	San Joaquin	Valley
	AIR POLLUTION CONTRO	L DISTRICT



DEC 2 4 2014

Shams Hasan E&B Natural Resources 3000 James Road Bakersfield, CA 93308

### RE: Notice of Final Action - Authority to Construct Facility Number: S-4034 Project Number: S-1143284

Dear Mr. Hasan:

The Air Pollution Control Officer has issued the Authority to Construct permits to E&B Natural Resources for the installation of five crude oil tanks in western Kern county, California. Enclosed are the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue the Authority to Construct permits was published on November 6, 2014. The District's analysis of the proposal was also sent to CARB and US EPA Region IX on November 3, 2014. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura at (661) 392-5500.

Sincerely, Arnaud Marjollet Director of Permit Services

AM:SDD/st

Enclosures

cc: Mike Tollstrup, CARB (w/enclosure) via email cc: Gerardo C, Rios, EPA (w/enclosure) via email

Gerardo C. Rios, EPA (w/enclosure) via email Seved Sadredin

Executive Director/Air Pollution Control Officer

Northern Region 4800 Enterprise Way Modesto, CA 95356-8718 Tel: (209) 557-6400 FAX: (209) 557-6475 Central Region (Main Office) 1990 E. Gettysburg Avenue Fresno, CA 93726-0244 Tel: (559) 230-6000 FAX: (559) 230-6061 Southern Region 34946 Flyover Court Bakersfield, CA 93308-9725 Tel: 661-392-5500 FAX: 661-392-5585

www.valleyair.org www.healthyairliving.com





## **AUTHORITY TO CONSTRUCT**

**PERMIT NO:** S-4034-33-0

**ISSUANCE DATE:** 12/22/2014

LEGAL OWNER OR OPERATOR: E&B NATURAL RESOURCES MAILING ADDRESS: ATT: SHAMS HASAN 1600 NORRIS ROAD

LOCATION:

LIGHT OIL WESTERN

BAKERSFIELD, CA 93308

SECTION: NE/23 TOWNSHIP: 30S RANGE: 21E

### **EQUIPMENT DESCRIPTION:**

300 BBL FIXED ROOF CRUDE OIL WASH TANK WITH PV VALVE (FE SMITH)

### CONDITIONS

- 1. Permit S-4034-27 shall be canceled prior to or concurrent with this ATC. [District Rule 2201]
- 2. The tank shall be equipped with a fixed roof with no holes or openings. [District Rule 2201]
- 3. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rules 2201 and 4623]
- 4. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 3.27 psia under all storage conditions. [District Rules 2201 and 4623]
- 5. VOC emission rate from the tank shall not exceed 1.8 lb/day [District Rule 2201]
- 6. This tank shall be in a leak-free condition. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 [District Rules 2201 and 4623]
- 7. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 2201 and 4623]

### CONDITIONS CONTINUE ON NEXT PAGE

YOU <u>MUST</u> NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

Arnord Marjollet, Director of Permit Services

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#### Conditions for S-4034-33-0 (continued)

- 23. If the crude oil stored in the tank has a TVP of 1.5 psia or greater, during sludge removal, the operator shall control emissions from the sludge receiving vessel by operating an APCO-approved vapor control device that reduces emissions of organic vapors by at least 95%. [District Rule 4623]
- 24. If the crude oil stored in the tank has a TVP of 1.5 psia or greater, permittee shall only transport removed sludge in closed, liquid leak-free containers. [District Rule 4623]
- 25. If the crude oil stored in the tank has a TVP of 1.5 psia or greater, permittee shall store removed sludge, until final disposal, in vapor leak-free containers, or in tanks complying with the vapor control requirements of District Rule 4623. Sludge that is to be used to manufacture roadmix, as defined in District Rule 2020, is not required to be stored in this manner. Roadmix manufacturing operations exempt pursuant to District Rule 2020 shall maintain documentation of their compliance with Rule 2020, and shall readily make said documentation available for District Rule]
- 26. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 4623]
- 27. Permittee shall maintain monthly records of average daily crude oil throughput and shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity [District Rule 2201]
- 28. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rules 2201 and 4623]

### Conditions for S-4034-34-0 (continued)

- 8. For crude oil with an API gravity of greater than 26 degrees, the TVP shall be determined by measuring the Reid Vapor Pressure (RVP) using the latest version of ASTM D 323 (Test Method for Vapor Pressure for Petroleum Products) and converting the RVP to TVP at the maximum liquid storage temperature using the procedures in Rule 4623, Appendix B. [District Rules 1081 and 4623]
- 9. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. [District Rule 2201]
- 10. Crude oil throughput shall not exceed 15 barrels per day based on a monthly average. [District Rules 2201 and 4623]
- 11. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rule 4623]
- 12. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623]
- 13. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rule 4623]
- 14. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623]
- 15. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623]
- 16. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule [District Rule 4623]
- 17. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623]
- 18. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rule 4623]
- 19. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 4623]
- 20. The permittee shall conduct an API gravity testing upon initial start-up. [District Rule 2201]
- 21. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623]
- 22. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 2201]





# **AUTHORITY TO CONSTRUCT**

PERMIT NO: S-4034-35-0

**ISSUANCE DATE:** 12/22/2014

LEGAL OWNER OR OPERATOR: E&B NATURAL RESOURCES MAILING ADDRESS: ATT: SHAMS HASAN

1600 NORRIS ROAD BAKERSFIELD, CA 93308

LOCATION:

LIGHT OIL WESTERN

SECTION: NE/23 TOWNSHIP: 30S RANGE: 21E

### EQUIPMENT DESCRIPTION:

470 BBL FIXED ROOF CRUDE OIL WASH TANK WITH PV VALVE (ANDERSON LEASE)

## CONDITIONS

- 1. Permit S-4034-27 shall be canceled prior to or concurrent with this ATC. [District Rule 2201]
- 2. The tank shall be equipped with a fixed roof with no holes or openings. [District Rule]
- 3. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rules 2201 and 4623]
- 4. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 3.27 psia under all storage conditions. [District Rules 2201 and 4623]
- 5. VOC emission rate from the tank shall not exceed 1.4 lb/day [District Rule 2201]
- 6. This tank shall be in a leak-free condition. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 [District Rules 2201 and 4623]
- 7. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 2201 and 4623]

### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO

Arnaud Marjollet, Director of Permit Services

#### Conditions for S-4034-35-0 (continued)

- 22. Permittee shall notify the APCO in writing at least three (3) days prior to performing interior tank cleaning activities. Written notification shall include the following: 1) the Permit to Operate number and physical location of the tank 2) the date and time that tank cleaning activities will begin, 3) the method to be used to clean the tank, including any solvents to be used, and 4) the method to be used to dispose of any removed sludge, including methods that will be used to control emissions from the receiving vessel and emissions during transport. [District Rule 4623]
- 23. This tank shall not be required to de-gas before commencing cleaning activities. All other applicable requirements shall be complied with before, during, and after tank cleaning activities. [District Rule 4623]
- 24. While performing tank cleaning activities, operators may only use the following cleaning agents: diesel, solvents with an initial boiling point of greater than 302 degrees F, solvents with a vapor pressure of less than 0.5 psia, or solvents with 50 grams of VOC per liter or less. [District Rule 4623]
- 25. Steam cleaning shall only be allowed at locations where wastewater treatment facilities are limited, or during the months of December through March. [District Rule 4623]
- 26. If the crude oil stored in the tank has a TVP of 1.5 psia or greater, during sludge removal, the operator shall control emissions from the sludge receiving vessel by operating an APCO-approved vapor control device that reduces emissions of organic vapors by at least 95%. [District Rule 4623]
- 27. If the crude oil stored in the tank has a TVP of 1.5 psia or greater, permittee shall only transport removed sludge in closed, liquid leak-free containers. [District Rule 4623]
- 28. If the crude oil stored in the tank has a TVP of 1.5 psia or greater, permittee shall store removed sludge, until final disposal, in vapor leak-free containers, or in tanks complying with the vapor control requirements of District Rule 4623. Sludge that is to be used to manufacture roadmix, as defined in District Rule 2020, is not required to be stored in this manner. Roadmix manufacturing operations exempt pursuant to District Rule 2020 shall maintain documentation of their compliance with Rule 2020, and shall readily make said documentation available for District Rule]
- 29. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is
  repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 4623]
- 30. Permittee shall maintain monthly records of average daily crude oil throughput and shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity [District Rule 2201]
- 31. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rules 2201 and 4623]

### Conditions for S-4034-36-0 (continued)

- 8. For crude oil with an API gravity of greater than 26 degrees, the TVP shall be determined by measuring the Reid Vapor Pressure (RVP) using the latest version of ASTM D 323 (Test Method for Vapor Pressure for Petroleum Products) and converting the RVP to TVP at the maximum liquid storage temperature using the procedures in Rule 4623, Appendix B. [District Rules 1081 and 4623]
- 9. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. [District Rule 2201]
- 10. Crude oil throughput shall not exceed 25 barrels per day based on a monthly average. [District Rules 2201 and 4623]
- 11. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rule 4623]
- 12. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623]
- 13. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rule 4623]
- 14. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623]
- 15. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623]
- 16. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule [District Rule 4623]
- 17. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623]
- 18. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rule 4623]
- 19. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 4623]
- 20. The permittee shall conduct an API gravity testing upon initial start-up. [District Rule 2201]
- 21. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623]
- 22. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 2201]





**ISSUANCE DATE: 12/22/2014** 

## **AUTHORITY TO CONSTRUCT**

PERMIT NO: S-4034-37-0

LEGAL OWNER OR OPERATOR: E&B NATURAL RESOURCES MAILING ADDRESS: E&B NATURAL RESOURCES ATT: SHAMS HASAN

1600 NORRIS ROAD BAKERSFIELD, CA 93308

LIGHT OIL WESTERN

LOCATION:

SECTION: SW/14 TOWNSHIP: 30S RANGE: 21E

### EQUIPMENT DESCRIPTION:

470 BBL FIXED ROOF CRUDE OIL TANK WITH PV VALVE (PML LEASE)

### CONDITIONS

- 1. Permit S-4034-27 shall be canceled prior to or concurrent with this ATC. [District Rule 2201]
- 2. The tank shall be equipped with a fixed roof with no holes or openings. [District Rule]
- 3. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rules 2201 and 4623]
- 4. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 3.27 psia under all storage conditions. [District Rules 2201 and 4623]
- 5. VOC emission rate from the tank shall not exceed 5.3lb/day [District Rule 2201]
- 6. This tank shall be in a leak-free condition. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 [District Rules 2201 and 4623]
- 7. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 2201 and 4623]

### CONDITIONS CONTINUE ON NEXT PAGE

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Arhaud Marjollet, Director of Permit Services

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#### Conditions for S-4034-37-0 (continued)

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- 25. While performing tank cleaning activities, operators may only use the following cleaning agents: diesel, solvents with an initial boiling point of greater than 302 degrees F, solvents with a vapor pressure of less than 0.5 psia, or solvents with 50 grams of VOC per liter or less. [District Rule 4623]
- 26. Steam cleaning shall only be allowed at locations where wastewater treatment facilities are limited, or during the months of December through March. [District Rule 4623]
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- 31. Permittee shall maintain monthly records of average daily crude oil throughput and shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity [District Rule 2201]
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