



MAY 1 4 2014

Ms. Wendy Garcia CBUS Ops Inc (dba Woodbridge Winery) P.O. Box 1260 Woodbridge, CA 95258

Final - Authority to Construct / COC (Significant Mod)

District Facility # N-2321 **Project # N-1133189**

Dear Ms. Garcia:

The Air Pollution Control Officer has issued Authorities to Construct (ATCs N-2321-797-0, -798-0, -799-0 and -800-0) with Certificates of Conformity to CBUS Ops Inc (dba Woodbridge Winery) at 5950 E Woodbridge Road, Acapo, CA. The applicant proposes to install four wine storage tanks. Enclosed are the Authorities to Construct and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue the Authority to Construct permit was published on April 7, 2014. The District's analysis of the proposal was also sent to CARB and US EPA Region IX on April 2, 2014. No comments were received following the District's preliminary decision on this project.

Prior to operating with modifications authorized by the Authority to Construct, you must submit an application to modify the Title V permit as an administrative amendment in accordance with District Rule 2520, Section 11.5.

Also enclosed is an invoice for the engineering evaluation fees pursuant to District Rule 3010. Please remit the amount owed, along with a copy of the attached invoice, within 60 days.

> Seved Sadredin Executive Director/Air Pollution Control Officer

Ms. Wendy Garcia Page 2

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely,

Arnaud Marjollet
Director of Permit Services

Enclosures

Mike Tollstrup, CARB (w/enclosure) via email Gerardo C. Rios, EPA (w/enclosure) via email CC:

CC:





PERMIT NO: N-2321-797-0

ISSUANCE DATE: 05/12/2014

LEGAL OWNER OR OPERATOR: CBUS OPS INC (DBA WOODBRIDGE WINERY)

MAILING ADDRESS:

WOODBRIDGE, CA 95258-1260

LOCATION:

5950 E WOODBRIDGE ROAD

ACAMPO, CA 95220

EQUIPMENT DESCRIPTION:

17.893 GALLON STAINLESS STEEL RED AND WHITE WINE STORAGE TANK 837 WITH PRESSURE/VACUUM VALVE AND INSULATION

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 2201] Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (209) 557-6400 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Arnavid Marjollet, Director of Permit Services

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- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
- 8. The daily tank throughput, in gallons, shall not exceed four times the maximum nominal tank capacity stated in the equipment description. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Total annual VOC emissions from all wine fermentation and wine storage operations at this facility shall not exceed 1,167,178 lb/year, calculated on a twelve (12) month rolling basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Total annual VOC emissions from wine storage operations may be determined using the total annual wine throughput and a single storage emissions factor, calculated using the equation(s) specified within this permit, based on the average ethanol content of the annual wine throughput; or using the throughputs for different batches of wine and batch-specific storage emissions factors, calculated using the equation(s) specified within this permit, based on the ethanol content of each batch. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The annual VOC wine storage emission factor for each wine ethanol content shall be calculated using the following equation: EF = a * P^2 + b*P + c; where EF is the VOC emission factor in pounds of VOC per 1,000 gallons of wine throughput; and P is the volume percent ethanol of the wine being transferred. For concentrations up to and including 24 volume % (when the ethanol content of wine is 20 volume %, P is equivalent to 0.20), a = -0.38194, b = 0.97917 and c = 0. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
- 14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Records of total annual fermentation and total annual storage emissions, including calculation methods and parameters used, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit





PERMIT NO: N-2321-798-0

ISSUANCE DATE: 05/12/2014

LEGAL OWNER OR OPERATOR: CBUS OPS INC (DBA WOODBRIDGE WINERY)

MAILING ADDRESS:

P O BOX 1260

WOODBRIDGE, CA 95258-1260

LOCATION:

5950 E WOODBRIDGE ROAD

ACAMPO, CA 95220

EQUIPMENT DESCRIPTION:

17,893 GALLON STAINLESS STEEL RED AND WHITE WINE STORAGE TANK 838 WITH PRESSURE/VACUUM VALVE AND INSULATION

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 22011 Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

aud Marjollet, Director of Permit Services

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- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
- 8. The daily tank throughput, in gallons, shall not exceed four times the maximum nominal tank capacity stated in the equipment description. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Total annual VOC emissions from all wine fermentation and wine storage operations at this facility shall not exceed 1,167,178 lb/year, calculated on a twelve (12) month rolling basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Total annual VOC emissions from wine storage operations may be determined using the total annual wine throughput and a single storage emissions factor, calculated using the equation(s) specified within this permit, based on the average ethanol content of the annual wine throughput; or using the throughputs for different batches of wine and batch-specific storage emissions factors, calculated using the equation(s) specified within this permit, based on the ethanol content of each batch. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The annual VOC wine storage emission factor for each wine ethanol content shall be calculated using the following equation: EF = a * P^2 + b*P + c; where EF is the VOC emission factor in pounds of VOC per 1,000 gallons of wine throughput; and P is the volume percent ethanol of the wine being transferred. For concentrations up to and including 24 volume % (when the ethanol content of wine is 20 volume %, P is equivalent to 0.20), a = -0.38194, b = 0.97917 and c = 0. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The operator shall determine and record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
- 14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Records of total annual fermentation and total annual storage emissions, including calculation methods and parameters used, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit





PERMIT NO: N-2321-799-0

ISSUANCE DATE: 05/12/2014

LEGAL OWNER OR OPERATOR: CBUS OPS INC (DBA WOODBRIDGE WINERY)

MAILING ADDRESS:

P O BOX 1260

WOODBRIDGE, CA 95258-1260

LOCATION:

5950 E WOODBRIDGE ROAD

ACAMPO. CA 95220

EQUIPMENT DESCRIPTION:

17,893 GALLON STAINLESS STEEL RED AND WHITE WINE STORAGE TANK 839 WITH PRESSURE/VACUUM VALVE AND INSULATION

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
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- This wine storage tank shall be used exclusively for wine storage operations only and not for fermentation. [District Rule 22011 Federally Enforceable Through Title V Permit
- No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
- The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit

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Arnlaud Marjollet, Director of Permit Services

- 7. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694] Federally Enforceable Through Title V Permit
- 8. The daily tank throughput, in gallons, shall not exceed four times the maximum nominal tank capacity stated in the equipment description. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Total annual VOC emissions from all wine fermentation and wine storage operations at this facility shall not exceed 1,167,178 lb/year, calculated on a twelve (12) month rolling basis. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Total annual VOC emissions from wine storage operations may be determined using the total annual wine throughput and a single storage emissions factor, calculated using the equation(s) specified within this permit, based on the average ethanol content of the annual wine throughput; or using the throughputs for different batches of wine and batch-specific storage emissions factors, calculated using the equation(s) specified within this permit, based on the ethanol content of each batch. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The annual VOC wine storage emission factor for each wine ethanol content shall be calculated using the following equation: EF = a * P^2 + b*P + c; where EF is the VOC emission factor in pounds of VOC per 1,000 gallons of wine throughput; and P is the volume percent ethanol of the wine being transferred. For concentrations up to and including 24 volume % (when the ethanol content of wine is 20 volume %, P is equivalent to 0.20), a = -0.38194, b = 0.97917 and c = 0. [District Rule 2201] Federally Enforceable Through Title V Permit
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PERMIT NO: N-2321-800-0

ISSUANCE DATE: 05/12/2014

LEGAL OWNER OR OPERATOR: CBUS OPS INC (DBA WOODBRIDGE WINERY)

MAILING ADDRESS:

P O BOX 1260

WOODBRIDGE, CA 95258-1260

LOCATION:

5950 E WOODBRIDGE ROAD

ACAMPO. CA 95220

EQUIPMENT DESCRIPTION:

17,893 GALLON STAINLESS STEEL RED AND WHITE WINE STORAGE TANK 840 WITH PRESSURE/VACUUM VALVE AND INSULATION

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
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Seyed Sadredin, Executive Director / APCC

Arnaud Marjollet, Director of Permit Services

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