



JUL 0 7 2016

Debra Guzman

Saputo Cheese USA Inc

800 E Paige Avenue

RE: Final - Authority to Construct / Certificate of Conformity (Significant

Modification)

Facility Number: S-1203 Project Number: S-1152380

Dear Mr. Guzman:

Tulare, CA 92649

The Air Pollution Control Officer has issued the Authority to Construct permits to Saputo Cheese USA Inc for authorization of a dryer and silo modifications, at 800 E Paige Street, Tulare. Enclosed are the Authority to Construct permits and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue the Authority to Construct permits was published on December 9, 2015. The District's analysis of the proposal was also sent to CARB and US EPA Region IX on December 4, 2015. All comments received following the District's preliminary decision on this project were considered.

Comments received by the District during the public notice period resulted in no changes due to public comment. A summary of comments and District responses to comments are included as an enclosure.

Please note that the previous BACT Analysis was revised to clarify that the dryer PM10 control device is a wet scrubber and not a baghouse. Additionally, Ambient Air Quality Analysis (AAQA) and Federal Major Modification calculations were redone to provide additional clarity. The engineering evaluation with the above changes is included as an enclosure.

Prior to operating with the modifications authorized by the Authority to Construct, you must submit an application to modify the Title V permit as an administrative amendment in accordance with District Rule 2520, Section 11.5. Application forms have been enclosed for your use. These forms may also be found on the District's website at www.valleyair.org.

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Executive Director/Air Pollution Control Officer

Mr. Debra Guzman

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Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura at (661) 392-5500.

Sincerely,

Arnaud Marjollet Director of Permit Services

AM:rue

CC:

**Enclosures** 

Tung Le, CARB (w/enclosure) via email

Gerardo C. Rios, EPA (w/enclosure) via email CC:

#### **Public Comments**

The Leadership Council for Justice and Accountability, on behalf of the Matheny Tract Committee, submitted the following public comments on the District's preliminary decision. Specific comments and District responses are below.

#### Comment 1:

The District's Analysis Must Be Revised to Provide Information in a Manner that Allows for Meaningful Public Review

The District makes unsubstantiated assumptions that require clarification in regards to the environmental consequence of the determination. As a governmental agency charged with regulating pollution, the Air District must explain potential environmental hazards in a manner that is accessible to and easy to understand for the general public. Highly technical notices and analysis written in jargon that is unfamiliar to lay persons are ineffective means to provide public notice and solicit meaningful public input.

In its Analysis, the District assumes that PM2.5 is equivalent to PM10. This assumption needs to be elaborated, especially because this statement is inconsistent with the findings of existing science. The U.S. EPA, for example, states that, "Small particles less than 10 micrometers in diameter pose the greatest problems, because they can get deep into your lungs, and some may even get into your bloodstream."

Additionally, the Analysis states that the facility's expansion will not result in an increase in CO, yet the Analysis provides no information to support this claim. The Analysis must be revised to demonstrate the basis for this determination or revise the determination. Charts are fine, however, as mentioned, the public would be better served when an explanation for each pollutant is included. See Analysis on pp. 4 -6, & 8.

#### Response 1:

The proposed production increase of whey from a milk spray dryer and the proposed throughput increase for two related whey silos will result in an increase in particulate matter emissions less than 10 microns in diameter (PM10). These PM10 emissions also include particulate matter less than 2.5 microns in diameter (PM2.5). For the proposed project, the increase in PM10 and PM2.5 emissions are formed from drying atomized whey liquid (a byproduct of the cheese manufacturing process). Whey, a food product, does not contain any hazardous air pollutants.

The District made a conservative (high estimate) assumption that PM2.5 emissions are equal to PM10 emissions. This assumption is conservative as the exhaust streams (all controlled by particulate matter control devices) will likely include particulate matter greater than 2.5 microns in diameter but less than 10 microns in diameter.

Further, the District conducted an ambient air quality analysis for the increase in PM10/PM2.5 emissions associated with the project (8,102 lb/year). The emission increases for this project result in increases in ambient PM2.5 concentrations of 0.59 ug/m^3 on a daily basis and 0.22 ug/m^3 on an annual basis. These values are much less than the significance impact levels (SILs) established by EPA of 5.0 ug/m^3 on a daily basis and 1.0 ug/m^3 on an annual basis.

Please note that the ambient air quality standards and significance impact levels are established by U.S. EPA to provide public health protection, including protecting the health of "sensitive" populations such as asthmatics, children, and the elderly. Also, the standards provide public welfare protection, including protection against decreased visibility and damage to animals, crops, vegetation, and buildings.

As such the District concluded that the emission increase resulting from the project did not cause or make worse a violation of an ambient air quality standard for PM10 and PM2.5.

In addition, per permit condition, the proposed Authorities to Construct (ATCs) do not authorize increased emissions due to combustion of natural gas in the milk spray dyer. As such no increase in combustion related contaminants (including carbon monoxide) is authorized.

#### Comment 2:

Emission Reduction Credits and "Offsets"

The total amount of Particulate Matter (10 microns) (PM10) offsets required for the project is 12,153 lbs. The facility exceeds Particulate Matter (10 microns) levels and the applicant has stated that the facility plans to use ERC Certificates C-1375-4 and S-4631-4 to offset the emissions associated with this project. It is necessary to be transparent by informing the general public as to how these were first acquired before sold/traded, how much those cost, and how that money can be spent to immediately mitigate or limit the emissions.

#### Response 2:

As presented in the engineering evaluation, the increase in PM10 emissions resulting from the proposed project is 8,102 lb-PM10/year which reflects a high level of emissions control due to the use of the Best Available Control Technology (BACT). The PM10 emission increase will be offset at an offset ratio of 1.5 lb. of offsets for every 1 lb. of emission increases. Therefore, Saputo will be required to provide 12,153 lb of PM10 emission reduction credits to offset the 8,102 lb of PM10 emission increase and this requirement will be made enforceable through permit condition.

As proposed by Saputo emission reduction credits (ERCs) C-1375-4 and S-4361-4 have been identified and will be fully surrendered to provide the required offsets. The emission reduction represented by ERC C-1375-4 occurred due to the shutdown of

Cantua Cooperative cotton gin near Mendota, CA. The emission reduction represented by ERC S-4361-4 occurred due to the shutdown Wheeler Farms cotton gin near Bakersfield, CA.

The reported purchase price of these ERCs is \$16,000/ton of particulate matter.

#### Comment 3:

Changing District Policy when Facilities Operate in Pollution Burdened Areas

The facility operates in a region with exceedingly poor air quality in general as well as along an industrial and trucking corridor, which is a pollution hot spot. Poor air quality in the vicinity of the project site poses health threats to the residents of adjacent housing; nearby communities, including Matheny Tract; and local schools, including Palo Verde Elementary School and Cypress Elementary School. While the Analysis asserts that the increase in particulates are not significant, the analyses fails to account for the already poor air quality at the project site and the cumulatively significant impacts of additional pollution in the area. The Analysis must be revised to include an analysis of the project's cumulative air quality impacts and revise its' finding of insignificance as necessary.

In addition, we urge the Air District to consider altering its standard for "insignificant" to account for the extremely poor air quality that already exists in the region in order to recognize that any incremental increase in pollution is in fact significant. Such a change is both in keeping with the case law on CEQA and other environmental laws as well as the Air District's role as the guardian of our air quality and human health.

## Response 3:

District Rule 2201 - New and Modified Stationary Source Review (NSR) is a major component of the District's attainment strategy as it relates economic growth. District Rule 2201 applies to new and modified stationary sources of air pollution and provides mechanisms, including emission offsets, by which Authorities to Construct for new and modified stationary sources may be granted without interfering with the attainment or maintenance of Ambient Air Quality Standards. District implementation of District Rule 2201 ensures that there is no net increase in emissions above specified thresholds from new and modified stationary sources for all nonattainment pollutants and their precursors.

The increase in particulate matter concentration in the vicinity due to the proposed project is below U.S. EPA significance impact levels. These significance impact levels are established by the U.S. EPA for the protection of public health, including the heath of sensitive populations, including asthmatics, children, and the elderly. As such, these standards are protective of all residents in the San Joaquin Valley.

Future attainment of State and Federal ambient air quality standards is a function of successful implementation Rule 2201 for new and modified stationary sources and of

the District's attainment plans to reduce emissions from existing sources in the San Joaquin Valley. These attainment plans account for the poor air quality that already exists throughout the San Joaquin Valley. Further, these attainment plans, by bringing about emission reductions throughout the San Joaquin valley, allow that individual project emissions increases below the District's NSR offset thresholds will have a less than significant impact on air quality for all residents of the San Joaquin Valley.

For purposes of complying with the requirements of the California Environmental Quality Act (CEQA), the District uses the NSR offset thresholds as the thresholds of significance for criteria pollutants under CCR §15064.7. This is as an appropriate and effective means of promoting consistency in significance determinations within the environmental review process, and is applicable to both stationary and non-stationary emissions sources.

Consequently, the District's application of thresholds of significance for criteria pollutants is relevant to the determination of whether a project's individual emissions would have a cumulatively significant impact on air quality. The District's thresholds of significance for criteria pollutants are applied to evaluate regional impacts of project specific emissions of air pollutants.

In CEQA, a lead agency may determine that a project's incremental contribution to a cumulative effect is not cumulatively considerable if the project will comply with the requirements in a previously approved plan or mitigation program, including, but not limited to an air quality attainment or maintenance plan that provides specific requirements that will avoid or substantially lessen the cumulative problem within the geographic area in which the project is located [CCR §15064(h)(3)]. Thus, if project specific emissions exceed the thresholds of significance for criteria pollutants, the project would be expected to result in a cumulatively considerable net increase of any criteria pollutant for which the District is in non-attainment under applicable Federal or State ambient air quality standards.

The increase in PM emissions associated with this project of 8,102 lb./year (4.05 tons/yr), which is below the PM threshold of significance of 15 tons/yr. Therefore, the project would not result in a considerable cumulatively impact nor in a significant impact.

Notwithstanding the above, this increase in PM10 emissions is required by Rule 2201 to be offset by surrendering PM10 ERCs that represent actual emission reductions emission reductions that have occurred in the Valley. This facility is required to offset the emissions on a 1.5 to 1 ratio, thus surrendering 12,153 lb./year of PM10 ERCs. Surrendering of these ERCs provides 150% mitigation of the emission increase resulting from the project.

For the reasons stated above, the District Rule 2201 requirements, implementation of CEQA requirements, and District attainment plan efforts ensure that the proposed

project will not adversely impact air quality for the local residents or any residents in the San Joaquin Valley.

#### Comment 4:

The District Analysis' Failure to Adequately Analyze the Project's Environmental Impacts Threatens to Violate Civil Rights and Fair Housing Laws

Failure by the District to correct the deficiencies in its Analysis of this project threatens to impose a disproportionate negative impact on communities of color and would therefore violate state and federal civil rights and fair housing laws. 42 U.S.C. § 3601; Cal. Gov. Code § 11135, 1290, & 65008. We are troubled by the lack of adequate notice on the part of the District in adequately assessing the impacts of projects that threaten to disproportionately impact communities of color through its environmental review processes. We hope that our comments help the District correct the Analysis and make it more adequate for the general public to meets it notice requirements.

## Response 4:

As discussed above, the proposed ATCs satisfy all requirements of District Rules. The District's preliminary decision of the proposed project was not deficient; it addressed all requirements of District Rules. We believe that the responses to comments above enable the commenter to have a more detailed understanding of the District's proposed decision to issue the ATCs. In addition, the noticing requirements included in District Rule 2201 New and Modified Stationary Source review were fully satisfied by publishing a notice of the District's preliminary decision in the Visalia Times-Delta newspaper on 12/9/15, and by posting of the District's preliminary decision on the Districts website valleyair.org on 12/4/15.

#### Comment 5:

Conclusion

The conditions set forth in the draft ATCs are a good starting point for enforcement. We also advise that the District ensure that the facility obtains any required land use permits from the City of Tulare or other agency before it issues the ATC and that to our knowledge; no such permits have been issued.

## Response 5:

Tulare County has indicated that, except for any necessary building permits, no additional land use applications or entitlements are required prior to implementing the changes authorized by the proposed ATCs. Further, Saputo has indicated that no other land use permits are required.

# San Joaquin Valley Air Pollution Control District Authority to Construct Application Review

Modifications to Deproteinized Whey Throughput REVISED FINAL DECISION

Facility Name: Saputo Cheese USA Inc Date: November 24, 2015

Mailing Address: 800 E Paige Avenue Engineer: Richard Edgehill

Tulare, CA 92649 Lead Engineer: Steve Leonard

Contact Person: Debra Guzman and Ray Harmon

(847) 400-6550 (DG), (559) 687-6373 (RH), (559) 368-8158 (RH,cell)

E-Mail: Carrol.Dugan@saputocheese.com; debra.guzman@saputo.com

Application #(s): S-1203-9-7, '-10-3, and '-11-3

Project #: 1152380

Deemed Complete: June 25, 2015

Telephone:

## I. Proposal

Note: As a result of public comment the BACT analysis was revised to clarify that the control device is a wet scrubber (not a baghouse) which is consistent with the requirement of BACT Guideline 1.6.12 for Dryer – Whey, Filtermat, < 50 MMBtu/hr. Also revised calculations indicated that the project is not a Federal Major Modification.

Saputo Cheese USA Inc (Saputo) has requested Authorities to Construct (ATCs) permit for an increase in maximum production of deproteinized whey for a 22.4 MMBtu/hr direct-fired spray dryer S-1202-9 and storage silos '-10 and '-11 from 242 tons/day, 220 tons/day, and 220 tons/day, respectively, to 280 tons/day.

The project triggers BACT, offsets, and public notice.

## **Disposition of Outstanding ATCs**

There are no outstanding ATCs for S-1203-9 through '-11. Current PTOs are included in **Attachment I**.

Saputo received their Title V Permit on January 31, 2014. After the Public Notice/COC review period it was noted that the Federal Major Modification calculation was not correct. The revised calculation provided in this evaluation indicates that the project is not a Federal Major Modification; therefore the project is not a Title V Significant Modification. As the ATCs were issued with a COC, Saputo must apply to administratively amend their Title V permit.

## II. Applicable Rules

Rule 2201	New and Modified Stationary Source Review Rule (4/21/11)
Rule 2410	Prevention of Significant Deterioration (6/16/11)
Rule 2520	Federally Mandated Operating Permits (6/21/01)
Rule 4001	New Source Performance Standards (4/14/99)
Rule 4002	National Emissions Standards for Hazardous Air Pollutants (5/20/04)
Rule 4101	Visible Emissions (2/17/05)
Rule 4102	Nuisance (12/17/92)
Rule 4201	Particulate Matter Concentration (12/17/92)
Rule 4202	Particulate Matter Emission Rate (12/17/92)
Rule 4301	Fuel Burning Equipment (12/17/92)
	not applicable – dryer is a direct heat transfer device
Rule 4305	Boilers, Steam Generators & Process Heaters - Phase II (8/21/03) - not
	applicable – unit is a direct-fired dryer
Rule 4306	Boilers, Steam Generators & Process Heaters – Phase III (3/17/05) - not
	applicable – unit is a direct-fired dryer
Rule 4309	Dryers, Dehydrators, and Ovens (12/15/05)
Rule 4801	Sulfur Compounds (12/17/92)
CH&SC 41700	Health Risk Assessment
CH&SC 42301.6	School Notice
Public Resources (	Code 21000-21177: California Environmental Quality Act (CEQA)

## III. Project Location

Guidelines

The facility is located at 800 E. Paige Avenue, Tulare, CA. The equipment is not located within 1,000 feet of the outer boundary of a K-12 school. Therefore, the public notification requirement of California Health and Safety Code 42301.6 is not applicable to this project.

California Code of Regulations, Title 14, Division 6, Chapter 3, Sections 15000-15387; CEQA

## IV. Process Description

# S-1203-9 Tall Form Model 1600 Deproteinized Whey (DPW) Tall Form Dryer (TFD)

Liquid deproteinized whey is dried in the tall form dryer which is direct-fired by natural gas. Liquid raw whey material is introduced into the dryer through a high pressure feed system at the top of the dryer. A fine atomized spray of whey is introduced at the top of the dryer and mixed with air which has been heated directly in the combustion heating chambers by natural gas. The atomized whey particles dry as they fall through the dryer. The dried deproteinized whey comes to rest on a belt conveyor for product curing. The semi-dried whey is then discharged to a vibrofluidizer for further drying and cooling. Humid air is removed from the dryer through a wet scrubber which separates any powder from the air stream. Humid air is then discharged to the atmosphere.

## **Proposed Modifications**

Applicant is requesting an increase in whey throughput for units '-9, '-10, and '-11 as described in the proposal section.

## V. Equipment Listing

## Pre-Project Equipment Description:

- S-1203-9-6: 22.4 MMBTU/HR NIRO INC. TALL FORM DIRECT HEAT SPRAY DRYER MODEL 1600 CONSISTING OF FEED SYSTEM, DRYING CHAMBER, HOLDING BELT, AND WET SCRUBBER
- S-1203-10-2: 37,375 GALLON (5,000 CU. FT.) WHEY POWDER STORAGE SILO "A" WITH BIN VENT, 3 HP POWER SILO BIN DISCHARGER, AND 2 HP EXHAUST FAN
- S-1203-11-2: 37,375 GALLON (5,000 CU. FT.) WHEY POWDER STORAGE SILO "B" WITH BIN VENT, 3 HP POWER SILO BIN DISCHARGER, AND 2 HP EXHAUST FAN

## **Proposed Modification:**

- S-1203-9-7: MODIFICATION OF 22.4 MMBTU/HR NIRO INC. TALL FORM DIRECT HEAT SPRAY DRYER MODEL 1600 CONSISTING OF FEED SYSTEM, DRYING CHAMBER, HOLDING BELT, AND WET SCRUBBER: INCREASE WHEY THROUGHPUT FOM 242 TONS/DAY TO 280 PER DAY
- S-1203-10-3: MODIFICATION OF 37,375 GALLON (5,000 CU. FT.) WHEY POWDER STORAGE SILO "A" WITH BIN VENT, 3 HP POWER SILO BIN DISCHARGER, AND 2 HP EXHAUST FAN: INCREASE WHEY THROUGHPUT FROM 220 TONS/DAY TO 280 PER DAY
- S-1203-11-3: MODIFICATION OF 37,375 GALLON (5,000 CU. FT.) WHEY POWDER STORAGE SILO "B" WITH BIN VENT, 3 HP POWER SILO BIN DISCHARGER, AND 2 HP EXHAUST FAN: INCREASE WHEY THROUGHPUT FROM 220 TONS/DAY TO 280 PER DAY

## Post Project Equipment Description:

- S-1203-9-7: 22.4 MMBTU/HR NIRO INC. TALL FORM DIRECT HEAT SPRAY DRYER MODEL 1600 CONSISTING OF FEED SYSTEM, DRYING CHAMBER, HOLDING BELT, AND WET SCRUBBER
- S-1203-10-3: 37,375 GALLON (5,000 CU. FT.) WHEY POWDER STORAGE SILO "A" WITH BIN VENT, 3 HP POWER SILO BIN DISCHARGER, AND 2 HP EXHAUST FAN
- S-1203-11-3: 37,375 GALLON (5,000 CU. FT.) WHEY POWDER STORAGE SILO "B" WITH BIN VENT, 3 HP POWER SILO BIN DISCHARGER, AND 2 HP EXHAUST FAN

## VI. Emission Control Technology Evaluation

Emissions from the subject whey powder processing equipment consist of particulate matter (PM) of the powder and the pollutants from the combustion process of natural gas-fired dryer (S-1203-9).

Tall Form dryer (S-1203-9-0) is natural gas/direct-fired i.e. the products of combustion come in contact with the whey by-product. This unit is equipped with a low NOx burner. The particle-laden air is then vented through a cyclone and a wet scrubber before released into the atmosphere.

PM emissions are generated from storage of whey powder in silos, S-1203-10 and '-11. Each silo is equipped with bin vent filter and the exhausts are vented by 2 hp fans.

#### VII. General Calculations

## A. Assumptions

- Operating Schedule: 24 hrs/day, 365 days/year
- Pre-project deproteinized whey throughput: 220 tons/day (SLC combined for '-10 and '-11), 242 tons/day ('-8)
- Post-project deproteinized whey throughput: 280 tons/day (SLC combined '-10 and '-11, '-9)
- Dryer maximum input heating value = 22.4 MMBtu/hr
- Natural Gas Heating Value: 1,000 Btu/scf (District Practice)
- F-Factor for Natural Gas: 8,578 dscf/MMBtu corrected to 60°F (40 CFR 60, Appendix B)
- Permitted NOx emissions factor (0.02 lb/MMBtu) is assumed to represent baseline and projected emissions (BAE and PAE) for the Federal Major Modification calculation.

#### **B.** Emission Factors

#### S-1203-9

Post-project Emission Factors						
Pollutant	EF (lb/hr)	Source				
NO <sub>x</sub>	0.02 lb/MMBtu (0.6 ppmv	From 11-7-2002 ST				
	at stack conditions)	Proposed by applicant				
SO <sub>X</sub>	0.07 lb/hr	Current PTO				
PM <sub>10</sub>	0.56 lb/ton	Current PTO				
CO	0.1481 lb/MMBtu (7.4	From 11-7-2002 ST				
	ppmv at stack conditions	Proposed by applicant				
VOC	0.13 lb/hr	Current PTO				

#### S-1203-10 and '-11

PM10: 0.015 lb/ton (current PTOs)

#### C. Calculations

## 1. Pre-Project Potential to Emit (PE1)

#### S-1203-9

NOx:  $0.02 \text{ lb/MMBtu} \times 22.4 \text{ MMBtu/hr} \times 24 \text{ hr/day} = 10.8 \text{ lb/day} (3,942 \text{ lb/yr})$ 

SOx:  $0.07 \text{ lb/hr} \times 24 \text{ hr/day} = 1.7 \text{ lb/day} (621 \text{ lb/yr})$ 

PM10: 0.56 lb/ton x 242 tons/day = 135.5 lb/day (49,458 lb/yr)

CO:  $0.1481 \text{ lb/MMBtu} \times 22.4 \text{ MMBtu/hr} \times 24 \text{ hr/day} = 79.6 \text{ lb/day} (29,054 \text{ lb/yr})$ 

VOC:  $0.13 \text{ lb/hr} \times 24 \text{ hr/day} = 3.1 \text{ lb/day} (1,132 \text{ lb/yr})$ 

#### S-1203-10, '-11

0.015 lb PM10/ton x 220 tons/day = 3.3 lb/day (1205 lb/yr, combined for '-10 and '-11)

## 2. Post Project Potential to Emit (PE2)

#### S-1203-9

NOx:  $0.02 \text{ lb/MMBtu } \times 22.4 \text{ MMBtu/hr } \times 24 \text{ hr/day} = 10.8 \text{ lb/day} (3,942 \text{ lb/yr})$ 

SOx:  $0.07 \text{ lb/hr} \times 24 \text{ hr/day} = 1.7 \text{ lb/day} (621 \text{ lb/yr})$ 

PM10: 0.56 lb/ton x 280 tons/day = 156.8 lb/day (57,232 lb/yr)

CO:  $0.1481 \text{ lb/MMBtu} \times 22.4 \text{ MMBtu/hr} \times 24 \text{ hr/day} = 79.6 \text{ lb/day} (29.054 \text{ lb/yr})$ 

VOC:  $0.13 \text{ lb/hr} \times 24 \text{ hr/day} = 3.1 \text{ lb/day} (1,132 \text{ lb/yr})$ 

#### S-1203-10, '-11

0.015 lb PM10/ton x 280 tons/day = 4.2 lb/day (1,533 lb/yr, combined for '-10 and '-11)

Emissions profiles included in Attachment II.

# 3. Pre-Project Stationary Source Potential to Emit (SSPE1)

Pursuant to District Rule 2201, the SSPE1 is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of Emission Reduction Credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions (AER) that have occurred at the source, and which have not been used on-site.

The SSPE1 is the SSPE2 for project 1144334 (final 3/2/15) which is the latest project finalized in PAS.

		SSPE1			
Permit Unit	NO <sub>X</sub> (lb/yr)	SO <sub>X</sub> (lb/yr)	PM <sub>10</sub> (lb/yr)	CO (lb/yr)	VOC (lb/yr)
S-1203-8-7	2,455	401	7,300	5,001	730
S-1203-9-5	3,942	621	49,458	29,054	1,132
S-1203-10-1	0	0	1,205	0	0
S-1203-11-1	0	0	1,205	0	0
S-1203-12-1	0	0	301	0	0
S-1203-13-0	0	0	409	0	0
S-1203-14-0	0	0	409	0	0
S-1203-15-0	0	0	409	0	0
S-1203-17-1	22	0	1	363	78
S-1203-16-2					
S-1203-20-1	15,611	16,343	11,132	64,649	8,238
S-1203-22-0					
S-1203-21-0	0	0	5,735	0	0
S-1203-23-0	0	0	171	0	0
ATC S-1203-24-0	96	0	5	50	12
ATC S-1203-25-0	56	0	2	10	3
SSPE1 Total	22,182	17,365	77,742	99,127	10,193

# 4. Post Project Stationary Source Potential to Emit (SSPE2)

Pursuant to District Rule 2201, the SSPE2 is the PE from all units with valid ATCs or PTOs at the Stationary Source and the quantity of ERCs which have been banked since September 19, 1991 for AER that have occurred at the source, and which have not been used on-site.

SSPE2 (lb/year)							
Permit Unit	NO <sub>X</sub>	SO <sub>X</sub>	PM <sub>10</sub>	CO	VOC		
SSPE1	22,182	17,365	77,742	99,127	10,193		
-9 increase	0	0	57,232 – 49,458 = 7,774	0	0		
'-10, '-11 combined increase	0	0	1,533 – 1,205 = 328				
SSPE2	22,182	17,365	85,844	99,127	10,193		

## 5. Major Source Determination

## **Rule 2201 Major Source Determination:**

Pursuant to District Rule 2201, a Major Source is a stationary source with a SSPE2 equal to or exceeding one or more of the following threshold values. For the purposes of determining major source status the following shall not be included:

- any ERCs associated with the stationary source
- Emissions from non-road IC engines (i.e. IC engines at a particular site at the facility for less than 12 months)
- Fugitive emissions, except for the specific source categories specified in 40 CFR 51.165

Rule 2201 Major Source Determination (lb/year)						
NO <sub>X</sub> SO <sub>X</sub> PM <sub>10</sub> PM <sub>2.5</sub> CO VOC						
SSPE1	22,182	17,365	77,742	77,742	99,127	10,193
SSPE2	22,182	17,365	85,844	85,844	99,127	10,193
Major Source Threshold	20,000	140,000	140,000	200,000	200,000	20,000
Major Source?	Yes	No	No	No	No	No

Note: PM2.5 assumed to be equal to PM10

As seen in the table above, the facility is an existing Major Source for NOx only and is not becoming a Major Source for SOx,  $PM_{10}$ , CO, or VOCs as a result of this project.

## Rule 2410 Major Source Determination:

The facility or the equipment evaluated under this project is listed as one of the categories specified in 40 CFR 52.21 (b)(1)(iii). Therefore the PSD Major Source threshold is 100 tpy for any regulated NSR pollutant.

The facility or the equipment evaluated under this project is not listed as one of the categories specified in 40 CFR 52.21 (b)(1)(iii). Therefore the PSD Major Source threshold is 250 tpy for any regulated NSR pollutant.

PSD Major Source Determination (tons/year)						
	NO2	VOC	SO2	со	РМ	PM10
Estimated Facility PE before Project Increase	11.1	5.1	8.7	49.6	38.9	38.9
PSD Major Source Thresholds	250	250	250	250	250	250
PSD Major Source ? (Y/N)	N	N	N	N	N	N

As shown above, the facility is not an existing PSD major source for any regulated NSR pollutant expected to be emitted at this facility.

## 6. Baseline Emissions (BE)

The BE calculation (in lb/year) is performed pollutant-by-pollutant for each unit within the project to calculate the QNEC, and if applicable, to determine the amount of offsets required.

Pursuant to District Rule 2201, BE = PE1 for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE), calculated pursuant to District Rule 2201.

As shown in Section VII.C.5 above, the facility is a Major Source NOx and the dryer satisfies current Achieved-in-Practice BACT requirements of BACT Guideline 1.6.11, which applies to the Dryer – Milk Spray,  $\geq$  20 MMBtu/hr (See **Attachment III)**.

Therefore the dryer is a Clean Emissions Unit and BE=PE1.

As calculated in Section VII.C.1 above, PE1 is summarized in the following table:

BE (lb/year)						
	NO <sub>X</sub>	SO <sub>X</sub>	PM <sub>10</sub>	PM <sub>2.5</sub>	CO	VOC
S1203-9	3,942	621	49,458	49,458	29,054	1,132
S-1203-10	0	0	4 205	0	0	0
S-1203-11	0	0	1,203	0	0	0

## 7. SB 288 Major Modification

SB 288 Major Modification is defined in 40 CFR Part 51.165 as "any physical change in or change in the method of operation of a major stationary source that would result in a significant net emissions increase of any pollutant subject to regulation under the Act."

Since this facility is not a Major Source for SOx, PM10, CO, and VOCs, this project does not constitute a SB 288 Major Modification for these air contaminants.

Since this facility is a major source for NOx, the project's PE2 is compared to the SB 288 Major Modification Threshold in the following table in order to determine if the SB 288 Major Modification calculation is required.

SB 288 Major Modification Thresholds						
Pollutant	Project PE2 (lb/year)	SB 288 Major Modification Calculation Required?				
NO <sub>x</sub>	3,942	50,000	No			
SO <sub>x</sub>		80,000	No			
PM <sub>10</sub>		30,000	No			
VOC		50,000	No			

Since none of the SB 288 Major Modification Threshold for NOx is not surpassed with this project, this project does not constitute an SB 288 Major Modification.

## 8. Federal Major Modification

District Rule 2201, Section 3.17 defines Federal Major Modification the same as "Major Modification" as defined by 40 CFR 51.165 and part D of Title I of the CAA. Section 3.17 also states that a SB 288 Major Modification is not a Federal Major Modification if the emissions increase for the project or the net emissions increase for the facility (calculated pursuant to 40 CFR 51.165 (a) (2) (ii) (B) through (D) and (F)) does not result in a significant increase as defined by Rule 2201 Table 3-1 or the modification does not cause facility wide emissions to exceed previously established plant wide applicability limit (PAL).

Since this facility is not a Major Source for SOx, PM10, CO, and VOCs, this project does not constitute a Federal Major Modification for these air contaminants

#### NOx

For determination whether a project has a significant increase the project emissions increase is first calculated. For existing emissions units, the increase in emissions is calculated as follows.

Emission Increase = PAE - BAE - UBC

Where: PAE = Projected Actual Emissions, and

BAE = Baseline Actual Emissions UBC = Unused baseline capacity

PAE is equal to the annual emission rate at which the unit is projected to emit in any one year, selected by the operator, within 5 years after the unit resumes normal operation (10 years for existing units with an increase in design capacity or potential to emit). If detailed PAE are not provided, the PAE is equal to the PE2 for each permit unit.

BAE is calculated based on historical emissions and operating records for any 24 month period, selected by the operator, within the previous 10 year period (5 years for electric utility steam generating units). The BAE must be adjusted to exclude any non-compliant operation emissions and emissions that are no longer allowed due to lower applicable emission limits that were in effect when this application was deemed complete.

UBC: portion of PAE that the emission units could have accommodated during the baseline period.

Applicant has provided the following annual fuel use information (11-3-15 email) for the 2 year period prior to this application (2013 – 2014).

2013 : 49,022,379 scf 2014: 48,304,013 scf Avg = 48,663,196 scf/yr

In the 11-3-15 email, applicant also provided the expected fuel use after the project, 60,719,999 scf, which is used to calculate PAE.

In a 6-7-16 email, applicant stated that in 2015 the average whey throughput was 129 tons/day. Assuming that this corresponds to a fuel use of 48,663,196 scf/yr (2013, 2014 average fuel use) and that fuel use is linearly proportional to whey throughput, the fuel use corresponding to the whey throughput limit of 242 tons/day (pre-project permit limit) is

 $242/129 \times 48,663,196 \text{ scf/yr} = 91,290,647 \text{ scf/yr} (@.242 tons/day)$ 

## **BAE Calculation**

BAE = 48,663,196 scf/yr x 0.001 MMBtu/scf x 0.02 lb NOx/MMBtu = 973 lb/yr NOx

## PAE Calculation

 $60,719,999 \text{ scf/yr } \times 0.001 \text{ MMBtu/scf } \times 0.02 \text{ lb NOx/MMBtu} = 1,214 \text{ lb/yr NOx}$ 

#### **UBC** Calculation

UBC = [91,290,647 scf/yr (PE1) – 48,663,196 scf/yr (BAE)] x 0.001 MMBtu/scf x 0.02 lb NOx/MMBtu = 853 lb/yr NOx

Emission Increase = PAE - BAE - UBC = 1,214 - 973 - 853 = -612 lb/yr (< 0 lb/yr)

As there is no emissions increases in  $NO_x$ , this project is not a Federal Major Modification.

# 9. Rule 2410 – Prevention of Significant Deterioration (PSD) Applicability Determination

Rule 2410 applies to any pollutant regulated under the Clean Air Act, except those for which the District has been classified nonattainment. The pollutants which must be addressed in the PSD applicability determination for sources located in the SJV and which are emitted in this project are: (See 52.21 (b) (23) definition of significant)

- NO2 (as a primary pollutant)
- SO2 (as a primary pollutant)
- CO
- PM
- PM10
- Lead
- Fluorides
- Sulfuric acid mist
- Hvdrogen sulfide (H2S)
- Total reduced sulfur (inlcuding H2S)
- Reduced sulfur compounds

The facility or the equipment evaluated under this project is not listed as one of the categories specified in 40 CFR 52.21 (b)(1)(i). The PSD Major Source threshold is 250 tpy for any regulated NSR pollutant.

PSD Major Source Determination: Potential to Emit (tons/year)						
	NO2	voc	SO2	СО	PM	PM10
Total PE from New and Modified Units	2	0.6	0.3	14.5	25.3	25.3
PSD Major Source threshold	250	250	250	250	250	250
New PSD Major Source?	N	N	N	N	N	N

As shown in the table above, the potential to emit for the project, by itself, does not exceed any PSD major source threshold. Therefore Rule 2410 is not applicable and no further analysis is required.

# 10. Quarterly Net Emissions Change (QNEC)

The QNEC is calculated solely to establish emissions that are used to complete the District's PAS emissions profile screen.

#### **QNEC** calculations:

The Quarterly Net Emissions Change is used to complete the emission profile screen for the District's PAS database. The QNEC shall be calculated as follows:

QNEC = PE2 - BEPE1, where:

QNEC = Quarterly Net Emissions Change, lb/qtr.

PE2 = Post Project Potential to Emit, lb/qtr.

BEPE1 = Baseline Emissions (per Rule 2201)Pre-Project Potential to Emit,

lb/qtr.

Using the values in Sections VII.C in the evaluation above, quarterly PE2 and quarterly PE1 can be calculated as follows:

## S-1203-8

QNEC = 0 for NOx, SOx, CO, and VOC QNEC = (57,232 - 49,458)/4 = 1,944 lb/qtr for PM10

S-1203-10, '-11

QNEC = (1533 - 1205)/4 = 82 lb/qtr for PM10

## VIII. Compliance

## Rule 2201 New and Modified Stationary Source Review Rule

## A. Best Available Control Technology (BACT)

## 1. BACT Applicability

BACT requirements are triggered on a pollutant-by-pollutant basis and on an emissions unit-by-emissions unit basis. Unless specifically exempted by Rule 2201, BACT shall be required for the following actions\*:

- a. Any new emissions unit with a potential to emit exceeding two pounds per day,
- b. The relocation from one Stationary Source to another of an existing emissions unit with a potential to emit exceeding two pounds per day,
- c. Modifications to an existing emissions unit with a valid Permit to Operate resulting in an AIPE exceeding two pounds per day, and/or
- d. Any new or modified emissions unit, in a stationary source project, which results in an SB 288 Major Modification or a Federal Major Modification, as defined by the rule.

## a. New emissions units - PE > 2 lb/day

<sup>\*</sup>Except for CO emissions from a new or modified emissions unit at a Stationary Source with an SSPE2 of less than 200,000 pounds per year of CO.

As discussed in Section I above, there are no new emissions units associated with this project. Therefore BACT for new units with PE > 2 lb/day purposes is not triggered.

## b. Relocation of emissions units - PE > 2 lb/day

As discussed in Section I above, there are no emissions units being relocated from one stationary source to another; therefore BACT is not triggered.

## c. Modification of emissions units - AIPE > 2 lb/day

AIPE = PE2 - HAPE

Where,

AIPE = Adjusted Increase in Permitted Emissions, (lb/day)

PE2 = Post-Project Potential to Emit, (lb/day)

HAPE = Historically Adjusted Potential to Emit, (lb/day)

 $HAPE = PE1 \times (EF2/EF1)$ 

Where,

PE1 = The emissions unit's PE prior to modification or relocation, (lb/day)

EF2 = The emissions unit's permitted emission factor for the pollutant after modification or relocation. If EF2 is greater than EF1 then EF2/EF1 shall be set to 1

EF1 = The emissions unit's permitted emission factor for the pollutant before the modification or relocation

AIPE = PE2 - (PE1 \* (EF2 / EF1))

S-1203-9

NOx, SOx, CO, and VOCs: EF2 = EF1, PE2 = PE1, AIPE = 0

PM10: EF2 = EF1, AIPE = 156.8 – 135.5 = 21.3 lb/day (BACT is required for PM10)

S-1203-10, '-11

PM10: EF2 = EF1, AIPE = 4.2 - 3.3 = 0.9 lb/day (BACT is not required)

#### d. SB 288/Federal Major Modification

As discussed in Sections VII.C.7 and VII.C.8 above, this project is a Federal Major Modification for NO<sub>X</sub> emissions. Therefore BACT is triggered for NO<sub>X</sub>.

#### 2. BACT Guideline

#### **PM10**

BACT Guideline 1.6.12, applies to the Dryer – Whey, Filtermat, < 50 MMBtu/hr (See **Attachment III)** 

#### B. Offsets

## 1. Offset Applicability

Offset requirements shall be triggered on a pollutant by pollutant basis and shall be required if the SSPE2 equals to or exceeds the offset threshold levels in Table 4-1 of Rule 2201.

The SSPE2 is compared to the offset thresholds in the following table.

Offset Determination (lb/year)								
	NO <sub>X</sub>	SO <sub>X</sub>	PM <sub>10</sub>	CO	VOC			
SSPE2	22,182	17,365	85,844	99,127	10,193			
Offset Thresholds	20,000	54,750	29,200	200,000	20,000			
Offsets triggered?	Yes	No	Yes	No	No			

# 2. Quantity of Offsets Required

As seen above, the SSPE2 is greater than the offset thresholds for PM10 only. Therefore offset calculations will be required for this project.

The quantity of offsets in pounds per year for PM10 is calculated as follows for sources with an SSPE1 greater than the offset threshold levels before implementing the project being evaluated.

Offsets Required (lb/year) =  $(\Sigma[PE2 - BE] + ICCE) \times DOR$ , for all new or modified emissions units in the project,

## Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

#### BE = PE1 for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,

- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise,

BE = HAE

Baseline emissions for the permit being modified by the project are equal to PE1. There are no increases in cargo carrier emissions; therefore offsets can be determined as follows:

Offsets Required (lb/year) =  $(\Sigma[PE2 - BE] + ICCE) \times DOR$ 

#### **NOx**

PE2 = BE and therefore offsets are not required

## PM10

```
PE2 (PM10) = 57,232 ('9) + 1,533 ('-10 and '-11) = 58,765 lb/yr
BE (PM10) = 49,458 ('-9) + 1,205 ('-10 and '-11) = 50,663 lb/yr
ICCE = 0 lb/year
```

```
Emissions Increase (lb/year) = (\Sigma[PE2 - BE]
= 58,765 - 50,663
= 8,102 lb/yr
```

The proposed ERCs correspond to reductions occurring greater than 15 miles from the stationary source and therefore the correct offset ratio is 1.5:1. The amount of PM10 ERCs that need to be withdrawn is:

```
Offsets Required (lb/year) = ([8,102] + 0) x 1.5
= 8,102 x 1.5
= 12,153 lb PM10/year
```

Calculating the appropriate quarterly emissions to be offset is as follows: Quarterly offsets required (lb/qtr) =  $(12,153 \text{ lb NO}_X/\text{year}) \div (4 \text{ quarters/year})$ = 3,038.25 lb/qtr

As shown in the calculation above, the quarterly amount of offsets required for this project, when evenly distributed to each quarter, results in fractional pounds of offsets being required each quarter. Since offsets are required to be withdrawn as whole pounds, the quarterly amounts of offsets need to be adjusted to ensure the quarterly values sum to the total annual amount of offsets required.

To adjust the quarterly amount of offsets required, the fractional amount of offsets required in each quarter will be summed and redistributed to each quarter based on the

number of days in each quarter. The redistribution is based on the Quarter 1 having the fewest days and the Quarters 3 and 4 having the most days. The redistribution method is summarized in the following table:

Redistribution of Required Quarterly Offsets (where X is the annual amount of offsets, and X ÷ 4 = Y.z)						
Value of z Quarter 1 Quarter 2 Quarter 3 Quarter 4						
.0	Υ	Υ	Υ	Υ		
.25	Υ	Υ	Υ	Y+1		
.5	Υ	Υ	Y+1	Y+1		
.75	Υ	Y+1	Y+1	Y+1		

Therefore the appropriate quarterly emissions to be offset are as follows:

1 <sup>st</sup> Quarter	2 <sup>nd</sup> Quarter	3 <sup>rd</sup> Quarter	4 <sup>th</sup> Quarter	Total Annual
3038	3038	3038	3039	12,153

## Offset Requirements for Individual Permit Units

## S-1202-9

Offsets = $(57,232 - 49,458) \times 1.5/4 = 2915.25$				
1 <sup>st</sup> Quarter	2 <sup>nd</sup> Quarter	3 <sup>rd</sup> Quarter	4 <sup>th</sup> Quarter	Total Annual
2915	2915	2915	2916	11,661

## S-1203-10, '-11

Offsets =  $(1533 - 1205) \times 1.5/4 = 123$ 

<u>1<sup>st</sup> Quarter</u>	2 <sup>nd</sup> Quarter	3 <sup>rd</sup> Quarter	4 <sup>th</sup> Quarter	Total Annual
61	61	61	61	244
1 <sup>st</sup> Quarter	2 <sup>nd</sup> Quarter	3 <sup>rd</sup> Quarter	4 <sup>th</sup> Quarter	Total Annual
62	62	62	62	248

The total amount of PM10 offsets required for the project is 12,153 lb PM10.

The applicant has stated that the facility plans to use ERC certificates C-1375-4 and S-4631-4 to offset the increases in PM10 emissions associated with this project. The above certificates have available quarterly PM10 credits as follows:

ERC # S-4631-4 0 0 0 7,471 The total amount of ERCs proposed for the project is 12,153 lb PM10.

Therefore, sufficient offsets are provided for the project. ERCs have been reserved for the above amounts. Note that District 2201 Section 4.13.7 states that AER for PM that occurred from October through March (1<sup>st</sup> and 4<sup>th</sup> quarters, inclusive, may be used to offset increases in PM during any period of the year.

## Proposed Rule 2201 (offset) Conditions:

## S-1203-9

• {GC# 4447 - edited} Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter – 2,915 lb, 2nd quarter – 2,915 lb, 3rd quarter – 2,915 lb, and fourth quarter – 2,916. These amounts include the applicable offset ratio specified in Rule 2201 Section 4.8 (as amended 4/21/11) for the ERC specified below. [District Rule 2201]

## S-1203-10

• {GC# 4447 - edited} Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter – 61 lb, 2nd quarter – 61 lb, 3rd quarter – 61 lb, and fourth quarter – 61. These amounts include the applicable offset ratio specified in Rule 2201 Section 4.8 (as amended 4/21/11) for the ERC specified below. [District Rule 2201]

#### S-1203-11

- {GC# 4447 edited} Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter 62 lb, 2nd quarter 62 lb, 3rd quarter 62 lb, and fourth quarter 62. These amounts include the applicable offset ratio specified in Rule 2201 Section 4.8 (as amended 4/21/11) for the ERC specified below. [District Rule 2201]
- ERC Certificate Numbers C-1375-4 and S-4631-4 (or certificates split from these certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

#### C. Public Notification

## 1. Applicability

Public noticing is required for:

- a. New Major Sources, Federal Major Modifications, and SB 288 Major Modifications,
- b. Any new emissions unit with a Potential to Emit greater than 100 pounds during any one day for any one pollutant,
- c. Any project which results in the offset thresholds being surpassed, and/or
- d. Any project with an SSIPE of greater than 20,000 lb/year for any pollutant.
- e. Any project which results in a Title V significant permit modification

# a. New Major Sources, Federal Major Modifications, and SB 288 Major Modifications

New Major Sources are new facilities, which are also Major Sources. Since this is not a new facility, public noticing is not required for this project for New Major Source purposes.

As demonstrated in Sections VII.C.7 and VII.C.8, this project does not constitute an SB 288 or Federal Major Modification; therefore, public noticing for SB 288 or Federal Major Modification purposes is not required.

## b. PE > 100 lb/day

Applications which include a new emissions unit with a PE greater than 100 pounds during any one day for any pollutant will trigger public noticing requirements. There are no new emissions units associated with this project. Therefore public noticing is not required for this project for PE > 100 lb/day.

#### c. Offset Threshold

The SSPE1 and SSPE2 are compared to the offset thresholds in the following table.

Offset Thresholds					
Pollutant	SSPE1	SSPE2	Offset	Public Notice	
	(lb/year)	(lb/year)	Threshold	Required?	
NO <sub>X</sub>	18,637	18,637	20,000 lb/year	No	
SO <sub>X</sub>	17,365	17,365	54,750 lb/year	No	
PM <sub>10</sub>	78,916	87,018	29,200 lb/year	No	
CO	98,857	98,857	200,000 lb/year	No	
VOC	10,128	10,128	20,000 lb/year	No	

As detailed above, there were no thresholds surpassed with this project; therefore public noticing is not required for offset purposes.

#### d. SSIPE > 20,000 lb/year

Public notification is required for any permitting action that results in a SSIPE of more than 20,000 lb/year of any affected pollutant. According to District policy, the SSIPE = SSPE2 – SSPE1. The SSIPE is compared to the SSIPE Public Notice thresholds in the following table.

SSIPE Public Notice Thresholds					
Pollutant	SSPE2	SSPE1	SSIPE	SSIPE Public	Public Notice
Poliulant	(lb/year)	(lb/year)	(lb/year)	Notice Threshold	Required?
NO <sub>x</sub>	18,637	18,637	0	20,000 lb/year	No
SO <sub>x</sub>	17,365	17,365	0	20,000 lb/year	No
PM <sub>10</sub>	87,018	78,916	8,102	20,000 lb/year	- No
CO	98,857	98,857	0	20,000 lb/year	No
VOC	10,128	10,128	0	20,000 lb/year	No

As demonstrated above, the SSIPEs for all pollutants were less than 20,000 lb/year; therefore public noticing for SSIPE purposes is not required.

## e. Title V Significant Permit Modification

As shown in the Discussion of Rule 2520 below, this project constitutes a Title V significant modification. Therefore, public noticing for Title V significant modifications is required for this project.

#### 2. Public Notice Action

As discussed above, this project is a Title V Significant Modification. Therefore, public notice will not be required for this project.

## D. Daily Emission Limits (DELs)

DELs and other enforceable conditions are required by Rule 2201 to restrict a unit's maximum daily emissions, to a level at or below the emissions associated with the maximum design capacity. The DEL must be contained in the latest ATC and contained in or enforced by the latest PTO and enforceable, in a practicable manner, on a daily basis. DELs are also required to enforce the applicability of BACT.

## Proposed Rule 2201 (DEL) Conditions:

#### S-1203-9

Scrubbed emissions from the dryer shall not exceed any of the following: PM10 0.56 lb/ton deproteinized whey produced; NOx 1.8 ppmv at stack conditions (0.02 lb/MMBtu) calculated as NO2; CO 21.3 ppmv at stack conditions (0.1481 lb/MMBtu); VOC 0.13 lb/hr; or SOx 0.07 lb/hr (calculated as SO2). [District Rules 2201, 4202, and 4309] Y

Compliance testing shall be conducted at a firing rate of at least 80% of the maximum firing rate. If test results extrapolated to 100% firing rate (lb/hr emissions x 100/percent firing rate) do not project compliance, firing rate shall be limited to that measured during test which demonstrated compliance. [District Rule 2201] Y

Maximum daily productions of the deproteinized whey shall not exceed 280 ton/day. [District Rule 2201] Y S-1203-10. '-11

Maximum quantity of dried whey powder conveyed into this silo shall not exceed 280 tons/day. [District Rules 2201 and 4202] Y

The total throughput of dried whey products handled by the silos S-1203-10 and S-1203-11 shall not exceed 280 tons/day. [District Rule 2201] Y

PM10 emissions from bin vent filters shall not exceed 0.015 lb/ton of powder conveyed into silo. [District Rules 2201, 4201, and 4202] Y

## **E. Compliance Assurance**

## 1. Source Testing

Pursuant to District Policy APR 1705, source testing is not required to demonstrate compliance with Rule 2201.

## 2. Monitoring

S-1203-10, '-11

Permittee shall perform a complete vent filter inspection on an annual basis. Dust collector filters shall be inspected thoroughly for tears, scuffs, abrasions, holes, or any evidence of particulate matter leaks and shall be replaced as needed. [District Rule 2520, 9.3.2] Y

District Rule 4309 requires the owner of any unit equipped with  $NO_X$  reduction technology shall either install and maintain continuous emissions monitoring equipment for  $NO_X$ , CO, and oxygen, as identified in Rule 1080 (Stack Monitoring), or install and maintain APCO-approved alternate monitoring plan. Since the boiler will be equipped with a low  $NO_X$  burner and a selective catalytic reduction system, this requirement applies.

The applicant will continue to utilize pre-approve alternate monitoring plan "A" (Periodic Monitoring NO<sub>X</sub>, CO, and O<sub>2</sub> Emissions Concentrations) to meet the requirements of District Rule 4305. Monitoring for Rule 4305 also satisfies the monitoring requirements for Rule 2201. No additional monitoring is required.

#### 3. Recordkeeping

Recordkeeping is required to demonstrate compliance with the offset, public notification and daily emission limit requirements of Rule 2201. The following condition(s) are listed on the permit to operate:

## S-1203-9

Records of monthly average fuel flow to dryer shall be kept for 5 years and shall be made readily available for District inspection upon request. [District Rules 1070 and 2520] Y

Permittee shall maintain daily records of deproteinized whey production. [District Rule 2201] Y

Pressure differential across the scrubber shall be observed and recorded weekly during operation of this unit. [District Rule 2520, 9.3.2] Y

Records of pressure differential across the scrubber shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4] Y

All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 2520, 9.4, and 4309] Y

## S-1203-10, '-11

Records of visible emissions monitoring results shall be maintained and retained for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 2520, 9.4] Y

Records of vent filter maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4] Y

Permittee shall maintain a daily record of the quantity of dry powder conveyed into this silo and the total daily throughput of silos S-1203-10 and S-1203-11. Records shall be kept for a period of five years and made available for District inspection upon request. [District Rules 2201 and 2520, 9.4.2] Y

# 4. Reporting

No reporting is required to demonstrate compliance with Rule 2201.

## F. Ambient Air Quality Analysis (AAQA)

An AAQA shall be conducted for the purpose of determining whether a new or modified Stationary Source will cause or make worse a violation of an air quality standard. The

District's Technical Services Division conducted the required analysis. Refer to **Attachment V** of this document for the AAQA summary sheet.

The proposed location is in an attainment area for  $NO_X$ , CO, and  $SO_X$ . As shown by the AAQA summary sheet the proposed equipment will not cause a violation of an air quality standard for  $NO_X$ , CO, or  $SO_X$ .

The proposed location is in a non-attainment area for the state's  $PM_{10}$  as well as federal and state  $PM_{2.5}$  thresholds. As shown by the AAQA summary sheet the proposed equipment will not cause a violation of an air quality standard for  $PM_{10}$  and  $PM_{2.5}$ .

## **Rule 2410 Prevention of Significant Deterioration**

As shown in Section VII. C. 9. above, this project does not result in a new PSD major source or PSD major modification. No further discussion is required.

## Rule 2520 Federally Mandated Operating Permits

This facility is subject to this Rule, and has received their Title V Operating Permit. A significant permit modification is defined as a "permit amendment that does not qualify as a minor permit modification or administrative amendment."

As discussed above, the facility has applied for a Certificate of Conformity (COC); therefore, the facility must apply to modify their Title V permit with an administrative amendment, prior to operating with the proposed modifications. Continued compliance with this rule is expected. The facility may construct/operate under the ATC upon submittal of the Title V administrative amendment application.

The Title V Compliance Certification form is included in **Attachment VI**.

#### Rule 4101 Visible Emissions

Per Section 5.0, no person shall discharge into the atmosphere emissions of any air contaminant aggregating more than 3 minutes in any hour, which is as dark as or darker than Ringelmann 1 (or 20% opacity). As the Tall Form dryer S-1203-9 is fired solely on natural gas, the project is not expected to affect visible emissions which are restricted not to exceed Ringelmann 1 or 20% opacity. The silos ('-10 and '011) are served by bin vent filters which are not expected to remain in compliance with the 5% opacity limit.. Also, based on past inspections of the facility continued compliance is expected.

#### Rule 4102 Nuisance

Section 4.0 prohibits discharge of air contaminants, which could cause injury, detriment, nuisance or annoyance to the public. Public nuisance conditions are not expected as a result of these operations, provided the equipment is well maintained. Therefore, compliance with this rule is expected.

## California Health & Safety Code 41700 (Health Risk Assessment)

District Policy APR 1905 – Risk Management Policy for Permitting New and Modified Sources specifies that for an increase in emissions associated with a proposed new source or modification, the District perform an analysis to determine the possible impact to the nearest resident or worksite.

As demonstrated above, there are no increases in HAP emissions with this project, therefore a health risk assessment is not necessary and no further risk analysis is required.

#### Rule 4201 Particulate Matter Concentration

Section 3.1 prohibits discharge of dust, fumes, or total particulate matter into the atmosphere from any single source operation in excess of 0.1 grain per dry standard cubic foot.

```
PM Conc. (gr/scf) = (156.8 \text{ lb/day}) \times (7,000 \text{ gr/lb})
(65,000 scfm) x (60 min/hr) x (24 hr/day)
```

 $PM_{10}$  emission rate = 156.8 lb/day. Assuming 100% of PM is  $PM_{10}$  Exhaust Gas Flow = 19,150 scfm

```
PM Conc. (gr/scf) = [(156.8 \text{ lb/day}) * (7,000 \text{ gr/lb})] \div [(65,000 \text{ ft}^3/\text{min}) * (60 \text{ min/hr}) * (24 \text{ hr/day})] PM Conc. = 0.012 \text{ gr/scf} < 0.1 \text{ gr/scf}
```

Continued compliance is expected.

## Rule 4202 Particulate Matter Emission Rate

Rule 4202 establishes PM emission limits as a function of process weight rate in tons/hr. Gas and liquid fuels are excluded from the definition of process weight.

Maximum Allowable Emission Rate:

```
E_{Max} = 3.59 P^{0.62} (P \le 30 \text{ tons per hour})
```

Where: E = Emissions in pounds per hour
P = Process weight rate in tons per hour (280 tons/day = 11.67 tons/hr)

$$E_{\text{Max}} = 3.59 \ 11.67^{0.62} \ (P \le 30 \ \text{tons per hour})$$
  
= 16.47 lb/hr

Assuming all permitted PM10 = TSP

$$TSP = PM_{10} = 395.3 lb PM10/day$$

The permit limit is 156.8 lb PM10/day.

Therefore, continued compliance with the requirements of this rule is expected.

## Rule 4309 Dryers Dehydrators, and Ovens

This rule limits the NOx and CO emissions from direct-fired dryers, dehydrators, and ovens > 5.0 MMBtu/hr. The Tall Form Dryer S-1203-9 is currently operating in compliance with the rule and the project is not expected to affect compliance status. Continued compliance is expected.

## California Health & Safety Code 42301.6 (School Notice)

The District has verified that this site is not located within 1,000 feet of a school. Therefore, pursuant to California Health and Safety Code 42301.6, a school notice is not required.

## California Environmental Quality Act (CEQA)

CEQA requires each public agency to adopt objectives, criteria, and specific procedures consistent with CEQA Statutes and the CEQA Guidelines for administering its responsibilities under CEQA, including the orderly evaluation of projects and preparation of environmental documents. The District adopted its Environmental Review Guidelines (ERG) in 2001. The basic purposes of CEQA are to:

- Inform governmental decision-makers and the public about the potential, significant environmental effects of proposed activities;
- Identify the ways that environmental damage can be avoided or significantly reduced;
- Prevent significant, avoidable damage to the environment by requiring changes in projects through the use of alternatives or mitigation measures when the governmental agency finds the changes to be feasible; and
- Disclose to the public the reasons why a governmental agency approved the project in the manner the agency chose if significant environmental effects are involved.

For GHG, it is determined that no other agency has or will prepare an environmental review document for the project. Thus the District is the Lead Agency for this project. The District's engineering evaluation (this document) demonstrates that the project would not result in an increase in project specific greenhouse gas emissions. The District therefore concludes that the project would have a less than cumulatively significant impact on global climate change.

The District is the Lead Agency for this project because there is no other agency with broader statutory authority over this project. The District performed an Engineering Evaluation (this document) for the proposed project and determined that the activity will occur at an existing facility and the project involves negligible expansion of the existing use. Furthermore, the District determined that the activity will not have a significant effect on the environment. The District finds that the activity is categorically exempt from the provisions of CEQA pursuant to CEQA Guideline § 15301 (Existing Facilities), and finds that the project is exempt per the general rule that CEQA applies only to

projects which have the potential for causing a significant effect on the environment (CEQA Guidelines §15061(b)(3)).

#### IX. Recommendation

Compliance with all applicable rules and regulations is expected. Pending a successful COC Noticing period, issue ATCs S-1203-9-7, '-10-3, and '-11-3 subject to the permit conditions on the attached draft ATC in **Attachment VII**.

## X. Billing Information

Annual Permit Fees				
Permit Number	Fee Schedule	Fee Description	Annual Fee	
S-1203-9-7	3020-02-H	22.4 MMBtu/hr	\$ 1040.00	
S-1203-10-3	3020-05-C	37,375 gallons	\$ 135	
S-1203-11-3	3020-05-C	37,375 gallons	\$ 135	

#### **Attachments**

I: Current PTOs

II: Emissions ProfilesIII: BACT Guideline

IV: BACT Analysis V: AAQA Modelling

VI: Title V Compliance Certification Form and Statewide Compliance Statement

VII: Draft ATCs

Saputo Cheese USA Inc S-1203, 1152380

Attachment I Current PTOs

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT: S-1203-9-6 EXPIRATION DATE: 01/31/2019** 

SECTION: SW14 TOWNSHIP: 20S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

22.4 MMBTU/HR NIRO INC. TALL FORM DIRECT HEAT SPRAY DRYER MODEL 1600 CONSISTING OF FEED

SYSTEM, DRYING CHAMBER, HOLDING BELT, AND WET SCRUBBER

# PERMIT UNIT REQUIREMENTS

- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Dryer shall be fired only on natural gas except LPG may be burned when natural gas has been curtailed. [District Rules 2201, 4201, 4301, and 4801] Federally Enforceable Through Title V Permit
- Dryer shall be equipped with operational fuel gauge to Niro burners. [District Rule 2201] Federally Enforceable Through Title V Permit
- Scrubber liquid supply (at inlet to scrubber) shall have an operational flow meter. [District Rule 2201] Federally Enforceable Through Title V Permit
- Scrubber, including sprays and nozzles, shall be maintained in optimum working condition. [District Rule 2201] Federally Enforceable Through Title V Permit
- Scrubber shall be equipped with an operational differential pressure gauge to indicate the pressure drop across the unit. [District Rule 2201] Federally Enforceable Through Title V Permit
- All dryer exhaust gas shall be scrubbed in scrubber. [District Rule 2201] Federally Enforceable Through Title V Permit
- Scrubbed emissions from the dryer shall not exceed any of the following: PM10 0.56 lb/ton deproteinized whey produced; NOx 1.8 ppmv at stack conditions (0.02 lb/MMBtu) calculated as NO2; CO 21.3 ppmv at stack conditions (0.1481 lb/MMBtu); VOC 0.13 lb/hr; or SOx 0.07 lb/hr (calculated as SO2). [District Rules 2201, 4202, and 4309] Federally Enforceable Through Title V Permit
- Compliance testing shall be conducted at a firing rate of at least 80% of the maximum firing rate. If test results extrapolated to 100% firing rate (lb/hr emissions x 100/percent firing rate) do not project compliance, firing rate shall be limited to that measured during test which demonstrated compliance. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Maximum daily productions of the deproteinized whey shall not exceed 242 ton/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rule 4309] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAPUTO CHEESE USA INC

- 12. If either the NOx or CO concentrations corrected to 19% O2 (or no correction if measured above 19% O2), as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been reestablished, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rule 4309] Federally Enforceable Through Title V Permit
- 13. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4309] Federally Enforceable Through Title V Permit
- 14. Source testing to measure PM10 emissions from the scrubber exhaust gas shall be conducted annually using EPA Method 5, or CARB 501 in combination with CARB 5. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Source testing to measure NOx and CO emissions from this unit shall be conducted at least once every 24 months. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- 16. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4309 (adopted 12-15-2005). [District Rule 4309] Federally Enforceable Through Title V Permit
- 17. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 18. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 4309] Federally Enforceable Through Title V Permit
- 19. All test results for NOx and CO shall be reported in ppmv @ 19% O2 (or no correction if measured above 19% O2), corrected to dry stack conditions. [District Rule 4309] Federally Enforceable Through Title V Permit
- 20. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis. [District Rule 4309] Federally Enforceable Through Title V Permit
- 21. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rule 4309] Federally Enforceable Through Title V Permit
- 22. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rule 4309] Federally Enforceable Through Title V Permit
- 23. The results of each compliance test shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit
- 24. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 19% O2 (or no correction if measured above 19% O2), (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rule 4309] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAPUTO CHEESE USA INC Location: 800 E PAIGE AVE, TULARE, CA 93274 3-1203-94: Jun 22 2010 2 18PM - EDGEFBLR

- 25. Records of monthly average fuel flow to dryer shall be kept for 5 years and shall be made readily available for District inspection upon request. [District Rules 1070 and 2520] Federally Enforceable Through Title V Permit
- 26. If fuel firing rate to dryer is limited to that measured during the source test as required by Condition 9, records of daily fuel flow to dryer shall be kept. [District Rule 1070 and 2520] Federally Enforceable Through Title V Permit
- 27. Permittee shall maintain daily records of deproteinized whey production. [District Rule 2201] Federally Enforceable Through Title V Permit
- 28. Pressure differential across the scrubber shall be observed and recorded weekly during operation of this unit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 29. Records of pressure differential across the scrubber shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection.

  [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit
- 30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 2520, 9.4, and 4309] Federally Enforceable Through Title V Permit

EXPIRATION DATE: 01/31/2019 **PERMIT UNIT:** S-1203-10-2

SECTION: SW14 TOWNSHIP: 20S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

37,375 GALLON (5,000 CU. FT.) WHEY POWDER STORAGE SILO "A" WITH BIN VENT, 3 HP POWER SILO BIN DISCHARGER, AND 2 HP EXHAUST FAN

# PERMIT UNIT REQUIREMENTS

- No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- Maximum quantity of dried whey powder conveyed into this silo shall not exceed 220 tons/day. [District Rules 2201 and 4202] Federally Enforceable Through Title V Permit
- The total throughput of dried whey products handled by the silos S-1203-10 and S-1203-11 shall not exceed 220 tons/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- PM10 emissions from bin vent filters shall not exceed 0.015 lb/ton of powder conveyed into silo. [District Rules 220]. 4201, and 4202] Federally Enforceable Through Title V Permit
- Visible emissions from the source during operation shall be evaluated using EPA method 22 at least once per calendar quarter. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be eliminated within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- Records of visible emissions monitoring results shall be maintained and retained for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit
- Permittee shall perform a complete vent filter inspection on an annual basis. Dust collector filters shall be inspected thoroughly for tears, scuffs, abrasions, holes, or any evidence of particulate matter leaks and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- Records of vent filter maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit
- Permittee shall maintain a daily record of the quantity of dry powder conveyed into this silo and the total daily throughput of silos S-1203-10 and S-1203-11. Records shall be kept for a period of five years and made available for District inspection upon request. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAPUTO CHEESE USA INC Location: 800 E PAIGE AVE, TULARE, CA 93274 \$-1203-10-2: Jun 23 2018 2:19PM - EDGEHILR

Location:

**PERMIT UNIT: S-1203-11-2** 

**EXPIRATION DATE: 01/31/2019** 

SECTION: SW14 TOWNSHIP: 20S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

37,375 GALLON (5,000 CU. FT.) WHEY POWDER STORAGE SILO "B" WITH BIN VENT, 3 HP POWER SILO BIN

DISCHARGER, AND 2 HP EXHAUST FAN

## PERMIT UNIT REQUIREMENTS

- 1. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 2. Maximum quantity of dried whey powder conveyed into this silo shall not exceed 220 tons/day. [District Rules 2201 and 4202] Federally Enforceable Through Title V Permit
- 3. The total throughput of dried whey products handled by the silos S-1203-10 and S-1203-11 shall not exceed 220 tons/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. PM10 emissions from bin vent filters shall not exceed 0.015 lb/ton of powder conveyed into silo. [District Rules 2201, 4201, and 4202] Federally Enforceable Through Title V Permit
- 5. Visible emissions from the source during operation shall be evaluated using EPA method 22 at least once per calendar quarter. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be eliminated within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 6. Records of visible emissions monitoring results shall be maintained and retained for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit
- 7. Permittee shall perform a complete vent filter inspection on an annual basis. Dust collector filters shall be inspected thoroughly for tears, scuffs, abrasions, holes, or any evidence of particulate matter leaks and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 8. Records of vent filter maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit
- 9. Permittee shall maintain a daily record of the quantity of dry powder conveyed into this silo and the total daily throughput of silos S-1203-10 and S-1203-11. Records shall be kept for a period of five years and made available for District inspection upon request. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SAPUTO CHEESE USA INC Location: 800 E PAIGE AVE, TULARE, CA 93274 5-1203-11-2: Jun 23 2016 2-19PM - EDGEHILR

# Attachment II Emissions Profiles

Permit #: S-1203-9-7 Last Updated

Facility: SAPUTO CHEESE USA INC 10/21/2015 EDGEHILR

Equipment Pre-Baselined: NO

quipment Pre-Baselined; NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	CO	voc
Potential to Emit (lb/Yr):	3942.0	621.0	57232.0	29054.0	1132.0
Daily Emis. Limit (lb/Day)	10.8	1.7	156.8	79.6	3.1
Quarterly Net Emissions Change (lb/Qtr)	***************************************				
Q1:	0.0	0.0	1943.0	0.0	0.0
Q2:	0.0	0.0	1943.0	0.0	0.0
Q3:	0.0	0.0	1944.0	0.0	0.0
Q4:	0.0	0.0	1944.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio			1.5		
Quarterly Offset Amounts (lb/Qtr)					
Q1;			2915.0		
Q2:			2915.0		
Q3:			2915.0		
Q4:			2916.0		

Permit #: S-1203-10-3 Last Updated

Facility: SAPUTO CHEESE USA INC 10/21/2015 EDGEHILR

Equipment Pre-Baselined: NO	NOX	SOX	<u>PM10</u>	<u>co</u>	voc
Potential to Emit (lb/Yr):	0.0	0.0	1533.0	0.0	0.0
Daily Emis, Limit (lb/Day)	0.0	0.0	4.2	0.0	0.0
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	82.0	0.0	0.0
Q2:	0.0	0.0	82.0	0.0	0.0
Q3:	0.0	0.0	82.0	0.0	0.0
Q4:	0.0	0.0	82.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio			1.5		
Quarterly Offset Amounts (lb/Qtr)					
Q1:			123.0		
Q2:			123.0	· · · · · · · · · · · · · · · · · · ·	
Q3:			123.0		
Q4:			123.0		

Permit #: S-1203-11-3

Last Updated

Facility: SAPUTO CHEESE USA INC

06/26/2015 EDGEHILR

uipment Pre-Baselined: NO	<u>NOX</u>	sox	<u>PM10</u>	<u>co</u>	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	0.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.0
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2;	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N ,	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3;					
04.					

# Attachment III BACT Guideline

## Best Available Control Technology (BACT) Guideline 1.6.12\*

Last Update: 4/22/1999

## Dryer - Whey, Filtermat, < 50 MMBtu/hr

Pollutant	Achieved in Practice or contained in the SIP	Technologically Feasible	Alternate Basic Equipment
PM10		Venturi Scrubber     Wet Dynamic Scrubber	
		3. Cyclonic Collector	

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in s a state Implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

\*This is a Summary Page for this Class of Source

# Attachment IV Top-Down BACT Analysis

## PM10 – BACT Guideline 1.6.12

## **Step 1 - Identify All Possible Control Technologies**

Venturi Scrubber, Wet Dynamic Scrubber, Cyclonic Collector – Technologically Feasible

### **Step 2 - Eliminate Technologically Infeasible Options**

All options are considered to be technologically feasible for a milk spray dryer.

## Step 3 - Rank Remaining Control Technologies by Control Effectiveness

Venturi Scrubber, Wet Dynamic Scrubber, Cyclonic Collector

## **Step 4 - Cost Effectiveness Analyses**

The applicant is proposing the only technology listed above, A cost effectiveness analysis is not required.

### Step 5 - Select BACT

The dryer is equipped with a wet scrubber. BACT is satisfied.

# Attachment V AAQA Modelling

# San Joaquin Valley Air Pollution Control District **Ambient Air Quality Assessment**

To:

Richard Edgehill - Permit Services

From:

Kyle Melching - Technical Services

Date:

November 20, 2015

Facility Name:

Saputo Cheese USA

Location:

800 E. Paige Ave., Tulare

Application #(s):

S-1203-9-7, 10-3 & 11-3

Project #:

S-1152380

### A. AAQA SUMMARY

## Criteria Pollutant Modeling Results\*

	1 Hour	3 Hours	8 Hours.	24 Hours	Annual
CO	Pass	X	Pass	X	V
NO,	Pass'	X	X	X	Pass
Sox	Pass	Pass	X	Pass	Pass
PM <sub>10</sub>	X	Х	X	Pass <sup>2</sup>	Pass <sup>2</sup>
PM <sub>2.5</sub>	X	X	X	Pass <sup>2</sup>	Pass

Results were taken from the attached PSD spreadsheet.

## B. Ambient Air Quality Analysis

#### I. **Project Description**

Technical Services received a request on November 3, 2015, to perform an Ambient Air Quality Analysis (AAQA) for an increase in maximum production of deproteinized whey for silos -10 and -11. This results in a PM10 increase for the dryer, as well as, the increase in silos permitted under units -10 & -11.

#### II. Analysis

For the AAQA, AERMOD was used with point source parameters outlined below and concatenated 5-year meteorological data from Tulare to determine maximum dispersion factors at the facility boundaries and fence line grid. No RMR is required since the whey is a food grade product and no toxic air contaminates are associated with it.

The project was compared to the 1-hour NO<sub>2</sub> National Ambient Air Quality Standard that became effective on April 12, 2010, using the District's approved procedures.

The criteria pollutants are below EPA's level of significance as found in 40 CFR Part 51.165 (b)(2).

### Saputo Cheese USA, S-1203. S-1152380 Page 2 of 2

The following parameters were used for the review:

Analysis	Parameters	(Unit 9-7) (Combined)	
Source Type	Point*	Nearest_Receptor_(m)	60
Stack Height (m)	37.25	Closest Receptor Type	Business
Stack Diameter (m)	2.26	"Project Location	Urban
Stack Exit Velocity (m/s)	14.3	PM10 Increase (Ib/day)	21,3
Stack Exit Temperature (K)	325	PM10 Increase (Ib/yr)	7774

'Modeled using AERMOD's NON-Default Beta Option for "Capped & Horizontal Stack Releases."

Analysis P	arameters (Unit	10-3 & 11-3) (Combined)	
Source Type	Area	Nearest Receptor (m)	60
Release Height (m)	24.38	Closest Receptor Type	Business
Length of Side (m)	1.09	Project Location	Urban
Length of Side (m)	1.09	PM10 Increase (lb/day)	0.9
		PM10 Increase (lb/yr)	328

### III. Conclusions

The emissions from the proposed equipment will not cause or contribute significantly to a violation of the State and National AAQS.

These conclusions are based on the data provided by the applicant and the project engineer. Therefore, this analysis is valid only as long as the proposed data and parameters do not change.

### IV. Attachments

- A. RMR request from the project engineer
- B. Additional Information from the applicant/project engineer
- C. AAQA Summary
- D. AERMOD Non-Regulatory Option Checklist

# Attachment VI Title V Compliance Certification Form



## TITLE V MODIFICATION - COMPLIANCE CERTIFICATION FORM

I. TYPE OF PERMIT ACTION (Check appropriate box)
[ ] SIGNIFICANT PERMIT MODIFICATION [ ] ADMINISTRATIVE [X] MINOR PERMIT MODIFICATION AMENDMENT
COMPANY NAME: Saputo Cheese USA Inc. FACILITY ID: S - 1203
1. Type of Organization:[X] Corporation [ ] Sole Ownership [ ] Government [ ] Partnership [ ] Utility
2. Owner's Name: Saputo Cheese USA Inc.
3. Agent to the Owner: Not Applicable
Based on information and belief formed after reasonable inquiry, the equipment identified in this application will be seen a secure to comply with the applicable federal requirement(s).  Based on information and belief formed after reasonable inquiry, the equipment identified in this application will be seen a secure terms on a timely basis.  Sorrected information will be provided to the District when I become aware that incorrect or incomplete information has been submitted.  Based on information and belief formed after reasonable inquiry, information and statements in the submitted application package, including all accompanying reports, and required certifications are true accurate and complete.
I declare, under penalty of perjury under the laws of the state of California, that the forgoing is correct and true:
1 1 /2015
Signature of Responsible Official Date
Debra A. Guzman
Name of Responsible Official (please print)
Director of Environmental Affairs SCUSA & SDF
Title of Responsible Official (please print)

## Attachment VII Draft ATCs

**AUTHORITY TO CONSTRUCT** 

**PERMIT NO: S-1203-9-7** 

LEGAL OWNER OR OPERATOR: SAPUTO CHEESE USA INC

**MAILING ADDRESS:** 

800 E PAIGE AVE

**TULARE, CA 93274** 

LOCATION:

800 E PAIGE AVE

**TULARE, CA 93274** 

SECTION: SW14 TOWNSHIP: 20S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

MODIFICATION OF 22.4 MMBTU/HR NIRO INC. TALL FORM DIRECT HEAT SPRAY DRYER MODEL 1600 CONSISTING OF FEED SYSTEM, DRYING CHAMBER, HOLDING BELT, AND WET SCRUBBER: INCREASE WHEY THROUGHPUT TO 280 TONS PER DAY

## CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter - 2,915 lb, 2nd quarter - 2,915 lb, 3rd quarter - 2,915 lb, and fourth quarter - 2,916. These amounts include the applicable offset ratio specified in Rule 2201 Section 4.8 (as amended 4/21/11) for the ERC specified below. [District Rule 2201] Federally Enforceable Through Title V Permit
- ERC Certificate Numbers C-1375-4 and S-4631-4 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

## CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of Issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all ether governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Dilector APCO

Amaud Marjollet Birector of Permit Services

- 5. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 6. Dryer shall be fired only on natural gas except LPG may be burned when natural gas has been curtailed. [District Rules 2201, 4201, 4301, and 4801] Federally Enforceable Through Title V Permit
- 7. Dryer shall be equipped with operational fuel gauge to Niro burners. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Scrubber liquid supply (at inlet to scrubber) shall have an operational flow meter. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Scrubber, including sprays and nozzles, shall be maintained in optimum working condition. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Scrubber shall be equipped with an operational differential pressure gauge to indicate the pressure drop across the unit.

  [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. All dryer exhaust gas shall be scrubbed in scrubber. [District Rule 2201] Federally Enforceable Through Title V
  Permit
- 12. Scrubbed emissions from the dryer shall not exceed any of the following: PM10 0.56 lb/ton deproteinized whey produced; NOx 1.8 ppmv at stack conditions (0.02 lb/MMBtu) calculated as NO2; CO 21.3 ppmv at stack conditions (0.1481 lb/MMBtu); VOC 0.13 lb/hr; or SOx 0.07 lb/hr (calculated as SO2). [District Rules 2201, 4202, and 4309] Federally Enforceable Through Title V Permit
- 13. Compliance testing shall be conducted at a firing rate of at least 80% of the maximum firing rate. If test results extrapolated to 100% firing rate (lb/hr emissions x 100/percent firing rate) do not project compliance, firing rate shall be limited to that measured during test which demonstrated compliance. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Maximum daily production of dried whey products shall not exceed 280 ton/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rule 4309] Federally Enforceable Through Title V Permit
- 16. If either the NOx or CO concentrations corrected to 19% O2 (or no correction if measured above 19% O2), as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been reestablished, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rule 4309] Federally Enforceable Through Title V Permit
- 17. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4309] Federally Enforceable Through Title V Permit
- 18. Source testing to measure PM10 emissions from the scrubber exhaust gas shall be conducted annually using EPA Method 5, or CARB 501 in combination with CARB 5. [[District Rule 2201] Federally Enforceable Through Title V Permit

- 19. Source testing to measure NOx and CO emissions from this unit shall be conducted at least once every 24 months. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- 20. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4309 (adopted 12-15-2005). [District Rule 4309] Federally Enforceable Through Title V Permit
- 21. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rule 4309] Federally Enforceable Through Title V Permit
- 23. All test results for NOx and CO shall be reported in ppmv @ 19% O2 (or no correction if measured above 19% O2), corrected to dry stack conditions. [District Rule 4309] Federally Enforceable Through Title V Permit
- 24. NOx emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis. [District Rule 4309] Federally Enforceable Through Title V Permit
- 25. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rule 4309] Federally Enforceable Through Title V Permit
- 26. Stack gas oxygen (O2) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rule 4309] Federally Enforceable Through Title V Permit
- 27. The results of each compliance test shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit
- 28. The permittee shall maintain records of: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 19% O2 (or no correction if measured above 19% O2), (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rule 4309] Federally Enforceable Through Title V Permit
- 29. Records of monthly average fuel flow to dryer shall be kept for 5 years and shall be made readily available for District inspection upon request. [District Rules 1070 and 2520] Federally Enforceable Through Title V Permit
- 30. If fuel firing rate to dryer is limited to that measured during the source test as required by Condition 9, records of daily fuel flow to dryer shall be kept. [District Rule 1070 and 2520] Federally Enforceable Through Title V Permit
- 31. Permittee shall maintain daily records of deproteinized whey production. [District Rule 2201] Federally Enforceable Through Title V Permit
- 32. Pressure differential across the scrubber shall be observed and recorded weekly during operation of this unit. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 33. Records of pressure differential across the scrubber shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit
- 34. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 2520, 9.4, and 4309] Federally Enforceable Through Title V Permit



**AUTHORITY TO CONSTRUCT** 

**PERMIT NO: S-1203-10-3** 

LEGAL OWNER OR OPERATOR: SAPUTO CHEESE USA INC

**MAILING ADDRESS:** 

800 E PAIGE AVE

TULARE, CA 93274

LOCATION:

800 E PAIGE AVE

**TULARE, CA 93274** 

SECTION: SW14 TOWNSHIP: 20S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

MODIFICATION OF 37,375 GALLON (5,000 CU. FT.) WHEY POWDER STORAGE SILO "A" WITH BIN VENT, 3 HP POWER SILO BIN DISCHARGER, AND 2 HP EXHAUST FAN: INCREASE WHEY THROUGHPUT TO 280 TONS PER DAY

## CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an
  application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520
  Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Prior to operating equipment under this Authority to Construct, permittee shall surrender PM10 emission reduction credits for the following quantity of emissions: 1st quarter 61 lb, 2nd quarter 61 lb, 3rd quarter 61 lb, and fourth quarter 61 lb. These amounts include the applicable offset ratio specified in Rule 2201 Section 4.8 (as amended 4/21/11) for the ERC specified below. [District Rule 2201]
- 4. ERC Certificate Numbers C-1375-4 and S-4631-4 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

### CONDITIONS CONTINUE ON NEXT PAGE

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Seyed Sadredin, Executive Directors APCO

Arnaud Marjollel, Director of Permit Services

- 5. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 6. Maximum quantity of dried whey powder conveyed into this silo shall not exceed 280 tons/day. [District Rules 2201 and 4202] Federally Enforceable Through Title V Permit
- 7. The total throughput of dried whey products handled by the silos S-1203-10 and S-1203-11 shall not exceed 280 tons/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. PM10 emissions from bin vent filters shall not exceed 0.015 lb/ton of powder conveyed into silo. [District Rules 2201, 4201, and 4202] Federally Enforceable Through Title V Permit
- 9. Visible emissions from the source during operation shall be evaluated using EPA method 22 at least once per calendar quarter. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be eliminated within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 10. Records of visible emissions monitoring results shall be maintained and retained for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit
- 11. Permittee shall perform a complete vent filter inspection on an annual basis. Dust collector filters shall be inspected thoroughly for tears, scuffs, abrasions, holes, or any evidence of particulate matter leaks and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 12. Records of vent filter maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit
- 13. Permittee shall maintain a daily record of the quantity of dry powder conveyed into this silo and the total daily throughput of silos S-1203-10 and S-1203-11. Records shall be kept for a period of five years and made available for District inspection upon request. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

**PERMIT NO: S-1203-11-3** 

LEGAL OWNER OR OPERATOR: SAPUTO CHEESE USA INC

**MAILING ADDRESS:** 

800 E PAIGE AVE **TULARE, CA 93274** 

LOCATION:

800 E PAIGE AVE

**TULARE, CA 93274** 

SECTION: SW14 TOWNSHIP: 20S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

MODIFICATION OF 37,375 GALLON (5,000 CU. FT.) WHEY POWDER STORAGE SILO "B" WITH BIN VENT, 3 HP POWER SILO BIN DISCHARGER, AND 2 HP EXHAUST FAN: INCREASE WHEY THROUGHPUT TO 280 TONS PER DAY

## CONDITIONS

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- ERC Certificate Numbers C-1375-4 and S-4631-4 (or certificates split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

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Arnaud Marjollet, Director of Permit Services

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- 7. The total throughput of dried whey products handled by the silos S-1203-10 and S-1203-11 shall not exceed 280 tons/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. PM10 emissions from bin vent filters shall not exceed 0.015 lb/ton of powder conveyed into silo. [District Rules 2201, 4201, and 4202] Federally Enforceable Through Title V Permit
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- 11. Permittee shall perform a complete vent filter inspection on an annual basis. Dust collector filters shall be inspected thoroughly for tears, scuffs, abrasions, holes, or any evidence of particulate matter leaks and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
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- 13. Permittee shall maintain a daily record of the quantity of dry powder conveyed into this silo and the total daily throughput of silos S-1203-10 and S-1203-11. Records shall be kept for a period of five years and made available for District inspection upon request. [District Rules 2201 and 2520, 9.4.2] Federally Enforceable Through Title V Permit

