



MAY 04 2016

N. Ross Buckenham
ABEC #2 LLC dba West Star North Dairy Biogas
c/o California Bioenergy, LLC
2828 Routh St, Suite 500
Dallas, TX 75201-1438

RE: Notice of Final Action - Authority to Construct
Facility Number: S-8638
Project Number: S-1143771

Dear Mr. Buckenham:

The Air Pollution Control Officer has issued the Authority to Construct permits to ABEC #2 LLC dba West Star North Dairy Biogas for installation of an anaerobic digester system and two 1,468 bhp digester gas-fired IC engines with selective catalytic reduction (SCR) systems for emissions control at West-Star North Dairy, at 26953 Riverside St, Buttonwillow, CA. Enclosed are the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue the Authority to Construct permits was published on March 25, 2016. The District's analysis of the proposal was also sent to CARB on March 22, 2016. No comments were received following the District's preliminary decision on this project.

Also enclosed is an invoice for the engineering evaluation fees pursuant to District Rule 3010. Please remit the amount owed, along with a copy of the attached invoice, within 60 days.

Seyed Sadredin
Executive Director/Air Pollution Control Officer

Northern Region
4800 Enterprise Way
Modesto, CA 95356-8718
Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office)
1990 E. Gettysburg Avenue
Fresno, CA 93726-0244
Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region
34946 Flyover Court
Bakersfield, CA 93308-9725
Tel: 661-392-5500 FAX: 661-392-5585

Mr. Buckenham
Page 2

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Errol Villegas at (559) 230-6000.

Sincerely,

A handwritten signature in black ink, appearing to read "Arnaud Marjollet". The signature is written in a cursive style with a horizontal line underneath the name.

Arnaud Marjollet
Director of Permit Services

AM:rn

Enclosures

cc: Tung Le, CARB (w/enclosure) via email



Facility # S-8638
ABEC #2 LLC DBA WEST STAR NORTH DAIRY
2828 ROUTH ST, SUITE 500
DALLAS, TX 75201-1438

AUTHORITY TO CONSTRUCT (ATC)

QUICK START GUIDE

1. **Pay Invoice:** Please pay enclosed invoice before due date.
2. **Fully Understand ATC:** Make sure you understand ALL conditions in the ATC prior to construction, modification and/or operation.
3. **Follow ATC:** You must construct, modify and/or operate your equipment as specified on the ATC. Any unspecified changes may require a new ATC.
4. **Notify District:** You must notify the District's Compliance Department, at the telephone numbers below, upon start-up and/or operation under the ATC. Please record the date construction or modification commenced and the date the equipment began operation under the ATC. You may NOT operate your equipment until you have notified the District's Compliance Department. A startup inspection may be required prior to receiving your Permit to Operate.
5. **Source Test:** Schedule and perform any required source testing. See http://www.valleyair.org/busind/comply/source_testing.htm for source testing resources.
6. **Maintain Records:** Maintain all records required by ATC. Records are reviewed during every inspection (or upon request) and must be retained for at least 5 years.

By operating in compliance, you are doing your part to improve air quality for all Valley residents.

**For assistance, please contact District Compliance staff at
any of the telephone numbers listed below.**

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Tel: 661-392-5500 FAX: 661-392-5585



AUTHORITY TO CONSTRUCT

PERMIT NO: S-8638-1-0

ISSUANCE DATE: 04/26/2016

LEGAL OWNER OR OPERATOR: ABEC #2 LLC DBA WEST STAR NORTH DAIRY
MAILING ADDRESS: 2828 ROUTH ST, SUITE 500
DALLAS, TX 75201-1438

LOCATION: 26953 RIVERSIDE ST.
BUTTONWILLOW, CA 93906

EQUIPMENT DESCRIPTION:

ANAEROBIC DIGESTER SYSTEM CONSISTING OF COVERED LAGOON ANAEROBIC DIGESTER CELL(S) WITH PRESSURE/VACUUM VALVE(S) AND AN AIR INJECTION SYSTEM FOR CONTROL OF H2S


CONDITIONS

1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201]
2. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
3. The VOC content of the digester gas produced by the digester system shall not exceed 10% by weight. [District Rule 2201]
4. The digester system cover(s) shall be designed and installed in accordance with Natural Resources Conservation Services (NRCS) Practice Standard Code 367 - Roofs and Covers. [District Rule 2201]
5. The digester system shall be designed to allow gas generated during summer conditions to be stored for more than 24 hours prior to venting in the event that the gas cannot be combusted in digester gas-fired engines or sent to another device with a VOC control efficiency of at least 95% by weight as determined by the APCO. [District Rule 2201]
6. The air injection system shall be maintained and operated in accordance with the supplier's recommendations to minimize the concentration of hydrogen sulfide (H2S) in the digester gas. [District Rule 2201]
7. All records shall be maintained and retained for a minimum of five (5) years, and shall be made available for District inspection upon request. All records may be maintained and submitted in an electronic format approved by the District. [District Rules 1070 and 2201]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO


Arnaud Marjollet, Director of Permit Services
S-8638-1-0 : Apr 26 2016 8:50PM - NORMANR : Joint Inspection NOT Required

8. This permit does not authorize the violation of any conditions established for this facility in the Conditional Use Permit (CUP), Special Use Permit (SUP), Site Approval, Site Plan Review (SPR), or other approval documents issued by a local, state, or federal agency. [Public Resources Code 21000-21177: California Environmental Quality Act]



AUTHORITY TO CONSTRUCT

PERMIT NO: S-8638-2-0

ISSUANCE DATE: 04/26/2016

LEGAL OWNER OR OPERATOR: ABEC #2 LLC DBA WEST STAR NORTH DAIRY
MAILING ADDRESS: 2828 ROUTH ST, SUITE 500
DALLAS, TX 75201-1438

LOCATION: 26953 RIVERSIDE ST.
BUTTONWILLOW, CA 93906

EQUIPMENT DESCRIPTION:

1,468 BHP GE JENBACHER MODEL J 320 GS-C82 (OR DISTRICT APPROVED EQUIVALENT) DIGESTER GAS-FIRED LEAN-BURN IC ENGINE WITH A SELECTIVE CATALYTIC REDUCTION (SCR) SYSTEM, AND AN IRON SPONGE AND/OR CARBON H₂S REMOVAL SYSTEM (OR APPROVED EQUIVALENT H₂S REMOVAL SYSTEM) POWERING AN ELECTRICAL GENERATOR

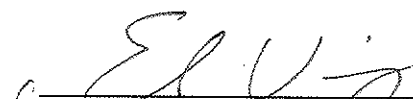
CONDITIONS

1. This facility (Facility S-8638) and the adjacent dairy operation (Facility S-5138) shall be operated as separate stationary sources. [District Rule 2201]
2. All equipment shall be maintained in good operating condition and shall be operated in a manner consistent with good air pollution control practice to minimize emissions of air contaminants. [District Rule 2201]
3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
5. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
6. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
7. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702]
8. This engine shall be operated within the ranges that the source testing has shown result in pollution concentrations within the emissions limits as specified on this permit. [District Rule 4702]

CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Director / APCO


Arnaud Marjollet, Director of Permit Services
S-8638-2-0 : Apr 26 2016 8:50PM - NORMANR - Joint Inspection NOT Required

9. This engine shall only be fueled with digester gas except in the case that sufficient digester gas is unavailable for the engine at the time that the required one-time initial utility interconnect testing is scheduled. If sufficient digester gas is unavailable for the engine at the time that the required initial utility interconnect testing is scheduled, the engine will be permitted to use sufficient natural gas fuel to complete the required utility interconnect testing. [District Rule 2201]
10. During times this engine is fueled with natural gas for required initial utility interconnect testing, the engine shall continue to comply with all emission standards and limitations contained in this permit. [District Rule 2201]
11. The total amount of electrical energy produced by this engine while fueled on natural gas for required one-time initial utility interconnect testing shall not exceed 96,000 kW-hrs. The following records shall be maintained: 1) date(s) and time(s) that this engine is fueled with natural gas for utility testing, 2) the total amount of electrical energy (kW-hr) produced by this engine when fueled with natural gas for utility testing, and 3) the total number of hours that this engine is fueled with natural gas. [District Rule 2201]
12. The sulfur content of the digester gas used as fuel in this engine shall not exceed 40 ppmv as H₂S. The applicant may utilize an averaging period of up to 24 hours in length for demonstration of compliance with the fuel sulfur content limit. [District Rules 2201, 4102, 4702, and 4801]
13. This engine shall be equipped with an operational non-resettable elapsed time meter. [District Rules 2201 and 4702]
14. This engine shall be equipped with either a positive crankcase ventilation (PCV) system that recirculates crankcase emissions into the air intake system for combustion, or a crankcase emissions control device of at least 90% control efficiency. [District Rule 2201]
15. Commissioning activities are defined as, but not limited to, all testing, adjustment, tuning, and calibration activities recommended by the equipment manufacturers and the construction contractor to ensure safe and reliable operation of the reciprocating IC engine, emission control equipment, and associated electrical delivery systems. [District Rule 2201]
16. Commissioning period shall commence when all mechanical, electrical, and control systems are installed and individual system startup has been completed, or when the reciprocating engine is first fired, whichever occurs first. The commissioning period shall terminate when the engine has completed initial performance testing, completed initial engine tuning, and the engine is available for commercial operation. The total duration of the commissioning period for this engine shall not exceed 120 hours of operation. [District Rule 2201]
17. The owner/operator shall minimize the emissions from the engine to the maximum extent possible during the commissioning period. [District Rule 2201]
18. At the earliest feasible opportunity, in accordance with the recommendations of the equipment supplier and/or the construction contractor, the engine shall be tuned to minimize emissions. [District Rule 2201]
19. At the earliest feasible opportunity, in accordance with the recommendations of the equipment supplier and/or the construction contractor, the emission control catalyst system(s) shall be installed, adjusted, and operated to minimize emissions from this unit. [District Rule 2201]
20. The permittee shall submit a summary of activities to be performed during the commissioning period to the District at least two weeks prior to the first firing of this engine. The summary shall include a list of each commissioning activity, the anticipated duration of each activity in hours, and the purpose of the activity. The activities described shall include, but are not limited to, the tuning of the engine, the installation and operation of the SCR system, the installation, calibration, and testing of emissions monitors, and any activities requiring the firing of this unit without abatement by the SCR system. [District Rule 2201]
21. During the commissioning period emission rates from this IC engine shall not exceed any of the following limits: 1.0 g-NO_x/bhp-hr, 0.07 g-PM₁₀/bhp-hr, 4.85 g-CO/bhp-hr, 1.0 g-VOC/bhp-hr. [District Rule 2201]
22. The total number of firing hours of this unit without abatement of emissions by the SCR system shall not exceed 120 hours during the commissioning period. Such operation of this unit without abatement shall be limited to discrete commissioning activities that can only be properly executed without the SCR system. Upon completion of these activities, the unused balance of the 120 firing hours without abatement shall expire. [District Rule 2201]
23. The permittee shall record total operating time of the engine in hours during the commissioning period. [District Rule 2201]

CONDITIONS CONTINUE ON NEXT PAGE

24. Coincident with the end of the commissioning period, emissions from this IC engine shall not exceed any of the following limits: 0.15 g-NO_x/bhp-hr (for periodic alternate monitoring, equivalent to 11 ppmvd NO_x @ 15% O₂), NO_x referenced as NO₂; 0.07 g-PM₁₀/bhp-hr; 1.75 g-CO/bhp-hr (for periodic alternate monitoring, equivalent to 210 ppmvd CO @ 15% O₂); 0.10 g-VOC/bhp-hr (for periodic alternate monitoring, equivalent to 21 ppmvd VOC @ 15% O₂), VOC referenced as CH₄. [District Rules 2201 and 4702]
25. The SCR catalyst shall be maintained and replaced in accordance with the recommendations of the catalyst manufacturer or emission control supplier. Records of catalyst maintenance and replacement shall be maintained. [District Rules 2201 and 4702]
26. Ammonia (NH₃) emissions from this engine shall not exceed 10 ppmvd @ 15% O₂. [District Rules 2201 and 4102]
27. Source testing to measure NO_x, CO, VOC, PM₁₀, and ammonia (NH₃) emissions from this unit shall be conducted within 90 days of initial start-up. [District Rules 1081, 2201, and 4702]
28. Source testing to measure NO_x, CO, VOC, and ammonia (NH₃) emissions from this unit shall be conducted at least once every 24 months. [District Rules 1081, 2201, and 4702]
29. Fuel sulfur content analysis shall be performed within 90 days of initial start-up using EPA Method 11 or EPA Method 15, as appropriate. [District Rules 2201 and 4702]
30. Fuel sulfur content analysis shall be performed at least annually using EPA Method 11 or EPA Method 15, as appropriate. Records of the fuel sulfur analysis shall be maintained and provided to the District upon request. [District Rules 2201 and 4702]
31. Emissions source testing shall be conducted with the engine operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 4702]
32. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. VOC emissions shall be reported as methane. NO_x, CO, VOC, and NH₃ concentrations shall be reported in ppmv, corrected to 15% oxygen. [District Rules 2201 and 4702]
33. The following methods shall be used for source testing: NO_x (ppmv) - EPA Method 7E or ARB Method 100; CO (ppmv) - EPA Method 10 or ARB Method 100; VOC (ppmv) - EPA Method 18, 25A or 25B, or ARB Method 100; stack gas oxygen - EPA Method 3 or 3A or ARB Method 100; stack gas velocity - EPA Method 2 or EPA Method 19; stack gas moisture content - EPA Method 4; PM₁₀ (filterable and condensable) - EPA Method 201 and 202, EPA Method 201a and 202, or ARB Method 5 in combination with Method 501; NH₃ - BAAQMD ST-1B or SCAQMD Method 207-1. Alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rules 1081 and 4702]
34. The Higher Heating Value (HHV) of the fuel gas shall be determined using ASTM D1826, ASTM 1945 in conjunction with ASTM D3588, or an alternative method approved by the District. [District Rules 2201 and 4702]
35. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081]
36. The results of each source test shall be submitted to the District within 60 days after completion of the source test. [District Rule 1081]
37. The sulfur content of the digester gas used to fuel the engine shall be monitored and recorded at least once every calendar quarter in which a fuel sulfur analysis is not performed. If quarterly monitoring shows a violation of the fuel sulfur content limit of this permit, monthly monitoring will be required until six consecutive months of monitoring show compliance with the fuel sulfur content limit. Once compliance with the fuel sulfur content limit is shown for six consecutive months, then the monitoring frequency may return to quarterly. Monitoring of the sulfur content of the digester gas fuel shall not be required if the engine does not operate during that period. Records of the results of monitoring of the digester gas fuel sulfur content shall be maintained. [District Rule 2201]

CONDITIONS CONTINUE ON NEXT PAGE

38. Monitoring of the digester gas sulfur content shall be performed using gas detection tubes calibrated for H₂S; a Testo 350 XL portable emission monitor; a continuous fuel gas monitor that meets the requirements specified in SCAQMD Rule 431.1, Attachment A; District-approved source test methods, including EPA Method 15, ASTM Method D1072, D4084, and D5504; District-approved in-line H₂S monitors; or an alternative method approved by the District. Prior to utilization of in-line monitors to demonstrate compliance with the digester gas sulfur content limit of this permit, the permittee shall submit details of the proposed monitoring system, including the make, model, and detection limits, to the District and obtain District approval for the proposed monitor(s). [District Rule 2201]
39. The exhaust stack shall be equipped with permanent provisions to allow collection of stack gas samples consistent with EPA test methods and shall be equipped with safe permanent provisions to sample stack gases with a portable NO_x, CO, and O₂ analyzer during District inspections. The sampling ports shall be located in accordance with the CARB regulation titled California Air Resources Board Air Monitoring Quality Assurance Volume VI, Standard Operating Procedures for Stationary Emission Monitoring and Testing. [District Rule 1081]
40. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every calendar quarter (in which a source test is not performed) using a portable emission monitor that meets District specifications. [In-stack monitors may be allowed if they satisfy the standards for portable analyzers as specified in District policies and are approved in writing by the APCO.] Monitoring shall be performed not less than once every month for 12 months if two consecutive deviations are observed during quarterly monitoring. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the engine unless monitoring has been performed within the last month if on a monthly monitoring schedule, or within the last quarter if on a quarterly monitoring schedule. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 2201 and 4702]
41. The permittee shall monitor and record the stack concentration of NH₃ at least once every calendar quarter in which a source test is not performed. NH₃ monitoring shall be conducted utilizing District approved gas-detection tubes or a District approved equivalent method. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last quarter. [District Rules 2201 and 4102]
42. If the NO_x, CO, or NH₃ concentrations corrected to 15% O₂, as measured by the portable analyzer or the District-approved ammonia monitoring equipment, exceed the respective permitted emissions concentration(s), the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 8 hours of operation after detection. If the portable analyzer or ammonia monitoring equipment readings continue to exceed the permitted emissions concentration(s) after 8 hours of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 2201 and 4702]
43. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4702]
44. The permittee shall maintain records of: (1) the date and time of NO_x, CO, O₂, and NH₃ measurements, (2) the O₂ concentration in percent and the measured NO_x, CO, and NH₃ concentrations corrected to 15% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) the method of determining the NH₃ emission concentration, and (6) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 2201 and 4702]

CONDITIONS CONTINUE ON NEXT PAGE

45. Within 90 days of initial start-up, the SCR system reagent injection rate and inlet temperature to the catalyst control system shall be monitored to establish acceptable values and ranges that provide a reasonable assurance of ongoing compliance with the NOx emissions limit(s) stated in this permit. Acceptable values and ranges shall be established for each load that the engine is expected to operate at, in a minimum of 10% increments (e.g. 70%, 80%, and 90%). Records of the acceptable SCR system reagent injection rate(s) and inlet temperature(s) to the catalyst control system demonstrated to result in compliance with the NOx emission limit(s) shall be maintained and made available for inspection upon request. [District Rule 4702]
46. If the SCR system reagent injection rate and/or the inlet temperature to the catalyst control system is outside of the established acceptable range(s), the permittee shall return the SCR system reagent injection rate and inlet temperature to the catalyst control system to within the established acceptable range(s) as soon as possible, but no longer than 8 hours after detection. If the SCR system reagent injection rate and inlet temperature to the catalyst control system are not returned to within acceptable range(s) within 8 hours, the permittee shall notify the District within the following 1 hour and begin monitoring and recording the stack concentration of NOx and O2 at least once every month. Monthly monitoring of the stack concentration of NOx and O2 shall continue until the operator can show that the SCR system reagent injection rate and inlet temperature to the catalyst control system are operating within the acceptable range(s) demonstrated to result in compliance with the NOx emission limit(s) of this permit. [District Rule 4702]
47. Within 90 days of initial start-up, the inlet temperature to the catalyst control system and the back pressure of the exhaust upstream of the catalyst control system shall be monitored to establish acceptable values and ranges that provide a reasonable assurance of ongoing compliance with the emissions limit(s) stated in this permit. Acceptable values and ranges shall be established for each load that the engine is expected to operate at, in a minimum of 10% increments (e.g. 70%, 80%, and 90%). Records of the established acceptable inlet temperature and back pressure demonstrated to result in compliance with the CO and VOC emission limits shall be maintained and made available for inspection upon request. [District Rule 4702]
48. If the inlet temperature to the catalyst control system and/or the back pressure of the exhaust upstream of the catalyst control system is outside of the established acceptable range(s), the permittee shall return the inlet temperature to the catalyst control system and the back pressure of the exhaust upstream of the catalyst control system back to the acceptable range(s) as soon as possible, but no longer than 8 hours after detection. If the inlet temperature to the catalyst control system and the back pressure of the exhaust upstream of the catalyst control system are not returned to within acceptable range(s) within 8 hours, the permittee shall notify the District within the following 1 hour and begin monitoring and recording the stack concentration of CO and O2 at least once every month. Monthly monitoring of the stack concentration of CO and O2 shall continue until the operator can show that the inlet temperature to the catalyst control system and the back pressure of the exhaust upstream of the catalyst control system are operating within the acceptable range(s) demonstrated to result in compliance with the CO emission limit(s) of this permit. [District Rule 4702]
49. The permittee shall monitor and record the engine operating load, the SCR system reagent injection rate, the inlet temperature to the catalyst control system, and the back pressure of the exhaust upstream of the catalyst control system at least once per month. [District Rule 4702]
50. The permittee shall maintain an engine operating log to demonstrate compliance. The engine operating log shall include, on a monthly basis, the following information: the total hours of operation, the type and quantity of fuel used, maintenance and modifications performed, monitoring data, compliance source test results, and any other information necessary to demonstrate compliance. Quantity of fuel used shall be recorded in standard cubic feet using a non-resettable, totalizing mass or volumetric fuel flow meter or other APCO approved-device. [District Rules 2201 and 4702]
51. The permittee shall update the I&M plan for this engine prior to any planned change in operation. The permittee must notify the District no later than seven days after changing the I&M plan and must submit an updated I&M plan to the APCO for approval no later than 14 days after the change. The date and time of the change to the I&M plan shall be recorded in the engine's operating log. For modifications, the revised I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit to Operate. The permittee may request a change to the I&M plan at any time. [District Rule 4702]

CONDITIONS CONTINUE ON NEXT PAGE

52. All records shall be maintained and retained for a minimum of five (5) years, and shall be made available for District inspection upon request. All records may be maintained and submitted in an electronic format approved by the District. [District Rules 2201 and 4702]
53. The permittee shall obtain written District approval for the use of any equivalent control equipment not specifically approved by this Authority to Construct. Approval of the equivalent control equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate control equipment is equivalent to the specifically authorized equipment. [District Rule 2010]
54. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2010]
55. Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201]
56. No emission factor and no emissions shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201]



AUTHORITY TO CONSTRUCT

PERMIT NO: S-8638-3-0

ISSUANCE DATE: 04/26/2016

LEGAL OWNER OR OPERATOR: ABEC #2 LLC DBA WEST STAR NORTH DAIRY
MAILING ADDRESS: 2828 ROUTH ST, SUITE 500
DALLAS, TX 75201-1438

LOCATION: 26953 RIVERSIDE ST.
BUTTONWILLOW, CA 93906

EQUIPMENT DESCRIPTION:

1,468 BHP GE JENBACHER MODEL J 320 GS-C82 (OR DISTRICT APPROVED EQUIVALENT) DIGESTER GAS-FIRED LEAN-BURN IC ENGINE WITH A SELECTIVE CATALYTIC REDUCTION (SCR) SYSTEM, AND AN IRON SPONGE AND/OR CARBON H2S REMOVAL SYSTEM (OR APPROVED EQUIVALENT H2S REMOVAL SYSTEM) POWERING AN ELECTRICAL GENERATOR

CONDITIONS

1. This facility (Facility S-8638) and the adjacent dairy operation (Facility S-5138) shall be operated as separate stationary sources. [District Rule 2201]
2. All equipment shall be maintained in good operating condition and shall be operated in a manner consistent with good air pollution control practice to minimize emissions of air contaminants. [District Rule 2201]
3. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]
5. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101]
6. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
7. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702]
8. This engine shall be operated within the ranges that the source testing has shown result in pollution concentrations within the emissions limits as specified on this permit. [District Rule 4702]

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO



Arnaud Marjollet, Director of Permit Services

S-8638-3-0: Apr 26 2016 8:50PM -- NORMANR : Joint Inspection NOT Required

9. This engine shall only be fueled with digester gas except in the case that sufficient digester gas is unavailable for the engine at the time that the required one-time initial utility interconnect testing is scheduled. If sufficient digester gas is unavailable for the engine at the time that the required initial utility interconnect testing is scheduled, the engine will be permitted to use sufficient natural gas fuel to complete the required utility interconnect testing. [District Rule 2201]
10. During times this engine is fueled with natural gas for required initial utility interconnect testing, the engine shall continue to comply with all emission standards and limitations contained in this permit. [District Rule 2201]
11. The total amount of electrical energy produced by this engine while fueled on natural gas for required one-time initial utility interconnect testing shall not exceed 96,000 kW-hrs. The following records shall be maintained: 1) date(s) and time(s) that this engine is fueled with natural gas for utility testing, 2) the total amount of electrical energy (kW-hr) produced by this engine when fueled with natural gas for utility testing, and 3) the total number of hours that this engine is fueled with natural gas. [District Rule 2201]
12. The sulfur content of the digester gas used as fuel in this engine shall not exceed 40 ppmv as H₂S. The applicant may utilize an averaging period of up to 24 hours in length for demonstration of compliance with the fuel sulfur content limit. [District Rules 2201, 4102, 4702, and 4801]
13. This engine shall be equipped with an operational non-resettable elapsed time meter. [District Rules 2201 and 4702]
14. This engine shall be equipped with either a positive crankcase ventilation (PCV) system that recirculates crankcase emissions into the air intake system for combustion, or a crankcase emissions control device of at least 90% control efficiency. [District Rule 2201]
15. Commissioning activities are defined as, but not limited to, all testing, adjustment, tuning, and calibration activities recommended by the equipment manufacturers and the construction contractor to ensure safe and reliable operation of the reciprocating IC engine, emission control equipment, and associated electrical delivery systems. [District Rule 2201]
16. Commissioning period shall commence when all mechanical, electrical, and control systems are installed and individual system startup has been completed, or when the reciprocating engine is first fired, whichever occurs first. The commissioning period shall terminate when the engine has completed initial performance testing, completed initial engine tuning, and the engine is available for commercial operation. The total duration of the commissioning period for this engine shall not exceed 120 hours of operation. [District Rule 2201]
17. The owner/operator shall minimize the emissions from the engine to the maximum extent possible during the commissioning period. [District Rule 2201]
18. At the earliest feasible opportunity, in accordance with the recommendations of the equipment supplier and/or the construction contractor, the engine shall be tuned to minimize emissions. [District Rule 2201]
19. At the earliest feasible opportunity, in accordance with the recommendations of the equipment supplier and/or the construction contractor, the emission control catalyst system(s) shall be installed, adjusted, and operated to minimize emissions from this unit. [District Rule 2201]
20. The permittee shall submit a summary of activities to be performed during the commissioning period to the District at least two weeks prior to the first firing of this engine. The summary shall include a list of each commissioning activity, the anticipated duration of each activity in hours, and the purpose of the activity. The activities described shall include, but are not limited to, the tuning of the engine, the installation and operation of the SCR system, the installation, calibration, and testing of emissions monitors, and any activities requiring the firing of this unit without abatement by the SCR system. [District Rule 2201]
21. During the commissioning period emission rates from this IC engine shall not exceed any of the following limits: 1.0 g-NO_x/bhp-hr, 0.07 g-PM₁₀/bhp-hr, 4.85 g-CO/bhp-hr, 1.0 g-VOC/bhp-hr. [District Rule 2201]
22. The total number of firing hours of this unit without abatement of emissions by the SCR system shall not exceed 120 hours during the commissioning period. Such operation of this unit without abatement shall be limited to discrete commissioning activities that can only be properly executed without the SCR system. Upon completion of these activities, the unused balance of the 120 firing hours without abatement shall expire. [District Rule 2201]
23. The permittee shall record total operating time of the engine in hours during the commissioning period. [District Rule 2201]

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24. Coincident with the end of the commissioning period, emissions from this IC engine shall not exceed any of the following limits: 0.15 g-NOx/bhp-hr (for periodic alternate monitoring, equivalent to 11 ppmvd NOx @ 15% O₂), NOx referenced as NO₂; 0.07 g-PM₁₀/bhp-hr; 1.75 g-CO/bhp-hr (for periodic alternate monitoring, equivalent to 210 ppmvd CO @ 15% O₂); 0.10 g-VOC/bhp-hr (for periodic alternate monitoring, equivalent to 21 ppmvd VOC @ 15% O₂), VOC referenced as CH₄. [District Rules 2201 and 4702]
25. The SCR catalyst shall be maintained and replaced in accordance with the recommendations of the catalyst manufacturer or emission control supplier. Records of catalyst maintenance and replacement shall be maintained. [District Rules 2201 and 4702]
26. Ammonia (NH₃) emissions from this engine shall not exceed 10 ppmvd @ 15% O₂. [District Rules 2201 and 4102]
27. Source testing to measure NO_x, CO, VOC, PM₁₀, and ammonia (NH₃) emissions from this unit shall be conducted within 90 days of initial start-up. [District Rules 1081, 2201, and 4702]
28. Source testing to measure NO_x, CO, VOC, and ammonia (NH₃) emissions from this unit shall be conducted at least once every 24 months. [District Rules 1081, 2201, and 4702]
29. Fuel sulfur content analysis shall be performed within 90 days of initial start-up using EPA Method 11 or EPA Method 15, as appropriate. [District Rules 2201 and 4702]
30. Fuel sulfur content analysis shall be performed at least annually using EPA Method 11 or EPA Method 15, as appropriate. Records of the fuel sulfur analysis shall be maintained and provided to the District upon request. [District Rules 2201 and 4702]
31. Emissions source testing shall be conducted with the engine operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 4702]
32. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. VOC emissions shall be reported as methane. NO_x, CO, VOC, and NH₃ concentrations shall be reported in ppmv, corrected to 15% oxygen. [District Rules 2201 and 4702]
33. The following methods shall be used for source testing: NO_x (ppmv) - EPA Method 7E or ARB Method 100; CO (ppmv) - EPA Method 10 or ARB Method 100; VOC (ppmv) - EPA Method 18, 25A or 25B, or ARB Method 100; stack gas oxygen - EPA Method 3 or 3A or ARB Method 100; stack gas velocity - EPA Method 2 or EPA Method 19; stack gas moisture content - EPA Method 4; PM₁₀ (filterable and condensable) - EPA Method 201 and 202, EPA Method 201a and 202, or ARB Method 5 in combination with Method 501; NH₃ - BAAQMD ST-1B or SCAQMD Method 207-1. Alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rules 1081 and 4702]
34. The Higher Heating Value (HHV) of the fuel gas shall be determined using ASTM D1826, ASTM 1945 in conjunction with ASTM D3588, or an alternative method approved by the District. [District Rules 2201 and 4702]
35. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081]
36. The results of each source test shall be submitted to the District within 60 days after completion of the source test. [District Rule 1081]
37. The sulfur content of the digester gas used to fuel the engine shall be monitored and recorded at least once every calendar quarter in which a fuel sulfur analysis is not performed. If quarterly monitoring shows a violation of the fuel sulfur content limit of this permit, monthly monitoring will be required until six consecutive months of monitoring show compliance with the fuel sulfur content limit. Once compliance with the fuel sulfur content limit is shown for six consecutive months, then the monitoring frequency may return to quarterly. Monitoring of the sulfur content of the digester gas fuel shall not be required if the engine does not operate during that period. Records of the results of monitoring of the digester gas fuel sulfur content shall be maintained. [District Rule 2201]

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38. Monitoring of the digester gas sulfur content shall be performed using gas detection tubes calibrated for H₂S; a Testo 350 XL portable emission monitor; a continuous fuel gas monitor that meets the requirements specified in SCAQMD Rule 431.1, Attachment A; District-approved source test methods, including EPA Method 15, ASTM Method D1072, D4084, and D5504; District-approved in-line H₂S monitors; or an alternative method approved by the District. Prior to utilization of in-line monitors to demonstrate compliance with the digester gas sulfur content limit of this permit, the permittee shall submit details of the proposed monitoring system, including the make, model, and detection limits, to the District and obtain District approval for the proposed monitor(s). [District Rule 2201]
39. The exhaust stack shall be equipped with permanent provisions to allow collection of stack gas samples consistent with EPA test methods and shall be equipped with safe permanent provisions to sample stack gases with a portable NO_x, CO, and O₂ analyzer during District inspections. The sampling ports shall be located in accordance with the CARB regulation titled California Air Resources Board Air Monitoring Quality Assurance Volume VI, Standard Operating Procedures for Stationary Emission Monitoring and Testing. [District Rule 1081]
40. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every calendar quarter (in which a source test is not performed) using a portable emission monitor that meets District specifications. [In-stack monitors may be allowed if they satisfy the standards for portable analyzers as specified in District policies and are approved in writing by the APCO.] Monitoring shall be performed not less than once every month for 12 months if two consecutive deviations are observed during quarterly monitoring. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the engine unless monitoring has been performed within the last month if on a monthly monitoring schedule, or within the last quarter if on a quarterly monitoring schedule. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 2201 and 4702]
41. The permittee shall monitor and record the stack concentration of NH₃ at least once every calendar quarter in which a source test is not performed. NH₃ monitoring shall be conducted utilizing District approved gas-detection tubes or a District approved equivalent method. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last quarter. [District Rules 2201 and 4102]
42. If the NO_x, CO, or NH₃ concentrations corrected to 15% O₂, as measured by the portable analyzer or the District-approved ammonia monitoring equipment, exceed the respective permitted emissions concentration(s), the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 8 hours of operation after detection. If the portable analyzer or ammonia monitoring equipment readings continue to exceed the permitted emissions concentration(s) after 8 hours of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 2201 and 4702]
43. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4702]
44. The permittee shall maintain records of: (1) the date and time of NO_x, CO, O₂, and NH₃ measurements, (2) the O₂ concentration in percent and the measured NO_x, CO, and NH₃ concentrations corrected to 15% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) the method of determining the NH₃ emission concentration, and (6) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 2201 and 4702]

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45. Within 90 days of initial start-up, the SCR system reagent injection rate and inlet temperature to the catalyst control system shall be monitored to establish acceptable values and ranges that provide a reasonable assurance of ongoing compliance with the NOx emissions limit(s) stated in this permit. Acceptable values and ranges shall be established for each load that the engine is expected to operate at, in a minimum of 10% increments (e.g. 70%, 80%, and 90%). Records of the acceptable SCR system reagent injection rate(s) and inlet temperature(s) to the catalyst control system demonstrated to result in compliance with the NOx emission limit(s) shall be maintained and made available for inspection upon request. [District Rule 4702]
46. If the SCR system reagent injection rate and/or the inlet temperature to the catalyst control system is outside of the established acceptable range(s), the permittee shall return the SCR system reagent injection rate and inlet temperature to the catalyst control system to within the established acceptable range(s) as soon as possible, but no longer than 8 hours after detection. If the SCR system reagent injection rate and inlet temperature to the catalyst control system are not returned to within acceptable range(s) within 8 hours, the permittee shall notify the District within the following 1 hour and begin monitoring and recording the stack concentration of NOx and O2 at least once every month. Monthly monitoring of the stack concentration of NOx and O2 shall continue until the operator can show that the SCR system reagent injection rate and inlet temperature to the catalyst control system are operating within the acceptable range(s) demonstrated to result in compliance with the NOx emission limit(s) of this permit. [District Rule 4702]
47. Within 90 days of initial start-up, the inlet temperature to the catalyst control system and the back pressure of the exhaust upstream of the catalyst control system shall be monitored to establish acceptable values and ranges that provide a reasonable assurance of ongoing compliance with the emissions limit(s) stated in this permit. Acceptable values and ranges shall be established for each load that the engine is expected to operate at, in a minimum of 10% increments (e.g. 70%, 80%, and 90%). Records of the established acceptable inlet temperature and back pressure demonstrated to result in compliance with the CO and VOC emission limits shall be maintained and made available for inspection upon request. [District Rule 4702]
48. If the inlet temperature to the catalyst control system and/or the back pressure of the exhaust upstream of the catalyst control system is outside of the established acceptable range(s), the permittee shall return the inlet temperature to the catalyst control system and the back pressure of the exhaust upstream of the catalyst control system back to the acceptable range(s) as soon as possible, but no longer than 8 hours after detection. If the inlet temperature to the catalyst control system and the back pressure of the exhaust upstream of the catalyst control system are not returned to within acceptable range(s) within 8 hours, the permittee shall notify the District within the following 1 hour and begin monitoring and recording the stack concentration of CO and O2 at least once every month. Monthly monitoring of the stack concentration of CO and O2 shall continue until the operator can show that the inlet temperature to the catalyst control system and the back pressure of the exhaust upstream of the catalyst control system are operating within the acceptable range(s) demonstrated to result in compliance with the CO emission limit(s) of this permit. [District Rule 4702]
49. The permittee shall monitor and record the engine operating load, the SCR system reagent injection rate, the inlet temperature to the catalyst control system, and the back pressure of the exhaust upstream of the catalyst control system at least once per month. [District Rule 4702]
50. The permittee shall maintain an engine operating log to demonstrate compliance. The engine operating log shall include, on a monthly basis, the following information: the total hours of operation, the type and quantity of fuel used, maintenance and modifications performed, monitoring data, compliance source test results, and any other information necessary to demonstrate compliance. Quantity of fuel used shall be recorded in standard cubic feet using a non-resettable, totalizing mass or volumetric fuel flow meter or other APCO approved-device. [District Rules 2201 and 4702]
51. The permittee shall update the I&M plan for this engine prior to any planned change in operation. The permittee must notify the District no later than seven days after changing the I&M plan and must submit an updated I&M plan to the APCO for approval no later than 14 days after the change. The date and time of the change to the I&M plan shall be recorded in the engine's operating log. For modifications, the revised I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit to Operate. The permittee may request a change to the I&M plan at any time. [District Rule 4702]

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52. All records shall be maintained and retained for a minimum of five (5) years, and shall be made available for District inspection upon request. All records may be maintained and submitted in an electronic format approved by the District. [District Rules 2201 and 4702]
53. The permittee shall obtain written District approval for the use of any equivalent control equipment not specifically approved by this Authority to Construct. Approval of the equivalent control equipment shall be made only after the District's determination that the submitted design and performance of the proposed alternate control equipment is equivalent to the specifically authorized equipment. [District Rule 2010]
54. The permittee's request for approval of equivalent equipment shall include the make, model, manufacturer's maximum rating, manufacturer's guaranteed emission rates, equipment drawing(s), and operational characteristics/parameters. [District Rule 2010]
55. Alternate equipment shall be of the same class and category of source as the equipment authorized by the Authority to Construct. [District Rule 2201]
56. No emission factor and no emissions shall be greater for the alternate equipment than for the proposed equipment. No changes in the hours of operation, operating rate, throughput, or firing rate may be authorized for any alternate equipment. [District Rule 2201]