



APR 1 5 2013

Mr. R. Todd Rosebrock Saint-Gobain Containers, Inc. P.O. Box 4200 Muncie, IN 47307-4200

Revised Notice of Final Action - Title V Permit Renewal

District Facility # C-801 Project # C-1072785

Dear Mr. Rosebrock:

The District has issued the Revised Final Renewed Title V Permit for Saint-Gobain Containers, Inc. The revised preliminary decision for this project was made on December 11, 2012. A summary of the comments and the District's response to each comment is included as an attachment to this letter.

The public notice for issuance of the Revised Final Title V Permit will be published approximately three days from the date of this letter.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely.

David Warner

Director of Permit Services

Enclosures

CC: Mike Tollstrup, CARB (w/enclosure) via email CC:

Gerardo C. Rios, EPA (w/enclosure) via email

Seved Sadredin Executive Director/Air Pollution Control Officer

Facility Comments

Comment 1:

The Title V permit renewal for the SGCI facility was issued in January 2012, and the cover letter for this revised notice states that this permit is proposed to be re-issued to change the averaging period for our furnace SOx limit from a 30-day average to a 24-hour average. The furnace permits issued in 2006 had a SOx limit with a 24-hour average, and this was changed to a 30-day average in January 2012. SGCI strongly believes that the 30-day average in the recently issued Title V permit is appropriate and should be retained for reasons listed below.

First, SGCI disagrees with the conclusion that a move to the 30day rolling average was in error. During the Rule 4354 rulemaking proceedings in 2008 when the SOx lb/ton limits were added to this rule, SGCI took an active role in advocating for the 30-day rolling average that the Air District eventually accepted for determining compliance. SGCI representatives provided testimony at one of the public hearings for the rulemaking and submitted written comments advocating the use of a 30-day average for the SOx limits applicable to container glass furnaces. Since Rule 4354 established "BACT-level" emission limits for SOx, a fact acknowledged by Air District staff during the Rule 4354 rulemaking, SGCI believes that the 30-day rolling average for the 0.8 lb/ton SOx limit is appropriate for the Madera furnaces.

Further, when the 0.8 lb/ton limit was first developed for Madera in 2006, the supporting analysis did not justify going beyond a 30-day averaging period. The 2006 BACT analysis was prepared by the Air District appearing in Attachment L of the engineering evaluation. This analysis concluded that a SOx limit of 0.8 lb/ton constituted BACT for container glass furnaces, but with no averaging time specified. The basis for the 0.8 lb/ton limit was an Owens-Brockway facility located in Windsor, Colorado. The Colorado Department of Public Health and Environment permit does not contain any lb/ton emission limits, let alone a 24-hour averaging period. Instead, the Air District calculated Madera's 0.8 lb/ton SOx limit based on the monthly and annual SOx mass emission limits as well as the glass throughput limits that appeared in the Colorado Department of Public Health and Environment permit. As a result, nothing shorter than a 30-day averaging period was appropriate for the 0.8 lb/ton SOx limit. Similarly, SGCI notes that the 2006 BACT determination for the Madera facility is still listed as the current BACT limit for container glass furnaces in the Air District's online clearinghouse, see BACT Guideline 1.5.9. In particular, BACT Guideline 1.5.9 identifies the 0.8 lb/ton limit, but does not list an associated averaging period.

In summary, SGCI believes that the 30-day average for the furnace SOx limit is appropriate and should be retained.

District Response:

On October 25, 2012, PTOs C-801-1-13 and '2-10 were revised to revert the furnace SOx emission averaging period to a 24 hour rolling average which was modified to an averaging period of 30 day rolling average with the original Title V renewal evaluation. The SOx emission averaging period of 24 hour rolling average was originally established on the permits as a BACT requirement which is more stringent than the Rule 4354 SOx emission averaging period of 30 day rolling average. Therefore, the SOx emission averaging period of 24 hour rolling average will be re-established on the permits. The avenue to address a revision to the SOx averaging period is through an Authority to Construct application.

In addition, PTO C-801-11-5 was issued with the original Title V renewal. Since then, PTO C-801-11-6 has been issued via a Title V administrative amendment. PTO C-801-11-6 will be issued as the current operating permit with this Title V renewal revision project.

SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT NOTICE OF FINAL DECISION TO ISSUE RENEWED FEDERALLY MANDATED OPERATING PERMIT

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Air Pollution Control District has made its final decision to issue the renewed Federally Mandated Operating Permit to Saint-Gobain Containers, Inc at at 24441 Avenue 12, Madera, California.

The District's analysis of the legal and factual basis for this proposed action, project #C-1072785, is available for public inspection at http://www.valleyair.org/notices/public_notices_idx.htm, the SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 1990 EAST GETTYSBURG AVENUE, FRESNO, CA 93726, and at any other District office. For additional information, please contact the District at (559) 230-6000.





Permit to Operate

FACILITY: C-801 EXPIRATION DATE: 01/31/2015

LEGAL OWNER OR OPERATOR: SAINT-GOBAIN CONTAINERS, INC

MAILING ADDRESS: ATTN: ENVIRONMENTAL MANAGER/V. KRULIC

PO BOX 4200

MUNCIE, IN 47307-4200

FACILITY LOCATION: 24441 AVENUE 12 & ROAD 24 1/2

MADERA, CA 93637

FACILITY DESCRIPTION: GLASS MANUFACTURING

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

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David Warner
Director of Permit Services

FACILITY: C-801-0-3 **EXPIRATION DATE: 01/31/2015**

FACILITY-WIDE REQUIREMENTS

- 1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
- The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.9.1 and 9.13.1] Federally Enforceable Through Title V Permit
- A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
- The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: SAINT-GOBAIN CONTAINERS, INC

Location: 24441 AVENUE 12 & ROAD 24 1/2, MADERA, CA 93637 C-801-0-3 : Feb 13 2013 12:40PM - TOMS

- 10. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
- 11. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 12. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 13. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
- 14. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 15. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 16. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 17. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
- 18. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
- 21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
- 22. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS. INC

24441 AVENUE 12 & ROAD 24 1/2, MADERA, CA 93637 Location: LOCATION. Z=== 1 A VEI C-801-0-3 : Feb 13 2013 12:40PM = TOMS

- 23. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 24. All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 25. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
- With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 27. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 28. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
- 29. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit
- 30. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit
- 31. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit
- 32. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit
- 33. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8061 and Rule 8011] Federally Enforceable Through Title V Permit
- 34. Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rule 8071 and Rule 8011] Federally Enforceable Through Title V Permit
- 35. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation), [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

- 36. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 37. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
- 38. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
- 39. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), Rule 111 (Kern, Tulare, Kings), and Rule 202 (Fresno, Kern, Tulare, Kings, Madera, Stanislaus, Merced, San Joaquin). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601 (12/17/09); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 42. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin July 15th of every year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit
- 43. When applicable to 40 CFR Part 68, a subject facility shall submit to the proper authority a Risk Management Plan, and comply with all the requirements of Program 1, 2 or 3 when mandated by the regulation. [40 CFR 68] Federally Enforceable Through Title V Permit
- 44. If the Permittee settles the allegations included in the Findings and Notices of Violation issued from 1999 through 2003 by EPA, through a consent decree with the United States in federal district court, then, upon entry, this permit shall be revised to include the applicable terms and conditions of the consent decree. If the settlement efforts fail, this permit may be re-opened and revised to address the units or activities addressed in the Findings and Notices of Violation. [District Rule 2520, 9.14.1] Federally Enforceable Through Title V Permit
- 45. If the Permittee settles the allegations included in the District Findings and Notices of Violation through a mutual settlement process, then, upon entry, this permit shall be revised to include the applicable terms and conditions of the settlement agreement. If the settlement efforts fail, this permit may be re-opened and revised to address the units or activities addressed in the District Findings and Notices of Violation. [District Rule 2520, 9.14.1] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-801-1-13 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

75 MMBTU/HR (APPROXIMATELY) NATURAL GAS-FIRED (WITH PROPANE BACKUP) CONTAINER GLASS MELTING FURNACE #1 (NORTH) WITH COMBUSTION TEC LOW NOX BURNERS, 2,000 KVA ELECTRIC BOOST, A BLOWER AIR STAGING (BAS) SYSTEM, NOX, SOX, CO AND O2 CONTINUOUS EMISSIONS MONITORING SYSTEM (CEMS), AND THREE (3) PRODUCTION LINES EACH WITH A 10 INDIVIDUAL SECTION (IS) FORMING MACHINE WITH A MCGILL AIRCLEAN MODEL 3-700 SEMI-DRY SCRUBBER/ESP SYSTEM (COMMON TO FURNACE #2), AND A CONTINUOUS OPACITY MONITORING SYSTEM (COMS)

PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize 1. emissions of air contaminants into the atmosphere. [District Rule 4102]
- 2. Particulate matter emissions shall not exceed the maximum allowable emission rate (lb/hr), as determined using the following formula: $E = 3.59 \times P^0.62$, where E equals the maximum allowable emission rate (lb/hr) and P equals the process weight rate (tons/hr) and is less than or equal to 30 tons/hr. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (12/17/92), by using EPA method 9. If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and Madera County Rule 401] Federally Enforceable Through Title V Permit
- Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1]
- The furnace shall be equipped with a continuous emission monitor (CEM) for NOx, CO, and O2. This CEM shall be located in the duct for furnace #1 upstream of the point where furnace #1 and furnace #2 emissions merge into a common duct. [District Rule 4354, 5.9.1 & 5.9.2; and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.c.i, issued June 22, 2005] Federally Enforceable Through Title V Permit
- Continuous emissions monitor(s) shall meet the requirements of 40 CFR part 51, 40 CFR parts 60.7 and 60.13, 40 CFR part 60 Appendix B (Performance Specifications) and Appendix F (Quality Assurance Procedures), and applicable sections of Rule 1080 (Stack Monitoring). [District Rule 4354, 5.9 and 6.6 and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.c.i, issued June 22, 2005] Federally Enforceable Through Title V Permit
- The common exhaust stack for furnaces #1 and #2 shall be equipped with a continuous opacity monitoring system (COMS) downstream of the control equipment. Continuous emissions monitor(s) shall meet the requirements of 40 CFR part 60.13 and 40 CFR part 60 Appendix B (Performance Specification 1), and applicable sections of Rule 1080 (Stack Monitoring). [District Rule 1080 and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.c.iii, issued June 22, 2005] Federally Enforceable Through Title V Permit

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- The common exhaust stack for furnaces #1 and #2 shall be equipped with a continuous emission monitor (CEM) for SOX at the inlet of the scrubber and downstream of the control equipment. Continuous emissions monitor(s) shall meet the requirements of 40 CFR part 51, 40 CFR parts 60.7 and 60.13, 40 CFR part 60 Appendix B (Performance Specifications) and Appendix F (Quality Assurance Procedures), and applicable sections of Rule 1080 (Stack Monitoring). [District Rules 1080 and 4354, 5.9.3; and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.c.i, issued June 22, 2005] Federally Enforceable Through Title V Permit
- The facility shall install and maintain equipment, facilities, and systems compatible with the District's CEM data polling software system and shall make CEM data available to the District's automated polling system on a daily basis. [District Rule 1080] Federally Enforceable Through Title V Permit
- 10. Upon notice by the District that the facility's CEM system is not providing polling data, the facility may continue to operate without providing automated data for a maximum of 30 days per calendar year provided the CEM data is sent to the District by a District-approved alternative method. [District Rule 1080] Federally Enforceable Through Title V Permit
- 11. Results of continuous emissions monitoring shall be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.3.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080] Federally Enforceable Through Title V Permit
- 12. The owner/operator shall perform a relative accuracy test audit (RATA) as specified by 40 CFR Part 60, Appendix F, 5.1.1 at least once every four calendar quarters. The permittee shall comply with the applicable requirements for quality assurance testing and maintenance of the continuous emission monitor equipment in accordance with the procedures and guidance specified in 40 CFR Part 60, Appendix F. [District Rule 1080] Federally Enforceable Through Title V Permit
- 13. Audits of continuous emission monitors shall be conducted quarterly, except during quarters in which relative accuracy and compliance source testing are both performed, in accordance with EPA guidelines. The District shall be notified prior to completion of the audits. Audit reports shall be submitted along with quarterly compliance reports to the District. [District Rule 1080] Federally Enforceable Through Title V Permit
- 14. Permittee shall comply with the applicable requirements for quality assurance testing and maintenance of the continuous emission monitor equipment in accordance with the procedures and guidance specified in 40 CFR Part 60, Appendix F. [District Rule 1080] Federally Enforceable Through Title V Permit
- 15. Permittee shall submit a written report to the APCO for each calendar quarter, within 30 days of the end of the quarter, including: time intervals, data and magnitude of excess emissions; nature and cause of excess (averaging period used for data reporting shall correspond to the averaging period for each respective emission standard); corrective actions taken and preventive measures adopted; applicable time and date of each period during a CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; and a negative declaration when no excess emissions occurred. [District Rule 1080] Federally Enforceable Through Title V Permit
- The exhaust stack shall be equipped with permanent provisions to allow collection of stack gas samples consistent with EPA test methods and shall be equipped with safe permanent provisions to sample stack gases with a portable NOx, CO, and O2 analyzer during District inspections. The sampling ports shall be located upstream of the point where furnace #1 and furnace #2 emissions merge into a common duct. The sampling ports shall be located in accordance with the CARB regulation titled California Air Resources Board Air Monitoring Quality Assurance Volume VI, Standard Operating Procedures for Stationary Emission Monitoring and Testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 17. Compliance demonstration (source testing) shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 18. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (as amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit

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- 19. The container glass pull rate from furnace #1 shall not exceed either of the following limits: 450 U.S. short tons per day or 157,680 U.S. short tons per year. [District Rules 2201 and 4354, 6.1] Federally Enforceable Through Title V Permit
- 20. Annual emissions from furnace #1 and #2 combined shall not exceed either of the following limits: 265,632 lb-SOx/year or 164,719 lb-PM10/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 21. Except during idling, start-up, or shutdown, emissions rates from this unit shall not exceed any of the following limits: 0.8 lb-SOx/ton of container glass pulled, 300 ppmv CO @ 8% O2, or 20 ppmv VOC @ 8% O2. SOx emissions limit is based on a 24 hour rolling average. CO and VOC emissions limits are based on a three hour rolling average. [District Rules 2201 and 4354, 5.2 & 5.3] Federally Enforceable Through Title V Permit
- 22. The pollutant mass emission rate in lb/hr shall be converted to lb pollutant/ton of glass pulled as specified in Section 8.1 of Rule 4354. The CO and VOC emission concentrations shall be corrected to 8.0 percent oxygen as specified in Section 8.2 of Rule 4354. The operator of a oxy-fuel fired furnace, oxygen-assisted combustion furnace, or a furnace utilizing any fuel oxidants other than 100% ambient air, shall submit to the APCO, ARB, and EPA for approval any methodologies and data that will be used to calculate emission rates for NOx, CO, and VOC if the methods are different from those specified in Sections 8.1 or 8.2 of Rule 4354. Unless the operator received prior written approval from APCO, ARB, and EPA of all the calculation methods to be used that are different from those specified in Sections 8.1 or 8.2 of Rule 4354, compliance with the emissions limits cannot be fully demonstrated, and it shall be deemed to be a violation of the rule. [District Rule 4354, 8.0] Federally Enforceable Through Title V Permit
- 23. Emissions from this furnace shall not exceed either of the following limits: 554.4 lb-CO/day or 21.6 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 24. Except during idling, start-up, or shutdown, Particulate Matter emissions (as PM10) shall not exceed 0.5 pounds per ton glass pulled on a block 24-hour average from the glass melting furnace. [District Rule 4354, 5.4] Federally Enforceable Through Title V Permit
- 25. Except during idling, start-up, or shutdown, NOx emissions from this furnace shall not exceed 4.0 lbs/ton of glass produced, on a 24 hour block average basis. [District Rules 2201 and 4354, 5.1] Federally Enforceable Through Title V Permit
- 26. NOx, CO, VOC, SOx, and PM10 emissions during idling shall not exceed the emissions limits as calculated using the following equation: NOx, CO, VOC, SOx, or PM10 (lb/day) = (Applicable emission limit (in lbs/ton)) x (Furnace permitted production capacity (in tons/day)). [District Rule 4354, 5.7.2] Federally Enforceable Through Title V Permit
- 27. Permittee shall notify the District at least 24 hours before initiating idling, shutdown and startup and this notification shall include: date and time of the start of the exempt operation, reason for performing the operation, and an estimated completion date. The permittee shall notify the District by telephone within 24 hours after completion of the operation and shall maintain operating records and/or support documentation necessary to claim exemption. [District Rule 4354, 6.7] Federally Enforceable Through Title V Permit
- 28. The length of time allowed for a start-up shall be determined by the APCO and EPA on a case-by-case basis, in accordance with District Rule 4354 (amended 05/19/2011). [District Rule 4354, 5.5.4] Federally Enforceable Through Title V Permit
- 29. The permittee shall operate and maintain the electrostatic precipitator (ESP) system to reduce particulate emissions to 0.2 pounds of particulate per ton of glass pulled, using EPA Method 5 as set forth in 40 C.F.R. Part 60, Appendix A, and 0.45 pounds of particulate per ton of glass pulled, using the combined results of EPA Methods 5 and 202 as set forth in 40 C.F.R. Part 60, Appendix A. [District Rules 2201and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.c.i, issued June 22, 2005 Federally Enforceable Through Title V Permit
- 30. Monitoring of the ESP shall comply with the requirements of 40 CFR. Part 64. [District Rule 4354, 5.9.4; and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.c.iv, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 31. The ESP shall be operated at a secondary voltage of at least 12 kV. [District Rules 2520, 9.3.2 and 4354, 5.9.4; and 40 CFR 64] Federally Enforceable Through Title V Permit

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- 32. The ESP secondary voltage shall be monitored and recorded two times during every eight hours of operation. [District Rules 2520, 9.3.2 & 9.4 and 4354, 5.9.4; and 40 CFR 64] Federally Enforceable Through Title V Permit
- 33. If the monitored ESP secondary voltage is below the minimum allowable voltage, the permittee shall return the voltage to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the ESP secondary voltage readings continue to be below the allowable range after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100 (as amended December 17, 1992), the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 2520, 9.5 and 4354, 5.9.4; and 40 CFR 64] Federally Enforceable Through Title V Permit
- 34. The permittee shall operate and maintain the semi-dry scrubber system to reduce SOx emissions by at least 85%, excluding days when the scrubber inlet's daily average concentration of SO2 is 353 ppmdv or less, in which case the scrubber outlet's daily average concentration of SO2 shall be reduced to at least 53 ppmdy, except during periods of scheduled or preventative maintenance. The averaging period for the reduction efficiency shall be calculated on a rolling 30-day average basis, excluding days when the scrubber inlet's daily average concentration of SO2 is 353 ppmdv or less. Compliance with the SOx reduction efficiency and daily concentration standard shall be demonstrated by the combined ductwork scrubber inlet and downstream of the control equipment outlet SO2 continuous concentration monitoring. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.b, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 35. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 2201] Federally Enforceable Through Title V Permit
- 36. Certification of the continuous opacity monitoring system (COMS) shall be demonstrated by meeting the requirements of 40 CFR Part 60.13 and 40 CFR Part 60, Appendix B, Performance Specification 1. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.b.iii, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 37. Source testing to measure NOx, CO, and VOC emissions shall be conducted once every calendar year, but no more than every 18 months and not sooner than every 6 months. [District Rules 2201 and 4354, 6.4] Federally Enforceable Through Title V Permit
- 38. Source testing to measure SOx and PM10 emissions shall be conducted at the outlet of the combined furnace #1 and furnace #2 ductwork once every calendar year, but no more than every 18 months and not sooner than every 6 months. [District Rules 2201 and 4354, 6.4] Federally Enforceable Through Title V Permit
- 39. Source testing shall be conducted using the following test methods: NOx (heat input basis) USEPA Method 19, NOx (ppmv) - USEPA Method 7E or CARB Method 100; CO (ppmv) - USEPA Method 10 or CARB Method 100; VOC (ppmv) - USEPA Method 25A, expressed in terms of carbon, or ARB Method 100; VOC (exempt compounds) - EPA Method 18 or ARB Method 422; Stack gas oxygen, carbon dioxide, excess air and dry molecular weight - USEPA Method 3 or 3A, or CARB Method 100; Stack gas velocity and volumetric flow rate - USEPA Method 2; SOx -USEPA Method 6C, EPA Method 8, or CARB Method 100; Filterable PM10 - EPA Method 5 (all PM collected shall be counted as PM10), EPA Method 201, or EPA Method 201A; Condensable PM 10 - EPA Method 202 with procedures specified in Rule 4354, sections 6.5.9.2.1 through 6.5.9.2.3. [District Rules 1081, 2520, 9.3.2, and 4354, 6.5] Federally Enforceable Through Title V Permit
- 40. Source test results shall be representative of operations equal to or greater than 60% of the permitted production capacity or fuel use capacity. [District Rule 4354, 6.4.2] Federally Enforceable Through Title V Permit
- 41. Compliance testing for particulate shall be conducted at the outlet of the combined furnace #1 and furnace #2 ductwork in accordance with USEPA Reference Methods 1, 2, 5, and 202 as set forth in 40 CFR Part 60, Appendix A. Each test shall consist of three runs. The sampling time and volume for each run shall be at least 60 minutes and 31.8 dry standard cubic feet. Thereafter, compliance testing of particulate matter shall be conducted on an annual basis within 60 days of the anniversary date of the latest compliance testing. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.b.ii, issued June 22, 2005] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

- 42. Commercial arsenic shall not be used as a raw material in this glass furnace. This prohibition is required for continued exemption from the requirements of 40 CFR 61, Subpart N. [District Rule 2520, 9.1] Federally Enforceable Through Title V Permit
- 43. Idling is defined as the operation of the furnace at less than 25% of the permitted production capacity or fuel use capacity as stated on the Permit to Operate. [District Rule 4354, 3.17] Federally Enforceable Through Title V Permit
- 44. The emission control system shall be in operation whenever technologically feasible during idling to minimize emissions. Emissions of NOx, CO, VOC, SOx, and PM10 during idling shall not exceed the amount as calculated pursuant to section 5.7.2 of rule 4354. Notifications shall be performed and records kept in accordance with section 6.7 of rule 4354. [District Rule 4354, 5.7.1, 5.7.2 & 5.7.3] Federally Enforceable Through Title V Permit
- 45. Shutdown shall mean the period of time during which the glass melting furnace is purposely allowed to cool from its operating temperature and molten glass is removed from the tank for the purpose of a furnace rebuild or reconstruction, or during a natural gas curtailment, or, subject to EPA's approval, when it is commercially necessary. [District Rule 4354, 3.36 and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section III.y, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 46. The duration of shutdown, as measured from the time the furnace operations drop below the idle threshold specified in section 3.17 of rule 4354 to when all emissions from the furnace cease, shall not exceed 20 days. The emission control system shall be in operation whenever technologically feasible during shutdown to minimize emissions. Notifications shall be performed and records kept in accordance with section 6.7 of rule 4354. [District Rule 4354, 5.6.1, 5.6.2 & 5.6.3] Federally Enforceable Through Title V Permit
- 47. Start-up shall mean the period of time, after initial construction, a furnace rebuild, or a shutdown, during which the glass melting furnace is heated to operating temperature by the primary furnace combustion systems, and systems and instrumentation are brought to stabilization and calibrated. The operator shall submit a request for a start-up exemption to the APCO, ARB, and EPA in conjunction with or in advance of an application for Authority to Construct (ATC) associated with a furnace rebuild. The emission control system shall be in operation as soon as technologically feasible during start-up to minimize emissions and notifications shall be performed and records kept in accordance with section 6.7 of rule 4354. [District Rule 4354, 3.37 & 5.5; and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section III.z, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 48. NOx, CO, VOC, SOx and PM10 emission limitations of District Rule 4354 shall not apply during periods of routine maintenance of an add-on emission control system as long as the routine maintenance does not exceed 144 hours total per calendar year for all add-on controls and the routine maintenance is conducted in a manner consistent with good air pollution control practices for minimizing emissions. [District Rule 4354, 5.10] Federally Enforceable Through Title V Permit
- 49. Operators shall maintain daily records of the following items: total hours of operation, the quantity of glass pulled from each furnace, NOx emission rate in lb/ton glass pulled, CO emission rate, VOC emission rate, SOx emission rate in lb/ton glass pulled, PM10 emission rate in lb/ton glass pulled, source tests and source test results; maintenance and repair; malfunction, idling, start-up, and shutdown. For pollutants monitored using an approved parametric monitoring arrangement, operators shall maintain records of the acceptable range for each approved key system operating parameter, as established during source test, and shall record the operating values of the key system operating parameters at the approved recording frequency. [District Rules 2201 and 4354, 6.3.1, 6.3.2 & 6.3.3] Federally Enforceable Through Title V Permit
- 50. All records shall be maintained on the premises for a period of at least five years and shall be made available for District inspection upon request. [District Rules 2201 and 4354, 6.3.4] Federally Enforceable Through Title V Permit
- 51. Permittee shall submit an Authority to Construct application for compliance with Section 5.1 Tier 3 NOx limits by June 1, 2012, and be in full compliance with Section 5.1 Tier 3 NOx limits by January 1, 2014. [District Rule 4354, 7.1.1] Federally Enforceable Through Title V Permit
- 52. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), District Rule 4354 (as amended May 19, 2011), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

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- 53. The requirements of District Rule 4301 (as amended December 17, 1992) were determined to not apply to this unit. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 54. The requirements of 40 CFR 61, Subpart N were determined to not apply to this unit. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 55. Compliance with a Sulfuric Acid mist emission limit of 1.0 pound per ton of glass produced shall be demonstrated by a stack test performed using Conditional Test Method 13A of B on this furnace on or before December 31, 2011. Stock testing shall be required to be performed after this initial test only once during the life of the Title V permit renewal. [USEPA Consent Decree 2:10-cv-00121-TSZ, Section IV.8.n, filed 4/22/2010] Federally Enforceable Through Title V Permit
- 56. Except during periods of startup, shutdown, or malfunction: either the 3-hour block average production-based PM mass emission rate must not exceed 0.2 pound per ton (lb/ton) of glass produced; or the 3-hour block average production-based metal HAP mass emission rate must not exceed 0.02 lb/ton of glass produced. [40 CFR 63.11451 & 63.1145] Federally Enforceable Through Title V Permit
- 57. Performance tests for compliance with 40 CFR 63.11451 emission rates shall conducted as specified in 40 CFR 63.11452. [40 CFR 63.11452] Federally Enforceable Through Title V Permit
- 58. Monitoring, inspection, and recordkeeping requirements for compliance with 40 CFR 63.11451 emission rates shall be conducted as specified in 40 CFR 63.11454, 63.11455, and 63.11457. [40 CFR 63.11454; 63.11455; & 63.11457] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-801-2-10 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

85 MMBTU/HR (APPROXIMATELY) GLASS OXY-FUEL FIRED FURNACE #2 (SOUTH) WITH 3,600 KVA OF ELECTRIC BOOST AND (2) TWO PRODUCTION LINES (ONE WITH A 16 INDIVIDUAL SECTION (IS) FORMING MACHINE ONE WITH A 20 INDIVIDUAL SECTION (IS) FORMING MACHINE) WITH A MCGILL AIRCLEAN MODEL 3-700 SEMI-DRY SCRUBBER/ESP SYSTEM (COMMON TO FURNACE #1), A CONTINUOUS OPACITY MONITORING SYSTEM (COMS), A NOX CONTINUOUS EMISSIONS RATE MONITORING SYSTEM (CERMS), AND A SOX CONTINUOUS EMISSIONS MONITORING SYSTEM (CEMS)

PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- Particulate matter emissions shall not exceed the maximum allowable emission rate (lb/hr), as determined using the following formula: $E = 3.59 \times P^{0.62}$, where E equals the maximum allowable emission rate (lb/hr) and P equals the process weight rate (tons/hr) and is less than or equal to 30 tons/hr. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (12/17/92), by using EPA method 9. If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
- Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1]
- The new exhaust system for furnaces #1 and #2 shall be designed, installed, and maintained according to good engineering practices, including minimizing dilution air in the stack exhaust stream prior to measurement of opacity. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.a, issued June 22, 2005] Federally Enforceable Through Title V Permit
- The permittee shall maintain and operate this oxy-fuel furnace such that the combustion oxidant is at least 90% oxygen. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.a.iii, issued June 22, 2005] Federally Enforceable Through Title V Permit
- The permittee shall maintain and operate staged combustion low NOx oxy-fuel burners on this furnace. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.a.iv, issued June 22, 2005] Federally Enforceable Through Title V Permit
- The permittee shall install a fused cast crown on this oxy-fuel furnace. The permittee shall maintain the fused cast crown for the life of the oxy-fuel furnace unless it can show, at the time of any necessary repairs to the fused cast crown, that the fused cast crown has proven technically or economically infeasible to maintain. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.a.v, issued June 22, 2005] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

- 9. Furnace shutdown shall not exceed 20 days, measured from the time furnace operations drop below the idle threshold specified in Section 3.17 of District Rule 4354 to when all emissions from the furnace cease. [District Rule 4354, 5.6.1 and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.f.i, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 10. During the shutdown period, the emission control systems shall be in operation as soon as technologically feasible to minimize emissions. [District Rule 4354, 5.6.2 and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.f.ii, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 11. The emission control systems shall be in operation at all times during normal operations, and whenever technologically feasible including during startup, idling, transition, and shutdown conditions. [District Rule 4354, 5.5.6, 5.6.2, 5.7.1 and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.g.iv, issued June 22, 2005] Federally Enforceable Through Title V Permit
- Scheduled or preventative maintenance of the emission control systems shall only occur during idling or after shutdown. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.g.v, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 13. When a malfunction of this oxy-fuel furnace or any of the air pollution equipment occurs, the permittee shall attempt to repair the malfunction as soon as practicable, but in no event longer than 12 hours. Off-shift labor and overtime must be utilized, to the extent practicable, to ensure that such repairs are made expeditiously. If after 12 hours, the malfunction is not correct, the oxy-fuel furnace must be taken to idling within 12 additional hours. Malfunction shall mean a sudden and unavoidable failure or breakdown of air pollution control equipment that: (a) is caused by circumstances beyond the control of the owner and/or operator; (b) is not the result of intent, neglect, or disregard of air pollution control laws, rules or regulations; (c) is not the result of improper maintenance; and (d) is not an excessively recurrent breakdown of the same equipment. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.h, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 14. The furnace shall be equipped with a continuous emission monitoring system (CEMS) for CO and O2. This CEM shall be located in the duct for furnace #2 upstream of the point where furnace #1 and furnace #2 emissions merge into a common duct. [District Rule 4354, 5.9.2 & 6.6; and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.c.i, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 15. The furnace shall be equipped with a continuous emissions rate monitoring system (CERMS) for NOx. This CERMS shall be located in the duct for furnace #2 upstream of the point where furnace #1 and furnace #2 emissions merge into a common duct. [District Rule 4354, 5.9.1 & 6.6; and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.c.ii, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 16. The common exhaust stack for furnaces #1 and #2 shall be equipped with a continuous opacity monitoring system (COMS) downstream of the control equipment. Continuous emissions monitor(s) shall meet the requirements of 40 CFR part 60.13 and 40 CFR part 60 Appendix B (Performance Specification 1), and applicable sections of Rule 1080 (Stack Monitoring). [District Rule 1080 and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.c.iii, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 17. The common exhaust stack for furnaces #1 and #2 shall be equipped with a continuous emission monitor (CEM) for SOx at the inlet of the scrubber and downstream of the control equipment. Continuous emissions monitor(s) shall meet the requirements of 40 CFR part 51, 40 CFR parts 60.7 and 60.13, 40 CFR part 60 Appendix B (Performance Specifications) and Appendix F (Quality Assurance Procedures), and applicable sections of Rule 1080 (Stack Monitoring) (as amended December 17, 1992). [District Rule 1080 and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.c.i, issued June 22, 2005]
- 18. Continuous emissions monitor(s) shall meet the requirements of 40 CFR part 51, 40 CFR parts 60.7 and 60.13, 40 CFR part 60 Appendix B (Performance Specifications) and Appendix F (Quality Assurance Procedures), and applicable sections of Rule 1080 (Stack Monitoring). [District Rule 4354, 5.9 & 6.6; and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.c.i, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 19. The facility shall install and maintain equipment, facilities, and systems compatible with the District's CEM data polling software system and shall make CEM data available to the District's automated polling system on a daily basis. [District Rule 1080] Federally Enforceable Through Title V Permit

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These terms and conditions are part of the Facility-wide Permit to Operate.

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- 20. Upon notice by the District that the facility's CEM system is not providing polling data, the facility may continue to operate without providing automated data for a maximum of 30 days per calendar year provided the CEM data is sent to the District by a District-approved alternative method. [District Rule 1080] Federally Enforceable Through Title V Permit
- 21. Results of continuous emissions monitoring shall be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.3.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080] Federally Enforceable Through Title V Permit
- 22. The owner/operator shall perform a relative accuracy test audit (RATA) as specified by 40 CFR Part 60, Appendix F, 5.1.1 at least once every four calendar quarters. The permittee shall comply with the applicable requirements for quality assurance testing and maintenance of the continuous emission monitor equipment in accordance with the procedures and guidance specified in 40 CFR Part 60, Appendix F. [District Rule 1080] Federally Enforceable Through Title V Permit
- 23. Audits of continuous emission monitors shall be conducted quarterly, except during quarters in which relative accuracy and compliance source testing are both performed, in accordance with EPA guidelines. The District shall be notified prior to completion of the audits. Audit reports shall be submitted along with quarterly compliance reports to the District. [District Rule 1080] Federally Enforceable Through Title V Permit
- 24. Permittee shall comply with the applicable requirements for quality assurance testing and maintenance of the continuous emission monitor equipment in accordance with the procedures and guidance specified in 40 CFR Part 60, Appendix F. [District Rule 1080] Federally Enforceable Through Title V Permit
- 25. Permittee shall submit a written report to the APCO for each calendar quarter, within 30 days of the end of the quarter, including: time intervals, data and magnitude of excess emissions; nature and cause of excess (averaging period used for data reporting shall correspond to the averaging period for each respective emission standard); corrective actions taken and preventive measures adopted; applicable time and date of each period during a CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; and a negative declaration when no excess emissions occurred. [District Rule 1080] Federally Enforceable Through Title V Permit
- 26. The exhaust stack shall be equipped with permanent provisions to allow collection of stack gas samples consistent with EPA test methods and shall be equipped with safe permanent provisions to sample stack gases with a portable NOx, CO, and O2 analyzer during District inspections. The sampling ports shall be located upstream of the point where furnace #1 and furnace #2 emissions merge into a common duct. The sampling ports shall be located in accordance with the CARB regulation titled California Air Resources Board Air Monitoring Quality Assurance Volume VI, Standard Operating Procedures for Stationary Emission Monitoring and Testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 27. Compliance demonstration (source testing) shall be conducted using the methods and procedures approved by the District. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 28. All required source testing shall conform to the compliance testing procedures described in District Rule 1081 (as amended December 16, 1993). [District Rule 1081] Federally Enforceable Through Title V Permit
- 29. Annual emissions from furnace #1 and #2 combined shall not exceed either of the following limits: 265,632 lb-SOx/year or 164,719 lb-PM10/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 30. Annual emissions from this furnace shall not exceed either of the following limits: 252,473 lb-NOx/year, 95,618 lb-PM10/year, and 36,593 lb-VOC/year on a twelve (12) month rolling average. [District Rule 2201] Federally Enforceable Through Title V Permit
- 31. Compliance with the Annual Emission Limits for NOx, PM10, and VOC will be demonstrated utilizing the following calculation procedure: Annual Emissions (lb/year) = $(a \times b)$, where a = annual container glass pull rate (tons/year, based on a 12-month rolling average) and b = [for NOx: CEMS reading] [for PM10 and VOC: average source test emission factor (lb/ton of container glass pulled, based on source tests performed in the previous 12 months)]. [District Rule 22011 Federally Enforceable Through Title V Permit

- 32. The container glass pull rate from furnace #2 shall not exceed 600 U.S. short tons per day. [District Rules 2201 and 4354, 6.1] Federally Enforceable Through Title V Permit
- 33. Except during idling, start-up, or shutdown, Particulate Matter emissions (as PM10) shall not exceed 0.5 pounds per ton glass pulled on a block 24-hour average from the glass melting furnace. [District Rule 4354, 5.4] Federally Enforceable Through Title V Permit
- 34. Except during idling, transition, start-up, or shutdown, emissions rates from this unit shall not exceed any of the following limits: 0.8 lb-SOx/ton of container glass pulled, 0.2 lb-CO/ton of container glass pulled, or 0.2 lb-VOC/ton of container glass pulled. SOx emissions limit is based on a 24 hour rolling average. CO and VOC emissions limits are based on a three hour rolling average. [District Rules 2201 and 4354, 5.2 & 5.3] Federally Enforceable Through Title V Permit
- 35. Emissions from this furnace shall not exceed 120.0 lb-CO/day (equivalent to 0.2 lb-CO/ton of container glass pulled). [District Rule 2201] Federally Enforceable Through Title V Permit
- 36. Except during idling, transition, start-up, or shutdown, NOx emissions from this furnace shall not exceed 1.3 lbs/ton of glass produced, on a 24 hour block average basis. [District Rules 2201 and 4354, 5.1, and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.a.i and ii, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 37. The NOx emission rate measured by the CERMS in pounds per hour shall be converted to pounds of NOx per ton of glass pulled according to the following equation: NOx emissions rate (lbs-NOx/ton of glass pulled) = [NOx CERMS (lbs-NOx/hr)] / [glass pull rate (tons of glass pulled/hr)]. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.d, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 38. The pollutant mass emission rate in lb/hr shall be converted to lb pollutant/ton of glass pulled as specified in Section 8.1 of Rule 4354. The CO and VOC emission concentrations shall be corrected to 8.0 percent oxygen as specified in Section 8.2 of Rule 4354. The operator of a oxy-fuel fired furnace, oxygen-assisted combustion furnace, or a furnace utilizing any fuel oxidants other than 100% ambient air, shall submit to the APCO, ARB, and EPA for approval any methodologies and data that will be used to calculate emission rates for NOx, CO, and VOC if the methods are different from those specified in Sections 8.1 or 8.2 of Rule 4354. Unless the operator received prior written approval from APCO, ARB, and EPA of all the calculation methods to be used that are different from those specified in Sections 8.1 or 8.2 of Rule 4354, compliance with the emissions limits cannot be fully demonstrated, and it shall be deemed to be a violation of the rule. [District Rule 4354, 8.0] Federally Enforceable Through Title V Permit
- 39. During idling and transition, NOx emissions from this oxy-fuel furnace (calculated as a block 24-hour period) shall not exceed 780.0 pounds per day. NOx emissions shall be determined by the NOx and flow monitoring required by this permit. When idling or a transition occurs for less than 24 hours in a day, this NOx emission limit shall apply and NOx emissions from 12:00 a.m. through 11:59 p.m. on that day shall be included in the calculation of the total daily NOx emissions. [District Rule 4354, 5.4.2 and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Sections V.12.g.i and V.12.g.ii, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 40. This oxy-fuel furnace shall have no more than six transitions during any calendar year. Once a transition begins, production must exceed 50% of the permitted production capacity or be less than 25% of the permitted production capacity for at least 24 hours before another transition can be initiated. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.g.iii, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 41. NOx, CO, VOC, SOx, and PM10 emissions during idling shall not exceed the emissions limits as calculated using the following equation: NOx, CO, VOC, SOx, and PM10 (lb/day) = (Applicable emission limit (in lbs/ton)) x (Furnace permitted production capacity (in tons/day)). [District Rule 4354, 5.7.2] Federally Enforceable Through Title V Permit
- 42. Permittee shall notify the District at least 24 hours before initiating idling, shutdown and startup and this notification shall include: date and time of the start of the exempt operation, reason for performing the operation, and an estimated completion date. The permittee shall notify the District by telephone within 24 hours after completion of the operation and shall maintain operating records and/or support documentation necessary to claim exemption. [District Rule 4354, 6.7] Federally Enforceable Through Title V Permit

- 43. The length of time allowed for a start-up shall be determined by the APCO and EPA on a case-by-case basis, in accordance with District Rule 4354 (amended 09/16/2010). [District Rule 4354, 5.5.4] Federally Enforceable Through Title V Permit
- 44. The permittee shall operate and maintain the electrostatic precipitator (ESP) system to reduce particulate emissions to 0.2 pounds of particulate per ton of glass pulled, using EPA Method 5 as set forth in 40 C.F.R. Part 60, Appendix A, and 0.45 pounds of particulate per ton of glass pulled, using the combined results of EPA Methods 5 and 202 as set forth in 40 C.F.R. Part 60, Appendix A. [District Rule 220] and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.c.i, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 45. Monitoring of the ESP shall comply with the requirements of 40 CFR Part 64. [District Rule 4354, 5.9.4; and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.c.iv, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 46. The ESP shall be operated at a secondary voltage of at least 12 kV. [District Rules 2520, 9.3.2 and 4354, 5.9.4; and 40 CFR 64] Federally Enforceable Through Title V Permit
- 47. The ESP secondary voltage shall be monitored and recorded two times during every eight hours of operation. [District Rules 2520, 9.3.2 & 9.4 and 4354, 5.9.4; and 40 CFR 64] Federally Enforceable Through Title V Permit
- 48. If the monitored ESP secondary voltage is below the minimum allowable voltage, the permittee shall return the voltage to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the ESP secondary voltage readings continue to be below the allowable range after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100 (as amended December 17, 1992), the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 2520, 9.5 and 4354, 5.9.4; and 40 CFR 64] Federally Enforceable Through Title V Permit
- The permittee shall operate and maintain the semi-dry scrubber system to reduce SOx emissions by at least 85%, excluding days when the scrubber inlet's daily average concentration of SO2 is 353 ppmdv or less, in which case the scrubber outlet's daily average concentration of SO2 shall be reduced to at least 53 ppmdv, except during periods of scheduled or preventative maintenance. The averaging period for the reduction efficiency shall be calculated on a rolling 30-day average basis, excluding days when the scrubber inlet's daily average concentration of SO2 is 353 ppmdy or less. Compliance with the SOx reduction efficiency and daily concentration standard shall be demonstrated by the combined ductwork scrubber inlet and downstream of the control equipment outlet SO2 continuous concentration monitoring. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.12.b, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 50. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 2201] Federally Enforceable Through Title V Permit
- 51. Commercial arsenic shall not be used as a raw material in this glass furnace. This prohibition is required for continued exemption from the requirements of 40 CFR 61, Subpart N. [District Rule 2520, 9.1] Federally Enforceable Through Title V Permit
- 52. Idling is defined as the operation of the furnace at less than 25% of the permitted production capacity or fuel use capacity as stated on the Permit to Operate. [District Rule 4354, 3.17] Federally Enforceable Through Title V Permit
- 53. The emission control system shall be in operation whenever technologically feasible during idling to minimize emissions. Emissions of NOx, CO, VOC, SOx, and PM10 during idling shall not exceed the amount as calculated pursuant to section 5.7.2 of rule 4354. Notifications shall be performed and records kept in accordance with section 6.7 of rule 4354. [District Rule 4354, 5.7.1, 5.7.2 & 5.7.3] Federally Enforceable Through Title V Permit
- 54. Transition shall mean a period of no more than 24 hours in duration when the operation of the oxy-fuel furnace is at less than 50% but more than 25% of the permitted production capacity. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section III.aa, issued June 22, 2005] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 55. Start-up shall mean the period of time, after initial construction, a furnace rebuild, or a shutdown, during which the glass melting furnace is heated to operating temperature by the primary furnace combustion systems, and systems and instrumentation are brought to stabilization and calibrated. The operator shall submit a request for a start-up exemption to the APCO, ARB, and EPA in conjunction with or in advance of an application for Authority to Construct (ATC) associated with a furnace rebuild. The emission control system shall be in operation as soon as technologically feasible during start-up to minimize emissions and notifications shall be performed and records kept in accordance with section 6.7 of rule 4354. [District Rule 4354, 3.37 & 5.5; and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section III.z, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 56. Shutdown shall mean the period of time during which the glass melting furnace is purposely allowed to cool from its operating temperature and molten glass is removed from the tank for the purpose of a furnace rebuild or reconstruction, or during a natural gas curtailment, or, subject to EPA's approval, when it is commercially necessary. [District Rule 4354, 3.36; and USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section III.y, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 57. The duration of shutdown, as measured from the time the furnace operations drop below the idle threshold specified in section 3.17 of rule 4354 to when all emissions from the furnace cease, shall not exceed 20 days. The emission control system shall be in operation whenever technologically feasible during shutdown to minimize emissions. Notifications shall be performed and records kept in accordance with section 6.7 of rule 4354. [District Rule 4354, 5.6.1, 5.6.2 & 5.6.3] Federally Enforceable Through Title V Permit
- 58. Compliance testing for particulate shall be conducted at the outlet of the combined furnace #1 and furnace #2 ductwork in accordance with USEPA Reference Methods 1, 2, 5, and 202 as set forth in 40 CFR Part 60, Appendix A. Each test shall consist of three runs. The sampling time and volume for each run shall be at least 60 minutes and 31.8 dry standard cubic feet. Thereafter, compliance testing of particulate matter shall be conducted on an annual basis within 60 days of the anniversary date of the latest compliance testing. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.b.ii, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 59. Source testing to measure NOx, CO, and VOC emissions shall be conducted once every calendar year, but no more than every 18 months and not sooner than every 6 months. [District Rules 2201 and 4354, 6.4] Federally Enforceable Through Title V Permit
- 60. Source testing to measure SOx and PM10 emissions shall be conducted at the outlet of the combined furnace #1 and furnace #2 ductwork once every calendar year, but no more than every 18 months and not sooner than every 6 months. [District Rules 2201 and 4354, 6.4] Federally Enforceable Through Title V Permit
- 61. Source testing shall be conducted using the following test methods: NOx (heat input basis) USEPA Method 19, NOx (ppmv) USEPA Method 7E or CARB Method 100; CO (ppmv) USEPA Method 10 or CARB Method 100; VOC (ppmv) USEPA Method 25A, expressed in terms of carbon, or ARB Method 100; VOC (exempt compounds) EPA Method 18 or ARB Method 422; Stack gas oxygen, carbon dioxide, excess air and dry molecular weight USEPA Method 3 or 3A, or CARB Method 100; Stack gas velocity and volumetric flow rate USEPA Method 2; SOx USEPA Method 6C, EPA Method 8, or CARB Method 100; Filterable PM10 EPA Method 5 (all PM collected shall be counted as PM10), EPA Method 201, or EPA Method 201A; Condensable PM 10 EPA Method 202 with procedures specified in Rule 4354, sections 6.5.9.2.1 through 6.5.9.2.3. [District Rules 1081, 2520, 9.3.2, and 4354, 6.5] Federally Enforceable Through Title V Permit
- 62. Source test results shall be representative of operations equal to or greater than 60% of the permitted production capacity or fuel use capacity. [District Rule 4354, 6.4.2] Federally Enforceable Through Title V Permit
- 63. Certification of the continuous opacity monitoring system (COMS) shall be demonstrated by meeting the requirements of 40 CFR Part 60.13 and 40 CFR Part 60, Appendix B, Performance Specification 1. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.13.b.iii, issued June 22, 2005] Federally Enforceable Through Title V Permit

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- 64. Operators shall maintain daily records of the following items: total hours of operation, the quantity of glass pulled from each furnace, NOx emission rate in lb/ton glass pulled, CO emission rate, VOC emission rate, SOx emission rate in lb/ton glass pulled, PM10 emission rate in lb/ton glass pulled, source tests and source test results; maintenance and repair; malfunction, idling, start-up, and shutdown. For pollutants monitored using an approved parametric monitoring arrangement, operators shall maintain records of the acceptable range for each approved key system operating parameter, as established during source test, and shall record the operating values of the key system operating parameters at the approved recording frequency. [District Rules 2201 and 4354, 6.3.1, 6.3.2 & 6.3.3] Federally Enforceable Through Title V Permit
- 65. All records shall be maintained on the premises for a period of at least five years and shall be made available for District inspection upon request. [District Rules 2201 and 4354, 6.3.4] Federally Enforceable Through Title V Permit
- 66. The permittee shall maintain the following information recorded in a permanent form, which may include electronic files, suitable for inspection: A file of all continuous monitoring system, monitoring device, and performance testing measurements; all continuous monitoring system performance evaluations; all continuous monitoring system or monitoring device calibration checks; adjustments and maintenance performed on these systems or devices; and all other information required by 40 CFR Part 60, Appendices A, B, and F; Operating logs that contain the following data on a daily basis: hours of operation, glass pull rate (in tons of glass pulled), type and quantity of fuel used, NOx emissions (in pounds of NOx per ton of glass pulled, calculated on a block 24-hour average), percent cullet used, electric boost used (in kilowatt-hours), oxygen quantity, and oxygen content of the combustion oxidant for the oxy-fuel furnace. The logs shall indicate periods of idling, transition, start-up, and shutdown, as well as any periods of maintenance, repair, or malfunction that affect the levels of emissions. This information, including all electronic files, shall be recorded and maintained until this oxy-fuel furnace is rebuilt, reconstructed, or ceases operation. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Sections V.14.a and V.14.b, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 67. During idling and transition periods the permittee shall maintain a log that includes the following data on a daily basis: hours in idling or transition, glass pull rate (in tons of glass pulled), and pounds of NOx emitted (calculated as a block 24-hour period). [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section V.14.c, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 68. Until termination of the Consent Decree, a copy of the operating logs, including all electronic files, for the oxy-fuel furnace required to be maintained by the Consent Decree shall be submitted to the District and EPA on an annual basis on or before March 1 each year pursuant to Section XIV (Notices) of the Consent Decree. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Section VII.25.b, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 69. Within 30 days after the end of each calendar-year quarter (i.e., by April 30, July 30, October 30, and January 30), the permittee shall submit to USEPA and the District a "Quarterly Excess Emissions, CERMS, CEMS, and COMS Report" that conforms to the format set forth in 30 CFR Part 60.7(c) and includes the following: The magnitude of excess emissions, computed in accordance with 40 CFR Part 60.13(h), any conversion factor(s) used, and the date and time of commencement and completion of each time period of excess emissions; Specific identification of each period of excess emissions that occur during idling, start-ups, shutdowns, and malfunctions, together with the nature and cause of any malfunction (if known) and the corrective action taken or preventative measure adopted; The date and time identifying each period during which the continuous monitoring system was inoperative (except zero and span checks) and the nature of the system repairs or adjustments; and When no excess emissions have occurred or the continuous monitoring system has not been inoperative, repaired, or adjusted, such information shall be stated in the report. [USEPA Consent Decree No. 1:05-CV-00516-REC-SMS, Sections V.14.d.i-iv, issued June 22, 2005] Federally Enforceable Through Title V Permit
- 70. Permittee shall submit an Authority to Construct application for compliance with Section 5.1 Tier 3 NOx limits by June 1, 2012, and be in full compliance with Section 5.1 Tier 3 NOx limits by January 1, 2014. [District Rule 4354, 7.1.1] Federally Enforceable Through Title V Permit

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- 71. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), District Rule 4354 (as amended September 16, 2010), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 72. The requirements of District Rule 4301 (as amended December 17, 1992) were determined to not apply to this unit. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 73. The requirements of 40 CFR 61, Subpart N were determined to not apply to this unit. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 74. Compliance with a Sulfuric Acid mist emission limit of 1.0 pound per ton of glass produced shall be demonstrated by a stack test performed using Conditional Test Method 13A of B on this furnace on or before December 31, 2011. Stock testing shall be required to be performed after this initial test only once during the life of the Title V permit renewal. [USEPA Consent Decree 2:10-cv-00121-TSZ, Section IV.8.n, filed 4/22/2010] Federally Enforceable Through Title V Permit
- 75. Except during periods of startup, shutdown, or malfunction: either the 3-hour block average production-based PM mass emission rate must not exceed 0.2 pound per ton (lb/ton) of glass produced; or the 3-hour block average production-based metal HAP mass emission rate must not exceed 0.02 lb/ton of glass produced. [40 CFR 63.11451 & 63.1145] Federally Enforceable Through Title V Permit
- 76. Performance tests for compliance with 40 CFR 63.11451 emission rates shall conducted as specified in 40 CFR 63.11452. [40 CFR 63.11452] Federally Enforceable Through Title V Permit
- 77. Monitoring, inspection, and recordkeeping requirements for compliance with 40 CFR 63.11451 emission rates shall be conducted as specified in 40 CFR 63.11454, 63.11455, and 63.11457. [40 CFR 63.11454; 63.11455; & 63.11457] Federally Enforceable Through Title V Permit

Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-2-10: Feb 13 2013 12.41PM – TOMS

PERMIT UNIT: C-801-3-7

EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

RAW MATERIAL HANDLING INCLUDING UNLOADING, BATCH WEIGHING AND MIXING, AND MIXED BATCH STORAGE SERVED BY DONALDSON MBT 81-10, DONALDSON TORIT DOWNFLO MODEL #DFO 2-16, DONALDSON TORIT MODEL #100 PJD-8, AND TWO FLEX KLEEN DUST COLLECTORS

PERMIT UNIT REQUIREMENTS

- 1. Visible emissions from each baghouse shall not exceed 5% opacity for a period of periods aggregating more than three minutes in any one hour. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Material removed from each dust collector shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 4102]
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 5. Each baghouse shall be maintained and operated according to manufacturer's specifications. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. The cleaning frequency and duration for each baghouse shall be adjusted to optimize the control efficiency. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Replacement bags numbering at least 10% of the total number of bags in each baghouse shall be maintained on the premises. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. Each baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. The baghouses shall operate at all times with a minimum differential pressure of 1 inches water column and a maximum differential pressure of 6 inches water column. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Controlled PM10 emissions from the dust collectors shall not exceed 0.0001 gr/scf. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Controlled PM10 emissions from the Donaldson Torit Downflo (DFO 2-16) and Donaldson Torit (100 PJD-8) dust collectors shall not exceed 0.001 gr/scf. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Differential operating pressure for each baghouse shall be monitored and recorded on each day that the baghouse operates. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Records of all maintenance of each baghouse, including all change outs of filter media, shall be maintained. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. Records of daily production of mixed batch material shall be maintained and made available for District inspection upon request. [District Rules 1070 and 2520, 9.3.2] Federally Enforceable Through Title V Permit

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- 15. Particulate matter emissions from each source operation shall not exceed the maximum allowable emission rate (lb/hr), as determined using the following formula: $E = 3.59 \times P^{0.62}$, where E equals the maximum allowable emission rate (lb/hr) and P equals the process weight rate (tons/hr) and is less than or equal to 30 tons/hr. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 16. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rules 4201 (as amended December 17, 1992) and 4202 (as amended December 17, 1992); and Madera County Rule 402. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 17. Dust collector filters for each baghouse shall be inspected weekly while in operation for evidence of particulate matter breakthrough and replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 18. Dust collector filters for each baghouse shall be inspected monthly while not in operation for tears, scuffs, abrasions or holes which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 19. Records of dust collector maintenance, inspections, and repair for each baghouse shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 20. Visible emissions from each baghouse shall be inspected monthly during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 21. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

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PERMIT UNIT: C-801-4-3 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

47 HP MOLD REPAIR SHOP DEPARTMENT INCLUDING NINE GRINDERS, TWO LATHES, AND SPRAY WELDER SERVED BY TORIT MODEL PIC-1080-6 55 BAGHOUSE DUST COLLECTOR WITH PULSE JET CLEANING.

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Material removed from dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 4102]
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rules 4201 (as amended December 17, 1992) and 4202 (as amended December 17, 1992); and Madera County Rule 402. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 5. Dust collector filters shall be inspected weekly while in operation for evidence of particulate matter breakthrough and replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 6. Dust collector filters shall be inspected monthly while not in operation for tears, scuffs, abrasions or holes which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 7. Records of dust collector maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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PERMIT UNIT: C-801-5-6 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

TEN 544,349 GALLON TOTAL CAPACITY RAW MATERIAL STORAGE BINS SERVED BY SIX DONALDSON TORIT (TD 486) AND TWO DONALDSON TORIT POWER CORE (CPC-3) DUST COLLECTORS. ONE BATCH WEIGH SCALE. ONE CULLET WEIGHT SCALE, AND ONE ENCLOSED CONVEYOR ALL SERVED BY A DONALDSON TORIT MODEL #TD-486 PULSE JET CARTRIDGE BAGHOUSE FED FROM THREE STORAGE BINS WITH FLEX KLEEN BIN VENTS AND ONE STORAGE BIN WITH TORIT BIN VENT, AND DONALDSON TORIT MODEL #16PJD6 BAGHOUSE SERVING SILO #3 (PELLETIZED ESP DUST)

PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere [District Rule 4102]
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Visible emissions from each baghouse shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District NSR Rule] Federally Enforceable Through Title V Permit
- Each baghouse shall be maintained and operated according to manufacturer's specifications. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouses cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District NSR Rule] Federally Enforceable Through Title V Permit
- Material removed from each baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Replacement bags numbering at least 10% of the total number of bags in each baghouse shall be maintained on the premises. [District NSR Rule] Federally Enforceable Through Title V Permit
- Each baghouse shall be equiped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouses shall operate at all times with a minimum differential pressure of 1 inches water column and a maximum differential pressure of 6 inches water column. [District NSR Rule] Federally Enforceable Through Title V **Permit**
- 10. Differential operating pressure for each baghouse shall be monitored and recorded on each day that the baghouse operates. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Records of all maintenance of each baghouse, including all change outs of filter media, shall be maintained. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. PM10 emissions from the dust collectors shall not exceed 0.0001 gr/scf. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. PM10 emissions from the Torit pulse jet cartridge (16PJD6) and Torit bin vent filter (TD 486) dust collectors shall not exceed 0.001 gr/scf. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC

24441 AVENUE 12 & ROAD 24 1/2, MADERA, CA 93637 Location:

- 14. Dust collector filters shall be inspected weekly while in operation for evidence of particulate matter breakthrough and replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 15. Dust collector filters shall be inspected monthly while not in operation for tears, scuffs, abrasions or holes which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 16. Records of dust collector maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 17. Records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit
- 18. Compliance with the conditions in the permit requirements for this unit shall be deemed compliant with District Rules 4201 (as amended December 17 1992) and 4202 (as amended December 17, 1992); and Madera County Rule 402. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 19. Particulate matter emissions from each source operation shall not exceed the maximum allowable emission rate (lb/hr) as determined using the following formula: E= 3.59 * P^0.62, where E equals the maximum allowable emission rate (lb/hr) and P equals the process weight rate (tons/hr) and is less than or equal to 30 tons/hr. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 20. Visible emissions from each baghouse shall be inspected quarterly during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

Location: 24441 AVENUE 12 & ROAD 24 1/2, MADERA, CA 93637 C-801-5-6 | Feb 13 2013 12-41PM -- TOMS

PERMIT UNIT: C-801-6-3 **EXPIRATION DATE: 01/31/2015**

EQUIPMENT DESCRIPTION:

7.25 HP TORIT MODEL SDF-4 DUST COLLECTOR SERVING MINOR INGREDIENTS WEIGH SCALE, MIXER, AND MIXER DUMP HOOD.

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Material removed from dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 4102]
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rules 4201 (as amended December 17, 1992) and 4202 (as amended December 17, 1992); and Madera County Rule 402. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- Dust collector filters shall be inspected weekly while in operation for evidence of particulate matter breakthrough and replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- Dust collector filters shall be inspected monthly while not in operation for tears, scuffs, abrasions or holes which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- Records of dust collector maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- Processing rate shall not exceed 2000 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
- Maintain records of daily processing weights. All records shall be retained and shall be made available for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC

Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-6-3 : Feb 13 2013 12 41PM – TOMS

PERMIT UNIT: C-801-7-4 **EXPIRATION DATE: 01/31/2015**

EQUIPMENT DESCRIPTION:

375 HP CATERPILLAR, MODEL 3406-D1, DIESEL-FIRED IC ENGINE POWERING A 250 KW EMERGENCY **GENERATOR**

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 gr/dscf in concentration at the point of discharge. [District Rule 4201] Federally Enforceable Through Title V Permit
- Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements of SJVUAPCD Rule 4201; Rule 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 402 (Madera) and 404 (Fresno, Merced, Kern, Kings, San Joaquin, Stanislaus, Tulare). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702, 4.2.1 & 5.7.4; 17 CCR 93115; and 40 CFR 63.6625(f)] Federally Enforceable Through Title V Permit
- All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702, 6.2.3; and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rule 2201, 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702, 5.7.2] Federally Enforceable Through Title V Permit
- During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702, 5.7.3] Federally Enforceable Through Title V Permit
- The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702, 6.2.3; and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC

Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-7-4: Feb 13 2013 12 41PM -- TOMS

- 10. This engine shall be operated only for maintenance, testing, and required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 20 hours per calendar year. [District Rule 4702,4.2.1; and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 11. The permittee shall maintain monthly records of the type of fuel purchased, the amount of fuel purchased, date when the fuel was purchased, signature of the permittee who received the fuel, and signature of the fuel supplier indicating that the fuel was delivered. [17 CCR 93115] Federally Enforceable Through Title V Permit
- 12. Effective May 3, 2013, the permittee shall change oil and filter every 500 hours of operation or annually, whichever comes first; and shall all times operate and maintain this engine, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. [40 CFR 63.6603(a) & 63.6605(b)] Federally Enforceable Through Title V Permit
- 13. Effective May 3, 2013, the permittee shall operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop their own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions. [40 CFR 63.6625(e) & 63.6640] Federally Enforceable Through Title V Permit
- 14. Effective May 3, 2013, the permittee shall minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. [40] CFR 63.6625(h)] Federally Enforceable Through Title V Permit
- 15. Effective May 3, 2013, the permittee shall comply with the applicable reporting and recordkeeping requirements pursuant to to 40 CFR 63.6650, 63.6655, & 63.6660, [40 CFR 63.6650, 63.6655, & 63.6660] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-801-11-6 **EXPIRATION DATE: 01/31/2015**

EQUIPMENT DESCRIPTION:

MOLD SWABBING OPERATION INCLUDING FIVE PRODUCTION LINES WITH FIVE INDIVIDUAL SECTION (IS) FORMING MACHINES (THREE 10 INDIVIDUAL SECTION (IS) FORMING MACHINES FOR FURNACE #1 AND TWO INDIVIDUAL SECTION MACHINES, ONE WITH A 16 SECTION LINE AND ONE WITH A 20 SECTION LINE FOR FURNACE #2)

PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed the maximum allowable emission rate (lb/hr), as determined using the following formula: $E = 17.31 \text{ x P}^{\circ}0.16$, where E equals the maximum allowable emission rate (lb/hr) and P equals the process weight rate (tons/hr) and is greater than 30 tons/hr. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- The permittee shall use best management practices and minimize the use of mold swabbing material (less than or = to 0.211 lb of material per ton of glass pulled) with PM10 emissions of 0.074 lb/ton of glass pulled in order to minimize PM10 emissions from this unit. [District Rule 2201] Federally Enforceable Through Title V Permit
- Glass throughput for this mold swabbing operation shall not exceed 1,050 U.S. short tons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Glass throughput for this mold swabbing operation shall not exceed 370,380 U.S. short tons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- Certified personnel, pursuant to the specifications in section 3 (Qualifications and Testing) of EPA Method 9, shall inspect the roof vent stacks weekly for visible emissions, while this equipment is in operation. The inspection shall be performed, using a modified EPA Method 9, as described in the District Compliance policy, as revised 2/10/05, for Visible Emissions Evaluations. If the modified Method 9 procedure indicates exceedance of the facility-wide 20% opacity limit, the unmodified EPA Method 9 procedure, except for data reduction (section 2.5), shall be performed within 24 hours. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The permittee shall maintain the following records with regards to visible emission inspections: 1) inspection test method, 2) date and time of inspection, 3) stack or emission point identification, 4) observed results and conclusions, 5) type of corrective action taken, if any to reduce visible emissions and 6) name of person(s) performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain records of the daily quantity of swabbing compound used in this mold swabbing operation. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-11-6: Feb 13 2013 124 IPM - TOMS

- 11. The permittee shall maintain records of the daily and annual container glass throughput for this mold swabbing operation. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 12. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V **Permit**
- 13. District Rule 4201 (as amended December 17, 1992) has been determined not to be applicable to this permit unit. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V **Permit**
- 14. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4202 (as amended December 17, 1992). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-11-6 : Feb 13 2013 12 41PM - TOMS

PERMIT UNIT: C-801-12-5 **EXPIRATION DATE:** 01/31/2015

EQUIPMENT DESCRIPTION:

HOT END BOTTLE COATING OPERATION INCLUDING FIVE COATING LINES (THREE FOR FURNACE #1 AND TWO FOR FURNACE #2) WITH FIVE COATING UNITS

PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed the maximum allowable emission rate (lb/hr), as determined using the following formula: $E = 17.31 \times P^0.16$, where E equals the maximum allowable emission rate (lb/hr) and P equals the process weight rate (tons/hr) and is greater than 30 tons/hr. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- Emissions from this hot end bottle treatment operation shall not exceed 0.018 lb-PM10/ton of glass pulled. [District Rule 2201] Federally Enforceable Through Title V Permit
- Glass throughput for this hot end bottle treatment operation shall not exceed 1,050 U.S. short tons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- Glass throughput for this hot end bottle treatment operation shall not exceed 370,380 U.S. short tons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- Records shall be maintained such that daily quantities of coating material consumption can be determined. Such records shall be retained and shall be made available for inspection by District staff upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- Certified personnel, pursuant to the specifications in section 3 (Qualifications and Testing) of EPA Method 9, shall inspect the roof vent stacks weekly for visible emissions, while this equipment is in operation. The inspection shall be performed, using a modified EPA Method 9, as described in the District Compliance policy, as revised 2/17/98, for Visible Emissions Evaluations. If the modified Method 9 procedure indicates exceedance of the facility-wide 20% opacity limit, the unmodified EPA Method 9 procedure, except for data reduction (section 2.5), shall be performed within 24 hours. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 10. The permittee shall maintain the following records with regards to visible emission inspections: 1) inspection test method, 2) date and time of inspection, 3) stack or emission point identification, 4) observed results and conclusions, 5) type of corrective action taken, if any to reduce visible emissions and 6) name of person(s) performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 11. The permittee shall maintain records of the daily and annual container glass throughput for this hot end bottle treatment. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC

- 12. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. District Rule 4201 (as amended December 17, 1992) has been determined not to be applicable to this permit unit. A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 14. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4202 (as amended December 17, 1992). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-801-17-1 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

CONFINED ABRASIVE BLASTING OPERATION WITH A 600 LB EMPIRE ABRASIVE EQUIPMENT CO MODEL PC-6060-RS BLASTING POT SERVED BY EM2-4 BAGHOUSE

PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102] Federally Enforceable Through Title V Permit
- 2. The blasting operations shall be carried out in a manner to prevent any nuisances. [District Rule 4102]
- 3. All abrasive blasting shall be conducted in accordance with California Code of Regulations Title 17, Subchapter 6, Sections 92000 through 92540. [92000 through 92540 CCR]
- 4. A used certified abrasive shall not be considered certified for reuse unless the abrasive conforms to its original cutpoint fineness. [92530 CCR]
- 5. Abrasive blasting operations conducted within the blasting cabinet shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark or darker than Ringelmann 1 or equivalent to 20% opacity. [92200 CCR]

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-17-1: Feb 13 2013 12 41PM - TOMS

PERMIT UNIT: C-801-19-3

EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

10 MMBTU/HR NATURAL GAS-FIRED DISTRIBUTOR FOR FURNACE #2

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 2201] Federally Enforceable Through Title V Permit
- Emissions from this distributor shall not exceed any of the following limits: 0.10 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201 and 4301, 5.2] Federally Enforceable Through Title V Permit
- The permittee shall maintain records of the daily fuel use for this distributor operation. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
- All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC

Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-19-3; Feb 13 2013 12:41PM – TOMS

PERMIT UNIT: C-801-20-3 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

7.0 MMBTU/HR NATURAL GAS-FIRED LEHR SHOP #21/#22 (FOR FURNACE #2)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Emissions from this lehr shop shall not exceed any of the following limits: 60 ppmv NOx @ 3% O2 or 0.073 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 20 ppmv CO @ 3% O2 or 0.015 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201 and 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain records of the daily fuel use for this lehr shop operation. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Facility Name: SAINT-GOBAIN CONTAINERS, INC Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-20-3. Feb 13 2013 12 41PM – TOMS

PERMIT UNIT: C-801-21-3

EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

6.0 MMBTU/HR NATURAL GAS-FIRED LEHR SHOP #23 AND A 6.0 MMBTU/HR NATURAL GAS-FIRED LEHR SHOP #24 (FOR FURNACE #2)

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 2201] Federally Enforceable Through Title V Permit
- Emissions from this lehr shop shall not exceed any of the following limits: 60 ppmv NOx @ 3% O2 or 0.073 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 20 ppmv CO @ 3% O2 or 0.015 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201 and 4301, 5.2] Federally Enforceable Through Title V Permit
- The permittee shall maintain records of the daily fuel use for this lehr shop operation. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
- All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Location: 24441 AVENUE 12 & ROAD 24 1/2, MADERA, CA 93637 C-801-21-3 : Feb 13 2013 12 41PM - TOMS

Facility Name: SAINT-GOBAIN CONTAINERS, INC

PERMIT UNIT: C-801-22-2

EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

3.0 MMBTU/HR NATURAL GAS-FIRED GLASS FOREHEARTH (FOR FURNACE #2)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Emissions from this forehearth shall not exceed any of the following limits: 0.10 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201 and 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain records of the daily fuel use for this forehearth operation. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC

Location: 24441 AVENUE 12 & ROAD 24 1/2, MADERA, CA 93637 C-801-22-2; Feb 13 2013 12:41PM - TOMS

PERMIT UNIT: C-801-23-2 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

3.0 MMBTU/HR NATURAL GAS-FIRED GLASS FOREHEARTH (FOR FURNACE #2)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Emissions from this forehearth shall not exceed any of the following limits: 0.10 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201 and 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain records of the daily fuel use for this forehearth operation. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-23-2: Feb 13 2013 12:41PM – TOMS

PERMIT UNIT: C-801-24-2 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

4.0 MMBTU/HR NATURAL GAS-FIRED GLASS FOREHEARTH (FOR FURNACE #2)

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Emissions from this forehearth shall not exceed any of the following limits: 0.10 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201 and 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain records of the daily fuel use for this forehearth operation. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC

Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-24-2: Feb 13 2013 12 41PM - TOMS

PERMIT UNIT: C-801-25-3 **EXPIRATION DATE: 01/31/2015**

EQUIPMENT DESCRIPTION:

3.0 MMBTU/HR NATURAL GAS-FIRED GLASS FOREHEARTH #24 (FOR FURNACE #2)

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 2201] Federally Enforceable Through Title V Permit
- Emissions from this forehearth shall not exceed any of the following limits: 0.10 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201 and 4301, 5.2] Federally Enforceable Through Title V Permit
- The permittee shall maintain records of the daily fuel use for this forehearth operation. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
- All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC

PERMIT UNIT: C-801-26-1 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

9.9 MMBTU/HR NATURAL GAS-FIRED DISTRIBUTOR FOR FURNACE #1

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 4301] Federally Enforceable Through Title V Permit
- 5. Emissions from this distributor shall not exceed any of the following limits: 0.10 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain records of the daily fuel use for this distributor operation. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC
Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637
C-801-26-1:Feb 13 2013 12:41PM - TOMS

PERMIT UNIT: C-801-27-1

EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

4.3 MMBTU/HR NATURAL GAS-FIRED GLASS FOREHEARTH #11 FOR FURNACE #1

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 4301] Federally Enforceable Through Title V Permit
- 5. Emissions from this forehearth shall not exceed any of the following limits: 0.10 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain records of the daily fuel use for this forehearth operation. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Facility Name: SAINT-GOBAIN CONTAINERS, INC Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-27-1 : Feb 13 2013 12 41PM – TOMS

PERMIT UNIT: C-801-28-1 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

2.7 MMBTU/HR NATURAL GAS-FIRED GLASS FOREHEARTH #12 FOR FURNACE #1

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 4301] Federally Enforceable Through Title V Permit
- 5. Emissions from this forehearth shall not exceed any of the following limits: 0.10 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain records of the daily fuel use for this forehearth operation. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-28-1: Feb 13 2013 12 41PM - TOMS

PERMIT UNIT: C-801-29-1 **EXPIRATION DATE:** 01/31/2015

EQUIPMENT DESCRIPTION:

4.3 MMBTU/HR NATURAL GAS-FIRED GLASS FOREHEARTH #13 FOR FURNACE #1

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 4301] Federally Enforceable Through Title V Permit
- 5. Emissions from this forehearth shall not exceed any of the following limits: 0.10 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain records of the daily fuel use for this forehearth operation. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-29-1: Feb 13 2013 12 41PM - TOMS

PERMIT UNIT: C-801-30-1

EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

5.0 MMBTU/HR NATURAL GAS-FIRED LEHR SHOP #11 FOR FURNACE #1

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 4301] Federally 4. Enforceable Through Title V Permit
- Emissions from this lehr shop shall not exceed any of the following limits: 0.073 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.015 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- The permittee shall maintain records of the daily fuel use for this lehr operation. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC Location: 24441 AVENUE 12 & ROAD 24 1/2, MADERA, CA 93637 C-801-30-1 : Feb 13 2013 12 42PM - TOMS

PERMIT UNIT: C-801-31-1 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

5.0 MMBTU/HR NATURAL GAS-FIRED LEHR SHOP #12 FOR FURNACE #1

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 4301] Federally Enforceable Through Title V Permit
- 5. Emissions from this lehr shop shall not exceed any of the following limits: 0.073 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.015 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain records of the daily fuel use for this lehr operation. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-31-1; Feb 13 2013 12.42PM - TOMS

PERMIT UNIT: C-801-32-1 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

5.0 MMBTU/HR NATURAL GAS-FIRED LEHR SHOP #13 FOR FURNACE #1

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 4301] Federally Enforceable Through Title V Permit
- 5. Emissions from this lehr shop shall not exceed any of the following limits: 0.073 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.015 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain records of the daily fuel use for this lehr operation. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-32-1: Feb 13 2013 12:42PM – TOMS

PERMIT UNIT: C-801-33-1

EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

3.6 MMBTU/HR NATURAL GAS-FIRED FIRE POLISHING OPERATION #11 FOR FURNACE #1

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 4301] Federally 4. Enforceable Through Title V Permit
- Emissions from this fire polishing operation shall not exceed any of the following limits: 0.10 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- The permittee shall maintain records of the daily fuel use for this fire polishing operation. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC

24441 AVENUE 12 & ROAD 24 1/2, MADERA, CA 93637 Location: C-801-33-1 : Feb 13 2013 12.42PM - TOMS

PERMIT UNIT: C-801-34-1 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

3.6 MMBTU/HR NATURAL GAS-FIRED FIRE POLISHING OPERATION #12 FOR FURNACE #1

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. Discharge of sulfur compounds shall not exceed in concentration at the point of discharge 0.2 percent by volume calculated as SO2, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801, 3.1] Federally Enforceable Through Title V Permit
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. This unit shall be fired on PUC regulated natural gas or LPG backup fuel only. [District Rule 4301] Federally Enforceable Through Title V Permit
- 5. Emissions from this fire polishing operation shall not exceed any of the following limits: 0.10 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 0.084 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 4301, 5.2] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain records of the daily fuel use for this fire polishing operation. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. All records required to be maintained by this permit shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4201 (as amended December 17, 1992), District Rule 4202 (as amended December 17, 1992), and District Rule 4801 (as amended December 17, 1992). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

Facility Name: SAINT-GOBAIN CONTAINERS, INC Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-34-1: Feb 13 2013 12-42PM - TOMS

PERMIT UNIT: C-801-37-2 **EXPIRATION DATE: 01/31/2015**

EQUIPMENT DESCRIPTION:

RAW MATERIALS HANDLING OPERATION WITH ELEVATOR AND TWO 2.880 GALLON (385 CU FT) BATCH STORAGE BINS SERVED BY A TORIT DONALDSON MODEL #TD-486 PULSE JET CARTRIDGE BAGHOUSE AND **ENCLOSED WETTING SCREW CONVEYOR TO FURNACE #2**

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Visible emissions from the baghouse shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouse shall be maintained and operated according to manufacturer's specifications. [District NSR Rule] 4 Federally Enforceable Through Title V Permit
- The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District NSR Rule] Federally Enforceable Through Title V Permit
- Material removed from the dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- A spare set of bags shall be maintained on the premises at all times. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District NSR Rule] Federally Enforceable Through Title V Permit
- The differential pressure gauge reading range shall be established per manufacturer's recommendation at time of start up inspection. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Differential operating pressure shall be monitored and recorded on each day that the baghouse operates. [District NSR Rule and 40 CFR 64] Federally Enforceable Through Title V Permit
- 11. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Maximum glass pull-rate shall not exceed 600 U.S. short tons per day or 212,700 U.S. short tons per year for furnace #2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. PM10/emissions from the baghouse shall not exceed 0.02 lb/ton of glass pulled from furnace #2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 14. The permittee shall maintain daily records of the quantity of glass pulled from furnace #2. [District NSR Rule] Federally Enforceable Through Title V Permit

- 15. Records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit
- 16. Particulate matter emissions from each source operation shall not exceed the maximum allowable emission rate (lb/hr), as determined using the following formula: $E = 3.59 \times P^{0.62}$, where E equals the maximum allowable emission rate (lb/hr) and P equals the process weight rate (tons/hr) and is less than or equal to 30 tons/hr. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit
- 17. Visible emissions from each baghouse shall be inspected quarterly during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-801-38-2 **EXPIRATION DATE: 01/31/2015**

EQUIPMENT DESCRIPTION:

240 BHP JOHN DEERE MODEL PE6068HF120 TIER 2 CERTIFIED DIESEL-FIRED EMERGENCY IC ENGINE POWERING A FIREWATER PUMP

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved 2. alternative. [District Rule 4702, 4.3.1; and 40 CFR 63.6625(f)] Federally Enforceable Through Title V Permit
- The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- This engine shall be operated only for maintenance, testing, required regulatory purposes, and during emergency situations. For testing purposes, the engine shall only be operated the number of hours necessary to comply with the testing requirements of the National Fire Protection Association (NFPA) 25 - "Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems", 1998 edition. Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702, 4.3.1 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District NSR Rule and 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Emissions from this IC engine shall not exceed any of the following limits: 4.74 g-NOx/bhp-hr, 0.59 g-CO/bhp-hr, or 0.16 g-VOC/bhp-hr. [District NSR Rule, 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V
- Emissions from this IC engine shall not exceed 0.14 g-PM10/bhp-hr based on USEPA certification using ISO 8178 test procedure [District NSR Rule and 4102 and 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, and the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.). For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702, 6.2.3 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702, 6.2.3 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 10. Effective May 3, 2013, the permittee shall change oil and filter every 500 hours of operation or annually, whichever comes first; and shall all times operate and maintain this engine, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. [40 CFR 63.6603(a) & 63.6605(b)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 11. Effective May 3, 2013, the permittee shall operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop their own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions. [40 CFR 63.6625(e) & 63.6640] Federally Enforceable Through Title V Permit
- 12. Effective May 3, 2013, the permittee shall minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. [40] CFR 63.6625(h)] Federally Enforceable Through Title V Permit
- 13. Effective May 3, 2013, the permittee shall comply with the applicable reporting and recordkeeping requirements pursuant to to 40 CFR 63.6650, 63.6655, & 63.6660. [40 CFR 63.6650, 63.6655, & 63.6660] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-801-39-3 EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

11,220 GALLON (1,500 CU FT) SODA ASH STORAGE SILO CONTROLLED WITH A MCGILL AIR CLEAN MODEL #72AVS25 PULSE JET CARTRIDGE BAGHOUSE AND ENCLOSED SCREW CONVEYOR SUPPLYING SEMI-DRY SCRUBBER (LISTED ON PERMIT C-801-1) FOR FURNACES #1 AND #2

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Visible emissions from the baghouse shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District NSR Rule] Federally Enforceable Through Title V Permit
- Material removed from the dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouse shall operate at all times with a minimum differential pressure of 1 inches water column and a maximum differential pressure of 6 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. PM10 emissions from the baghouse shall not exceed 0.03125 lb/ton soda ash loaded. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Soda ash loaded shall not exceed 3.2 tons/day, on an annual average basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The duration of the silo truck loading shall not exceed 1 hour in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The duration of the silo truck loading shall not exceed 24 hours in any one year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Baghouse air flow rate shall not exceed 1400 scfm. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Differential operating pressure and air flow rate shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 16. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. The permittee shall maintain records of the soda ash throughput and hours of silo truck loading. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-801-41-1 **EXPIRATION DATE: 01/31/2015**

EQUIPMENT DESCRIPTION:

1,490 BHP CUMMINS MODEL #QST30-G5 NR2 DIESEL-FIRED EMERGENCY STANDBY IC ENGINE POWERING AN **ELECTRICAL GENERATOR**

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702; 17 CCR 93115; and 40 CFR 63.6625(f)] Federally Enforceable Through Title V Permit
- The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 4. This engine shall be equipped with either a positive crankcase ventilation (PCV) system that recirculates crankcase emissions into the air intake system for combustion, or a crankcase emissions control device of at least 90% control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Emissions from this IC engine shall not exceed any of the following limits: 4.42 g-NOx/bhp-hr, 0.51 g-CO/bhp-hr, or 0.099 g-VOC/bhp-hr. [District Rule 2201 and 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Emissions from this IC engine shall not exceed 0.15 g-PM10/bhp-hr based on USEPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102 and 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit
- 10. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 50 hours per calendar year. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 11. An emergency situation is: 1) An unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the operator, or 2) The supplying of power while maintenance or repairs are made to the primary power supply. [District Rule 4702] Federally Enforceable Through Title V Permit
- 12. This engine shall not be used to produce power for the electrical distribution system, as part of a voluntary utility demand reduction program, or for an interruptible power contract. [District Rule 4702] Federally Enforceable Through Title V Permit
- 13. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 14. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 15. Effective May 3, 2013, the permittee shall change oil and filter every 500 hours of operation or annually, whichever comes first; and shall all times operate and maintain this engine, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. [40 CFR 63.6603(a) & 63.6605(b)] Federally Enforceable Through Title V Permit
- 16. Effective May 3, 2013, the permittee shall operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop their own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions. [40 CFR 63.6625(e) & 63.6640] Federally Enforceable Through Title V Permit
- 17. Effective May 3, 2013, the permittee shall minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. [40 CFR 63.6625(h)] Federally Enforceable Through Title V Permit
- 18. Effective May 3, 2013, the permittee shall comply with the applicable reporting and recordkeeping requirements pursuant to to 40 CFR 63.6650, 63.6655, & 63.6660. [40 CFR 63.6650, 63.6655, & 63.6660] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-801-42-2

EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

CONFINED ABRASIVE BLASTING OPERATION WITH A 312.14 LB CLEMCO INDUSTRIES CORPORATION MODEL PULSAR IX-P BLASTING POT SERVED BY AN INTEGRAL DUAL CARTRIDGE REVERSE PULSE DUST COLLECTOR

PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. The blasting operations shall be carried out in a manner to prevent any nuisances. [District Rule 4102]
- 3. All abrasive blasting shall be conducted in accordance with California Code of Regulations Title 17, Subchapter 6, Sections 92000 through 92540. [92000 through 92540 CCR]
- 4. A used certified abrasive shall not be considered certified for reuse unless the abrasive conforms to its original cutpoint fineness. [92530 CCR]
- 5. Abrasive blasting operations conducted within the blasting cabinet shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark or darker than Ringelmann 1 or equivalent to 20% opacity. [92200 CCR]

These terms and conditions are part of the Facility-wide Permit to Operate.

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PERMIT UNIT: C-801-43-3 **EXPIRATION DATE:** 01/31/2015

EQUIPMENT DESCRIPTION:

NORTH SIDE CONVEYOR ACCEPTING TRANSFER OF BATCH AND CULLET TO FURNACE #1 AND CULLET WEIGHING CONVEYOR SERVED BY DONALDSON MODULAR TORIT (54 MBT 8)

PERMIT UNIT REQUIREMENTS

- 1. Visible emissions from baghouse shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 3. Particulate matter emissions from each source operation shall not exceed the maximum allowable emission rate (lb/hr), as determined using the following formula: E = 3.59 x P^0.62, where E equals the maximum allowable emission rate (lb/hr) and P equals the process weight (tons/hr) and is less than or equal to 30 tons/hr. [District Rule 4202] Federally Enforceable Through Title V Permit
- 4. Controlled PM10 emissions from the dust collector shall not exceed 0.0001 gr/scf. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. The baghouse shall operate at all times with a minimum differential pressure of 0.5 inches water column and a maximum differential pressure of 6 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 8. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Material removed from the dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rules 2201 and 4102]
- 12. Visible emissions from each baghouse shall be inspected monthly during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted [District Rule 2520] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 13. Dust collector filters for each baghouse shall be inspected weekly while in operation for evidence of particulate matter breakthrough and replaced as needed. [District Rule 2520] Federally Enforceable Through Title V Permit
- 14. Dust collector filters for each baghouse shall be inspected monthly while not in operation for tears, scuffs, abrasions or holes which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520] Federally Enforceable Through Title V Permit
- 15. Differential operating pressure shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Records of dust collector maintenance, inspections, and repair for each baghouse shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520] Federally Enforceable Through Title V Permit
- 17. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rules 4201 (as amended December 17, 1992) and 4202 (as amended December 17, 1992) and Madera County Rule 402. A permit shield is granted from these requirements [District Rule 2520] Federally Enforceable Through Title V Permit

Location: 24441 AVEN C-801-43-3 : Feb 13 2013 12,42PM - TOMS 24441 AVENUE 12 & ROAD 24 1/2, MADERA, CA 93637

PERMIT UNIT: C-801-44-1 **EXPIRATION DATE: 01/31/2015**

EQUIPMENT DESCRIPTION:

BAG DUMP STATION SERVED BY TWO DONALDSON TD 486 DUST COLLECTORS

PERMIT UNIT REQUIREMENTS

- Visible emissions from each baghouse shall not exceed 5% opacity for a period of periods aggregating more than three minutes in any one hour. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Material removed from each dust collector shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 4102]
- 3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4102]
- 4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Each baghouse shall be maintained and operated according to manufacturer's specifications. [District NSR Rule] Federally Enforceable Through Title V Permit
- The cleaning frequency and duration for each baghouse shall be adjusted to optimize the control efficiency. [District 6. NSR Rule] Federally Enforceable Through Title V Permit
- Replacement bags numbering at least 10% of the total number of bags in each baghouse shall be maintained on the 7. premises. [District NSR Rule] Federally Enforceable Through Title V Permit
- Each baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District NSR Rule] Federally Enforceable Through Title V Permit
- The baghouses shall operate at all times with a minimum differential pressure of 1 inches water column and a maximum differential pressure of 6 inches water column. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Controlled PM10 emissions from the dust collectors shall not exceed 0.0001 gr/scf. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. Differential operating pressure for each baghouse shall be monitored and recorded on each day that the baghouse operates. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. Records of all maintenance of each baghouse, including all change outs of filter media, shall be maintained. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. Particulate matter emissions from each source operation shall not exceed the maximum allowable emission rate (lb/hr), as determined using the following formula: $E = 3.59 \times P^{\circ}0.62$, where E equals the maximum allowable emission rate (lb/hr) and P equals the process weight rate (tons/hr) and is less than or equal to 30 tons/hr. [District Rule 4202, 4.0] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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- 14. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rules 4201 (as amended December 17, 1992) and 4202 (as amended December 17, 1992); and Madera County Rule 402. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 15. Dust collector filters for each baghouse shall be inspected weekly while in operation for evidence of particulate matter breakthrough and replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 16. Dust collector filters for each baghouse shall be inspected monthly while not in operation for tears, scuffs, abrasions or holes which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 17. Records of dust collector maintenance, inspections, and repair for each baghouse shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 18. Visible emissions from each baghouse shall be inspected monthly during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 19. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

Location: 24441 AVEN C-801-44-1 : Feb 13 2013 12 42PM – TOMS 24441 AVENUE 12 & ROAD 24 1/2, MADERA, CA 93637

PERMIT UNIT: C-801-45-0 **EXPIRATION DATE:** 01/31/2015

EQUIPMENT DESCRIPTION:

10 MMBTU/HR NATURAL GAS-FIRED PORTABLE REFRACTORY CURING EQUIPMENT WITH A HOTWORK SJB LOW NOX BURNER AND COMBUSTION AIR BLOWER

PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 3. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 4. The unit shall only be fired on PUC-regulated natural gas. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of natural gas combusted in the unit shall be installed, utilized and maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Maximum fuel use of the unit shall not exceed 170,000 scf per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Maximum fuel use of units C-801-45 and '46 combined shall not exceed 2,900,000 scf per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Emissions from the natural gas-fired unit shall not exceed any of the following limits: 35 ppmvd NOx @ 3% O2 or 0.042 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 300 ppmvd CO @ 3% O2 or 0.218 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Records of daily and annual natural gas usage of the unit shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAINT-GOBAIN CONTAINERS, INC Location: 24441 AVENUE 12 & ROAD 24 1/2,MADERA, CA 93637 C-801-45-0. Feb 13 2013 12 42PM - TOMS

PERMIT UNIT: C-801-46-0

EXPIRATION DATE: 01/31/2015

EQUIPMENT DESCRIPTION:

10 MMBTU/HR NATURAL GAS-FIRED PORTABLE REFRACTORY CURING EQUIPMENT WITH A HOTWORK SJB LOW NOX BURNER AND COMBUSTION AIR BLOWER

PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 3. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 4. The unit shall only be fired on PUC-regulated natural gas. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of natural gas combusted in the unit shall be installed, utilized and maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Maximum fuel use of the unit shall not exceed 170,000 scf per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Maximum fuel use of units C-801-45 and '46 combined shall not exceed 2,900,000 scf per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Emissions from the natural gas-fired unit shall not exceed any of the following limits: 35 ppmvd NOx @ 3% O2 or 0.042 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 300 ppmvd CO @ 3% O2 or 0.218 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Records of daily and annual natural gas usage of the unit shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit