



NOV 03 2016

Mr. Neil McDougald
E & J Gallo Winery - Fresno
5610 E Olive Ave
Fresno, CA 93727

**Re: Proposed ATC / Certificate of Conformity (Significant Mod)
District Facility # C-447
Project # C-1133313**

Dear Mr. McDougald:

Enclosed for your review is the District's analysis of an application for Authorities to Construct for the facility identified above. You requested that Certificates of Conformity with the procedural requirements of 40 CFR Part 70 be issued with this project. This project is for the installation of twelve wine storage tanks. The ATCs are being reissued due to a proposed change in the offsetting proposal to identify additional Emission Reduction Credit (ERC) certificate numbers.

After addressing all comments made during the 30-day public notice and the 45-day EPA comment periods, the District intends to issue the Authorities to Construct with Certificates of Conformity. Please submit your comments within the 30-day public comment period, as specified in the enclosed public notice. Prior to operating with modifications authorized by the Authorities to Construct, the facility must submit an application to modify the Title V permit as an administrative amendment, in accordance with District Rule 2520, Section 11.5.

If you have any questions, please contact Mr. Errol Villegas, Permit Services Manager, at (559) 230-5900.

Thank you for your cooperation in this matter.

Sincerely,



Arnaud Marjollet
Director of Permit Services

Enclosures

cc: Tung Le, CARB (w/enclosure) via email
cc: Gerardo C. Rios, EPA (w/enclosure) via email

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San Joaquin Valley Air Pollution Control District
Authority to Construct Application Review
Twelve New Wine Storage Tanks

Facility Name: E & J Gallo Winery
Mailing Address: 5610 E Olive Ave
Fresno, CA 93727

Date: July 14, 2014
Revised: October 24, 2016
Engineer: Jesse A. Garcia
Revised By: Robert Gilles
Lead Engineer: Joven Refuerzo

Contact Person: Neil McDougald
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Email: Neil.McDougald@ejgallo.com

Application #s: C-447-330-0 through -341-0

Project #: C-1133313

Deemed Complete: December 11, 2013

Note: This application review has been revised to update the offsetting proposal (Section VIII, Rule 2201, B.2, page 13 of this document). The applicant has requested the offsetting proposal be revised to identify additional Emission Reduction Credit (ERC) certificates. Therefore, the ATC permits will be reissued to reflect the updated offsetting proposal. The proposed change results in no changes to the quantity of offsets required for any ATC permit.

In addition, the applicant has requested the reissued ATC permits be processed with a Certificate of Conformity (COC). The original public noticing requirements will be duplicated as a result of this action.

I. Proposal

E & J Gallo Winery has requested Authority to Construct (ATC) permits for the installation of twelve new 350,000 gallon (or equivalent) wine storage tanks. These tanks will be used strictly for wine storage.

E & J Gallo Winery received their Title V Permit. This modification can be classified as a Title V significant modification pursuant to Rule 2520, and can be processed with a Certificate of Conformity (COC). Since the facility has specifically requested that this project be processed in that manner, the 45-day EPA comment period will be satisfied prior to the issuance of the Authorities to Construct. E & J Gallo Winery must apply to administratively amend their Title V permit.

II. Applicable Rules

Rule 2201	New and Modified Stationary Source Review Rule (4/21/11)
Rule 2410	Prevention of Significant Deterioration (6/16/11)
Rule 2520	Federally Mandated Operating Permits (6/21/01)
Rule 4001	New Source Performance Standards (4/14/99)
Rule 4002	National Emissions Standards for Hazardous Air Pollutants (5/20/04)
Rule 4102	Nuisance (12/17/92)
Rule 4623	Storage of Organic Liquids (5/19/05)
Rule 4694	Wine Fermentation and Storage Tanks (12/15/05)
CH&SC 41700	Health Risk Assessment
CH&SC 42301.6	School Notice
Public Resources Code 21000-21177: California Environmental Quality Act (CEQA)	
California Code of Regulations, Title 14, Division 6, Chapter 3, Sections 15000-15387: CEQA Guidelines	

III. Project Location

The facility is located at 5610 E Olive Avenue in Fresno, CA. The equipment is not located within 1,000 feet of the outer boundary of a K-12 school. Therefore, the public notification requirement of California Health and Safety Code 42301.6 is not applicable to this project.

IV. Process Description

E & J Gallo Winery produces both red and white table wines, as well as other specialty wine products, from the fermentation of grapes. During the "crush season," typically from late August to late November, both red and white grapes are received by truck and delivered to a crusher-stemmer which serves to crush the grapes and remove the stems. In the case of red wines, the resultant juice (termed "must" and containing the grape skins, pulp and seeds) is pumped to red wine fermentation tanks for fermentation, a batch process. The red wine fermentation tanks are specifically designed to ferment the must in contact with the skins and to allow the separation of the skins and seeds from the wine after fermentation. In the case of white wines, the must is sent to screens and presses for separation of grape skins and seeds prior to fermentation. After separation of the skins and seeds, the white must is transferred to a fermentation tank. White wine fermentation can be carried out in a tank without design provisions for solids separation since the skins and seeds have already been separated.

After transfer of the must (for red or white wine) to the fermentation tank, the must is inoculated with yeast which initiates the fermentation reactions. During fermentation, the yeast metabolizes the sugar in the grape juice, converting it to ethanol and carbon dioxide (CO₂) while releasing heat. Temperature is typically controlled by refrigeration, and is maintained at 45–65 °F for white wine fermentation and 70–95 °F for red wine fermentation. The sugar content of the fermentation mass is measured in °Brix (weight %) and is typically 22–26° for unfermented grape juice, dropping to 4° or less at the end of fermentation. Finished ethanol concentration is approximately 10 to 14 percent by volume. Batch fermentation requires 3-5 days per batch for red wine and 1-2 weeks per batch for white wine. VOCs are emitted during the fermentation process along with the CO₂. The VOCs consist primarily of ethanol along with small quantities of other fermentation byproducts.

Following the completion of fermentation, white wine is transferred directly to storage tanks. Red wine is first directed to the presses for separation of solids and then routed to the storage tanks. Tanks can potentially operate in either: (1) a fermentation operation during which the tank is vented directly to the atmosphere to release the evolved CO₂ byproduct from the fermentation reaction; (2) a storage operation during which the tank is closed to minimize contact with air and refrigerated to preserve the wine; (3) or both fermentation and storage operations. Post-fermentation operations such as cold stabilization, racking, and filtration are conducted in the tanks, resulting in a number of inter-tank transfers during the period between the end of fermentation and bottling or bulk shipment. Storage operations are conducted year-round. VOC emissions occur primarily as a result of the inter-tank transfers which are necessitated by the post fermentation operations.

V. Equipment Listing

Authority to Construct Equipment Description

Permit #	Authority to Construct Equipment Description
C-447-330-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3015) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)
C-447-331-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3016) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)
C-447-332-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3017) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)
C-447-333-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3018) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)
C-447-334-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3019) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)
C-447-335-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3020) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)
C-447-336-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3021) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)
C-447-337-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3022) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)
C-447-338-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3023) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)

C-447-339-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3024) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)
C-447-340-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3025) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)
C-447-341-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3026) WITH PRESSURE/VACUUM VALVE (REISSUED 10/24/16)

Permit to Operate Equipment Description

Permit #	Permit to Operate Equipment Description
C-447-330-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3015) WITH PRESSURE/VACUUM VALVE
C-447-331-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3016) WITH PRESSURE/VACUUM VALVE
C-447-332-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3017) WITH PRESSURE/VACUUM VALVE
C-447-333-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3018) WITH PRESSURE/VACUUM VALVE
C-447-334-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3019) WITH PRESSURE/VACUUM VALVE
C-447-335-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3020) WITH PRESSURE/VACUUM VALVE
C-447-336-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3021) WITH PRESSURE/VACUUM VALVE
C-447-337-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3022) WITH PRESSURE/VACUUM VALVE
C-447-338-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3023) WITH PRESSURE/VACUUM VALVE
C-447-339-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3024) WITH PRESSURE/VACUUM VALVE
C-447-340-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3025) WITH PRESSURE/VACUUM VALVE
C-447-341-0	350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3026) WITH PRESSURE/VACUUM VALVE

As per District policy APR 1035 Flexibility in Equipment Descriptions in ATCs, some flexibility in the final specifications of the equipment is requested. The proposed tanks in this project will be built on-site and most likely will contain slight variations in the tank dimensions which lead to slightly different tank capacities than proposed. These slight tank variations will not cause any change to the tank emissions or tank operation since the tank emissions are calculated based on a throughput limit. Therefore, the permit will specify the nominal tank dimensions and the source will submit to the District the measured tank capacity (known as the gauge volume) once the tank is constructed. The final PTOs will only be issued after the gauge

volume for each tank is established. The following sample condition will be listed on the ATCs to ensure compliance:

- The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201]

VI. Emission Control Technology Evaluation

VOCs (ethanol) are emitted from wine storage tanks as a result of both working losses (which occur when the liquid level in the tank changes) and breathing losses (expansion and contraction effects due to temperature variations). The proposed pressure/vacuum valve limits these emissions by requiring the maximum amount of variation in tank pressure before allowing the tank to vent to the atmosphere or allowing air admission to the tank.

VII. General Calculations

A. Assumptions

- The proposed tanks will only be used for red and white wine storage
- Typically, for enclosed tanks with refrigeration and/or insulation (or equivalent) and P/V valves, breathing losses from storage of wine are assumed to be negligible.
- Maximum daily liquid storage temperature = 81.0 °F (per FYI-295)
- Maximum annual liquid storage temperature = 63.3 °F (per FYI-295)
- Storage tank daily maximum ethanol content of stored wine is 23.9%
- Storage tank annual average ethanol content of stored wine is 15%
- Maximum daily storage throughput = 350,000 gallons/day (per applicant)
- Maximum annual storage throughput = 10,500,000 gallons/year (per applicant)

B. Emission Factors

Tanks 4.0 will be used to calculate the emissions from the storage tanks.

C. Calculations

1. Pre-Project Potential to Emit (PE1)

Since these are new emissions units (storage), PE1 = 0 (all pollutants) for the fermentation and storage operation in these tanks.

2. Post-Project Potential to Emit (PE2)

The new wine tanks will be used for storage only. Two Tanks 4.0 runs have been performed; one run was performed using a throughput of 350,000 gallons/day to calculate the daily post-project potential to emit by dividing the month of February emissions by the number of days in the month and one using 10,500,000 gallons/year to calculate the

annual post-project potential to emit. See Appendix A for the Tanks 4.0 runs for the tanks. See Appendix B for a summary of emissions from wine storage.

The daily and annual emissions are summarized in the table below:

Daily and Annual PE1		
Tanks	Daily PE2 (lb-VOC/day)	Annual PE2 (lb-VOC/yr)
C-447-330-0 through -341-0	36.5	1,518
	Total (12 tanks)	18,216

3. Pre-Project Stationary Source Potential to Emit (SSPE1)

Pursuant to District Rule 2201, the SSPE1 is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of Emission Reduction Credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions (AER) that have occurred at the source, and which have not been used on-site.

This project only concerns VOC emissions. This facility acknowledges that its VOC emissions are already above the Offset and Major Source Thresholds for VOC emissions; therefore, SSPE1 calculations are not necessary.

4. Post Project Stationary Source Potential to Emit (SSPE2)

Pursuant to District Rule 2201, the SSPE2 is the PE from all units with valid ATCs or PTOs at the Stationary Source and the quantity of ERCs which have been banked since September 19, 1991 for AER that have occurred at the source, and which have not been used on-site.

This project only concerns VOC emissions. This facility acknowledges that its VOC emissions are already above the Offset and Major Source Thresholds for VOC emissions; therefore, SSPE2 calculations are not necessary.

5. Major Source Determination

Rule 2201 Major Source Determination:

This source is an existing Major Source for VOC emissions and will remain a Major Source for VOC. No change in other pollutants are proposed or expected as a result of this project.

Rule 2410 Major Source Determination:

As stated in Section VII.D.4 of this document, this facility is an existing Rule 2201 major source for VOC emissions. The following table summarizes the potential VOC emissions from one previous permitting action for this stationary source before the proposed project.

Project Number	Proposed Permitting Actions	PE (lb-VOC/year)
C-1080226	Green Waste Composting	4,281,077
Total =		4,281,077

As indicated above, the SSPE VOC emissions before the proposed project is 4,281,077 pounds per year, equivalent to 2,141 tons per year.

The facility evaluated under this project is not listed as one of the categories specified in 40 CFR 52.21(b)(1)(i). Therefore, the following PSD Major Source threshold for VOC is applicable.

PSD Major Source Determination (tons/year)	
	VOC
Facility PE before Project Increase	2,141
PSD Major Source Thresholds	250
PSD Major Source?	Yes

As shown above, the facility is an existing major source for PSD for VOC. Therefore, the facility is an existing Major Source for PSD.

6. Baseline Emissions (BE)

The BE calculation (in lbs/year) is performed pollutant-by-pollutant for each unit within the project, to calculate the QNEC and if applicable, to determine the amount of offsets required.

Pursuant to Section 3.7 of District Rule 2201, BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE), calculated pursuant to Section 3.22 of District Rule 2201.

Since these are new emissions units, BE = PE1 = 0 for all pollutants for each unit.

7. SB 288 Major Modification

SB 288 Major Modification is defined in 40 CFR Part 51.165 as *"any physical change in or change in the method of operation of a major stationary source that would result in a significant net emissions increase of any pollutant subject to regulation under the Act."*

Since this facility is a major source for VOC, the project's PE2 is compared to the SB 288 Major Modification Thresholds in the following table in order to determine if the SB 288 Major Modification calculation is required.

SB 288 Major Modification Thresholds			
Pollutant	Project PE2 (lb/year)	Threshold (lb/year)	SB 288 Major Modification Calculation Required?
VOC	18,216	50,000	No

Since none of the SB 288 Major Modification Thresholds are surpassed with this project, this project does not constitute an SB 288 Major Modification.

8. Federal Major Modification

District Rule 2201 states that a Federal Major Modification is the same as a "Major Modification" as defined in 40 CFR 51.165 and part D of title I of the CAA. The determination of Federal Major Modification is based on a two-step test. For the first step, only the emission *increases* are counted. Emission decreases may not cancel out the increases for this determination.

Step 1

The Federal Major Modification Significance Thresholds are from Table 3-1 in section 3.18 of Rule 2201. The significance threshold for VOC is shown in the following table.

Federal Major Modification Significance Threshold (lb/year)	
Pollutant	Threshold (lb/year)
VOC	0

For new emissions units, the increase in emissions is equal to the PE2 for each new unit included in this project. The project increase in emissions was calculated in section VII.C.2 above and is compared to the Federal Major Modification Significance Threshold in the following table.

Federal Major Modification Determination			
Pollutant	Project Increase In Emissions (12 tanks) (lb/year)	Significance Threshold (lb/year)	Federal Major Modification?
VOC	18,216	0	Yes

Since there is an increase in VOC emissions, this project constitutes a Federal Major Modification. Federal Offset quantities are calculated below.

The federal offset quantity is calculated only for the pollutants for which the project is a Federal Major Modification. The federal offset quantity is the sum of the annual emission changes for all new and modified emission units in a project calculated as the Potential-to-Emit after the modification (PE2) minus the Actual Emissions (AE) during the baseline period for each emissions unit multiplied by the applicable federal offset ratio. There are no special calculations performed for units covered by an SLC.

Federal Offset Quantity Calculation			
Permit #s	Actual Emissions (lb-VOC/year)	Potential Emissions (lb-VOC/year)	Emissions Change (lb-VOC/year)
C-447-330-0 through -341-0	0	18,216	18,216
Net Emission Change (lb/year):			18,216
Federal Offset Quantity (NEC × 1.5):			27,324

9. Rule 2410 – Prevention of Significant Deterioration (PSD) Applicability Determination

Rule 2410 applies to pollutants for which the District is in attainment or for unclassified, pollutants. The pollutants addressed in the PSD applicability determination are listed as follows:

- NO₂ (as a primary pollutant)
- SO₂ (as a primary pollutant)
- CO
- PM
- PM₁₀
- Greenhouse gases (GHG): CO₂, N₂O, CH₄, HFCs, PFCs, and SF₆

The first step of this PSD evaluation consists of determining whether the facility is an existing PSD Major Source or not (See Section VII.C.5 of this document).

In the case the facility is an existing PSD Major Source, the second step of the PSD evaluation is to determine if the project results in a PSD significant increase.

In the case the facility is NOT an existing PSD Major Source but is an existing source, the second step of the PSD evaluation is to determine if the project, by itself, would be a PSD major source.

In the case the facility is new source, the second step of the PSD evaluation is to determine if this new facility will become a new PSD major Source as a result of the project and if so, to determine which pollutant will result in a PSD significant increase.

I. Project Location Relative to Class 1 Area

As demonstrated in the “PSD Major Source Determination” Section above, the facility was determined to be a existing major source for PSD. Because the project is not located within 10 km of a Class 1 area – modeling of the emission increase is not required to determine if the project is subject to the requirements of Rule 2410.

II. Significance of Project Emission Increase Determination

a. Potential to Emit of attainment/unclassified pollutant for New or Modified Emission Units vs PSD Significant Emission Increase Thresholds

As a screening tool, the potential to emit from all new and modified units is compared to the PSD significant emission increase thresholds, and if total potential to emit from all new and modified units is below this threshold, no further analysis will be needed.

PSD Significant Emission Increase Determination: Potential to Emit (tons/year)					
	NO ₂	SO ₂	CO	PM	PM ₁₀
Total PE from New and Modified Units	0	0	0	0	0
PSD Significant Emission Increase Thresholds	40	40	100	25	15
PSD Significant Emission Increase?	N	N	N	N	N

As demonstrated above, because the project has a total potential to emit from all new and modified emission units below the PSD significant emission increase thresholds, this project is not subject to the requirements of Rule 2410 due to a significant emission increase and no further discussion is required.

10. Quarterly Net Emissions Change (QNEC)

The QNEC is calculated solely to establish emissions that are used to complete the District’s PAS emissions profile screen. Detailed QNEC calculations are included in Appendix D.

VIII. Compliance

Rule 2201 New and Modified Stationary Source Review Rule

A. Best Available Control Technology (BACT)

1. BACT Applicability

BACT requirements are triggered on a pollutant-by-pollutant basis and on an emissions unit-by-emissions unit basis for the following:

- a. Any new emissions unit with a potential to emit exceeding two pounds per day,
- b. The relocation from one Stationary Source to another of an existing emissions unit with a potential to emit exceeding two pounds per day,
- c. Modifications to an existing emissions unit with a valid Permit to Operate resulting in an AIPE exceeding two pounds per day, and/or
- d. Any new or modified emissions unit, in a stationary source project, which results in an SB 288 Major Modification or a Federal Major Modification, as defined by the rule.

a. New emissions units – PE > 2 lb/day

The applicant is proposing to install 12 new wine storage tanks with a PE greater than 2 lb/day for VOC. Thus BACT is triggered for VOC for these emissions units.

b. Relocation of emissions units – PE > 2 lb/day

There are no emissions units being relocated from one stationary source to another, hence BACT is not triggered under this category.

c. Modification of emissions units – AIPE > 2 lb/day

As discussed in Section I above, there are no modified emissions units associated with this project; therefore BACT is not triggered under this category.

d. SB 288/Federal Major Modification

As discussed in VII.C.8 above, this project constitutes a Federal Major Modification for VOC emissions. Therefore BACT is triggered for VOC for all emissions units in the project for which there is an emission increase.

2. BACT Guideline

BACT Guideline 5.4.13 applies to the wine storage tanks and is included in Appendix C.

3. Top-Down BACT Analysis

Per Permit Services Policies and Procedures for BACT, a Top-Down BACT analysis shall be performed as a part of the application review for each application subject to the BACT requirements pursuant to the District's NSR Rule.

Pursuant to the attached Top-Down BACT Analysis (Appendix C) BACT has been satisfied with the following:

VOC: Insulated tank, pressure/vacuum valve set within 10% of the maximum allowable working pressure of the tank, "gas tight" tank operation and achieve and maintain a continuous storage temperature not exceeding 75 deg F within 60 days of completion of fermentation.

B. Offsets

1. Offset Applicability

Pursuant to Section 4.5.3, offset requirements shall be triggered on a pollutant by pollutant basis and shall be required if the Post Project Stationary Source Potential to Emit (SSPE2) equals to or exceeds the offset threshold levels in Table 4-1 of Rule 2201. Facility emissions are already above the Offset and Major Source Thresholds for VOC emissions; therefore, offsets are triggered.

2. Quantity of Offsets Required

As discussed above, the facility is an existing Major Source for VOC and the SSPE2 is greater than the offset thresholds; therefore, offset calculations will be required for this project.

The quantity of offsets required, in pounds per year for VOC, is calculated as follows for sources with an SSPE1 greater than the offset threshold level before implementing the project being evaluated.

Offsets Required (lb/year) = $(\Sigma[PE2 - BE] + ICCE) \times DOR$, for all new or modified emissions units in the project,

Where,

PE2 = Post Project Potential to Emit, (lb/year)

BE = Baseline Emissions, (lb/year)

ICCE = Increase in Cargo Carrier Emissions, (lb/year)

DOR = Distance Offset Ratio, determined pursuant to Section 4.8

BE = Pre-project Potential to Emit for:

- Any unit located at a non-Major Source,
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, Located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE)

There are no increases in cargo carrier emissions due to this project. Therefore,

$$\text{Offsets Required (lb/year)} = \Sigma[\text{PE2} - \text{BE}] \times \text{DOR}$$

Offsets Required for Storage				
Tank Model (ATCs)	Annual PE2 (each unit) (lb-VOC/yr)	Annual BE (each unit) (lb-VOC/yr)	Offsets Required (each unit) (lb-VOC/yr)	Total Offsets Required (12 tanks) (lb-VOC/yr)
C-447-330-0 through -341-0	1,518	0	1,518	18,216

Summary of Offsets Required for Each Tank					
ATCs	Offsets (each unit) (lb-VOC/yr)	Quarterly Offsets Required (each unit)			
		1 st Qtr (lb/qtr)	2 nd Qtr (lb/qtr)	3 rd Qtr (lb/qtr)	4 th Qtr (lb/qtr)
C-447-330-0 through -341-0	1,518	379	379	380	380

The appropriate quarterly emissions to be offset for all 12 tanks is calculated as follows:

$$\frac{1^{\text{st}} \text{ Quarter}}{6,831} \quad \frac{2^{\text{nd}} \text{ Quarter}}{6,831} \quad \frac{3^{\text{rd}} \text{ Quarter}}{6,831} \quad \frac{4^{\text{th}} \text{ Quarter}}{6,831}$$

The applicant has stated that the facility plans to use ERC certificates S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1 (successor to S-4664-1), and S-4744-1 (successor to S-4676-1), or their successors, to offset the increases in VOC emissions associated with this project. The project is a Federal Major Modification; therefore, the offset ratio for VOC is 1.5:1. The amount of VOC ERCs that need to be withdrawn are 18,216 lb-VOC/year x 1.5 = 27,324 lb-VOC/year. These certificates have available quarterly VOC credits as follows:

Proposed VOC ERC Certificates				
ERC Certificate #	1st Quarter	2nd Quarter	3rd Quarter	4th Quarter
S-4601-1	2,107	2,106	1,527	1,407
C-1229-1	8,075	8,075	8,041	8,040
S-4354-1	16,065	16,065	16,065	16,065
S-4442-1	7,039	7,032	7,025	7,013
S-4381-1	827	771	816	805
S-4480-1	16,946	16,904	16,875	16,857
C-1071-1	23	22	21	20
S-4414-1	2,761	2,761	2,783	2,783
N-0002-1	9	9	26	28
S-4727-1	48,335	48,335	48,335	48,335
S-4744-1	67,500	117,500	117,500	117,500
Total	169,687	219,580	219,014	218,853

As seen above, the facility has sufficient credits to fully offset the quarterly VOC emissions increases associated with this project.

Proposed Rule 2201 (offset) Conditions:

- Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter – 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201]
- ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201]

C. Public Notification

1. Applicability

Public noticing is required for:

- a. New Major Sources, Federal Major Modifications, and SB288 Major Modifications,
- b. Any new emissions unit with a Potential to Emit greater than 100 pounds during any one day for any one pollutant,
- c. Any project which results in the offset thresholds being surpassed, and/or
- d. Any project with an SSIPE of greater than 20,000 lb/year for any pollutant.

a. New Major Sources, Federal Major Modifications, and SB288 Major Modifications

New Major Sources are new facilities, which are also Major Sources. Since this is not a new facility, public noticing is not required for this project for New Major Source purposes.

As demonstrated in VII.C.8, this project is a Federal Major Modification for VOC; therefore, public noticing for Federal Major Modification purposes is required.

b. PE > 100 lb/day

Applications which include a new emissions unit with a PE greater than 100 pounds during any one day for any pollutant will trigger public noticing requirements. As seen in Section VII.C.2 above, this project does not include a new emissions unit which has daily emissions greater than 100 lb/day for any pollutant, therefore public noticing for PE > 100 lb/day purposes is not required.

c. Offset Threshold

The following table compares the SSPE1 with the SSPE2 in order to determine if any offset thresholds have been surpassed with this project.

Offset Threshold				
Pollutant	SSPE1 (lb/year)	SSPE2 (lb/year)	Offset Threshold	Public Notice Required?
VOC	> 20,000	> 20,000	20,000 lb/year	No

As detailed above, there were no thresholds surpassed with this project; therefore, public noticing is not required for offset purposes.

d. SSIPE > 20,000 lb/year

Public notification is required for any permitting action that results in a Stationary Source Increase in Permitted Emissions (SSIPE) of more than 20,000 lb/year of any affected pollutant. According to District policy, the SSIPE is calculated as the Post Project Stationary Source Potential to Emit (SSPE2) minus the Pre-Project Stationary Source Potential to Emit (SSPE1), i.e. SSIPE = SSPE2 – SSPE1. The values for SSPE2 and SSPE1 are calculated according to Rule 2201, Sections 4.9 and 4.10, respectively. The SSIPE is compared to the SSIPE Public Notice thresholds in the following table:

Stationary Source Increase in Permitted Emissions [SSIPE] – Public Notice					
Pollutant	ΣPE2 (lb/year)	ΣPE1 (lb/year)	SSIPE (lb/year)	SSIPE Public Notice Threshold	Public Notice Required?
VOC	18,216	0	18,216	20,000 lb/year	No

As demonstrated above, the SSIPE for VOC is less than 20,000 lb/year; therefore, public noticing for SSIPE purposes is not required.

2. Public Notice Action

As discussed above, public noticing is required for this project for Federal Major Modification. Therefore, public notice documents will be submitted to the California Air Resources Board (CARB) and US Environmental Protection Agency (US EPA) and a public notice will be published in a local newspaper of general circulation prior to the issuance of the ATCs for this equipment.

D. Daily Emission Limits (DELs)

DELs and other enforceable conditions are required by Rule 2201 to restrict a unit's maximum daily emissions, to a level at or below the emissions associated with the maximum design capacity. The DEL must be contained in the latest ATC and contained in or enforced by the latest PTO and enforceable, in a practicable manner, on a daily basis. DELs are also required to enforce the applicability of BACT.

For all wine storage tank emissions units in this project, the DEL is stated in the form of a daily limit on tank throughput and a maximum ethanol content for wine stored in the tank.

Proposed Rule 2201 (DEL) Conditions:

For the proposed wine storage tank emissions units in this project, the DEL is enforced with the following conditions:

- The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201]
- The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694]
- The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201]
- The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201]

E. Compliance Assurance

1. Source Testing

Pursuant to District Policy APR 1705, source testing is not required to demonstrate compliance with Rule 2201.

2. Monitoring

No monitoring is required to demonstrate compliance with Rule 2201.

3. Recordkeeping

Recordkeeping is required to demonstrate compliance with the offsets, public notification and daily emission limit requirements of Rule 2201. Recordkeeping is also required for winery tanks pursuant to District Rule 4694, *Wine Fermentation and Storage Tanks*. For the proposed wine storage tanks, the following conditions will be placed on the permits:

- The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694]
- Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201]
- All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]
- Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201]

4. Reporting

No reporting is required to demonstrate compliance with Rule 2201.

F. Ambient Air Quality Analysis

Section 4.14.1 of this Rule requires that an ambient air quality analysis (AAQA) be conducted for the purpose of determining whether a new or modified Stationary Source will cause or make worse a violation of an air quality standard. However, since this project involves only VOC and no ambient air quality standard exists for VOC, an AAQA is not required for this project.

G. Compliance Certification

Section 4.15.2 of this Rule requires the owner of a new Major Source or a source undergoing a Federal Major Modification to demonstrate to the satisfaction of the District that all other Major Sources owned by such person and operating in California are in compliance or are on a schedule for compliance with all applicable emission limitations and standards. As discussed in Sections VIII-Rule 2201-C.1.a and VIII-Rule 2201-C.1.b, this source is undergoing an SB288 Major Modification and a Federal Major Modification, therefore this requirement is applicable. Included in Appendix E is E & J Gallo's compliance certification.

H. Alternative Siting Analysis

Alternative siting analysis is required for any project, which constitutes a New Major Source or a Federal Major Modification.

In addition to winery tanks, the operation of a winery requires a large number support equipment, services and structures such as raw material receiving stations, crushers, piping, filtering and refrigeration units, warehouses, laboratories, bottling and shipping facilities, and administration buildings.

Since the current project involves only a minimal increase in the winery's total tank volume and no change to any other facets of the operation, the existing site will result in the least possible impact from the project. Alternative sites would involve the relocation and/or construction of various support structures and facilities on a much greater scale, and would therefore result in a much greater impact.

Rule 2410 Prevention of Significant Deterioration

The prevention of significant deterioration (PSD) program is a construction permitting program for new major stationary sources and major modifications to existing major stationary sources located in areas classified as attainment or in areas that are unclassifiable for any criteria air pollutant.

As demonstrated above, this project is not subject to the requirements of Rule 2410 due to a significant emission increase and no further discussion is required.

Rule 2520 Federally Mandated Operating Permits

This facility is subject to this Rule, and has received their Title V Operating Permit. Section 3.29 defines a significant permit modification as a "permit amendment that does not qualify as a minor permit modification or administrative amendment."

Section 3.20.5 states that a minor permit modification is a permit modification that does not meet the definition of modification as given in Section 111 or Section 112 of the Federal Clean Air Act. Since this project is a Title I modification (i.e. Federal Major Modification), the proposed project is considered to be a modification under the Federal Clean Air Act. As a

result, the proposed project constitutes a Significant Modification to the Title V Permit pursuant to Section 3.29.

As discussed above, the facility has applied for a Certificate of Conformity (COC); therefore, the facility must apply to modify their Title V permit with an administrative amendment, prior to operating with the proposed modifications. Continued compliance with this rule is expected. The facility shall not implement the changes requested until the final permit is issued.

Rule 4001 New Source Performance Standards (NSPS)

This rule incorporates NSPS from Part 60, Chapter 1, Title 40, Code of Federal Regulations (CFR); and applies to all new sources of air pollution and modifications of existing sources of air pollution listed in 40 CFR Part 60. However, no subparts of 40 CFR Part 60 apply to wine storage tank operations.

Rule 4002 National Emission Standards for Hazardous Air Pollutants (NESHAPs)

This rule incorporates NESHAPs from Part 61, Chapter I, Subchapter C, Title 40, CFR and the NESHAPs from Part 63, Chapter I, Subchapter C, Title 40, CFR; and applies to all sources of hazardous air pollution listed in 40 CFR Part 61 or 40 CFR Part 63. However, no subparts of 40 CFR Part 61 or 40 CFR Part 63 apply to wine storage tank operations.

Rule 4102 Nuisance

Rule 4102 states that no air contaminant shall be released into the atmosphere which causes a public nuisance. Public nuisance conditions are not expected as a result of the proposed operations provided the equipment is well maintained. Therefore, the following condition will be listed on each permit to ensure compliance:

- {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]

California Health & Safety Code 41700 (Health Risk Assessment)

District Policy APR 1905 – Risk Management Policy for Permitting New and Modified Sources specifies that for an increase in emissions associated with a proposed new source or modification, the District perform an analysis to determine the possible impact to the nearest resident or worksite.

Ethanol is not a HAP as defined by Section 44321 of the California Health and Safety Code. Therefore, there are no increases in HAP emissions associated with any emission units in this project, therefore a health risk assessment is not necessary and no further risk analysis is required.

District Rule 4623 Storage of Organic Liquids

The purpose of this rule is to limit volatile organic compound (VOC) emissions from the storage of organic liquids. This rule applies to any tank with a capacity of 1,100 gallons or greater in which any organic liquid is placed, held, or stored.

However, Section 4.1.4 provides an exemption for tanks used to store fermentation products, by-products, or spirits. The tanks in this project are storage tanks used to store wine.

Therefore, the requirements of this rule are not applicable to this project.

District Rule 4694 Wine Fermentation and Storage Tanks

The purpose of this rule is to reduce emissions of volatile organic compounds (VOC) from the fermentation and bulk storage of wine, or achieve equivalent reductions from alternative emission sources. This rule is applicable to all facilities with fermentation emissions in excess of 10 tons-VOC/year. The storage tank provisions of this rule apply to all tanks with capacity in excess of 5,000 gallons.

Section 5.1 requires the winery operator achieve Required Annual Emissions Reductions (RAER) equal to at least 35% of the winery's Baseline Fermentation Emissions (BFE). Since the proposed tanks will be used for storage only, this section is not applicable; therefore, no further discussion is required.

Section 5.2 places specific restrictions on wine storage tanks with 5,000 gallons or more in capacity when such tanks are not constructed of wood or concrete. Section 5.2.1 requires these tanks to be equipped and operated with a pressure-vacuum relief valve meeting all of the following requirements:

- The pressure-vacuum relief valve shall operate within 10% of the maximum allowable working pressure of the tank,
- The pressure-vacuum relief valve shall operate in accordance with the manufacturer's instructions, and
- The pressure-vacuum relief valve shall be permanently labeled with the operating pressure settings.
- The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21.

The following conditions will be placed on the permits for stainless steel tanks \geq 5,000 gallons in capacity and used for storage (permit units C-447-330-0 through '341-0) to ensure compliance with the requirements of Section 5.2.1:

- This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate

in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694]

- The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694]

Section 5.2.2 requires that the temperature of the stored wine be maintained at or below 75 °F. The following condition will be placed on the permits for stainless steel tanks \geq 5,000 gallons in capacity and used for storage (permit units C-447-330-0 through '341-0) to ensure compliance with the requirements of Section 5.2.2:

- The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694]

Every three years, Section 6.1 and 6.2 require facilities with fermentation operations to submit a Three-Year Compliance Plan and a Three-Year Compliance Plan Verification respectively. The proposed tanks in this project are for wine storage only, and since these sections are not applicable to wine storage operations, no further discussion is required.

Section 6.4.1 requires that records be kept for each fermentation batch. These tanks are not fermenters; therefore this section does not apply.

Section 6.4.2 requires that weekly records be kept of wine volume and temperature in each storage tank. The following conditions will be placed on the permit for each storage tank to ensure compliance with the requirements of Section 6.4.2:

- The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694]

Section 6.4.3 requires that all monitoring be performed for any CERs as identified in the facility's Three-Year Compliance Plan and that the records of all monitoring be maintained. Since this requirement is for operators mitigation fermentation emission and the proposed tanks are only for wine storage operations, this section is not applicable to wine tanks in this project. Therefore, no further discussion is required.

Section 6.4 requires that records required by this rule be maintained, retained on-site for a minimum of five years, and made available to the APCO upon request. The following conditions will be placed on all permits to ensure compliance:

- All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694]

California Health & Safety Code 42301.6 (School Notice)

The District has verified that this site is not located within 1,000 feet of a school. Therefore, pursuant to California Health and Safety Code 42301.6, a school notice is not required.

California Environmental Quality Act (CEQA)

The California Environmental Quality Act (CEQA) requires each public agency to adopt objectives, criteria, and specific procedures consistent with CEQA Statutes and the CEQA Guidelines for administering its responsibilities under CEQA, including the orderly evaluation of projects and preparation of environmental documents. The San Joaquin Valley Unified Air Pollution Control District (District) adopted its *Environmental Review Guidelines* (ERG) in 2001. The basic purposes of CEQA are to:

- Inform governmental decision-makers and the public about the potential, significant environmental effects of proposed activities.
- Identify the ways that environmental damage can be avoided or significantly reduced.
- Prevent significant, avoidable damage to the environment by requiring changes in projects through the use of alternatives or mitigation measures when the governmental agency finds the changes to be feasible.
- Disclose to the public the reasons why a governmental agency approved the project in the manner the agency chose if significant environmental effects are involved.

District CEQA Findings

The City of Fresno (City) is the public agency having principal responsibility for approving the Project. As such, the City served as the Lead Agency for the project. Pursuant to Section 21157.1 of the California Public Resources Code (California Environmental Quality Act), the City prepared an Initial Study to evaluate the proposed project in accordance with land use and environmental policies and provisions of the City's General Plan. The City made the following findings and adopted a Finding of Conformity for this project:

- The project is fully within the scope of the Master Environmental Impact Report (MEIR) prepared for the General Plan;
- The project will not generate additional significant environmental effects not previously examined in the MEIR; and
- No new or additional mitigation measures or alternatives are required.

The District is a Responsible Agency for the project because of its discretionary approval power over the project via its Permits Rule (Rule 2010) and New Source Review Rule (Rule 2201), (CEQA Guidelines §15381). The District's engineering evaluation of the project (this document) demonstrates that compliance with District rules and permit conditions would reduce Stationary Source emissions from the project to levels below the District's thresholds of significance for criteria pollutants. Thus, the District concludes that through a combination of project design elements and permit conditions, project specific stationary source emissions will be reduced and mitigated to less than significant levels. The District does not have authority

over any of the other project impacts and has, therefore, determined that no additional findings are required (CEQA Guidelines §15096(h)).

Indemnification Agreement/Letter of Credit Determination

According to District Policy APR 2010 (CEQA Implementation Policy), when the District is the Lead or Responsible Agency for CEQA purposes, an indemnification agreement and/or a letter of credit may be required. The decision to require an indemnity agreement and/or a letter of credit is based on a case-by-case analysis of a particular project's potential for litigation risk, which in turn may be based on a project's potential to generate public concern, its potential for significant impacts, and the project proponent's ability to pay for the costs of litigation without a letter of credit, among other factors.

The criteria pollutant emissions and toxic air contaminant emissions associated with the proposed project are not significant, and there is minimal potential for public concern for this particular type of facility/operation. Therefore, an Indemnification Agreement and/or a Letter of Credit will not be required for this project in the absence of expressed public concern.

IX. Recommendation

Compliance with all applicable rules and regulations is expected. Pending a successful NSR public noticing and EPA noticing periods, re-issue Authorities to Construct C-447-330-0 through -341-0 subject to the permit conditions on the attached draft Authorities to Construct in Appendix F.

X. Billing Information

Annual Permit Fees			
Permit Number	Fee Schedule	Fee Description	Annual Fee
C-447-330-0	3020-05-E	350,000 gallons	\$270.00
C-447-331-0	3020-05-E	350,000 gallons	\$270.00
C-447-332-0	3020-05-E	350,000 gallons	\$270.00
C-447-333-0	3020-05-E	350,000 gallons	\$270.00
C-447-334-0	3020-05-E	350,000 gallons	\$270.00
C-447-335-0	3020-05-E	350,000 gallons	\$270.00
C-447-336-0	3020-05-E	350,000 gallons	\$270.00
C-447-337-0	3020-05-E	350,000 gallons	\$270.00
C-447-338-0	3020-05-E	350,000 gallons	\$270.00
C-447-339-0	3020-05-E	350,000 gallons	\$270.00
C-447-340-0	3020-05-E	350,000 gallons	\$270.00
C-447-341-0	3020-05-E	350,000 gallons	\$270.00

XI. Appendices

- A: Tanks 4.0 Calculations
- B: Alcohol Emissions and Summary of PE2 for Storage Tank Emissions Units
- C: BACT Guideline 5.4.13 and Top Down BACT Analyses
- D: Quarterly Net Emissions Change (QNEC)
- E: Compliance Certification
- F: Draft Reissued ATCs

Appendix A

Tanks 4.0 Calculations

TANKS 4.0.9d
Emissions Report - Detail Format
Tank Identification and Physical Characteristics

Identification
 User Identification: C-447-330 Daily
 City:
 State:
 Company:
 Type of Tank: Vertical Fixed Roof Tank
 Description:

Tank Dimensions
 Shell Height (ft): 40.00
 Diameter (ft): 39.00
 Liquid Height (ft) : 39.00
 Avg. Liquid Height (ft): 39.00
 Volume (gallons): 350,000.00
 Turnovers: 133,154,624.51
 Net Throughput(gal/yr):
 Is Tank Heated (y/n): Y

Paint Characteristics
 Shell Color/Shade: White/White
 Shell Condition: Good
 Roof Color/Shade: White/White
 Roof Condition: Good

Roof Characteristics
 Type: Cone
 Height (ft): 3.00
 Slope (ft/ft) (Cone Roof): 0.15

Breather Vent Settings
 Vacuum Settings (psig): 0.00
 Pressure Settings (psig): 0.00

Meteorological Data used in Emissions Calculations: Fresno, California (Avg Atmospheric Pressure = 14.56 psia)

TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

C-447-330 Daily - Vertical Fixed Roof Tank

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.		Avg.	Min.	Max.					
Wine 23.9 % Vol Alcohol	Jan	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	
Wine 23.9 % Vol Alcohol	Feb	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	
Wine 23.9 % Vol Alcohol	Mar	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	
Wine 23.9 % Vol Alcohol	Apr	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	
Wine 23.9 % Vol Alcohol	May	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	
Wine 23.9 % Vol Alcohol	Jun	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	
Wine 23.9 % Vol Alcohol	Jul	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	
Wine 23.9 % Vol Alcohol	Aug	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	
Wine 23.9 % Vol Alcohol	Sep	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	
Wine 23.9 % Vol Alcohol	Oct	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	
Wine 23.9 % Vol Alcohol	Nov	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	
Wine 23.9 % Vol Alcohol	Dec	81.00	81.00	81.00	81.00	0.8500	0.8500	0.8500	30.3355		20.45	Option 1: VP70 = .58508 VP80 = .81869	

TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

C-447-330 Daily - Vertical Fixed Roof Tank

Month:	January	February	March	April	May	June	July	August	September	October	November	December
Standing Losses (lb):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Vapor Space Volume (cu ft):	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812
Vapor Density (lb/cu ft):	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044
Vapor Space Expansion Factor:	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Vented Vapor Saturation Factor:	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173
Tank Vapor Space Volume:	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812	2,389.1812
Vapor Space Volume (cu ft):	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000
Tank Diameter (ft):	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000
Vapor Space Outage (ft):	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000
Tank Shell Height (ft):	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000
Average Liquid Height (ft):	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000
Roof Outage (ft):	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000
Roof Outage (Cone Roof):	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000
Roof Height (ft):	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000
Roof Slope (ft/ft):	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500
Shell Radius (ft):	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000
Vapor Density	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044
Vapor Density (lb/cu ft):	30.3355	30.3355	30.3355	30.3355	30.3355	30.3355	30.3355	30.3355	30.3355	30.3355	30.3355	30.3355
Vapor Molecular Weight (lb/lb-mole):	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700
Daily Avg. Liquid Surface Temp. (deg. R):	45.7500	51.1000	55.0000	61.2000	68.9500	76.5500	81.8500	80.2500	74.4500	65.2000	53.6000	45.4000
Ideal Gas Constant R (ft-lb-mole/deg R):	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731
Liquid Bulk Temperature (deg. R):	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700
Tank Paint Solar Absorbance (Shell):	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700
Daily Total Solar Insolation Factor (Btu/sqft day):	658.1706	1,022.2439	1,488.6308	1,992.7729	2,390.9487	2,568.7143	2,551.4853	2,279.5850	1,860.7886	1,369.9719	851.5527	592.3431
Vapor Space Expansion Factor:	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Daily Vapor Temperature Range (deg. R):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Daily Vapor Pressure Range (psia):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Breather Vent Press. Setting Range(psia):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500
Vapor Pressure at Daily Minimum Liquid Surface Temperature (psia):	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500
Daily Avg. Liquid Surface Temp. (deg R):	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700
Daily Min. Liquid Surface Temp. (deg R):	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700
Daily Max. Liquid Surface Temp. (deg R):	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700	540.6700
Daily Ambient Temp. Range (deg. R):	16.7000	21.2000	23.2000	27.8000	30.5000	32.3000	33.5000	32.9000	31.3000	29.0000	22.2000	16.6000
Vented Vapor Saturation Factor:	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173	0.9173
Vented Vapor Saturation Factor:	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000
Vapor Space Outage (ft):	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500	0.8500

TANKS 4.0.9d
Emissions Report - Detail Format
Individual Tank Emission Totals

Emissions Report for: January, February, March, April, May, June, July, August, September, October, November, December

C-447-330 Daily - Vertical Fixed Roof Tank

		Losses(lbs)	
Components	Working Loss	Breathing Loss	Total Emissions
Wine 23.9 % Vol Alcohol	20,344.53	0.00	20,344.53

TANKS 4.0.9d Emissions Report - Detail Format Tank Identification and Physical Characteristics

Identification
 User Identification: Tanks 3015 to 3026 Annual
 City: Fresno
 State: California
 Company: E & J Gallo Winery
 Type of Tank: Vertical Fixed Roof Tank
 Description: 350,000 gallon stainless steel insulated wine storage tank. This model run is for one tank only, but is typical for all tanks.

Tank Dimensions
 Shell Height (ft): 40.00
 Diameter (ft): 39.00
 Liquid Height (ft) : 39.00
 Avg. Liquid Height (ft): 39.00
 Volume (gallons): 350,000.00
 Turnovers: 30.00
 Net Throughput(gallyr): 10,500,000.00
 Is Tank Heated (y/n): Y

Paint Characteristics
 Shell Color/Shade: White/White
 Shell Condition: Good
 Roof Color/Shade: White/White
 Roof Condition: Good

Roof Characteristics
 Type: Cone
 Height (ft): 3.00
 Slope (ft/ft) (Cone Roof): 0.15

Breather Vent Settings
 Vacuum Settings (psig): 0.00
 Pressure Settings (psig): 0.00

Meteorological Data used in Emissions Calculations: Fresno, California (Avg Atmospheric Pressure = 14.55 psia)

TANKS 4.0.9d Emissions Report - Detail Format Liquid Contents of Storage Tank

**Tanks 3015 to 3026 Annual - Vertical Fixed Roof Tank
Fresno, California**

Mixture/Component	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
	Month	Avg.	Min.		Max.	Avg.	Min.					
Wine 15.0 % Vol Alcohol	Jan	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865
Wine 15.0 % Vol Alcohol	Feb	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865
Wine 15.0 % Vol Alcohol	Mar	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865
Wine 15.0 % Vol Alcohol	Apr	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865
Wine 15.0 % Vol Alcohol	May	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865
Wine 15.0 % Vol Alcohol	Jun	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865
Wine 15.0 % Vol Alcohol	Jul	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865
Wine 15.0 % Vol Alcohol	Aug	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865
Wine 15.0 % Vol Alcohol	Sep	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865
Wine 15.0 % Vol Alcohol	Oct	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865
Wine 15.0 % Vol Alcohol	Nov	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865
Wine 15.0 % Vol Alcohol	Dec	63.30	63.30	63.30	0.4058	0.4058	0.4058	27.1255	0.4058	0.4058	19.46	Option 1: VP60 = .35513 VP70 = .50865

TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)

Tanks 3015 to 3026 Annual - Vertical Fixed Roof Tank Fresno, California

Month:	January	February	March	April	May	June	July	August	September	October	November	December
Standing Losses (lb):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Vapor Space Volume (cu ft):	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812
Vapor Density (lb/cu ft):	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020
Vapor Space Expansion Factor:	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588
Vented Vapor Saturation Factor:												
Tank Vapor Space Volume:												
Vapor Space Volume (cu ft):	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812	2,389,1812
Tank Diameter (ft):	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000
Vapor Space Outage (ft):	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000
Tank Shell Height (ft):	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000	40.0000
Average Liquid Height (ft):	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000	39.0000
Roof Outage (ft):	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000
Roof Outage (Cone Roof)												
Roof Outage (ft):	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000
Roof Height (ft):	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000	3.0000
Roof Slope (ft/ft):	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500	0.1500
Shell Radius (ft):	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000	19.5000
Vapor Density												
Vapor Density (lb/cu ft):	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020	0.0020
Vapor Molecular Weight (lb/lb-mole):	27.1255	27.1255	27.1255	27.1255	27.1255	27.1255	27.1255	27.1255	27.1255	27.1255	27.1255	27.1255
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058
Daily Avg. Liquid Surface Temp. (deg. R):	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700
Daily Average Ambient Temp. (deg. F):	45.7500	51.1000	55.0000	61.2000	68.9500	76.5500	81.8500	80.2500	74.4500	65.2000	53.5000	45.4000
Ideal Gas Constant R (psia cu ft / (lb-mol-deg R)):	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731	10.731
Liquid Bulk Temperature (deg. R):	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700
Tank Paint Solar Absorbance (Shell):	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700
Tank Paint Solar Absorbance (Roof):	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700	0.1700
Daily Total Solar Insulation Factor (ft-lb/sq-ft day):	688.1705	1,022.2439	1,488.6308	1,982.7729	2,390.9467	2,568.7143	2,551.4853	2,279.5850	1,860.7885	1,369.9719	851.5527	592.3431
Vapor Space Expansion Factor												
Vapor Space Expansion Factor:	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Daily Vapor Temperature Range (deg. R):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Daily Vapor Pressure Range (psia):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Breather Vent Press. Settling Range (psia):	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058
Vapor Pressure at Daily Minimum Liquid Surface Temperature (psia):	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058
Vapor Pressure at Daily Maximum Liquid Surface Temperature (psia):	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058
Daily Avg. Liquid Surface Temp. (deg. R):	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700
Daily Min. Liquid Surface Temp. (deg. R):	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700
Daily Max. Liquid Surface Temp. (deg. R):	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700	522.9700
Daily Ambient Temp. Range (deg. R):	16.7000	21.2000	23.2000	27.8000	30.5000	32.3000	33.5000	32.9000	31.3000	29.0000	22.2000	16.6000
Vented Vapor Saturation Factor												
Vented Vapor Saturation Factor:	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588	0.9588
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058	0.4058
Vapor Space Outage (ft):	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000

TANKS 4.0.9d
Emissions Report - Detail Format
Individual Tank Emission Totals

Emissions Report for: January, February, March, April, May, June, July, August, September, October, November, December

Tanks 3015 to 3026 Annual - Vertical Fixed Roof Tank
Fresno, California

Components	Losses(lbs)		Total Emissions
	Working Loss	Breathing Loss	
Wine 15.0 % Vol Alcohol	2,751.82	0.00	2,751.82

Appendix B

Alcohol Emissions and PE2 for Storage Tank Emissions Units

Alcohol Tanks 54, 55, and 56				Output from Tank 4.0 total emissions no speciation	
Tank ID	% by Volume Alcohol	Average Ya	AMW Average	Total Pound of Emissions	Alcohol Emissions in pounds (Max Annual)
3015	15.0%	0.3252	27.13	2751.82	1518
3016	15.0%	0.3252	27.13	2751.82	1518
3017	15.0%	0.3252	27.13	2751.82	1518
3018	15.0%	0.3252	27.13	2751.82	1518
3019	15.0%	0.3252	27.13	2751.82	1518
3020	15.0%	0.3252	27.13	2751.82	1518
3021	15.0%	0.3252	27.13	2751.82	1518
3022	15.0%	0.3252	27.13	2751.82	1518
3023	15.0%	0.3252	27.13	2751.82	1518
3024	15.0%	0.3252	27.13	2751.82	1518
3025	15.0%	0.3252	27.13	2751.82	1518
3026	15.0%	0.3252	27.13	2751.82	1518

Alcohol Tanks 54, 55, and 56				Output from Tank 4.0 total emissions no speciation	Alcohol Emissions in pounds (Max Daily)
Tank ID	% by Volume Alcohol	Average Ya	AMW Average	Total Pound of Emissions	Alcohol Emissions in pounds (Max Daily)
3015	23.9%	0.4404	30.35	1695.38	36.5
3016	23.9%	0.4404	30.35	1695.38	36.5
3017	23.9%	0.4404	30.35	1695.38	36.5
3018	23.9%	0.4404	30.35	1695.38	36.5
3019	23.9%	0.4404	30.35	1695.38	36.5
3020	23.9%	0.4404	30.35	1695.38	36.5
3021	23.9%	0.4404	30.35	1695.38	36.5
3022	23.9%	0.4404	30.35	1695.38	36.5
3023	23.9%	0.4404	30.35	1695.38	36.5
3024	23.9%	0.4404	30.35	1695.38	36.5
3025	23.9%	0.4404	30.35	1695.38	36.5
3026	23.9%	0.4404	30.35	1695.38	36.5

Appendix C

BACT Guideline 5.4.13 and Top Down BACT Analysis

[Per » B A C T » Bact Guideline.asp?category Level1=5&category Level2=4&category Level3=13&last Update=9 » 26 :](#)

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Best Available Control Technology (BACT) Guideline 5.4.13
Last Update: 9/26/2011

Wine Storage Tank - Non-Wood Material**

Pollutant	Achieved in Practice or in the SIP	Technologically Feasible	Alternate Basic Equipment
VOC	1. Insulation or Equivalent***, Pressure Vacuum Relief Valve (PVRV) set within 10% of the maximum allowable working pressure of the tank; "gas-tight" tank operation; and continuous storage temperature not exceeding 75 degrees F, achieved within 60 days of completion of fermentation.	1. Capture of VOCs and thermal or catalytic oxidation or equivalent (98% control) 2. Capture of VOCs and carbon adsorption or equivalent (95% control) 3. Capture of VOCs and absorption or equivalent (90% control) 4. Capture of VOCs and condensation or equivalent (70% control)	

***This guideline is applicable to a wine storage tank that is not constructed out of wooden materials. ***Tanks made of heat-conducting materials such as stainless steel may be insulated or stored indoors (in a completely enclosed building, except for vents, doors and other essential openings) to limit exposure of diurnal temperature variations. Tanks made entirely of non-conducting materials such as concrete (except for fittings) are considered self-insulating.*

BACT is the most stringent control technique for the emissions unit and class of source. Control techniques that are not achieved in practice or contained in a state implementation plan must be cost effective as well as feasible. Economic analysis to demonstrate cost effectiveness is required for all determinations that are not achieved in practice or contained in an EPA approved State Implementation Plan.

This is a Summary Page for this Class of Source. For background information, see Permit Specific BACT Determinations on [Details Page](#).

Top Down BACT Analysis for Wine Storage VOC Emissions

Step 1 - Identify All Possible Control Technologies

The SJVUAPCD BACT Clearinghouse guideline 5.4.13, 3rd quarter 2013, identifies achieved in practice BACT for wine storage tanks as follows:

- 1) Insulation or Equivalent**, Pressure Vacuum Relief Valve (PVRV) set within 10% of the maximum allowable working pressure of the tank; "gas-tight" tank operation; and continuous storage temperature not exceeding 75 degrees F, achieved within 60 days of completion of fermentation.

***Tanks made of heat-conducting materials such as stainless steel may be insulated or stored indoors (in a completely enclosed building, except for vents, doors and other essential openings) to limit exposure to diurnal temperature variations. Tanks made entirely of non-conducting materials such as concrete and wood (except for fittings) are considered self-insulating.*

The SJVUAPCD BACT Clearinghouse guideline 5.4.13, 3rd quarter 2013, identifies technologically feasible BACT for wine storage tanks as follows:

- 2) Capture of VOCs and thermal or catalytic oxidation or equivalent (98% control)
- 3) Capture of VOCs and carbon adsorption or equivalent (95% control)
- 4) Capture of VOCs and absorption or equivalent (90% control)
- 5) Capture of VOCs and condensation or equivalent (70% control)

Step 2 - Eliminate Technologically Infeasible Options

None of the above listed technologies are technologically infeasible.

Step 3 - Rank Remaining Control Technologies by Control Effectiveness

Rank by Control Effectiveness		
Rank	Control	Overall Capture and Control Efficiency
1	Capture of VOCs and thermal or catalytic oxidation or equivalent	98%
2	Capture of VOCs and carbon adsorption or equivalent	95%
3	Capture of VOCs and absorption or equivalent	90%
4	Capture of VOCs and condensation or equivalent	70%
5	Insulation or Equivalent, Pressure Vacuum Relief Valve (PVRV) set within 10% of the maximum allowable working pressure of the tank; "gas-tight" tank operation; and continuous storage temperature not exceeding 75 degrees F, achieved within 60 days of completion of fermentation	Baseline (Achieved-in-Practice)

Step 4 - Cost Effectiveness Analysis

A cost-effective analysis is performed for each control technology which is more effective than meeting the requirements of District Rule 4694 plus tank insulation (achieved-in-practice BACT), as proposed by the facility.

Collection System Capital Investment (based on ductwork)

A common feature of all thermal or catalytic oxidation/carbon adsorption/absorption or condensation options is that they require installation of a collection system for delivering the VOCs from the tanks to the common control device.

Collection system to consist of:

- The collection system consists of stainless steel place ductwork (stainless steel is required due to food grade product status) with isolation valving, connecting 68 tanks to a common manifold system which ducts the combined vent to the common control device. The cost of dampers and isolation valving, installed in the ductwork, will be included in the cost estimate.
- A minimum duct size is established at six inches diameter at each tank to provide adequate strength for spanning between supports. The main header is eight inches diameter to handle the potential for simultaneous venting.

Capital Cost Ductwork

Connection from tank to main duct = 12 tanks x [(39 feet diameter ÷ 2) + (12 feet between tanks ÷ 2)] x \$61.00/foot
= \$18,666

Assuming a tank setup of 2 x 6,

Main duct = 5 tanks x [(39 feet diameter) + (10.8 feet between tanks)] + 39 feet diameter ÷ 2 + 50 feet from last tank to Control Device x \$103.00/foot
= \$32,805

Unit installed cost for 6 inch butterfly valve = \$2,125/valve x 12 valves x 2 systems
= \$51,000

Unit installed cost one foot removable spool = \$500/tank x 12 tanks x 2 systems
= \$12,000

Knockout drum (7000 gallons) = \$46,300

Duct support allowance = \$5,000/tank x 12 tanks = \$60,000

Total = \$18,666 + \$32,805 + \$51,000 + \$12,000 + \$46,300 + 60,000 = \$220,594

Ductwork	
Cost Description	Cost (\$)
Duct Estimate from Eichleay Study 2005 Data	\$220,594
Adjusting factor from 2005 dollars to 2013 dollars (2.75% inflation/year)	1.24
Inflation adjusted duct cost	\$274,062
The following cost data is taken from EPA Control Cost Manual, Sixth Edition (EPA/452/B-02-001).	
Direct Costs (DC)	
Base Equipment Costs (Ductwork) See Above	\$274,062
Instrumentation 10%	\$27,406
Sales Tax 3%	\$8,222
Freight 5%	\$13,703
Purchased equipment cost	\$323,393
Foundations & supports 8%	\$25,871
Handling & erection 14%	\$45,275
Electrical 4%	\$12,936
Piping 2%	\$6,468
Painting 1%	\$3,234
Insulation 1%	\$3,234
Direct installation costs	\$97,018
Total Direct Costs	\$420,411
Indirect Costs (IC)	
Engineering 10%	\$32,339
Construction and field expenses 5%	\$16,170
Contractor fees 10%	\$32,339
Start-up 2%	\$6,468
Performance test 1%	\$3,234
Contingencies 3%	\$9,702
Total Indirect Costs	\$100,252
Total Capital Investment (TCI) (DC + IC)	\$520,663

Capital Cost Clean-In-Place (CIP) System

A ducting system on a tank farm must have this system to maintain sanitation and quality of the product. The cost of operation of the CIP system has not been estimated. Operation of a CIP system, using typical cleaning agents, will raise disposal and wastewater treatment costs. Most likely, these costs will be significant.

Clean-In-Place (CIP) System	
Cost Description	Cost (\$)
Current cost of CIP system	\$200,000
The following cost data is taken from EPA Control Cost Manual, Sixth Edition (EPA/452/B-02-001).	
Direct Costs (DC)	
Base Equipment Costs (CIP System) See Above	\$200,000
Instrumentation 10%	\$20,000
Sales Tax 3%	\$6,000
Freight 5%	\$10,000
Purchased equipment cost	\$236,000
Foundations & supports 8%	\$18,880
Handling & erection 14%	\$33,040
Electrical 4%	\$9,440
Piping 2%	\$4,720
Painting 1%	\$2,360
Insulation 1%	\$2,360
Direct installation costs	\$70,800
Total Direct Costs	\$306,800
Indirect Costs (IC)	
Engineering 10%	\$23,600
Construction and field expenses 5%	\$11,800
Contractor fees 10%	\$23,600
Start-up 2%	\$4,720
Performance test 1%	\$2,360
Contingencies 3%	\$7,080
Total Indirect Costs	\$73,160
Total Capital Investment (TCI) (DC + IC)	\$379,960

Annualized Capital Costs

$$\begin{aligned}
 \text{Total capital costs} &= \text{Ductwork} + \text{CIP System} \\
 &= \$520,663 + \$379,960 \\
 &= \$900,623
 \end{aligned}$$

Annualized Capital Investment = Initial Capital Investment x Amortization Factor

$$\text{Amortization Factor} = \left[\frac{0.1(1.1)^{10}}{(1.1)^{10} - 1} \right] = 0.163 \text{ per District policy, amortizing over 10 years at 10\%}$$

Therefore,

$$\text{Annualized Capital Investment} = \$900,623 \times 0.163 = \$146,802$$

Capture of VOCs and condensation (> 70% collection & control)

Total Annual Cost

Total Annual Cost = Ductwork + CIP System
= \$146,802

Emission Reductions

Annual Emission Reduction = Uncontrolled Emissions x 0.70
= 18,216 lb-VOC/year x 0.70
= 12,751 lb-VOC/year
= 6.4 tons-VOC/year

Cost Effectiveness

Cost Effectiveness = Total Annual Cost ÷ Annual Emission Reductions

Cost Effectiveness = \$146,802/year ÷ 6.4 tons-VOC/year
= \$22,938/ton-VOC

The analysis demonstrates that the annualized purchase cost of the required collection system ductwork equipment alone results in a cost effectiveness which exceeds the District's Guideline of \$17,500/ton-VOC. Therefore this option is not cost-effective and will not be considered for this project.

Collection of VOCs and control by absorption (> 90% collection & control)

Total Annual Cost

Total Annual Cost = Ductwork + CIP System
= \$146,802

Emission Reductions

Annual Emission Reduction = Uncontrolled Emissions x 0.90
= 18,216 lb-VOC/year x 0.90
= 16,394 lb-VOC/year
= 8.2 tons-VOC/year

Cost Effectiveness

Cost Effectiveness = Total Annual Cost ÷ Annual Emission Reductions

Cost Effectiveness = \$146,802/year ÷ 8.2 tons-VOC/year
= \$17,903/ton-VOC

The analysis demonstrates that the annualized purchase cost of the required collection system ductwork equipment alone results in a cost effectiveness which exceeds the District's Guideline of \$17,500/ton-VOC. Therefore this option is not cost-effective and will not be considered for this project.

Collection of VOCs and control by carbon adsorption (> 95% collection and control)

The control device is assumed to consist of 2000 lb non-regenerable fixed-bed absorbers (canisters) which represent a reoccurring annual cost rather than a capital investment cost.

Total Capital Investment (TCI)

Total Capital Investment is calculated based only on the capital investment for collection system ductwork, ignoring all other costs.

TCI = capital investment for ductwork

TCI = \$900,623

Annualized Capital Costs

Annualized Capital Investment = Initial Capital Investment x Amortization Factor

Amortization Factor = $\left[\frac{0.1(1.1)^{10}}{(1.1)^{10} - 1} \right] = 0.163$ per District policy, amortizing over 10 years at 10%

Therefore,

Annualized Capital Investment = \$900,623 x 0.163 = \$ 146,802

Total Annual Cost

Since this facility is not equipped with a boiler for regeneration of activated carbon, the Total Annual Cost will be based on the annual cost of using 2000 lb non-regenerable fixed-bed absorbers (canisters), plus the Annualized Capital Investment.

Fixed-bed absorbers cost:

VOC adsorbed annually = 90% x 18,216 = 16,394 lb-VOC/year

Annual carbon requirement at 20% carbon utilization = 16,394/20% = 81,970 lb-Carbon/year

Number of carbon beds per year = 81,970/2,000 = 41 carbon absorbers/year

Annual purchase cost for absorbers = 41 x \$11,700 = \$479,700

Delivery and installation cost for absorbers = 41 x \$6,900 = \$282,900

Annual absorber cost (\$/year):

Absorber Purchase: \$479,700
Sales Tax on Absorbers (4.3125%¹): \$20,687
Delivery and Installation: \$282,900
Total: \$783,287

Total Annual Cost = Fixed bed absorber cost + Annualized capital investment

Total Annual Cost = \$783,287 + \$146,802 = \$930,089

Emission Reductions

Annual Emission Reduction = Uncontrolled Emissions x 0.95
= 18,216 lb-VOC/year x 0.95
= 17,305 lb-VOC/year
= 8.7 tons-VOC/year

Cost Effectiveness

Cost Effectiveness = Total Annual Cost ÷ Annual Emission Reductions

Cost Effectiveness = \$930,089/year ÷ 8.7 tons-VOC/year
= \$106,907/ton-VOC

The analysis demonstrates that the annualized purchase cost of the required collection system ductwork and the annual carbon absorber cost alone results in a cost effectiveness which exceeds the District's Guideline of \$17,500/ton-VOC. Therefore this option is not cost-effective and will not be considered for this project.

Capture of VOCs and thermal or catalytic oxidation or equivalent (98%)

Capital Investment for Control Device

The control device is assumed to be a thermal oxidizer (TO) with a 50% recuperative heat recovery. Purchase price for the TO is calculated from correlated cost data presented in the U.S. EPA Air Pollution Control Cost Manual². Per the EPA correlation, RTO costs (1999 dollars) are given by:

$$\text{Cost}_{1999} = 17,056 \times Q^{0.2502},$$

where Q is the rated flow capacity in cfm.

- For a storage operation, the maximum vent rate from a tank is equal to the maximum liquid fill rate. A typical winery general purpose pump is assumed to be equipped with a 20 hp electric motor. Based on an electric motor efficiency of 90%, a centrifugal pump efficiency of 65% and a differential head of 22 psi (40' hydrostatic head plus 5 psi dynamic loss), maximum vent rate from each tank is determined to be 122 cfm. Total simultaneous rate from all four tanks is 4 x 122 = 488 scfm.

¹ Including partial tax exemption of 4.1875% for Qualified Tangible Personal Property including "tangible personal property used in pollution control that meets standards established by this state or any local or regional government agency within this state" per http://www.boe.ca.gov/sutax/manufacturing_exemptions.htm#Overview.
8.5% - 4.1875% = 4.3125%

² U.S. EPA Air Pollution Control Cost Manual, Section 3.2, Chapter 2 (Incinerators)

- Rated design capacity is established at 110% of the maximum flow rate or $488 \times 110\% = 537$ cfm (typical overdraft margin for process equipment)

The TO purchase price is determined in 2014 dollars as follows:

$$\text{Cost}_{2014} = (1.0275)^{15} \times 17,056 \times 537^{0.2502}$$

$$\text{Cost}_{2014} = \$123,500$$

Total Capital Investment (TCI)

Total Capital Investment is calculated based only on the capital investment for collection system ductwork and the purchase price of the TO, ignoring all other costs.

TCI = capital investment for ductwork + purchase price of control device

$$\text{TCI} = \$900,623 + \$123,500 = \$1,024,123$$

Annualized Capital Costs

Annualized Capital Investment = Initial Capital Investment x Amortization Factor

$$\text{Amortization Factor} = \left[\frac{0.1(1.1)^{10}}{(1.1)^{10} - 1} \right] = 0.163 \text{ per District policy, amortizing over 10 years at 10\%}$$

Therefore,

$$\text{Annualized Capital Investment} = \$1,024,123 \times 0.163 = \$166,932$$

Total Annual Cost

Total Annual Cost is evaluated based only on the Annualized Capital Investment:

$$\text{Total Annual Cost} = \text{Annualized capital investment} = \$166,932$$

Emission Reductions

$$\begin{aligned} \text{Annual Emission Reduction} &= \text{Uncontrolled Emissions} \times 0.98 \\ &= 18,216 \text{ lb-VOC/year} \times 0.98 \\ &= 17,852 \text{ lb-VOC/year} \\ &= 8.9 \text{ tons-VOC/year} \end{aligned}$$

Cost Effectiveness

Cost Effectiveness = Total Annual Cost ÷ Annual Emission Reductions

$$\begin{aligned} \text{Cost Effectiveness} &= \$166,932/\text{year} \div 8.9 \text{ tons-VOC/year} \\ &= \$18,756/\text{ton-VOC} \end{aligned}$$

The analysis demonstrates that the annualized purchase cost of the required collection system ductwork and the control device purchase price alone results in a cost effectiveness which exceeds the District's Guideline of \$17,500/ton-VOC. Therefore this option is not cost-effective and will not be considered for this project.

Step 5 - Select BACT

All identified feasible options with control efficiencies higher than the option proposed by the facility have been shown to not be cost effective. The facility has proposed Option 1, insulated tank, pressure/vacuum valve set within 10% of the maximum allowable working pressure of the tank, "gas tight" tank operation and achieve and maintain a continuous storage temperature not exceeding 75 °F within 60 days of completion of fermentation. These BACT requirements will be listed on the permits as enforceable conditions.

Appendix D

Quarterly Net Emissions Change

The Quarterly Net Emissions Change is used to complete the emission profile screen for the District's PAS database. The QNEC shall be calculated as follows:

QNEC = PE2 - PE1, where:

QNEC = Quarterly Net Emissions Change for each emissions unit, lb/qtr.

PE2 = Post Project Potential to Emit for each emissions unit, lb/qtr.

PE1 = Pre-Project Potential to Emit for each emissions unit, lb/qtr.

Using the values in Sections VII.C.2 and VII.C.6 in the evaluation above, quarterly PE2 and quarterly PE1 can be calculated as follows:

$$\begin{aligned} \text{PE2}_{\text{quarterly}} &= \text{PE2}_{\text{annual}} \div 4 \text{ quarters/year} \\ &= 1,518 \text{ lb/year} \div 4 \text{ qtr/year} \\ &= 379.5 \text{ lb VOC/qtr} \end{aligned}$$

$$\begin{aligned} \text{PE1}_{\text{quarterly}} &= \text{PE1}_{\text{annual}} \div 4 \text{ quarters/year} \\ &= 0 \text{ lb/year} \div 4 \text{ qtr/year} \\ &= 0 \text{ lb VOC/qtr} \end{aligned}$$

Quarterly NEC [QNEC]			
	PE2 (lb/qtr)	PE1 (lb/qtr)	QNEC (lb/qtr)
NO _x	0	0	0
SO _x	0	0	0
PM ₁₀	0	0	0
CO	0	0	0
VOC	379.5	0	379.5

Appendix E
Compliance Certification

Appendix F

Draft Reissued ATCs

San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

DRAFT

PERMIT NO: C-447-330-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY
MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3015) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/16)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director, APCO

DRAFT

Arnaud Marjollet, Director of Permit Services

C-447-330-0; Oct 24 2016 10:42AM -- GILLESB : Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

DRAFT

San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

DRAFT

PERMIT NO: C-447-331-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY
MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3016) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/16)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

DRAFT

Arnaud Marjollet, Director of Permit Services

C-447-331-0; Oct 24 2016 10:42AM -- GILLESB : Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

DRAFT

San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

DRAFT

PERMIT NO: C-447-332-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY
MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3017) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/16)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director, APCO

DRAFT

Arnaud Marjollet, Director of Permit Services

C-447-332-0 : Oct 24 2016 10:42AM - GILLESSE : Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

DRAFT

PERMIT NO: C-447-333-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY
MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3018) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/16)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director, APCO

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Arnaud Marjollet, Director of Permit Services

C-447-333-0; Oct 24 2016 10:42AM - GILLESR : Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

DRAFT

PERMIT NO: C-447-334-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY
MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3019) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/16)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director, APCO

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Arnaud Marjollet, Director of Permit Services

C-447-334-0: Oct 24 2016 10:42AM - GILLESB : Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

DRAFT

PERMIT NO: C-447-335-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY
MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3020) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/16)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director, APCO

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Arnaud Marjollet, Director of Permit Services

C-447-335-0 : Oct 24 2016 10:42AM - GILLESPIE : Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

PERMIT NO: C-447-336-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY

MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3021) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/16)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

Arnaud Marjollet, Director of Permit Services

C-447-336-0 : Oct 24 2016 10:43AM - GILLESR : Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

DRAFT

PERMIT NO: C-447-337-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY
MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3022) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/16)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

Arnaud Marjollet, Director of Permit Services

C-447-337-0 : Oct 24 2016 10:43AM - GILLESR : Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

DRAFT

PERMIT NO: C-447-338-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY
MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3023) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/16)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director, APCO

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Arnaud Marjollet, Director of Permit Services

C-447-338-0; Oct 24 2016 10:43AM - GILLESR : Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

DRAFT

PERMIT NO: C-447-339-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY
MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3024) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/16)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director, APCO

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Arnaud Marjollet, Director of Permit Services

C-447-339-0: Oct 24 2016 10:43AM - GILLESR : Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

DRAFT

PERMIT NO: C-447-340-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY
MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3025) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/16)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU **MUST** NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director, APCO

DRAFT

Arnaud Marjollet, Director of Permit Services
C-447-340-0 : Oct 24 2016 10:43AM - GILLESB - Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

AUTHORITY TO CONSTRUCT

DRAFT

PERMIT NO: C-447-341-0

ISSUANCE DATE: 09/03/2014

LEGAL OWNER OR OPERATOR: E & J GALLO WINERY
MAILING ADDRESS: 5610 E OLIVE AVE
FRESNO, CA 93727

LOCATION: 5610 E OLIVE AVE
FRESNO, CA 93727

EQUIPMENT DESCRIPTION:

350,000 GALLON (OR EQUIVALENT) INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 3026) WITH PRESSURE/VACUUM VALVE (RENEWED ONE TIME - 7/21/16 DB) (REISSUED 10/24/2016)

CONDITIONS

1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
3. Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantities of emissions: 1st quarter - 379 lb, 2nd quarter - 379 lb, 3rd quarter - 380 lb, and fourth quarter - 380 lb. Offsets shall be provided at the applicable offset ratio specified in Table 4-2 of Rule 2201 (as amended 4/21/11). [District Rule 2201] Federally Enforceable Through Title V Permit
4. ERC Certificate Numbers S-4601-1, C-1229-1, S-4354-1, S-4442-1, S-4381-1, S-4480-1, C-1071-1, S-4414-1, N-0002-1, S-4727-1, and S-4744-1 (or a certificate split from these certificates) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (559) 230-5950 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seyed Sadredin, Executive Director / APCO

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Arnaud Marjollet, Director of Permit Services
C-447-341-0 : Oct 24 2016 10:43AM - GILLESB : Joint Inspection NOT Required

5. The nominal tank dimensions are 39 feet in diameter and 40 feet in height with a proposed volume of 350,000 gallons. The permittee shall submit to the District the gauge volume of the tank within 30 days of the actual tank capacity measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
6. {98} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
7. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
8. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
9. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rules 2201 and 4694] Federally Enforceable Through Title V Permit
10. The weighted annual average ethanol content of wine stored in this tank, calculated on a twelve month rolling basis, shall not exceed 15 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The maximum wine storage throughput in this tank shall not exceed 350,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The maximum wine storage throughput in this tank, calculated on a twelve month rolling basis, shall not exceed 10,500,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank and the maximum temperature of the stored wine. [District Rule 4694] Federally Enforceable Through Title V Permit
14. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
15. The operator shall maintain records of the calculated 12 month rolling wine ethanol content and storage throughput rate (ethanol percentage by volume and gallons per 12 month rolling period, calculated monthly). [District Rule 2201] Federally Enforceable Through Title V Permit
16. If the throughput or ethanol content calculated for any rolling 12-month period exceeds the annual throughput or ethanol content limitations of this permit, in a crush season in which the start of the crush season (defined as the day on which the facility's seasonal crushing/fermentation operations commence) occurs less than 365 days after the start of the previous crush season, then no violation of the throughput or ethanol content limits for that rolling 12-month period will be deemed to have occurred so long as the calendar year throughput and ethanol content are below the annual throughput and ethanol content limitations. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Records shall be maintained that demonstrate the date of each year's start of crush season. [District Rule 2201] Federally Enforceable Through Title V Permit
18. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

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