Fresno	\$0	\$0	\$79,177	\$0
Condensation: Refer to Carbon Adsorption Tab	\$576,833	32 Storage Tanks Fresno	\$0	\$0	\$0	\$576,833
Ducting Systems	\$1,309,340	32 Storage Tanks Fresno	\$1,309,340	\$1,309,340	\$1,309,340	\$1,309,340
CIP system	\$379,960	32 Storage Tanks Fresno	\$379,960	\$379,960	\$379,960	\$379,960
		SUM	\$2,033,614	\$1,914,779	\$1,768,477	\$2,266,133
		Annual Capitalized Cost (Capital Cost X 0.163)	\$331,479	\$312,109	\$288,262	\$369,380
		Annual Disposal/Operating Expense (Note fuel on				
·		RTO not calculated. Also not calculated was the				
		disposal on Condensation or Carbon Adsorption)	\$31,470	\$0	\$6,560	\$0
		Tons of Uncontrolled Emissions	10.29	10.29	10.29	10.29
		Recovery Percent	81.00%	88.00%	70.00%	81.00%
		Emissions Removed tons	8.33	9.05	7.20	8.33
		Cost Effectiveness	\$43,554	\$34,474	\$40,938	\$44,326

Total Annual Cost = Emission Control Equipment + Ducts + CIP+ Operating Cost Cost Effectiveness= Total Annual Cost/Total alcohol emissions per year in tons removed (\$'s/Ton)

SJVAPCD Threshold \$17,500/ton

Description		Units
The working volume of the tank is (in gallons)	629,000.00	Gallons
The Idea gas law applies PV= NRT		
P equals the absolute atmosphere pressure	1.00	Atm
N equals the number of Lb-moles of the vapor space gas		Lb-Moies
V = the volume		Cubic Feet
T = the absolute temperature in Degrees Rankine	520.00	Deg R
		Atm x Cubic
		foot/Deg R
R= Gas Law Constant	0.77	1.B-mole
K= Gas Law Constant	0.73	
B > 7B 11 18B 6		Lb/cubic
Density of Dry Air at 60 Deg F	****	foot
Molecular Weight of N2	28.01	
Molecular Weight of O2	31.99	
Molecular Weight of Alcohol	46.02	
Molecular Weight of Water	18.02	
Percent of Air that is N2 Source Hand Book Chemistry and Physics	0.78	
Percent of Air that is O2 Source Hand Book Chemistry and Physics	0.21	
Molecular Weight of Air	28.58	
Moles of air displaced assuming air does not dissolve into the wine.		Lb-moles
AMW (Yellow cells information for the storage emissions tab)	27.1255]
Ya	0.3252]
Daily Maximum Emissions for Tanks 4.0 Model in Pounds/Day of water and		
alcohoi	621.6074]
Weight of water exiting tank from Tank 4.0 model	278.66	Lb's
Weight of alcohol exiting tank from Tank 4.0 model	342.95	Lb's
Moles of alcohol exiting the tank from Tanks 4.0 model	7.45	Lb-moles
Moles of water exiting the tank from Tanks 4.0 model	15.46	Lb-moles
Total number of moles leaving the tank	244.87	
Cubic feet of gas leaving the tank per Ideal gas law	92,977.88	Cubic feet
The tank is filled in 12 hours or	720.00	Minutes
Gas flow rate on filling	129.14	CFM
Gas composition on a molar bases		-
Air	0.9064	%
Water	0.0632	%

966	GPM
5,796	Total GPM into the tank farm

1) The gas flow rate (shown in the brown cells) is for one tank at a maximum fill rate. One tank can be filled in a 12 hour period and emptied in a 12 hour period. The turnover rate is 31 turns (1 per day) in the month of July. Each turn fills the tank to its maximum working volume and then empties it. The process is repeated the next day.

Alcohol

Air

Water

Alcohol

0.0304 % 1.0000

0.9108 %

0.0400 %

0.0492 **%** 1.0000

- 2) It is assume the emission control equipment would only be needed in the filling process. It is estimated 6 tanks could be filling at one time at the maximum rate. This can be accomplished by using a combination of multiple smaller pumps per tank or one larger pump per tank. The 32 tanks will work as a production unit. The location of the tanks filling within the 32 tanks is random. The estimated flow rate of the pumps is shown below. A typical wine pumps runs at about 100 TDH and is about 65 to 70% efficient, and if pumping distances are short may move down the curve to pump more at a lower TDH.
- 3) It is impossible to tell which tanks the pumps are connected to at a given time. For these reasons on storage tanks only the main duct size will be set at a single size. There will be only one main duct since we believe the pumping could be stopped while the main duct is cleaned. We have not operated large ducting systems before and do no know how much time or what frequency of cleaning will be required.

									Use duct size shown
							Duct speed	Duct	below for
Wine					Design GPM		by Eichleay	Diameter	all
Pump					into Tank	Combined	(feet per	for the Main	storage
HP	Efficiency	GPM	CFM	# of Pumps	Farm	CFM	second)	inches	main line
35	67%	928.99	124.20	6.00	5,796	774.82	40.00	7.69	12.00

1) Assume Ideal Gas at Atm pressure

Gas composition on a weight bases

2) The Tanks 4.0 daily emission value is based on turning the tank 1 time per day during the month of July. This mean the Tank is filled in 12 hours and then emptied in 12 hours. This process is repeated the next day. During the emptying process zero emissions are emitted.

Source Hand Book of Chemistry and Physics 91 Edition Air Properties								
		Density of						
		Air at 280	Density at		Density at			
		of Air KG/	300 Deg K of	Density at	60 Deg F in	Cubic		
		Cubic	Air KG/ Cubic	288.7 Deg K	Lb per	Meter/Cubi		
Deg F	Deg K	Meter	Meter	or 60 Deg F	cubic foot	c Foot	Pound/Kg	
60,000	288,706	1.25	1.16	1.21	0.08	0.03	2.20	

32 Fresno Tanks 629K	
Cost Description	Cost (\$)
Collection of VOCs and control by	
absorption (>90% collection & control)	
Water scrubber (750 scfm) capital (per	
2003 budgetary pricing obtained by	
Sonoma Technologies)	\$108,500
Adjusting factor from 2003 dollars to 2012	
dollars (2,75% inflation/yr.).	1.28
Inflation adjusted water scrubber (750 cfm)	
capital cost =	\$138,505
Gas flow rate of scfm	775
Cost of size adjusted scrubber plus	
scrubber water tank	\$181,237
The following cost data is taken from EPA	
Control Cost Manual, Sixth Edition	
(EPA/452/B-02-001).	
Direct Cost	s (DC)
Base Equipment Costs (Water Scrubber) See Above	\$181,237
Instrumentation 10%	\$18,124
Sales Tax 3%	\$5,437
Freight 5%	\$9,062
Purchased equipment cost	\$213,860
Foundations & supports 8%	\$17,108,77
Handling & erection 14%	\$29,940.35
Electrical 4%	\$8,554.39
Piping 2% Painting 1%	\$4,277,19
Insulation 1%	\$2,138.60
	\$2,138,60
Direct Installation costs	\$64,158
Total Direct Costs	\$278,018
Indirect Cos	
Engineering 10%	21,386
Construction and field expenses 5%	10,693
Contractor fees 10%	21,386
Start-up 2%	4,277
Performance test 1%	2,139
Contingencies 3%	6,416
Total Indirect Costs	66,296
Total Capital Cost (DC + IC)	\$344,314

Uncontrolled Emissions (Tons)	10.29
Control Efficiency	81.00%
Reduction of Emissions (Tons)	8.33
Gailons of Waste Water Per Year	125,880
Annual Cost of Disposal	\$31,470

Additionally, the water scrubber will generate ethanol-laden wastewater. Assuming a 2% solution, approximately X gallons of waste water (Y ton-ethanol/year x 2000 lb./ton x gal/6.62 lb. + 0.02) will be generated annually. Per estimates in the Sonoma Technologies study, an allowance of \$0.25 per gallon is applied for disposal costs.

Total Annual Cost = Scrubber + Ducts + CIP + Disposal (See Other Tabs)

Cost Effectiveness= Total Annual Cost/Total alcohol emissions per year in tons removed (5's/Ton)

SJVAPCD Threshold \$17,500/ton

- 1) There is no method to verify the disposal cost without a concept design, and performance data from the scrubber manufacture. Costs of disposal are likely to be higher, depending on options available to the site and the cost of those options.
- It was assumed that the disposal cost and the quantity of alcohol mixture in the disposal water (which is based on the annual amount of alcohol removed) would be the same regardless of what scrubber size is selected.
- 3) This option assumes disposal of the alcohol water mixture. It is possible in facilities that have distillery's to distill off the waste water thus avoiding disposal costs. However, most facilities make American, California, and Grape Residue hi-proof. These alcohols must be kept separate. Thus three redundant systems would be needed.
- 3) A scrubber water 20,000 gallon collection tank is provided which has enough capacity to allow a full truck load of material to be transported and some free board. It is estimated this tank will cost about \$40,000.

32 Fresno Tanks 629K	Cost Estimate
Cost Description	Cost (\$)
Collection of VOCs and burned off in a RTO	
RTO District Pricing 5700 CFM	\$325,035
Adjusting factor from 2005 dollars to 2012 dollars (2.75% inflation/yr.).	1.21
Inflation adjusted RTO Price	\$393,009
Gas Flow CFM	774.82
Gas Flow CFIVI	774.02
Cost of size adjusted RTO	\$118,685
The following cost data is taken from EPA Control Cost Manual, Sixth Edition (EPA/452/B-02-001).	
Direct Costs (DC)	
Base Equipment Costs (RTO) See Above	\$118,685
Instrumentation 10%	<u>\$11,869</u>
Sales Tax 3%	<u>\$3,561</u>
Freight 5%	<u>\$5,934</u>
Purchased equipment cost	\$140,049
Foundations & supports 8%	<u>\$11,203.90</u>
Handling & erection 14%	<u>\$19,606.82</u>
Electrical 4%	<u>\$5,601.95</u>
Piping 2%	<u>\$2,800.97</u>
Painting 1%	<u>\$1,400.49</u>
Insulation 1%	<u>\$1,400.49</u>
Direct installation costs	\$42,015
Total Direct Costs	\$182,063
Indirect Costs (IC)	
Engineering 10%	14,005
Construction and field expenses 5%	7,002
Contractor fees 10%	14,005
Start-up 2%	2,801
Performance test 1%	1,400
Contingencies 3%	4,201
Total Indirect Costs	43,415
Total Capital Cost (DC + IC)	\$225,478

¹⁾ RTO's were used in the Rule 4694 CERS projects. They were connect to the air space in the barrel warehouses.

²⁾ In this case they would be connected by ducts to the tanks themselves. If the tanks was to overfill and send liquid brandy down the duct, damage to the RTO could occur. The presence of significant liquid in the knock out drum would cause a shut down of the RTO until the issue could be corrected.

³⁾ See ducting cost file for knock out drum allowance.

32 Fresno Tanks 629K		
Cost Description	Cost (\$)	
Collection of VOCs		
Duct Estimate from Eickleay Study 2005 (See Duct Sizing File)	\$569,996	
Adjusting factor from 2005 dollars to 2012 dollars (2.75% inflation/yr. Eichleay data only).	1.21	
Inflation adjusted duct cost	\$689,199	
Maximum Combined Gas flow rate scfm	775	
Current cost of ducting systems	\$689,199	
The following cost data is taken from EPA Control Cost Manual, Sixth Edition (EPA/452/B-02-001).		
	Costs (DC)	
Base Equipment Costs (Water Scrubber) See Above	\$689,199	
Instrumentation 10%	\$68 <u>,920</u>	
Sales Tax 3%	<u>\$20,676</u>	
Freight 5%	<u>\$34,460</u>	
Purchased equipment cost	\$813,255	
Foundations & supports 8%	<u>\$65,060.38</u>	
Handling & erection 14%	<u>\$113,855.67</u>	
Electrical 4%	<u>\$32,530.19</u>	
Piping 2%	<u>\$16,265.10</u>	
Painting 1%	<u>\$8,132.55</u>	
Insulation 1%	<u>\$8,132.55</u>	
Direct installation costs	\$243,976	
Total Direct Costs	\$1,057,231	
	Costs (IC)	
Engineering 10%	81,325	
Construction and field expenses 5%	40,663	
Contractor fees 10%	81,325	
Start-up 2%	16,265	
Performance test 1%	8,133	
Contingencies 3%	24,398	
Total Indirect Costs	252,109	
Total Capital Cost (DC + IC)	\$1,309,340	

32 Fresno Tanks 629K		
Cost Description	Cost (\$)	
Direct Costs (DC)		
Base Equipment Costs (CIP)	\$200,000	
Instrumentation	<u>\$20,000</u>	
Sales Tax	<u>\$6,000</u>	
Freight	<u>\$10,000</u>	
Purchased equipment cost	\$236,000	
Foundations & supports	<u>\$18,880.00</u>	
Handling & erection	<u>\$33,040.00</u>	
Electrical	<u>\$9,440.00</u>	
Piping	<u>\$4,720.00</u>	
Painting	<u>\$2,360.00</u>	
Insulation	<u>\$2,360.00</u>	
Direct installation costs	\$70,800	
Total Direct Costs	\$306,800	
Indirect Costs (IC)		
Engineering	23,600	
Construction and field expenses	11,800	
Contractor fees	23,600	
Start-up	4,720	
Performance test	2,360	
Contingencies	7,080	
Total Indirect Costs	73,160	
Total Capital Cost (DC + IC)	\$379,960	

- 1) An Allowance of \$200,000 for a CIP system should be included in the evaluation. A ducting system on a tank farm must have that kind of system to maintain sanitation and quality of the product.
- 2) A system has not been priced for this tank farm, but the amount stated is consistent with ones used on bottling systems. Drawing from experience an allowance can be developed. The allowance may need to be change when the design is further developed.
- 3) The cost of operation for the CIP has not been estimated. Operation of a CIP system, using typical cleaning agents, will raise disposal and waste water treatment costs. We have not estimated either the cost of disposal, additional waste water treatment costs, or the capital cost for modification to the current treatment systems. It is believed these costs will be significant.

32 Fresno Tanks 629K	Cost Estimate
Cost Description	Cost (\$)
Collection of VOCs and condensed	
Refrigeration Pricing	\$40,561
Adjusting factor from 2011 dollars to 2011 dollars (2.75% inflation/yr.).	1.02
· ·	1.03
Inflation adjusted Refrigeration Price	\$41,676 774.82
Gas Flow CFM	\$41,676
Cost of size adjusted Refrigeration The following cost data is taken from EPA Control Cost Manual, Sixth Edition (EPA/452/B-02-001).	\$41,676
Direct Costs (DC)	
Base Equipment Costs (RTO) See Above	\$41,676
Instrumentation 10%	<u>\$4,168</u>
Sales Tax 3%	<u>\$1,250</u>
Freight 5%	<u>\$2,084</u>
Purchased equipment cost	\$49,178
Foundations & supports 8%	<u>\$3,934.24</u>
Handling & erection 14%	<u>\$6,884.92</u>
Electrical 4%	<u>\$1,967.12</u>
Piping 2%	<u>\$983.56</u>
Painting 1%	<u>\$491.78</u>
Insulation 1%	<u>\$491.78</u>
Direct installation costs	\$14,753
Total Direct Costs	\$63,931
Indirect Costs (IC)	
Engineering 10%	4,918
Construction and field expenses 5%	2,459
Contractor fees 10%	4,918
Start-up 2%	984
Performance test 1%	492
Contingencies 3%	1,475
Total Indirect Costs	15,245
Total Capital Cost (DC + IC)	\$79,177

Gas Flow	774.82
Ton of Refrigeration	20.28
Cost of Refrigeration in \$/ton	\$2,000
Cost of Refrigeration	\$40,561
Power	
Hours of operation	2890.8
Hours of operation KWH	2890.8 43,735
•	

32 Fresno Tanks 629K	Cost Estimate	
Cost Description	Cost (\$)	
Collection of VOCs and control by		
absorption (>90% collection & control)		
Carbon Adsorption	\$138,505	
Adjusting factor from 2003 dollars to 2011		
dollars (2.75% inflation/yr.).	1.28	
Inflation adjusted Carbon Adsorption	\$176,808	
Gas flow rate of scfm	775	
Cost of size adjusted carbon absorber plus		
water alcohol tank plus carbon	\$303,628	
The following cost data is taken from EPA		
Control Cost Manual, Sixth Edition		
(EPA/452/B-02-001).	(00)	
Direct Costs	s (DC)	
Base Equipment Costs (Carbon absorber) See Above	\$303,628	
Instrumentation 10%	<u>\$30,363</u>	
Sales Tax 3%	<u>\$9,109</u>	
Freight 5%	<u>\$15,181</u>	
Purchased equipment cost	\$358,281	
Foundations & supports 8%	<u>\$28,662.51</u>	
Handling & erection 14%	<u>\$50,159.40</u>	
Electrical 4%	<u>\$14,331_26</u>	
Piping 2%	<u>\$7,165.63</u>	
Painting 1%	<u>\$3,582.81</u>	
Insulation 1%	<u>\$3,582.81</u>	
Direct installation costs	\$107,484	
Total Direct Costs	\$465,766	
Indirect Costs (IC)		
Engineering 10%	35,828	
Construction and field expenses 5%	17,914	
Contractor fees 10%	35,828	
Start-up 2%	7,166	
Performance test 1%	3,583	
Contingencies 3%	10,748	
Total Indirect Costs	111,067	
Total Capital Cost (DC + IC)	\$576,833	

Uncontrolled Emissions (Tons)	10.29
Control Efficiency	81.00%
Reduction of Emissions (Tons)	8.33
Carbon Capital Cost	\$83,333

The carbon bed operated with steam to regenerate the bed produces water alcohol mixture. We do not currently have enough information to estimate the waste stream or its disposal cost.

The Carbon Containment hardware is about equal to the scrubber hardware. A tank is needed for the steam regenerated carbon bed. It is likely two beds will be needed to be able to be on line with one bed while the other is being regenerated. We did not obtain quotes.

Appendix D

Quarterly Net Emissions Change

The Quarterly Net Emissions Change is used to complete the emission profile screen for the District's PAS database. The QNEC shall be calculated as follows:

QNEC = PE2 - PE1, where:

QNEC = Quarterly Net Emissions Change for each emissions unit, lb/qtr.

PE2 = Post Project Potential to Emit for each emissions unit, lb/qtr.

PE1 = Pre-Project Potential to Emit for each emissions unit, lb/qtr.

Using the values in Sections VII.C.2 and VII.C.6 in the evaluation above, quarterly PE2 and quarterly PE1 can be calculated as follows:

PE2_{quarterly} = PE2_{annual} ÷ 4 quarters/year

= 643 lb/year ÷ 4 qtr/year

= 160.75 lb VOC/qtr

PE1_{quarterly}= PE1_{annual} ÷ 4 quarters/year

= 0 lb/year ÷ 4 qtr/year

= 0 lb VOC/qtr

Quarterly NEC [QNEC] for ATC C-447-296-0 through -327-0			
	PE2 (lb/qtr)	PE1 (lb/qtr)	QNEC (lb/qtr)
NO _X	0	0	0
SO _X	0	0	0
PM ₁₀	0	0	0
СО	0	0	0
VOC	160.75	0	160.75

Appendix E Compliance Certification

C-447

E&J Gallo Winery-Fresno Compliance Certification Statement For Federal Major Permit Modifications Compliance with District Rule 2201, Section 4.15.2

"I certify under penalty of law that all major stationary sources (Title V facilities) operated under my control in California are compliant with all applicable air emissions limitations and standards. The facilities included in this certification statement include the E&J Gallo Winery-Fresno, the E&J Gallo Winery-Livingston, and the E&J Gallo Winery-Modesto."

Mr. Steve Kidd

Vice President of Operations

11/08/12

Date

Appendix F Draft ATCs

AUTHORITY TO CONSTRUCT

ISSU.

PERMIT NO: C-447-296-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS: 5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH

PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikectory APCO

DAVID WARNER, Director of Permit Services

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-297-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH

PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 160 lb, 2nd quarter - 161 lb, 3rd quarter - 161 lb, and fourth quarter - 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director APCO

DAVID WARNER. Director of Permit Services

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-298-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director APCO

DAVID WARNER Director of Permit Services

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
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- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
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- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSUAN

PERMIT NO: C-447-299-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 160 lb, 2nd quarter - 161 lb, 3rd quarter - 161 lb, and fourth quarter - 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
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- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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APCO Seyed Sadredin, Executive Dikector

DAVID WARNER, Director of Permit Services

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- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
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- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

PERMIT NO: C-447-300-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seved Sadredin, Executive Director APCO

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- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
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- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
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- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-301-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY **MAILING ADDRESS:** 5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
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CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikector APCO

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- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU)

PERMIT NO: C-447-302-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH

PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director (APCO

DAVID WARNER, Director of Permit Services

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-303-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY **MAILING ADDRESS**: 5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director APCO

DAVID WARNER, Director of Permit Services

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-304-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS: 5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Dikector (APCO

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSUANC

PERMIT NO: C-447-305-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS: 5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH

PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Dilector APCO

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSUANC

PERMIT NO: C-447-306-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS: 5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Dikector APCO

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSUA

PERMIT NO: C-447-307-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 160 lb, 2nd quarter - 161 lb, 3rd quarter - 161 lb, and fourth quarter - 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- [98] No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seved Sadredin, Executive Dikector

DAVID WARNER, Director of Permit Services

Central Regional Office • 1990 E. Gettysburg Ave. • Fresno, CA 93726 • (559) 230-5900 • Fax (559) 230-6061

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-308-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

E & J GALLO WINERY

5610 E OLIVE AVE FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Dikector APCO

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-309-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seved Sadredin, Executive Dikectory APCO

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
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- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
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- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-310-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikector APCO

DAVID WARNER, Director of Permit Services C-447-310-0: Mar 19 2013 3:27PM - GARCIAJ : Joint Inspection NOT Required

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
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- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
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- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-311-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seved Sadredin, Executive Director APCO

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- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
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- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-312-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY **MAILING ADDRESS:** 5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
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CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikector & APCO

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AUTHORITY TO CONSTRUCT

ISSUAÑ

PERMIT NO: C-447-313-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

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- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikectory APCO

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSUANC

PERMIT NO: C-447-314-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seved Sadredin, Executive Director APCO

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
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- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSUANC

PERMIT NO: C-447-315-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY **MAILING ADDRESS:** 5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH

PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikector & APCO

DAVID WARNER, Director of Permit Services C-447-315-0: Mar 19 2013 3:27PM - GARCIAJ: Joint Inspection NOT Required

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
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- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSUAM

PERMIT NO: C-447-316-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY **MAILING ADDRESS:** 5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
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- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikector APCO

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- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSUANC

PERMIT NO: C-447-317-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS: 5610 E OLIVE AVE FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
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CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikector & APCO

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- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
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AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-318-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
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CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikectory APCO

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AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-319-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH

PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
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- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikectory APCO

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSUA

PERMIT NO: C-447-320-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH

PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
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- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikector APCO

DAVID WARNER Director of Permit Services
C-447-320-0 Mar 19 2013 3:28PM - GARCIAL Joint Inspection NOT Required

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
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- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSUA

PERMIT NO: C-447-321-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH

PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
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- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikector APCO

DAVID WARNER, Director of Permit Services C-447-321-0: Mar 19 2013 3:28PM - GARCIAJ : Joint Inspection NOT Required

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
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AUTHORITY TO CONSTRUCT

ISSUAÑ

PERMIT NO: C-447-322-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY **MAILING ADDRESS:** 5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
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Seyed Sadredin, Executive Dikector APCO

DAVID WARNER, Director of Permit Services

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
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- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
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AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-323-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO. CA 93727

LOCATION:

5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
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CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikector APCO

DAVID WARNER, Director of Permit Services

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AUTHORITY TO CONSTRUCT

ISSUA

PERMIT NO: C-447-324-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH

PRESSURE/VACUUM VALVE

CONDITIONS

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APCO Seyed Sadredin, Executive Dikector

DAVID WARNER Director of Permit Services
C-447-324-0; May 19 2013 3/28PM - GARCIAU; Joint Inspection NOT Required

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- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSUANC

PERMIT NO: C-447-325-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE

FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 160 lb, 2nd quarter - 161 lb, 3rd quarter - 161 lb, and fourth quarter - 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Dikector (APCO

DAVID WARNER, Director of Permit Services

- 6. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1]
- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694, 5.2.2]
- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
- 12. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- 13. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201]
- 14. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201]
- 15. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]
- 16. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]



AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-326-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

5610 E OLIVE AVE

FRESNO, CA 93727

LOCATION:

5610 E OLIVE AVE FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

629,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK WITH PRESSURE/VACUUM VALVE

CONDITIONS

- 1. {1829} The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter 160 lb, 2nd quarter 161 lb, 3rd quarter 161 lb, and fourth quarter 161 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- 3. ERC Certificate Numbers N-2-1, S-3955-1, S-3505-1, S-3807-1 and/or S-3808-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]
- 4. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 5. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Dikector (APCO

DAVID WARNER, Director of Permit Services
C-447-326-0; Mar 19 2013 3:28PM - GARCIAJ : Joint Inspection NOT Required

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- 8. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- 9. The maximum wine storage throughput in this tank shall not exceed 629,000 gallons per day. [District Rule 2201]
- 10. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 4,450,000 gallons per year. [District Rule 2201]
- 11. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694, 6.4.2]
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AUTHORITY TO CONSTRUCT

ISSU

PERMIT NO: C-447-327-0

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS:

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Seyed Sadredin, Executive Dikector APCO

DAVID WARNER Director of Permit Services

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