



SEP 2 1 2015

Ms. Carolyne Grant Kern River Cogeneration Company P.O. Box 80478 Bakersfield, CA 93380-0478

Notice of Final Action - Title V Permit Renewal

District Facility # S-0088 Project # S-1140864

Dear Ms. Grant:

The District has issued the Final Renewed Title V Permit for Kern River Cogeneration Company. The preliminary decision for this project was made on July 14, 2015. A summary of the comments and the District's response to each comment is included as an attachment to the engineering evaluation. These permits address all deficiencies cited by the EPA in their comments. In addition, subsequent to the Preliminary Decision, the facility wide requirements were updated.

The public notice for issuance of the Final Title V Permit will be published approximately three days from the date of this letter.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

Arnaud Mariollet

Director of Permit Services

Queend May

AM: rr/ya

Enclosures

Mike Tollstrup, CARB (w/enclosure) via email CC: CC:

Gerardo C. Rios, EPA (w/enclosuré) via email

Seved Sadredia Executive Director/Air Pollution Control Officer

SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT

Final Title V Permit Renewal Evaluation Kern River Cogeneration Company S-0088

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TITLE V PERMIT RENEWAL EVALUATION

Cogeneration Operation

Engineer: Robert Rinaldi

Date: September 1, 2015

Facility Number: S-0088

Facility Name: Kern River Cogeneration Company

Mailing Address: PO Box 80478

Bakersfield, CA 93380-0478

Contact Name: Cory Eagar

Phone: (661) 615-4681

Responsible Official: Carolyne Grant

Title: Executive Director

Project #: S-1140864

Deemed Complete: March 12, 2014

I. PROPOSAL

Kern River Cogeneration Company was issued a Title V permit on October 31, 1999. As required by District Rule 2520, the applicant is requesting a permit renewal. The existing Title V permit shall be reviewed and modified to reflect all applicable District and federal rules updated, removed, or added since the issuance of the renewed Title V permit.

The purpose of this evaluation is to provide the legal and factual basis for all updated applicable requirements and to determine if the facility will comply with these updated requirements. It also specifically identifies all additions, deletions, and/or changes made to permit conditions or equipment descriptions. The last Title V permit renewal was issued on 8/31/2009. This review will span from 8/31/2009 to the present.

II. FACILITY LOCATION

Kern River Cogeneration Company is located at 1600 China Grade Loop, Bakersfield, CA.

II. EQUIPMENT LISTING

A detailed facility printout listing all permitted equipment at the facility is included as Attachment C.

IV. GENERAL PERMIT TEMPLATE USAGE

The applicant does not propose to use any model general permit templates.

V. SCOPE OF EPA AND PUBLIC REVIEW

The applicant is not requesting any model general permit templates. Therefore, all federally enforceable conditions in this current Title V permit will be subject to EPA and public review.

VI. FEDERALLY ENFORCEABLE REQUIREMENTS

A. Rules Updated during this current renewal review interval (8/31/09 to present)

- District Rule 2020, <u>Exemptions</u>
 (amended December 20, 2007 ⇒ amended December 18, 2014)
- District Rule 2201, New and Modified Stationary Source Review Rule (amended December 18, 2008 ⇒ amended May 21, 2011)
- District Rule 2410, <u>Prevention of Significant Deterioration</u> (became effective on November 26, 2012)
- District Rule 4601, <u>Architectural Coatings</u>
 (amended October 31, 2001 ⇒ amended December 17, 2009)
- District Rule 4702, <u>Internal Combustion Engines Phase 2</u> (amended January 18, 2007 ⇒ November 14, 2013)

- 40 CFR Part 60, Subpart GG, New Source Performance Standards: <u>Standard of Performance for Stationary Gas Turbines</u> (amended February 27, 2014)
- 40 CFR Part 63, Subpart ZZZZ, <u>National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines</u> (amended March 6, 2013)
- 40 CFR Part 82, Subpart B, <u>Stratospheric Ozone</u> (amended June 25, 2013)
- 40 CFR Part 82, Subpart F, <u>Stratospheric Ozone</u> (amended June 25, 2013)
- B. Rules Removed during this current renewal review interval (8/31/09 to present)
 - None.
- C. Rules Added during this current renewal review interval (8/31/09 to present)
 - District Rule 2410, <u>Prevention of Significant Deterioration</u> (adopted June 16, 2011, effective November 26, 2012)
- D. Rules Not Updated during this current renewal review interval (8/31/09 to present)
 - District Rule 1070, <u>Inspections</u> (amended December 17,1992)
 - District Rule 1080, Stack Monitoring (amended December 17,1992)
 - District Rule 1081, <u>Source Sampling</u> (amended December 16,1993)
 - District Rule 1100, <u>Equipment Breakdown</u> (amended December 17,1992)
 - District Rule 1160, <u>Emission Statements</u> (adopted November 18, 1992)
 - District Rule 2010, <u>Permits Required</u> (amended December 17, 1992)

- District Rule 2031, <u>Transfer of Permits</u> (amended December 17, 1992)
- District Rule 2040, <u>Applications</u> (amended December 17, 1992)
- District Rule 2070, <u>Standards for Granting Applications</u> (amended December 17, 1992)
- District Rule 2080, Conditional Approval (amended December 17, 1992)
- District Rule 2520, <u>Federally Mandated Operating Permits</u> (amended June 21, 2001)
- District Rule 4101, <u>Visible Emissions</u> (amended February 17, 2005)
- District Rule 4102, Nuisance (amended December 17, 1992)
- District Rule 4201, <u>Particulate Matter Concentration</u> (amended December 17, 1992)
- District Rule 4202, <u>Particulate Matter Emission Rate</u> (amended December 17, 1992)
- District Rule 4301, Fuel Burning Equipment (amended December 17, 1992)
- District Rule 4701, <u>Internal Combustion Engines Phase I</u> (amended August 21, 2003)
- District Rule 4703, <u>Stationary Gas Turbines</u> (amended September 20, 2007)
- District Rule 4801, <u>Sulfur Compounds</u> (amended December 17, 1992)
- District Rule 8011 <u>General Requirements</u> (amended August 19, 2004)
- District Rule 8021 <u>Construction, Demolition, Excavation, Extraction, and Other Earthmoving Activities</u> (amended August 19, 2004)
- District Rule 8031 <u>Bulk Materials</u> (amended August 19, 2004)
- District Rule 8041 <u>Carryout and Trackout</u> (amended August 19, 2004)
- District Rule 8051 <u>Open Areas</u> (amended August 19, 2004)

- District Rule 8061 <u>Paved and Unpaved Roads</u> (amended August 19, 2004)
- District Rule 8071 <u>Unpaved Vehicle/Equipment Traffic Area</u> (amended September 16, 2004)
- 40 CFR Part 60, Subpart IIII, <u>Standards of Performance for Stationary Compression Ignition Internal Combustion Engines</u> (amended July 11, 2006)
- 40 CFR Part 60, Subpart KKKK, <u>Standards of Performance for Stationary</u> <u>Combustion Turbines</u> (amended July 6, 2006)
- 40 CFR Part 61, Subpart M, <u>National Emission Standard for Asbestos</u> (amended September 18, 2003)
- 40 CFR Part 63 Subpart YYYY—<u>National Emission Standards for</u>
 <u>Hazardous Air Pollutants for Stationary Combustion</u> Turbines (amended March 5, 2004)
- 40 CFR Part 64, <u>Compliance Assurance Monitoring (CAM)</u> (amended October 10, 1997)
- 40 CFR Part 68, <u>Chemical Accident Prevention Provisions</u> (amended April 9, 2004)

VII. REQUIREMENTS NOT FEDERALLY ENFORCEABLE

For each Title V source, the District issues a single permit that contains the Federally Enforceable requirements, as well as the District-only requirements. The District-only requirements are not a part of the Title V Operating Permits. The terms and conditions that are part of the facility's Title V permit are designated as "Federally Enforceable Through Title V Permit".

For this facility, the following are not federally enforceable and will not be discussed in further detail:

A. Rules Added

There are no new rules that are not federally enforceable being added at this time.

B. Rules Not Updated

District Rule 4102, <u>Nuisance</u> (as amended December 17, 1992)

For this facility, condition #1 of the facility wide requirements S-88-0-3 is based on District Rule 4102 listed above and is not Federally Enforceable through Title V.

Title 17, California Code of Regulations, Section 92000 through 92540

No changes were made to these rules since the renewed Title V permit was issued, therefore, they will not be discussed any further.

VIII. FEDERALLY ENFORCEABLE PERMIT REQUIREMENTS

The purpose of this evaluation is to review changes to pertinent federally enforceable requirements; therefore, this compliance section will only address rules that have been amended or added since the issuance of the renewed Title V permit.

A. District Rule 2020 - Exemptions

District Rule 2020 lists equipment which is specifically exempt from obtaining permits and specifies recordkeeping requirements to verify such exemptions. The amendments to this rule do not have any affect on current permit requirements and will therefore not be addressed in this evaluation.

B. District Rule 2201 - New and Modified Stationary Source Review Rule

District Rule 2201 has been amended since this facility's initial Title V permit was issued. This Title V permit renewal does not constitute a modification per section 3.26, defined as an action including at least one of the following items:

- 1) Any change in hours of operation, production rate, or method of operation of an existing emissions unit, which would necessitate a change in permit conditions.
- 2) Any structural change or addition to an existing emissions unit which would necessitate a change in permit conditions. Routine replacement shall not be considered to be a structural change.
- 3) An increase in emissions from an emissions unit caused by a modification of the Stationary Source when the emissions unit is not subject to a daily emissions limitation.
- 4) Addition of any new emissions unit which is subject to District permitting requirements.
- 5) A change in a permit term or condition proposed by an applicant to obtain an exemption from an applicable requirement to which the source would otherwise be subject.

Therefore, the updated requirements of this rule are not applicable at this time.

Due to the redundancy of the following Rule 2201 conditions listed on existing Title V permit S-88-4-20, the applicant has requested that condition 41 be deleted and subsequent conditions be renumbered in the new Title V renewal permit S-88-4-21.

41. During startup and shutdown, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201] N

42. 41. During startup, shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201] N

C. District Rule 2410 - Prevention of Significant Deterioration

The prevention of significant deterioration (PSD) program is a construction permitting program for new major stationary sources and major modifications to existing major stationary sources located in areas classified as attainment or in areas that are unclassifiable for any criteria air pollutant. The provisions of this rule apply to any source and the owner or operator of any source subject to any requirement under Title 40 Code of Federal Regulations (40 CFR) Part 52.21 as incorporated into this rule.

The rule did not create new requirements, but merely transfers the authority for the 40 CFR Part 52.21 requirements to the District. Prior to adoption of this rule, that authority was vested with the USEPA. This action does not involve construction and thus does not trigger additional PSD requirements for this source. Therefore, the facility is not subject to this rule and no further discussion is required.

D. District Rule 2520 - Federally Mandated Operating Permits

Greenhouse Gas Requirements

There are no federally applicable Greenhouse Gas (GHG) requirements for this source. It should be noted that the Mandatory Greenhouse Gas Reporting rule (40CFR Part 98) is not included in the definition of an applicable requirement within Title V (per 40CFR 71.2). Therefore, there will be no further discussion of GHG in this evaluation.

E. District Rule 4601 - Architectural Coatings

This rule limits the emissions of VOCs from architectural coatings. It requires limiting the application of any architectural coating to no more than what is listed in the Table of Standards (Section 5.0). This Rule was amended (on 12/17/2009) which is after the beginning of the most recent renewal period starting on 8/31//2009, however the prior Title V renewal addressed changes to permits. Please see project S-1091191 for details. It is not necessary to address changes again in this current permitting action.

F. Rule 4702 - Internal Combustion Engines

Emergency standby IC engines S-88-5 and '-8 are only subject to administrative requirements of Rule 4702 which weren't revised in the latest amendment.

There are no changes to any of the existing Rule 4702 conditions.

G. 40 CFR Part 60, Subpart GG, Standard of Performance for Stationary Gas Turbines

This requirement limits emissions of nitrogen oxides. Emissions shall not exceed a NO_x emission rate of 75 ppmv or 150 ppmv, depending on the unit size (at 15% O_2 with the ISO correction factor). The following analysis shows that the proposed requirement of District Rule 4703 is more stringent than 40 CFR requirements pertaining to NO_x emissions. Streamlining procedures, as documented in the following steps is utilized to substitute the proposed set of requirements for the otherwise applicable requirements.

The following table has side-by-side comparison of applicable requirements:

Type of Requirement	District Rule 4703	Subpart GG, § 60.332, 60.333 and 60.334	Proposed Requirement
Emissions Limit	15% O ₂ . (Tier II Standard Option)	60.332(a)(1) – 75 ppmv @ 15% O ₂ . (Lowest possible concentration) 60.333(a) No owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any stationary gas turbine any gases which contain sulfur dioxide in excess of 0.015% by volume at 15% oxygen and on a dry basis.	3 ppmv @ 15% O₂.

Type of Requirement	District Rule 4703	Subpart GG, § 60.332, 60.333 and 60.334	Proposed Requirement
Work place standards	N/A	60.333(b) No owner or operator subject to the provisions of this subpart shall burn in any stationary gas turbine any fuel, which contains sulfur in excess of 0.8% by weigh (8000 ppmw).	This unit shall be fired exclusively on PUC-quality natural gas which has a total sulfur content of less than or equal to 0.3 gr/100 scf
Monitoring	control devices, the owner or operator shall either install, operate, and maintain continuous emissions monitoring equipment for NO _x and oxygen, as identified in Rule 1080 (Stack Monitoring), or install and maintain APCO-approved alternate monitoring	stationary gas turbine subject to the provisions of this subpart and using water injection to control NO _x emissions shall install or operate a continuous monitoring system to monitor and record the fuel consumption and the ratio of water to fuel being fired in the turbine. 60.334(b) Install, certify, maintain,	The owner or operator shall install, certify, maintain, operate, and quality-assure a system which continuously measures and records the exhaust gas NO _x and O ₂ concentrations. The sulfur content of each fuel source shall be: (i) documented in a valid purchase contract, a supplier certification, a tariff sheet or transportation contract or (ii) monitored weekly using ASTM Methods D4084, D5504, D6228, or Gas Processors Association Standard 2377. If sulfur content is less than 0.3 gr/100 scf for 8 consecutive weeks, then the Monitoring frequency shall be every six (6) months. If any six (6) month monitoring show exceedance, weekly monitoring shall resume and exceedance shall be reported to APCO
Reporting	As per District Rule 1080: Time intervals, data and magnitude of excess NOx emissions, nature and cause of excess (if known), corrective actions taken and preventive measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard; Applicable time and date of each period during which the CEM was inoperative, except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess	CFR part 75 is required 60.334(J) the owner or operator shall submit reports of excess emissions and monitor downtime as required under \$60.7(c), periods of excess emissions that shall be reported are defined as follows: 60.334(J)(1)(iii) - An hour of excess emissions shall be any operating	cause of excess (If known), corrective actions taken and preventive measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard:
			exceeds applicable emissions limit and a period of monitor downtime shall be any unit operating hour in which sufficient data are not obtained to validate the hour for either NOx or diluent (or both)

Type of Requirement	District Rule 4703	Subpart GG, § 60.332, 60.333 and 60.334	Proposed Requirement
	Annual Testing for nitrogen oxides (NOx) concentrations using EPA Method 20 or 7E and oxygen (O₂) using Method 3, 3A, or 20.	EPA method 20 or 7E and EPA method	Annual Testing for nitrogen oxides (NOx) concentrations using EPA Method 20 or 7E and oxygen (O ₂) using Method 3, 3A, or 20.

The District Rule 4703 requirement to limit NOx concentration to 5 ppmv @ 15% O2 is clearly more stringent than the Subpart GG emissions limit of 75 ppmv as discussed below. The draft PTO assures compliance with this requirement.

Compliance with SO_x Emission Concentration Limit - 60.333(a):

Natural gas suppliers in California (PG&E, SOCal Gas, etc) regulate the quality of the gas as following:

 Mojave Gas Company's <u>FERC Gas Tariff General Terms and Conditions</u> (12/30/91) requires delivered natural gas to contain no more than 0.3 gr/100 scf total sulfur.

The California Air Resource Board (ARB), in their document <u>Guidance for Power Plant Siting</u> (Stationary Source Div., 6/99), also determined that 1.0 gr S/100 scf is the sulfur content of gas supplied by a utility regulated by the Public Utilities Commission (PUC).

In this case, all natural gas that is regulated enters the PUC pipeline for distribution to consumers and is tested to assure that its composition conforms to above standards. Therefore, total sulfur content of 0.3 gr/100 scf is consistent with quality of gas supplied by the utilities.

Compliance is expected as shown by the following calculations at 0.3 grain of total sulfur per 100 standard cubic feet of gas, assuming all sulfur is converted to SO_2 .

$$\%S(lb/lbNG) = \left(\frac{0.3 \text{ gr}}{100 \text{ scf}}\right) \left(\frac{1 \text{ lb}}{7000 \text{ gr}}\right) \left(\frac{24.5 \text{ L}}{\text{mol NG}}\right) \left(\frac{1 \text{ mol}}{16 \text{ g}}\right) \left(\frac{454 \text{ g}}{1 \text{ lb}}\right) \left(\frac{0.035 \text{ scf}}{1 \text{ L}}\right) (100)$$
= 0.00104% sulfur by weight

lb SO_2/scf gas = $(0.0000104)(1 lb/23.8 scf gas)(64 lb <math>SO_2/32 lb S)$ = $0.9 E-6 lb SO_2/scf gas$

lb SO₂/V_{exhaust} = (lb SO₂/scf gas) ÷ (F factor) (Btu content of natural gas)

$$\left(\frac{\text{lb SO}_2}{\text{V}_{\text{exhaust}}}\right) = \frac{\left(0.9\,\text{E} - 6\,\frac{\text{lb SO}_2}{\text{scf gas}}\right) \left(\frac{10^6\,\text{Btu}}{\text{MMBtu}}\right)}{\left(8710\,\frac{\text{dscf}}{\text{MMBtu}}\right) \left(1000\,\frac{\text{Btu}}{\text{scf}}\right)} = 1.07\,\text{E} - 7\,\frac{\text{lb SO}_2}{\text{dscf exhaust}}$$

 $V_{SO2}/V_{exhaust} = nRT/P$

where.

n = moles SO_2 = (3.35 E-7 lb SO_2 /dscf exhaust)/(64 lb SO_2 / lb-mol)

R = universal gas constant = 10.73 psi-ft³/lb-mol- R

T = standard temperature = 60 °F = 520 °R

P = standard pressure = 14.7 psi

Therefore,
$$\left(\frac{V_{SO_2}}{V_{\text{exhaust}}} \right) = \frac{\left(\frac{1.0\,\text{E} - 6\,\text{lb}\,\text{SO}_2}{\text{dscf}\,\text{exhaust}} \right) \left(\frac{10.73\,\text{psi} - \text{ft}^3}{\text{lb} - \text{mole} - ^{\circ}\text{R}} \right) \! (520\,^{\circ}\text{R})}{\left(\frac{64\,\text{lb}\,\text{SO}_2}{\text{lb} - \text{mol}} \right) \! (14.7\,\text{psi})} = 0.6\,\text{E} - 6\,\frac{\text{dscf}}{\text{dscf}\,\text{exhaust}}$$

= 0.6 ppmv dry

Diluting it to 15% O₂

ppmv @15% O2 = ppmv dry
$$X\left(\frac{20.9-15}{20.9}\right) = 0.17 \text{ ppmv}$$

0.17 ppmv << 150 ppmv.

Compliance with 150 ppmv SO_x at 15% excess O_2 and dry standard conditions and 2,000 ppmv is assured because the unit has a fuel sulfur content of 0.3 gr/100 scf. Condition 1 of the turbine permits ensures compliance with this rule and condition.

Compliance with Sulfur Fuel Content Limit - 60.333(b):

Natural gas with fuel sulfur content of 0.3 gr/100 scf or less assures compliance with the 0.8% sulfur by weight limit of New Source Performance Standard, Subpart GG - 40 CFR Subpart 60.333(b). This standard can be converted to an expression of weight percent of sulfur in the natural gas (ng):

$$\%S(lb/lbNG) = \left(\frac{0.3 \text{ gr}}{100 \text{ scf}}\right) \left(\frac{1 \text{ lb}}{7000 \text{ gr}}\right) \left(\frac{24.5 \text{ L}}{\text{mol NG}}\right) \left(\frac{1 \text{ mol}}{16 \text{ g}}\right) \left(\frac{454 \text{ g}}{1 \text{ lb}}\right) \left(\frac{0.035 \text{ scf}}{1 \text{ L}}\right) (100)$$
= 0.00104% sulfur by weight

Thus natural gas with fuel sulfur content of 0.3 gr/100 scf or less assures compliance with the 0.8% sulfur by weight limit of New Source Performance Standard, Subpart GG - 40 CFR Subpart 60.333(b).

H. 40 CFR 63 Subpart ZZZZ – <u>National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Emissions (RICE)</u>

Subpart ZZZZ establishes national emission limitations and operating limitations for hazardous air pollutants (HAP) emitted from stationary reciprocating internal combustion engines (RICE) located at major and area sources of HAP emissions. This subpart also establishes requirements to demonstrate initial and continuous compliance with the emission limitations and operating limitations.

§6585(b) states, "A major source of HAP emissions is a plant site that emits or has the potential to emit any single HAP at a rate of 10 tons (9.07 megagrams) or more per year or any combination of HAP at a rate of 25 tons (22.68 megagrams) or more per year, except that for oil and gas production facilities, a major source of HAP emissions is determined for each surface site."

§6585(c) states, "An area source of HAP emissions is a source that is not a major source."

The facility is not a major source as defined in §6585(b). Therefore, this facility is an area source of HAP emissions.

§6590(a) states, "An affected source is any existing, new, or reconstructed stationary RICE located at a major or area source of HAP emissions, excluding stationary RICE being tested at a stationary RICE test cell/stand."

§6590(a)(1) defines the criteria for an existing stationary RICE as follows:

- (i) For stationary RICE with a site rating of more than 500 brake horsepower (HP) located at a major source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before December 19, 2002.
- (ii) For stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions, a stationary RICE is

existing if you commenced construction or reconstruction of the stationary RICE before June 12, 2006.

- (iii) For stationary RICE located at an area source of HAP emissions, a stationary RICE is existing if you commenced construction or reconstruction of the stationary RICE before June 12, 2006.
- (iv) A change in ownership of an existing stationary RICE does not make that stationary RICE a new or reconstructed stationary RICE.

This facility is an area source of HAP emissions. The engines at this facility have not commenced construction or reconstruction on or after June 12, 2006. Therefore, the engines at this facility meet the definition of an existing stationary RICE as defined in §6590(a)(1)(iii).

§6590(b)(3) states that the following engines do not have to meet the requirements of this subpart and of subpart A of this part:

- stationary RICE which is an existing spark ignition 4 stroke rich burn (4SRB) stationary RICE located at an area source,
- existing spark ignition 4SRB stationary RICE with a site rating of less than
 or equal to 500 brake HP located at a major source, an existing spark
 ignition 2 stroke lean burn (2SLB) stationary RICE,
- existing spark ignition 4 stroke lean burn (4SLB) stationary RICE,
- existing compression ignition (CI) stationary RICE,
- existing emergency stationary RICE,
- · existing limited use stationary RICE, or
- existing stationary RICE that combusts landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis

The engines at this facility are existing emergency stationary RICEs and are existing compression ignition (CI) stationary RICEs. Therefore, the engines do not have to meet the requirements of this subpart and of subpart A of this part. No further discussion is required.

I. 40 CFR Part 82, Subparts B and F, Stratospheric Ozone

These regulations apply to servicing motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC). Sections of this regulation were amended in 2013, and conditions 28 and 29 of S-88-0-4 assure compliance with the requirements.

IX. PERMIT SHIELD

A permit shield legally protects a facility from enforcement of the shielded regulations when a source is in compliance with the terms and conditions of the Title V permit. Compliance with the terms and conditions of the Operating Permit is considered compliance with all applicable requirements upon which those conditions are based, including those that have been subsumed.

A. Requirements Addressed by Model General Permit Templates

The applicant is not requesting to use any model general permit templates for this Title V renewal project.

B. Requirements not Addressed by Model General Permit Templates

Kern River Cogeneration Company is not requesting any new permit shields within this Title V renewal project. In addition, Kern River Cogeneration Company is not requesting any changes to the existing permit shields already included in their Title V operating permits. Therefore, all of the existing permit shields will be maintained on the revised permits for this renewal project.

C. Obsolete Permit Shields From Existing Permit Requirements

There are no obsolete permit shield conditions to be removed from the permits.

X. PERMIT CONDITIONS

See Attachment A - Draft Renewed Title V Operating Permit.

XI. ATTACHMENTS

- A. Renewed Title V Operating Permit
- B. Previous Title V Operating Permit
- C. Detailed Facility List
- D. Public Comments and District Responses

ATTACHMENT A

Renewed Title V Operating Permit





Facility # S-88 KERN RIVER COGENERATION CO P O BOX 80478 **BAKERSFIELD, CA 93380-0478**

Notice of Permit Issuance

The enclosed permit unit requirements authorize the operation of the equipment as described. These permit unit requirements supersede any and all previous permits for the specified equipment.* Please insert these documents into the Facility Permit to Operate, and post copies on or near the equipment as required by District Rule 2010.

Please contact any of our Small Business Assistance (SBA) staff at the numbers below if you have any questions:

Modesto:

(209) 557-6446

Fresno:

(559) 230-5888

Bakersfield:

(661) 392-5665

Seyed Sadredin Executive Director/Air Pollution Control Officer

^{*}Failure to comply with the permit unit requirements may result in enforcement action.





Permit to Operate

FACILITY: S-88

EXPIRATION DATE: 08/31/2019

LEGAL OWNER OR OPERATOR:

KERN RIVER COGENERATION CO

MAILING ADDRESS:

P O BOX 80478

BAKERSFIELD, CA 93380-0478

FACILITY LOCATION:

HEAVY OIL CENTRAL

CA

FACILITY DESCRIPTION:

COGENERATION

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Seyed Sadredin

Executive Director / APCO

Arnaud Marjollet
Director of Permit Services

San Joaquin Valley Air Pollution Control District

FACILITY: S-88-0-3

EXPIRATION DATE: 08/31/2019

FACILITY-WIDE REQUIREMENTS

- 1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 2. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rule 111 (Kern)] Federally Enforceable Through Title V Permit
- The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rule111(Kern)] Federally Enforceable Through Title V Permit
- The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
- The permittee must comply with all conditions of the permit including permit revisions originated by the District. All 6. terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application, [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.12.1] Federally Enforceable Through Title V Permit
- A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- Every application for a permit required under Rule 2010 (12/17/92) (Permits Required) and Rule 2031 (12/17/92) (Transfer) shall be filed in a manner and form prescribed by the District and shall give all information necessary to enable the District to make determinations required by Rule 2070 (12/17/92) (Standards for Granting Applications). [District Rule 2040] Federally Enforceable Through Title V Permit
- The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO

- 10. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 11. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
- 12. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 13. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 14. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
- 15. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 16. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 17. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 18. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
- 19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
- 22. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA S-86-0-3: Sop 14 2015 7:52AM - RINALDIR

- 23. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (2/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rule 401 (Kern)] Federally Enforceable Through Title V Permit
- 24. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in the Table of Standards of District Rule 4601 (Amended 12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 25. All architectural coating containers used to apply the contents therein to a surface directly from the container by pouring, siphoning, brushing, rolling, padding, ragging or other means, shall be closed when not in use. These architectural coating containers include, but are not limited to, drums, buckets, cans, pails, trays or other application containers. Containers of any VOC-containing materials used for thinning and cleanup shall also be closed when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 26. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1, 6.2 and 6.3 (Amended 12/17/09). [District Rule 4601, 6.1, 6.2 and 6.3] Federally Enforceable Through Title V Permit
- 27. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 28. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 29. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR 82, Subpart B. [40 CFR 82, Subpart B] Federally Enforceable Through Title V Permit
- 30. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 (8/19/04) unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011 (8/19/04). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit
- 31. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031 (8/19/04), unless specifically exempted under Section 4.0 of Rule 8031 or Rule 8011 (8/19/04). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit
- 32. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 (8/19/04) Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 or Rule 8011 (8/19/04). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit
- 33. Whenever open areas are disturbed or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051 (8/19/04), unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011 (8/19/04). [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit
- 34. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 (8/19/04) unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011 (8/19/04). [District Rule 8061 and Rule 8011] Federally Enforceable Through Title V Permit
- 35. Any unpaved vehicle/equipment area that anticipates more than 50 vehicle trips per day shall comply with the requirements of Section 5.1.1 of District Rule 8071 (9/16/04). Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day shall comply with the requirements of Section 5.1.2 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 or Rule 8011 (8/19/04). [District Rule 8071 and Rule 8011] Federally Enforceable Through Title V Permit

- 36. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit
- 37. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 38. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
- 39. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
- 40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Kern), and Rule 111 (Kern). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601, sections 5.1, 5.2, 5.3 and 5.8 (12/17/09); 8021 (8/19/04); 8031 (8/19/04); 8041 (8/19/04); 8051 (8/19/04); 8061 (8/19/04); and 8071 (9/16/04). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 42. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin January 1 of each year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-88-1-18

EXPIRATION DATE: 08/31/2019

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE COGENERATION UNIT WITH DRY LOW NOX COMBUSTORS (KRCC UNIT #1)

PERMIT UNIT REQUIREMENTS

- Combustion turbine generator (CTG) shall be fired on natural gas only. There shall be no provisions for oil firing.
 Natural gas used as fuel shall be pipeline quality with sulfur content of 0.3 gr/100 scf or less (0.001% sulfur by weight). [District NSR Rule; 40 CFR 60.333(a); Kern County Rule 407] Federally Enforceable Through Title V Permit
- 2. Except during periods exempted in Rule 4703, Section 5.3.1, operator shall not exceed a NOx emission rate of 3 ppmvd @ 15% O2, under load conditions, excluding thermal stabilization, reduced load periods, and tuning start-up periods. [40 CFR 60.332(a)(1) & 60.332 (a)(2) and District Rule 4703, 5.1.2] Federally Enforceable Through Title V Permit
- 3. A tuning start-up shall be defined as "the period after a combustor unit replacement in which dynamic performance testing and corresponding operating optimization set point adjustment of the combustion system of the CGT is performed to meet the limits of this permit and Rule 4703". A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence. [District Rule 4703, 5.3] Federally Enforceable Through Title V Permit
- Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [Rule 110 (Madera); District Rule 1081] Federally Enforceable Through Title V Permit
- 5. If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072-80, D 3031-81, D 4084-82 or D 3246-81. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- 6. If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 7. The HHV and LHV of the fuel shall be determined using ASTM D3588-91, ASTM 1826-88, OR ASTM 1945-81. [40 CFR 60.332(a),(b)] Federally Enforceable Through Title V Permit
- 8. Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- 9. The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a),(b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 10. The operator shall provide source test information annually regarding the demonstrated percent efficiency (EFF) as defined in District Rule 4703, 5.1.1. [40 CFR 60.332(a),(b) and 4703, 5.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA S-88-1-18: Sep 14 2015 7:522M- RINALDIR

- 11. Operations during periods of startup, shutdown, and tuning start-up shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit
- 12. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.1.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080, 7.2] Federally Enforceable Through Title V Permit
- 13. Records shall be maintained and shall contain: the occurrence and duration of any start-up, shutdown, tuning start-up, or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [District Rule 1080, 7.3 and 40 CFR 60.7(b)] Federally Enforceable Through Title V Permit
- 14. If the turbine is fired on PUC-regulated natural gas, then maintain on file copies of natural gas bills. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 15. The operator of a stationary gas turbine system shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- 16. Results of continuous emission monitoring must be averaged in accordance with the requirements of 40 CFR 60.13. [40 CFR 60.334(b),(c) and District Rule 4703, 5.0] Federally Enforceable Through Title V Permit
- 17. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(b); District Rules 2520, 9.4.2 and 4703, 6.2.4; PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 18. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: Rules 404 (Madera), 406 (Fresno), 407 (Kings, Merced, San Joaquin, Stanislaus, Tulare, Kern); District Rule 1081, 4201, 1080, Section 6.5, 7.2, 8.0, 9.0, and 10.0; 40 CFR 60.332(c) and (d); 60.334 (b), (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 19. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: District Rule 4703, sections 5.0, 5.1.1, 6.2.1, 6.2.4, 6.3, 6.4.1, 6.4.3, 6.4.5, and 6.4.6. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 20. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following subsumed requirements: 40 CFR 60.332 (b); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 21. Operator shall install, operate, and maintain in calibration a system which continuously measures and records control system operating parameters, elapsed time of operation, and exhaust gas NOx concentration and O2 or CO2 concentration. [40 CFR 60.334(b),(c) and District Rules 2520, 9.4.2 and 4703] Federally Enforceable Through Title V Permit
- 22. The NOx and CO2 CEMS shall meet the requirements in 40CFR60, Appendix B Performance Specifications 2 and 3 and Appendix F Procedure 1. [40 CFR 60.334(b)(1) and District Rules 1080, 6.3, 6.5, 6.6, & 7.2, and 4703, 6.2.3]
- 23. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 24. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [District Rule 1080, 9.0] Federally Enforceable Through Title V Permit
- 25. The APCO shall be notified no later than one hour after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [District Rule 1080, 10.0; PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL CA S-86-1-18: Sep 14 2015 7:32AM - R:NALDIR

- 26. Operators of CEM's installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO and EPA. The report is due on the 30th day following the end of the calendar quarter and shall include: A. time intervals, data and magnitude of excess emissions (computed in accordance with 40 CFR 60.13(h)), nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard. [District Rule 1080, 8.0 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 27. The written report for each calendar quarter shall also include: C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. Excess emissions shall be defined as any 3-hour period during which the average emissions for CO, as measured by the CEM system, exceeds the emission limit set forth in PSD SJ 84-01, X.E. [District Rule 1080, 8.0; PSD SJ 84-01, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit
- 28. The CGT combustors shall be a dry low NOx design capable of achieving 3 ppm or lower at 15% O2. [District Rule 4703 and PSD SJ 85-09, X.B] Federally Enforceable Through Title V Permit
- 29. Each CTG shall have a maximum heat input rate of 1020 MMBTU/hr on an LHV basis. Firing rate can be increased upon District witnessed emission sampling demonstration that compliance with emission sampling limits can be achieved at higher fuel rates. [District NSR Rule] Federally Enforceable Through Title V Permit
- 30. Permit unit shall include one unfired heat recovery steam generator (HRSG) for gas turbine engine assembly with rated steam output of 450,000 lb/hr at 80% quality steam production. [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. When operating in cogeneration mode, exhaust gas ducting from CTG through HRSG's to the atmosphere shall be gastight. [District NSR Rule]
- 32. Bypass stack valve preceding each HRSG shall be designed to be gas-tight to the atmosphere when exhaust is discharged through HRSG and shall be designed to be gas-tight to the HRSG when exhaust is discharged through the bypass stack. [District NSR Rule]
- 33. Each CTG shall have a fuel consumption monitor/recorder. [District NSR Rule and PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 34. Exhaust gas particulate matter concentration shall not exceed 0.0072 gr/scf calculated at 12% CO2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 35. HRSG exhaust stack shall be equipped with permanent stack sampling provisions consistent with District Rule 1081, EPA reference Methods 5 and 8 and OSHA requirements. [District Rule 1081]
- 36. Operational records (including but not limited to: fuel characteristics, etc.) shall be maintained by Kern River Cogeneration Company. [District NSR Rule] Federally Enforceable Through Title V Permit
- 37. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and CTG fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit
- 38. Emission rates from CTG shall not exceed any of the following: PM10 5.0 lb/hr, SOx (as SO2) 0.9 lb/hr, or VOC 12.0 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. Emission rates from CTG shall not exceed any of the following: PM10 120.0 lb/day, SOx (as SO2) 21.6 lb/day, NOx (as NO2) 552.8 lb/day, VOC 288.0 lb/day, or CO 1056.0 lb/day. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 40. Emission from CTG, except during startup, shutdown, and tuning start-up, shall not exceed any of the following: NOx (as NO2) 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit

- 41. During startup, shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201]
- 42. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit
- 43. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit
- 45. Performance testing shall be conducted annually to measure NOx and CO emission concentrations using the following methods: EPA Methods 7E or 20 for NOx emissions, EPA Methods 10 or 10B for CO emissions, EPA Methods 3, 3A or 20 for Oxygen content of the exhaust gas. The performance tests shall be performed between 90 and 100 percent of peak (or the highest physically achievable) load. [40 CFR 60.335(a), (b)(7) and District Rule 4703, 6.3.1, 6.4.1, 6.4.2, & 6.4.3] Federally Enforceable Through Title V Permit
- 46. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit
- 47. Continuous emission monitoring system for NOx as NO2 and continuous monitoring system for CO & CO2 shall serve each CTG flue gas stream during both simple cycle and cogeneration modes, shall conform to SJVUAPCD Rule 1080 specifications, shall meet EPA monitoring performance specifications, & shall be operational whenever the turbine is in operation. [District Rule 1080 and PSD SJ 84-01, X.D.1 and .2] Federally Enforceable Through Title V **Permit**
- 48. All continuous emissions monitoring systems shall be calibrated and operated during both simple cycle and cogeneration modes according to EPA guidelines as specified in 40 CFR 60, Appendix B and 40 CFR 52, Appendix E. CEM ppm and lb/hr shall be calculated as a three-hour and a 1-hour average. [District Rule 1080 and PSD SJ 84-01 X.D.2] Federally Enforceable Through Title V Permit
- 49. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080] and PSD SJ 84-01, X.D.5] Federally Enforceable Through Title V Permit
- 50. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 51. The Relative Accuracy Audit shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 52. Startup and shutdown of CTG, as defined in 40 CFR, Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit
- 53. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit
- 54. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit
- 55. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 84-01] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location:

- 56. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in CO emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 57. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 58. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 59. Any requirements established by this permit for the gathering and reporting of information are not subject to review by the Office of Management and Budget (OMB) under the Paperwork Reduction Act (PRA) because this permit is not an "information collection request" within the meaning of 44 U.S.C. Subsections 3502(4) & (11), 3507, 3512, and 3518. Furthermore, this permit and any information gathering and reporting requirements established by this permit are exempt from OMB review under the PRA because it is directed to fewer than ten persons. [44 U.S.C. Section 3502(4), (11) and 5 CFR Section 1320.5(a) and PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 60. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 61. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10 [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 62. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 63. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 64. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 65. This facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 66. All correspondence as required by the PSD permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA,95814; and c) Compliance Division, SJVUAPCD. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 67. The operator shall perform source testing for PM10 concentration and emission rate once per permit term using EPA Method 5. [40 CFR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit

68. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (12/17/92), by using EPA method 9. If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-88-2-19

EXPIRATION DATE: 08/31/2019

SECTION: 32 TOWNSHIP: 28S RANGE: 28F

EQUIPMENT DESCRIPTION:

75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE GENERATOR (CTG) WITH GE ENHANCED DRY LOW NOX DLN1+ COMBUSTOR TECHNOLOGY DISCHARGING TO ATMOSPHERE THROUGH A BYPASS STACK WHEN OPERATED IN SIMPLE CYCLE MODE OR THROUGH UNFIRED 450,000 LB/HR HEAT RECOVERY STEAM GENERATOR WHEN OPERATED IN COGENERATION MODE (KRCC UNIT #2)

PERMIT UNIT REQUIREMENTS

- Combustion turbine generator (CTG) shall be fired on natural gas only. There shall be no provisions for oil firing. Natural gas used as fuel shall be pipeline quality with sulfur content of 0.3 gr/100 scf or less (0.001% sulfur by weight). [District NSR Rule; 40 CFR 60.333(a); Kern County Rule 407] Federally Enforceable Through Title V Permit
- Except during periods exempted in Rule 4703, Section 5.3.1, operator shall not exceed a NOx emission rate of 3 ppmvd @ 15% O2, under load conditions, excluding thermal stabilization, reduced load periods, and tuning start-up periods. [40 CFR 60.332(a)(1) & 60.332 (a)(2) and District Rule 4703, 5.1.2] Federally Enforceable Through Title V Permit
- A tuning start-up shall be defined as "the period after a combustor unit replacement in which dynamic performance testing and corresponding operating optimization set point adjustment of the combustion system of the CGT is performed to meet the limits of this permit and Rule 4703". A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence. [District Rule 4703, 5.3] Federally Enforceable Through Title V Permit
- Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [Rule 110 (Madera); District Rule 1081] Federally Enforceable Through Title V Permit
- If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072-80, D 3031-81, D 4084-82 or D 3246-81. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- The HHV and LHV of the fuel shall be determined using ASTM D3588-91, ASTM 1826-88, OR ASTM 1945-81. [40] CFR 60.332(a),(b)] Federally Enforceable Through Title V Permit
- Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a),(b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA S-88-2-19: Sep 14 2015 7:52AM - RINALDIR

- 10. The operator shall provide source test information annually regarding the demonstrated percent efficiency (EFF) as defined in District Rule 4703, 5.1.1. [40 CFR 60.332(a),(b) and 4703, 5.1.1] Federally Enforceable Through Title V Permit
- 11. Operations during periods of startup, shutdown, and tuning start-up shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit
- 12. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.1.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080, 7.2] Federally Enforceable Through Title V Permit
- 13. Records shall be maintained and shall contain: the occurrence and duration of any start-up, shutdown, tuning start-up, or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [District Rule 1080, 7.3 and 40 CFR 60.7(b)] Federally Enforceable Through Title V Permit
- 14. If the turbine is fired on PUC-regulated natural gas, then maintain on file copies of natural gas bills. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 15. The operator of a stationary gas turbine system shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- 16. Results of continuous emission monitoring must be averaged in accordance with the requirements of 40 CFR 60.13. [40 CFR 60.334(b),(c) and District Rule 4703, 5.0] Federally Enforceable Through Title V Permit
- 17. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(b); District Rules 2520, 9.4.2 and 4703, 6.2.4; PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 18. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: Rules 404 (Madera), 406 (Fresno), 407 (Kings, Merced, San Joaquin, Stanislaus, Tulare, Kern); District Rule 1081, 4201, 1080, Section 6.5, 7.2, 8.0, 9.0, and 10.0; 40 CFR 60.332(c) and (d); 60.334 (b), (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 19. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: District Rule 4703, sections 5.0, 5.1.1, 6.2.1, 6.2.4, 6.3, 6.4.1, 6.4.3, 6.4.5, and 6.4.6. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 20. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following subsumed requirements: 40 CFR 60.332 (b); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 21. Operator shall install, operate, and maintain in calibration a system which continuously measures and records control system operating parameters, elapsed time of operation, and exhaust gas NOx concentration and O2 or CO2 concentration. [40 CFR 60.334(b),(c) and District Rules 2520, 9.4.2 and 4703] Federally Enforceable Through Title V Permit
- 22. The NOx and CO2 CEMS shall meet the requirements in 40CFR60, Appendix B Performance Specifications 2 and 3 and Appendix F Procedure 1. [40 CFR 60.334(b)(1) and District Rules 1080, 6.3, 6.5, 6.6, & 7.2, and 4703, 6.2.3]
- 23. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 24. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [District Rule 1080, 9.0] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 8-86-2-19: 5-89 14 2015 7:52AM - RINALDIR

- 25. The APCO shall be notified no later than one hour after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [District Rule 1080, 10.0; PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 26. Operators of CEM's installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO and EPA. The report is due on the 30th day following the end of the calendar quarter and shall include: A. time intervals, data and magnitude of excess emissions (computed in accordance with 40 CFR 60.13(h)), nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard. [District Rule 1080, 8.0 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 27. The written report for each calendar quarter shall also include: C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. Excess emissions shall be defined as any 3-hour period during which the average emissions for CO, as measured by the CEM system, exceeds the emission limit set forth in PSD SJ 84-01, X.E. [District Rule 1080, 8.0; PSD SJ 84-01, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit
- 28. The CGT combustors shall be a dry low NOx design capable of achieving 3 ppm or lower at 15% O2. [District Rule 4703 and PSD SJ 85-09, X.B] Federally Enforceable Through Title V Permit
- 29. Each CTG shall have a maximum heat input rate of 1020 MMBTU/hr on an LHV basis. Firing rate can be increased upon District witnessed emission sampling demonstration that compliance with emission sampling limits can be achieved at higher fuel rates. [District NSR Rule] Federally Enforceable Through Title V Permit
- 30. Permit unit shall include one unfired heat recovery steam generator (HRSG) for gas turbine engine assembly with rated steam output of 450,000 lb/hr at 80% quality steam production. [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. When operating in cogeneration mode, exhaust gas ducting from CTG through HRSG's to the atmosphere shall be gastight. [District NSR Rule]
- 32. Bypass stack valve preceding each HRSG shall be designed to be gas-tight to the atmosphere when exhaust is discharged through HRSG and shall be designed to be gas-tight to the HRSG when exhaust is discharged through the bypass stack. [District NSR Rule]
- 33. Each CTG shall have a fuel consumption monitor/recorder. [District NSR Rule and PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 34. Exhaust gas particulate matter concentration shall not exceed 0.0072 gr/scf calculated at 12% CO2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 35. HRSG exhaust stack shall be equipped with permanent stack sampling provisions consistent with District Rule 1081, EPA reference Methods 5 and 8 and OSHA requirements. [District Rule 1081]
- 36. Operational records (including but not limited to: fuel characteristics, etc.) shall be maintained by Kern River Cogeneration Company. [District NSR Rule] Federally Enforceable Through Title V Permit
- 37. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and CTG fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit
- 38. Emission rates from CTG shall not exceed any of the following: PM10 5.0 lb/hr, SOx (as SO2) 0.9 lb/hr, or VOC 12.0 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. Emission rates from CTG shall not exceed any of the following: PM10 120.0 lb/day, SOx (as SO2) 21.6 lb/day, NOx (as NO2) 552.8 lb/day, VOC 288.0 lb/day, or CO 1056.0 lb/day. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit

- 40. Emission from CTG, except during startup, shutdown, and tuning start-up, shall not exceed any of the following: NOx (as NO2) 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 41. During startup, shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201]
- 42. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit
- 43. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit
- 45. Performance testing shall be conducted annually to measure NOx and CO emission concentrations using the following methods: EPA Methods 7E or 20 for NOx emissions, EPA Methods 10 or 10B for CO emissions, EPA Methods 3, 3A or 20 for Oxygen content of the exhaust gas. The performance tests shall be performed between 90 and 100 percent of peak (or the highest physically achievable) load. [40 CFR 60.335(a), (b)(7) and District Rule 4703, 6.3.1, 6.4.1, 6.4.2, & 6.4.3] Federally Enforceable Through Title V Permit
- 46. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit
- 47. Continuous emission monitoring system for NOx as NO2 and continuous monitoring system for CO & CO2 shall serve each CTG flue gas stream during both simple cycle and cogeneration modes, shall conform to SJVUAPCD Rule 1080 specifications, shall meet EPA monitoring performance specifications, & shall be operational whenever the turbine is in operation. [District Rule 1080 and PSD SJ 84-01, X.D.1 and .2] Federally Enforceable Through Title V Permit
- 48. All continuous emissions monitoring systems shall be calibrated and operated during both simple cycle and cogeneration modes according to EPA guidelines as specified in 40 CFR 60, Appendix B and 40 CFR 52, Appendix E. CEM ppm and lb/hr shall be calculated as a three-hour and a 1-hour average. [District Rule 1080 and PSD SJ 84-01 X.D.2] Federally Enforceable Through Title V Permit
- 49. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080 and PSD SJ 84-01, X.D.5] Federally Enforceable Through Title V Permit
- 50. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 51. The Relative Accuracy Audit shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 52. Startup and shutdown of CTG, as defined in 40 CFR, Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit
- 53. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit
- 54. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit

- 55. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 56. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in CO emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 57. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 58. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 59. Any requirements established by this permit for the gathering and reporting of information are not subject to review by the Office of Management and Budget (OMB) under the Paperwork Reduction Act (PRA) because this permit is not an "information collection request" within the meaning of 44 U.S.C. Subsections 3502(4) & (11), 3507, 3512, and 3518. Furthermore, this permit and any information gathering and reporting requirements established by this permit are exempt from OMB review under the PRA because it is directed to fewer than ten persons. [44 U.S.C. Section 3502(4), (11) and 5 CFR Section 1320.5(a) and PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 60. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 61. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10 [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 62. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 63. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 64. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 65. This facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 84-01] Federally Enforceable Through Title V Permit

- 66. All correspondence as required by the PSD permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA,95814; and c) Compliance Division, SJVUAPCD. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 67. The operator shall perform source testing for PM10 concentration and emission rate once per permit term using EPA Method 5. [40 CFR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit
- 68. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (12/17/92), by using EPA method 9. If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-88-3-18

EXPIRATION DATE: 08/31/2019

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE COGENERATION UNIT WITH DRY LOW NOX COMBUSTORS (KRCC UNIT #3)

PERMIT UNIT REQUIREMENTS

- 1. Combustion turbine generator (CTG) shall be fired on natural gas only. There shall be no provisions for oil firing. Natural gas used as fuel shall be pipeline quality with sulfur content of 0.3 gr/100 scf or less (0.001% sulfur by weight). [District NSR Rule; 40 CFR 60.333(a); Kern County Rule 407] Federally Enforceable Through Title V Permit
- 2. Except during periods exempted in Rule 4703, Section 5.3.1, operator shall not exceed a NOx emission rate of 3 ppmvd @ 15% O2, under load conditions, excluding thermal stabilization, reduced load periods, and tuning start-up periods. [40 CFR 60.332(a)(1) & 60.332 (a)(2) and District Rule 4703, 5.1.2] Federally Enforceable Through Title V Permit
- 3. A tuning start-up shall be defined as "the period after a combustor unit replacement in which dynamic performance testing and corresponding operating optimization set point adjustment of the combustion system of the CGT is performed to meet the limits of this permit and Rule 4703". A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence. [District Rule 4703, 5.3] Federally Enforceable Through Title V Permit
- 4. Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [Rule 110 (Madera); District Rule 1081] Federally Enforceable Through Title V Permit
- 5. If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072-80, D 3031-81, D 4084-82 or D 3246-81. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- 6. If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 7. The HHV and LHV of the fuel shall be determined using ASTM D3588-91, ASTM 1826-88, OR ASTM 1945-81. [40 CFR 60.332(a),(b)] Federally Enforceable Through Title V Permit
- 8. Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- 9. The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a),(b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- The operator shall provide source test information annually regarding the demonstrated percent efficiency (EFF) as defined in District Rule 4703, 5.1.1. [40 CFR 60.332(a),(b) and 4703, 5.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA S-88-3-18: Sep 14 2015 7:52/AM - RINAL DIR

- 11. Operations during periods of startup, shutdown, and tuning start-up shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit
- 12. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.1.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080, 7.2] Federally Enforceable Through Title V Permit
- 13. Records shall be maintained and shall contain: the occurrence and duration of any start-up, shutdown, tuning start-up, or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [District Rule 1080, 7.3 and 40 CFR 60.7(b)] Federally Enforceable Through Title V Permit
- 14. If the turbine is fired on PUC-regulated natural gas, then maintain on file copies of natural gas bills. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 15. The operator of a stationary gas turbine system shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- 16. Results of continuous emission monitoring must be averaged in accordance with the requirements of 40 CFR 60.13. [40 CFR 60.334(b),(c) and District Rule 4703, 5.0] Federally Enforceable Through Title V Permit
- 17. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(b); District Rules 2520, 9.4.2 and 4703, 6.2.4; PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 18. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: Rules 404 (Madera), 406 (Fresno), 407 (Kings, Merced, San Joaquin, Stanislaus, Tulare, Kern); District Rule 1081, 4201, 1080, Section 6.5, 7.2, 8.0, 9.0, and 10.0; 40 CFR 60.332(c) and (d); 60.334 (b), (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 19. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: District Rule 4703, sections 5.0, 5.1.1, 6.2.1, 6.2.4, 6.3, 6.4.1, 6.4.3, 6.4.5, and 6.4.6. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 20. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following subsumed requirements: 40 CFR 60.332 (b); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 21. Operator shall install, operate, and maintain in calibration a system which continuously measures and records control system operating parameters, elapsed time of operation, and exhaust gas NOx concentration and O2 or CO2 concentration. [40 CFR 60.334(b),(c) and District Rules 2520, 9.4.2 and 4703] Federally Enforceable Through Title V Permit
- 22. The NOx and CO2 CEMS shall meet the requirements in 40CFR60, Appendix B Performance Specifications 2 and 3 and Appendix F Procedure 1. [40 CFR 60.334(b)(1) and District Rules 1080, 6.3, 6.5, 6.6, & 7.2, and 4703, 6.2.3]
- 23. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 24. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [District Rule 1080, 9.0] Federally Enforceable Through Title V Permit
- 25. The APCO shall be notified no later than one hour after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [District Rule 1080, 10.0; PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 8-89-3-10: Sep 14 2015 7:52AM - RINALDIR

- 26. Operators of CEM's installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO and EPA. The report is due on the 30th day following the end of the calendar quarter and shall include: A. time intervals, data and magnitude of excess emissions (computed in accordance with 40 CFR 60.13(h)), nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard. [District Rule 1080, 8.0 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 27. The written report for each calendar quarter shall also include: C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. Excess emissions shall be defined as any 3-hour period during which the average emissions for CO, as measured by the CEM system, exceeds the emission limit set forth in PSD SJ 84-01, X.E. [District Rule 1080, 8.0; PSD SJ 84-01, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit
- 28. The CGT combustors shall be a dry low NOx design capable of achieving 3 ppm or lower at 15% O2. [District Rule 4703 and PSD SJ 85-09, X.B] Federally Enforceable Through Title V Permit
- 29. Each CTG shall have a maximum heat input rate of 1020 MMBTU/hr on an LHV basis. Firing rate can be increased upon District witnessed emission sampling demonstration that compliance with emission sampling limits can be achieved at higher fuel rates. [District NSR Rule] Federally Enforceable Through Title V Permit
- 30. Permit unit shall include one unfired heat recovery steam generator (HRSG) for gas turbine engine assembly with rated steam output of 450,000 lb/hr at 80% quality steam production. [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. When operating in cogeneration mode, exhaust gas ducting from CTG through HRSG's to the atmosphere shall be gastight. [District NSR Rule]
- 32. Bypass stack valve preceding each HRSG shall be designed to be gas-tight to the atmosphere when exhaust is discharged through HRSG and shall be designed to be gas-tight to the HRSG when exhaust is discharged through the bypass stack. [District NSR Rule]
- 33. Each CTG shall have a fuel consumption monitor/recorder. [District NSR Rule and PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 34. Exhaust gas particulate matter concentration shall not exceed 0.0072 gr/scf calculated at 12% CO2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 35. HRSG exhaust stack shall be equipped with permanent stack sampling provisions consistent with District Rule 1081, EPA reference Methods 5 and 8 and OSHA requirements. [District Rule 1081]
- 36. Operational records (including but not limited to: fuel characteristics, etc.) shall be maintained by Kern River Cogeneration Company. [District NSR Rule] Federally Enforceable Through Title V Permit
- 37. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and CTG fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit
- 38. Emission rates from CTG shall not exceed any of the following: PM10 5.0 lb/hr, SOx (as SO2) 0.9 lb/hr, or VOC 12.0 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. Emission rates from CTG shall not exceed any of the following: PM10 120.0 lb/day, SOx (as SO2) 21.6 lb/day, NOx (as NO2) 552.8 lb/day, VOC 288.0 lb/day, or CO 1056.0 lb/day. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 40. Emission from CTG, except during startup, shutdown, and tuning start-up, shall not exceed any of the following: NOx (as NO2) 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit

- 41. During startup, shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201]
- 42. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit
- 43. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit
- 45. Performance testing shall be conducted annually to measure NOx and CO emission concentrations using the following methods: EPA Methods 7E or 20 for NOx emissions, EPA Methods 10 or 10B for CO emissions, EPA Methods 3, 3A or 20 for Oxygen content of the exhaust gas. The performance tests shall be performed between 90 and 100 percent of peak (or the highest physically achievable) load. [40 CFR 60.335(a), (b)(7) and District Rule 4703, 6.3.1, 6.4.1, 6.4.2, & 6.4.3] Federally Enforceable Through Title V Permit
- 46. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit
- 47. Continuous emission monitoring system for NOx as NO2 and continuous monitoring system for CO & CO2 shall serve each CTG flue gas stream during both simple cycle and cogeneration modes, shall conform to SJVUAPCD Rule 1080 specifications, shall meet EPA monitoring performance specifications, & shall be operational whenever the turbine is in operation. [District Rule 1080 and PSD SJ 84-01, X.D.1 and .2] Federally Enforceable Through Title V Permit
- 48. All continuous emissions monitoring systems shall be calibrated and operated during both simple cycle and cogeneration modes according to EPA guidelines as specified in 40 CFR 60, Appendix B and 40 CFR 52, Appendix E. CEM ppm and lb/hr shall be calculated as a three-hour and a 1-hour average. [District Rule 1080 and PSD SJ 84-01 X.D.2] Federally Enforceable Through Title V Permit
- 49. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080 and PSD SJ 84-01, X.D.5] Federally Enforceable Through Title V Permit
- 50. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 51. The Relative Accuracy Audit shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 52. Startup and shutdown of CTG, as defined in 40 CFR, Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit
- 53. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit
- 54. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit
- 55. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 84-01] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO

- 56. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in CO emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 57. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 58. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 59. Any requirements established by this permit for the gathering and reporting of information are not subject to review by the Office of Management and Budget (OMB) under the Paperwork Reduction Act (PRA) because this permit is not an "information collection request" within the meaning of 44 U.S.C. Subsections 3502(4) & (11), 3507, 3512, and 3518. Furthermore, this permit and any information gathering and reporting requirements established by this permit are exempt from OMB review under the PRA because it is directed to fewer than ten persons. [44 U.S.C. Section 3502(4), (11) and 5 CFR Section 1320.5(a) and PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 60. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 61. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10 [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 62. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 63. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 64. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 65. This facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 66. All correspondence as required by the PSD permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA,95814; and c) Compliance Division, SJVUAPCD. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 67. The operator shall perform source testing for PM10 concentration and emission rate once per permit term using EPA. Method 5. [40 CFR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit

68. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (12/17/92), by using EPA method 9. If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-88-4-20

EXPIRATION DATE: 08/31/2019

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE WITH DRY LOW NOX COMBUSTORS (KRCC UNIT #4)

PERMIT UNIT REQUIREMENTS

- Combustion turbine generator (CTG) shall be fired on natural gas only. There shall be no provisions for oil firing. Natural gas used as fuel shall be pipeline quality with sulfur content of 0.3 gr/100 scf or less (0.001% sulfur by weight). [District NSR Rule; 40 CFR 60.333(a); Kern County Rule 407] Federally Enforceable Through Title V Permit
- Except during periods exempted in Rule 4703, Section 5.3.1, operator shall not exceed a NOx emission rate of 3 ppmvd @ 15% O2, under load conditions, excluding thermal stabilization, reduced load periods, and tuning start-up periods. [40 CFR 60.332(a)(1) & 60.332 (a)(2) and District Rule 4703, 5.1,2] Federally Enforceable Through Title V Permit
- A tuning start-up shall be defined as "the period after a combustor unit replacement in which dynamic performance testing and corresponding operating optimization set point adjustment of the combustion system of the CGT is performed to meet the limits of this permit and Rule 4703". A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence. [District Rule 4703, 5.3] Federally Enforceable Through Title V Permit
- 4. Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [Rule 110 (Madera); District Rule 1081] Federally Enforceable Through Title V Permit
- If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072-80, D 3031-81, D 4084-82 or D 3246-81. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- The HHV and LHV of the fuel shall be determined using ASTM D3588-91, ASTM 1826-88, OR ASTM 1945-81. [40] CFR 60.332(a),(b)] Federally Enforceable Through Title V Permit
- Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a),(b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 10. The operator shall provide source test information annually regarding the demonstrated percent efficiency (EFF) as defined in District Rule 4703, 5.1.1. [40 CFR 60.332(a),(b) and 4703, 5.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA S-88-4-20: Sep 14 2015 7:52AM - RINALDIR

- 11. Operations during periods of startup, shutdown, and tuning start-up shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit
- 12. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR. Part 51, Appendix P, paragraphs 5.0 through 5.1.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080, 7.2] Federally Enforceable Through Title V Permit
- 13. Records shall be maintained and shall contain: the occurrence and duration of any start-up, shutdown, tuning start-up, or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [District Rule 1080, 7.3 and 40 CFR 60.7(b)] Federally Enforceable Through Title V Permit
- 14. If the turbine is fired on PUC-regulated natural gas, then maintain on file copies of natural gas bills. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 15. The operator of a stationary gas turbine system shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- 16. Results of continuous emission monitoring must be averaged in accordance with the requirements of 40 CFR 60.13. [40 CFR 60.334(b),(c) and District Rule 4703, 5.0] Federally Enforceable Through Title V Permit
- 17. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(b); District Rules 2520, 9.4.2 and 4703, 6.2.4; PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 18. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: Rules 404 (Madera), 406 (Fresno), 407 (Kings, Merced, San Joaquin, Stanislaus, Tulare, Kern): District Rule 1081, 4201, 1080, Section 6.5, 7.2, 8.0, 9.0, and 10.0; 40 CFR 60.332(c) and (d); 60.334 (b), (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 19. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: District Rule 4703, sections 5.0, 5.1.1, 6.2.1, 6.2.4, 6.3, 6.4.1, 6.4.2, 6.4.5, and 6.4.6. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 20. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following subsumed requirements: 40 CFR 60.332 (b); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 21. Operator shall install, operate, and maintain in calibration a system which continuously measures and records control system operating parameters, elapsed time of operation, and exhaust gas NOx concentration and O2 or CO2 concentration. [40 CFR 60.334(b),(c) and District Rules 2520, 9.4.2 and 4703] Federally Enforceable Through Title V
- 22. The NOx and CO2 CEMS shall meet the requirements in 40CFR60, Appendix B Performance Specifications 2 and 3 and Appendix F Procedure 1. [40 CFR 60.334(b)(1) and District Rules 1080, 6.3, 6.5, 6.6, & 7.2, and 4703, 6.2.3]
- 23. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 24. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [District Rule 1080, 9.0] Federally Enforceable Through Title V Permit
- 25. The APCO shall be notified no later than one hour after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [District Rule 1080, 10.0; PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 5-88-4-20: Sop 14-2018 7:52AM - RINALDIR

- 26. Operators of CEM's installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO and EPA. The report is due on the 30th day following the end of the calendar quarter and shall include: A. time intervals, data and magnitude of excess emissions (computed in accordance with 40 CFR 60.13(h)), nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard. [District Rule 1080, 8.0 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 27. The written report for each calendar quarter shall also include: C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. Excess emissions shall be defined as any 3-hour period during which the average emissions for CO, as measured by the CEM system, exceeds the emission limit set forth in PSD SJ 84-01, X.E. [District Rule 1080, 8.0; PSD SJ 84-01, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit
- 28. The CGT combustors shall be a dry low NOx design capable of achieving 3 ppm or lower at 15% O2. [District Rule 4703 and PSD SJ 85-09, X.B] Federally Enforceable Through Title V Permit
- 29. Each CTG shall have a maximum heat input rate of 1020 MMBTU/hr on an LHV basis. Firing rate can be increased upon District witnessed emission sampling demonstration that compliance with emission sampling limits can be achieved at higher fuel rates. [District NSR Rule] Federally Enforceable Through Title V Permit
- 30. Permit unit shall include one unfired heat recovery steam generator (HRSG) for gas turbine engine assembly with rated steam output of 450,000 lb/hr at 80% quality steam production. [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. When operating in cogeneration mode, exhaust gas ducting from CTG through HRSG's to the atmosphere shall be gastight. [District NSR Rule]
- 32. Bypass stack valve preceding each HRSG shall be designed to be gas-tight to the atmosphere when exhaust is discharged through HRSG and shall be designed to be gas-tight to the HRSG when exhaust is discharged through the bypass stack. [District NSR Rule]
- 33. Each CTG shall have a fuel consumption monitor/recorder. [District NSR Rule and PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 34. Exhaust gas particulate matter concentration shall not exceed 0.0072 gr/scf calculated at 12% CO2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 35. HRSG exhaust stack shall be equipped with permanent stack sampling provisions consistent with District Rule 1081, EPA reference Methods 5 and 8 and OSHA requirements. [District Rule 1081]
- 36. Operational records (including but not limited to: fuel characteristics, etc.) shall be maintained by Kern River Cogeneration Company. [District NSR Rule] Federally Enforceable Through Title V Permit
- 37. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and CTG fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit
- 38. Emission rates from CTG shall not exceed any of the following: PM10 5.0 lb/hr, SOx (as SO2) 0.9 lb/hr, or VOC 12.0 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. Emission rates from CTG shall not exceed any of the following: PM10 120.0 lb/day, SOx (as SO2) 21.6 lb/day, NOx (as NO2) 552.8 lb/day, VOC 288.0 lb/day, or CO 1056.0 lb/day. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 40. Emission from CTG, except during startup, shutdown, and tuning start-up, shall not exceed any of the following: NOx (as NO2) 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit

- 41. During startup and shutdown, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201]
- 42. During startup, shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201]
- 43. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit
- 44. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit
- 45. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit
- 46. Performance testing shall be conducted annually to measure NOx and CO emission concentrations using the following methods: EPA Methods 7E or 20 for NOx emissions, EPA Methods 10 or 10B for CO emissions, EPA Methods 3, 3A or 20 for Oxygen content of the exhaust gas. The performance tests shall be performed between 90 and 100 percent of peak (or the highest physically achievable) load. [40 CFR 60.335(a), (b)(7) and District Rule 4703, 6.3.1, 6.4.1, 6.4.2, & 6.4.3] Federally Enforceable Through Title V Permit
- 47. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit
- 48. Continuous emission monitoring system for NOx as NO2 and continuous monitoring system for CO & CO2 shall serve each CTG flue gas stream during both simple cycle and cogeneration modes, shall conform to SJVUAPCD Rule 1080 specifications, shall meet EPA monitoring performance specifications, & shall be operational whenever the turbine is in operation. [District Rule 1080 and PSD SJ 84-01, X.D.1 and .2] Federally Enforceable Through Title V Permit
- 49. All continuous emissions monitoring systems shall be calibrated and operated during both simple cycle and cogeneration modes according to EPA guidelines as specified in 40 CFR 60, Appendix B and 40 CFR 52, Appendix E. CEM ppm and lb/hr shall be calculated as a three-hour and a 1-hour average. [District Rule 1080 and PSD SJ 84-01 X.D.2] Federally Enforceable Through Title V Permit
- 50. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080 and PSD SJ 84-01, X.D.5] Federally Enforceable Through Title V Permit
- 51. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 52. The Relative Accuracy Audit shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 53. Startup and shutdown of CTG, as defined in 40 CFR, Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit
- 54. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit
- 55. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit

- 56. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 57. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in CO emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 58. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 59. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 60. Any requirements established by this permit for the gathering and reporting of information are not subject to review by the Office of Management and Budget (OMB) under the Paperwork Reduction Act (PRA) because this permit is not an "information collection request" within the meaning of 44 U.S.C. Subsections 3502(4) & (11), 3507, 3512, and 3518. Furthermore, this permit and any information gathering and reporting requirements established by this permit are exempt from OMB review under the PRA because it is directed to fewer than ten persons. [44 U.S.C. Section 3502(4), (11) and 5 CFR Section 1320.5(a) and PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 61. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 62. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10 [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 63. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 64. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 65. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 66. This facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 84-01] Federally Enforceable Through Title V Permit

- 67. All correspondence as required by the PSD permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA,95814; and c) Compliance Division, SJVUAPCD. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 68. The operator shall perform source testing for PM10 concentration and emission rate once per permit term using EPA Method 5. [40 CFR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit
- 69. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (12/17/92), by using EPA method 9. If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-88-5-5

EXPIRATION DATE: 08/31/2019

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

2,000 BHP DIESEL FIRED DETROIT DIESEL MODEL #9122-7300 TURBOCHARGED I.C. ENGINE DRIVING BLACK

START ELECTRICAL GENERATOR

PERMIT UNIT REQUIREMENTS

- 1. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [Rule 407 (Kern County)] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 gr/dscf in concentration at the point of discharge. [District Rule 4201]
 Federally Enforceable Through Title V Permit
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 4. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rule 4801 and 407 (Kern County) and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Emission rates shall not exceed the following: PM10: 4.80 lb/hr, SOx (as SO2): 5.60 lb/hr, NOx (as NO2): 48.00 lb/hr, VOC: 1.26 lb/hr and CO: 12.80 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- This engine shall not operate more than 20 hours cumulatively per year. [District Rule 4702 and 17 CCR 93115]
 Federally Enforceable Through Title V Permit
- 8. This engine shall not operate more than one hour per week without prior District approval. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. On all units which are not emergency or backup IC engines operating less than 200 hours per year, operator shall perform a source test for particulate emissions within 6 months of the initial Title V permit issuance. A source test for particulate emissions conducted within the 24 months prior to permit issuance shall be considered in compliance with this testing requirement. Source testing for particulate matter shall be performed according to EPA Method 5, stack gas velocity by EPA Method 2, and the stack gas moisture content by EPA Method 4. If the initial PM test result is less than or equal to 0.06 grain/dscf, then testing shall occur not less than once every 5 years. Otherwise testing shall occur not less than once every 24 months. [District Rule 2520] Federally Enforceable Through Title V Permit
- 10. During periods of operation, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit
- 11. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements of District Rule 4801; Rule 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL,CA S-88-5-5: Sep 14 2015 7:52AM-RINALDIR

- 12. The permittee shall maintain an engine operating log to demonstrate compliance. The engine operating log shall include, on a monthly basis, the following information: total hours of operation, type of fuel used, the purpose of the operation, maintenance or modifications performed, monitoring data, and any other information necessary to demonstrate compliance. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 13. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-88-8-3

EXPIRATION DATE: 08/31/2019

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

250 BHP CUMMINS DIESEL-FIRED EMERGENCY STANDBY IC ENGINE POWERING A FIREWATER PUMP

PERMIT UNIT REQUIREMENTS

- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Sulfur compound emissions, measured as SO2, shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Rule 407 Kern county] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801, 407 (Kern County), 17 CCR 93115, 40 CFR Part 60 Subpart IIII] Federally Enforceable Through Title V Permit
- An emergency situation is an unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rule 4702] Federally Enforceable Through Title V Permit
- This engine shall not be used to produce power for the electrical distribution system, as part of a voluntary utility demand reduction program, or for an interruptible power contract. [District Rule 4702] Federally Enforceable Through Title V Permit
- The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102] Federally Enforceable Through Title V Permit
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702 and 17 CCR 93115 and 40 CFR Subpart IIII] Federally Enforceable Through Title V Permit
- This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702 and 40 CFR 60 Subpart IIII] Federally Enforceable Through Title V Permit
- 10. During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO

Location: HEAVY OIL CENTRAL, CA s-88-8-3: 5-p 14 2015 7:52AM - RINALDIR

- 11. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. For testing purposes, the engine shall only be operated the number of hours necessary to comply with the testing requirements of the National Fire Protection Association (NFPA) 25 "Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems", 1998 edition. Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702, 17 CCR 93115 and 40 CFR Part 60 Subpart IIII] Federally Enforceable Through Title V Permit
- 12. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702] Federally Enforceable Through Title V Permit
- 13. The permittee shall maintain monthly records of the type of fuel purchased. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 14. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-88-10-2

EXPIRATION DATE: 08/31/2019

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

CONFINED ABRASIVE BLASTING OPERATION (ABRASIVE BLASTING CABINET) WITH A 100 LB EMPIRE ABRASIVE EQUIPMENT CORPORATION (PE - 3648) BLASTING POT SERVED BY A DUST COLLECTOR

PERMIT UNIT REQUIREMENTS

- 1. The blasting operations shall be carried out in a manner to prevent any nuisances. [District Rule 4102]
- 2. Abrasive blasting operations conducted within the blasting cabinet / room shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark or darker than Ringelmann 1 or equivalent to 20% opacity. [92200 CCR]
- 3. All abrasive blasting shall be conducted in accordance with California Code of Regulations Title 17, Subchapter 6, Sections 92000 through 92540. [CCR]

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 8-58-10-2: Sep 14 2016 7:22AM - RINALDIR

PERMIT UNIT: S-88-11-1

EXPIRATION DATE: 08/31/2019

SECTION: NW32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

TRANSPORTABLE TIER-3 CERTIFIED DIESEL-FIRED IC ENGINE UP TO 532 HP POWERING AN ELECTRICAL

GENERATOR

PERMIT UNIT REQUIREMENTS

- 1. Permittee shall provide written notification to the District within 48 hours of operating an IC engine under this permit (if unit is located onsite longer than 24 hours). Such notification shall include the date the engine was brought onsite, the manufacturer, model number, maximum rated horsepower, and emissions information that documents that the engine meets the emission limits and requirements specified in the permit. [District Rule 1070] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 3. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 5. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO-approved alternative. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
- 6. This nonroad transportable engine shall not be operated at one location for more than 12 consecutive months and shall meet all the requirements of a nonroad transportable engine, per CFR Title 40 Part 89. [CCR, Title 17 and District Rule 4701] Federally Enforceable Through Title V Permit
- 7. The engine shall not operate unless all four GTEs (S-88-1, -2, -3, -4) are shutdown. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Permittee shall properly operate and maintain engine and monitor the operational characteristics of the engine as recommended by the engine manufacturer. [District Rule 4702] Federally Enforceable Through Title V Permit
- 9. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- Operation of IC engine shall not exceed 200 hours/yr without prior District approval through issuance of an Authority to Construct. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 11. NOx emissions (referenced as NO2) shall not exceed 2.3 g/bhp-hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. VOC emissions (referenced as methane) shall not exceed 0.16 g/bhp-hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. CO emissions shall not exceed 0.6 g/bhp-hr. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA S-85-11-1: Sep 14 2015 7:52AM - RINALDIR

- 14. The PM10 emissions rate from the engine shall not exceed 0.12 g/hp-hr based on US EPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 15. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801] Federally Enforceable Through Title V Permit
- 16. The operator shall maintain records of the cumulative hours of operation on a 12 month rolling average. These records shall be updated at least monthly. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
- 17. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

ATTACHMENT B

Previous Title V Operating Permit





Permit to Operate

FACILITY: S-88

EXPIRATION DATE: 08/31/2014

LEGAL OWNER OR OPERATOR:

KERN RIVER COGENERATION CO

MAILING ADDRESS:

P O BOX 80478

BAKERSFIELD, CA 93380-0478

FACILITY LOCATION:

HEAVY OIL CENTRAL

CA

FACILITY DESCRIPTION:

COGENERATION

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Seyed Sadredin
Executive Director / APCO

Arnaud Marjollet
Director of Permit Services

FACILITY: S-88-0-3 EXPIRATION DATE: 08/31/2014

FACILITY-WIDE REQUIREMENTS

- 1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 2. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rule 111 (Kern)] Federally Enforceable Through Title V Permit
- The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rule 111(Kern)] Federally Enforceable Through Title V Permit
- The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
- The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.12.1] Federally Enforceable Through Title V Permit
- A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- Every application for a permit required under Rule 2010 (12/17/92) (Permits Required) and Rule 2031 (12/17/92) (Transfer) shall be filed in a manner and form prescribed by the District and shall give all information necessary to enable the District to make determinations required by Rule 2070 (12/17/92) (Standards for Granting Applications). [District Rule 2040] Federally Enforceable Through Title V Permit
- The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA \$-88-0-3; Jun 23 2016 4:17PM - RINALDIR

- 10. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 11. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
- 12. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 13. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 14. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
- 15. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 16. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 17. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 18. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
- 19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
- 22. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA S-68-0-3: Jun 23 2015 4-17PM - RINALDIR

- 23. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (2/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rule 401 (Kern)] Federally Enforceable Through Title V Permit
- 24. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in the Table of Standards of District Rule 4601 (Amended 12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 25. All architectural coating containers used to apply the contents therein to a surface directly from the container by pouring, siphoning, brushing, rolling, padding, ragging or other means, shall be closed when not in use. These architectural coating containers include, but are not limited to, drums, buckets, cans, pails, trays or other application containers. Containers of any VOC-containing materials used for thinning and cleanup shall also be closed when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 26. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1, 6.2 and 6.3 (Amended 12/17/09). [District Rule 4601, 6.1, 6.2 and 6.3] Federally Enforceable Through Title V Permit
- 27. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 28. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 29. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR 82, Subpart B. [40 CFR 82, Subpart B] Federally Enforceable Through Title V Permit
- 30. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 (8/19/04) unless specifically exempted under Section 4.0 of Rule 8021 or Rule 8011 (8/19/04). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit
- 31. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031 (8/19/04), unless specifically exempted under Section 4.0 of Rule 8031 or Rule 8011 (8/19/04). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit
- 32. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 (8/19/04) Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 or Rule 8011 (8/19/04). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit
- 33. Whenever open areas are disturbed or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051 (8/19/04), unless specifically exempted under Section 4.0 of Rule 8051 or Rule 8011 (8/19/04). [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit
- 34. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 (8/19/04) unless specifically exempted under Section 4.0 of Rule 8061 or Rule 8011 (8/19/04). [District Rule 8061 and Rule 8011] Federally Enforceable Through Title V Permit
- 35. Any unpaved vehicle/equipment area that anticipates more than 50 vehicle trips per day shall comply with the requirements of Section 5.1.1 of District Rule 8071 (9/16/04). Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day shall comply with the requirements of Section 5.1.2 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 or Rule 8011 (8/19/04). [District Rule 8071 and Rule 8011] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO HEAVY OIL CENTRAL, CA Location:

- 36. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit
- 37. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 38. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
- 39. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
- 40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Kern), and Rule 111 (Kern). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601, sections 5.1, 5.2, 5.3 and 5.8 (12/17/09); 8021 (8/19/04); 8031 (8/19/04); 8041 (8/19/04); 8051 (8/19/04); 8061 (8/19/04); and 8071 (9/16/04). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 42. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin January 1 of each year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 5-88-0-3: Jun 23 2015 4:17PM - RINALOR

PERMIT UNIT: S-88-1-18

EXPIRATION DATE: 08/31/2014

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE COGENERATION UNIT WITH DRY LOW NOX COMBUSTORS (KRCC UNIT #1)

PERMIT UNIT REQUIREMENTS

- Combustion turbine generator (CTG) shall be fired on natural gas only. There shall be no provisions for oil firing.
 Natural gas used as fuel shall be pipeline quality with sulfur content of 0.3 gr/100 scf or less (0.001% sulfur by weight). [District NSR Rule; 40 CFR 60.333(a); Kern County Rule 407] Federally Enforceable Through Title V Permit
- 2. Except during periods exempted in Rule 4703, Section 5.3.1, operator shall not exceed a NOx emission rate of 3 ppmvd @ 15% O2, under load conditions, excluding thermal stabilization, reduced load periods, and tuning start-up periods. [40 CFR 60.332(a)(1) & 60.332 (a)(2) and District Rule 4703, 5.1.2] Federally Enforceable Through Title V Permit
- 3. A tuning start-up shall be defined as "the period after a combustor unit replacement in which dynamic performance testing and corresponding operating optimization set point adjustment of the combustion system of the CGT is performed to meet the limits of this permit and Rule 4703". A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence. [District Rule 4703, 5.3] Federally Enforceable Through Title V Permit
- Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [Rule 110 (Madera); District Rule 1081] Federally Enforceable Through Title V Permit
- 5. If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072-80, D 3031-81, D 4084-82 or D 3246-81. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- 6. If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 7. The HHV and LHV of the fuel shall be determined using ASTM D3588-91, ASTM 1826-88, OR ASTM 1945-81. [40 CFR 60.332(a),(b)] Federally Enforceable Through Title V Permit
- 8. Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- 9. The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a),(b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 10. The operator shall provide source test information annually regarding the demonstrated percent efficiency (EFF) as defined in District Rule 4703, 5.1.1. [40 CFR 60.332(a),(b) and 4703, 5.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 8-86-1-18: Jun 23 2015 4:17PM - RINALDIR

- 11. Operations during periods of startup, shutdown, and tuning start-up shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit
- 12. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.1.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080, 7.2] Federally Enforceable Through Title V Permit
- 13. Records shall be maintained and shall contain: the occurrence and duration of any start-up, shutdown, tuning start-up, or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [District Rule 1080, 7.3 and 40 CFR 60.7(b)] Federally Enforceable Through Title V Permit
- 14. If the turbine is fired on PUC-regulated natural gas, then maintain on file copies of natural gas bills. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 15. The operator of a stationary gas turbine system shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- 16. Results of continuous emission monitoring must be averaged in accordance with the requirements of 40 CFR 60.13. [40 CFR 60.334(b),(c) and District Rule 4703, 5.0] Federally Enforceable Through Title V Permit
- 17. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(b); District Rules 2520, 9.4.2 and 4703, 6.2.4; PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 18. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: Rules 404 (Madera), 406 (Fresno), 407 (Kings, Merced, San Joaquin, Stanislaus, Tulare, Kern); District Rule 1081, 4201, 1080, Section 6.5, 7.2, 8.0, 9.0, and 10.0; 40 CFR 60.332(c) and (d); 60.334 (b), (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 19. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: District Rule 4703, sections 5.0, 5.1.1, 6.2.1, 6.2.4, 6.3, 6.4.1, 6.4.3, 6.4.5, and 6.4.6. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 20. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following subsumed requirements: 40 CFR 60.332 (b); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 21. Operator shall install, operate, and maintain in calibration a system which continuously measures and records control system operating parameters, elapsed time of operation, and exhaust gas NOx concentration and O2 or CO2 concentration. [40 CFR 60.334(b),(c) and District Rules 2520, 9.4.2 and 4703] Federally Enforceable Through Title V Permit
- 22. The NOx and CO2 CEMS shall meet the requirements in 40CFR60, Appendix B Performance Specifications 2 and 3 and Appendix F Procedure 1. [40 CFR 60.334(b)(1) and District Rules 1080, 6.3, 6.5, 6.6, & 7.2, and 4703, 6.2.3]
- 23. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 24. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [District Rule 1080, 9.0] Federally Enforceable Through Title V Permit
- 25. The APCO shall be notified no later than one hour after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [District Rule 1080, 10.0; PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA \$48-1-18: Jun 23 2015 4:17PM - RINADDR

- 26. Operators of CEM's installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO and EPA. The report is due on the 30th day following the end of the calendar quarter and shall include: A. time intervals, data and magnitude of excess emissions (computed in accordance with 40 CFR 60.13(h)), nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard. [District Rule 1080, 8.0 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 27. The written report for each calendar quarter shall also include: C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. Excess emissions shall be defined as any 3-hour period during which the average emissions for CO, as measured by the CEM system, exceeds the emission limit set forth in PSD SJ 84-01, X.E. [District Rule 1080, 8.0; PSD SJ 84-01, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit
- 28. The CGT combustors shall be a dry low NOx design capable of achieving 3 ppm or lower at 15% O2. [District Rule 4703 and PSD SJ 85-09, X.B] Federally Enforceable Through Title V Permit
- 29. Each CTG shall have a maximum heat input rate of 1020 MMBTU/hr on an LHV basis. Firing rate can be increased upon District witnessed emission sampling demonstration that compliance with emission sampling limits can be achieved at higher fuel rates. [District NSR Rule] Federally Enforceable Through Title V Permit
- 30. Permit unit shall include one unfired heat recovery steam generator (HRSG) for gas turbine engine assembly with rated steam output of 450,000 lb/hr at 80% quality steam production. [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. When operating in cogeneration mode, exhaust gas ducting from CTG through HRSG's to the atmosphere shall be gastight. [District NSR Rule]
- 32. Bypass stack valve preceding each HRSG shall be designed to be gas-tight to the atmosphere when exhaust is discharged through HRSG and shall be designed to be gas-tight to the HRSG when exhaust is discharged through the bypass stack. [District NSR Rule]
- 33. Each CTG shall have a fuel consumption monitor/recorder. [District NSR Rule and PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 34. Exhaust gas particulate matter concentration shall not exceed 0.0072 gr/scf calculated at 12% CO2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 35. HRSG exhaust stack shall be equipped with permanent stack sampling provisions consistent with District Rule 1081, EPA reference Methods 5 and 8 and OSHA requirements. [District Rule 1081]
- 36. Operational records (including but not limited to: fuel characteristics, etc.) shall be maintained by Kern River Cogeneration Company. [District NSR Rule] Federally Enforceable Through Title V Permit
- 37. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and CTG fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit
- 38. Emission rates from CTG shall not exceed any of the following: PM10 5.0 lb/hr, SOx (as SO2) 0.9 lb/hr, or VOC 12.0 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. Emission rates from CTG shall not exceed any of the following: PM10 120.0 lb/day, SOx (as SO2) 21.6 lb/day, NOx (as NO2) 552.8 lb/day, VOC 288.0 lb/day, or CO 1056.0 lb/day. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 40. Emission from CTG, except during startup, shutdown, and tuning start-up, shall not exceed any of the following: NOx (as NO2) 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 9-88-1-18: Jun 23 2015 4:17PM - RINALDIR

- 41. During startup, shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201]
- 42. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit
- 43. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit
- 45. Performance testing shall be conducted annually to measure NOx and CO emission concentrations using the following methods: EPA Methods 7E or 20 for NOx emissions, EPA Methods 10 or 10B for CO emissions, EPA Methods 3, 3A or 20 for Oxygen content of the exhaust gas. The performance tests shall be performed between 90 and 100 percent of peak (or the highest physically achievable) load. [40 CFR 60.335(a), (b)(7) and District Rule 4703, 6.3.1, 6.4.1, 6.4.2, & 6.4.3] Federally Enforceable Through Title V Permit
- 46. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit
- 47. Continuous emission monitoring system for NOx as NO2 and continuous monitoring system for CO & CO2 shall serve each CTG flue gas stream during both simple cycle and cogeneration modes, shall conform to SJVUAPCD Rule 1080 specifications, shall meet EPA monitoring performance specifications, & shall be operational whenever the turbine is in operation. [District Rule 1080 and PSD SJ 84-01, X.D.1 and .2] Federally Enforceable Through Title V Permit
- 48. All continuous emissions monitoring systems shall be calibrated and operated during both simple cycle and cogeneration modes according to EPA guidelines as specified in 40 CFR 60, Appendix B and 40 CFR 52, Appendix E. CEM ppm and lb/hr shall be calculated as a three-hour and a 1-hour average. [District Rule 1080 and PSD SJ 84-01 X.D.2] Federally Enforceable Through Title V Permit
- 49. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080 and PSD SJ 84-01, X.D.5] Federally Enforceable Through Title V Permit
- 50. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 51. The Relative Accuracy Audit shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 52. Startup and shutdown of CTG, as defined in 40 CFR, Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit
- 53. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit
- 54. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit
- 55. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 84-01] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL,CA 9-85-1-16: -349-23 2016 4:17994 -- RINALDIR

- 56. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in CO emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 57. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 58. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 59. Any requirements established by this permit for the gathering and reporting of information are not subject to review by the Office of Management and Budget (OMB) under the Paperwork Reduction Act (PRA) because this permit is not an "information collection request" within the meaning of 44 U.S.C. Subsections 3502(4) & (11), 3507, 3512, and 3518. Furthermore, this permit and any information gathering and reporting requirements established by this permit are exempt from OMB review under the PRA because it is directed to fewer than ten persons. [44 U.S.C. Section 3502(4), (11) and 5 CFR Section 1320.5(a) and PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 60. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 61. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10 [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 62. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 63. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 64. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 65. This facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 66. All correspondence as required by the PSD permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA,95814; and c) Compliance Division, SJVUAPCD. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 67. The operator shall perform source testing for PM10 concentration and emission rate once per permit term using EPA Method 5. [40 CFR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO

68. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (12/17/92), by using EPA method 9. If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-88-2-19

EXPIRATION DATE: 08/31/2014

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE GENERATOR (CTG) WITH GE ENHANCED DRY LOW NOX DLN1+ COMBUSTOR TECHNOLOGY DISCHARGING TO ATMOSPHERE THROUGH A BYPASS STACK WHEN OPERATED IN SIMPLE CYCLE MODE OR THROUGH UNFIRED 450,000 LB/HR HEAT RECOVERY STEAM GENERATOR WHEN OPERATED IN COGENERATION MODE (KRCC UNIT #2)

PERMIT UNIT REQUIREMENTS

- 1. Combustion turbine generator (CTG) shall be fired on natural gas only. There shall be no provisions for oil firing. Natural gas used as fuel shall be pipeline quality with sulfur content of 0.3 gr/100 scf or less (0.001% sulfur by weight). [District NSR Rule; 40 CFR 60.333(a); Kern County Rule 407] Federally Enforceable Through Title V Permit
- 2. Except during periods exempted in Rule 4703, Section 5.3.1, operator shall not exceed a NOx emission rate of 3 ppmvd @ 15% O2, under load conditions, excluding thermal stabilization, reduced load periods, and tuning start-up periods. [40 CFR 60.332(a)(1) & 60.332 (a)(2) and District Rule 4703, 5.1.2] Federally Enforceable Through Title V Permit
- 3. A tuning start-up shall be defined as "the period after a combustor unit replacement in which dynamic performance testing and corresponding operating optimization set point adjustment of the combustion system of the CGT is performed to meet the limits of this permit and Rule 4703". A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence. [District Rule 4703, 5.3] Federally Enforceable Through Title V Permit
- 4. Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [Rule 110 (Madera); District Rule 1081] Federally Enforceable Through Title V Permit
- 5. If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072-80, D 3031-81, D 4084-82 or D 3246-81. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- 6. If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- 7. The HHV and LHV of the fuel shall be determined using ASTM D3588-91, ASTM 1826-88, OR ASTM 1945-81. [40 CFR 60.332(a),(b)] Federally Enforceable Through Title V Permit
- 8. Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- 9. The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a),(b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY Oil CENTRAL, CA 9-88-2-19: Jun 23 2015 4:17PM - RINALDIR

- 10. The operator shall provide source test information annually regarding the demonstrated percent efficiency (EFF) as defined in District Rule 4703, 5.1.1. [40 CFR 60.332(a),(b) and 4703, 5.1.1] Federally Enforceable Through Title V Permit
- 11. Operations during periods of startup, shutdown, and tuning start-up shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit
- 12. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.1.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080, 7.2] Federally Enforceable Through Title V Permit
- 13. Records shall be maintained and shall contain: the occurrence and duration of any start-up, shutdown, tuning start-up, or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [District Rule 1080, 7.3 and 40 CFR 60.7(b)] Federally Enforceable Through Title V Permit
- 14. If the turbine is fired on PUC-regulated natural gas, then maintain on file copies of natural gas bills. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 15. The operator of a stationary gas turbine system shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- 16. Results of continuous emission monitoring must be averaged in accordance with the requirements of 40 CFR 60.13. [40 CFR 60.334(b),(c) and District Rule 4703, 5.0] Federally Enforceable Through Title V Permit
- 17. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(b); District Rules 2520, 9.4.2 and 4703, 6.2.4; PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 18. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: Rules 404 (Madera), 406 (Fresno), 407 (Kings, Merced, San Joaquin, Stanislaus, Tulare, Kern); District Rule 1081, 4201, 1080, Section 6.5, 7.2, 8.0, 9.0, and 10.0; 40 CFR 60.332(c) and (d); 60.334 (b), (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 19. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: District Rule 4703, sections 5.0, 5.1.1, 6.2.1, 6.2.4, 6.3, 6.4.1, 6.4.3, 6.4.5, and 6.4.6. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 20. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following subsumed requirements: 40 CFR 60.332 (b); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 21. Operator shall install, operate, and maintain in calibration a system which continuously measures and records control system operating parameters, elapsed time of operation, and exhaust gas NOx concentration and O2 or CO2 concentration. [40 CFR 60.334(b),(c) and District Rules 2520, 9.4.2 and 4703] Federally Enforceable Through Title V Permit
- 22. The NOx and CO2 CEMS shall meet the requirements in 40CFR60, Appendix B Performance Specifications 2 and 3 and Appendix F Procedure 1. [40 CFR 60.334(b)(1) and District Rules 1080, 6.3, 6.5, 6.6, & 7.2, and 4703, 6.2.3]
- 23. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 24. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [District Rule 1080, 9.0] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 9-86-2-19: Jun 23 2015 4:17PM - RINALDIR

- 25. The APCO shall be notified no later than one hour after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [District Rule 1080, 10.0; PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 26. Operators of CEM's installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO and EPA. The report is due on the 30th day following the end of the calendar quarter and shall include: A. time intervals, data and magnitude of excess emissions (computed in accordance with 40 CFR 60.13(h)), nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard. [District Rule 1080, 8.0 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 27. The written report for each calendar quarter shall also include: C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. Excess emissions shall be defined as any 3-hour period during which the average emissions for CO, as measured by the CEM system, exceeds the emission limit set forth in PSD SJ 84-01, X.E. [District Rule 1080, 8.0; PSD SJ 84-01, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit
- 28. The CGT combustors shall be a dry low NOx design capable of achieving 3 ppm or lower at 15% O2. [District Rule 4703 and PSD SJ 85-09, X.B] Federally Enforceable Through Title V Permit
- 29. Each CTG shall have a maximum heat input rate of 1020 MMBTU/hr on an LHV basis. Firing rate can be increased upon District witnessed emission sampling demonstration that compliance with emission sampling limits can be achieved at higher fuel rates. [District NSR Rule] Federally Enforceable Through Title V Permit
- 30. Permit unit shall include one unfired heat recovery steam generator (HRSG) for gas turbine engine assembly with rated steam output of 450,000 lb/hr at 80% quality steam production. [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. When operating in cogeneration mode, exhaust gas ducting from CTG through HRSG's to the atmosphere shall be gastight. [District NSR Rule]
- 32. Bypass stack valve preceding each HRSG shall be designed to be gas-tight to the atmosphere when exhaust is discharged through HRSG and shall be designed to be gas-tight to the HRSG when exhaust is discharged through the bypass stack. [District NSR Rule]
- 33. Each CTG shall have a fuel consumption monitor/recorder. [District NSR Rule and PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 34. Exhaust gas particulate matter concentration shall not exceed 0.0072 gr/scf calculated at 12% CO2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 35. HRSG exhaust stack shall be equipped with permanent stack sampling provisions consistent with District Rule 1081, EPA reference Methods 5 and 8 and OSHA requirements. [District Rule 1081]
- 36. Operational records (including but not limited to: fuel characteristics, etc.) shall be maintained by Kern River Cogeneration Company. [District NSR Rule] Federally Enforceable Through Title V Permit
- 37. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and CTG fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit
- 38. Emission rates from CTG shall not exceed any of the following: PM10 5.0 lb/hr, SOx (as SO2) 0.9 lb/hr, or VOC 12.0 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. Emission rates from CTG shall not exceed any of the following: PM10 120.0 lb/day, SOx (as SO2) 21.6 lb/day, NOx (as NO2) 552.8 lb/day, VOC 288.0 lb/day, or CO 1056.0 lb/day. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit

- 40. Emission from CTG, except during startup, shutdown, and tuning start-up, shall not exceed any of the following: NOx (as NO2) 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 41. During startup, shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201]
- 42. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit
- 43. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit
- 45. Performance testing shall be conducted annually to measure NOx and CO emission concentrations using the following methods: EPA Methods 7E or 20 for NOx emissions, EPA Methods 10 or 10B for CO emissions, EPA Methods 3, 3A or 20 for Oxygen content of the exhaust gas. The performance tests shall be performed between 90 and 100 percent of peak (or the highest physically achievable) load. [40 CFR 60.335(a), (b)(7) and District Rule 4703, 6.3.1, 6.4.1, 6.4.2, & 6.4.3] Federally Enforceable Through Title V Permit
- 46. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit
- 47. Continuous emission monitoring system for NOx as NO2 and continuous monitoring system for CO & CO2 shall serve each CTG flue gas stream during both simple cycle and cogeneration modes, shall conform to SJVUAPCD Rule 1080 specifications, shall meet EPA monitoring performance specifications, & shall be operational whenever the turbine is in operation. [District Rule 1080 and PSD SJ 84-01, X.D.1 and .2] Federally Enforceable Through Title V Permit
- 48. All continuous emissions monitoring systems shall be calibrated and operated during both simple cycle and cogeneration modes according to EPA guidelines as specified in 40 CFR 60, Appendix B and 40 CFR 52, Appendix E. CEM ppm and lb/hr shall be calculated as a three-hour and a 1-hour average. [District Rule 1080 and PSD SJ 84-01 X.D.2] Federally Enforceable Through Title V Permit
- 49. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080 and PSD SJ 84-01, X.D.5] Federally Enforceable Through Title V Permit
- 50. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 51. The Relative Accuracy Audit shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 52. Startup and shutdown of CTG, as defined in 40 CFR, Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit
- 53. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit
- 54. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit

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- 55. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 56. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in CO emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 57. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 58. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 59. Any requirements established by this permit for the gathering and reporting of information are not subject to review by the Office of Management and Budget (OMB) under the Paperwork Reduction Act (PRA) because this permit is not an "information collection request" within the meaning of 44 U.S.C. Subsections 3502(4) & (12), 3507, 3512, and 3518. Furthermore, this permit and any information gathering and reporting requirements established by this permit are exempt from OMB review under the PRA because it is directed to fewer than ten persons. [44 U.S.C. Section 3502(4), (11) and 5 CFR Section 1320.5(a) and PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 60. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 61. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10 [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 62. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 63. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 64. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 65. This facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 84-01] Federally Enforceable Through Title V Permit

- 66. All correspondence as required by the PSD permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA,95814; and c) Compliance Division, SJVUAPCD. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 67. The operator shall perform source testing for PM10 concentration and emission rate once per permit term using EPA Method 5. [40 CFR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit
- 68. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (12/17/92), by using EPA method 9. If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-88-3-18

EXPIRATION DATE: 08/31/2014

SECTION: 32 TOWNSHIP: 28S RANGE: 28F

EQUIPMENT DESCRIPTION:

75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE COGENERATION UNIT WITH DRY LOW NOX COMBUSTORS (KRCC UNIT #3)

PERMIT UNIT REQUIREMENTS

- 1. Combustion turbine generator (CTG) shall be fired on natural gas only. There shall be no provisions for oil firing. Natural gas used as fuel shall be pipeline quality with sulfur content of 0.3 gr/100 scf or less (0,001% sulfur by weight). [District NSR Rule; 40 CFR 60.333(a); Kern County Rule 407] Federally Enforceable Through Title V Permit
- Except during periods exempted in Rule 4703, Section 5.3.1, operator shall not exceed a NOx emission rate of 3 ppmvd @ 15% O2, under load conditions, excluding thermal stabilization, reduced load periods, and tuning start-up periods. [40 CFR 60.332(a)(1) & 60.332 (a)(2) and District Rule 4703, 5.1.2] Federally Enforceable Through Title V Permit
- A tuning start-up shall be defined as "the period after a combustor unit replacement in which dynamic performance testing and corresponding operating optimization set point adjustment of the combustion system of the CGT is performed to meet the limits of this permit and Rule 4703". A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence. [District Rule 4703, 5.3] Federally Enforceable Through Title V Permit
- Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [Rule 110 (Madera); District Rule 1081] Federally Enforceable Through Title V Permit
- If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072-80, D 3031-81, D 4084-82 or D 3246-81. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- The HHV and LHV of the fuel shall be determined using ASTM D3588-91, ASTM 1826-88, OR ASTM 1945-81. [40 CFR 60.332(a),(b)] Federally Enforceable Through Title V Permit
- Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a),(b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 10. The operator shall provide source test information annually regarding the demonstrated percent efficiency (EFF) as defined in District Rule 4703, 5.1.1. [40 CFR 60.332(a),(b) and 4703, 5.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Fadility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 5-86-3-18: Jun 23 2015 4:17PM - RINALDIR

- 11. Operations during periods of startup, shutdown, and tuning start-up shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit
- 12. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.1.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080, 7.2] Federally Enforceable Through Title V Permit
- 13. Records shall be maintained and shall contain: the occurrence and duration of any start-up, shutdown, tuning start-up, or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [District Rule 1080, 7.3 and 40 CFR 60.7(b)] Federally Enforceable Through Title V Permit
- 14. If the turbine is fired on PUC-regulated natural gas, then maintain on file copies of natural gas bills. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 15. The operator of a stationary gas turbine system shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.5.2] Federally Enforceable Through Title V Permit
- 16. Results of continuous emission monitoring must be averaged in accordance with the requirements of 40 CFR 60.13. [40 CFR 60.334(b),(c) and District Rule 4703, 5.0] Federally Enforceable Through Title V Permit
- 17. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(b); District Rules 2520, 9.4.2 and 4703, 6.2.4; PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 18. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: Rules 404 (Madera), 406 (Fresno), 407 (Kings, Merced, San Joaquin, Stanislaus, Tulare, Kern); District Rule 1081, 4201, 1080, Section 6.5, 7.2, 8.0, 9.0, and 10.0; 40 CFR 60.332(c) and (d); 60.334 (b), (c)(2); 60.335(d). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 19. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: District Rule 4703, sections 5.0, 5.1.1, 6.2.1, 6.2.4, 6.3, 6.4.1, 6.4.3, 6.4.5, and 6.4.6. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 20. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following subsumed requirements: 40 CFR 60.332 (b); 60.335(a), (b), (c), and (e). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 21. Operator shall install, operate, and maintain in calibration a system which continuously measures and records control system operating parameters, elapsed time of operation, and exhaust gas NOx concentration and O2 or CO2 concentration. [40 CFR 60.334(b),(c) and District Rules 2520, 9.4.2 and 4703] Federally Enforceable Through Title V Permit
- 22. The NOx and CO2 CEMS shall meet the requirements in 40CFR60, Appendix B Performance Specifications 2 and 3 and Appendix F Procedure 1. [40 CFR 60.334(b)(1) and District Rules 1080, 6.3, 6.5, 6.6, & 7.2, and 4703, 6.2.3]
- 23. Operator shall submit a semiannual report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(c)(2)] Federally Enforceable Through Title V Permit
- 24. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [District Rule 1080, 9.0] Federally Enforceable Through Title V Permit
- 25. The APCO shall be notified no later than one hour after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [District Rule 1080, 10.0; PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit

- 26. Operators of CEM's installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO and EPA. The report is due on the 30th day following the end of the calendar quarter and shall include: A, time intervals, data and magnitude of excess emissions (computed in accordance with 40 CFR 60.13(h)), nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard. [District Rule 1080, 8.0 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 27. The written report for each calendar quarter shall also include: C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. Excess emissions shall be defined as any 3-hour period during which the average emissions for CO, as measured by the CEM system, exceeds the emission limit set forth in PSD SJ 84-01, X.E. [District Rule 1080, 8.0; PSD SJ 84-01, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit
- 28. The CGT combustors shall be a dry low NOx design capable of achieving 3 ppm or lower at 15% O2. [District Rule 4703 and PSD SJ 85-09, X.B] Federally Enforceable Through Title V Permit
- 29. Each CTG shall have a maximum heat input rate of 1020 MMBTU/hr on an LHV basis. Firing rate can be increased upon District witnessed emission sampling demonstration that compliance with emission sampling limits can be achieved at higher fuel rates. [District NSR Rule] Federally Enforceable Through Title V Permit
- 30. Permit unit shall include one unfired heat recovery steam generator (HRSG) for gas turbine engine assembly with rated steam output of 450,000 lb/hr at 80% quality steam production. [District NSR Rule] Federally Enforceable Through Title V Permit
- 31. When operating in cogeneration mode, exhaust gas ducting from CTG through HRSG's to the atmosphere shall be gastight. [District NSR Rule]
- 32. Bypass stack valve preceding each HRSG shall be designed to be gas-tight to the atmosphere when exhaust is discharged through HRSG and shall be designed to be gas-tight to the HRSG when exhaust is discharged through the bypass stack. [District NSR Rule]
- 33. Each CTG shall have a fuel consumption monitor/recorder. [District NSR Rule and PSD SJ 84-01, X.D.1] Federally Enforceable Through Title V Permit
- 34. Exhaust gas particulate matter concentration shall not exceed 0.0072 gr/scf calculated at 12% CO2. [District NSR Rule] Federally Enforceable Through Title V Permit
- 35. HRSG exhaust stack shall be equipped with permanent stack sampling provisions consistent with District Rule 1081, EPA reference Methods 5 and 8 and OSHA requirements. [District Rule 1081]
- 36. Operational records (including but not limited to: fuel characteristics, etc.) shall be maintained by Kern River Cogeneration Company. [District NSR Rule] Federally Enforceable Through Title V Permit
- 37. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and CTG fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit
- 38. Emission rates from CTG shall not exceed any of the following: PM10 5.0 lb/hr, SOx (as SO2) 0.9 lb/hr, or VOC -12.0 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. Emission rates from CTG shall not exceed any of the following: PM10 120.0 lb/day, SOx (as SO2) 21.6 lb/day, NOx (as NO2) - 552.8 lb/day, VOC - 288.0 lb/day, or CO - 1056.0 lb/day. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 40. Emission from CTG, except during startup, shutdown, and tuning start-up, shall not exceed any of the following: NOx (as NO2) - 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO - 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit

- 41. During startup, shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201]
- 42. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit
- 43. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit
- 44. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit
- 45. Performance testing shall be conducted annually to measure NOx and CO emission concentrations using the following methods: EPA Methods 7E or 20 for NOx emissions, EPA Methods 10 or 10B for CO emissions, EPA Methods 3, 3A or 20 for Oxygen content of the exhaust gas. The performance tests shall be performed between 90 and 100 percent of peak (or the highest physically achievable) load. [40 CFR 60.335(a), (b)(7) and District Rule 4703, 6.3.1, 6.4.1, 6.4.2, & 6.4.3] Federally Enforceable Through Title V Permit
- 46. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit
- 47. Continuous emission monitoring system for NOx as NO2 and continuous monitoring system for CO & CO2 shall serve each CTG flue gas stream during both simple cycle and cogeneration modes, shall conform to SJVUAPCD Rule 1080 specifications, shall meet EPA monitoring performance specifications, & shall be operational whenever the turbine is in operation. [District Rule 1080 and PSD SJ 84-01, X.D.1 and .2] Federally Enforceable Through Title V Permit
- 48. All continuous emissions monitoring systems shall be calibrated and operated during both simple cycle and cogeneration modes according to EPA guidelines as specified in 40 CFR 60, Appendix B and 40 CFR 52, Appendix E. CEM ppm and lb/hr shall be calculated as a three-hour and a 1-hour average. [District Rule 1080 and PSD SJ 84-01 X.D.2] Federally Enforceable Through Title V Permit
- 49. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080] and PSD SJ 84-01, X.D.5] Federally Enforceable Through Title V Permit
- 50. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 84-01, X.D.31 Federally Enforceable Through Title V Permit
- 51. The Relative Accuracy Audit shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 52. Startup and shutdown of CTG, as defined in 40 CFR, Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit
- 53. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit
- 54. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit
- 55. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 84-01] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 5-88-3-18: Aut 23 2015 4:17PM - RINALDIR

- 56. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in CO emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 57. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 58. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 59. Any requirements established by this permit for the gathering and reporting of information are not subject to review by the Office of Management and Budget (OMB) under the Paperwork Reduction Act (PRA) because this permit is not an "information collection request" within the meaning of 44 U.S.C. Subsections 3502(4) & (11), 3507, 3512, and 3518. Furthermore, this permit and any information gathering and reporting requirements established by this permit are exempt from OMB review under the PRA because it is directed to fewer than ten persons. [44 U.S.C. Section 3502(4), (11) and 5 CFR Section 1320.5(a) and PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 60. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 61. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10 [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 62. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 63. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 64. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 65. This facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 66. All correspondence as required by the PSD permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA,95814; and c) Compliance Division, SJVUAPCD. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 67. The operator shall perform source testing for PM10 concentration and emission rate once per permit term using EPA Method 5. [40 CFR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit

68. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (12/17/92), by using EPA method 9. If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-88-4-20

EXPIRATION DATE: 08/31/2014

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE WITH DRY LOW NOX

COMBUSTORS (KRCC UNIT #4)

PERMIT UNIT REQUIREMENTS

- Combustion turbine generator (CTG) shall be fired on natural gas only. There shall be no provisions for oil firing. Natural gas used as fuel shall be pipeline quality with sulfur content of 0.3 gr/100 scf or less (0.001% sulfur by weight). [District NSR Rule; 40 CFR 60.333(a); Kern County Rule 407] Federally Enforceable Through Title V Permit
- Except during periods exempted in Rule 4703, Section 5.3.1, operator shall not exceed a NOx emission rate of 3 ppmvd @ 15% O2, under load conditions, excluding thermal stabilization, reduced load periods, and tuning start-up periods. [40 CFR 60.332(a)(1) & 60.332 (a)(2) and District Rule 4703, 5.1.2] Federally Enforceable Through Title V Permit
- A tuning start-up shall be defined as "the period after a combustor unit replacement in which dynamic performance testing and corresponding operating optimization set point adjustment of the combustion system of the CGT is performed to meet the limits of this permit and Rule 4703". A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence. [District Rule 4703, 5.3] Federally Enforceable Through Title V Permit
- Operator shall be required to conform to the compliance testing procedures described in District Rule 1081. [Rule 110 (Madera); District Rule 1081] Federally Enforceable Through Title V Permit
- If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072-80, D 3031-81, D 4084-82 or D 3246-81. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit
- If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested weekly except that if compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks for a fuel source, then the testing frequency shall be quarterly. If a test shows noncompliance with the sulfur content requirement, the source must return to weekly testing until eight consecutive weeks show compliance. [40 CFR 60.334(b)(2)] Federally Enforceable Through Title V Permit
- The HHV and LHV of the fuel shall be determined using ASTM D3588-91, ASTM 1826-88, OR ASTM 1945-81. [40] CFR 60.332(a),(b)] Federally Enforceable Through Title V Permit
- Nitrogen oxides (NOx) concentrations shall be determined using EPA Method 7E or 20, and oxygen (O2) concentrations shall be determined using EPA Method 3, 3A, or 20. [40 CFR 60.335(b) and District Rule 4703, 6.4] Federally Enforceable Through Title V Permit
- The operator shall provide source test information annually regarding the exhaust gas NOx concentration corrected to 15% O2 (dry). [40 CFR 60.332(a),(b) and District Rule 4703, 5.1] Federally Enforceable Through Title V Permit
- 10. The operator shall provide source test information annually regarding the demonstrated percent efficiency (EFF) as defined in District Rule 4703, 5.1.1. [40 CFR 60.332(a),(b) and 4703, 5.1.1] Federally Enforceable Through Title V Permit

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Location: HEAVY OIL CENTRAL, CA S-88-4-20; Jun 23 2015 4-17PM - RINALDIR

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- 37. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and CTG fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit
- 38. Emission rates from CTG shall not exceed any of the following: PM10 5.0 lb/hr, SOx (as SO2) 0.9 lb/hr, or VOC -12.0 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. Emission rates from CTG shall not exceed any of the following: PM10 120.0 lb/day, SOx (as SO2) 21.6 lb/day, NOx (as NO2) - 552.8 lb/day, VOC - 288.0 lb/day, or CO - 1056.0 lb/day. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit
- 40. Emission from CTG, except during startup, shutdown, and tuning start-up, shall not exceed any of the following: NOx (as NO2) - 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO - 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit

- During startup and shutdown, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201]
- During startup, shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201]
- 43. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit
- 44. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit
- 45. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit
- 46. Performance testing shall be conducted annually to measure NOx and CO emission concentrations using the following methods: EPA Methods 7E or 20 for NOx emissions, EPA Methods 10 or 10B for CO emissions, EPA Methods 3, 3A or 20 for Oxygen content of the exhaust gas. The performance tests shall be performed between 90 and 100 percent of peak (or the highest physically achievable) load. [40 CFR 60.335(a), (b)(7) and District Rule 4703, 6.3.1, 6.4.1, 6.4.2, & 6.4.3] Federally Enforceable Through Title V Permit
- 47. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit
- 48. Continuous emission monitoring system for NOx as NO2 and continuous monitoring system for CO & CO2 shall serve each CTG flue gas stream during both simple cycle and cogeneration modes, shall conform to SJVUAPCD Rule 1080 specifications, shall meet EPA monitoring performance specifications, & shall be operational whenever the turbine is in operation. [District Rule 1080 and PSD SJ 84-01, X.D.1 and .2] Federally Enforceable Through Title V Permit
- 49. All continuous emissions monitoring systems shall be calibrated and operated during both simple cycle and cogeneration modes according to EPA guidelines as specified in 40 CFR 60, Appendix B and 40 CFR 52, Appendix E. CEM ppm and lb/hr shall be calculated as a three-hour and a 1-hour average. [District Rule 1080 and PSD SJ 84-01 X.D.2] Federally Enforceable Through Title V Permit
- 50. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080 and PSD SJ 84-01, X.D.5] Federally Enforceable Through Title V Permit
- 51. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 52. The Relative Accuracy Audit shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1080 and PSD SJ 84-01, X.D.3] Federally Enforceable Through Title V Permit
- 53. Startup and shutdown of CTG, as defined in 40 CFR, Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit
- 54. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit
- 55. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO

Location: HEAVY OIL CENTRAL, CA S-88-4-20: Jun 23 2015 4:17PM - RINALDIR

- 56. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 57. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in CO emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 58. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 59. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 60. Any requirements established by this permit for the gathering and reporting of information are not subject to review by the Office of Management and Budget (OMB) under the Paperwork Reduction Act (PRA) because this permit is not an "information collection request" within the meaning of 44 U.S.C. Subsections 3502(4) & (11), 3507, 3512, and 3518. Furthermore, this permit and any information gathering and reporting requirements established by this permit are exempt from OMB review under the PRA because it is directed to fewer than ten persons. [44 U.S.C. Section 3502(4), (11) and 5 CFR Section 1320.5(a) and PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 61. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 62. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10 [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 63. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 64. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 65. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 66. This facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 84-01] Federally Enforceable Through Title V Permit

- 67. All correspondence as required by the PSD permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA,95814; and c) Compliance Division, SJVUAPCD. [PSD SJ 84-01] Federally Enforceable Through Title V Permit
- 68. The operator shall perform source testing for PM10 concentration and emission rate once per permit term using EPA Method 5. [40 CFR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit
- 69. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (12/17/92), by using EPA method 9. If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-88-5-5

EXPIRATION DATE: 08/31/2014

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

2,000 BHP DIESEL FIRED DETROIT DIESEL MODEL #9122-7300 TURBOCHARGED I.C. ENGINE DRIVING BLACK

START ELECTRICAL GENERATOR

PERMIT UNIT REQUIREMENTS

- Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [Rule 407 (Kern County)] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 gr/dscf in concentration at the point of discharge. [District Rule 4201] Federally Enforceable Through Title V Permit
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rule 4801 and 407 (Kern County) and 17 CCR 93115] Federally Enforceable Through Title V Permit
- Emission rates shall not exceed the following: PM10: 4.80 lb/hr, SOx (as SO2): 5.60 lb/hr, NOx (as NO2): 48.00 lb/hr, VOC: 1.26 lb/hr and CO: 12.80 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- This engine shall not operate more than 20 hours cumulatively per year. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- This engine shall not operate more than one hour per week without prior District approval. [District Rule 2201] Federally Enforceable Through Title V Permit
- On all units which are not emergency or backup IC engines operating less than 200 hours per year, operator shall perform a source test for particulate emissions within 6 months of the initial Title V permit issuance. A source test for particulate emissions conducted within the 24 months prior to permit issuance shall be considered in compliance with this testing requirement. Source testing for particulate matter shall be performed according to EPA Method 5, stack gas velocity by EPA Method 2, and the stack gas moisture content by EPA Method 4. If the initial PM test result is less than or equal to 0.06 grain/dscf, then testing shall occur not less than once every 5 years. Otherwise testing shall occur not less than once every 24 months. [District Rule 2520] Federally Enforceable Through Title V Permit
- 10. During periods of operation, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit
- 11. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements of District Rule 4801; Rule 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 8-88-5-5: Jun 23 2015 4:17PM - RINALDIR

- 12. The permittee shall maintain an engine operating log to demonstrate compliance. The engine operating log shall include, on a monthly basis, the following information: total hours of operation, type of fuel used, the purpose of the operation, maintenance or modifications performed, monitoring data, and any other information necessary to demonstrate compliance. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 13. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-88-8-3

EXPIRATION DATE: 08/31/2014

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

250 BHP CUMMINS DIESEL-FIRED EMERGENCY STANDBY IC ENGINE POWERING A FIREWATER PUMP

PERMIT UNIT REQUIREMENTS

- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- Sulfur compound emissions, measured as SO2, shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801 and Rule 407 Kern county] Federally Enforceable Through Title V Permit
- Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801, 407 (Kern County), 17 CCR 93115, 40 CFR Part 60 Subpart IIII) Federally Enforceable Through Title V Permit
- An emergency situation is an unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rule 4702] Federally Enforceable Through Title V Permit
- This engine shall not be used to produce power for the electrical distribution system, as part of a voluntary utility demand reduction program, or for an interruptible power contract. [District Rule 4702] Federally Enforceable Through Title V Permit
- The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102] Federally Enforceable Through Title V Permit
- This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702 and 17 CCR 93115 and 40 CFR Subpart IIII] Federally Enforceable Through Title V Permit
- This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702 and 40 CFR 60 Subpart IIII] Federally Enforceable Through Title V Permit
- 10. During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit

Facility Name: KERN RIVER COGENERATION CO. Location: HEAVY OIL CENTRAL, CA 5-88-8-3: Jun 23 2015 4:17PM - RINALDIR

- 11. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. For testing purposes, the engine shall only be operated the number of hours necessary to comply with the testing requirements of the National Fire Protection Association (NFPA) 25 "Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems", 1998 edition. Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702, 17 CCR 93115 and 40 CFR Part 60 Subpart IIII] Federally Enforceable Through Title V Permit
- 12. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702] Federally Enforceable Through Title V Permit
- 13. The permittee shall maintain monthly records of the type of fuel purchased. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 14. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

PERMIT UNIT: S-88-10-2

EXPIRATION DATE: 08/31/2014

SECTION: 32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

CONFINED ABRASIVE BLASTING OPERATION (ABRASIVE BLASTING CABINET) WITH A 100 LB EMPIRE ABRASIVE EQUIPMENT CORPORATION (PE - 3648) BLASTING POT SERVED BY A DUST COLLECTOR

PERMIT UNIT REQUIREMENTS

- 1. The blasting operations shall be carried out in a manner to prevent any nuisances. [District Rule 4102]
- 2. Abrasive blasting operations conducted within the blasting cabinet / room shall not discharge air contaminants into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark or darker than Ringelmann 1 or equivalent to 20% opacity. [92200 CCR]
- 3. All abrasive blasting shall be conducted in accordance with California Code of Regulations Title 17, Subchapter 6, Sections 92000 through 92540. [CCR]

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA 5-88-10-2: Juin 23 2015 4:17PM ~ RINALDIR

PERMIT UNIT: S-88-11-1

EXPIRATION DATE: 08/31/2014

SECTION: NW32 TOWNSHIP: 28S RANGE: 28E

EQUIPMENT DESCRIPTION:

TRANSPORTABLE TIER-3 CERTIFIED DIESEL-FIRED IC ENGINE UP TO 532 HP POWERING AN ELECTRICAL

GENERATOR

PERMIT UNIT REQUIREMENTS

- 1. Permittee shall provide written notification to the District within 48 hours of operating an IC engine under this permit (if unit is located onsite longer than 24 hours). Such notification shall include the date the engine was brought onsite, the manufacturer, model number, maximum rated horsepower, and emissions information that documents that the engine meets the emission limits and requirements specified in the permit. [District Rule 1070] Federally Enforceable Through Title V Permit
- 2. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 3. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 5. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO-approved alternative. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
- 6. This nonroad transportable engine shall not be operated at one location for more than 12 consecutive months and shall meet all the requirements of a nonroad transportable engine, per CFR Title 40 Part 89. [CCR, Title 17 and District Rule 4701] Federally Enforceable Through Title V Permit
- 7. The engine shall not operate unless all four GTEs (S-88-1, -2, -3, -4) are shutdown. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Permittee shall properly operate and maintain engine and monitor the operational characteristics of the engine as recommended by the engine manufacturer. [District Rule 4702] Federally Enforceable Through Title V Permit
- 9. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- 10. Operation of IC engine shall not exceed 200 hours/yr without prior District approval through issuance of an Authority to Construct. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 11. NOx emissions (referenced as NO2) shall not exceed 2.3 g/bhp-hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. VOC emissions (referenced as methane) shall not exceed 0.16 g/bhp-hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. CO emissions shall not exceed 0.6 g/bhp-hr. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: KERN RIVER COGENERATION CO Location: HEAVY OIL CENTRAL, CA S-86-11-1: Jan 23 2015 4:17PM~RIVALDIR

- 14. The PM10 emissions rate from the engine shall not exceed 0.12 g/hp-hr based on US EPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
- 15. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801] Federally Enforceable Through Title V Permit
- 16. The operator shall maintain records of the cumulative hours of operation on a 12 month rolling average. These records shall be updated at least monthly. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
- 17. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

ATTACHMENT C

Detailed Facility List

Detailed Facility Report
For Facility=88
Sorted by Facility Name and Permit Number

SJVUAPCD SOUTHERN

KERN RIVER COGENERATION CO HEAVY OIL CENTRAL	ENERATION CO PAL		FAC# STATUS		S 88 A		TYPE: TRIGO EXPIRE ON: 08/31/2014 TOXIC ID: 50131 APEA: 83.7
ď			TELET	ONE			INSP, DATE:
PERMIT NUMBER	FEE DESCRIPTION	FEE RULE	qτγ	FEE AMOUNT	FEE TOTAL	PERMIT STATUS	EQUIPMENT DESCRIPTION
S-88-1-18	75,000 kW	3020-08A G	: - '20	10,215.00	10,215.00	∢	75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE COGENERATION UNIT WITH DRY LOW NOX COMBUSTORS (KRCC UNIT #1)
5-88-2-19	75,000 kW	3020-08A G	~	10,215.00	10,215.00	∢	75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE GENERATOR (CTG) WITH GE ENHANCED DRY LOW NOX DLN1+ COMBUSTOR TECHNOLOGY DISCHARGING TO ATMOSPHERE THROUGH A BYPASS STACK WHEN OPERATED IN SIMPLE CYCLE MODE OR THROUGH UNFIRED 450,000 LB/HR HEAT RECOVERY STEAM GENERATOR WHEN OPERATED IN COGENERATION MODE (KRCC UNIT #2)
S-88-3-18	75,000 kW	3020-08A G	, 7	10,215.00	10,215.00	∢	75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE COGENERATION UNIT WITH DRY LOW NOX COMBUSTORS (KRCC UNIT #3)
S-88-4-20	75,000 kW	3020-08A G		10,215.00	10,215.00	∢	75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE WITH DRY LOW NOX COMBUSTORS (KRCC UNIT #4)
S-88-5-5	No Applicable Fee	66~666	v	0.00	0.00	∢	2,000 BHP DIESEL FIRED DETROIT DIESEL MODEL #9122-7300 TURBOCHARGED I.C. ENGINE DRIVING BLACK START ELECTRICAL GENERATOR
5-88-6-1	315,000 GALLONS	3020-05 E	-	246.00	246.00	Ω	315,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING TO VAPOR RECOVERY SYSTEM S-1131-716 INCLUDING RAILCAR FUEL OIL UNLOADING FACILITY (LOCATED AT SEC. 8, T29S AND R28E) WITH TWO 250 GPM UNLOADING PUMPS SHARED WITH TANK S-88-7
S-88-7-1	315,000 GALLONS	3020-05 E	- Apres	246.00	246.00	۵	315,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK PIPING TO VAPOR RECOVERY SYSTEM S-1131-716 INCLUDING RAIL CAR FUEL OIL UNLOADING FACILITY (LOCATED AT SEC. 8, T29S AND R28E) TWO 250 GPM UNLOADING PUMPS SHARED WITH TANK S-88-6
S-88-8-3	250 bhp	3020-10 C	~ ~	240.00	240.00	۷	250 BHP CUMMINS DIESEL-FIRED EMERGENCY STANDBY IC ENGINE POWERING A FIREWATER PUMP
S-88-9-1	250 HP	3020-10 C		240.00	240.00	۵	250 BHP DIESEL FIRED CLARK I.C. ENGINE DRIVING FIRE WATER PUMP
S-88-10-2	10 hp	3020-01 A	₩	87.00	87.00	⋖	CONFINED ABRASIVE BLASTING OPERATION (ABRASIVE BLASTING CABINET) WITH A 100 LB EMPIRE ABRASIVE EQUIPMENT CORPORATION (PE - 3648) BLASTING POT SERVED BY A DUST COLLECTOR
S-88-11-1	532 hp	3020-10 D	***	479.00	479.00	∢	TRANSPORTABLE TIER-3 CERTIFIED DIESEL-FIRED IC ENGINE UP TO 532 HP POWERING AN ELECTRICAL GENERATOR

Number of Facilities Reported: 1

ATTACHMENT D

Public Comments and District Responses

Rob Rinaldi

From:

Rob Rinaldi

Sent:

Monday, August 24, 2015 7:49 AM

To:

'Yannayon, Laura'

Cc:

Richard Karrs; 'Eagar, Cory L'

Subject:

RE: Preliminary Public Notice (Title V Renewal) for Kern River Cogeneration Company;

Facility: S-0088, Project# S-1140864

Thank you, Laura.

Robert C. Rinaldi

Air Quality Engineer, SJVAPCD

Phone: (661) 392-5614 Fax: (661) 392-5585

e-mail: rob.rinaldi@valleyair.org



www.healthyairliving.com

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From: Yannayon, Laura [mailto:Yannayon.Laura@epa.gov]

Sent: Friday, August 21, 2015 8:38 AM

To: Rob Rinaldi

Subject: Preliminary Public Notice (Title V Renewal) for Kern River Cogeneration Company; Facility: S-0088, Project# S-1140864

Hi Rob.

I just finished reviewing the renewal for this project. It generally looks fine, but I caught a small error that should be fixed in the evaluation.

On page 12, the evaluation states that "Compliance is expected as shown by the following calculations at 1 grain of total

sulfur per 100 standard cubic feet of gas, assuming all sulfur is converted to SO2."

But I noticed that the equation uses 0.3 gr / 100 scf, rather than 1 gr/scf. While this error will not affect the outcome demonstrating compliance with the Subpart GG 60.333(a) SOx emission limit, please correct either the statement or the equation.

EPA has no other comments.

Laura Yannayon

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"EPA is not required to re-prove the existence of the atom every time it approaches a scientific question." Coalition for Responsible Regulation v. EPA, 684 F.3d 102, 120 (D.C. Cir. 2012)