



JUN 1 3 2013

Mr. Timothy Durham Ingomar Packing Co P O Box 1448 Los Banos, CA 93635

Re: Notice of Final Action - Title V Permit Renewal

> District Facility # N-1276 **Project # N-1113823**

Dear Mr. Durham:

The District has issued the Final Renewed Title V Permit for Ingomar Packing Co. The preliminary decision for this project was made on April 9, 2013. comments were received subsequent to the District preliminary decision. The daily facility-wide fuel limit, Condition 3 on permit unit N-1276-3-0, has been administratively modified to match the Permit Renewal Evaluation, which was the basis for approval of the renewal.

The public notice for issuance of the Final Title V Permit will be published approximately three days from the date of this letter.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

David Warner

Director of Permit Services

### **Enclosures**

Mike Tollstrup, CARB (w/enclosure) via email CC: Gerardo C. Rios, EPA (w/enclosure) via email CC:

> Seved Sadredin Executive Director/Air Pollution Control Officer

Newspaper notice for publication in Merced Sun Star and for posting on valleyair.org

# SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT NOTICE OF FINAL DECISION TO ISSUE RENEWED FEDERALLY MANDATED OPERATING PERMIT

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Air Pollution Control District has made its final decision to issue the renewed Federally Mandated Operating Permit to Ingomar Packing Co at 9950 S Ingomar Grade, Los Banos, CA, California.

The District's analysis of the legal and factual basis for this proposed action, project #N-1113823, is available for public inspection at http://www.valleyair.org/notices/public\_notices\_idx.htm, the SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 1990 EAST GETTYSBURG AVENUE, FRESNO, CA 93726, and at any other District office. For additional information, please contact the District at (559) 230-6000.





## Permit to Operate

FACILITY: N-1276

**EXPIRATION DATE: 09/30/2016** 

**LEGAL OWNER OR OPERATOR:** 

INGOMAR PACKING COMPANY

**MAILING ADDRESS:** 

P O BOX 1448 LOS BANOS, CA 93635

**FACILITY LOCATION:** 

9950 S INGOMAR GRADE LOS BANOS, CA 93635

**FACILITY DESCRIPTION:** 

PRODUCE PROCESSING PLANT

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

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David Warner
Director of Permit Services

FACILITY: N-1276-0-3 **EXPIRATION DATE: 09/30/2016** 

## **FACILITY-WIDE REQUIREMENTS**

- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102] 1.
- 2. Particulate matter emissions from any combustion source shall not exceed 0.1 grains/dscf (calculated to 12% carbon dioxide). [District Rule 4201 and District Rule 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- The facility-wide fuel usage shall not exceed 19,600 MMBtu in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
- The facility-wide CO emissions shall not exceed 167,538 pounds during any one calendar year. [District Rule 2201] Federally Enforceable Through Title V Permit
- A record of the daily facility-wide fuel usage, in Btu, shall be kept. [District Rule 2201] Federally Enforceable Through Title V Permit
- A record of the cumulative annual facility-wide CO emissions shall be kept. The record shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- A record of the cumulative annual facility-wide NOx emissions shall be kept. The record shall be updated at least monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- 10. The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- 11. Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: INGOMAR PACKING COMPANY

Location: 9950 S INGOMAR GRADE, LOS BANOS, CA 93635 N-1276-0-3 Jun 10 2013 1 19PM - HEINENG

- 12. The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.9.1 and 9.13.1] Federally Enforceable Through Title V Permit
- 13. A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- 14. Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District [District Rule 2040] Federally Enforceable Through Title V Permit
- 15. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 16. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 17. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
- 18. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 19. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 20. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
- 21. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 22. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 23. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 24. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit

- 25. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 26. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 27. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
- 28. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
- 29. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
- 30. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 31. All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 32. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
- 33. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520. 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 34. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 35. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
- 36. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit
- 37. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit
- 38. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit

- 39. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit
- 40. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8061 and Rule 8011] Federally Enforceable Through Title V Permit
- 41. Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rule 8071 and Rule 8011] Federally Enforceable Through Title V Permit
- 42. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit
- 43. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 44. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
- 45. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
- 46. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), Rule 111 (Kern, Tulare, Kings), and Rule 202 (Fresno, Kern, Tulare, Kings, Madera, Stanislaus, Merced, San Joaquin). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 47. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601 (12/17/09); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 48. On April 30, 2006, the initial Title V permit was issued. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report are based upon this initial permit issuance date, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** N-1276-1-13 **EXPIRATION DATE:** 09/30/2016

### **EQUIPMENT DESCRIPTION:**

93 MMBTU/HR NEBRASKA MODEL NS-D-65 BOILER WITH A CSI LOW NOX BURNER, AN INDUCED FLUE GAS RECIRCULATION SYSTEM AND A CRI CATASTAK SELECTIVE CATALYTIC REDUCTION SYSTEM WITH AMMONIA INJECTION

## PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize 1. emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- This boiler shall be equipped with a totalizing fuel flow meter that measures the quantity of natural gas consumed per day (in cubic feet). The meter shall be maintained in proper operating condition at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. The unit shall be fired only on PUC-quality natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 4. The daily fuel usage of this unit shall not exceed 2,160 MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- NOx emissions shall not exceed 5 ppmvd @ 3% O2 or 0.0062 lb/MMBtu referenced as NO2. [District Rules 2201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- CO emissions shall not exceed 100 ppmvd @ 3% O2 or 0.074 lb/MMBtu. [District Rules 2201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- VOC emissions shall not exceed 0.00292 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- SOx emissions shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V
- PM10 emissions shall not exceed 0.00523 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Ammonia (NH3) emissions from the exhaust stack shall not exceed 10 ppmvd @ 3% O2 over a 15 minute averaging period. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The catalyst temperature shall be maintained at 350 degrees Farenheit, or higher, whenever the boiler is operated, except during start-up or shutdown periods. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 12. The catalyst temperature shall be monitored at least on a daily basis. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last week. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [40 CFR Part 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: INGOMAR PACKING COMPANY

Location: 9950 S INGOMA N-1278-1-13: May 29 2013 5:21PM - HEINENG 9950 S INGOMAR GRADE, LOS BANOS, CA 93635

- 13. Source testing to determine compliance with the NOx, CO and ammonia emission limits of this permit shall be conducted at least once every twelve months. After demonstrating compliance on two consecutive annual source tests, the unit shall be tested not less than once every thirty-six months. If the result of a 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve months. [District Rules 4305, 4306 and 4320]
- 14. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081, 7.1] Federally Enforceable Through Title V Permit
- 15. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320]
- 16. Operator shall ensure that all required source testing conforms to the compliance testing procedures described in District Rule 1081. [District Rule 1081] Federally Enforceable Through Title V Permit
- 17. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306 and 4320]
- 18. For NOx and CO emission source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320]
- 19. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081, 7.3] Federally Enforceable Through Title V Permit
- 20. Source testing to measure NOx emissions shall be conducted using EPA Method 7E, EPA Method 19, or CARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 21. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4305 and 4320] Federally Enforceable Through Title V Permit
- 22. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 23. Stack gas velocities shall be determined using EPA Method 2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. Source testing for ammonia slip shall be conducted utilizing BAAQMD Method ST-1B. [District Rule 1081] Federally Enforceable Through Title V Permit
- 25. The permittee shall monitor and record the stack concentration of NOx, CO, NH3 and O2 at least once during each month in which source testing is not performed. NOx, CO and O2 monitoring shall be conducted utilizing a portable analyzer that meets District specifications. Ammonia monitoring shall be conducted utilizing Draeger tubes or another District approved equivalent method. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless it has been performed within the last month. [District Rules 2520, 9.3.2, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. Ammonia emission readings shall be taken at the time the NOx, CO and O2 readings are taken. The readings shall be converted to ppmvd @ 3% O2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 27. If the NOx, CO or NH3 concentrations, as measured by the portable analyzer or the District approved ammonia monitoring equipment, exceed the permitted levels the permittee shall return the emissions to compliant levels as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer or the ammonia monitoring equipment continue to show emission limit violations after 1 hour of operation following detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedence. In lieu of conducting a source test, the permittee may stipulate a violation that is subject to enforcement action has occurred. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 28. NOx, CO, O2 and NH3 emission readings shall be taken with the unit operating at conditions representative of normal operation or under the conditions specified in the Permit to Operate. The NOx, CO and O2 analyzer as well as the ammonia emission monitoring equipment shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Analyzer readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. The permittee shall maintain records of: (1) the date and time of NOx, CO, NH3 and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx, CO and NH3 concentrations corrected to 3% O2, (3) make and model of the portable analyzer, (4) portable analyzer calibration records, (5) the method of determining the ammonia emission concentration, and (6) a description of any corrective action taken to maintain the emissions at or below the acceptable levels. [District Rules 2520, 9.3.2, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 30. A daily record of the duration of each start-up and shutdown period shall be kept. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. A record of the daily fuel usage of this unit, in Btu, shall be kept. [District Rules 2201 and 2520, 9.3.2 and 40 CFR 60.48(c)] Federally Enforceable Through Title V Permit
- 32. A daily record of the catalyst temperature, shall be kept. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 33. Operator shall monitor and record for each unit the HHV and cumulative annual use of natural gas fuel. [District Rules 2201, 2520, 9.3.2 and 4351, 6.1.1] Federally Enforceable Through Title V Permit
- 34. The HHV of the fuel shall be certified by a third party fuel supplier or shall be determined in accordance with District Rule 4351. [District Rule 2520, 9.3.2 and 4351, 6.2.1] Federally Enforceable Through Title V Permit
- 35. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320] Federally Enforceable Through Title V Permit
- 36. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.3.2, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 37. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rule 405 (Madera), 408 and 409 (Kern), and 408 (all six remaining counties in the San Joaquin Valley); Rule 404 (Madera) 406 (Fresno), and 407 (all six remaining counties in the San Joaquin Valley); SJVUAPCD Rule 4801. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 38. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rule 4201 and 4301. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 39. Compliance with permit conditions in the Title V permit shall be deemed compliance with SJVUAPCD Rule 1081. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: INGOMAR PACKING COMPANY

Location: 9950 S INGOMAR GRADE, LOS BANOS, CA 93635 N-1276-1-13 May 29 2013 5'21PM - HEINENG

- 40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rule 4305, Sec. 4.2, 5.1.1, 5.1.2, 5.4, 6.1.1, 6.2 (excepting 6.2.3), 6.3, 8.1 and Rule 4351 Sec 4.2, 5.2.2.1, 5.2.2.2, 6.1.1, 6.2 (excepting 6.2.3), 8.1. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. The requirements of 40 CFR 72.6(b) are not applicable because this is not an affected unit under the acid rain provisions. The requirements of 40 CFR 60.40c do not apply to this source because it is not used to produce electricity for sale. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 42. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 43. The permittee shall comply with the record keeping and reporting requirements of 40 CFR part 64.9. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 44. If the District or EPA determine that a Quality improvement plan is required under 40 CFR part 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** N-1276-2-14 EXPIRATION DATE: 09/30/2016

#### **EQUIPMENT DESCRIPTION:**

93 MMBTU/HR NEBRASKA MODEL NS-D-65 BOILER WITH A CSI LOW NOX BURNER, AN INDUCED FLUE GAS RECIRCULATION SYSTEM AND A CRI CATASTAK SELECTIVE CATALYTIC REDUCTION SYSTEM WITH AMMONIA INJECTION

## PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- This boiler shall be equipped with a totalizing fuel flow meter that measures the quantity of natural gas consumed per day (in cubic feet). The meter shall be maintained in proper operating condition at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- This unit shall be fired only on PUC-quality natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- This daily fuel usage of this unit shall not exceed 2,160 MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- NOx emissions shall not exceed 5 ppmvd @ 3% O2 (referenced as NO2) or 0.0062 lb/MMBtu. [District Rules 2201, 4306 and 4320] Federally Enforceable Through Title V Permit
- 7. CO emissions shall not exceed 100 ppmvd @ 3% O2 or 0.074 lb/MMBtu. [District Rules 2201, 4306 and 4320] Federally Enforceable Through Title V Permit
- VOC emissions shall not exceed 0.0055 lb/MMBtu (referenced as methane). [District Rule 2201] Federally Enforceable Through Title V Permit
- SOx emissions shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. PM10 emissions shall not exceed 0.0076 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V
- 11. Ammonia (NH3) emissions from the exhaust stack shall not exceed 10 ppmvd @ 3% O2 over a 15-minute averaging period. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The catalyst temperature shall be maintained at 350 degrees Farenheit, or higher, whenever the boiler is operated, except during start-up or shutdown periods. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 13. The catalyst temperature shall be monitored at least on a daily basis. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last week. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [40 CFR Part 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: INGOMAR PACKING COMPANY

Location: 9950 S INGOMAR GRADE, LOS BANOS, CA 93635 N-1276-2-14: May 29 2013 5:21PM - HEINENG

- 14. Source testing to determine compliance with the NOx, CO and ammonia emission limits of this permit shall be conducted at least once every twelve months. After demonstrating compliance on two consecutive annual source tests, the unit shall be tested not less than once every thirty-six months. If the result of a 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve months. [District Rules 4305, 4306 and 4320]
- 15. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 16. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 17. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. For NOx and CO emission source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320]
- 19. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 20. Source testing to measure NOx emissions shall be conducted using EPA Method 7E, EPA Method 19, or CARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing to measure CO emissions shall be conducted using EPA Method 10 or CARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 22. Stack gas oxygen shall be determined using EPA Method 3 or 3A or CARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 23. Stack gas velocities shall be determined using EPA Method 2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. Source testing for ammonia slip shall be conducted utilizing BAAQMD Method ST-1B. [District Rule 1081] Federally Enforceable Through Title V Permit
- 25. The permittee shall monitor and record the stack concentration of NOx, CO, NH3, and O2 at least once during each month in which source testing is not performed. NOx, CO and O2 monitoring shall be conducted utilizing a portable analyzer that meets District specifications. Ammonia monitoring shall be conducted utilizing Draeger tubes or another District-approved equivalent method. Monitoring shall not be required if the unit is not in operation (i.e. the unit need not be started solely to perform monitoring). Monitoring shall be performed within five days of restarting the unit unless it has been performed within the last month. [District Rules 2201, 4102, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. Ammonia emission readings shall be taken at the time the NOx, CO and O2 readings are taken. The readings shall be converted to ppmvd @ 3% O2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 27. If the NOx, CO, or NH3 concentration, as measured by the portable analyzer or the District-approved ammonia monitoring equipment, exceed the permitted levels the permittee shall return the emissions to compliant levels as soon as possible, but no longer than one hour of operation after detection. If the portable analyzer or the ammonia monitoring equipment continue to show emission limit violations after one hour of operation following detection, the permittee shall notify the District within the following one hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation that is subject to enforcement action has occurred. The permittee must then correct the violation, show compliance has been reestablished, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 28. All NOx, CO, NH3, and O2 emission readings shall be taken with the unit operating at conditions representative of normal operation or under the conditions specified in the Permit to Operate. The NOx, CO, and O2 analyzer as well as the NH3 emission monitoring equipment shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Analyzer readings taken shall be averaged over a 15-consecutive-minute period by either taking a cumulative 15-consecutive-minute sample reading or by taking at least five readings, evenly spaced out over the 15-consecutive-minute period. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. The permittee shall maintain records of: (1) the date and time of NOx, CO, NH3, and O2 measurements; (2) the O2 concentration in percent by volume and the measured NOx, CO, and NH3 concentrations corrected to 3% O2; (3) make and model of the portable analyzer; (4) portable analyzer calibration records; (5) the method of determining the NH3 emission concentration; and (6) a description of any corrective action taken to maintain the emissions at or below the acceptable levels. [District Rules 2520, 9.4.2, 4305, 4306 and 4320]
- 30. A daily record of the duration of each start-up and shutdown period shall be kept. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 31. A record of the daily fuel usage of this unit, in Btu, shall be kept. [District Rules 2201 and 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 32. A daily record of the catalyst temperature, shall be kept. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 33. Operator shall monitor and record for each unit the HHV and cumulative annual use of natural gas fuel. [District Rules 2201, 2520, 9.3.2 and 4351, 6.1.1] Federally Enforceable Through Title V Permit
- 34. The HHV of the fuel shall be certified by a third party fuel supplier or shall be determined in accordance with District Rule 4351. [District Rule 2520, 9.3.2 and 4351, 6.2.1] Federally Enforceable Through Title V Permit
- 35. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320] Federally Enforceable Through Title V Permit
- 36. All records shall be maintained and retained on-site for a minimum of 5 years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 37. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rule 405 (Madera), 408 and 409 (Kern), and 408 (all six remaining counties in the San Joaquin Valley); Rule 404 (Madera) 406 (Fresno), and 407 (all six remaining counties in the San Joaquin Valley); SJVUAPCD Rule 4801. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 38. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rule 4201 and 4301. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 39. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rule 1081. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

- 40. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rule 4305, Sec. 4.2, 5.1.1, 5.1.2,, 5.4, 6.1.1, 6.2 (excepting 6.2.3), 6.3, 8.1 and Rule 4351 Sec 4.2, 5.2.2.1, 5.2.2.2, 6.1.1, 6.2 (excepting 6.2.3), 8.1. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. The requirements of 40 CFR 72.6(b) are not applicable because this is not an affected unit under the acid rain provisions. The requirements of 40 CFR 60.40c do not apply to this source because it is not used to produce electricity for sale. A permit shield is granted from these requirements, [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 42. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 43. The permittee shall comply with the record keeping and reporting requirements of 40 CFR part 64.9. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 44. If the District or EPA determine that a Quality improvement plan is required under 40 CFR part 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit

N-1276-2-14 : May 29 2013 5:21PM - HEINENG

**PERMIT UNIT: N-1276-3-13 EXPIRATION DATE: 09/30/2016** 

### **EQUIPMENT DESCRIPTION:**

156 MMBTU/HR NEBRASKA MODEL N25-T-84 BOILER WITH A TODD RMB ULTRA-LOW NOX BURNER AND AN INDUCED FLUE GAS RECIRCULATION SYSTEM

## PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- This boiler shall be equipped with a totalizing mass or volumetric fuel flow meter that measures the quantity of natural gas consumed per day (in cubic feet). The meter shall be maintained in proper operating condition at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- This unit shall be fired only on PUC-quality natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- NOx emissions shall not exceed 7 ppmvd @ 3% O2 (referenced as NO2) or 0.008 lb/MMBtu. [District Rules 2201, 4306 and 4320] Federally Enforceable Through Title V Permit
- CO emissions shall not exceed 100 ppmvd @ 3% O2 or 0.074 lb/MMBtu. [District Rules 2201, 4306 and 4320] Federally Enforceable Through Title V Permit
- VOC emissions shall not exceed 0.0055 lb/MMBtu (referenced as methane). [District Rule 2201] Federally 7. Enforceable Through Title V Permit
- SOx emissions shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- PM10 emissions shall not exceed 0.0076 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V
- 10. Source testing to determine compliance with the NOx and CO emission limits of this permit shall be conducted at least once every twelve months. After demonstrating compliance on two consecutive annual source tests, the unit shall be tested not less than once every thirty-six months. If the result of a 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve months. [District Rules 4305, 4306 and 4320]
- 11. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 12. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: INGOMAR PACKING COMPANY

Location: 9950 S INGOMA N-1278-3-13 May 29 2013 5.21PM - HEINENG 9950 S INGOMAR GRADE, LOS BANOS, CA 93635

- 13. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 14. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 15. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 16. Source testing to measure NOx emissions shall be conducted using EPA Method 7E, EPA Method 19, or CARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 17. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Stack gas velocities shall be determined using EPA Method 2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 20. The flue gas recirculation valve(s) setting shall be monitored at least on a daily basis. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last week. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 4305, 4306 and 4320 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 21. The acceptable settings for the flue gas recirculation valve(s) shall be established by source testing this unit or other representative units per Rule 4305 and as approved by the District. The normal range/level shall be that for which compliance with applicable NOx and CO emissions rates have been demonstrated through source testing at a similar firing rate. [District Rules 4305, 4306 and 4320]
- 22. Normal range or level for the flue gas recirculation valve(s) settings shall be re-established during each source test required by this permit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 23. If the flue gas recirculation valve(s) setting is less than the normal range/level, the permittee shall return the flue gas recirculation valve(s) setting to the normal range/level as soon as possible, but no longer than 1 hour of operation after detection. If the flue gas recirculation valve(s) setting is not returned to the normal range/level within 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour, and conduct a source test within 60 days of the first exceedance, to demonstrate compliance with the applicable emission limits at the new flue gas recirculation valve(s) setting. A District-approved portable analyzer may be used in lieu of a source test to demonstrate compliance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been reestablished, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 24. The permittee shall maintain records of the date and time of flue gas recirculation valve(s) settings, the observed setting, and the firing rate at the time of the flue gas recirculation valve(s) setting measurements. The records must also include a description of any corrective action taken to maintain the flue gas recirculation valve(s) setting within the acceptable range. [District Rules 4305, 4306 and 4320 and 40 CFR Part 64] Federally Enforceable Through Title V Permit

Location: 9950 S INGOMAR GRADE, LOS BANOS, CA 93635 N-1276-3-13, May 28 2013 5:21PM - HEINENG

- 25. During the 36-month source-testing interval, the owner/operator shall have unit tuned at least twice during each calendar year it operates. The tune-ups shall be four to eight months apart and shall be conducted by a technician that is qualified, to the satisfaction of the APCO. All tune-ups shall be conducted in accordance with the procedure described in Rule 4304 (Equipment Tuning Procedure for Boilers, Steam Generators, and Process Heaters). [District Rules 4306 and 4320]
- 26. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for that calendar year. No tune-up is required for any unit that is not operated during that calendar year; this unit may be test fired to verify availability of the unit for its intended use, but once the test firing is completed the unit shall be shutdown. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 27. The records necessary to show the required tune-ups were conducted shall be kept. [District Rule 4320]
- 28. A daily record of the duration of each start-up and shutdown period shall be kept. [District Rule 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. Operator shall monitor and record for each unit the HHV and cumulative annual use of natural gas fuel. [District Rules 2201, 2520, 9.3.2 and 4351, 6.1.1] Federally Enforceable Through Title V Permit
- 30. The HHV of the fuel shall be certified by a third party fuel supplier or shall be determined in accordance with District Rule 4351. [District Rule 2520, 9.3.2 and 4351, 6.2.1] Federally Enforceable Through Title V Permit
- 31. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320]
- 32. All records shall be maintained and retained on-site for a minimum of 5 years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 33. This unit is subject to the requirements of 40 CFR Part 60, Subpart Db: Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units. [District Rule 4001] Federally Enforceable Through Title V Permit
- 34. The permittee shall comply with the emission monitoring requirements for nitrogen oxides given in 40 CFR Part 60.48b. [District Rule 4001] Federally Enforceable Through Title V Permit
- 35. The permittee shall comply with the reporting requirements of 40 CFR Part 60.48b. [District Rule 4001] Federally Enforceable Through Title V Permit
- 36. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 37. The permittee shall comply with the record keeping and reporting requirements of 40 CFR part 64.9. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 38. If the District or EPA determine that a Quality improvement plan is required under 40 CFR part 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit

PERMIT UNIT: N-1276-8-7 EXPIRATION DATE: 09/30/2016

### **EQUIPMENT DESCRIPTION:**

182.5 MMBTU/HR ENGLISH MODEL 150-H-600 WATERTUBE BOILER EQUIPPED WITH A TODD/RADIAN RMB BURNER AND AN INDUCED FLUE GAS RECIRCULATION (FGR) SYSTEM

## PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. The unit shall be fired only on PUC-quality natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 3. This boiler shall be equipped with a totalizing mass or volumetric fuel flow meter that measures the quantity of natural gas consumed per day (in cubic feet). The meter shall be maintained in proper operating condition at all times.

  [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. NOx emissions shall not exceed 7 ppmvd @ 3% O2 or 0.008 lb/MMBtu referenced as NO2. [District Rules 2201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- CO emissions shall not exceed 100 ppmvd @ 3% O2 or 0.074 lb/MMBtu. [District Rules 2201, 4305, 4306 and 4320]
   Federally Enforceable Through Title V Permit
- VOC emissions shall not exceed 0.0004 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V
  Permit
- SOx emissions shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V
  Permit
- PM10 emissions shall not exceed 0.0033 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V
  Permit
- 9. Source testing to determine compliance with the NOx and CO emission limits of this permit shall be conducted at least once every twelve months. After demonstrating compliance on two consecutive annual source tests, the unit shall be tested not less than once every thirty-six months. If the result of a 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve months. [District Rules 4305, 4306 and 4320]
- 10. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081, 7.1] Federally Enforceable Through Title V Permit
- 11. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 12. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: INGOMAR PACKING COMPANY
Location: 9950 S INGOMAR GRADE, LOS BANOS, CA 93635
N-1276-8-7 May 29 2013 5:21PM - HEINENG

- 13. For NOx and CO emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 14. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081, 7.3] Federally Enforceable Through Title V Permit
- 15. Source testing to measure NOx emissions shall be conducted using EPA Method 7E. EPA Method 19, or CARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 16. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 17. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306 and 4320]
- 18. Stack gas velocities shall be determined using EPA Method 2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. The flue gas recirculation valve(s) setting shall be monitored at least on a daily basis. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last week. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 2520, 9.3.2, 4305, 4306, 4320 and 40 CFR part 64] Federally Enforceable Through Title V Permit
- 20. The flue gas recirculation valve(s) setting shall not be less than 68% at firing rates greater than 20% and less than 95%. [District Rules 2520, 9.3.2, 4305, 4306,4320 and 40 CFR 60 part 64] Federally Enforceable Through Title V Permit
- 21. Normal range or level for the flue gas recirculation valve(s) settings shall be re-established during each source test required by this permit. [District Rules 4305, 4306 and 4320 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 22. If the flue gas recirculation valve(s) setting is less than the normal range/level, the permittee shall return the flue gas recirculation valve(s) setting to the normal range/level as soon as possible, but no longer than I hour of operation after detection. If the flue gas recirculation valve(s) setting is not returned to the normal range/level within 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour, and conduct a source test within 60 days of the first exceedance, to demonstrate compliance with the applicable emission limits at the new flue gas recirculation valve(s) setting. A District-approved portable analyzer may be used in lieu of a source test to demonstrate compliance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been reestablished, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 23. The permittee shall maintain records of the date and time of flue gas recirculation valve(s) settings, the observed setting, and the firing rate at the time of the flue gas recirculation valve(s) setting measurements. The records must also include a description of any corrective action taken to maintain the flue gas recirculation valve(s) setting within the acceptable range. [District Rules 2520, 9.3.2, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. During the 36-month source-testing interval, the owner/operator shall have unit tuned at least twice during each calendar year it operates. The tune-ups shall be four to eight months apart and shall be conducted by a technician that is qualified to the satisfaction of the APCO. All tune-ups shall be conducted in accordance with the procedure described in Rule 4304 (Equipment Tuning Procedure for Boilers, Steam Generators, and Process Heaters). [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for that calendar year. No tune-up is required for any unit that is not operated during that calendar year; this unit may be test fired to verify availability of the unit for its intended use, but once the test firing is completed the unit shall be shutdown. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit

- 26. The records necessary to show the required tune-ups were conducted shall be kept. [District Rule 4320]
- 27. A daily record of the duration of each start-up and shutdown period shall be kept. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 28. Operator shall monitor and record for each unit the HHV and cumulative annual use of natural gas fuel. [District Rules 2201, 2520, 9.3.2 and 4351, 6.1.1] Federally Enforceable Through Title V Permit
- 29. The HHV of the fuel shall be certified by a third party fuel supplier or shall be determined in accordance with District Rule 4351. [District Rule 2520, 9.3.2 and 4351, 6.2.1] Federally Enforceable Through Title V Permit
- 30. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320] Federally Enforceable Through Title V Permit
- 31. All records shall be maintained and retained on-site for a minimum of 5 years, and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 32. This unit is subject to the requirements of 40 CFR Part 60, Subpart Db: Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units. [40 CFR Part 60, Subpart Db] Federally Enforceable Through Title V Permit
- 33. The permittee shall comply with the emission monitoring requirements for nitrogen oxides given in 40 CFR Part 60.48b. [40 CFR Part 60, Subpart Db] Federally Enforceable Through Title V Permit
- 34. The permittee shall comply with the reporting requirements of 40 CFR Part 60.48b. [District Rule 4001] Federally Enforceable Through Title V Permit
- 35. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 36. The permittee shall comply with the record keeping and reporting requirements of 40 CFR part 64.9. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 37. If the District or EPA determine that a Quality improvement plan is required under 40 CFR part 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** N-1276-9-7

**EXPIRATION DATE: 09/30/2016** 

### **EQUIPMENT DESCRIPTION:**

182.5 MMBTU/HR ENGLISH MODEL 150-H-600 WATERTUBE BOILER EQUIPPED WITH A TODD/RADIAN RMB BURNER AND AN INDUCED FLUE GAS RECIRCULATION (FGR) SYSTEM

## PERMIT UNIT REQUIREMENTS

- 1 All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- The boiler shall be fired only on PUC-quality natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- The heat input into this unit shall not exceed 864,000 MMBtu during any one rolling 12-month period. [District Rule 2201] Federally Enforceable Through Title V Permit
- This boiler shall be equipped with a totalizing mass or volumetric fuel flow meter that measures the quantity of natural gas consumed per day (in cubic feet). The meter shall be maintained in proper operating condition at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- NOx emissions shall not exceed 7 ppmvd @ 3% O2 or 0.008 lb/MMBtu referenced as NO2. [District Rules 2201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- CO emissions shall not exceed 100 ppmvd @ 3% O2 or 0.074 lb/MMBtu. [District Rules 2201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- VOC emissions shall not exceed 0.0004 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- SOx emissions shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. PM10 emissions shall not exceed 0.0033 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V
- 10. Source testing to determine compliance with the NOx and CO emission limits of this permit shall be conducted at least once every twelve months. After demonstrating compliance on two consecutive annual source tests, the unit shall be tested not less than once every thirty-six months. If the result of a 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve months. [District Rules 4305, 4306 and 4320]
- 11. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081, 7.1] Federally Enforceable Through Title V Permit
- 12. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

- 13. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 14. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 15. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081, 7.3] Federally Enforceable Through Title V Permit
- 16. Source testing to measure NOx emissions shall be conducted using EPA Method 7E, EPA Method 19, or CARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 17. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Stack gas velocities shall be determined using EPA Method 2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 20. The flue gas recirculation valve(s) setting shall be monitored at least on a daily basis. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last week. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 2520, 9.3.2, 4305, 4306, 4320 and 40 CFR part 64] Federally Enforceable Through Title V Permit
- 21. The flue gas recirculation valve(s) setting shall not be less than 73% at firing rates greater than 27% and less than 95%. [District Rules 2520, 9.3.2, 4305, 4306, 4320 and 40 CFR 60 part 64] Federally Enforceable Through Title V Permit
- 22. Normal range or level for the flue gas recirculation valve(s) settings shall be re-established during each source test required by this permit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 23. If the flue gas recirculation valve(s) setting is less than the normal range/level, the permittee shall return the flue gas recirculation valve(s) setting to the normal range/level as soon as possible, but no longer than 1 hour of operation after detection. If the flue gas recirculation valve(s) setting is not returned to the normal range/level within 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour, and conduct a source test within 60 days of the first exceedance, to demonstrate compliance with the applicable emission limits at the new flue gas recirculation valve(s) setting. A District-approved portable analyzer may be used in lieu of a source test to demonstrate compliance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been reestablished, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. The permittee shall maintain records of the date and time of flue gas recirculation valve(s) settings, the observed setting, and the firing rate at the time of the flue gas recirculation valve(s) setting measurements. The records must also include a description of any corrective action taken to maintain the flue gas recirculation valve(s) setting within the acceptable range. [District Rules 2520, 9.3.2, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. During the 36-month source-testing interval, the owner/operator shall have unit tuned at least twice during each calendar year it operates. The tune-ups shall be four to eight months apart and shall be conducted by a technician that is qualified, to the satisfaction of the APCO. All tune-ups shall be conducted in accordance with the procedure described in Rule 4304 (Equipment Tuning Procedure for Boilers, Steam Generators, and Process Heaters). [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit

- 26. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for that calendar year. No tune-up is required for any unit that is not operated during that calendar year; this unit may be test fired to verify availability of the unit for its intended use, but once the test firing is completed the unit shall be shutdown. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 27. The records necessary to show the required tune-ups were conducted shall be kept. [District Rule 4320]
- 28. A daily record of the duration of each start-up and shutdown period shall be kept. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 29. A record of the fuel usage of this unit, on a 12 month rolling total basis, shall be kept. The record shall be updated at least once every calendar month. [District Rule 2201] Federally Enforceable Through Title V Permit
- 30. Operator shall monitor and record for each unit the HHV and cumulative annual use of natural gas fuel. [District Rules 2201, 2520, 9.3.2 and 4351, 6.1.1] Federally Enforceable Through Title V Permit
- 31. The HHV of the fuel shall be certified by a third party fuel supplier or shall be determined in accordance with District Rule 4351. [District Rule 2520, 9.3.2 and 4351, 6.2.1] Federally Enforceable Through Title V Permit
- 32. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320] Federally Enforceable Through Title V Permit
- 33. All records shall be maintained and retained on-site for a minimum of 5 years, and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 34. This unit is subject to the requirements of 40 CFR Part 60, Subpart Db: Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units. [40 CFR Part 60, Subpart Db] Federally Enforceable Through Title V Permit
- 35. The permittee shall comply with the emission monitoring requirements for nitrogen oxides given in 40 CFR Part 60.48b. [40 CFR Part 60, Subpart Db] Federally Enforceable Through Title V Permit
- 36. The permittee shall comply with the reporting requirements of 40 CFR Part 60.48b. [District Rule 4001] Federally Enforceable Through Title V Permit
- 37. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 38. The permittee shall comply with the record keeping and reporting requirements of 40 CFR part 64.9. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 39. If the District or EPA determine that a Quality improvement plan is required under 40 CFR part 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** N-1276-15-4 **EXPIRATION DATE:** 09/30/2016

#### **EQUIPMENT DESCRIPTION:**

98 MMBTU/HR NATURAL GAS-FIRED NEBRASKA MODEL NS-F/S 68 BOILER EQUIPPED WITH A TODD VARI-FLAME MODEL #V8151G0XXX LOW NOX BURNER, AN INDUCED FLUE GAS RECIRCULATION SYSTEM AND A CRI CATASTACK SELECTIVE CATALYTIC REDUCTION SYSTEM WITH AMMONIA INJECTION

## PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. The unit shall be fired only on PUC-quality natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 3. The heat input into this unit shall not exceed 200,000 MMBtu during any one rolling 12-month period. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. This boiler shall be equipped with a totalizing mass or volumetric fuel flow meter that measures the quantity of natural gas consumed per day (in cubic feet). The meter shall be maintained in proper operating condition at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. NOx emissions shall not exceed 5 ppmvd @ 3% O2 or 0.0062 lb/MMBtu referenced as NO2. [District Rules 2201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 6. CO emissions shall not exceed 50 ppmvd @ 3% O2 or 0.037 lb/MMBtu. [District Rules 2201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 7. VOC emissions shall not exceed 0.0055 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. SOx emissions shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- PM10 emissions shall not exceed 0.0076 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V
  Permit
- 10. Ammonia (NH3) emissions shall not exceed 10 ppmvd @ 3% O2 over a 15 minute averaging period. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Source testing to determine compliance with the NOx, CO and ammonia emission limits of this permit shall be conducted at least once every twelve months. After demonstrating compliance on two consecutive annual source tests, the unit shall be tested not less than once every thirty-six months. If the result of a 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve months. [District Rules 4305, 4306 and 4320]
- 12. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 13. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: INGOMAR PACKING COMPANY
Location: 9950 S INGOMAR GRADE,LOS BANOS, CA 93635
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- 14. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 15. For NOx and CO emission source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with that limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 16. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 17. Source testing to measure NOx emissions shall be conducted using EPA Method 7E, EPA Method 19, or CARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 18. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306 and 4320]
- 20. Stack gas velocities shall be determined using EPA Method 2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 21. Source testing for ammonia slip shall be conducted utilizing BAAQMD Method ST-1B. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. The permittee shall monitor and record the stack concentration of NOx, CO, NH3 and O2 at least once during each month in which source testing is not performed. NOx, CO and O2 monitoring shall be conducted utilizing a portable analyzer that meets District specifications. Ammonia monitoring shall be conducted utilizing Dreager tubes or another District approved equivalent method. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless it has been performed within the last month. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 23. Ammonia emission readings shall be taken at the time the NOx, CO and O2 readings are taken. The readings shall be converted to ppmvd @ 3% O2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. If the NOx, CO or NH3 concentrations, as measured by the portable analyzer or the District approved ammonia monitoring equipment, exceed the permitted levels the permittee shall return the emissions to compliant levels as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer or the NH3 monitoring equipment continue to show emission limit violations after 1 hour of operation following detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation that is subject to enforcement action has occurred. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. NOx, CO, O2 and NH3 emission readings shall be taken with the unit operating at conditions representative of normal operation or under the conditions specified in the Permit to Operate. The NOx, CO and O2 analyzer as well as the NH3 emission monitoring equipment shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Analyzer readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five readings, evenly spaced out over the 15 consecutive-minute period [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit

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- 26. The permittee shall maintain records of: (1) the date and time of NOx, CO, NH3 and O2 measurements, (2) the O2 concentration in percent by volume and the measured NOx, CO and NH3 concentrations corrected to 3% O2, (3) make and model of the portable analyzer, (4) portable analyzer calibration records, (5) the method of determining the NH3 emission concentration, and (6) a description of any corrective action taken to maintain the emissions at or below the acceptable levels. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 27. A daily record of the duration of each start-up and shutdown period shall be kept. [District Rule 4306 and 4320] Federally Enforceable Through Title V Permit
- 28. A record of the fuel usage of this unit, on a 12 month rolling total basis, shall be kept. The record shall be updated at least once every calendar month. [District Rule 2201] Federally Enforceable Through Title V Permit
- 29. Operator shall monitor and record for each unit the HHV and cumulative annual use of natural gas fuel. [District Rules 2201, 2520, 9.3.2 and 4351, 6.1.1] Federally Enforceable Through Title V Permit
- 30. The HHV of the fuel shall be certified by a third party fuel supplier or shall be determined in accordance with District Rule 4351. [District Rule 2520, 9.3.2 and 4351, 6.2.1] Federally Enforceable Through Title V Permit
- 31. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320] Federally Enforceable Through Title V Permit
- 32. All records shall be maintained and retained on-site for a minimum of 5 years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 33. This unit is subject to the requirements of 40 CFR Part 60, Subpart Dc: Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units. [40 CFR Part 60, Subpart Db] Federally Enforceable Through Title V Permit

**PERMIT UNIT: N-1276-18-1 EXPIRATION DATE: 09/30/2016** 

#### **EQUIPMENT DESCRIPTION:**

180 MMBTU/HR NATURAL GAS FIRED NEBRASKA MODEL 500D-100 BOILER EQUIPPED WITH A JOHN ZINK VARIFLAME BURNER. AN INDUCED FLUE GAS RECIRCULATION SYSTEM AND A HALDOR TOPSOE SELECTIVE CATALYTIC REDUCTION SYSTEM WITH AMMONIA INJECTION.

## PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize 1. emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- The boiler shall be fired only on PUC-quality natural gas. [District Rules 2201 and 4320] Federally Enforceable 2. Through Title V Permit
- The heat input into this unit shall not exceed 475,000 MMBtu during any one rolling 12-month period. [District Rule 2201] Federally Enforceable Through Title V Permit
- This boiler shall be equipped with a totalizing mass or volumetric fuel flow meter that measures the quantity of natural gas consumed per day (in cubic feet). The meter shall be maintained in proper operating condition at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- The combined start-up duration shall not exceed 0.5 hour during any one day and shall not exceed 20 hours per calendar year. [District Rules 2201, 4305, 4306 and 4320]
- NOx emissions during non-start-up periods shall not exceed 5 ppmvd @ 3% O2 or 0.0062 lb/MMBtu referenced as NO2. [District Rules 2201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- NOx emissions during start-up periods shall not exceed 40 ppmvd @ 3% O2 or 0.048 lb/MMBtu referenced as NO2. [District Rules 2201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- CO emissions during non-start-up periods shall not exceed 100 ppmvd @ 3% O2 or 0.074 lb/MMBtu. [District Rules 2201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- CO emissions during start-up periods shall not exceed 400 ppmvd @ 3% O2 or 0.3 lb/MMBtu. [District Rules 2201, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 10. VOC emissions shall not exceed 0.004 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. SOx emissions shall not exceed 0.00285 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. PM10 emissions shall not exceed 0.0076 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Ammonia (NH3) emissions shall not exceed 10 ppmvd @ 3% O2 over a 15 minute averaging period. [District Rule 22011 Federally Enforceable Through Title V Permit
- 14. The catalyst temperature shall be maintained at 350 degrees Farenheit, or higher, whenever the boiler is operated, except during start-up or shutdown periods. [40 CFR Part 64] Federally Enforceable Through Title V Permit

Facility Name: INGOMAR PACKING COMPANY

Location: 9950 S INGOMAR GRADE, LOS BANOS, CA 93635 N-1276-18-1 May 29 2013 5:21PM - HEINENG

- 15. The catalyst temperature shall be monitored at least on a daily basis. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last week. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 16. Source testing to determine compliance with the NOx, CO and ammonia emission limits of this permit shall be conducted at least once every twelve months. After demonstrating compliance on two consecutive annual source tests, the unit shall be tested not less than once every thirty-six months. If the result of a 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve months. [District Rules 4305, 4306 and 4320]
- 17. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081, 7.1] Federally Enforceable Through Title V Permit
- 18. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 19. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 20. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 21. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081, 7.3] Federally Enforceable Through Title V Permit
- 22. Source testing to measure NOx emissions shall be conducted using EPA Method 7E, EPA Method 19, or CARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 23. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 24. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 25. Stack gas velocities shall be determined using EPA Method 2. [District Rules 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 26. During the 36-month source-testing interval, the owner/operator shall have unit tuned at least twice during each calendar year it operates. The tune-ups shall be four to eight months apart and shall be conducted by a technician that is qualified, to the satisfaction of the APCO. All tune-ups shall be conducted in accordance with the procedure described in Rule 4304 (Equipment Tuning Procedure for Boilers, Steam Generators, and Process Heaters). [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 27. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for that calendar year. No tune-up is required for any unit that is not operated during that calendar year; this unit may be test fired to verify availability of the unit for its intended use, but once the test firing is completed the unit shall be shutdown. [District Rules 4306 and 4320] Federally Enforceable Through Title V Permit
- 28. The records necessary to show the required tune-ups were conducted shall be kept. [District Rule 4320]
- 29. A daily record of the duration of each start-up and shutdown period shall be kept. [District Rules 2201, 4306 and 4320] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: INGOMAR PACKING COMPANY

Location: 9950 S INGOMA N-1276-18-1: May 29 2013 5.21PM - HEINENG 9950 S INGOMAR GRADE, LOS BANOS, CA 93635

- 30. A record of the fuel usage of this unit, on a 12 month rolling total basis shall be kept. The record shall be updated at least once every calendar month. [District Rule 2201] Federally Enforceable Through Title V Permit
- 31. A daily record of the catalyst temperature, shall be kept. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 32. Operator shall monitor and record for each unit the HHV and cumulative annual use of natural gas fuel. [District Rules 2201, 2520, 9.3.2 and 4351, 6.1.1] Federally Enforceable Through Title V Permit
- 33. The HHV of the fuel shall be certified by a third party fuel supplier or shall be determined in accordance with District Rule 4351. [District Rule 2520, 9.3.2 and 4351, 6.2.1] Federally Enforceable Through Title V Permit
- 34. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320] Federally Enforceable Through Title V Permit
- 35. All records shall be maintained and retained on-site for a minimum of 5 years, and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2, 4305, 4306 and 4320] Federally Enforceable Through Title V Permit
- 36. This unit is subject to the requirements of 40 CFR Part 60, Subpart Db: Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units. [40 CFR Part 60, Subpart Db] Federally Enforceable Through Title V Permit
- 37. The permittee shall comply with the emission monitoring requirements for nitrogen oxides given in 40 CFR Part 60.48b. [40 CFR Part 60, Subpart Db] Federally Enforceable Through Title V Permit
- 38. The permittee shall comply with the reporting requirements of 40 CFR Part 60.48b. [District Rule 4001] Federally Enforceable Through Title V Permit
- 39. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 40. The permittee shall comply with the record keeping and reporting requirements of 40 CFR part 64.9. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 41. If the District or EPA determine that a Quality improvement plan is required under 40 CFR part 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit