



SEP 12 2014

Mr. Michael Storey Olam West Coast, Inc. 705 E. Whitmore Ave Modesto, CA 95358

Re: Notice of Preliminary Decision – Title V Permit Renewal

District Facility # N-1787 Project # N-1133835

Dear Mr. Storey:

Enclosed for your review and comment is the District's analysis of the application to renew the Federally Mandated Operating Permit for Olam West Coast, Inc. at 705 E. Whitmore Ave., Modesto, California.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. After addressing all comments made during the 30-day public notice and the 45-day EPA comment periods, the District intends to issue the renewed Federally Mandated Operating Permit. Please submit your written comments on this project within the 30-day public comment period, as specified in the enclosed public notice.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely.

Arnaud Mariollet

Director of Permit Services

Enclosures

CC:

Mike Tollstrup, CARB (w/enclosure) via email

CC:

Gerardo C. Rios, EPA (w/enclosure) via email

Seyed Sadredin

Executive Director/Air Pollution Control Officer

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SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT

Title V Permit Renewal Evaluation Olam West Coast, Inc. N-1787

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TITLE V PERMIT RENEWAL EVALUATION

Vegetable Processing and Dehydration Plant

Engineer: Jonah Aiyabei

Date: August 25, 2014

Facility Number: N-1787

Facility Name: Olam West Coast, Inc.

Mailing Address: 705 E. Whitmore Ave
Modesto, CA 95358

Contact Name: Michael Storey

Phone: (209) 538-5512

Responsible Official: Michael Storey

Title: Plant Manager

Project #: N-1133835

Deemed Complete: January 6, 2014

I. PROPOSAL

The Title V permit for this facility was most recently renewed on August 10, 2010. Also, in 2010, ownership of the facility was changed from Gilroy Foods to Olam West Coast, Inc. As required by District Rule 2520, Olam West Coast, Inc. is requesting a permit renewal. The existing Title V permit has been reviewed and modified to reflect all applicable District and federal rules updated, removed, or added since the issuance of the initial Title V permit.

The purpose of this evaluation is to provide the legal and factual basis for all updated applicable requirements and to determine if the facility will comply with these updated requirements. It also specifically identifies all additions, deletions, and/or changes made to permit conditions or equipment descriptions.

II. FACILITY LOCATION

The facility is located at 705 E. Whitmore Avenue in Modesto.

III. EQUIPMENT LISTING

A detailed facility printout listing all permitted equipment at the facility is included as Attachment C.

IV. GENERAL PERMIT TEMPLATE USAGE

The applicant has requested to utilize template No. SJV-UM-0-3, <u>Facility-Wide Umbrella General Permit Template</u>. Based on the information submitted in the Template Qualification Form, the applicant qualifies for the use of this template.

V. SCOPE OF EPA AND PUBLIC REVIEW

Certain segments of the proposed Renewed Operating Permit are based on model general permit templates that have been previously subject to EPA and public review. The terms and conditions from the model general permit templates are included in the proposed permit and are not subject to further EPA and public review.

For permit applications utilizing model general permit templates, public and agency comments on the District's proposed actions are limited to the applicant's eligibility for model general permit template, applicable requirements not covered by the model general permit template, and the applicable procedural requirements for issuance of Title V Operating Permits.

The following permit conditions, including their underlying applicable requirements, originate form model general permit templates and are not subject to further EPA or public review:

Conditions 1 through 40 of the requirements for permit unit N-1787-0-3.

VI. FEDERALLY ENFORCEABLE REQUIREMENTS

Rules Updated

- District Rule 2020, Exemptions (amended August 18, 2011)
- District Rule 2201, <u>New and Modified Stationary Source Review Rule</u> (amended April 21, 2011)
- District Rule 4702, <u>Internal Combustion Engines Phase 2</u> (amended November 14, 2013)
- 40 CFR Part 63, Subpart ZZZZ, National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

Rules Removed

There have been no rules removed since the last Title V permit renewal was issued.

Rules Added

- District Rule 2410, <u>Prevention of Significant Deterioration</u>, (adopted June 16, 2011)
- District Rule 4320, <u>Advanced Emission Reduction Options for Boilers, Steam Generators</u>, and <u>Process Heaters Greater Than 5.0 MMBtu/Hr</u>, (amended October 16, 2008)

Rules Not Updated

- District Rule 1070, Inspections (December 17, 1992)
- District Rule 1081, Source Sampling (amended December 16, 1993)
- District Rule 1100, Equipment Breakdown (amended December 17, 1992)
- District Rule 1160, Emission Statements (adopted November 18, 1992)
- District Rule 2010, Permits Required (adopted December 17, 1992)
- District Rule 2031, <u>Transfer of Permits</u> (adopted December 17, 1992)
- District Rule 2040, Applications (adopted December 17, 1992)
- District Rule 2070, <u>Standards for Granting Applications</u> (adopted December 17, 1992)
- District Rule 2080, Conditional Approval (adopted December 17, 1992)
- District Rule 2520, <u>Federally Mandated Operating Permits</u> (amended June 21, 2001)
- District Rule 4201, <u>Particulate Matter Concentration</u> (amended December 17, 1992)
- District Rule 4202, <u>Particulate Matter Emission Rate</u> (amended December 17, 1992)

- District Rule 4301, Fuel Burning Equipment (amended December 17, 1992)
- District Rule 4305, <u>Boilers, Steam Generators, and Process Heaters Phase</u>
 2 (amended August 21, 2003)
- District Rule 4306, <u>Boilers, Steam Generators, and Process Heaters</u> (amended October 16, 2008)
- District Rule 4309, <u>Dryers, Dehydrators, and Ovens</u> (adopted December 15, 2005)
- District Rule 4701, <u>Internal Combustion Engines Phase 1</u> (amended August 21, 2003)
- District 4801, Sulfur Compounds (amended December 17, 1992)
- 40 CFR 60, Subpart Dc <u>Standards of Performance for Small Industrial-Commercial-Industrial Steam Generators</u>
- 40 CFR Part 60, Subpart IIII, <u>Standards of Performance for Stationary Compression Ignition Internal Combustion Engines</u>
- 40 CFR Part 61, Subpart M, National Emission Standard for Asbestos
- 40 CFR Part 64, Compliance Assurance Monitoring Program
- 40 CFR Part 82, Subpart F, Stratospheric Ozone

VII. REQUIREMENTS NOT FEDERALLY ENFORCEABLE

For each Title V source, the District issues a single permit that contains the Federally Enforceable requirements, as well as the District-only requirements. The District-only requirements are not a part of the Title V Operating Permits. The terms and conditions that are part of the facility's Title V permit are designated as "Federally Enforceable Through Title V Permit".

For this facility, the following are not federally enforceable and will not be discussed in further detail:

A. Rules Added

No rules were added.

B. Rules Not Updated

1. District Rule 4102, Nuisance

Condition 41 of the facility-wide requirements is based on District Rule 4102 and is therefore not federally enforceable through this requirement.

2. Title 17 CCR, Section 93115 - Airborne Toxic Control Measure (ATCM) for Stationary Compression-Ignition (CI) Engines

Conditions 5, 6, 20 and 21 on the requirements for permit unit N-1787-11-3 are jointly based on this requirement and other federally enforceable requirements. These conditions are therefore not federally enforceable through this requirement.

VIII. PERMIT REQUIREMENTS

The purpose of this evaluation is to review changes to federally enforceable requirements; therefore, this compliance section will only address rules that have been amended or added since the issuance of the last renewed Title V permit.

1. District Rule 2020 - Exemptions

District Rule 2020 lists equipment which is specifically exempt from obtaining permits and specifies record keeping requirements to verify such exemptions. The amendments to this rule do not have any affect on current permit requirements and will therefore not be addressed in this evaluation.

2. District Rule 2201 - New and Modified Stationary Source Review Rule

District Rule 2201 has been amended since this facility's last renewed Title V permit was issued. This Title V permit renewal does not constitute a modification per section 3.26, defined as an action including at least one of the following items:

- Any change in hours of operation, production rate, or method of operation of an existing emissions unit, which would necessitate a change in permit conditions.
- 2) Any structural change or addition to an existing emissions unit which would necessitate a change in permit conditions. Routine replacement shall not be considered to be a structural change.

- An increase in emissions from an emissions unit caused by a modification of the Stationary Source when the emissions unit is not subject to a daily emissions limitation.
- 4) Addition of any new emissions unit which is subject to District permitting requirements.
- 5) A change in a permit term or condition proposed by an applicant to obtain an exemption from an applicable requirement to which the source would otherwise be subject.

Since the current action does not constitute a modification, the updated requirements of this rule are not applicable at this time.

3. District Rule 2401 – Prevention of Significant Deterioration

The prevention of significant deterioration (PSD) program is a preconstruction permitting program for new major stationary sources and major modifications to existing major stationary sources located in areas classified as attainment or in areas that are unclassifiable for any criteria air pollutant. The provisions of this rule apply to any source and the owner or operator of any source subject to any requirement under Title 40 Code of Federal Regulations (40 CFR) Part 52.21 as incorporated into this rule.

There are no PSD requirements for this source. Therefore, the facility is not subject to this rule and no further discussion is required.

4. District Rule 2520 – Federally Mandated Operating Permits

There are no federally applicable Greenhouse Gas (GHG) requirements for this source. It should be noted that the Mandatory Greenhouse Gas Reporting rule (40 CFR Part 98) is not included in the definition of an applicable requirement within Title V (per 40CFR 71.2). Therefore, there will be no further discussion of GHG in this evaluation.

In addition, the applicant indicated in their application that they would like to place annual operational limits on some of the combustion equipment such that the GHG potential to emit on a carbon dioxide equivalent (CO2e) basis does not exceed 100,000 tons/year. This threshold is the first step used in determining if a source is subject to Title V permitting requirements based on GHG emissions. However, since this source is already subject to Title V requirements based on criteria pollutant emissions (NOx, CO and VOC), limiting GHG potential to emit will have no effect on the Title V status. Given this clarification, the applicant has concurred that the proposed operational limits are of no benefit and will not be addressed any further in this application.

Also, as requested by the applicant, the equipment description for permit unit N-1787-7 has been corrected to indicate that the number of burners is sixteen. The current permit erroneously indicates that there are twelve burners. There have been no changes to the equipment itself.

5. District Rule 4320, <u>Advanced Emission Reduction Options for Boilers</u>, Steam Generators, and Process Heaters Greater Than 5.0 MMBtu/Hr

This rule limits NOx, CO, SO2 and PM10 emissions from boilers, steam generators and process heaters rated greater than 5 MMBtu/hr. This rule also provides a compliance option of payment of fees in proportion to the actual amount of NOx emitted over the previous year.

- Section 5.1 requires that an operator of a unit(s) subject to this rule shall comply with all applicable requirements of the rule and one of the following, on a unit-by-unit basis:
 - §5.1.1: Operate the unit to comply with the emission limits specified in Sections 5.2 and 5.4; or
 - §5.1.2: Pay an annual emissions fee to the District as specified in Section 5.3 and comply with the control requirements specified in Section 5.4; or
 - §5.1.3: Comply with the applicable Low-use Unit requirements of Section 5.5.
- Section 5.3.1 requires that on and after January 1, 2010, an operator, with units that will comply under Section 5.1.2, shall pay a total annual fee to the District based on the total NOx emissions from those units. The fee shall be calculated as specified in Sections 5.3.1.1 through 5.3.1.4.
- Section 5.3.1.5 requires that the operator shall pay the total annual fee to the District, no later than July 1 of each year, for the emissions of the previous calendar year. Should July 1 fall on a day when the District is closed, the payment shall be made by the next District working day after July 1.
- Section 5.3.2 requires that payments shall continue annually until the unit either is permanently removed from use in the San Joaquin Valley Air Basin and the Permit to Operate is surrendered or the operator demonstrates compliance with applicable NOx emissions limits.
- Section 5.4.1 of this rule requires that to limit particulate matter emissions, an operator shall comply with one of the following requirements:
 - §5.4.1.1: Fire the boiler exclusively on PUC-quality natural gas, commercial propane, butane, or liquefied petroleum gas, or a combination of such gases;

- §5.4.1.2: Limit fuel sulfur content to no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet;
- §5.4.1.3: Install and properly operate an emission control system that reduces SO2 emissions by at least 95% by weight; or limit exhaust SO2 to less than or equal to 9 ppmv corrected to 3.0% O2;
- a. N-1787-4-8: 21.966 MMBTU/HR WICKES NATURAL GAS-FIRED BOILER WITH A INDUSTRIAL COMBUSTION/NATCOM MODEL PF NTD 252GX9S-8 ULTRA-LOW NOX BURNER AND FLUE GAS RECIRCULATION
 - Conditions 2, 7 and 25 of the requirements for this unit ensure compliance with these requirements.
- b. N-1787-13-3: 63.0 MMBTU/HR CLEAVER BROOKS, MODEL CBL-700-1500, NATURAL GAS-FIRED BOILER WITH AN INDUSTRIAL COMBUSTION, MODEL NTS2-630, ULTRA LOW NOX BURNER AND A FLUE GAS RECIRCULATION SYSTEM
 - Conditions 3, 9 and 23 of the requirements for this unit ensure compliance with these requirements.

6. District Rule 4702 – Internal Combustion Engines

The purpose of this rule is to limit the emissions of nitrogen oxides (NOx), carbon monoxide (CO), volatile organic compounds (VOC), and sulfur oxides (SOx) from internal combustion engines.

This rule applies to any internal combustion engine rated at 25 brake horsepower or greater.

The current SIP version of the rule was last amended on January 18, 2007. The current version of the rule was amended on November 14, 2013, but has not yet been approved into the SIP.

The analysis in Attachment D shows that the proposed requirements of the current non-SIP version of this rule are as stringent as, or more stringent than the requirements of the existing SIP version. Streamlining procedures are utilized to substitute the set of requirements in the current non-SIP version of the rule for the otherwise applicable requirements in the SIP version of the rule.

Pursuant to Section 4.3, except for the requirements of Section 6.2.3, the requirements of this rule shall not apply to an internal combustion engine that meets the following conditions:

- 1) The engine is operated exclusively to preserve or protect property, human life, or public health during a disaster or state of emergency, such as a fire or flood, and
- 2) Except for operations associated with Section 4.3.1.1, the engine is limited to operate no more than 100 hours per calendar year as determined by an operational nonresettable elapsed operating time meter, for periodic maintenance, periodic readiness testing, and readiness testing during and after repair work of the engine, and
- 3) The engine is operated with a nonresettable elapsed operating time meter. In lieu of installing a nonresettable time meter, the owner of an engine may use an alternative device, method, or technique, in determining operating time provided that the alternative is approved by the APCO. The owner of the engine shall properly maintain and operate the time meter or alternative device in accordance with the manufacturer's instructions.

Section 6.2.3 requires that an owner claiming an exemption under Section 4.2 or Section 4.3 shall maintain annual operating records. This information shall be retained for at least five years, shall be readily available, and submitted to the APCO upon request and at the end of each calendar year in a manner and form approved by the APCO. The records shall include, but are not limited to, the following:

- Total hours of operation,
- The type of fuel used,
- The purpose for operating the engine,
- For emergency standby engines, all hours of non-emergency and emergency operation shall be reported, and
- Other support documentation necessary to demonstrate claim to the exemption.

N-1787-11-3: 150 HP CUMMINS MODEL CB15 DIESEL-FIRED IC ENGINE POWERING A BACK-UP WATER PUMP FOR A FIRE SPRINKLER SYSTEM

• Conditions 5 and 7 through 11, and 19 through 21 of the requirements for this permit unit ensure compliance with this rule.

7. 40 CFR 63 Subpart ZZZZ – National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

Emergency engines are subject to this subpart if they are operated at a major or area source of Hazardous Air Pollutant (HAP) emissions. A major source of HAP emissions is a facility that has the potential to emit any single HAP at a rate of 10 tons/year or greater or any combinations of HAPs at a rate of 25 tons/year or greater. An area source of HAPs is a facility is not a major source of HAPs.

Pursuant to section 63.6603(a), the owner or operator of an existing (constructed prior to June 12, 2006) stationary reciprocating internal combustion engine (RICE) located at an area source of HAP emissions, must comply with the requirements in Table 2d to this subpart. Pursuant to Table 2d row 4, the following requirements are applicable to emergency stationary CIRICE:

- Change oil and filter every 500 hours of operation or annually, whichever comes first
- Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first, and replace as necessary
- Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary

Pursuant to Section 63.6625(e)(3), the owner or operator of an emergency stationary RICE must operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop their own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.

Pursuant to Section 63.6625(f), the owner or operator of an existing emergency stationary RICE located at an area source of HAP emissions must install a non-resettable hour meter if one is not already installed.

Pursuant to Section 63.6625(h), the owner or operator must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes.

Pursuant to Section 63.6625(i), the owner or operator of an existing emergency stationary RICE located at an area source of HAP emissions may

have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d of Subpart ZZZZ. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.

Pursuant to Section 63.6640(a), the owner or operator of an existing emergency stationary RICE located at an area source of HAP emissions may demonstrate on-going compliance with the requirements of this subpart by operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or developing and following their own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions (Table 6 row 9).

Pursuant to Section 63.6640(f): 1) There is no time limit on the use of emergency stationary RICE in emergency situations; and 2) An emergency stationary RICE may be operated for maintenance checks and readiness testing, emergency demand response, and other non-emergency situations up to a maximum of 100 hours per calendar year.

Pursuant to Section 63.6655(a)(2), the owner or operator must maintain records the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment.

Pursuant to Section 63.6655(a)(4), the owner or operator must maintain records of all required maintenance performed on the air pollution control and monitoring equipment.

Pursuant to Section 63.6655(a)(5), the owner or operator must maintain

records of actions taken during periods of malfunction to minimize emissions, including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.

Pursuant to Section 63.6660, the owner or operator must maintain records in a form suitable and readily available for expeditious review, and readily accessible in hard copy or electronic form for at least 5 years.

N-1787-11-3: 150 HP CUMMINS MODEL CB15 DIESEL-FIRED IC ENGINE POWERING A BACK-UP WATER PUMP FOR A FIRE SPRINKLER SYSTEM

• Conditions 5, 7, 11 through 18, and 21 of the requirements for this permit unit ensure compliance with this rule.

8. 40 CFR Part 64 - Compliance Assurance Monitoring

§64.2 – Applicability

This section requires Compliance Assurance Monitoring (CAM) for units that meet the following three criteria:

- 1) the unit must have an emission limit for the pollutant;
- the unit must have add-on controls for the pollutant; these are devices such as flue gas recirculation (FGR), baghouses, and catalytic oxidizers; and
- 3) the unit must have a pre-control potential to emit of greater than the major source thresholds.

§64.3 - Monitoring Design Criteria

This section specifies the design criteria for the CAM system. Paragraph (a) (General criteria) requires that the CAM system be designed to obtain data for one or more appropriate indicators of emission control system performance and requires the owner to establish appropriate ranges or designated conditions for the selected indicators such that operation within the ranges provides a reasonable assurance of ongoing compliance with emission limitations or standards for the anticipated range of operating conditions.

Paragraph (b) (*Performance criteria*) requires the owner or operator to establish and maintain the following:

Specifications to ensure that representative data are collected

- Verification procedures for startup of new monitoring equipment
- Quality assurance and control practices to ensure continuing validity of data
- Data collection frequency and procedures

Paragraph (c) (Evaluation factors) requires the owner or operator to take into account site specific factors in the design of the CAM system.

Paragraph (d) (Special criteria for the use of continuous emission, opacity, or predictive monitoring systems) requires the owner or operator to use a continuous emission monitoring system (CEMS), continuous opacity monitoring system (COMS), or a predictive emission monitoring system (PEMS) to satisfy CAM requirements, provided that these monitoring systems are required pursuant to other authority under the Clean Air Act or state or local law. This subsection also stipulates the following:

- The use of a CEMS, COMS, or PEMS that satisfies any of the following monitoring requirements shall be deemed to satisfy the general design criteria in paragraphs (a) and (b) of this section, provided that a COMS may be subject to the criteria for establishing indicator ranges under paragraph (a) of this section:
 - (i) Section 51.214 and appendix P of 40 CFR 51;
 - (ii) Section 60.13 and appendix B of 40 CFR 60;
 - (iii) Section 63.8 and any applicable performance specifications required pursuant to the applicable subpart of 40 CFR 63;
 - (iv) 40 CFR 75;
 - (v) Subpart H and appendix IX of 40 CFR 266; or
 - (vi) In the event that the monitoring system is not subject to any of the requirements listed above, comparable requirements and specifications established by the permitting authority.
- The owner or operator shall design the monitoring system subject to this paragraph (d) to:
 - (i) Allow for reporting of exceedances (or excursions if applicable to a COMS used to assure compliance with a particulate matter standard), consistent with any period for reporting of exceedances in an underlying requirement. If an underlying requirement does not contain a provision for establishing an averaging period for the reporting of exceedances or excursions, the criteria used to develop an averaging period specified in the data collection procedures required under paragraph (b) of this section shall apply; and

(ii) Provide an indicator range consistent with paragraph (a) of this section for a COMS used to assure compliance with a particulate matter standard. If an opacity standard applies to the pollutant-specific emissions unit, such limit may be used as the appropriate indicator range unless the opacity limit fails to meet the criteria in paragraph (a) of this section after considering the type of control device and other site-specific factors applicable to the pollutant-specific emissions unit.

§64.4 - Submittal Requirements

This section specifies submittal requirements for the owner or operator which ensure the CAM system will comply with the design criteria of §64.3.

§64.5 - Deadlines for Submittals

This section specifies required timing for submittals required under §64.4.

Large pollutant-specific emissions units (those with controlled emissions exceeding major source thresholds) are required to make the submittals as a part of the initial Title V permit application where the application has either not been filed or has not been deemed complete. Where the initial Title V permit has been issued without implementation of 40 CFR 64, the owner or operator must make the required submittals as a part of a subsequent application for any significant permit revision. If the required information is not submitted by either of these deadlines, it must be submitted as a part of the application for the Title V permit renewal.

For *other pollutant-specific emissions units*, the required submittal deadline is the application for Title V permit renewal.

§64.6 - Approval of monitoring

This section stipulates the following:

- A requirement that the permitting authority act to approve the proposed monitoring by confirming that the monitoring submitted complies with the requirements of §64.3
- An allowance for the permitting authority to condition the approval based on collecting additional data on the indicators to be monitored, including performance or compliance testing
- The minimum conditions that must be placed on the permit in the event that the proposed monitoring is approved by the permitting authority including a milestone schedule for completion of any

- conditional approval actions required by the owner or operator, such as installations, testing, or verification of operational status
- Actions required by the permitting authority in the event that the proposed monitoring is not approved

The CAM submittal requirements and stipulations for approval of such submittals pursuant to §64.4, §64.5, and §64.6 have been completed in conjunction with the application and review process for this issuance of the initial Title V permit.

§64.7 - Operation of Approved Monitoring

This section stipulates the following:

- Requirements that the owner or operator 1) commence the monitoring upon receipt of a Title V permit that includes such monitoring, 2) properly maintain the monitoring system, and 3) conduct all monitoring in a continuous mode with the exception of outage periods associated with monitor malfunction and repair and with quality assurance and control activities
- Actions required by the owner or operator in response to excursions or exceedances
- A requirement for the owner or operator to document any need for improved monitoring based upon either an identification of a failure of the monitoring system to identify an excursion or exceedance or upon the results of compliance or performance testing that identifies a need to modify the monitoring

§64.8 - Quality Improvement Plan (QIP) Requirements

This section stipulates that the Administrator or the permitting authority may require that the facility develop and implement a QIP in the event of a determination of a need for improved monitoring pursuant to §64.7. §64.8 also identifies the minimum elements required in the QIP, and requires that the facility implement the QIP as expeditiously as possible, with implementation not exceeding 180 days after the date that the need for implementation was identified unless the permitting authority is notified.

§64.9 - Reporting and Recordkeeping Requirements

This section stipulates the minimum reporting and recordkeeping requirements for facilities subject to 40 CFR 64.

§64.10 - Savings Provisions

This section states that the purpose of 40 CFR 64 is to require, as a part of the issuance of a Title V permit, improved or new monitoring at those emissions units where monitoring requirements do not exist or are inadequate to meet the requirements of 40 CFR 64. In addition, §64.10 states that nothing in 40 CFR 64 shall excuse an owner or operator from any other requirements of federal, state or local law or restrict or abrogate the authority of the Administrator or of the permitting authority.

a. N-1787-1-4: VEGETABLE MILLING AND GRANULATING OPERATION CONSISTING OF THE MATERIAL FEED SYSTEM, THE MILLING SYSTEM VENTED TO A DONALDSON CO DUST COLLECTOR, MODEL 4 DF-32, AND A GRANULATING SYSTEM

Material Feed System:

The material feed system has an emission limit and an add-on control device (cartridge filter) for PM10.

The post-control PE = 0.0042 lb/ton x 24 tons/day x 365 days/yr = 37 lb/yr.

Considering a cartridge filter control efficiency of 99%, the pre-control PE = 37 lb/yr / (1 - 0.99) = 3,700 lb/yr.

Since the pre-control PE is less than the PM10 major source threshold (140,000 lb/yr), CAM is not applicable to this unit.

Milling and Granulating Operations:

Each of these operations has an emission limit and an add-on control device (cyclone) for PM10.

The post-control PE = 0.042 lb/ton x 24 tons/day x 365 days/yr = 368 lb/yr.

Considering an average cyclone control efficiency of $60\%^1$, the precontrol PE = 368 lb/yr / (1 - 0.60) = 920 lb/yr.

Since the pre-control PE is less than the PM10 major source threshold (140,000 lb/yr), CAM is not applicable to any of these units.

¹ http://www.epa.gov/ttn/catc/dir1/fcyclon.pdf

b. N-1787-2-3: DEHYDRATED VEGETABLE BOXING EQUIPMENT

Since this equipment is not equipped with any add-on controls, it is not subject to CAM.

c. N-1787-4-8: 21.966 MMBTU/HR WICKES NATURAL GAS-FIRED BOILER WITH A INDUSTRIAL COMBUSTION/NATCOM MODEL PF NTD 252GX9S-8 ULTRA-LOW NOX BURNER AND FLUE GAS RECIRCULATION

This unit has an emission limit and an add-on control (FGR) for NO_X.

FGR Control Efficiency:

AP-42 Table 1.4-1 (7/98) lists the following emissions factors for small boilers < 100 MMBtu/hr:

	Emissions Factor (lb/10 ⁶ scf)
Uncontrolled	100
Controlled – low NOx burners	50
Controlled – Low NOx burners/Flue gas recirculation	32

Based on the above emission factors, the control efficiency for FGR = $100 \times (50 - 32)/50 = 36\%$

Post-control NOx PE = 0.011 lb/MMBtu x 21.966 MMBtu/hr x 8,760 hr/yr = 2,117 lb/yr

Pre-control NOx PE = (2,117 lb/yr) / (1 - 0.36) = 2,940 lb/yr.

Since the pre-control PE is less than the NOx major source threshold (20,000 lb/yr), CAM is not applicable.

- d. N-1787-6-5: ONE 68.5 MMBTU/HR NATIONAL DEHYDRATION DRYER, MODEL NO. 41499, SERIAL NUMBER AN3, SERVED BY A NATURAL GAS FIRED MAXON RG BURNER
- e. N-1787-7-5: ONE (1) 71.5 MMBTU/HR MIDLAND AND ROSS THREE STAGE DEHYDRATION DRYER WITH SIXTEEN (16) NATURAL GAS FIRED AMERICAN ZEPHYR BURNERS
- f. N-1787-8-6: NE (1) 38 MMBTU/HR NATURAL GAS FIRED PROCTOR AND SCHWARTZ DEHYDRATION DRYER (P & S 1), MODEL K23298

- g. N-1787-9-7: 22.0 MMBTU/HR NATURAL GAS-FIRED PROCTOR AND SCHWARTZ DEHYDRATION DRYER (P&S 2) CONSISTING OF ONE 5.0 MMBTU/HR ECLIPSE RM500 BURNER, FOUR 2.0 MMBTU/HR ECLIPSE RM200 BURNERS, TWO 2.0 MMBTU/HR ECLIPSE MARK IV 200 BURNERS, FOUR 1.0 MMBTU/HR ECLIPSE RM100 BURNERS, AND ONE 1.0 MMBTU/HR ECLIPSE MARK IV 100 BURNER
- h. N-1787-10-5: ONE 28 MMBTU/HR NATIONAL "KRAFT" DEHYDRATION DRYER, MODEL AN-3-46001, SERVED BY FOUR (4) MAXON OVENPAK BURNERS, MODEL 470M
- i. N-1787-11-3: 150 HP CUMMINS MODEL CB15 DIESEL-FIRED IC ENGINE POWERING A BACK-UP WATER PUMP FOR A FIRE SPRINKLER SYSTEM

Since these units are not equipped with any add-on controls, they are not subject to CAM.

j. N-1787-12-5: DRY PARSLEY PROCESSING OPERATION CONSISTING OF: PNEUMATIC CONVEYING SYSTEM; THE PARSLEY STEM/LEAF SEPARATOR SYSTEM; AND THE GRAVITY SEPARATION SYSTEM

Pneumatic Conveying System:

This unit has an emission limit and an add-on control device (dust collector) for PM10.

The post-control PE = 0.179 lb/ton x 42 tons/day x 365 days/yr = 2,744 lb/yr.

Considering a dust collector control efficiency of 99%, the pre-control PE = 2.744 lb/yr / (1 - 0.99) = 274,400 lb/yr.

Since the pre-control PE is greater than the PM10 major source threshold (140,000 lb/yr), CAM is applicable to this unit.

<u>Monitoring interval</u>: Since the post-control PE does not exceed the major source threshold, a once-daily monitoring interval is sufficient to determine compliance with CAM.

This emissions unit will implement the requirements of CAM by monitoring PM10 emissions using visible emissions evaluation as a surrogate, in conjunction with monitoring of the dust collector differential pressure to provide supplemental indication of PM10 emission control performance.

The monitoring design criteria of §64.3 are satisfied by proposed conditions 4, 5, 16 and 17.

The requirements of §64.7 (operation of approved monitoring) are satisfied by proposed conditions 16, 18 and 24.

The requirements of §64.8 (quality improvement plan) are satisfied by proposed condition 26.

The requirements of §64.9 (reporting and recordkeeping) are satisfied by proposed condition 25.

Parsley Stem/Leaf Separator System:

This unit has an emission limit and an add-on control device (cyclone) for PM10.

The post-control PE = 0.003 lb/ton x 42 tons/day x 365 days/yr = 46 lb/yr.

Considering an average cyclone control efficiency of $60\%^2$, the precontrol PE = 46 lb/yr / (1 - 0.60) = 115 lb/yr.

Since the pre-control PE is less than the PM10 major source threshold (140,000 lb/yr), CAM is not applicable.

Gravity Separation System:

This unit has an emission limit and an add-on control device (cyclone) for PM10.

The post-control PE = 0.024 lb/ton x 42 tons/day x 365 days/yr = 368 lb/yr.

Considering an average cyclone control efficiency of $77.5\%^3$, the precontrol PE = 368 lb/yr / (1 - 0.775) = 1,636 lb/yr.

Since the pre-control PE is less than the PM10 major source threshold (140,000 lb/yr), CAM is not applicable.

k. N-1787-13-3: 63.0 MMBTU/HR CLEAVER BROOKS, MODEL CBL-700-1500, NATURAL GAS-FIRED BOILER WITH AN INDUSTRIAL

² http://www.epa.gov/ttn/catc/dir1/fcyclon.pdf

³ http://www.epa.gov/ttn/catc/dir1/fcyclon.pdf (for high efficiency cyclones)

COMBUSTION, MODEL NTS2-630, ULTRA LOW NOX BURNER AND A FLUE GAS RECIRCULATION SYSTEM

This unit has an emission limit and an add-on control (FGR) for NO_X.

FGR Control Efficiency:

AP-42 Table 1.4-1 (7/98) lists the following emissions factors for small boilers < 100 MMBtu/hr:

	Emissions Factor (lb/10 ⁶ scf)
Uncontrolled	100
Controlled – low NOx burners	50
Controlled – Low NOx burners/Flue gas recirculation	32

Based on the above emission factors, the control efficiency for FGR = $100 \times (50 - 32)/50 = 36\%$

Post-control NOx PE = 0.011 lb/MMBtu x 63.0 MMBtu/hr x 8,760 hr/yr = 6,071 lb/yr

Pre-control NOx PE = (6,071 lb/yr) / (1 - 0.36) = 9,486 lb/yr.

Since the pre-control PE is less than the NOx major source threshold (20,000 lb/yr), CAM is not applicable.

- I. N-1787-14-3: VEGETABLE BRANDING AND ROASTING OPERATION CONSISTING OF A CONVEYORIZED BRANDING/ROASTING CHAMBER SERVED BY ONE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL RB-48-1, NATURAL GAS FIRED RIBBON BURNER AND FIVE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL SEAR-3F-2, NATURAL GAS FIRED RIBBON BURNERS
- m. N-1787-15-2: CM2 VEGETABLE BRANDING AND ROASTING OPERATION CONSISTING OF Α CONVEYORIZED BRANDING/ROASTING CHAMBER SERVED BY ONE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL RB-48-1, NATURAL GAS FIRED RIBBON BURNER AND FIVE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL SEAR-3F-2, NATURAL GAS FIRED RIBBON **BURNERS**

Since these units are not equipped with any add-on controls, they are not subject to CAM.

IX. PERMIT SHIELD

A permit shield legally protects a facility from enforcement of the shielded regulations when a source is in compliance with the terms and conditions of the Title V permit. Compliance with the terms and conditions of the Operating Permit is considered compliance with all applicable requirements upon which those conditions are based, including those that have been subsumed.

A. Requirements Addressed by Model General Permit Templates

By using the model general permit template listed in Section IV of this evaluation, the applicant has requested that a permit shield be issued for requirements addressed in the template. The basis for each permit shield is discussed in the Permit Shield section of each template.

B. Requirements not Addressed by Model General Permit Templates

The applicant is not requesting any new permit shields within this Title V renewal project. In addition, the applicant is not requesting any changes to the existing permit shields already included in their Title V operating permit. Therefore, all of the existing permit shields will be maintained on the revised permit for this renewal project.

X. PERMIT CONDITIONS

See Attachment A - Draft Renewed Title V Operating Permit.

XI. ATTACHMENTS

- A. Draft Renewed Title V Operating Permit
- B. Previous Title V Operating Permit
- C. Detailed Facility Report
- D. District Rule 4702 Stringency Analysis

ATTACHMENT A

Draft Renewed Title V Operating Permit

San Joaquin Valley Air Pollution Control District

FACILITY: N-1787-0-3

EXPIRATION

FACILITY-WIDE REQUIREMENTS

- 1. {4362} The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- {4363} The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- {4364} The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- {4365} Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
- {4366} The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.9.1 and 9.13.1] Federally Enforceable Through Title V Permit
- {4367} A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- 7. {4368} Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
- {4369} The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- {4370} The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoning instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 3529, 9.4.2] Federally Enforceable Through Title V Permit

 FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

 These terms and conditions are part of the Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Permit Units may constitute modification of those Permit Units

Facility Name: OLAM

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408

- 10. {4371} The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
- 11. {4372} Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 12. {4373} If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 13. {4374} It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.21 Federally Enforceable Through Title V Permit
- 14. {4375} The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 15. {4376} The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 16. {4377} The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 17. {4378} The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
- 18. {4379} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 19. {4380} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 20. {4381} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
- 21. {4382} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit

WHOE REQUIREMENTS CONTINUE ON NEXT PAGE conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408

- 22. {4383} No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
- 23. {4384} No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 24. {4385} All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 25. {4386} The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
- 26. {4387} With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 27. {4388} If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 28. {4389} If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
- 29. {4390} Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit
- 30. {4391} Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit
- 31. {4392} An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit
- 32. {4393} Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit
- 33. {4394} Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8061 and Rule 8011] Federally Enforceable Through Title V Permit

FACILITY WIDE REQUIREMENTS CONTINUE ON NEXT PAGE terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408 N-1767-0-3 : Aug 11 2014 1:25PM - AIYABEN

- 34. {4395} Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rule 8071 and Rule 8011] Federally Enforceable Through Title V Permit
- 35. {4396} Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit
- 36. {4397} The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 37. {4398} The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
- 38. {4399} When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
- 39. {4400} Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), Rule 111 (Kern, Tulare, Kings), and Rule 202 (Fresno, Kern, Tulare, Kings, Madera, Stanislaus, Merced, San Joaquin). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 40. {4401} Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601 (12/17/09); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 42. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin September 1 of every year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM
Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9498

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1787-1-4

EQUIPMENT DESCRIPTION:

VEGETABLE MILLING AND GRANULATING OPERATION CONSISTING OF THE MATERIAL FEED BYSTEM. THE MILLING SYSTEM VENTED TO A DONALDSON CO DUST COLLECTOR, MODEL 4 DF-32, AND A GRANULATING **SYSTEM**

PERMIT UNIT REQUIREMENTS

- The whole material feed system serving the milling and granulating operation consists of a material feed hopper, a feed cyclone, and a Sutorbilt pneumatic conveying blower with a cartridge filter system. [District NSR Rule] Federally Enforceable Through Title V Permit
- The milling system consists of a feed auger served by the feed cyclone, a Bauermeister model UT32 hammermill, a Fisher Klosterman model XO340-8.5 powder cyclone, a Mucon model 300 F sifter serving a packout auger with a dust hood. [District NSR Rule] Federally Enforceable Through Title V Permit
- The granulating system consists of: a Urschel granulator served by the feed cyclone; a Sweco sifter serving the overs tote, the fines tote, and the packout auger and packaging station with a dust hood. [District NSR Rule] Federally Enforceable Through Title V Permit
- Particulate matter emissions from any single source operation shall be no more than 0.1 gr/dscf and visible emissions from any single emission point shall be less than 20% opacity. [District Rules 4101 and 4201] Federally Enforceable Through Title V Permit
- The Torit/Donaldson filter shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District NSR Rule] Federally Enforceable Through Title V Permit
- Material removed from dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- There shall be no visible emissions from the dust collectors. [District NSR Rule] Federally Enforceable Through Title 8. **V** Permit
- The amount of material received and processed shall not exceed 24 tons in any one day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. The PM10 emissions concentration from the whole material feed cyclone system shall not exceed 0.0042 lbs per ton of material throughput. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. The PM10 emissions concentration from the milling and granulating operations shall not exceed 0.042 lbs per ton of material throughput. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. A daily log shall be kept on the premises showing the amount of material received and processed. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. All records shall be retained for a minimum of five years, and shall be made available for District inspection upon request. [District Rule 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT RECIVIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408

- 14. The Torit/Donaldson dust collector's pressure drop shall be observed and recorded monthly during operation of this unit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 15. Visible emissions shall be inspected annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 16. Dust collection system shall be completely inspected annually while in operation for evidence of particulate matter leaks and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 17. Dust collector filters shall be thoroughly inspected annually for tears, scuffs, abrasions, holes, or any evidence of particulate matter leaks and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 18. Records of dust collector maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 19. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 (amended 12/17/1992) using the equation E=3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E=17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM
Location: 705 E WHITMORE AVE, MODESTO, CA 95358 9408

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1787-2-3

EQUIPMENT DESCRIPTION:

DEHYDRATED VEGETABLE BOXING EQUIPMENT



PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 (amended 12/17/1992) using the equation E=3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E=17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202] Federally Enforceable Through Title V Permit
- 2. A daily log showing the amount of material processed shall be maintained. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rule 2520, 9.3.2, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM
Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408
N-1787-2-3: Aug 11 2014 1:25PM - AIYABEN

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1787-4-8

EQUIPMENT DESCRIPTION:

21.966 MMBTU/HR WICKES NATURAL GAS-FIRED BOILER WITH A INDUSTRIAL COMBUSTION WATCOM MODEL PF NTD 252GX9S-8 ULTRA-LOW NOX BURNER AND FLUE GAS RECIRCULATION

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally 1. Enforceable Through Title V Permit
- The unit shall only be fired on PUC-regulated natural gas. [District Rules 2201 and 4320] Federally Enforceable 2. Through Title V Permit
- Except during start-up and shutdown, emissions from the natural gas-fired unit shall not exceed any of the following 3. limits: 9 ppmvd NOx @ 3% O2 or 0.011 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 100 ppmvd CO @ 3% O2 or 0.074 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4305, and 4306, 5.1.1] Federally Enforceable Through Title V Permit
- During start-up and shutdown, emissions from the natural gas-fired unit shall not exceed any of the following limits: 50 ppmvd NOx @ 3% O2 or 0.061 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 400 ppmvd CO @ 3% O2 or 0.296 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- The duration of each start-up shall not exceed two hours. Start-up is defined as the period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. [District Rules 4305, 5.5.6.1 and 4306, 5.3.1] Federally Enforceable Through Title V Permit
- The duration of each shutdown shall not exceed one hour. Shutdown is defined as the period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rules 4305, 5.5.6.1 and 4306, 5.3.11 Federally Enforceable Through Title V Permit
- Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320] Federally Enforceable Through Title V Permit
- The emission control system shall be in operation and emissions shall be minimized insofar as technologically feasible during start-up or shutdown. [District Rules 4305, 5.5.6.2 and 4306, 5.3.2] Federally Enforceable Through Title V Permit

PERMIT UNITY REGINISE

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408 N-1787-4-8: Aug 25 2014 11.09AM - AIYABEU

Facility Name: OLAM

- All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306, 5.4.4] Federally Enforceable Through Title V Permit
- 10. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306, 5.4.2] Federally Enforceable Through Title V Permit
- 11. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than I hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following I hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305 and 4306, 5.4.2] Federally Enforceable Through Title V Permit
- 12. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306, 5.4.2] Federally Enforceable Through Title V Permit
- 13. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 14. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305 and 4306, 6.3] Federally Enforceable Through Title V Permit
- 15. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 16. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305 and 4306, 6.2] Federally Enforceable Through Title V Permit
- 17. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305 and 4306, 6.2] Federally Enforceable Through Title V Permit
- 18. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305 and 4306, 6.2] Federally Enforceable Through Title V Permit
- 19. The source test plan shall identify which basis (ppmy or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305 and 4306, 5.5.1] Federally Enforceable Through Title V Permit

PERMITURIT REDUREMENTS CONTINUE ON NEXT PAGE conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408 N-1787-4-8: Aug 25 2014 11:09AM -- AIYABEU

- 20. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305 and 4306, 5.5.2] Federally Enforceable Through Title V Permit
- 21. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305 and 4306, 5.5.5] Federally Enforceable Through Title V Permit
- 22. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rule 4201, 4301, 4305, and 4351. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 23. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rule 1081, and County Rules 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), and 110 (Madera). [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 24. The requirements of 40 CFR 72.6(b) are not applicable because this is not an affected unit under the acid rain provisions. The requirements of 40 CFR 60.40c do not apply to this source because it is not used to produce electricity for sale. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 25. On and after July 1, 2010, the permittee shall submit an analysis showing the fuel's sulfur content at least once every year. Valid purchase contracts, supplier certifications, tariff sheets, or transportation contacts may be used to satisfy this requirement, provided they establish the fuel parameters mentioned above. [District Rule 4320] Federally Enforceable Through Title V Permit
- 26. Operator shall maintain copies of natural gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 27. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, and 4306, 6.1] Federally Enforceable Through Title V
- 28. Permittee shall maintain records of duration of each start-up and shutdown. [District Rule 4603, 6.1.4] Federally Enforceable Through Title V Permit

These terms and condition the Facility-wide Permit to Operate.

Facility Name: OLAM

ation: 705 E WHITMORE AVE, MODESTO, CA 95358 9408

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1787-6-5

EQUIPMENT DESCRIPTION:

ONE 68.5 MMBTU/HR NATIONAL DEHYDRATION DRYER, MODEL NO. 41499, SERIAL NUMBER ANS, SERVED BY A NATURAL GAS FIRED MAXON RG BURNER

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally 1. Enforceable Through Title V Permit
- The unit shall only be fired on PUC regulated natural gas. [District Rules 2201 and 2520, 9.1] Federally Enforceable 2. Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 480] and Stanislaus County Rule 407] Federally Enforceable Through Title V
- Visible emissions shall be observed once per calendar quarter during operation. Any indication of potential visible emissions in excess of the limits of Rule 4101 shall be corrected within 24 hours. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit ·
- A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC regulated natural gas. 7. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- Daily throughput records shall be maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V **Permit**
- 10. Operator shall maintain copies of all gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Records of inspections and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 12. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 43\(\hat{1} \) Pederally Enforceable Through Title V Permit

These terms and conditions are paid of the Facility-wide Permit to Operate.

705 E WHITMORE AVE, MODESTO, CA 95358-9408

Facility Name: OLAM

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1787-7-5

EXPIRATION DAILE 97/31/2014

EQUIPMENT DESCRIPTION:

ONE (1) 71.5 MMBTU/HR MIDLAND AND ROSS THREE STAGE DEHYDRATION DRYER WITH SIXTEEN (16) NATURAL GAS FIRED AMERICAN ZEPHYR BURNERS.

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. The unit shall only be fired on PUC regulated natural gas. [District Rules 2201 and 2520, 9.1] Federally Enforceable Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15
 consecutive minutes. [District Rule 4801 and Stanislaus County Rule 407] Federally Enforceable Through Title V
 Permit
- 4. Visible emissions shall be observed once per calendar quarter during operation. Any indication of potential visible emissions in excess of the limits of Rule 4101 shall be corrected within 24 hours. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 5. The dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 6. A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- 7. Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC regulated natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit
- 8. Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- Daily throughput records shall be maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V
 Permit
- Operator shall maintain copies of all gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Records of inspections and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 12. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Pederally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408

PERMIT UNIT: N-1787-8-6

EQUIPMENT DESCRIPTION:

ONE (1) 38 MMBTU/HR NATURAL GAS FIRED PROCTOR AND SCHWARTZ DEHYDRATION DRX **MODEL K23298**

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally 1. Enforceable Through Title V Permit
- The unit shall only be fired on PUC regulated natural gas. [District Rules 2201 and 2520, 9.1] Federally Enforceable 2. Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Stanislaus County Rule 407] Federally Enforceable Through Title V
- Visible emissions shall be observed once per calendar quarter during operation. Any indication of potential visible emissions in excess of the limits of Rule 4101 shall be corrected within 24 hours. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V **Permit**
- A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC regulated natural gas. 7. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- Daily throughput records shall be maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V **Permit**
- 10. Operator shall maintain copies of all gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Records of inspections and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 12. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Pederally Enforceable Through Title V Permit

These terms and conditions are path of he Facility-wide Permit to Operate.

705 E WHITMORE AVE, MODESTO, CA 95358-9408

Facility Name: OLAM Location:

PERMIT UNIT: N-1787-9-7

EQUIPMENT DESCRIPTION:

22.0 MMBTU/HR NATURAL GAS-FIRED PROCTOR AND SCHWARTZ DEHYDRATION DRYER (P&S'2) CONSISTING OF ONE 5.0 MMBTU/HR ECLIPSE RM500 BURNER, FOUR 2.0 MMBTU/HR ECLIPSE RM200 BURNERS, TWO 2.0 MMBTU/HR ECLIPSE MARK IV 200 BURNERS, FOUR 1.0 MMBTU/HR ECLIPSE RM100 BURNERS, AND ONE 1.0 MMBTU/HR ECLIPSE MARK IV 100 BURNER.

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- The unit shall only be fired on PUC regulated natural gas. [District Rules 2201 and 2520, 9.1] Federally Enforceable Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Stanislaus County Rule 407] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E=3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E=17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202] Federally Enforceable Through Title V Permit
- Visible emissions shall be observed once per calendar quarter during operation. Any indication of potential visible emissions in excess of the limits of Rule 4101 shall be corrected within 24 hours. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V
- A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC regulated natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 10. Daily throughput records shall be maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V
- 11. Operator shall maintain copies of all gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS are part of the Facility-wide Permit to Operate. These terms and condition

Facility Name: OLAM

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- 12. Records of inspections and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 13. The permittee shall maintain operational records indicating each day the dehydrator is operated. [District Rule 4309] Federally Enforceable Through Title V Permit
- 14. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

Location: 705 E WHITMORE AVE, MODESTO, CA 95358 9 408 N-1787-9-7: Aug 11 2014 1:25PM - AIYABEU

PERMIT UNIT: N-1787-10-5

EXPIRATION DAILE 07/3/1/2014

EQUIPMENT DESCRIPTION:

ONE 28 MMBTU/HR NATIONAL "KRAFT" DEHYDRATION DRYER, MODEL AN-3-46001, SERVED BY FOUR (4) MAXON OVENPAK BURNERS, MODEL 470M

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. The unit shall only be fired on PUC regulated natural gas. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15
 consecutive minutes. [District Rule 4801 and Stanislaus County Rule 407] Federally Enforceable Through Title V
 Permit
- 4. Daily emissions from the natural gas-fired unit shall not exceed any of the following limits: 94.1 lb-NOx/day, 0.4 lb-SOx/day, 3.0 lb-PM10/day, 23.5 lb-CO/day, or 4.9 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Visible emissions shall be observed once per calendar quarter during operation. Any indication of potential visible emissions in excess of the limits of Rule 4101 shall be corrected within 24 hours. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 7. A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- 8. Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC regulated natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit
- 9. Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- Daily throughput records shall be maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V
 Permit
- 11. Operator shall maintain copies of all gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408

- 12. Records of inspections and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 13. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

PERMIT UNIT: N-1787-11-3

EQUIPMENT DESCRIPTION:

150 HP CUMMINS MODEL CB15 DIESEL-FIRED IC ENGINE POWERING A BACK-UP WATER\P\ SPRINKLER SYSTEM

PERMIT UNIT REQUIREMENTS

- {2414} Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201, 3.1] 1. Federally Enforceable Through Title V Permit
- 2. {2417} Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [County Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus)] Federally Enforceable Through Title V Permit
- {2421} Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- The engine shall be operated only for fire fighting services. [District Rule 4701] Federally Enforceable Through Title V Permit
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702, 17 CCR 93115, and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rule 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 7. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702 and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit
- An emergency situation is an unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rule 4702] Federally Enforceable Through Title V Permit
- 10. This engine shall not be used to produce power for the electrical distribution system, as part of a voluntary utility demand reduction program, or for an interruptible power contract. [District Rule 4702] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

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- 11. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702 and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 12. The permittee must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 13. The engine's oil and filter shall be changed every 500 hours of operation or every 12 months, whichever comes first. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 14. The engine's air filter shall be inspected every 1,000 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 15. The engine's hoses and belts shall be inspected every 500 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 16. The permittee has the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d of Subpart ZZZZ. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 17. The permittee must maintain records of all required maintenance performed on the air pollution control and monitoring equipment, [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 18. The permittee shall maintain monthly records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment. The permittee shall also maintain monthly records of action taken during periods of malfunction to minimize emissions, including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 19. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702] Federally Enforceable Through Title V Permit
- 20. The permittee shall maintain monthly records of the type of fuel purchased. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 21. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702, 17 CCR 93115 and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit

These terms and conditions of the Facility-wide Permit to Operate.

Facility Name: OLAM

Location: 705 E WHITMORE AVE, MODESTO, CA 95358 9408

PERMIT UNIT: N-1787-12-5

EQUIPMENT DESCRIPTION:

DRY PARSLEY PROCESSING OPERATION CONSISTING OF: PNEUMATIC CONVEYING SYSTEM STEM/LEAF SEPARATOR SYSTEM: AND THE GRAVITY SEPARATION SYSTEM

PERMIT UNIT REQUIREMENTS

- The pneumatic conveying system consists of 2 brush reels, an aspirator, parsley hopper and associated pneumatic 1. conveying equipment. This system is vented to a MAC model 36FRB7 dust collector. [District Rule 2201] Federally Enforceable Through Title V Permit
- The parsley stem/leaf separator system consists of 6 Accordant rotary separators and 8 conveyor transfer points with dust collection hoods vented to a Torit 32-60 cyclone. [District Rule 2201] Federally Enforceable Through Title V Permit
- The gravity separation system consists of six Oliver destoners each with a dust collection hood, 2 feed shakers, associated conveyor transfer pickup hoods vented to a 60" high efficiency cyclone. [District Rule 2201] Federally Enforceable Through Title V Permit
- The MAC dust collector shall be equipped with a pressure differential gauge to indicate the pressure drop across the filters. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- The MAC dust collector shall operate at all times with a minimum differential pressure of 1 inch water column and a maximum differential pressure of 5 inches water column. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- A spare bag shall be kept at the premises for the MAC dust collector. [District Rule 2201] Federally Enforceable Through Title V Permit
- Material removed from the dust collectors shall be disposed of in a manner preventing entrainment into the 7. atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- The cleaning frequency and duration of each dust collector shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 10. Visible emissions from the exhaust of the Mac dust collector serving the pneumatic conveying system shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rule 4101] Federally Enforceable Through Title V Permit
- 11. The quantity of material processed shall not exceed 42 tons during any one day, [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The PM10 emissions shall not exceed 0.179 pounds per ton of material processed from the pneumatic conveying system served by the MAC dust collector. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The PM10 emissions shall not exceed 0.003 pounds per ton dispaterial processed from the parsley stem/leaf separation system served by Torit cyclone. [District Rule 2201] Faderally Enforceable Through Title V Permit PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408 N-1787-12-5: Aug 18 2014 2:20PM - AIYABEU

Facility Name: OLAM

- 14. The PM10 emissions shall not exceed 0.024 pounds per ton of material processed from the gravity table and dust hoods system served by the 42" high efficiency cyclone. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. A daily log shall be maintained on the premises indicating the amount of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. During each day that the pneumatic conveying system is operated, the permittee shall observe and record the MAC dust collector's pressure drop at least once during operation and compare the reading to the acceptable range. Upon detecting any excursion from the acceptable pressure drop range, the permittee shall investigate the excursion and take corrective action to minimize excessive emissions and prevent recurrence of the excursion as expeditiously as practicable. [District Rule 2520, 9.3.2 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 17. During each day that the pneumatic conveying system is operated, visible emissions from the MAC dust collector shall be evaluated using EPA Method 22 for a period of at least 6 minutes at least once during operation. Records of visible emissions evaluations shall be maintained. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 18. If visible emissions from the MAC dust collector are observed, the permittee shall investigate the cause of visible emissions and take corrective action to minimize emissions and prevent recurrence of emissions as expeditiously as practicable. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 19. The dust collection system shall be completely inspected annually while in operation for evidence of particulate matter leaks and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 20. The dust collector filters shall be thoroughly inspected annually for tears, scuffs, abrasions, holes, or any evidence of particulate matter leaks and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 21. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 (amended 12/17/1992) using the equation E=3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E=17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202] Federally Enforceable Through Title V Permit
- 22. Records of dust collector maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 23. All records shall be retained for a minimum of five years, and shall be made available for District inspection upon request. [District Rule 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 24. For the pneumatic conveying system, the permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 25. For the pneumatic conveying system, the permittee shall comply with the recordkeeping and reporting requirements of 40 CFR part 64.9. [40 CFR Part 64] Federally Enforceable Through Title V Permit
- 26. For the pneumatic conveying system, if the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit

These terms and condition of the Facility-wide Permit to Operate.

Facility Name: OLAM

705 E WHITMORE AVE, MODESTO, CA 95358/9408 Location:

PERMIT UNIT: N-1787-13-3

EXPIRATION DAILE 07/31/2014

EQUIPMENT DESCRIPTION:

63.0 MMBTU/HR CLEAVER BROOKS, MODEL CBL-700-1500, NATURAL GAS-FIRED BOILER\WITHAN INDUSTRIAL COMBUSTION, MODEL NTS2-630, ULTRA LOW NOX BURNER AND A FLUE GAS RECIRCULATION SYSTEM

PERMIT UNIT REQUIREMENTS

- 1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. {450} Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rule 4201 and District Rule 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 3. The unit shall only be fired on PUC-regulated natural gas. [District Rules 2201 and 4320] Federally Enforceable Through Title V Permit
- 4. Emissions from this natural gas-fired boiler shall not exceed 9 ppmvd NOx @ 3% O2 or 0.011 lb-NOx/MMBtu. [District NSR Rule, 4305 and 4306] Federally Enforceable Through Title V Permit
- 5. Emissions from this natural gas-fired boiler shall not exceed 47 ppmvd CO @ 3% O2 or 0.035 lb-CO/MMBtu. This performance based limit is to enforce the CO emission reductions granted by certificate N-22-3. [District NSR Rule, 2301, 4305 and 4306] Federally Enforceable Through Title V Permit
- 6. Emissions from this natural gas-fired boiler shall not exceed 0.004 lb-VOC/MMBtu. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. Emissions from this natural gas-fired boiler shall not exceed 0.006 lb-PM10/MMBtu. This performance based limit is to enforce the PM10 emission reductions granted by certificate N-57-4. [District NSR Rule and 2301] Federally Enforceable Through Title V Permit
- 8. Emissions from this natural gas-fired boiler shall not exceed 0.0007 lb-SOx/MMBtu. This performance based limit is to enforce the SOX emission reductions granted by certificate N-57-5. [District NSR Rule and 2301] Federally Enforceable Through Title V Permit
- 9. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320] Federally Enforceable Through Title V Permit
- 10. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part-of the Facility-wide Permit to Operate

Facility Name: OLAM
Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408
N-1787-13-3: Aug 25 2014 11:09AM – AIYABEIJ

- 11. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 12. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 13. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 14. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 15. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 16. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 17. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 18. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 19. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 20. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 21. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 22. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

PERMITURE REDUREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

- 23. On and after July 1, 2010, the permittee shall submit an analysis showing the fuel's sulfur content at least once every year. Valid purchase contracts, supplier certifications, tariff sheets, or transportation contacts may be used to satisfy this requirement, provided they establish the fuel parameters mentioned above. [District Rule 4320] Federally Enforceable Through Title V Permit
- 24. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, and 4306] Federally Enforceable Through Title V Permit
- 25. Nitrogen oxide emissions shall not exceed 140 lb/hr, calculated as nitrogen dioxide (NO2). [District Rule 4301] Federally Enforceable Through Title V Permit
- 26. Emissions of sulfur compounds from this unit shall not exceed 200 lb per hour, calculated as SO2. To demonstrate compliance with this requirement the operator shall fire the unit only on PUC-regulated natural gas. [District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
- 27. The concentration of sulfur compounds in the exhaust from this unit shall not exceed 0.2% by volume as measured on a dry basis over a 15 minute period. To demonstrate compliance with this requirement the operator shall fire the unit only on PUC-regulated natural gas. [Stanislaus County Rule 407] Federally Enforceable Through Title V Permit
- 28. A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of fuel combusted in the unit shall be installed, utilized and maintained. [40 CFR 60.48 (c)(g)] Federally Enforceable Through Title V Permit
- 29. The permittee shall keep daily records of the amount of natural gas combusted for a period of five years, and shall make records available for inspection upon request. [District Rule 2520, 9.4.2, and 40 CFR 60.48 (c)(g)] Federally Enforceable Through Title V Permit

These terms and conditions and part of the Facility-wide Permit to Operate.

Facility Name: OLAM Cocation: OLAM 705 E WHITMORE AVE, MODESTO, CA 95358 9468

PERMIT UNIT: N-1787-14-3

EQUIPMENT DESCRIPTION:

VEGETABLE BRANDING AND ROASTING OPERATION CONSISTING OF A CONVEYORIZED\BB/A\DING/ROASTING CHAMBER SERVED BY ONE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL RB-48-1, NATURAL GAS FIRED RIBBON BURNER AND FIVE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL SEAR-3F-2, NATURAL GAS FIRED **RIBBON BURNERS**

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally 1. Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize 2. emissions of air contaminates into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 3. The vegetable brander/roaster shall be operated on natural gas only. [District NSR Rule] Federally Enforceable Through Title V Permit
- A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of natural gas combusted in the 4. unit shall be installed, utilized and maintained. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. The NOx emissions concentration from the vegetable brander/roaster shall not exceed 30 ppmvd @ 3% O2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 6. The CO emissions concentration from the vegetable brander/roaster shall not exceed 20 ppmvd @ 3% O2. [District NSR Rulel Federally Enforceable Through Title V Permit
- 7. The PM10 emissions from the vegetable brander/roaster shall not exceed 0.0076 pounds per MMBtu of heat input. [District NSR Rule] Federally Enforceable Through Title V Permit
- The VOC emissions from the vegetable brander/roaster shall not exceed 0.0055 pounds per MMBtu of heat input. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. The SOx emissions from the vegetable brander/roaster shall not exceed 0.00285 pounds per MMBtu of heat input. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Annual heat input shall not exceed 30,240 MMBtu/year or 30,240,000 cubic feet/year. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. The permittee shall maintain a record of the cumulative annual heat input (in MMBtu or cubic feet of natural gas) from this permit unit. The cumulative total heat input shall be updated monthly. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions chity-wide Permit to Operate.

705 E WHITMORE AVE, MODESTO, CA 95358-9408

PERMIT UNIT: N-1787-15-2

EQUIPMENT DESCRIPTION:

CM2 VEGETABLE BRANDING AND ROASTING OPERATION CONSISTING OF A CONVEYOR ZE BRANDING/ROASTING CHAMBER SERVED BY ONE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL RB-48-1, NATURAL GAS FIRED RIBBON BURNER AND FIVE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL SEAR-3F-2, NATURAL GAS FIRED RIBBON BURNERS

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally 1. Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminates into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- The vegetable brander/roaster shall be operated on natural gas only. [District Rule 2201] Federally Enforceable Through Title V Permit
- A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of natural gas combusted in the unit shall be installed, utilized and maintained, [District Rules 2201] Federally Enforceable Through Title V Permit
- The NOx emissions from the vegetable brander/roaster shall not exceed 30 ppmvd @ 3% O2 or 0.0364 pounds per MMBtu of heat input. [District Rule 2201] Federally Enforceable Through Title V Permit
- The CO emissions from the vegetable brander/roaster shall not exceed 20 ppmvd @ 3% O2 or 0.0148 pounds per MMBtu of heat input. [District Rule 2201] Federally Enforceable Through Title V Permit
- The PM10 emissions from the vegetable brander/roaster shall not exceed 0.0076 pounds per MMBtu of heat input. 7. [District Rule 2201] Federally Enforceable Through Title V Permit
- The VOC emissions from the vegetable brander/roaster shall not exceed 0.0055 pounds per MMBtu of heat input. [District Rule 2201] Federally Enforceable Through Title V Permit
- The SOx emissions from the vegetable brander/roaster shall not exceed 0.00285 pounds per MMBtu of heat input. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Annual heat input shall not exceed 29,860 MMBtu/year or 29,860,000 cubic feet/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The permittee shall maintain a record of the cumulative annual heat input (in MMBtu or cubic feet of natural gas) from this permit unit (N-1787-15). The cumulative total heat input shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions Facility-wide Permit to Operate.

Facility Name: OLAM 705 E WHITMORE AVE, MODESTO, CA 95358-9408 Location: 705 E WHITMO N-1787-15-2: Aug 11 2014 1:25PM - AIYABEIJ

ATTACHMENT B

Previous Title V Operating Permit





Permit to Operate

FACILITY: N-1787 EXPIRATION DATE: 07/31/2014

LEGAL OWNER OR OPERATOR: OLAM

MAILING ADDRESS: 705 E WHITMORE AVE

MODESTO, CA 95358-9408

FACILITY LOCATION: 705 E WHITMORE AVE

MODESTO, CA 95358-9408

FACILITY DESCRIPTION: VEGETABLE PROCESSING AND DEHYDRATING

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Seyed Sadredin

Arnaud Marjollet
Director of Permit Services

EXPIRATION DATE: 07/31/2014 FACILITY: N-1787-0-2

FACILITY-WIDE REQUIREMENTS

- 1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (3/21/02). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
- The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.12.1] Federally Enforceable Through Title V Permit
- A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by 7. the District. [District Rule 2040] Federally Enforceable Through Title V Permit
- The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: OLAM

Location: 705 E WHITMORE AVE, MOOESTO, CA 95358-9408

- 10. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
- 11. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 12. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 13. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
- 14. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 15. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 16. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 17. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
- 18. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
- 21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
- 22. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (12/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

- 23. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in the Table of Standards of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 24. All VOC-containing materials for architectural coatings subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 25. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
- 26. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 27. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 28. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR 82, Subpart B. [40 CFR 82, Subpart B] Federally Enforceable Through Title V Permit
- 29. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/04) or Rule 8011 (8/19/04). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit
- 30. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/04) or Rule 8011 (8/19/04). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit
- 31. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011 (8/19/04). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit
- 32. Whenever open areas are disturbed or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/04) or Rule 8011 (8/19/04), [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit
- 33. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/04) or Rule 8011 (8/19/04). [District Rule 8061 and Rule 8011] Federally Enforceable Through Title V Permit
- 34. Any unpaved vehicle/equipment area that anticipates more than 75 vehicle trips per day shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 100 vehicle trips per day shall comply with the requirements of Section 5.1.2 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/04) or Rule 8011 (8/19/04). [District Rule 8071 and Rule 8011] Federally Enforceable Through Title V Permit
- 35. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation), [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

- 36. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 37. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
- 38. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
- 39. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), and Rule 111 (Kern, Tulare, Kings). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V **Permit**
- 40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601, sections 5.1, 5.2, and 5.3; (12/17/09); 8021 (8/19/04); 8031 (8/19/04); 8041 (8/19/04); 8051 (8/19/04); 8061 (8/19/04); and 8071 (9/16/04). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin September 1 of every year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit
- 42. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408 N-1787-9-2; Aug 11 2014 1;26PM - ALYABEIJ

PERMIT UNIT: N-1787-1-3

EXPIRATION DATE: 07/31/2014

EQUIPMENT DESCRIPTION:

VEGETABLE MILLING AND GRANULATING OPERATION CONSISTING OF THE MATERIAL FEED SYSTEM. THE MILLING SYSTEM VENTED TO A DONALDSON CO DUST COLLECTOR, MODEL 4 DF-32, AND A GRANULATING SYSTEM

PERMIT UNIT REQUIREMENTS

- The whole material feed system serving the milling and granulating operation consists of a material feed hopper, a feed cyclone, and a Sutorbilt pneumatic conveying blower with a cartridge filter system. [District NSR Rule] Federally Enforceable Through Title V Permit
- The milling system consists of a feed auger served by the feed cyclone, a Bauermeister model UT32 hammermill, a Fisher Klosterman model XQ340-8.5 powder cyclone, a Mucon model 300 F sifter serving a packout auger with a dust hood. [District NSR Rule] Federally Enforceable Through Title V Permit
- The granulating system consists of: a Urschel granulator served by the feed cyclone; a Sweco sifter serving the overs tote, the fines tote, and the packout auger and packaging station with a dust hood. [District NSR Rule] Federally Enforceable Through Title V Permit
- Particulate matter emissions from any single source operation shall be no more than 0.1 gr/dscf and visible emissions from any single emission point shall be less than 20% opacity. [District Rules 4101 and 4201] Federally Enforceable Through Title V Permit
- The Torit/Donaldson filter shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District NSR Rule] Federally Enforceable Through Title V Permit
- Material removed from dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- 8. There shall be no visible emissions from the dust collectors. [District NSR Rule] Federally Enforceable Through Title V Permit
- The amount of material received and processed shall not exceed 24 tons in any one day. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. The PM10 emissions concentration from the whole material feed cyclone system shall not exceed 0.0042 lbs per ton of material throughput. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. The PM10 emissions concentration from the milling and granulating operations shall not exceed 0.042 lbs per ton of material throughput. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. A daily log shall be kept on the premises showing the amount of material received and processed. [District NSR Rule] Federally Enforceable Through Title V Permit
- 13. All records shall be retained for a minimum of five years, and shall be made available for District inspection upon request. [District Rule 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408 N-1787-1-3: Aug 18 2014 2:10PM - AIYABEN

- 14. The Torit/Donaldson dust collector's pressure drop shall be observed and recorded monthly during operation of this unit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 15. Visible emissions shall be inspected annually during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 16. Dust collection system shall be completely inspected annually while in operation for evidence of particulate matter leaks and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 17. Dust collector filters shall be thoroughly inspected annually for tears, scuffs, abrasions, holes, or any evidence of particulate matter leaks and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 18. Records of dust collector maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 19. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 (amended 12/17/1992) using the equation E=3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E=17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202] Federally Enforceable Through Title V Permit

PERMIT UNIT: N-1787-2-2 EXPIRATION DATE: 07/31/2014

EQUIPMENT DESCRIPTION:

DEHYDRATED VEGETABLE BOXING EQUIPMENT

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 (amended 12/17/1992) using the equation E=3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E=17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202] Federally Enforceable Through Title V Permit
- 2. A daily log showing the amount of material processed shall be maintained. Records shall be retained on-site for a minimum of five years and made available for District inspection upon request. [District Rule 2520, 9.3.2, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM
Location: 705 E WHITMORE AVE MODESTO, CA 95358-9408
N-1787-2-2: Aug 11 2014 1:26PM - AIYABEIJ

PERMIT UNIT: N-1787-4-7 **EXPIRATION DATE:** 07/31/2014

EQUIPMENT DESCRIPTION:

21.966 MMBTU/HR WICKES NATURAL GAS-FIRED BOILER WITH A INDUSTRIAL COMBUSTION/NATCOM MODEL PF NTD 252GX9S-8 ULTRA-LOW NOX BURNER AND FLUE GAS RECIRCULATION

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. The unit shall only be fired on PUC-regulated natural gas. [District Rule 2201] Federally Enforceable Through Title V
- 3. Except during start-up and shutdown, emissions from the natural gas-fired unit shall not exceed any of the following limits: 9 ppmvd NOx @ 3% O2 or 0.011 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 100 ppmvd CO @ 3% O2 or 0.074 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4305, and 4306, 5.1.1] Federally Enforceable Through Title V Permit
- 4. During start-up and shutdown, emissions from the natural gas-fired unit shall not exceed any of the following limits: 50 ppmvd NOx @ 3% O2 or 0.061 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.0076 lb-PM10/MMBtu, 400 ppmvd CO @ 3% O2 or 0.296 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. The duration of each start-up shall not exceed two hours. Start-up is defined as the period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operation. [District Rules 4305, 5.5.6.1 and 4306, 5.3.1] Federally Enforceable Through Title V Permit
- 6. The duration of each shutdown shall not exceed one hour. Shutdown is defined as the period of time during which a unit is taken from an operational to a non-operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply to the unit is completely turned off. [District Rules 4305, 5.5.6.1 and 4306, 5.3.1] Federally Enforceable Through Title V Permit
- 7. Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320]
- 8. The emission control system shall be in operation and emissions shall be minimized insofar as technologically feasible during start-up or shutdown. [District Rules 4305, 5.5.6.2 and 4306, 5.3.2] Federally Enforceable Through Title V Permit
- 9. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306, 5.4.4] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408 N-1787-47: Aug 11 2014 128PM - AVABELI

- 10. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306, 5.4.2] Federally Enforceable Through Title V Permit
- 11. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than I hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305 and 4306, 5.4.2] Federally Enforceable Through Title V Permit
- 12. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306, 5.4.2] Federally Enforceable Through Title V Permit
- 13. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 14. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305 and 4306, 6.3] Federally Enforceable Through Title V Permit
- 15. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 16. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305 and 4306, 6.2] Federally Enforceable Through Title V Permit
- 17. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305 and 4306, 6.2] Federally Enforceable Through Title V Permit
- 18. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305 and 4306, 6.2] Federally Enforceable Through Title V Permit
- 19. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305 and 4306, 5.5.1] Federally Enforceable Through Title V Permit
- 20. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305 and 4306, 5.5.2] Federally Enforceable Through Title V Permit
- 21. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305 and 4306, 5.5.5] Federally Enforceable Through Title V Permit

- 22. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rule 4201, 4301, 4305, and 4351. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 23. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following requirements: SJVUAPCD Rule 1081, and County Rules 108 (Kings), 108.1 (Fresno, Merced, San Joaquin, Tulare, Kern, and Stanislaus), and 110 (Madera), [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 24. The requirements of 40 CFR 72.6(b) are not applicable because this is not an affected unit under the acid rain provisions. The requirements of 40 CFR 60.40c do not apply to this source because it is not used to produce electricity for sale. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 25. On and after July 1, 2010, the permittee shall submit an analysis showing the fuel's sulfur content at least once every year. Valid purchase contracts, supplier certifications, tariff sheets, or transportation contacts may be used to satisfy this requirement, provided they establish the fuel parameters mentioned above. [District Rule 4320]
- 26. Operator shall maintain copies of natural gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 27. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, and 4306, 6.1] Federally Enforceable Through Title V Permit
- 28. Permittee shall maintain records of duration of each start-up and shutdown. [District Rule 4603, 6.1.4] Federally Enforceable Through Title V Permit

PERMIT UNIT: N-1787-6-4 EXPIRATION DATE: 07/31/2014

EQUIPMENT DESCRIPTION:

ONE 68.5 MMBTU/HR NATIONAL DEHYDRATION DRYER, MODEL NO. 41499, SERIAL NUMBER AN3, SERVED BY A NATURAL GAS FIRED MAXON RG BURNER

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. The unit shall only be fired on PUC regulated natural gas. [District Rules 2201 and 2520, 9.1] Federally Enforceable Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15
 consecutive minutes. [District Rule 4801 and Stanislaus County Rule 407] Federally Enforceable Through Title V
 Permit
- 4. Visible emissions shall be observed once per calendar quarter during operation. Any indication of potential visible emissions in excess of the limits of Rule 4101 shall be corrected within 24 hours. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 5. The dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 6. A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- 7. Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC regulated natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit
- 8. Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 9. Daily throughput records shall be maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V
- 10. Operator shall maintain copies of all gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Records of inspections and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 12. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408 N-1787-8-4; Aug 11 2014 1:26PM - ALYABEIJ

PERMIT UNIT: N-1787-7-4

EXPIRATION DATE: 07/31/2014

EQUIPMENT DESCRIPTION:

ONE (1) 71.5 MMBTU/HR MIDLAND AND ROSS THREE STAGE DEHYDRATION DRYER SERVED BY TWELVE (12) NATURAL GAS FIRED AMERICAN ZEPHYR BURNERS.

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally 1. Enforceable Through Title V Permit
- 2. The unit shall only be fired on PUC regulated natural gas. [District Rules 2201 and 2520, 9.1] Federally Enforceable Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Stanislaus County Rule 407] Federally Enforceable Through Title V Permit
- Visible emissions shall be observed once per calendar quarter during operation. Any indication of potential visible emissions in excess of the limits of Rule 4101 shall be corrected within 24 hours. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC regulated natural gas. 7. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- Daily throughput records shall be maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 10. Operator shall maintain copies of all gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Records of inspections and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 12. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408 N-1787-7-4 : Aug 11 2014 1:28PM - ALYABEU

PERMIT UNIT: N-1787-8-5

EXPIRATION DATE: 07/31/2014

EQUIPMENT DESCRIPTION:

ONE (1) 38 MMBTU/HR NATURAL GAS FIRED PROCTOR AND SCHWARTZ DEHYDRATION DRYER (P & S 1), **MODEL K23298**

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- The unit shall only be fired on PUC regulated natural gas. [District Rules 2201 and 2520, 9.1] Federally Enforceable Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Stanislaus County Rule 407] Federally Enforceable Through Title V **Permit**
- Visible emissions shall be observed once per calendar quarter during operation. Any indication of potential visible emissions in excess of the limits of Rule 4101 shall be corrected within 24 hours. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC regulated natural gas. 7. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- Daily throughput records shall be maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V
- 10. Operator shall maintain copies of all gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. Records of inspections and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 12. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

PERMIT UNIT: N-1787-9-6 **EXPIRATION DATE:** 07/31/2014

EQUIPMENT DESCRIPTION:

22.0 MMBTU/HR NATURAL GAS-FIRED PROCTOR AND SCHWARTZ DEHYDRATION DRYER (P&S 2) CONSISTING OF ONE 5.0 MMBTU/HR ECLIPSE RM500 BURNER, FOUR 2.0 MMBTU/HR ECLIPSE RM200 BURNERS, TWO 2.0 MMBTU/HR ECLIPSE MARK IV 200 BURNERS, FOUR 1.0 MMBTU/HR ECLIPSE RM100 BURNERS, AND ONE 1.0 MMBTU/HR ECLIPSE MARK IV 100 BURNER.

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- The unit shall only be fired on PUC regulated natural gas. [District Rules 2201 and 2520, 9.1] Federally Enforceable Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Stanislaus County Rule 407] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 using the equation E=3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E=17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202] Federally Enforceable Through Title V Permit
- Visible emissions shall be observed once per calendar quarter during operation. Any indication of potential visible emissions in excess of the limits of Rule 4101 shall be corrected within 24 hours. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC regulated natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
- 10. Daily throughput records shall be maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V
- 11. Operator shall maintain copies of all gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

- 12. Records of inspections and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 13. The permittee shall maintain operational records indicating each day the dehydrator is operated. [District Rule 4309] Federally Enforceable Through Title V Permit
- 14. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit

PERMIT UNIT: N-1787-10-4

EXPIRATION DATE: 07/31/2014

EQUIPMENT DESCRIPTION:

ONE 28 MMBTU/HR NATIONAL "KRAFT" DEHYDRATION DRYER, MODEL AN-3-46001, SERVED BY FOUR (4) MAXON OVENPAK BURNERS, MODEL 470M

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 2. The unit shall only be fired on PUC regulated natural gas. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmy, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Stanislaus County Rule 407] Federally Enforceable Through Title V **Permit**
- Daily emissions from the natural gas-fired unit shall not exceed any of the following limits: 94.1 lb-NOx/day, 0.4 lb-SOx/day, 3.0 lb-PM10/day, 23.5 lb-CO/day, or 4.9 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- Visible emissions shall be observed once per calendar quarter during operation. Any indication of potential visible emissions in excess of the limits of Rule 4101 shall be corrected within 24 hours. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V **Permit**
- A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC regulated natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit
- Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures, [District Rule 4309] Federally Enforceable Through Title V Permit
- 10. Daily throughput records shall be maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V
- 11. Operator shall maintain copies of all gas fuel invoices. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

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- 12. Records of inspections and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 13. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit

PERMIT UNIT: N-1787-11-2 **EXPIRATION DATE: 07/31/2014**

EQUIPMENT DESCRIPTION:

150 HP CUMMINS MODEL CB15 DIESEL-FIRED IC ENGINE POWERING A BACK-UP WATER PUMP FOR A FIRE SPRINKLER SYSTEM

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201, 3.1] Federally Enforceable Through Title V Permit
- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [County Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus)] Federally Enforceable Through Title V Permit
- Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- The engine shall be operated only for fire fighting services. [District Rule 4701] Federally Enforceable Through Title V Permit
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702, 17 CCR 93115] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rule 4801, 17 CCR 93115] Federally Enforceable Through Title V Permit
- 7. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit
- An emergency situation is an unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rule 4702] Federally Enforceable Through Title V Permit
- 10. This engine shall not be used to produce power for the electrical distribution system, as part of a voluntary utility demand reduction program, or for an interruptible power contract. [District Rule 4702] Federally Enforceable Through Title V Permit

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- 11. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702] Federally Enforceable Through Title V Permit
- 12. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702] Federally Enforceable Through Title V Permit
- 13. The permittee shall maintain monthly records of the type of fuel purchased. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 14. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT: N-1787-12-4 **EXPIRATION DATE: 07/31/2014**

EQUIPMENT DESCRIPTION:

DRY PARSLEY PROCESSING OPERATION CONSISTING OF: PNEUMATIC CONVEYING SYSTEM; THE PARSLEY STEM/LEAF SEPARATOR SYSTEM; AND THE GRAVITY SEPARATION SYSTEM

PERMIT UNIT REQUIREMENTS

- The pneumatic conveying system consists of 2 brush reels, an aspirator, parsley hopper and associated pneumatic conveying equipment. This system is vented to a MAC model 36FRB7 dust collector. [District Rule 2201] Federally Enforceable Through Title V Permit
- The parsley stem/leaf separator system consists of 6 Accordant rotary separators and 8 conveyor transfer points with dust collection hoods vented to a Torit 32-60 cyclone. [District Rule 2201] Federally Enforceable Through Title V **Permit**
- The gravity separation system consists of six Oliver destoners each with a dust collection hood, 2 feed shakers, associated conveyor transfer pickup hoods vented to a 60" high efficiency cyclone. [District Rule 2201] Federally Enforceable Through Title V Permit
- The MAC dust collector shall be equipped with a pressure differential gauge to indicate the pressure drop across the filters. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
- A spare bag shall be kept at the premises for the MAC dust collector. [District Rule 2201] Federally Enforceable Through Title V Permit
- Material removed from the dust collectors shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- The cleaning frequency and duration of each dust collector shall be adjusted to optimize the control efficiency. 7. [District Rule 2201] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Visible emissions from the exhaust of the Mac dust collector serving the pneumatic conveying system shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rule 4101] Federally Enforceable Through Title V Permit
- 10. The quantity of material processed shall not exceed 42 tons during any one day, [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The PM10 emissions shall not exceed 0.179 pounds per ton of material processed from the pneumatic conveying system served by the MAC dust collector. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The PM10 emissions shall not exceed 0.003 pounds per ton of material processed from the parsley stem/leaf separation system served by Torit cyclone. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. The PM10 emissions shall not exceed 0.024 pounds per ton of material processed from the gravity table and dust hoods system served by the 42" high efficiency cyclone. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

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Facility Name: OLAM

- 14. A daily log shall be maintained on the premises indicating the amount of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. All records shall be retained for a minimum of five years, and shall be made available for District inspection upon request. [District Rule 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 16. The MAC dust collector's pressure drop shall be observed and recorded monthly during operation of this unit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 17. Visible emissions shall be inspected quarterly during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 18. Dust collection system shall be completely inspected annually while in operation for evidence of particulate matter leaks and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 19. Dust collector filters shall be thoroughly inspected annually for tears, scuffs, abrasions, holes, or any evidence of particulate matter leaks and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 20. Records of dust collector maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 21. Particulate matter emissions shall not exceed the hourly rate as calculated in District Rule 4202 (amended 12/17/1992) using the equation E=3.59xP^0.62 if P is less than or equal to 30 tons per hour, or E=17.31xP^0.16 if P is greater than 30 tons per hour. [District Rule 4202] Federally Enforceable Through Title V Permit

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1787-13-2

EXPIRATION DATE: 07/31/2014

EQUIPMENT DESCRIPTION:

63.0 MMBTU/HR CLEAVER BROOKS, MODEL CBL-700-1500, NATURAL GAS-FIRED BOILER WITH AN INDUSTRIAL COMBUSTION, MODEL NTS2-630, ULTRA LOW NOX BURNER AND A FLUE GAS RECIRCULATION SYSTEM

PERMIT UNIT REQUIREMENTS

- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rule 4201 and District Rule 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- The unit shall only be fired on PUC-regulated natural gas. [District NSR Rule] Federally Enforceable Through Title V
- 4. Emissions from this natural gas-fired boiler shall not exceed 9 ppmvd NOx @ 3% O2 or 0.011 lb-NOx/MMBtu. [District NSR Rule, 4305 and 4306] Federally Enforceable Through Title V Permit
- Emissions from this natural gas-fired boiler shall not exceed 47 ppmvd CO @ 3% O2 or 0.035 lb-CO/MMBtu. This performance based limit is to enforce the CO emission reductions granted by certificate N-22-3. [District NSR Rule, 2301, 4305 and 4306] Federally Enforceable Through Title V Permit
- Emissions from this natural gas-fired boiler shall not exceed 0.004 lb-VOC/MMBtu. [District NSR Rule] Federally Enforceable Through Title V Permit
- Emissions from this natural gas-fired boiler shall not exceed 0.006 lb-PM10/MMBtu. This performance based limit is to enforce the PM10 emission reductions granted by certificate N-57-4. [District NSR Rule and 2301] Federally Enforceable Through Title V Permit
- Emissions from this natural gas-fired boiler shall not exceed 0.0007 lb-SOx/MMBtu. This performance based limit is to enforce the SOX emission reductions granted by certificate N-57-5. [District NSR Rule and 2301] Federally Enforceable Through Title V Permit
- Pursuant to Rule 4320, beginning in 2010 the operator shall pay an annual emission fee to the District for NOx emissions from this unit for the previous calendar year. Payments are due by July 1 of each year. Payments shall continue annually until either the unit is permanently removed from service in the District or the operator demonstrates compliance with the applicable NOx emission limit listed in Rule 4320. [District Rule 4320]
- 10. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

705 E WHITMORE AVE, MODESTO, CA 95358-9408 N-1787-13-2: Aug 11 2014 1:26PM - AIYABEIJ

- 11. Source testing to measure natural gas-combustion NOx and CO emissions from this unit shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 12. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 13. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 14. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 15. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 16. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 17. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 18. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
- 19. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 20. If either the NOx or CO concentrations corrected to 3% O2, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 21. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit
- 22. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 3% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305 and 4306] Federally Enforceable Through Title V Permit

- 23. On and after July 1, 2010, the permittee shall submit an analysis showing the fuel's sulfur content at least once every year. Valid purchase contracts, supplier certifications, tariff sheets, or transportation contacts may be used to satisfy this requirement, provided they establish the fuel parameters mentioned above. [District Rule 4320]
- 24. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, and 4306] Federally Enforceable Through Title V Permit
- 25. Nitrogen oxide emissions shall not exceed 140 lb/hr, calculated as nitrogen dioxide (NO2). [District Rule 4301] Federally Enforceable Through Title V Permit
- 26. Emissions of sulfur compounds from this unit shall not exceed 200 lb per hour, calculated as SO2. To demonstrate compliance with this requirement the operator shall fire the unit only on PUC-regulated natural gas. [District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
- 27. The concentration of sulfur compounds in the exhaust from this unit shall not exceed 0.2% by volume as measured on a dry basis over a 15 minute period. To demonstrate compliance with this requirement the operator shall fire the unit only on PUC-regulated natural gas. [Stanislaus County Rule 407] Federally Enforceable Through Title V Permit
- 28. A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of fuel combusted in the unit shall be installed, utilized and maintained. [40 CFR 60.48 (c)(g)] Federally Enforceable Through Title V Permit
- 29. The permittee shall keep daily records of the amount of natural gas combusted for a period of five years, and shall make records available for inspection upon request. [District Rule 2520, 9.4.2, and 40 CFR 60.48 (c)(g)] Federally Enforceable Through Title V Permit

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1787-14-2 **EXPIRATION DATE: 07/31/2014**

EQUIPMENT DESCRIPTION:

VEGETABLE BRANDING AND ROASTING OPERATION CONSISTING OF A CONVEYORIZED BRANDING/ROASTING CHAMBER SERVED BY ONE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL RB-48-1, NATURAL GAS FIRED RIBBON BURNER AND FIVE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL SEAR-3F-2, NATURAL GAS FIRED RIBBON BURNERS

PERMIT UNIT REQUIREMENTS

- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminates into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
- The vegetable brander/roaster shall be operated on natural gas only. [District NSR Rule] Federally Enforceable Through Title V Permit
- A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of natural gas combusted in the unit shall be installed, utilized and maintained. [District NSR Rule] Federally Enforceable Through Title V Permit
- 5. The NOx emissions concentration from the vegetable brander/roaster shall not exceed 30 ppmvd @ 3% O2. [District NSR Rulel Federally Enforceable Through Title V Permit
- The CO emissions concentration from the vegetable brander/roaster shall not exceed 20 ppmvd @ 3% O2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 7. The PM10 emissions from the vegetable brander/roaster shall not exceed 0.0076 pounds per MMBtu of heat input. [District NSR Rule] Federally Enforceable Through Title V Permit
- The VOC emissions from the vegetable brander/roaster shall not exceed 0.0055 pounds per MMBtu of heat input. [District NSR Rule] Federally Enforceable Through Title V Permit
- 9. The SOx emissions from the vegetable brander/roaster shall not exceed 0.00285 pounds per MMBtu of heat input. [District NSR Rule] Federally Enforceable Through Title V Permit
- 10. Annual heat input shall not exceed 30,240 MMBtu/year or 30,240,000 cubic feet/year. [District NSR Rule] Federally Enforceable Through Title V Permit
- 11. The permittee shall maintain a record of the cumulative annual heat input (in MMBtu or cubic feet of natural gas) from this permit unit. The cumulative total heat input shall be updated monthly. [District NSR Rule] Federally Enforceable Through Title V Permit
- 12. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

Location: 705 E WHITMORE AVE, MODESTO, CA 95358-9408 N-1787-14-2: Aug 11 2014 1:28PM – AIYABEU

San Joaquin Valley Air Pollution Control District

EXPIRATION DATE: 07/31/2014 PERMIT UNIT: N-1787-15-1

EQUIPMENT DESCRIPTION:

CM2 VEGETABLE BRANDING AND ROASTING OPERATION CONSISTING OF A CONVEYORIZED BRANDING/ROASTING CHAMBER SERVED BY ONE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL RB-48-1, NATURAL GAS FIRED RIBBON BURNER AND FIVE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL SEAR-3F-2, NATURAL GAS FIRED RIBBON BURNERS

PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
- 2. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminates into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. The vegetable brander/roaster shall be operated on natural gas only. [District Rule 2201] Federally Enforceable Through Title V Permit
- A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of natural gas combusted in the unit shall be installed, utilized and maintained. [District Rules 2201] Federally Enforceable Through Title V Permit
- The NOx emissions from the vegetable brander/roaster shall not exceed 30 ppmvd @ 3% O2 or 0.0364 pounds per MMBtu of heat input. [District Rule 2201] Federally Enforceable Through Title V Permit
- The CO emissions from the vegetable brander/roaster shall not exceed 20 ppmvd @ 3% O2 or 0.0148 pounds per 6. MMBtu of heat input. [District Rule 2201] Federally Enforceable Through Title V Permit
- The PM10 emissions from the vegetable brander/roaster shall not exceed 0.0076 pounds per MMBtu of heat input. 7. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. The VOC emissions from the vegetable brander/roaster shall not exceed 0.0055 pounds per MMBtu of heat input. [District Rule 2201] Federally Enforceable Through Title V Permit
- The SOx emissions from the vegetable brander/roaster shall not exceed 0.00285 pounds per MMBtu of heat input. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Annual heat input shall not exceed 29,860 MMBtu/year or 29,860,000 cubic fcct/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The permittee shall maintain a record of the cumulative annual heat input (in MMBtu or cubic feet of natural gas) from this permit unit (N-1787-15). The cumulative total heat input shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: OLAM

Location: 705 E WHITMO N-1787-15-1 : Aug 11 2014 1:26PM - AIYABEIJ 705 E WHITMORE AVE MODESTO, CA 95358-9408

ATTACHMENT C

Detailed Facility Report

Detailed Facility Report

For Facility=1787 and excluding Deleted Permits

Sorted by Facility Name and Permit Number

FAC# N 1787

8/11/14 1:27 pm

OLAM 705 E WHITMORE AVE MODESTO, CA 95358-9408			FAC # STATUS: TELEPHONE:		N 1787 A		TYPE: TitleV EXPIRE ON: 07/31/2014 TOXIC ID: 10188 AREA: 6 / INSP. DATE: 04/14
PERMIT NUMBER	FEE DESCRIPTION	FEE RULE	QTY	FEE AMOUNT	FEE TOTAL	PERMIT STATUS	EQUIPMENT DESCRIPTION
N-1787-1-3	121.25 HP	3020-01 D	1	314.00	314.00	Α	VEGETABLE MILLING AND GRANULATING OPERATION CONSISTING OF THE MATERIAL FEED SYSTEM, THE MILLING SYSTEM VENTED TO A DONALDSON CO DUST COLLECTOR, MODEL 4 DF-32, AND A GRANULATING SYSTEM
N-1787-2-2	10 HP	3020-01 A	1	87.00	87.00	Α	DEHYDRATED VEGETABLE BOXING EQUIPMENT
N-1787-4-7	21,966 KBtu/hr	3020-02 H	1	1,030.00	1,030.00	Α	21.966 MMBTU/HR WICKES NATURAL GAS-FIRED BOILER WITH A INDUSTRIAL COMBUSTION/NATCOM MODEL PF NTD 252GX9S-8 ULTRA-LOW NOX BURNER AND FLUE GAS RECIRCULATION
N-1787-6-4	68,500 kBtu/hr	3020-02 H	1	1,030.00	1,030.00	Α	ONE 68.5 MMBTU/HR NATIONAL DEHYDRATION DRYER, MODEL NO. 41499, SERIAL NUMBER AN3, SERVED BY A NATURAL GAS FIRED MAXON RG BURNER
N-1787-7-4	71,500 kBtu/hr	3020-02 H	1	1,030.00	1,030.00	Α	ONE (1) 71.5 MMBTU/HR MIDLAND AND ROSS THREE STAGE DEHYDRATION DRYER SERVED BY TWELVE (12) NATURAL GAS FIRED AMERICAN ZEPHYR BURNERS.
N-1787-8-5	38,000 kBtu/hr	3020-02 H	1	1,030.00	1,030.00	Α	ONE (1) 38 MMBTU/HR NATURAL GAS FIRED PROCTOR AND SCHWARTZ DEHYDRATION DRYER (P & S 1), MODEL K23298
N-1787-9-6	22.0 MMBtu/hr Dehydrator	3020-02 H	1	1,030.00	1,030.00	A	22.0 MMBTU/HR NATURAL GAS-FIRED PROCTOR AND SCHWARTZ DEHYDRATION DRYER (P&S 2) CONSISTING OF ONE 5.0 MMBTU/HR ECLIPSE RM500 BURNER, FOUR 2.0 MMBTU/HR ECLIPSE RM200 BURNERS, TWO 2.0 MMBTU/HR ECLIPSE MARK IV 200 BURNERS, FOUR 1.0 MMBTU/HR ECLIPSE RM100 BURNERS, AND ONE 1.0 MMBTU/HR ECLIPSE MARK IV 100 BURNER.
N-1787-10-4	28,000 kBtu/hr	3020-02 H	1	1,030.00	1,030.00	Α	ONE 28 MMBTU/HR NATIONAL "KRAFT" DEHYDRATION DRYER, MODEL AN-3-46001, SERVED BY FOUR (4) MAXON OVENPAK BURNERS, MODEL 470M
N-1787-11-2	150 HP	3020-10 B	1	117.00	117.00	Α	150 HP CUMMINS MODEL CB15 DIESEL-FIRED IC ENGINE POWERING A BACK-UP WATER PUMP FOR A FIRE SPRINKLER SYSTEM
N-1787-12-4	108 hp	3020-01 D	1	314.00	314.00	Α	DRY PARSLEY PROCESSING OPERATION CONSISTING OF: PNEUMATIC CONVEYING SYSTEM; THE PARSLEY STEWLEAF SEPARATOR SYSTEM; AND THE GRAVITY SEPARATION SYSTEM
N-1787-13-2	63,000 kBtu/hr burner	3020-02 H	1	1,030.00	1,030.00	A	63.0 MMBTU/HR CLEAVER BROOKS, MODEL CBL-700-1500, NATURAL GAS-FIRED BOILER WITH AN INDUSTRIAL COMBUSTION, MODEL NTS2-630, ULTRA LOW NOX BURNER AND A FLUE GAS RECIRCULATION SYSTEM

SJVUAPCD NORTHERN

8/11/14 1:27 pm

Detailed Facility Report
For Facility=1787 and excluding Deleted Permits
Sorted by Facility Name and Permit Number

PERMIT			•	FÉE	FEE	PERMIT	
NUMBER	FEE DESCRIPTION	FEE RULE	QTY	AMOUNT	TOTAL	STATUS	EQUIPMENT DESCRIPTION
N-1787-14-2	3,500 kBtu/hr	3020-02 F	1	607.00	607.00	A	VEGETABLE BRANDING AND ROASTING OPERATION CONSISTING OF A CONVEYORIZED BRANDING/ROASTING CHAMBER SERVED BY ONE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL RB-48-1, NATURAL GAS FIRED RIBBON BURNER AND FIVE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL SEAR-3F-2, NATURAL GAS FIRED RIBBON BURNERS
N-1787-15-1	Total Burner Rating: 3.5 MMBtu/hr	3020-02 F	1	607.00	607.00	Α	CM2 VEGETABLE BRANDING AND ROASTING OPERATION CONSISTING OF A CONVEYORIZED BRANDING/ROASTING CHAMBER SERVED BY ONE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL RB-48-1, NATURAL GAS FIRED RIBBON BURNER AND FIVE 0.576 MMBTU/HR HEAT & CONTROL INC., MODEL SEAR-3F-2, NATURAL GAS FIRED RIBBON BURNERS

Number of Facilities Reported: 1

ATTACHMENT D

District Rule 4702 Stringency Analysis

Comparison of the Non-SIP version (amended November 14, 2013) of District Rule 4702 (Internal Combustion Engines) with the SIP approved version (amended January 18, 2007) of District Rule 4702 (Internal Combustion Engines) Non-SIP Version of Rule 4702 Section SIP Version of Rule 4702 (Amended Conclusion January 18, 2007) (Amended November 14, 2013) 1.0 Purpose There is no change in the requirements of 1.0 The purpose of this rule is to limit the 1.0 The purpose of this rule is to limit the emissions of nitrogen oxides (NOx), carbon emissions of nitrogen oxides (NOx), carbon this section. monoxide (CO), and volatile organic Therefore, the nonmonoxide (CO), volatile organic compounds compounds (VOC) from internal combustion (VOC), and sulfur oxides (SOx) from internal SIP version of the rule is as stringent as combustion engines. engines. the SiP version of the rule. 2.0 Applicability The SIP version does not apply to engines 2.0 This rule applies to any internal combustion 2.0 This rule applies to any internal combustion rated between 25 and engine with a rated brake horsepower engine rated at 25 brake horsepower or 50 bhp. Therefore, greater than 50 horsepower. greater. the Non-SiP Version of the rule is more stringent. 4.0 Exemptions The non-SiP version 4.1 The requirements of this rule shall not 4.1 The requirements of this rule shall not apply of this rule includes apply to the following engines: to the following engines: several operations that are not required 4.1.1 An engine used to propel implements of 4.1.1 An engine used to propel implements of to meet the husbandry, as that term is defined in husbandry, as that term is defined in requirements of this Section 36000 of the California Vehicle Section 36000 of the California Vehicle rule. These Code, as that section existed on January Code, as that section existed on January operations were 1, 2003. 1, 2003. added to clarify what operations are 4.1.2 An engine used exclusively to power a 4.1.2 An engine used exclusively to power a subject to this rule. wind machine. wind machine. Therefore, the non-SiP version of the 4.1.3 A de-rated spark-ignited engine not used 4.1.3 A de-rated spark-ignited engine not used rule is as stringent as in agricultural operations, provided the in agricultural operations, provided the the SiP version of the de-rating occurred before June 1, 2004. de-rating occurred before June 1, 2004. ruie. 4.1.4 A de-rated spark-ignited engine used in 4.1.4 A de-rated spark-ignited engine used in agricultural operations or a de-rated agricultural operations or a de-rated compression-ignited engine, provided the compression-ignited engine, provided the de-rating occurred before June 1, 2005. de-rating occurred before June 1, 2005. 4.1.5 An engine used exclusively to power 4.1.5 An engine used exclusively to power Mobile Agricultural Equipment. Mobile Agricultural Equipment. 4.2 Except for the requirements of Section 5.7 4.1.6 An internal combustion engine registered and Section 6.2.3, the requirements of this as a portable emissions unit under the Portable rule shall not apply to: Statewide Equipment Program Registration pursuant to 4.2.1 An emergency standby engine as California Code of Regulations Title 13, defined in Section 3.0 of this rule, and Division 3, Chapter 9, Article 5, Sections provided that it is operated with a 2450-2465. nonresettable elapsed operating time meter. In lieu of a nonresettable time 4.1.7 An internal combustion engine registered meter, the owner of an emergency as a portable emissions unit under Rule engine may use an alternative device, 2280 (Portable Equipment Registration). method, or technique, in determining operating time provided that the 4.2 Except for the requirements of Sections 5.9 alternative is approved by the APCO. and 6.2.3, the requirements of this rule shall The owner of the engine shall properly not apply to an emergency standby engine maintain and operate the time meter or or a low-use engine, provided that the alternative device in accordance with engine is operated with an operating the manufacturer's instructions. nonresettable elapsed time meter. 4.2.2 An internal combustion engine that is 4.2.1 In lieu of operating a nonresettable elapsed time meter, the operator may operated no more than 200 hours per

- calendar year as determined by an operational nonresettable elapsed operating time meter and provided the engine is not used to perform any of the functions specified in Section 4.2.2.1 through Section 4.2.2.3 below. In lieu of a nonresettable time meter, the owner of an engine may use an alternative device, method, or technique, in determining operating time provided that the alternative is approved by the APCO. The owner of the engine shall properly maintain and operate the time meter or alternative device in accordance with the manufacturer's instructions.
- 4.2.2.1 To generate electrical power that is either fed into the electrical utility power grid or used to reduce electrical power purchased by a stationary source,
- 4.2.2.2 To generate mechanical power that is used to reduce electrical power purchased by a stationary source, or
- 4.2.2.3 In a distributed generation application.
- 4.3 Except for the administrative requirements of Section 6.2.3, the requirements of this rule shall not apply to:
 - 4.3.1 An internal combustion engine that meets the following conditions:
 - 4.3.1.1 The engine is operated exclusively to preserve or protect property, human life, or public health during a disaster or state of emergency, such as a fire or flood, and
 - 4.3.1.2 Except for operations associated with Section 4.3.1.1, the engine is limited to operate no more than 100 hours per calendar year as determined by an operational nonresettable elapsed operating time meter, for periodic maintenance, periodic readiness testing, and readiness testing during and after repair work of the engine, and
 - 4.3.1.3 The engine is operated with a nonresettable elapsed operating time meter. In lieu of installing a nonresettable time meter, the owner of an engine may use an alternative device, method, or technique, in determining operating time provided that the alternative is approved by the APCO. The owner of the engine shall properly maintain and operate the time meter or alternative device in accordance with the manufacturer's instructions.
 - 4.3.2 An internal combustion engine registered as a portable emissions unit under Rule 2280 (Portable Equipment

- use an alternative device, method, or technique, in determining operating time, provided that the alternative is approved by the APCO and EPA and is allowed by the Permit-to-Operate or Permit-Exempt Equipment Registration. The operator must demonstrate that the alternative device, method, or technique is equivalent to using a nonresettable elapsed time meter.
- 4.2.2 The operator shall properly maintain and operate the nonresettable elapsed time meter or alternative device in accordance with the manufacturer's instructions.
- 4.3 Except for the administrative requirements of Section 6.2.3, the requirements of this rule shall not apply to the following:
 - 4.3.1 An internal combustion engine that meets the following conditions:
 - 4.3.1.1 The engine is operated exclusively to preserve or protect property, human life, or public health during a disaster or state of emergency, such as a fire or flood; and
 - 4.3.1.2 Except for operations associated with Section 4.3.1.1, the engine is limited to operate no more than 100 hours per calendar year as determined by an operational nonresettable elapsed time meter, for periodic maintenance, periodic readiness testing, and readiness testing during and after repair work of the engine; and
 - 4.3.1.3 The engine is operated with an operational nonresettable elapsed time In lieu of installing a meter. nonresettable elapsed time meter, the operator of an engine may use an alternative device, method, technique, in determining operating time provided that the alternative is approved by the APCO and EPA. The operator of the engine shall properly maintain and operate the nonresettable elapsed time meter or alternative device in accordance with the manufacturer's instructions.
- 4.3.2 Military Tactical Equipment and engines used to retract military aircraft arresting gear cables.
- 4.4 For existing facilities, a replacement unit installed for the sole purpose of complying with the requirements of this rule shall be considered to be an emission control technique and shall be exempt from the Best Available Control Technology (BACT) and offsets requirements of District Rule 2201 (New and Modified Stationary Source Review Rule) provided that all other requirements of Rule 2201 are met.
- 4.5 Except for the requirements of Section 5.1,

	Registration) or the Statewide Portable Equipment Registration Program pursuant to Sections 2450-2465, Article 5, Title 13, California Code of Regulations.	the requirements of this rule shall not apply to stationary engines rated at least 25 Brake Horsepower, up to, and including 50 Brake Horsepower.					
	4.3.3 Military Tactical Equipment and engines used to retract military aircraft arresting gear cables.						
	4.4. A replacement engine installed for the sole purpose of complying with the requirements of this rule shall be exempt from the Best Available Control Technology (BACT) and Offsets requirements of District Rule 2201 (New and Modified Stationary Source Review Rule) provided that all of the following conditions are met:						
	4.4.1 The replacement engine is of equal or lesser horsepower rating of the engine being replaced,						
	4.4.2 The replacement engine is subject to the same operational parameters (e.g. hours of operation, fuel use limitations, etc.) as the engine being replaced.						
	4.4.3 The replacement engine performs the same function as the engine being replaced, and						
	4.4.4 The emissions of the replacement engine are no greater than the emissions of the engine being replaced.						
5.0 Requirements	Note: Section 5.0 requirements refer to Tables 1 through 4, which list the emission limits/standards for various categories of IC engines subject to this rule. These Tables are included at the end of this Stringency Comparison for each version of the rule.						
	N/A	5.1 Stationary Engines Rated at Least 25 Brake Horsepower, Up To, and Including 50 Brake Horsepower and Used in Non-Agricultural Operations (Non-AO)	The SIP version does not apply to engines rated between 25 and 50 bhp. Therefore, the Non-SIP Version				
		5.1.1 On and after July 1, 2012, no person shall sell or offer for sale any non-AO sparkignited engine or any non-AO compressionignited engine unless the engine meets the applicable requirements and emission limits specified in 40 Code of Federal Regulation (CFR) 60 Subpart IIII (Standards of Performance for Stationary Compression Ignition Internal Combustion Engines) and 40 CFR 60 Subpart JJJJ (Standards of Performance for Stationary Spark Ignition Internal Combustion Engines) for the year in which the ownership of the engine changes.	of the rule is more stringent.				
		5.1.2 By January 1, 2013, the operator shall submit a one-time report that includes the number of engines at the stationary source, and the following information for each engine:					
		5.1.2.1 Location of each engine, 5.1.2.2 Engine manufacturer, 5.1.2.3 Model designation and engine					

serial number, 5.1.2.4 Rated brake horsepower, 5.1.2.5 Type of fuel and type of ignition, 5.1.2.6 Combustion type: rich-burn, leanburn, or compression ignition, 5.1.2.7 Purpose, and intended use, of the engine, 5.1.2.8 Typical daily operating schedule, 5.1.2.9 Fuel consumption (cubic feet for gas or gallons for liquid fuel) for the previous one-year period. Engine Emission Limits/Standards 5.2 Engines Rated at Greater than 50 Brake The requirements of Table 1 of both Horsepower (>50 bhp) versions of the rule 5.1.1 Spark-Ignited Internal Combustion Engine are identical. Table 2 5.2.1 Spark Ignited Engines Used in non-AO -Emission Limits/Standards - The owner of a spark-ignited internal combustion engine Table 1 Emission Limits/Standards from the non-SIP version found at the shall not operate it in such a manner that results in emissions exceeding the limits in The operator of a spark-ignited internal end of this document combustion engine rated at >50 bhp that is Table 1 below for the appropriate engine has emissions type according to the compliance schedules listed in Section 7.0 or used exclusively in non-AO shall not requirements that are operate it in such a manner that results in more stringent than according to the compliance dates emissions exceeding the limits in Table 1 the requirements of specified in Table 1 below. A spark-ignited for the appropriate engine type until such Table 1 In both time that the engine has demonstrated versions of the Rule. engine shall comply with the applicable compliance with Table 2 emission limits The standards of the emission limits pursuant to Section 5.1 or Section 8.0. pursuant to the compliance deadlines in non-SiP version are Section 7.5. in lieu of complying with at least as stringent Table 1 emission limits, the operator of a as the SiP version. Therefore, the nonspark-ignited engine shall comply with the applicable emission limits pursuant to SiP version of the Section 8.0. rule is more stringent than the SiP version 5.2.2 Spark-Ignited Engines Used in non-AO of the rule. Table 2 Emission Limits/Standards On and after the compliance schedule specified in Section 7.5, the operator of a spark-ignited engine > 50 bhp that is used in non-AO shall comply with all the applicable requirements of the rule and one of the following, on an engine-by-engine basis: 5.2.2.1 On and after the compliance schedule specified in Section 7.5, the operator of a spark-ignited engine that is used exclusively in non-AO shall comply with Sections 5.2.2.1.1 through 5.2.2.1.3 on an engine-byengine basis: 5.2.2.1.1 NOx, CO, and VOC emission limits pursuant to Table 2; 5.2.2.1.2 SOx control requirements of Section 5.7, pursuant to the deadlines specified in Section 7.5; and 5.2.2.1.3 Monitoring requirements of Section 5.10, pursuant to the deadlines specified in Section 7.5. 5.2.2.2 In lieu of complying with the NOx emission limit requirement of Section 5.2.2.1.1, an operator may pay an annual fee to the District, as specified in Section 5.6, pursuant to Section 7.6.

- 5.2.2.2.1 Engines in the fee payment program shall have actual emissions not greater than the applicable limits in Table 1 during the entire time the engine is part of the fee payment program.
- 5.2.2.2.2 Compliance with Section 5.7 and 5.10, pursuant to the deadlines specified in Section 7.5, is also required as part of the fee payment option.
- 5.2.2.3 In lieu of complying with the NOx, CO, and VOC limits of Table 2 on an engine-by-engine basis, an operator may elect to implement an alternative emission control plan pursuant to Section 8.0. An operator electing this option shall not be eligible to participate in the fee payment option outlined in Section 5.2.2.2 and Section 5.6.
- 5.2.3 Spark-Ignited Engines Used Exclusively in Agricultural Operations (AO)
 - 5.2.3.1 The operator of a spark-ignited internal combustion engine rated at >50 bhp that is used exclusively in AO shall not operate it in such a manner that results in emissions exceeding the limits in Table 3 for the appropriate engine type on an engine-by-engine basis.
 - 5.2.3.2 In lieu of complying with the NOx, CO, and VOC limits of Table 3 on an engine-by-engine basis, an operator may elect to implement an alternative emission control plan pursuant to Section 8.0.
 - 5.2.3.3 An operator of an AO spark-ignited engine that is subject to the applicable requirements of Table 3 shall not replace such engine with an engine that emits more emissions of NOx, VOC, and CO, on a ppmv basis, (corrected to 15% oxygen on a dry basis) than the engine being replaced.

- 5.1.2 Compression-Ignited Internal Combustion Engine Emission Limits/Standards and Compliance Schedules - The owner of a compression-ignited internal combustion engine shall repower, replace or control the engine to comply with the applicable limits/standards and compliance dates in The annual hours of Table 2 below. operation shall be determined on a calendar year basis. A compressionignited engine shall comply with the limits/standards applicable emission pursuant to Section 5.1.2 or Section 8.0.
- 5.1.3 On and after June 1, 2006, the owner of an AO rich-burn spark-ignited engine, AO lean-burn spark-ignited engine, or AO compression-ignited engine that is subject to the requirements of Section 5.1 shall not replace such engine with a rich-burn spark-ignited, lean-burn spark-ignited, or compression-ignited engine, respectively, that emits more emissions of NOx, VOC, and CO, on a ppmv basis, (corrected to 15% oxygen on a dry basis) than the engine being replaced.
- 5.1.4 The owner of a non-certified compression-ignited engine, in place on June 1, 2006, shall comply with the Emission Limit/Standard and Compliance Date in Table 2 based on the non-certified compression-ignited engine that was in place on June 1, 2006, unless the owner meets one of the following conditions:
- 5.1.4.1Replaces the non-certified compressionignited engine with a non-modified Tier 3 or a non-modified Tier 4 engine after June 1, 2006.
 - 5.1.4.2 Controls the non-certified compression-ignited engine after June 1, 2006, to emit emissions less than, or equal to, 80 ppm NOx, 2,000 ppm CO, and 750 ppm VOC, (corrected to 15% oxygen on a dry basis), or
 - 5.1.4.3 Replaces the non-certified compression-ignited engine after June 1, 2006, with an engine or other source with emissions less than, or equal to, 80 ppm NOx, 2,000 ppm CO, and 750 ppm VOC (corrected to 15% oxygen on a dry basis).

5.2.4 Certified Compression-Ignited Engines (AO and non-AO)

The operator of a certified compression-ignited engine rated >50 bhp shall comply with the following requirements:

- 5.2.4.1 Repower, replace, or control the engine's emissions to comply with the applicable limits/standards in Table 4 on an engine-by-engine basis by the compliance dates as specified in Table 4
- 5.2.4.2 The annual hours of operation shall be determined on a calendar year basis.
- 5.2.4.3 In lieu of complying with the NOx, CO, and VOC limits of Table 4 on an engine-by-engine basis, an operator may elect to implement an alternative emission control plan pursuant to Section 8.0.
- 5.2.4.4 An operator of an AO compressionignited engine that is subject to the applicable requirements of Table 4 shall not replace such engine with an engine that emits more emissions of NOx, VOC, and CO, on a ppmv basis, (corrected to 15% oxygen on a dry basis) than the engine being replaced.
- 5.2.5 Non-Certified Compression-Ignited Engines (AO and Non-AO) The operator of a non-certified compression-ignited engine, in place on or before June 1, 2006, shall comply with the Emission Limit/Standard and Compliance Date in Table 4 based on the non-certified compression ignited engine that was in place on June 1, 2006, unless the operator meets one of the following conditions:
 - 5.2.5.1 Replace the non-certified compression-ignited engine with a nonmodified Tier 3 or a non-modified Tier 4 engine after June 1, 2006;
 - 5.2.5.2 Control the non-certified compression-ignited engine after June 1, 2006, to emit emissions less than, or equal to, 80 ppmv NOx, 2,000 ppmv CO, and 750 ppmv VOC (corrected to 15% oxygen on a dry basis); or
 - 5.2.5.3 Replace the non-certified compression-ignited engine after June 1, 2006, with an engine or other source with emissions less than, or equal to, 80 ppmv NOx, 2,000 ppmv CO, and 750 ppmv VOC (corrected to 15% oxygen on a dry basis).

There is no change in the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

- 5.2 All continuous emission monitoring systems (CEMS) emissions measurements shall be averaged over a period of 15 consecutive minutes. Any 15-consecutive-minute block average CEMS measurement exceeding the applicable emission limits of this rule shall constitute a violation of this rule.
- 5.3 Percent emission reductions, if used to comply with the NOx emission limits of Section 5.1, shall be calculated as follows:
- 5.3.1 For engines with external control devices that are not operated in combination with a second emission control device or technique, percent reduction shall be calculated using emission samples taken at the inlet and outlet of the control device.
- 5.3.2 For engines without external control devices and for engines with an external control device in combination with a second emission control device or technique, percent reduction shall be based on source test results for the uncontrolled engine and the engine after the control device or technique has been employed. In this situation, the engine's typical operating parameters, loading, and duty cycle shall be documented and repeated at each successive post-control source test to ensure that the engine is meeting the percent reduction limit. When representative source sampling prior to the application of an emissions control technology or technique is not available, the APCO may approve the use of a manufacturer's uncontrolled emissions information or source sampling from a similar, uncontrolled engine.
- 5.4 The owner of an internal combustion engine that uses percent emission reduction to comply with the NOx emission limits of Section 5.1 shall provide an accessible inlet and outlet on the external control device or the engine as appropriate for taking emission samples and as approved by the APCO.

5.3 All continuous emission monitoring systems (CEMS) emissions measurements shall be averaged over a period of 15 consecutive minutes. Any 15-consecutiveminute block average CEMS measurement exceeding the applicable emission limits of this rule shall constitute a violation of this rule.

- 5.4 Percent emission reductions, if used to comply with the NOx emission limits of Section 5.2, shall be calculated as follows:
- 5.4.1 For engines with external control devices that are not operated in combination with a second emission control device or technique, percent reduction shall be calculated using emission samples taken at the inlet and outlet of the control device.
- 5.4.2 For engines without external control devices and for engines with an external control device in combination with a second emission control device or technique, percent reduction shall be based on source test results for the uncontrolled engine and the engine after the control device or technique has been employed. In this situation, the engine's typical operating parameters, loading, and duty cycle shall be documented and repeated at each successive post-control source test to ensure that the engine is meeting the limit. reduction representative source sampling prior to the application of an emissions control technology or technique is not available, the APCO may approve the use of a manufacturer's uncontrolled emissions information or source sampling from a similar, uncontrolled engine.
- 5.5 The operator of an internal combustion engine that uses percent emission reduction to comply with the NOx emission limits of Section 5.2 shall provide an accessible inlet and outlet on the external control device or the engine as appropriate for taking emission samples and as approved by the APCO.

5.6 Payment of an Annual Fee In Lieu of Complying with a NOx Emission Limit

The operator of a non-AO spark-ignited engine who elects to comply under Section 5.2.2.2 shall comply with the requirements of Sections 5.6 by the schedule specified in Section 7.6 and all other applicable provisions of this rule.

- 5.6.1 An operator shall pay a total annual fee to the District based on the total NO_x emissions from those engines that will be subject to Section 5.2.2.2. The annual fee shall be calculated in the following manner:
- 5.6.1.1 The operator shall calculate the total emissions for all engines operating at a stationary source that will comply with Section 5.2.2.2. The total NOx emissions

There is no change in the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

The annual fee option applies to units subject to Table 2.

N/A

shall be calculated in accordance with Section 5.6.1.3. 5.6.1.2 The total annual fee shall be calculated in accordance with Section 5.6.1.4. These calculations include only the units that have been identified to comply with Section 5.2.2.2.
5.6.1.3 Total Emissions (TE) Calcutation
E (engine) = A x B x C x D x 2.147 x 10-16
Where:
E (engine) = Annual NOx emissions for each unit, in tons/year. A = NOx emission limit for the Permit-to-Operate, in ppmvd corrected to 15% oxygen. B = Annual fuel use (ft3/year) C = Fuel higher heating value (Btu/ft3) – for natural gas use 1,000 Btu/ft3 D = Fuel F-Factor at 600F (Dscf/MMBtu) – for natural gas use 8,579 Dscf/MMBtu
TE = ΣE(engine)
Where:
ΣE(engine) = Sum of all NOx emissions from all units in the annual fee program, in tons per year.
5.6.1.4 Total Annual Fee Calculation
Total Annual Fee = (TE x FR) + Administrative Fee
Where: TE = Total Emissions, in tons per year, as calculated in Section 5.6.1.3. FR (Fee Rate) = the cost of NOx reductions, in dollars per ton, as established by District Rule 9510. Under no circumstances shall the cost per ton of NO _x reductions exceed the cost effectiveness threshold for the Carl Moyer Cost Effectiveness, as established by the applicable state law. Administrative Fee = 4% x (TE x FR)

5.5 California Reformulated Gasoline shall be used as the fuel for all gasoline-fired, sparkignited internal combustion engines. 5.7 Sulfur Oxides (SOx) Emission Control Requirements

On and after the compliance schedule specified in Section 7.5, operators of non-AO spark-ignited engines and non-AO compression-ignited engines shall comply with one of the following requirements:

- 5.7.1 Operate the engine exclusively on PUC-quality natural gas, commercial propane, butane, or liquefied petroleum gas, or a combination of such gases; or
- 5.7.2 Limit gaseous fuel sulfur content to no more than five (5) grains of total sulfur per one hundred (100) standard cubic feet; or 5.7.3 Use California Reformulated Gasoline for
- gasoline-fired spark-ignited engines; or 5.7.4 Use California Reformulated Diesel for
- compression-ignited engines; or 5.7.5 Operate the engine on liquid fuel that contains no more than 15 ppm sulfur, as determined by the test method specified in Section 6.4.6; or
- 5.7.6 Install and properly operate an emission control system that reduces SO2 emissions by at least 95% by weight as determined by the test method specified in Section 6.4.6.

The non-SIP version of this rule contains SOx emissions control requirements not found in the SIP approved version. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

5.6 Monitoring Requirements A

The owner of a non-AO spark-ignited engine subject to the requirements of Section 5.1 or any engine subject to the requirements of Section 8.0 shall comply with the following requirements:

- 5.6.1 For each engine with a rated brake horsepower of 1,000 hp or greater and which is allowed by Permit-to-Operate or Permit-Exempt Equipment Registration condition to operate more than 2,000 hours per calendar year, or with an external emission control device, either install, operate, and maintain continuous monitoring equipment for NOx, CO, and oxygen, as identified in Rule 1080 (Stack Monitoring), or install, operate, and maintain APCOapproved alternate monitoring. monitoring system may be a continuous emissions monitoring system (CEMS), a parametric emissions monitoring system (PEMS), or an alternative monitoring system approved by the APCO. APCO-approved alternate monitoring shall consist of one or more of the following:
 - 5.6.1.1 Periodic NOx and CO emission concentrations,
 - 5.6.1.2 Engine exhaust oxygen concentration,
 - 5.6.1.3 Air-to-fuel ratio,
 - 5.6.1.4 Flow rate of reducing agents added to engine exhaust,
 - 5.6.1.5 Catalyst inlet and exhaust temperature.

5.8 Monitoring Requirements: Non-AO Spark-Ignited Engines and Engines in an AECP (Section 8.0)

The operator of a non-AO spark-ignited engine subject to the requirements of Section 5.2 or any engine subject to the requirements of Section 8.0 shall comply with the following requirements:

- 5.8.1 For each engine with a rated brake horsepower of 1,000 bhp or greater and which is allowed by Permit-to-Operate or Permit-Exempt Equipment Registration condition to operate more than 2,000 hours per calendar year, or with an external emission control device, either install, continuous operate. and maintain monitoring equipment for NOx, CO, and oxygen, as identified in Rule 1080 (Stack Monitoring), or install, operate, and maintain APCO approved alternate monitoring. The monitoring system may be a continuous emissions monitoring system (CEMS), a parametric emissions monitoring system (PEMS), or an alternative monitoring system approved by the APCO. APCOapproved alternate monitoring shall consist of one or more of the following:
 - 5.8.1.1 Periodic NOx and CO emission concentrations,
 - 5.8.1.2 Engine exhaust oxygen concentration,
 - 5.8.1.3 Air-to-fuel ratio,
 - 5.8.1.4 Flow rate of reducing agents added to engine exhaust,

There is no change in the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

- 5.6.1.6 Catalyst inlet and exhaust oxygen concentration.
- 5.6.1.7 Other operational characteristics.
- 5.6.2 For each engine not subject to Section 5.6.1, monitor operational characteristics recommended by the engine manufacturer or emission control system supplier, and approved by the APCO.
- 5.6.3 For each engine with an alternative monitoring system, submit to, and receive approval from the APCO, adequate verification of the alternative monitoring system's acceptability. This would include data demonstrating the system's accuracy under typical operating conditions for the specific application and any other information or data deemed necessary in assessing the acceptability of the alternative monitoring system.
- 5.6.4 For each engine with an APCO approved CEMS, operate the CEMS in compliance with the requirements of 40 Code of Federal Regulations (CFR) Part 51, 40 CFR Parts 60.7 and 60.13 (except subsection h), 40 CFR Appendix B (Performance Specifications), 40 CFR Appendix F (Quality Assurance Procedures), and applicable provisions of Rule 1080 (Stack Monitoring).
- 5.6.5 For each engine, have the data gathering and retrieval capabilities of an installed monitoring system described in Section 5.6 approved by the APCO.
- 5.6.6 For each engine, install and operate a nonresettable elapsed operating time meter. In lieu of installing a nonresettable time meter, the owner of an engine may use an alternative device, method, or technique, in determining operating time provided that the alternative is approved by the APCO and is allowed by Permit-to-Operate or Permit-Exempt Equipment Registration condition. The owner of the engine shall properly maintain and operate the time meter or alternative device in accordance with the manufacturer's instructions.
- 5.6.7 For each engine, implement the Inspection and Monitoring (I&M) plan, if any, submitted to and approved by the APCO pursuant to Section 6.5.
- 5.6.8 For each engine, collect data through the I&M plan in a form approved by the APCO.
- 5.6.9 For each engine use a portable NOx analyzer to take NOx emission readings to verify compliance with the emission requirements of Section 5.1 or Section 8.0 during each calendar quarter in which a source test is not performed and the engine is operated. All emission readings shall be taken with the engine operating either at conditions representative of normal operations or conditions specified in the Permit-to-Operate or Permit-Exempt

- 5.8.1.5 Catalyst inlet and exhaust temperature,
- 5.8.1.6 Catalyst inlet and exhaust oxygen concentration, or
- 5.8.1.7 Other operational characteristics.
- 5.8.2 For each engine not subject to Section 5.8.1, monitor operational characteristics recommended by the engine manufacturer or emission control system supplier, and approved by the APCO.
- 5.8.3 For each engine with an alternative monitoring system, submit to, and receive approval from the APCO, adequate verification of the alternative monitoring system's acceptability. This would include data demonstrating the system's accuracy under typical operating conditions for the specific application and any other information or data deemed necessary in assessing the acceptability of the alternative monitoring system.
- 5.8.4 For each engine with an APCO approved CEMS, operate the CEMS in compliance with the requirements of 40 Code of Federal Regulations (CFR) Part 51, 40 CFR Parts 60.7 and 60.13 (except subsection h), 40 CFR Appendix B (Performance Specifications), 40 CFR Appendix F (Quality Assurance Procedures), and applicable provisions of Rule 1080 (Stack Monitoring).
- 5.8.5 For each engine, have the data gathering and retrieval capabilities of an installed monitoring system described in Section 5.8 approved by the APCO.
- 5.8.6 For each engine, install and operate a nonresettable elapsed time meter.
 - 5.8.6.1 In lieu of installing a nonresettable elapsed time meter, the operator may use an alternative device, method, or technique, in determining operating time provided that the alternative is approved by the APCO and EPA and is allowed by a Permit-to- Operate or Permit-Exempt Equipment Registration condition.
 - 5.8.6.2 The operator shall properly maintain and operate the nonresettable elapsed time meter or alternative device in accordance with the manufacturer's instructions.
- 5.8.7 For each engine, implement the Inspection and Monitoring (I&M) plan, if any, submitted to and approved by the APCO pursuant to Section 6.5.
- 5.8.8 For each engine, collect data through the I&M plan in a form approved by the APCO.
- 5.8.9 For each engine, use a portable NOx analyzer to take NOx emission readings to verify compliance with the emission requirements of Section 5.2 or Section 8.0 during each calendar quarter in which a

Equipment Registration. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. All NOx emissions readings shall be reported to the APCO in a manner approved by the APCO. NOx emission readings taken pursuant to this section shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive at least five (5) readings evenly spaced out over the 15 consecutive-minute period.

- 5.6.10The APCO shall not approve an alternative monitoring system unless it is documented that continued operation within ranges of specified emissions-related performance indicators or operational characteristics provides a reasonable assurance of compliance with applicable emission limits. The operator shall source test over the proposed range of surrogate operating parameters to demonstrate compliance with the applicable emission standards.
- 5.6.11 For each engine subject to Section 8.0, install and operate a nonresettable fuel meter. In lieu of installing a nonresettable fuel meter, the owner may use an alternative device, method, or technique in determining daily fuel consumption provided that the alternative is approved by the APCO. The owner shall properly maintain, operate, and calibrate the required fuel meter in accordance with the manufacturer's instructions.

- source test is not performed and the engine is operated.
- 5.8.9.1 If an engine is operated less than 120 calendar days per calendar year, take one NOx emission reading during the calendar year in which a source test is not performed and the engine is operated.
- 5.8.9.2 All emission readings shall be taken with the engine operating either at conditions representative of normal operations or conditions specified in the Permit-to-Operate or Permit-Exempt Equipment Registration.
- 5.8.9.3 The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO.
- 5.8.9.4 All NOx emissions readings shall be reported to the APCO in a manner approved by the APCO.
- 5.8.9.5 NOx emission readings taken pursuant to this section shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings evenly spaced out over the 15 consecutive minute period.
- 5.8.10 The APCO shall not approve an alternative monitoring system unless it is documented that continued operation within ranges of specified emissions related performance indicators or operational characteristics provides a reasonable assurance of compliance with applicable emission limits. The operator shall source test over the proposed range of surrogate operating parameters to demonstrate compliance with the applicable emission standards.
- 5.8.11 For each engine subject to Section 8.0, install and operate a nonresettable fuel meter.
 - 5.8.11.1 In lieu of installing a nonresettable fuel meter, the operator may use an alternative device, method, or technique in determining daily fuel consumption provided that the alternative is approved by the APCO and EPA.
 - 5.8.11.2 The operator shall properly maintain, operate, and calibrate the required fuel meter in accordance with the manufacturer's instructions.

- 5.7 Monitoring Requirements B
- 5.7.1 The owner of any of the following engines shall comply with the requirements specified
- 5.9 Monitoring Requirements: All Other Engines
- 5.9.1 The operator of any of the following engines shall comply with the requirements

There is no change in the requirements of this section. Therefore, the non-SIP version of the

- in Section 5.7.2 through Section 5.7.5 below:
- 5.7.1.1 An AO spark-ignited engine subject to the requirements of Section 5.1.
- 5.7.1.2 A compression-ignited engine subject to the requirements of Section 5.1, or
- 5.7.1.3 An engine subject to Section 4.2.
- 5.7.2 Properly operate and maintain each engine as recommended by the engine manufacturer or emission control system supplier.
- 5.7.3 Monitor the operational characteristics of each engine as recommended by the engine manufacturer or emission control system supplier.
- 5.7.4 Install and operate a nonresettable elapsed operating time meter. In lieu of installing a nonresettable time meter, the owner of an engine may use an alternative device, method, or technique, in determining operating time provided that the alternative is approved by the APCO and is allowed by Permit-to-Operate or Permit-Exempt Equipment Registration condition. owner of the engine shall properly maintain and operate the time meter or alternative device accordance with in manufacturer's instructions.
- 5.7.5 The owner of an AO spark-ignited engine that has been retro-fitted with a NOx exhaust control that has not been certified in accordance with Section 9.0 Exhaust Control System Certification Requirements, or a compression-ignited engine that has been retro-fitted with a NOx exhaust control shall comply with the following:
 - 5.7.5.1 Use a portable NOx analyzer to take NOx emission readings to demonstrate compliance with the emission requirements of Section 5.1.
 - 5.7.5.2 The owner of a compression-ignited engine that is subject to the limits/standards of Section 5.1.2 Table 2 Category 1.d shall use a portable NOx analyzer to take NOx emission readings at least once every six months that the engine is operated.
 - 5.7.5.3 The owner of any other engine that has been retro-fitted with a NOx exhaust control shall use a portable NOx analyzer to take NOx emission readings at least once every 24 months that the engine is operated.
 - 5.7.5.4 All emission readings shall be taken with the engine operating either at conditions representative of normal operations or conditions specified in the Permit-to-Operate or Permit-Exempt Equipment Registration.

- specified in Section 5.9.2 through Section 5.9.5 below:
- 5.9.1.1 An AO spark-ignited engine subject to the requirements of Section 5.2;
- 5.9.1.2 A compression-ignited engine subject to the requirements of Section 5.2; or
- 5.9.1.3 An engine subject to Section 4.2.
- 5.9.2 Properly operate and maintain each engine as recommended by the engine manufacturer or emission control system supplier.
- 5.9.3 Monitor the operational characteristics of each engine as recommended by the engine manufacturer or emission control system supplier.
- 5.9.4 Install and operate a nonresettable elapsed time meter.
 - 5.9.4.1 In lieu of installing a nonresettable elapsed time meter, the operator may use an alternative device, method, or technique, in determining operating time provided that the alternative is approved by the APCO and EPA and is allowed by a Permit-to- Operate or Permit-Exempt Equipment Registration condition.
 - 5.9.4.2 The operator shall properly maintain and operate the nonresettable elapsed time meter or alternative device in accordance with the manufacturer's instructions
- 5.9.5 The operator of an AO spark-ignited engine that has been retro-fitted with a NOx exhaust control that has not been certified in accordance with Section 9.0 Exhaust Control System Certification Requirements, or a compression ignited engine that has been retro-fitted with a NOx exhaust control shall comply with the following:
 - 5.9.5.1 Use a portable NOx analyzer to take NOx emission readings to demonstrate compliance with the emission requirements of Section 5.2.
 - 5.9.5.2 The operator of a compression-ignited engine that is subject to the limits/standards of Section 5.2 Table 4 Category 1.d shall use a portable NOx analyzer to take NOx emission readings at least once every six (6) months that the engine is operated.
 - 5.9.5.3 The operator of any other engine that has been retro-fitted with a NOx exhaust control shall use a portable NOx analyzer to take NOx emission readings at least once every 24 months that the engine is operated.
 - 5.9.5.4 All emission readings shall be taken with the engine operating either at

rule is as stringent as the SiP version of the rule.

5.8 Permit-Exempt Equipment Registration Requirements

The owner of an engine used exclusively in agricultural operations shall register such engine pursuant to Rule 2250 (Permit-Exempt Equipment Registration), except for an engine that meets any one of the following conditions:

- 5.8.1 The engine is required to have a Permitto-Operate pursuant to California Health and Safety Code Section 42301.16, or
- 5.8.2 The engine is not required to comply with Section 5.1 of this rule.

5.11 Permit-Exempt Equipment Registration Requirements

The operator of an engine used exclusively in agricultural operations shall register such engine pursuant to Rule 2250 (Permit-Exempt Equipment Registration), except for an engine that meets any one of the following conditions:

- 5.11.1 The engine is required to have a Permitto-Operate pursuant to California Health and Safety Code Section 42301.16; or
- 5.11.2 The engine is not required to comply with Section 5.2 of this rule.

There is no change in the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

6.0 Administrative Requirements

6.1 Emission Control Plan

The owner of an engine subject to the requirements of Section 5.1 or Section 8.0, except for an engine specified in Section 6.1.1, of this rule shall submit to the APCO an APCO-approvable emission control plan of all actions to be taken to satisfy the emission requirements of Section 5.1 and the compliance schedules of Section 7.0.

- 6.1.1 The requirement to submit an emission control plan shall not apply to an engine specified below:
 - 6.1.1.1 A certified compression-ignited engine that has not been retro-fitted with an exhaust control and is not subject to the requirements of Section 8.0,
 - 6.1.1.2 A certified spark-ignited engine that has not been retro-fitted with an exhaust control and is not subject to the requirements of Section 8.0,
 - 6.1.1.3 An AO spark-ignited engine that has not been retro-fitted with a catalytic emission control device and is not subject to the requirements of Section 8.0,
 - 6.1.1.4 An engine subject to Section 4.2, or
 - 6.1.1.5 An engine subject to Section 4.3.
 - 6.1.1.6 An engine with an operating exhaust control system that has been certified in accordance with Section 9.0 Exhaust Control System Certification Requirements.
- 6.1.2 Such emission control plan shall contain the following information, as applicable for each engine:
 - 6.1.2.1 Permit-to-Operate number, Authority-to-Construct number or Permit-Exempt Equipment Registration number
 - 6.1.2.2 Engine manufacturer
 - 6.1.2.3 Model designation and engine serial

6.1 Emission Control Plan

The operator of an engine subject to the requirements of Section 5.2 of this rule shall submit to the APCO an APCO-approvable emission control plan of all actions to be taken to satisfy the emission requirements of Section 5.2 and the compliance schedules of Section 7.0. If there is no change to the previously-approved emission control plan, the operator shall submit a letter to the District indicating that the previously approved plan is still valid.

- 6.1.1 The requirement to submit an emission control plan shall apply to the following engines:
 - 6.1.1.1 Engines that have been retrofitted with an exhaust control device, except those certified per Section 9.0;
 - 6.1.1.2 Engines subject to Section 8.0;
 - 6.1.1.3 An AO spark-ignited engine that is subject to the requirements of Section 8.0;
 - 6.1.1.4 An AO spark-ignited engine that has been retrofitted with a catalytic emission control and is not subject to the requirements of Section 8.0.
- 6.1.2 Such emission control plan shall contain the following information, as applicable for each engine:
 - 6.1.2.1 Permit-to-Operate number, Authorityto-Construct number, or Permit-Exempt Equipment Registration number,
 - 6.1.2.2 Engine manufacturer,
 - 6.1.2.3 Model designation and engine serial number,
 - 6.1.2.4 Rated brake horsepower,
 - 6.1.2.5 Type of fuel and type of ignition,
 - 6.1.2.6 Combustion type: rich-burn or lean-

The non-SiP approved version of this rule includes what engine categories are subject to this section. The SiP approved version has a list of what engines are exempt from this section. However, there is no change in the actual engine categories that are required to meet these section requirements. Therefore, the non-SIP version of the rule is as stringent as the SiP version of the rule.

number

- 6.1.2.4 Rated brake horsepower
- 6.1.2.5 Type of fuel and type of ignition
- 6.1.2.6 Combustion type: rich-burn or lean-burn
- 6.1.2.7 Total hours of operation in the previous one-year period, including typical daily operating schedule
- 6.1.2.8 Fuel consumption (cubic feet for gas or gallons for liquid) for the previous oneyear period
- 6.1.2.9 Stack modifications to facilitate continuous in-stack monitoring and to facilitate source testing
- 6.1.2.10 Type of control to be applied, including in-stack monitoring specifications
- 6.1.2.11 Applicable emission limits
- 6.1.2.12 Documentation showing existing emissions of NOx, VOC, and CO, and
- 6.1.2.13 Date that the engine will be in full compliance with Rule 4702.
- 6.1.3 The emission control plan shall identify the type of emission control device or technique to be applied to each engine and a construction/removal schedule, or shall provide support documentation sufficient to demonstrate that the engine is in compliance with the emission requirements of this rule.
- 6.1.4 For an engine being permanently removed from service, the emission control plan shall include a letter of intent pursuant to Section 7.2.

burn.

- 6.1.2.7 Total hours of operation in the previous one-year period, including typical daily operating schedule,
- 6.1.2.8 Fuel consumption (cubic feet for gas or gallons for liquid) for the previous oneyear period,
- 6.1.2.9 Stack modifications to facilitate continuous in-stack monitoring and to facilitate source testing,
- 6.1.2.10 Type of control to be applied, including in-stack monitoring specifications,
- 6.1.2.11 Applicable emission limits,
- 6.1.2.12 Documentation showing existing emissions of NOx, VOC, and CO, and
- 6.1.2.13 Date that the engine will be in full compliance with this rule.
- 6.1.3 The emission control plan shall identify the type of emission control device or technique to be applied to each engine and a construction/removal schedule, or shall provide support documentation sufficient to demonstrate that the engine is in compliance with the emission requirements of this rule.
- 6.1.4 For an engine being permanently removed from service, the emission control plan shall include a letter of intent pursuant to Section 7.2.

6.2 Recordkeeping

- 6.2.1 Except for engines subject to Section 4.0, the owner of an engine subject to the requirements of Section 5.1 of this rule shall maintain an engine operating log to demonstrate compliance with this rule. This information shall be retained for a period of at least five years, shall be readily available, and be made available to the APCO upon request. The engine operating log shall include, on a monthly basis, the following information:
 - 6.2.1.1 Total hours of operation,
 - 6.2.1.2 Type of fuel used,
 - 6.2.1.3 Maintenance or modifications performed,
 - 6.2.1.4 Monitoring data,
 - 6.2.1.5 Compliance source test results, and

6.2 Recordkeeping

- 6.2.1 The operator of an engine subject to the requirements of Section 5.2 of this rule shall maintain an engine operating log to demonstrate compliance with this rule. This information shall be retained for a period of at least five years, shall be readily available, and be made available to the APCO upon request. The engine operating log shall include, on a monthly basis, the following information:
 - 6.2.1.1 Total hours of operation,
 - 6.2.1.2 Type of fuel used,
 - 6.2.1.3 Maintenance or modifications performed,
 - 6.2.1.4 Monitoring data,
 - 6.2.1.5 Compliance source test results, and

There is no change in the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

- 6.2.1.6 Any other information necessary to demonstrate compliance with this rule.
- 6.2.1.7 For an engine subject to Section 8.0, the quantity (cubic feet of gas or gallons of liquid) of fuel used on a daily basis.
- 6.2.2 The data collected pursuant to the requirements of Section 5.6 and Section 5.7 shall be maintained for at least five years, shall be readily available, and made available to the APCO upon request.
- 6.2.3 An owner claiming an exemption under Section 4.2 or Section 4.3 shall maintain annual operating records. This information shall be retained for at least five years, shall be readily available, and provided to the APCO upon request. The records shall include, but are not limited to, the following:
 - 6.2.3.1 Total hours of operation,
 - 6.2.3.2 The type of fuel used,
 - 6.2.3.3 The purpose for operating the engine,
 - 6.2.3.4 For emergency standby engines, all hours of non-emergency and emergency operation shall be reported, and
 - 6.2.3.5 Other support documentation necessary to demonstrate claim to the exemption.

- 6.2.1.6 Any other information necessary to demonstrate compliance with this rule.
- 6.2.1.7 For an engine subject to Section 8.0, the quantity (cubic feet of gas or gallons of liquid) of fuel used on a daily basis.
- 6.2.2 The data collected pursuant to the requirements of Section 5.8 and Section 5.9 shall be maintained for at least five years, shall be readily available, and made available to the APCO upon request.
- 6.2.3 An operator claiming an exemption under Section 4.2 or Section 4.3 shall maintain annual operating records. This information shall be retained for at least five years, shall be readily available, and provided to the APCO upon request. The records shall include, but are not limited to, the following:
 - 6.2.3.1 Total hours of operation,
 - 6.2.3.2 The type of fuel used,
 - 6.2.3.3 The purpose for operating the engine,
 - 6.2.3.4 For emergency standby engines, all hours of non-emergency and emergency operation shall be reported, and
- 6.2.3.5 Other support documentation necessary to demonstrate claim to the exemption.

6.3 Compliance Testing

The owner of an engine subject to the requirements of Section 5.1 or the requirements of Section 8.0, shall comply with the following requirements, except for an engine specified in Section 6.3.1:

- 6.3.1 The requirements of Section 6.3.2 through Section 6.3.4 shall not apply to any of the following engines:
 - 6.3.1.1 A certified compression-ignited engine that has not been retro-fitted with an exhaust control and is not subject to the requirements of Section 8.0.
 - 6.3.1.2 A certified spark-ignited engine that has not been retro-fitted with an exhaust control and is not subject to the requirements of Section 8.0.
 - 6.3.1.3 An AO spark-ignited engine that has not been retro-fitted with a catalytic emission control device and is not subject to the requirements of Section 8.0.
 - 6.3.1.4 An engine subject to Section 4.2.
 - 6.3.1.5 An engine subject to Section 4.3.
 - 6.3.1.6 An engine with an operating exhaust

6.3 Compliance Testing

The operator of an engine subject to the requirements of Section 5.2 or the requirements of Section 8.0 shall comply with the following requirements:

- 6.3.1 The requirements of Section 6.3.2 through Section 6.3.4 shall apply to the following engines:
 - 6.3.1.1 Engines that have been retrofitted with an exhaust control device, except those certified per Section 9.0;
 - 6.3.1.2 Engines subject to Section 8.0;
 - 6.3.1.3 An AO spark-ignited engine that is subject to the requirements of Section 8.0:
 - 6.3.1.4 An AO spark-ignited engine that has been retrofitted with a catalytic emission control and is not subject to the requirements of Section 8.0.
- 6.3.2 Demonstrate compliance with applicable limits, ppmv or percent reduction, in accordance with the test methods in Section 6.4, as specified below:
 - 6.3.2.1 By the applicable date specified in

The non-SIP approved version of this rule includes what engine categories are subject to this section. The SIP approved version has a list of what engines are exempt from this section. However, there is no change in the actual engine categories that are required to meet this section regulrements. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

- control system that has been certified in accordance with Section 9.0 Exhaust Control System Certification Requirements.
- 6.3.2 Demonstrate compliance with applicable limits, ppmv or percent reduction, in accordance with the test methods in Section 6.4, as specified below:
 - 6.3.2.1 By the applicable date specified in Section 5.1.1, Section 5.1.2, Section 7.3, Section 7.4, Section 7.5, or Section 7.6 and at least once every 24 months thereafter, except for an engine subject to Section 6.3.2.2.
 - 6.3.2.2 By the applicable date specified in Section 5.1.1, Section 5.1.2, Section 7.3, Section 7.4, Section 7.5, or Section 7.6 and at least once every 60 months thereafter, for an AO spark-ignited engine that has been retro-fitted with a catalytic emission control device and is not subject to the requirements of Section 8.0.
- 6.3.2.3 A portable NOx analyzer may be used to show initial compliance with the applicable limits/standards in Section 5.1 for AO sparkignited engines, provided the criteria specified in Sections 6.3.2.3.1 to 6.3.2.3.5 are met, and a source test is conducted in accordance with Section 6.3.2 within 12 months from the required compliance date.
 - 6.3.2.3.1 A minimum of 15 minutes of runtime must be measured with data recorded at a minimum of 15, evenly spaced time intervals. Compliance is to be determined with the arithmetic average of the oxygen-corrected data.
 - 6.3.2.3.2 The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Analyzer calibration records shall be made available at the District's request.
 - 6.3.2.3.3 The analyzer shall be checked with EPA protocol span gas at the beginning and end of each test day. The results of these checks shall be recorded and copies submitted to the District with each engine test. If the analyzer exhibits more than a 10% deviation from the span check, the instrument must be re-calibrated. Any analysis performed prior to an end-of-day span check failure shall be void.
 - 6.3.2.3.4. The test results of each engine, including span check results, shall be submitted to the District within 30 days of the test date. Test results shall clearly identify the engine tested including owner, location, permit or

- Section 5.2, and at least once every 24 months thereafter, except for an engine subject to Section
- 6.3.2.2 By the applicable date specified in Section 5.2 and at least once every 60 months thereafter, for an AO sparkignited engine that has been retro-fitted with a catalytic emission control device.
- 6.3.2.3 A portable NOx analyzer may be used to show initial compliance with the applicable limits/standards in Section 5.2 for AO spark ignited engines, provided the criteria specified in Sections 6.3.2.3.1 to 6.3.2.3.5 are met, and a source test is conducted in accordance with Section 6.3.2 within 12 months from the required compliance date.
- 6.3.2.3.1 A minimum of 15 minutes of runtime must be measured with data recorded at a minimum of 15, evenly spaced time intervals. Compliance is to be determined with the arithmetic average of the oxygen corrected data;
- 6.3.2.3.2 The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Analyzer calibration records shall be made available at the District's request;
- 6.3.2.3.3 The analyzer shall be checked with EPA protocol span gas at the beginning and end of each test day. The results of these checks shall be recorded and copies submitted to the District with each engine test. If the analyzer exhibits more than a 10% deviation from the span check, the instrument must be recalibrated. Any analysis performed prior to an end-of-day span check failure shall be void;
- 6.3.2.3.4 The test results of each engine, including span check results, shall be submitted to the District within 30 days of the test date. Test results shall clearly identify the engine tested including operator, location, permit or registration number, manufacturer, model, and serial number; and
- 6.3.2.3.5 The analyzer utilized for each check shall be clearly identified in the material submitted with the test results. Identification shall include manufacturer and serial number of the analyzer used, and the last calibration date.
- 6.3.3 Conduct emissions source testing with the engine operating either at conditions representative of normal operations or conditions specified in the Permit-to-Operate or Permit-Exempt Equipment Registration. For emissions source testing performed pursuant to Section 6.3.2 for the

registration number, manufacturer, model, and serial number.

- 6.3.2.3.5. The analyzer utilized for each check shall be clearly identified in the material submitted with the test results. Identification shall include manufacturer and serial number of the analyzer used, and the last calibration date.
- 6.3.3 Conduct emissions source testing with the engine operating either at conditions representative of normal operations or conditions specified in the Permit-to-Operate or Permit-Exempt Equipment Registration. For emissions source testing performed pursuant to Section 6.3.2 for the purpose of determining compliance with an applicable standard or numerical limitation, the arithmetic average of three (3) 30consecutive-minute test runs shall apply. If two (2) of three (3) runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. VOC shall be reported as methane. VOC, NOx, and CO concentrations shall be reported in ppmv, corrected to 15 percent oxygen. For engines that comply with a percent reduction limit in Table 1, the percent reduction of NOx emissions shall also be reported.
- 6.3.4 In addition to other information, the source test protocol shall describe which critical parameters will be measured and how the appropriate range for these parameters shall be established. The range for these parameters shall be incorporated into the I&M plan.
- 6.3.5 Engines that are limited by Permit-to-Operate or Permit-Exempt Equipment Registration condition to be fueled exclusively with PUC quality natural gas shall not be subject to the reoccurring source test requirements of Section 6.3.2 for VOC emissions.

- purpose of determining compliance with an applicable standard or numerical limitation, the arithmetic average of three (3) 30-consecutive-minute test runs shall apply. If two (2) of three (3) runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. VOC shall be reported as methane. VOC, NOx, and CO concentrations shall be reported in ppmv, corrected to 15 percent oxygen. For engines that comply with a percent reduction limit, the percent reduction of NOx emissions shall also be reported.
- 6.3.4 In addition to other information, the source test protocol shall describe which critical parameters will be measured and how the appropriate range for these parameters shall be established. The range for these parameters shall be incorporated into the I&M plan.
- 6.3.5 Engines that are limited by Permit-to-Operate or Permit-Exempt Equipment Registration condition to be fueled exclusively with PUC quality natural gas shall not be subject to the reoccurring source test requirements of Section 6.3.2 for VOC emissions.

6.3.6 Representative Testing

For spark-ignited engines, in lieu of compliance with the applicable requirements of Section 6.3.2, compliance with the applicable emission limits in Section 5.1 shall be demonstrated by submittal of annual emission test results, within 30 days of the test date, to the District, from a unit or units that represents a specified group of units, provided all of the following are requirements are satisfied:

- 6.3.6.1 The units are located at the same stationary source;
- 6.3.6.2 The units were produced by the same manufacturer, have the same model number or other manufacturer's designation in common, and have the same rated capacity and operating specifications;

6.3.6 Representative Testing

For spark-ignited engines, in lieu of compliance with the applicable requirements of Section 6.3.2, compliance with the applicable emission limits in Section 5.2 shall be demonstrated by submittal of annual emission test results, within 30 days of the test date, to the District, from a unit or units that represents a specified group of units, provided all of the following requirements are satisfied:

- 6.3.6.1 The units are located at the same stationary source;
- 6.3.6.2 The units were produced by the same manufacturer, have the same model number or other manufacturer's designation in common, and have the same rated

There is no change in the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

- 6.3.6.3 The units are operated and maintained in a similar manner; and
- 6.3.6.4 At least 20% of the total number of units are tested during each annual test cycle.
- 6.3.6.5 The District, based on documentation submitted by the stationary source:
 - 6.3.6.5.1 Determines that the margin of compliance for the identical units tested is significant and can be maintained on an on-going basis; or
 - 6.3.6.5.2 Determines based on a review of sufficient emissions data that, though the margin of compliance is not substantial, other factors allow for the determination that the variability of emissions for identical tested units is low enough for confidence that the untested unit will be in compliance. These factors may include, but are not limited to, the following:
 - 6.3.6.5.2.1 Historical records at the tested unit
 - 6.3.6.5.2.2 Fuel characteristics yielding low variability and therefore assurance that emissions will be constant and below allowable levels;
 - 6.3.6.5.2.3 Statistical analysis of a robust emissions data set demonstrates sufficiently low variability to convey assurance that the margin of compliance, though small, is reliable.
- 6.3.6.6 Should any of the representative units exceed the required emission limits, or if the District notifies the operator that the criteria in Sections 6.3.6.1 through 6.3.6.5 have not been fulfilled, each of the units in the group shall individually demonstrate compliance by emissions testing. Failure to complete emissions testing within 90 days of the failed test shall result in the untested units being in violation of this rule. After compliance with the requirements of Section 6.3.6.6 has been demonstrated, subsequent source testing shall be performed pursuant to Sections 6.3.2 or 6.3.6.

capacity and operating specifications;

- 6.3.6.3 The units are operated and maintained in a similar manner; and
- 6.3.6.4 At least 20% of the total number of units are tested during each annual test cycle.
- 6.3.6.5 The District, based on documentation submitted by the stationary source:
 - 6.3.6.5.1 Determines that the margin of compliance for the identical units tested is significant and can be maintained on an on-going basis; or
 - 6.3.6.5.2 Determines based on a review of sufficient emissions data that, though the margin of compliance is not substantial, other factors allow for the determination that the variability of emissions for identical tested units is low enough for confidence that the untested unit will be in compliance. These factors may include, but are not limited to, the following:
 - 6.3.6.5.2.1 Historical records at the tested unit showing consistent invariant load;
 - 6.3.6.5.2.2 Fuel characteristics yielding low variability and therefore assurance that emissions will be constant and below allowable levels:
 - 6.3.6.5.2.3 Statistical analysis of a robust emissions data set demonstrating sufficiently low variability to convey assurance that the margin of compliance, though small, is reliable.
- 6.3.6.6 Should any of the representative units exceed the required emission limits, or if the District notifies the operator that the criteria in Sections 6.3.6.1 through 6.3.6.5 have not been fulfilled, each of the units in the group shall individually demonstrate compliance by emissions testing. Failure to complete emissions testing within 90 days of the failed test shall result in the untested units being in violation of this rule. After compliance with the requirements of this has been demonstrated, section subsequent source testing shall be performed pursuant to Sections 6.3.2 or 6.3.6.

6.4 Test Methods

Compliance with the requirements of Section 5.0 shall be determined, as required, in accordance with the following test procedures or any other method approved by EPA and the APCO:

- 6.4.1 Oxides of nitrogen EPA Method 7E, or ARB Method 100.
- 6.4.2 Carbon monoxide EPA Method 10, or ARB Method 100.

6.4 Test Methods

Compliance with the requirements of Section 5.2 shall be determined, as required, in accordance with the following test procedures or any other method approved by EPA and the APCO:

- 6.4.1 Oxides of nitrogen EPA Method 7E, or ARB Method 100.
- 6.4.2 Carbon monoxide EPA Method 10, or ARB Method 100.

The Non-SIP approved version of this rule added SO_X test methods to the SIP approved version of this rule.
Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

- 6.4.3 Stack gas oxygen EPA Method 3 or 3A, or ARB Method 100.
- 6.4.4 Volatile organic compounds EPA Method 25A or 25B, or ARB Method 100.
- 6.4.5 Operating horsepower determination any method approved by EPA and the APCO.
- 6.4.3 Stack gas oxygen EPA Method 3 or 3A, or ARB Method 100.
- 6.4.4 Volatile organic compounds EPA Method 25A or 25B, or ARB Method 100. Methane and ethane, which are exempt compounds, shall be excluded from the result of the test.
- 6.4.5 Operating horsepower determination any method approved by EPA and the APCO.
- 6.4.6 SOx Test Methods
 - 6.4.6.1 Oxides of sulfur EPA Method 6C, EPA Method 8, or ARB Method 100.
 - 6.4.6.2 Determination of total sulfur as hydrogen sulfide (H2S) content – EPA Method 11 or EPA Method 15, as appropriate.
 - 6.4.6.3 Sulfur content of liquid fuel American Society for Testing and Materials (ASTM) D 6920-03 or ASTM D 5453-99.
 - 6.4.6.4 The SOx emission control system efficiency shall be determined using the following:
- % Control Efficiency = [(CSO2, inlet CSO2, outlet) / CSO2, inlet] X 100

Where:

CSO2, inlet = concentration of SOx (expressed as SO2) at the inlet side of the SOx emission control system, in lb/Dscf

CSO2, outlet = concentration of SOx (expressed as SO2) at the outlet side of the SOx emission control system, in lb/Dscf

- 6.4.7 The Higher Heating Value (hhv) of the fuel shall be determined by one of the following test methods:
- 6.4.7.1 ASTM D 240-02 or ASTM D 3282-88 for liquid hydrocarbon fuels.
- 6.4.7.2 ASTM D 1826-94 or ASTM 1945-96 in conjunction with ASTM D 3588-89 for gaseous fuel.

6.5 Inspection and Monitoring (I&M) Plan

The owner of an engine that is subject to the requirements of Section 5.1 or the requirements of Section 8.0, except for an engine specified in Section 6.5.1, shall submit to the APCO for approval, an I&M plan that specifies all actions to be taken to satisfy the following requirements and the requirements of Section 5.6. The actions to be identified in the I&M plan shall include, but are not limited to, the information specified below:

- 6.5.1 The requirements of Section 6.5.2 through Section 6.5.9 shall not apply to any of the following engines:
 - 6.5.1.1 A certified compression-ignited engine that has not been retro-fitted with an exhaust control and is not subject to the requirements of Section 8.0.
 - 6.5.1.2 A certified spark-ignited engine that has not been retro-fitted with an exhaust control and is not subject to the requirements of Section 8.0.
 - 6.5.1.3 An AO spark-ignited engine that has not been retro-fitted with a catalytic emission control device and is not subject to the requirements of Section 8.0.
 - 6.5.1.4 An engine subject to Section 4.2.
 - 6.5.1.5 An engine subject to Section 4.3.
 - 6.5.1.6 An engine with an operating exhaust control system that has been certified in accordance with Section 9.0 Exhaust Control System Certification Requirements.
- 6.5.2 Procedures requiring the owner or operator to establish ranges for control equipment parameters, engine operating parameters, and engine exhaust oxygen concentrations that source testing has shown result in pollutant concentrations within the rule limits.
- 6.5.3 Procedures for monthly inspections as approved by the APCO. The applicable control equipment parameters and engine operating parameters will be inspected and monitored monthly in conformance with a regular inspection schedule listed in the I&M plan.
- 6.5.4 Procedures for the corrective actions on the noncompliant parameter(s) that the owner or operator will take when an engine is found to be operating outside the acceptable range for control equipment parameters, engine operating parameters, and engine exhaust NOx, CO, VOC, or oxygen concentrations.
- 6.5.5 Procedures for the owner or operator to notify the APCO when an engine is found to be operating outside the acceptable range for control equipment parameters, engine operating parameters, and engine exhaust

6.5 Inspection and Monitoring (I&M) Plan

The operator of an engine that is subject to the requirements of Section 5.2 or the requirements of Section 8.0 shall submit to the APCO for approval, an I&M plan that specifies all actions to be taken to satisfy the following requirements and the requirements of Section 5.8. The actions to be identified in the I&M plan shall include, but are not limited to, the information specified below. If there is no change to the previously approved I&M plan, the operator shall submit a letter to the District indicating that previously approved plan is still valid.

- 6.5.1 The requirements of Section 6.5.2 through Section 6.5.9 shall apply to the following engines:
 - 6.5.1.1 Engines that have been retrofitted with an exhaust control device, except those certified per Section 9.0;
 - 6.5.1.2 Engines subject to Section 8.0;
 - 6.5.1.3 An AO spark-ignited engine that is subject to the requirements of Section 8.0.
 - 6.5.1.4 An AO spark-ignited engine that has been retrofitted with a catalytic emission control and is not subject to the requirements of Section 8.0.
- 6.5.2 Procedures requiring the operator to establish ranges for control equipment parameters, engine operating parameters, and engine exhaust oxygen concentrations that source testing has shown result in pollutant concentrations within the rule limits.
- 6.5.3 Procedures for monthly inspections as approved by the APCO. The applicable control equipment parameters and engine operating parameters will be inspected and monitored monthly in conformance with a regular inspection schedule listed in the I&M plan.
- 6.5.4 Procedures for the corrective actions on the noncompliant parameter(s) that the operator will take when an engine is found to be operating outside the acceptable range for control equipment parameters, engine operating parameters, and engine exhaust NOx, CO, VOC, or oxygen concentrations.
- 6.5.5 Procedures for the operator to notify the APCO when an engine is found to be operating outside the acceptable range for control equipment parameters, engine operating parameters, and engine exhaust NOx, CO, VOC, or oxygen concentrations.
- 6.5.6 Procedures for preventive and corrective maintenance performed for the purpose of maintaining an engine in proper operating

The non-SIP approved version of this rule includes what engine categories are subject to this section. The SIP approved version has a list of what engines are exempt from this section. However, there is no change in the actual engine categories that are required to meet these section requirements. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

	NOx, CO, VOC, or oxygen concentrations.	condition.	
	Procedures for preventive and corrective maintenance performed for the purpose of maintaining an engine in proper operating condition.	6.5.7 Procedures and a schedule for using a portable NOx analyzer to take NO _x emission readings pursuant to Section 5.8.9.	
	6.5.7 Procedures and a schedule for using a portable NOx analyzer to take NOx emission readings pursuant to Section 5.6.9.	6.5.8 Procedures for collecting and recording required data and other information in a form approved by the APCO including, but not limited to, data collected through the I&M plan and the monitoring systems	
	6.5.8 Procedures for collecting and recording required data and other information in a form approved by the APCO including, but not limited to, data collected by the I&M	described in Sections 5.8.1 and 5.8.2. Data collected through the I&M plan shall have retrieval capabilities as approved by the APCO.	
	plan and the monitoring systems described in Sections 5.6.1 and 5.6.2. Data collected through the I&M plan shall have retrieval capabilities as approved by the APCO.	6.5.9 Procedures for revising the I&M plan. The I&M plan shall be updated to reflect any change in operation. The I&M plan shall be updated prior to any planned change in	
	6.5.9 Procedures for revising the I&M plan. The I&M plan shall be updated to reflect any change in operation. The I&M plan shall be updated prior to any planned change in operation. An engine owner that changes significant I&M plan elements must notify the District no later than seven days after the change and must submit an updated I&M plan to the APCO no later than 14 days after the change for approval. The date and time of the change to the I&M plan shall be recorded in the engine operating log. For new engines and modifications to existing engines, the I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit-to-Operate or Permit-Exempt Equipment Registration. The owner of an engine may request a change to the I&M plan at any time.	operation. An engine operator that changes significant I&M plan elements must notify the District no later than seven days after the change and must submit an updated I&M plan to the APCO no later than 14 days after the change for approval. The date and time of the change to the I&M plan shall be recorded in the engine operating log. For new engines and modifications to existing engines, the I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit-to-Operate or Permit-Exempt Equipment Registration. The operator of an engine may request a change to the I&M plan at any time.	
7.0 Compliance Schedules	7.1 Loss of Exemption The owner of an engine which becomes subject to the emission limits/standards of this rule through loss of exemption shall not operate the subject engine, except as required for obtaining a new or modified Permit-to-Operate or Permit-Exempt Equipment Registration for the engine, until the owner demonstrates that the subject engine is in full compliance with the requirements of this rule.	7.1 Loss of Exemption The operator of an engine which becomes subject to the emission limits/standards of this rule through loss of exemption shall not operate the subject engine, except as required for obtaining a new or modified Permit-to-Operate or Permit-Exempt Equipment Registration for the engine, until the operator demonstrates that the subject engine is in full compliance with the requirements of this rule.	There is no change in the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.
	7.2 Permanent Removal of an Engine The owner of an engine who elects to permanently remove the engine from service shall comply with all of the following conditions:	7.2 Permanent Removal of an Engine The operator of an engine who elects to permanently remove the engine from service shall comply with all of the following conditions:	There is no change in the requirements of this section. Therefore, the non- SIP version of the rule is as stringent as the SIP version of the
	7.2.1 Comply with all applicable requirements of this rule until the engine is permanently removed from service; 7.2.2 Submit a letter to the APCO no later than 14	7.2.1 Comply with all applicable requirements of this rule until the engine is permanently removed from service;	rule.

7.2.2 Submit a letter to the APCO no later than 14 days before the engine is permanently

7.2.2 Submit a letter to the APCO no later than 14 days before the engine is permanently removed from service, stating the intent to

- permanently remove the engine from service. The engine removal letter can be submitted with the emission control plan, if any; and
- 7.2.3 Permanently remove the engine from service and officially surrender the Permit-to-Operate or Permit-Exempt Equipment Registration, if any, to the APCO no later than 30 days after the engine is permanently removed from service.
- removed from service, stating the intent to permanently remove the engine from service. The engine removal letter can be submitted with the emission control plan, if any; and
- 7.2.3 Permanently remove the engine from service and officially surrender the Permitto-Operate or Permit-Exempt Equipment Registration, if any, to the APCO no later than 30 days after the engine is permanently removed from
- 7.3 Compliance Schedule for an AO Compression-Ignited Engine
- 7.3.1Compliance Schedule Submission of Emission Control Plan, I&M Plan, Permit-Exempt Equipment Registration Application and Authority-to-Construct for an AO Compression-Ignited Engine
 - 7.3.1.1 The owner of an engine that is subject to Section 4.2 or Section 4.3 and that is required to submit an Emission Control Plan, an I&M Plan, or an Authority-to-Construct in order to comply with the requirements of Rule 4702, shall submit such document(s) no later than January 1, 2006.
 - 7.3.1.2 The owner of an engine that is subject to Section 5.1 and that is required to submit an Authority-to-Construct application in order to comply with the requirements of Rule 4702, shall submit the Authority-to-Construct application, and any required Emission Control Plan or I&M Plan, no later than six months before the engine is required to be in compliance with the requirements of Section 5.1 of Rule 4702.
 - 7.3.1.3 The owner of an engine that is subject to Section 5.1 and that is required to submit a Permit-Exempt Equipment Registration application in order to comply with the requirements of Rule 4702, shall submit the Permit-Exempt Equipment Registration application, and any required Emission Control Plan or I&M Plan, no later than three months before the engine is required to be in compliance with the requirements of Section 5.1 of Rule 4702.
- 7.3.2 Compliance Schedule Monitoring and Recordkeeping for an AO Compression-Ignited Engine Subject to Section 5.1 and Section 5.7

On and after June 1, 2006, the owner of an engine that is subject to Section 5.1 and Section 5.7 of Rule 4702 shall be in compliance with the requirements of Section 5.7, Section 6.2.1.1, and Section 6.2.1.2.

7.3.3 Compliance Schedule - General for an AO Compression-Ignited Engine

- 7.3 AO Compression-Ignited Engine
- 7.3.1 The operator of an AO compression-ignited engine that is subject to Section 5.2 and that is required to submit an Authority-to-Construct application in order to comply with the requirements of this rule, shall submit the Authority-to-Construct application, and any required Emission Control Plan or I&M Plan, no later than six months before the engine is required to be in compliance with the requirements of Section 5.2.
- 7.3.2 The operator of an AO compression-ignited engine that is subject to Section 5.2 and that is required to submit a Permit-Exempt Equipment Registration application in order to comply with the requirements of Rule 4702, shall submit the Permit-Exempt Equipment Registration application, and any required Emission Control Plan or I&M Plan, no later than three months before the engine is required to be in compliance with the requirements of Section 5.2.
- 7.3.3 Unless otherwise specified, the operator of an engine that is subject to the requirements of Section 5.2 of Rule 4702 shall be in full compliance with Rule 4702 by the indicated dates in Table 4.

The Non-SIP approved version of this rule only includes current requirements from the SIP approved version. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

- 7.3.3.1 On and after January 1, 2006, unless otherwise specified, the owner of an engine that is subject to the requirements of Section 4.2 or Section 4.3 of Rule 4702 shall be in full compliance with Rule 4702.
- 7.3.3.2 Unless otherwise specified, the owner of an engine that is subject to the requirements of Section 5.1 of Rule 4702 shall be in full compliance with Rule 4702 by the indicated dates pursuant to Section 5.1.2
- 7.4 Compliance Schedule for an AO Spark-Ignited Engine
- 7.4.1Compliance Schedule Submission of Emission Control Plan, I&M Plan, Permit-Exempt Equipment Registration Application and Authority-to-Construct for an AO Spark-Ignited Engine
 - 7.4.1.1 The owner of an engine that is subject to Section 4.2 or Section 4.3 and that is required to submit an Emission Control Plan, an I&M Plan, or an Authority-to-Construct in order to comply with the requirements of Rule 4702, shall submit such document(s) no later than January 1, 2006.
 - 7.4.1.2 The owner of an engine that is subject to Section 5.1 and that is required to submit an Authority-to-Construct application in order to comply with the requirements of Rule 4702, shall submit the Authority-to-Construct application, and any required Emission Control Plan or I&M Plan, by June 1, 2006, or six months before the engine is required to be in compliance with the requirements of Section 5.1 of Rule 4702, whichever is later.
 - 7.4.1.3 The owner of an engine that is subject to Section 5.1 and that is required to submit a Permit-Exempt Equipment Registration application in order to comply with the requirements of Rule 4702, shall submit the Permit-Registration Exempt Equipment application, and any required Emission Control Plan or i&M Plan by January 1, 2007, or three months before the engine is required to be in compliance with the requirements of Section 5.1 of Rule 4702, whichever is later.
- 7.4.2 Compliance Schedule Monitoring and Recordkeeping for an AO Spark-Ignited Engine Subject to Section 5.1 and Section 5.7

On and after June 1, 2006, the owner of an engine that is subject to Section 5.1 and Section 5.7 of Rule 4702 shall be in compliance with the requirements of Section 5.7.3 through Section

AO speak-ignited engines were required to be in full compliance with this rule by 1/1/10. The requirements from this section of the rule are obsoiete and not required on the Non-SiP approved version of the rule. Therefore, the non-SIP version of the rule is as stringent as the SiP version of the ruie.

 5.7.5, Section 6.2.1.1, and Section 6.2.1.2.		
7.4.3Compliance Schedule - General for an AO Spark-Ignited Engine		
7.4.3.1 On and after June 1, 2006, unless otherwise specified, the owner of an engine that is subject to the requirements of Section 4.2 or Section 4.3 of Rule 4702 shall be in full compliance with Rule 4702.		
7.4.3.2 Unless otherwise specified, the owner of an engine that is subject to the requirements of Section 5.1 of Rule 4702 shall be in full compliance with Rule 4702 by the indicated dates pursuant to Section 5.1.1.		
7.5 Compliance Schedule for a Non-AO Compression-Ignited Engine	7.4 Non-AO Compression-Ignited Engine	The Non-SIP approved version of this rule only
7.5.1Compliance Schedule - Submission of Emission Control Plan, I&M Plan, and Authority-to-Construct for a Non-AO Compression-Ignited Engine	7.4.1 The operator of a non-AO compressionignited engine that is subject to Section 5.2 and that is required to submit an Emission Control Plan, an I&M Plan, or an Authorityto-Construct in order to comply with rule requirements, shall submit such	includes current requirements from the SIP approved version. Therefore, the non-SIP version of the rule is as
7.5.1.1 The owner of an engine that is subject to Section 4.2 or Section 4.3 and that is required to submit an Emission Control Plan, an i&M Plan, or an Authority-to- Construct in order to comply with the requirements of Rule 4702, shall submit such document(s) no later than June 1, 2006.	document(s) no later than six months before the engine is required to be in compliance with the requirements of Section 5.2. 7.4.2 Unless otherwise specified, the operator of an engine that is subject to the requirements of Section 5.2 shall be in full compliance with Rule 4702 by the indicated dates in Table 4.	stringent as the SiP version of the rule.
7.5.1.2 The owner of an engine that is subject to Section 5.1 and that is required to submit an Emission Control Plan, an I&M Plan, or an Authority-to-Construct in order to comply with the requirements of Rule 4702, shall submit such document(s) by June 1, 2006 or six months before the engine is required to be in compliance with the requirements of Section 5.1 of Rule 4702, whichever is later.		
7.5.2 Compliance Schedule - General for a Non- AO Compression-Ignited Engine		
7.5.2.1 On and after June 1, 2006, unless otherwise specified, the owner of an engine that is subject to the requirements of Section 4.1, Section 4.2, or Section 4.3 of Rule 4702 shall be in full compliance with Rule 4702.		
7.5.2.2 Unless otherwise specified, the owner of an engine that is subject to the requirements of Section 5.1 of Rule 4702 shall be in full compliance with Rule 4702 by the indicated dates pursuant to Section 5.1.2.		
7.5.2.3 The owner of an engine that is subject to the requirements of Section 4.0 or Section 5.0 of Rule 4701 (Internal Combustion Engines – Phase 1) shall no longer be subject to the requirements of Rule 4701 pursuant to the following requirements:		
 7.5.2.3.1 For an engine that is subject to the requirements of Section 4.1, Section 4.2, or		

Section 4.3 of Rule 4702, the requirements of Rule 4701 shall not apply effective on the date that such engine is required to be in full compliance with Rule 4702, or

7.5.2.3.2 For an engine that is subject to the requirements of Section 5.1 of Rule 4702, the requirements of Rule 4701 shall not apply effective on the date that such engine is required to be in full compliance with Rule 4702.

- 7.6 Compliance Schedule for a Non-AO Spark-Ignited Engine
- 7.6.1Compliance Schedule Submission of Emission Control Plan, I&M Plan, and Authority-to-Construct for a Non-AO Spark-Ignited Engine

Effective on and after June 16, 2005, the owner of an engine that is required to submit an Emission Control Plan, an I&M Plan, or an Authority-to-Construct in order to comply with the requirements of Rule 4702, shall submit such document(s) no later than six months before the engine is required to be in full compliance with Rule 4702.

7.6.2Compliance Schedule – Emission Limits for a Non-AO Spark-Ignited Engine

The owner of a non-AO spark-ignited engine subject to the requirements of Rule 4702 shall not operate the engine unless the owner demonstrates and maintains the engine in compliance with the applicable requirements of Rule 4702 by the indicated dates below.

Compliance Schedule 1 - Non-AO Spark-Ignited Engine

For the purposes of Section 7.6, the total number of non-AO spark-ignited engines at a stationary source on a specified date includes those non-AO spark-ignited engines subject to Rule 4702 pursuant to Section 2.0 and excludes any engines exempt from Rule 4702 pursuant to Section 4.1 on the specified date.

- 7.6.3Compliance Schedule General for a Non-AO Spark-Ignited Engine
- 7.6.3.1 On and after January 1, 2006, unless otherwise specified, the owner of an engine that is subject to the requirements of Section 4.1 of Rule 4702 shall be in full compliance with Rule 4702.

Note: This section refers to Table 5. Table 5 can be found as an attachment to this document.

- 7.5 Non-AO Spark-Ignited Engine
- 7.5.1 An operator with non-AO spark-ignited engines at a stationary source subject to Table 2 or Section 8.0 emission limits, SOx control requirements of Section 5.7, and the SOx monitoring requirements of Section 5.10 shall comply with the schedule specified in Table 5.
- 7.5.2 As shown in Table 5, the column labeled:
- 7.5.2.1 "Emission Control Plan" identifies the date by which the operator shall submit an emission control plan pursuant to the applicable provisions of Section 6.1. The emission control plan shall identify all the Non-AO spark-ignited engines subject to Table 2 emission limits, SOx control and monitoring requirements. The emission control plan shall identify all the steps to be taken to comply with this rule. If there is no change to the previously approved emission control plan, the operator does not need to submit a new emission control plan. However, the operator shall submit a letter to the District indicating that previously approved plan is still valid.
- 7.5.2.2 "Authority to Construct and Inspection and Maintenance Plan" identifies the date by which the operator shall submit an Authority to Construct (if needed) and an Inspection and Monitoring Plan as specified in the applicable provisions of Section 6.5 for each engine subject to Table 2 emission limits, SOx control and monitoring requirements. If there is no change to the previously approved i&M plan, the operator does not need to submit a new I&M Plan. However, the operator shall submit a letter to the District indicating that previously approved I&M plan is still valid.
- 7.5.2.3 "Full Compliance" identifies the date by which the operator shall demonstrate that each unit is in compliance with Table 2

The Non-SIP approved version of this rule only includes current requirements from the SIP approved version. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

7.6.3.2 Unless otherwise specified, the owner of an engine subject to the requirements of Rule 4702 shall be in full compliance with Rule 4702 by the applicable compliance date pursuant to Section 7.6.2.	emission limits, SOx control and monitoring requirements.	
7.6.3.3 The owner of an engine that is subject to the requirements of Rule 4701 shall no longer be subject to the requirements of Rule 4701 pursuant to the following requirements:		
7.6.3.3.1 For an engine that is subject to the requirements of Section 4.1 of Rule 4702, the requirements of Rule 4701 shall not apply effective on and after January 1, 2006, or		
7.6.3.3.2 For an engine that is subject to the requirements of Section 4.2, Section 4.3, or Section 5.1 of Rule 4702, the requirements of Rule 4701 shall not apply effective on the date that such engine is required to be in full compliance with Rule 4702.		
	7.6 Operator of Non-AO Spark-Ignited Engine Who Elects to Pay Fees	This section was added to address a
	In lieu of complying with Table 2 NOx emission limits, the operator of a non-AO spark-ignited engine who elects to pay annual fees under Section 5.2.2.2 and Section 5.6 shall comply with the following requirements:	new unit category. Therefore, the non- SIP version of the rule is as stringent as the SIP version of the rule.
	7.6.1 By the date specified in Table 5, submit an Emission Control Plan which includes the following information:	
	7.6.1.1 Number of engines at a stationary source that will comply under Section 5.2.2.2,	
	7.6.1.2 Location of each engine,	
	7.6.1.3 Engine manufacturer, model designation, engine serial number, and Permit-to-Operate number, and	
	7.6.1.4 Each engine's rated brake horsepower, fuel type, and type of ignition.	
	7.6.2 The total annual fees shall be paid to the District in the following manner:	
	7.6.2.1 Payment shall be paid no later than June 30 of each year, for the emissions of the previous calendar year,	
	7.6.2.2 The first payment is due to the District no later than June 30 of the year in which full compliance is required for the specified percent of engines at a stationary as specified in Table 5 that the operator has opted to pay the annual fees,	

		 7.6.2.3 Should June 30 fall on a day when the District is closed, the payment shall be made by the next District working day after June 30, and 7.6.2.4 Payments shall continue annually until the engine either is permanently removed from use in the San Joaquin Valley Air Basin and the Permit-to-Operate is surrendered or the operator demonstrates compliance with the applicable Table 2 emission limits. 7.6.2.5 The emissions fee for units that operate for less than the full calendar year before demonstrating compliance under Section 5.2, shall be based on the actual fuel used during the portion of the calendar year prior to demonstrating compliance or removing the unit from operation within the San Joaquin Valley Air Basin. 	
8.0 Alternative Emission Control Plan (AECP)	An owner may comply with the NOx emission requirements of Section 5.1 for a group of engines by meeting the requirements below. An owner that is subject to the requirements below shall also comply with all the applicable requirements of Sections 5.0, 6.0, and 7.0. An engine that is not subject to Section 5.1 is not eligible for inclusion in an AECP.	requirements of Section 5.2 for a group of engines by meeting the requirements below. An	There is no change in the requirements of this section. Therefore, the non- SIP version of the rule is as stringent as the SIP version of the rule.
	8.1 During any 7 (seven) consecutive calendar day period, the owner shall operate all engines in the AECP to achieve an actual aggregate NOx emission level that is not greater than 90 percent of the NOx emissions that would be obtained by controlling the engines to comply individually with the NOx limits in Section 5.1. The owner shall operate engines in the AECP such that AEActual <= 0.90 (AELInnal)	8.1 During any seven (7) consecutive calendar day period, the operator shall operate all engines in the AECP to achieve an actual aggregate NOx emission level that is not greater than 90 percent of the NOx emissions that would be obtained by controlling the engines to comply individually with the NOx limits in Section 5.2. The operator shall operate engines in the AECP such that	
	and shall notify the APCO within 24 hours of a violation of this section.	AE _{Adual} ≤ 0.90 (AE _{Limit}) and shall notify the APCO within 24 hours of any violation of this section.	:
	8.1.1 The actual aggregate NOx emissions (AE _{Actual}) is the sum of the actual NOX emissions, over a 7 (seven) consecutive calendar day period, from all engines in the AECP which were actually operated during that period. AE _{Actual} shall be calculated as follows:	8.1.1 The actual aggregate NOx emissions (AE _{Actual}) is the sum of the actual NO _x emissions, over a seven (7) consecutive calendar day period, from all engines in the AECP which were actually operated during that period. AE _{Actual} shall be calculated as follows:	
	$AE_{Actual} = \sum_{i} (EF_{i})(F_{i})(k_{i})$	$AE_{Actual} = \sum_{i} (EF_{i})(F_{i})(k_{i})$	
	where:	where:	
	i identifies each engine in the AECP.	i identifies each engine in the AECP.	
	EF _i is the NOx emission factor of the engine established pursuant to Section 8.2 and approved by the APCO.	EF _i is the NOx emission factor of the engine established pursuant to Section 8.2 and approved by the APCO.	
	F _i is the actual total fuel used by the engine	F _i is the actual total fuel used by the engine	

- during the 7 (seven) consecutive calendar day period.
- k_i is a constant used to convert an engine's fuel use and NOx emission factor to the amount of NOx emitted. k_i is dependent on the engine and the pollutant emitted. Calculation of k_i shall be accomplished using 40 CFR Part 60, Appendix A, Method 19, or an equivalent method approved by EPA, ARB and the APCO.
- 8.1.2The estimated aggregate NOx emissions limit (AE_{Limit}) is the sum of the NOx emissions, over a 7 (seven) consecutive calendar day period, for the same engines in the AECP which were actually operated during the same period as considered in Section 8.1.1, calculated with the NOx limits of Section 5.1 and the actual fuel usage during that 7 (seven) consecutive calendar day period. AE_{Limit} shall be calculated as follows:

$$AE_{Limit} = \sum_{i} (EL_{i})(F_{i})(k_{i})$$

where:

- i identifies each engine in the AECP.
- EL_i is the NOx emission limit from Section 5.1 for each engine.
- F_I is the actual total fuel used by the engine during the 7 (seven) consecutive calendar day period.
- k_i is a constant used to convert an engine's fuel use and NOx emission limit to the amount of NOx emitted. k_i is dependent on the engine and the pollutant emitted. Calculation of k_i shall be accomplished using 40 CFR Part 60, Appendix A, Method 19, or an equivalent method approved by EPA, ARB and the APCO.
- 8.1.3 Only engines in the AECP which were operated during the 7 (seven) consecutive calendar day period shall be included in the calculations of AE_{Limit} and AE_{Adual}.
- 8.1.4The owner shall, at least one time each day the AECP is used, calculate and record the actual aggregate NOx emissions (AEActual) and the aggregate NOx emission limit (AELmal) for the preceding 7 (seven) consecutive calendar day period.
- 8.2 The owner shall establish a NOx emission factor limit for each engine. The established NOx emission factor of an engine shall be no less than the NOx emission factor of the engine from the most recent source test conducted pursuant to Section 6.3 and approved by the APCO. The owner shall not operate an AECP engine in such a manner that NOx emissions exceed the established NOx emission factor of the engine.

- during the 7 (seven) consecutive calendar day period.
- k, is a constant used to convert an engine's fuel use and NOx emission factor to the amount of NOx emitted. k_i is dependent on the engine and the pollutant emitted. Calculation of k_i shall be accomplished using 40 CFR Part 60, Appendix A, Method 19, or an equivalent method approved by EPA, ARB and the APCO.
- 8.1.2 The estimated aggregate NOx emissions limit (AE_{Limit}) is the sum of the NOx emissions, over a seven (7) consecutive calendar day period, for the same engines in the AECP which were actually operated during the same period as considered in Section 8.1.1, calculated with the NOx limits of Section 5.2 and the actual fuel usage during that seven (7) consecutive calendar day period. AE_{Limit} shall be calculated as follows:

$$AE_{Limit} = \sum_{i} (EL_{i})(F_{i})(k_{i})$$

where

i = identifies each engine in the AECP.

- EL_I = the NOx emission limit from Section 5.2 for each engine.
- F_i = the actual total fuel used by the engine during the seven (7) consecutive calendar day period.
- k_i = a constant used to convert an engine's fuel use and NOx emission limit to the amount of NOx emitted. k_i is dependent on the engine and the pollutant emitted. Calculation of k_i shall be accomplished using 40 CFR Part 60, Appendix A, Method 19, or an equivalent method approved by EPA, ARB and the APCO.
- 8.1.3 Only engines in the AECP which were operated during the seven (7) consecutive calendar day period shall be included in the calculations of AELimit and AEActual.
- 8.1.4 The operator shall, at least one time each day the AECP is used, calculate and record the actual aggregate NOx emissions (AE_{Actual}) and the aggregate NOx emission limit (AE_{Limit}) for the preceding seven (7) consecutive calendar day period.
- 8.2 The operator shall establish a NOx emission factor limit for each engine. The established NOx emission factor of an engine shall be no less than the NOx emission factor of the engine from the most recent source test conducted pursuant to Section 6.3 and approved by the APCO. The operator shall not operate an AECP engine in such a manner that NOx emissions exceed the established NOx emission factor of the engine.

There is no change in the requirements of this section.
Therefore, the non-SiP version of the rule is as stringent as the SIP version of the rule.

- 8.3 The owner shall submit the AECP to the APCO at least 18 months before compliance with the emission limits in Section 5.1 is required. The AECP shall:
- 8.3.1Not be implemented prior to APCO approval.
- 8.3.2Be enforceable on a daily basis by the District.
- 8.3.3 Contain any information necessary to determine eligibility of the engines for alternative emission control, including, but not limited to:
 - 8.3.3.1 A list of engines subject to the AECP. All engines in an AECP shall be under the operational control of a single owner and shall be located at a single stationary source.
 - 8.3.3.2 The NOx emission factor established by the engine owner for each engine pursuant to Section 8.2.
 - 8.3.3.3 The estimated aggregate NOx emissions calculated according to Section 8.1.2.
- 8.3.4 Present the methodology for determining equivalency of actual NOx emissions under the proposed AECP as compared to the estimated NOx emissions allowed by this rule.
- 8.3.5 Detail the method of recording and verifying daily compliance with the AECP.
- 8.3.6 Demonstrate to the satisfaction of the APCO that the difference between the NOx emission limits of this rule and any lower actual NOx emissions will not be used to increase emissions from the same or another source.
- 8.3.7 Demonstrate that the engines subject to the requirements of Section 5.1 are in compliance with or on an approved schedule for compliance with all applicable District rules.

- 8.3 The operator shall submit the AECP to the APCO at least 18 months before compliance with the emission limits in section 5.2 is required. The AECP shall:
- 8.3.1 Not be implemented prior to APCO approval.
- 8.3.2 Be enforceable on a daily basis by the District.
- 8.3.3 Contain any information necessary to determine eligibility of the engines for alternative emission control, including, but not limited to:
 - 8.3.3.1 A list of engines subject to the AECP. All engines in an AECP shall be under the operational control of a single operator and shall be located at a single stationary source,
 - 8.3.3.2 The NOx emission factor established by the engine operator for each engine pursuant to Section 8.2, and
 - 8.3.3.3 The estimated aggregate NOx emissions calculated according to Section 8.1.2.
- 8.3.4 Present the methodology for determining equivalency of actual NO_X emissions under the proposed AECP as compared to the estimated NO_X emissions allowed by this rule.
- 8.3.5 Detail the method of recording and verifying daily compliance with the AECP.
- 8.3.6 Demonstrate to the satisfaction of the APCO that the difference between the NOx emission limits of this rule and any lower actual NOx emissions will not be used to increase emissions from the same or another source.
- 8.3.7 Demonstrate that the engines subject to the requirements of Section 5.2 are in compliance with or on an approved schedule for compliance with all applicable District rules.
- 8.4 The operator shall submit an updated or modified AECP for approval by the APCO prior to any of the following:
- 8.4.1 Modification of the engine(s) which would require an Authority-to- Construct;
- 8.4.2 When new or amended rules are adopted which regulate the emissions from the engines; or
- 8.4.3 When the NOx emission factor established by the engine operator for an engine pursuant to Section 8.2 is modified.

the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

There is no change in

- 8.4 The owner shall submit an updated or modified AECP for approval by the APCO prior to any of the following:
- 8.4.1 Modification of the engine(s) which would require an Authority-to-Construct.
- 8.4.2When new or amended rules are adopted which regulate the emissions from the engines.
- 8.4.3When the NOx emission factor established by the engine owner for an engine pursuant to Section 8.2 is modified.

There is no change in the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

- 8.5 In addition to the records kept pursuant to Section 6.2, the owner shall maintain records, on a daily basis, of the parameters needed to demonstrate compliance with the applicable NOx emission limits when operating under the AECP. These records shall be retained for at least five years, shall be readily available, and be made available to the APCO upon request. The records shall include, but are not limited to, the following for each engine unless otherwise indicated:
 - 8.5.1 Total hours of operation.
 - 8.5.2 Type and quantity (cubic feet of gas or gallons of liquid) of fuel used.
 - 8.5.3 The actual NOx emissions limits to be included in the calculation of AE_{Actual} pursuant to Section 8.1.1.
 - 8.5.4 The actual aggregate NOx emissions (AE_{Actual}) for all the engines in the AECP calculated pursuant to Section 8.1.1.
 - 8.5.5 The estimated NOx emissions limits to be included in the calculation of AE_{Limit} pursuant to Section 8.1.2.
 - 8.5.6 The estimated aggregate NOx emissions (AE_{Limit}) for all the engines in the AECP calculated pursuant to Section 8.1.2.
 - 8.5.7 The comparison of the actual aggregate NOx emissions (AE_{Actual}) for all the engines in the AECP and 90 percent of the estimated aggregate NOx emissions (AE_{Limil}) for all the engines in the AECP to demonstrate compliance with Section 8.1.
 - 8.5.8 Any other parameters needed to demonstrate daily compliance with the applicable NOx emission limits when operating under the AECP.
- 8.6 For the purpose of determining the quantity of spark-ignited engines in compliance pursuant to Section 7.6, a spark-ignited engine in an AECP shall not be considered to be in compliance until all spark-ignited engines in the AECP that have been designated to meet more stringent NOx emission factors pursuant to Section 8.2 are in compliance with the rule.

- 8.5 In addition to the records kept pursuant to Section 6.2, the operator shall maintain records, on a daily basis, of the parameters needed to demonstrate compliance with the applicable NOx emission limits when operating under the AECP. These records shall be retained for at least five years, shall be readily available, and be made available to the APCO upon request. The records shall include, but are not limited to, the following for each engine unless otherwise indicated:
 - 8.5.1 Total hours of operation,
 - 8.5.2 Type and quantity (cubic feet of gas or gallons of liquid) of fuel used,
 - 8.5.3 The actual NOx emissions limits to be included in the calculation of AE_{Actual} pursuant to Section 8.1.1,
 - 8.5.4 The actual aggregate NOx emissions (AE_{Actual}) for all the engines in the AECP calculated pursuant to Section 8.1.1,
 - 8.5.5 The estimated NOx emissions limits to be included in the calculation of AE_{Limit} pursuant to Section 8.1.2,
 - 8.5.6 The estimated aggregate NOx emissions (AE_{Limit}) for all the engines in the AECP calculated pursuant to Section 8.1.2,
 - 8.5.7 The comparison of the actual aggregate NOx emissions (AE_{Actual}) for all the engines in the AECP and 90 percent of the estimated aggregate NO_x emissions (AE_{Limit}) for all the engines in the AECP to demonstrate compliance with Section 8.1, and
 - 8.5.8 Any other parameters needed to demonstrate daily compliance with the applicable NOx emission limits when operating under the AECP.
- 8.6 For the purpose of determining the quantity of spark-ignited engines in compliance pursuant to Section 7.5, a spark-ignited engine in an AECP shall not be considered to be in compliance until all spark-ignited engines in the AECP that have been designated to meet more stringent NOx emission factors pursuant to Section 8.2 are in compliance with the rule.

There is no change in the requirements of this section.
Therefore, the non-SiP version of the rule is as stringent as the SIP version of the rule.

There is no change in the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

Exhaust Control System	9.1 To be considered for APCO certification, the manufacturer or operator shall comply with	9.1 To be considered for APCO certification, the manufacturer or operator shall comply with	There is no change in the requirements of this section.
Certification Requirements	all of the following requirements:	all of the following requirements:	Therefore, the non- SIP version of the
	9.1.1Certification shall be based upon the emission source testing results of a specific exhaust control system.	9.1.1 Certification shall be based upon the emission source testing results of a specific exhaust control system,	rule is as stringent as the SIP version of the rule.
	9.1.2A source testing protocol shall be submitted in accordance with the provisions of Rule 1081 (Source Sampling) for approval by the APCO prior to conducting the source test. The source testing protocol approved by the APCO shall be strictly adhered to during certification source testing.	9.1.2 A source testing protocol shall be submitted in accordance with the provisions of Rule 1081 (Source Sampling) for approval by the APCO prior to conducting the source test. The source testing protocol approved by the APCO shall be strictly adhered to during certification source testing.	·
	9.1.3 Source testing shall be conducted over the range of operating parameters for which the unit(s) will be operated.	9.1.3 Source testing shall be conducted over the range of operating parameters for which the unit(s) will be operated,	
	9.1.4The source testing results shall demonstrate compliance with the emission limits of this rule for each model of exhaust control system(s) to be certified.	9.1.4 The source testing results shall demonstrate compliance with the emission limits of this rule for each model of exhaust control system(s) to be certified,	
	9.1.5The source testing procedure and reports shall be prepared by an ARB- approved independent testing laboratory, and shall contain all the elements identified in the APCO-approved source testing protocol.	9.1.5 The source testing procedure and reports shall be prepared by an ARB approved independent testing laboratory, and shall contain all the elements identified in the APCO-approved source testing protocol,	
	9.1.6 Source testing shall be conducted no more than 90 days prior to the date of submission of request for certification by the APCO.	9.1.6 Source testing shall be conducted no more than 90 days prior to the date of submission of request for certification by the APCO, and	
	9.1.7Any additional supporting information required by the APCO to address other performance parameters.	9.1.7 Any additional supporting information required by the APCO to address other performance parameters.	
	9.2 The manufacturer or operator requesting certification shall submit to the APCO the following information:	9.2 The manufacturer or operator requesting certification shall submit to the APCO the following information:	There is no change in the requirements of this section. Therefore, the non- SIP version of the
	9.2.1 Copies of the source testing results conducted pursuant to the requirements of Section 9.1, and other pertinent technical data to demonstrate compliance with the emission limits of this rule.	9.2.1 Copies of the source testing results conducted pursuant to the requirements of Section 9.1, and other pertinent technical data to demonstrate compliance with the emission limits of this rule,	rule is as stringent as the SIP version of the rule.
	9.2.2The applicant shall sign and date the statement attesting to the accuracy of all	9.2.2 The applicant shall sign and date the statement attesting to the accuracy of all	

information in the statement, and

system(s) being certified.

9.2.3 Name and address of the exhaust control

system manufacturer or operator, brand name of the exhaust control unit, model number, and description of model of

information in the statement.

system(s) being certified.

9.2.3 Name and address of the exhaust control

system manufacturer or operator, brand name of the exhaust control unit, model number, and description of model of

9.3	The APCO will only approve an application for certification to the extent that the requirements of Sections 9.1 through 9.2 are met and the source testing results demonstrate that the emission limits of this rule are met.	9.3	The APCO will only approve an application for certification to the extent that the requirements of Sections 9.1 through 9.2 are met and the source testing results demonstrate that the emission limits of this rule are met.	There is no change in the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.
9.4	The APCO-approved certification is valid only for the range of operating parameters and conditions for which certification is issued.	9.4	The APCO-approved certification is valid only for the range of operating parameters and conditions for which certification is issued.	There is no change in the requirements of this section. Therefore, the non-SiP version of the rule is as stringent as the SiP version of the rule.
9.5	The APCO shall publish a list of certified exhaust control systems after the certification process is completed.	9.5	The APCO shall publish a list of certified exhaust control systems after the certification process is completed.	There is no change in the requirements of this section. Therefore, the non-SIP version of the rule is as stringent as the SIP version of the rule.

District Rule 4702 was amended (11/14/2013). As analyzed, each amended section of the non-SIP version of the rule is at least as stringent as, or more stringent than the corresponding section of the SIP version of the rule. Therefore, it is concluded that overall the non-SIP version of the rule is more stringent than the SIP version of the rule

SIP APPROVED VERSION OF DISTRICT RULE 4702

Table 1 Emission Limits/Standards for a Spark-Ignited Internal Combustion Engine and Emission Limits/Standards and Compliance Schedule for a Spark-Ignited Engine Used Exclusively in Agricultural Operations (corrected to 15% oxygen on a dry basis)

Engine Type	NOx	CO	VOC		
1. Rich-Burn					
a. Waste gas fueled	50 ppmv or 90% reduction	2000 ppmv	250 ppmv		
b. Cyclic loaded, field gas fueled	50 ppmv	2000 ppmv	250 ppmv		
c. All other engines	25 ppmv or 96% reduction	2000 ppmv	250 ppmv		
2. Lean-Burn					
a. Two stroke, gaseous fueled, less than 100 horsepower	75 ppmv or 85% reduction	2000 ppmv	750 ppmv		
b. All other engines	65 ppmv or 90% reduction	2000 ppmv	750 ppmv		
3. Rich-Burn Engine Used Exclusively in Ag	ricultural Operat	ions	<u> </u>		
a. Comply by 1/1/2009, or if owner has an agreement to electrify, comply by 1/1/2010	90 ppmv or 80% reduction	2000 ppmv	250 ppmv		
4. Lean-Burn Engine Used Exclusively in Ag	ricultural Operat	ions			
a. Comply by 1/1/2009 or if owner has an agreement to electrify comply by 1/1/2010	150 ppmv or 70% reduction	2000 ppmv	750 ppmv		
5. Certified Spark-Ignited Engine Used Exclusively in AO and installed on or before June 16, 2005					
a. Comply by 6/1/2006	Meet Certified Spark-Ignited Engine Standard of HC+NOx < 0.6 g/bhp-hr				

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Table 2 Emission Limits/Standards and Compliance Schedule for a Compression-Ignited Internal Combustion Engine (corrected to 15% oxygen on a dry basis)

Engine Type	Emission Limit/ Standard	Compliance Date
1. Non-Certified Compression-Ignited Eng	ine	
a. Greater than 50 bhp but not more than 500 bhp	EPA Tier 3 or Tier 4	1/1/2010
b. Greater than 500 bhp but not more than 750 bhp and less than 1000 annual operating hours	EPA Tier 3	1/1/2010
c. Greater than 750 bhp and less than 1000 annual operating hours	EPA Tier 4	7/1/2011
d. Greater than 500 bhp and greater than or equal to 1000 annual operating hours	80 ppm NOx, 2,000 ppm CO, 750 ppm VOC	1/1/2008 or, if owner has an agreement to electrify, comply by 1/1/2010
2. Certified Compression-Ignited Engine		
a. EPA Certified Tier 1 or Tier 2 Engine	EPA Tier 4	1/1/2015 or 12 years after installation date, whichever is later
b. EPA Certified Tier 3 or Tier 4 Engine	Meet Certified Compression-Ignited Engine Standard in effect at time of installation	At time of installation

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Compliance Schedule 1 – Non-AO Spark-Ignited Engine

Quantity of Non-AO Spark-Ignited Engines to be in	Compliance
Compliance at a Stationary Source	Date
a. 25% or more of the total number of non-AO sparkignited engines at a stationary source on June 1, 2005	6/1/05
b. 62.5% or more of the total number of non-AO sparkignited engines at a stationary source on June 1, 2006	6/1/06
c. 100% of the total number of non-AO spark-ignited engines at a stationary source on June 1, 2007	6/1/07

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Table 1 Emission Limits/Standards for a Spark-Ignited Internal Combustion Engine rated at >50 bhp Used Exclusively in Non-AO (All ppmv limits are corrected to 15% oxygen on a dry basis.). VOC Engine Type NOx CO 1. Rich-Burn a. Waste gas fueled 50 ppmv or 2000 ppmv 250 ppmv 90% reduction b. Cyclic loaded, field gas 50 ppmv 2000 ppmv 250 ppmv fueled c. All other engines 25 ppmv or 2000 ppmv 250 ppmv 96% reduction 2. Lean-Burn a. Two stroke, gaseous fueled, 75 ppmv or 2000 ppmv 750 ppmv less than 100 horsepower 85% reduction b. All other engines 65 ppmv or 2000 ppmv 750 ppmv 90% reduction

Table 2 Emission Limits for a Spark-Ig Exclusively in Non-AO (All py Emission Limits are effective a	pmv limits are corre	cted to 15% oxygen	on a dry basis).
7.5.			· · · · · · · · · · · · · · · · · · ·
Engine Type	NOx	CO	VOC
Zingino Typo	(ppmv)	(ppmv)	(ppmv)
1. Rich-Burn			
a. Waste Gas Fueled	50	2000	250
b. Cyclic Loaded, Field Gas Fueled	50	2000	250
c. Limited Use	25	2000	250
d. Rich-Burn Engine, not listed	11	2000	250
above	11	2000	230
2. Lean-Burn Engines			
a. Two-Stroke, Gaseous Fueled,	75	2000	750
>50 bhp and < 100 bhp	13	2000	/30
b. Limited Use	65	2000	750
c. Lean-Burn Engine used for gas	65 ppmv or 93%	2000	750
compression	reduction	2000	/30
d. Waste Gas Fueled	65 ppmv or 90%	2000	750
	reduction	2000	/30
e. Lean-Burn Engine, not listed	11	2000	750
above	''	2000	130

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Table 3 Emission Limits/Standards and Compliance Schedule for a Spark-Ignited Internal Combustion Engine >50 bhp Used Exclusively in AO (All ppmv limits are corrected to 15% oxygen on a dry basis). CO Limit **VOC Limit** Engine Type NO_X Limit 1. Rich-Burn 90 ppmv or 80% 2000 ppmv 250 ppmv reduction 2. Lean-Burn 150 ppmv or 2000 ppmv 750 ppmv 70% reduction Meet a Certified Spark-Ignited Engine Standard of 3. Certified and installed on or HC + NOx < 0.6 g/bhp-hrbefore June 16, 2005

Table 4 Emission Limits/Standards and Compliance Schedule for Compression-Ignited Internal Combustion Engine (corrected to 15% oxygen on a dry basis)						
Engine Type	Emission Limit/ Standard	Compliance Date				
1. Non-Certified Compression-Ign	ited Engine Installed on or befo	re June 1, 2006				
a. Greater than 50 bhp but not more than 500 bhp	EPA Tier 3 or Tier 4	1/1/2010				
b. Greater than 500 bhp but not more than 750 bhp and less than 1000 annual operating hours	EPA Tier 3	1/1/2010				
c. Greater than 750 bhp and less than 1000 annual operating hours	EPA Tier 4	7/1/2011				
d. Greater than 500 bhp and greater than or equal to 1000 annual operating hours	80 ppmv NOx, 2,000 ppmv CO, 750 ppmv VOC	1/1/2008 or, if owner has an agreement to electrify, comply by 1/1/2010				
2. Certified Compression-Ignited I	2. Certified Compression-Ignited Engine					
a. EPA Certified Tier 1 or Tier 2 Engine	EPA Tier 4	1/1/2015 or 12 years after installation date, but not later than 6/1/2018				
b. EPA Certified Tier 3 or Tier 4 Engine	Meet Certified Compression- Ignited Engine Standard in effect at time of installation	At time of installation				

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Table 5 Compliance Schedule for Non-AO Spark-Ignited Engines Subject to Table 2 Emission Limits, and SOx Control and Monitoring Requirements						
Engines to be in Compliance at a Stationary Source	Emission Control Plan	Authority to Construct and Inspection and Monitoring Plan	Full Compliance			
Operato	r with a single eng	gine at a stationary source				
Single Engine	1/1/12	1/1/13	1/1/14			
Operator with at least t	wo engines, but le	ess than 12 engines at a statio	nary source			
33% or more of the engines subject to Table 2 emission limits as of August 18, 2011	7/1/12	1/1/13	1/1/14			
66% or more of the engines subject to Table 2 emission limits as of August 18, 2011	7/1/12	1/1/14	1/1/15			
100% of the engines subject to Table 2 emission limits	7/1/12	1/1/15	1/1/16			
Operator	Operator with at least 12 engines at a stationary source					
25% or more of the engines subject to Table 2 emission limits as of August 18, 2011	7/1/12	1/1/13	1/1/14			
50% or more of the engines subject to Table 2 emission limits as of August 18, 2011	7/1/12	1/1/14	1/1/15			
75% or more of the engines subject to Table 2 emission limits as of August 18, 2011	7/1/12	1/1/15	1/1/16			
100% of the engines subject to Table 2 emission limits	7/1/12	1/1/16	1/1/17			