



JUN 2 2 2017

Mr. Ben Cuthbertson Certainteed Corporation 17775 Avenue 23 1/2 Chowchilla, CA 93610

Re: Notice of Final Action - Title V Permit Renewal

District Facility # C-261 Project # C-1152909

Dear Mr. Cuthbertson:

The District has issued the Final Renewed Title V Permit for Certainteed Corporation (see enclosure). The preliminary decision for this project was made on May 11, 2017. No comments were received subsequent to the District preliminary decision.

The public notice for issuance of the Final Title V Permit will be published approximately three days from the date of this letter.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Errol Villegas, Permit Services Manager, at (559) 230-5900.

Sincerely,

Afnaud Marjollet

Director of Permit Services

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Enclosures

cc: Tung Le, CARB (w/enclosure) via email

cc: Gerardo C. Rios, EPA (w/enclosure) via email

Seyed Sadredin

Executive Director/Air Pollution Control Officer





Facility # C-261 **CERTAINTEED CORPORATION** 17775 AVENUE 23 1/2 CHOWCHILLA, CA 93610

Notice of Permit Issuance

The enclosed permit unit requirements authorize the operation of the equipment as described. These permit unit requirements supersede any and all previous permits for the specified equipment.* Please insert these documents into the Facility Permit to Operate, and post copies on or near the equipment as required by District Rule 2010.

Please contact any of our Small Business Assistance (SBA) staff at the numbers below if you have any questions:

Modesto:

(209) 557-6446

Fresno:

(559) 230-5888

Bakersfield:

(661) 392-5665

Seyed Sadredin

Executive Director/Air Pollution Control Officer

Northern Region 4800 Enterprise Way Modesto, CA 95356-8718 Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office) 1990 E. Gettysburg Avenue Fresno, CA 93726-0244 Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region 34946 Flyover Court Bakersfield, CA 93308-9725 Tel: 661-392-5500 FAX: 661-392-5585

^{*}Failure to comply with the permit unit requirements may result in enforcement action.





Permit to Operate

FACILITY: C-261 EXPIRATION DATE: 05/31/2022

LEGAL OWNER OR OPERATOR: CERTAINTEED CORPORATION

MAILING ADDRESS: 17775 AVENUE 23 1/2 CHOWCHILLA. CA 93610

FACILITY LOCATION: 17775 AVENUE 23 1/2

CHOWCHILLA, CA 93610

FACILITY DESCRIPTION: FIBERGLASS MANUFACTURING OPERATION

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Seyed Sadredin

Arnaud Marjollet
Director of Permit Services

FACILITY: C-261-0-4 **EXPIRATION DATE:** 05/31/2022

FACILITY-WIDE REQUIREMENTS

- 1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 2. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 3. Natural gas and propane consumption shall not exceed 3.55 million cubic feet per day and 1.295 trillion Btu in any 12 month period. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 4. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- 5. The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
- 6. The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- 7. Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
- 8. The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.13.1] Federally Enforceable Through Title V Permit
- 9. A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- 10. Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit

- 11. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- 12. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 13. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
- 14. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 15. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 16. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
- 17. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 18. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 19. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 20. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
- 21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 22. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 23. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit

- 24. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
- 25. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit
- 26. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 27. All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 28. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
- 29. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 30. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 31. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
- 32. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit
- 33. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 34. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8031] Federally Enforceable Through Title V Permit
- 35. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8041] Federally Enforceable Through Title V Permit
- 36. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 37. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit

- 38. Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 39. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 40. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
- 41. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
- 42. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), Rule 111 (Kern, Tulare, Kings), and Rule 202 (Fresno, Kern, Tulare, Kings, Madera, Stanislaus, Merced, San Joaquin). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 43. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601 (12/17/09); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 44. Should the facility, as defined in 40 CFR section 68.3 become subject to part 68, then the owner or operator shall submit a risk management plan (RMP) by the date specified in 40 CFR section 68.10. The facility shall certify compliance as part of the annual certification as required by 40 CFR part 70. [40 CFR 68] Federally Enforceable Through Title V Permit
- 45. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 46. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 47. Sampling facilities for source testing shall be provided in accordance with the provisions of District Rule 1081 Source Sampling (last amended 12/16/93). [District Rule 1081] Federally Enforceable Through Title V Permit
- 48. In the event of changes in control or ownership, this Operating Permit shall be binding on new owners and operators. The applicant shall notify successor of the existence of this Operating Permit and its conditions in writing and forward a copy to the District, CARB, and EPA. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit

- 49. At all times, including periods of startup, shutdown, and malfunction, CertainTeed Corporation shall, to the extent practicable, maintain and operate the emission units (including the associated air pollution control equipment) covered by this permit in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures and inspection of the source. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 50. The applicant shall construct and operate the facility in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and District air quality regulations. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 51. Variances issued by local or state air pollution control agencies do not relieve CertainTeed Corporation from compliance with any of the terms and conditions of this Operating Permit. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 52. All correspondence as required by this Operating Permit shall be forwarded to: the District; Director, Air Division (Attn: Air-5), EPA Region 9, 75 Hawthorne St. San Francisco, CA 94105; Director, Stationary Source Div., CARB, Box 2815, Sacramento, CA 95812. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 53. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin November 20 of each year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

Location: 17775 AVENUE 23 1/2, CHOWCHILLA, CA 93610 C-261-0-4: Jun 20 2017 3.45PM - BUSHT

PERMIT UNIT: C-261-1-11

EXPIRATION DATE: 05/31/2022

EQUIPMENT DESCRIPTION:

BATCH MATERIAL HANDLING OPERATION CONSISTING OF A TRUCK AND RAIL CAR UNLOADING STATION, A PNEUMATIC MATERIAL UNLOADING STATION, TWELVE RAW MATERIAL STORAGE SILOS, FOUR SMALL SILOS, AND A BATCH MIXING SYSTEM, CONTROLLED BY FOURTEEN FLEX-KLEEN REVERSE AIR DUST COLLECTORS

- 1. Material removed from dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. The baghouse associated with any of the 12 material storage silos and the batch mixing silo shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 4201] Federally Enforceable Through Title V Permit
- 3. The pneumatic unloading system shall be maintained free of leaks such that no visible emissions are observed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Material received, including cullet, shall not exceed either of the following limits: 1.4 million pounds per day or 184,603 tons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Emissions from the material handling operation including receiving, unloading and conveying to silos, batch mixer and scales shall not exceed either of the following limits: 0.0038 lb-PM10/ton material when using the pneumatic unloading system or 0.0091 lb-PM10/ton material when using bucket elevator unloading system. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Emissions from the material handling operation including receiving, unloading and conveying to silos, batch mixer and scales shall not exceed 959 lb-PM10/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Dust collector filters shall be inspected at least once every two weeks while not in operation for any tears, holes, abrasions, and scuffs which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 8. Records of the amount of material received on a daily basis and the total amount of material throughput in any calendar year shall be maintained, retained on-site for at least five years, and made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 9. Records of dust collector inspection, maintenance, and repair shall be maintained. These records shall include identification of the dust collector, date of inspection, any corrective action taken as a result of inspection, and initials of the personnel performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 10. Compliance with permit conditions in the Title V permit shall be deemed compliance with District Rule 4201 (12/17/92). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-261-2-28

EXPIRATION DATE: 05/31/2022

EQUIPMENT DESCRIPTION:

96 MMBTU/HR, 325 METRIC TONS/DAY GLASS MELTING OXY-FUEL FURNACE WITH 12 (8 MMBTU/HR EACH) COMBUSTION TEC. FLAT FLAME BURNERS AND A DRY ELECTROSTATIC PRECIPITATOR (DESP)

- 1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 2. The glass melting furnace shall produce no more than either of the following limits: 325 metric tons/day or 118,625 metric tons/year. A permanent record of daily production and of daily nitrate addition to the furnace shall be maintained and shall be available for inspection by the District, EPA or CARB. [District Rules 2201 and 4354; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 3. All fiberglass shall contain a minimum of 30% by weight post-consumer cullet on an annual average basis. The facility shall maintain records of the annual amount (in tons) of post-consumer cullet used. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. With approval from EPA, CertainTeed Corporation may choose to conduct performance tests at production and firing rates less than maximum design capacity and may choose to test only the fuel expected to be used in the next 12-month time period, provided that actual plant production does not exceed the tested rate and provided that only the fuel for which tests have been performed is used. The emission rate for NOx established by the first test at the specific production rate (less than maximum plant capacity) shall become the applicable emission limit for NOx at the production rate tested, as in condition IX.B of PSD permit SJ 80-02. A fuel switch or an increase in production levels beyond the maximum tested rate for any product line requires approval by EPA prior to such production increases or fuel switch and may require additional performance testing. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 5. EPA shall be notified by letter 30 days prior to the fuel switch or production increase in order to make a determination of whether additional performance testing is required. In the case of an emergency fuel switch, EPA shall be notified by letter postmarked within 15 days of the fuel switch. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 6. The sulfur content of fuel oil shall not exceed 0.0015% by weight. [District Rules 2201 and 4354, Madera County Rule 404] Federally Enforceable Through Title V Permit
- 7. The rate of fuel oil consumption shall not exceed 570 gal/hr nor 5,000,000 gal/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Sulfur content of the fuel oil shall be determined by ASTM Method D-129, D-1552, D-6428, D-5453, or the most current method promulgated by ASTM. Other methods may be used if approved by EPA, Region 9 (Attention: A-3-3). [District Rule 4354, PSD ATC SJ 80-02; Madera County Rule 404] Federally Enforceable Through Title V Permit
- 9. Certification of the sulfur content of each fuel oil delivery by the supplier will be acceptable; the analytical method used to determine sulfur content must be one of those cited. [PSD ATC SJ 80-02; Madera County Rule 404] Federally Enforceable Through Title V Permit

- All natural gas used by the facility shall be PUC regulated. [District Rule 2201; PSD ATC SJ 80-02; Madera County Rule 404] Federally Enforceable Through Title V Permit
- 11. A permanent record of daily production shall be maintained and shall be available for inspection by the District, EPA or CARB. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 12. Source tests shall be performed while operating at design capacity. To determine worst case emissions, the tests shall be performed while firing on natural gas, and separately while firing 0.0015% sulfur backup fuel oil. With prior EPA and District approval, source testing may be performed as otherwise provided. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 13. Source tests shall be performed at least on an annual basis, but not more than once every 18 months or sooner than every 6 months and at such other times as may be specified by the District or EPA. Tests shall comply with the procedures in 40 CFR (Part 60.8) for PM, NOx, SOx, and VOC. [District Rules 2520 and 4354; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 14. Source testing for NOx from the final stack shall be performed under normal operating conditions at the time of the test. Testing shall be performed in the presence of nitrate additive if daily records indicate that nitrate is routinely used in the furnace during the period immediately prior to the test. If nitrate use is discontinued by the facility during normal operations, NOx source testing shall be performed without nitrate additive in the furnace. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. PM shall be sampled according to the modified version of EPA's Method 5 which includes the impinger catch. [District Rules 2201, 2520, 4202 and 4354; PSD ATC SJ 80-02; and 40 CFR 60 Subpart CC] Federally Enforceable Through Title V Permit
- 16. Source tests for PM shall be performed at the outlet of the DESP, the outlet of the three wet ESPs and the final stack. The source tests for NOx, SOx, and VOC shall be performed at the final stack. [District Rules 2201, 2520, and 4202; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 17. During source testing, the arithmetic average of three (3) 30-consecutive-minute test runs shall be used to determine compliance with NOx, CO, VOC, and SOx emission limits. [District Rule 4354] Federally Enforceable Through Title V Permit
- 18. During source testing, the arithmetic average of three (3) 60-consecutive-minute test runs shall be used to determine compliance with PM10 emission limits. [District Rule 4354] Federally Enforceable Through Title V Permit
- 19. For a given pollutant, if two of the three runs individually demonstrate emissions above the applicable limit, the test cannot be used to demonstrate compliance for the furnace, even if the averaged emissions of all three test runs is less than the applicable limit. [District Rule 4354] Federally Enforceable Through Title V Permit
- 20. The District and EPA (Attention: Air-5) shall be notified in writing 30 days in advance of the scheduled tests dates to allow time for the development of an approvable source test plan and to arrange for an observer to be present at the test. [District Rule 1081; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 21. The results of each source test shall be submitted to the District and EPA, Region 9 (Attention: Air-5) within 60 days after the test. [District Rule 1081; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 22. The outlets of the DESP and the final stack shall be so fitted as to permit performance of tests for pollutants (per 40 CFR 60, Appendix A) using portable equipment in a manner as approved by the EPA, CARB and the District. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. The applicant shall maintain and operate CEM to measure stack gas NOx concentration (per 40 CFR 60.13 and 40 CFR, Appendix B, Performance Spec. 2; and 40 CFR 60 Appendix F) and stack gas volumetric flow rate (per 40 CFR Part 52, Appendix E). [District Rules 2201 and 4354; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 24. The applicant shall maintain and operate an opacity CEMS in the final stack to continuously measure the opacity of stack emissions. The opacity CEMS shall meet EPA specs (40 CFR 60.13; and 40 CFR 60, Appendix B, Performance Specification 1). [District Rules 2201 and 4354; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit

- 25. The facility shall maintain equipment, facilities, and systems compatible with the District's CEM data polling software system and shall make CEM data available to the District's automated polling system on a daily basis. [District Rule 1080] Federally Enforceable Through Title V Permit
- 26. Upon notice by the District that the facility's CEM system is not providing polling data, the facility may continue to operate without providing automated data for a maximum of 30 days per calendar year provided the CEM data is sent to the District by a District-approved alternative method. [District Rule 1080] Federally Enforceable Through Title V Permit
- 27. Results of continuous emissions monitoring shall be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.3.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080] Federally Enforceable Through Title V Permit
- 28. The owner or operator shall, upon written notice from the APCO, provide a summary of the data obtained from the CEM systems. This summary of data shall be in the form and the manner prescribed by the APCO. [District Rule 1080] Federally Enforceable Through Title V Permit
- 29. CertainTeed Corporation shall submit to EPA (Attention: Air-5) a written report of all excess emissions for each calendar quarter. The report shall include the conditions specified in EPA Permit Special Conditions IX.J.4. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 30. CertainTeed shall continuously operate and maintain the caustic soda injection system for the pretreatment of the glass furnace gas stream upstream of the dry ESP. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 31. Both the caustic soda injection system (scrubber) and the dry electrostatic precipitator shall be functioning as air pollution abatement devices whenever the glass melting furnace is in operation. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 32. DESP outlet emissions shall not exceed 8.4 lb-PM/hr. [District Rules 2201 and 4202; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 33. When the furnace is heated with LPG/propane, final stack emissions shall not exceed 547.2 lb-PM/day, 547.2 lb-PM10/day, 432.0 lb-HC/day, 432.0 lb-VOC/day, 1,074.7 lb-NOx/day, 322.4 lb-SOx/day, or 1,072.8 lb-CO/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 34. When the furnace is heated with natural gas, final stack emissions shall not exceed 22.8 lb-PM/hr, 22.8 lb-PM10/hr, 18.0 lb-HC/hr, 18.0 lb-VOC/hr, 55.9 lb-NOx/hr, 24.3 lb-SOx/hr, nor 44.7 lb-CO/hr. [District Rules 2201, 4354, and 4202; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 35. When the furnace is heated with fuel oil, final stack emissions shall not exceed 22.8 lb-PM/hr, 22.8 lb-PM10/hr, 18.0 lb-HC/hr, 18.0 lb-VOC/hr, 40.0 lb-NOx/hr, 54.0 lb-SOx/hr, nor 44.7 lb-CO/hr. [District Rules 2201, 4202, and 4354; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 36. During any day when nitrate is used in the furnace, final stack emissions shall not exceed 3.0 lb-NOx/ton of glass pulled on a block 24-hour average. During any day when nitrate is not used in the furnace, final stack emissions shall not exceed 1.45 lb-NOx/ton of glass pulled on a block 24-hour average. These emission limits shall not apply during periods of startup, shutdown, or idling, provided the facility complies with the requirements of Rule 4354, Sections 5.5, 5.6, 5.7, and 6.7. [District Rules 2201 and 4354] Federally Enforceable Through Title V Permit
- 37. Emissions from the glass melting furnace shall not exceed any of the emission limits of District Rule 4354, as follows: 0.90 lb-SOx/short ton or glass pulled on a rolling 24-hour average, 0.50 lb-PM10/short ton pulled on a block 24-hour average, 1.0 lb-CO/short ton of glass pulled as averaged over a three hour period, or 0.25 lb-VOC/short ton of glass pulled as averaged over a three hour period. These emission limits shall not apply during periods of startup, shutdown, or idling, provided the facility complies with the requirements of Rule 4354, Sections 5.5, 5.6, 5.7, and 6.7. [District Rule 4354] Federally Enforceable Through Title V Permit

- 38. Source testing to measure NOx, SOx, PM, CO, and VOC emissions from this unit shall be conducted while firing on fuel oil when this unit is fired on fuel oil during the previous 12 months from the date of the proposed source test. After demonstrating compliance on two consecutive annual source tests when the unit is fired on fuel oil, the unit shall be tested not less than once every 36 months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emissions limits, the source testing frequency shall revert to at least once every 12 months. [District Rule 2201] Federally Enforceable Through Title V Permit
- 39. Natural gas and propane consumption shall not exceed 3.55 million cubic feet per day and 1.295 trillion Btu in any 12 month period. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 40. The owner or operator shall maintain, operate and quality-assure a Continuous Parametric Monitoring System which continuously measures and records the furnace oxygen/fuel ratio at least once per hour. [District Rules 1080 and 4354] Federally Enforceable Through Title V Permit
- 41. The furnace oxygen/fuel ratio shall be greater than 1.7 to 1. [District Rule 2201] Federally Enforceable Through Title V Permit
- 42. Normal range for the furnace oxygen/fuel ratio shall be re-established during each source test required by this permit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 43. Results of the Continuous Parametric Monitoring System shall be logged in one hour intervals for furnace oxygen/fuel ratio. [District Rule 1080] Federally Enforceable Through Title V Permit
- 44. The owner or operator shall maintain, operate and quality-assure a Continuous Parametric Monitoring System which continuously measures and records the caustic soda injection system's liquid flow rate and liquid specific gravity. [District Rules 1080 and 4354] Federally Enforceable Through Title V Permit
- 45. The caustic soda injection system's liquid flow rate shall not be lower than 0.5 gallons/minute. [District Rule 4354] Federally Enforceable Through Title V Permit
- 46. The caustic soda injection system's liquid specific gravity shall not be lower than 1.01. [District Rule 4354] Federally Enforceable Through Title V Permit
- 47. Results of the Continuous Parametric Monitoring System monitoring the liquid flow rate and liquid specific gravity of the caustic soda injection system shall be recorded every hour. [District Rules 1080 and 4354] Federally Enforceable Through Title V Permit
- 48. The owner or operator shall maintain, operate and quality-assure a Continuous Parametric Monitoring System which continuously measures and records the secondary current and secondary voltage across each field of the DESP at least once per hour. [District Rules 1080 and 4354, and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 49. The hourly average total power input into the DESP shall be maintained at or above 6.8 kW. The hourly average total power input shall be the sum of the average power inputs to each field of the DESP. The average power inputs to each field shall be calculated by multiplying the hourly average secondary current for that field by the hourly average secondary voltage for that field, both recorded by the continuous monitoring system. [District Rule 4354, and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 50. If the measured average total power input into the DESP falls below the acceptable level specified within this permit, the permittee shall conduct a certified source test within 60 days to re-establish the acceptable secondary voltage and/or secondary current range/level. In lieu of conducting a certified PM10 source test, the permittee may stipulate that a violation has occurred, subject to enforcement action. The permittee must then correct the violation (return the average hourly voltage and/or current input to or above the minimum acceptable levels), show compliance has been re-established, and resume monitoring procedures. If the deviation is a result of a qualifying breakdown condition pursuant to District Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rule 4354, and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 51. Results of the Continuous Parametric Monitoring System shall be logged in one hour intervals for the dry electrostatic precipitator power. [District Rules 1080 and 4354, and 40 CFR Part 64] Federally Enforceable Through Title V Permit

- 52. The permittee shall keep records of the date and time of the DESP total power input readings and the minimum DESP total power input measured during the source test that demonstrated ongoing compliance with the PM10 emission limit. [District Rule 4354, and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 53. The owner or operator shall submit a written report of furnace oxygen/fuel ratio Continuous Parametric Monitoring System operations for each calendar quarter to the APCO. The report is due on the 30th day following the end of the calendar quarter and shall include the following: Time intervals, data and magnitude of excess oxygen/fuel ratio, nature and the cause of excess (if known), corrective actions taken and preventative measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the furnace oxygen/fuel ratio test period and used to determine compliance with the furnace oxygen/fuel ratio standard; Applicable time and date of each period during which the Continuous Parametric Monitoring System was inoperative (monitor downtime), except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess emissions occurred. [District Rule 1080] Federally Enforceable Through Title V Permit
- 54. The owner or operator shall submit a written report of the caustic soda injection system Continuous Parametric Monitoring System operations for each calendar quarter to the APCO. The report is due on the 30th day following the end of the calendar quarter and shall include the following: Time intervals, data and magnitude of excess of the caustic soda injection rate or specific gravity, nature and the cause of excess (if known), corrective actions taken and preventative measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the caustic soda injection system flow rate and specific gravity test period and used to determine compliance with the caustic soda injection system flow rate and specific gravity standard; Applicable time and date of each period during which the Continuous Parametric Monitoring System was inoperative (monitor downtime), except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess emissions occurred. [District Rule 1080] Federally Enforceable Through Title V Permit
- 55. The owner or operator shall submit a written report of the DESP Continuous Parametric Monitoring System operations for each calendar quarter to the APCO. The report is due on the 30th day following the end of the calendar quarter and shall include the following: Time intervals, data and magnitude of the shortfall of the total power input into the DESP, nature and the cause of shortfall (if known), corrective actions taken and preventative measures adopted; Averaging period used for data reporting corresponding to the averaging period specified in the DESP test period and used to determine compliance with the DESP standard; Applicable time and date of each period during which the Continuous Parametric Monitoring System was inoperative (monitor downtime), except for zero and span checks, and the nature of system repairs and adjustments; A negative declaration when no excess emissions occurred. [District Rule 1080] Federally Enforceable Through Title V Permit
- 56. CertainTeed Corporation shall maintain and operate the following continuous emissions monitoring systems (CEMS) in the final stack: (1) a CEMS to measure stack gas NOx concentrations; (2) a CEMS to measure stack gas volumetric flow rates. [District Rules 2201 and 4354; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 57. The NOx CEMS shall meet EPA monitoring performance specifications (40 CFR 60.13, 40 CFR 60, Appendix B, Performance Specification 2; and 40 CFR 60, Appendix F). [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 58. The volumetric flow rate CEMS shall meet EPA monitoring performance specifications (40 CFR 52, Appendix E). [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 59. In the quarterly excess emission reports, CertainTeed Corporation shall report all dates and times when process gases are vented to the bypass stack, CertainTeed Corporation shall also report the reason for each instance of venting to the bypass stack. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 60. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements: District Rules 4201 (12/17/92) and 4202 (12/17/92); and Madera County Rule 404. A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit
- 61. A record of each fuel consumption shall be maintained, kept onsite for at least five years and made available for inspection by EPA, CARB and the District upon request. [District Rule 2520] Federally Enforceable Through Title V Permit

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- 62. Source shall be in compliance with all requirements of District Rule 4354 by the end of startup as prescribed in Section 7.1 of District Rule 4354. [District Rule 4354] Federally Enforceable Through Title V Permit
- 63. Furnace shutdown shall not exceed 20 days, measured from the time furnace operations drop below the idle thresholds specified in Section 3.17 of District Rule 4354 to when all emissions from the furnace cease. [District Rule 4354] Federally Enforceable Through Title V Permit
- 64. NOx, CO and VOC emissions during idling shall not exceed the emissions limits as calculated in Section 5.7.2 of District Rule 4354. [District Rule 4354] Federally Enforceable Through Title V Permit
- 65. Any source testing result, CEMS, or alternate emission monitoring method averaged value exceeding the applicable emission limits in Section 5.1, Section 5.2, Section 5.3, or Section 5.4 shall constitute a violation of the rule. [District Rule 4354] Federally Enforceable Through Title V Permit
- 66. The following test methods shall be used, NOx: EPA Method 7E, 19, or ARB Method 100, CO: EPA Method 10 or ARB Method 100, VOC: EPA Method 25A expressed in terms of carbon or ARB Method 100. EPA Method 18 or ARB Method 422 shall be used to determine emissions of exempt compounds, SOx: EPA Method 6C, EPA Method 8, or ARB Method 100. Alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rule 4354] Federally Enforceable Through Title V Permit
- 67. Stack gas oxygen, carbon dioxide, excess air, and dry molecular weight for source testing purposes shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rule 4354] Federally Enforceable Through Title V Permit
- 68. Stack gas velocity and volumetric flow rate for source testing purposes shall be determined using EPA Method 2. [District Rule 4354] Federally Enforceable Through Title V Permit
- 69. Permittee shall comply with Section 5.5 during startup. Startup exemption time shall not exceed 40 days, starting from the time of primary combustion system activation. [District Rule 4354] Federally Enforceable Through Title V Permit
- 70. The emission control systems (ECS) shall be in operation whenever technologically feasible during startup, idling and shutdown conditions. [District Rule 4354] Federally Enforceable Through Title V Permit
- 71. During startup, the stoichiometric ratio of the primary furnace combustion system shall not exceed 5% oxygen as calculated from the actual fuel and oxidant flow measurements for combustion in the furnace. [District Rule 4354] Federally Enforceable Through Title V Permit
- 72. Operator shall maintain daily records of the total hours of operation, type and quantity of fuel used in the furnace, the quantity of glass pulled from the furnace, NOx emission rate in lb/ton of glass pulled. Operator shall maintain records of source tests and operating parameters established during initial source test, maintenance and repair, malfunction, and idling, start-up and shutdown. [District Rule 4354] Federally Enforceable Through Title V Permit
- 73. Permittee shall notify the District at least 24 hours before initiating idling, shutdown and startup and this notification shall include: date and time of the start of the exempt operation, reason for performing the operation, and an estimated completion date. The permittee shall notify the District by telephone within 24 hours after completion of the operation and shall maintain operating records and/or support documentation necessary to claim exemption. [District Rule 4354] Federally Enforceable Through Title V Permit
- 74. The pollutant mass emission rate in lb/hr shall be converted to lb pollutant/ton of glass pulled as specified in Rule 4354. The operator of a oxy-fuel fired furnace, oxygen-assisted combustion furnace, or a furnace utilizing any fuel oxidants other than 100% ambient air, shall submit to the APCO, ARB, and EPA for approval any methodologies and data that will be used to calculate emission rates for NOx, CO, and VOC if the methods are different from those specified in Rule 4354. Unless the operator received prior written approval from APCO, ARB, and EPA of all the calculation methods to be used that are different from those specified in Rule 4354, compliance with the emissions limits cannot be fully demonstrated, and it shall be deemed to be a violation of the rule. [District Rule 4354] Federally Enforceable Through Title V Permit
- 75. The operator shall retain the records specified in this permit for a period of five years, make them available on site during normal business hours to the APCO, ARB, or EPA, and submit them to the APCO, ARB, or EPA upon request. [District Rule 4354] Federally Enforceable Through Title V Permit

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- 76. Excess emissions indicated by the CEM system shall be considered violations of the applicable emissions limits for the purposes of this permit. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 77. The owner or operator shall not discharge or cause to be discharged into the atmosphere in excess of 0.25 kilogram (kg) of filterable particulate matter (PM) per megagram (Mg) (0.5 pound [lb] of PM per ton) of glass pulled for each new or existing glass-melting furnace. [40 CFR 63, Subpart NNN and 40 CFR 60, Subpart CC] Federally Enforceable Through Title V Permit
- 78. The owner or operator must initiate corrective action within 1 hour when any 3-hour block average of the monitored dry electrostatic precipitator (DESP) parameter is outside the limit(s) established during the performance test as specified in Section 63.1384 and complete corrective actions in a timely manner according to the procedures in the operations, maintenance, and monitoring plan. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 79. The owner or operator must implement a QIP consistent with the compliance assurance monitoring provisions of 40 CFR part 64 subpart D when the monitored DESP parameter is outside the limit(s) established during the performance test as specified in Section 63.1384 for more than 5 percent of the total operating time in a 6-month block reporting period. [40 CFR 63, Subpart NNN, and 40 CFR Part 64] Federally Enforceable Through Title V Permit
- 80. The owner or operator must operate the DESP such that the monitored DESP parameter is not outside the limit(s) established during the performance test as specified in Section 63.1384 for more than 10 percent of the total operating time in a 6-month block reporting period. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 81. The owner or operator must initiate corrective action within 1 hour when the average glass pull rate of any 4-hour block period for glass melting furnaces equipped with continuous glass pull rate monitors, or daily glass pull rate for glass melting furnaces not so equipped, exceeds the average glass pull rate established during the performance test as specified in Section 63.1384, by greater than 20 percent and complete corrective actions in a timely manner according to the procedures in the operations, maintenance, and monitoring plan. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 82. The owner or operator must implement a QIP consistent with the compliance assurance monitoring provisions of 40 CFR part 64, subpart D when the glass pull rate exceeds, by more than 20 percent, the average glass pull rate established during the performance test as specified in Section 63.1384 for more than 5 percent of the total operating time in a 6-month block reporting period. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 83. The owner or operator must operate each glass-melting furnace such that the glass pull rate does not exceed, by more than 20 percent, the average glass pull rate established during the performance test as specified in Section 63.1384 for more than 10 percent of the total operating time in a 6-month block reporting period. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 84. The owner or operator of each wool fiberglass manufacturing facility must prepare for each glass-melting furnace, rotary spin manufacturing line a written operations, maintenance, and monitoring plan. The plan must be submitted to the Administrator for review and approval as part of the application for a part 70 permit. The plan must include the following information: Procedures for the proper operation and maintenance of process modifications and add-on control devices used to meet the emission limits in Section 63.1382; Procedures for the proper operation and maintenance of monitoring devices used to determine compliance, including quarterly calibration and certification of accuracy of each monitoring device according to the manufacturers' instructions; and Corrective actions to be taken when process parameters or add-on control device parameters deviate from the limit(s) established during initial performance tests. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 85. The owner or operator must monitor the DESP according to the procedures in the operations, maintenance, and monitoring plan. The operations, maintenance, and monitoring plan for the DESP must contain the following information: The DESP operating parameter(s), such as secondary voltage of each electrical field, to be monitored and the minimum and/or maximum value(s) that will be used to identify any operational problems; A schedule for monitoring the DESP operating parameter(s); Recordkeeping procedures, consistent with the recordkeeping requirements of Section 63.1386, to show that the DESP operating parameter(s) is within the limit(s) established during the performance test; and Procedures for the proper operation and maintenance of the DESP. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit

- 86. The owner or operator of an existing glass-melting furnace equipped with continuous glass pull rate monitors must monitor and record the glass pull rate on an hourly basis. For glass-melting furnaces that are not equipped with continuous glass pull rate monitors, the glass pull rate must be monitored and recorded once per day. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 87. The owner or operator must monitor the established parameter(s) according to the procedures in the operations, maintenance, and monitoring plan. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 88. The owner or operator must include as part of their operations, maintenance, and monitoring plan the following information: Procedures for the proper operation and maintenance of the process; Process parameter(s) to be monitored to demonstrate compliance with the applicable emission limits in Section 63.1382; Correlation(s) between process parameter(s) to be monitored and formaldehyde emissions; A schedule for monitoring the process parameter(s); and Recordkeeping procedures, consistent with the recordkeeping requirements of Section 63.1386, to show that the process parameter value(s) established during the performance test is not exceeded. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 89. For all control device and process operating parameters measured during the initial performance tests, the owners or operators of glass-melting furnaces subject to this subpart may change the limits established during the initial performance tests if additional performance testing is conducted to verify that, at the new control device or process parameter levels, they comply with the applicable emission limits in Section 63.1382. The owner or operator shall conduct all additional performance tests according to the procedures in this part 63, subpart A and in Section 63.1384. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 90. The owner or operator shall conduct a performance test for each existing and new glass-melting furnace. All monitoring systems and equipment must be installed, operational, and calibrated prior to the performance test. Unless a different frequency is specified in this section, the owner or operator must monitor and record process and/or add-on control device parameters at least every 15 minutes during the performance tests. The arithmetic average for each parameter must be calculated using all of the recorded measurements for the parameter. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 91. During each performance test, the owner or operator must monitor and record the glass pull rate for each glass-melting furnace and, if different, the glass pull rate for each rotary spin manufacturing line and flame attenuation manufacturing line. Record the glass pull rate every 15 minutes during any performance test required by this subpart and determine the arithmetic average of the recorded measurements for each test run and calculate the average of the three test runs. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 92. During the performance test, the owner or operator of a glass-melting furnace controlled by an DESP shall monitor and record the DESP parameter level(s), as specified in the operations, maintenance, and monitoring plan, and establish the minimum and/or maximum value(s) that will be used to demonstrate compliance after the initial performance test. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 93. To determine compliance with the PM emission limit for glass-melting furnaces, use the following equation: E = (C x Q x K1)/P, where: E = Emission rate of PM, kg/Mg (lb/ton) of glass pulled; C = Concentration of PM, g/dscm (gr/dscf); Q = Volumetric flow rate of exhaust gases, dscm/h (dscf/h); K1 = Conversion factor, 1 kg/1,000 g (1 lb/7,000 gr); and P = Average glass pull rate, Mg/h (tons/h). [40 CFR 63, Subpart NNN and 40 CFR 60, Subpart CC] Federally Enforceable Through Title V Permit
- 94. The owner or operator shall submit the following written initial notifications to the Administrator:(1) Notification of intention to construct a new major source or reconstruct a major source; of the date construction or reconstruction commenced; of the anticipated date of startup; of the actual date of startup, where the initial startup of a new or reconstructed source occurs after June 14, 2002, and for which an application for approval or construction or reconstruction is required (See Section 63.9(b)(4) and (5) of this part);(2) Notification of special compliance obligations;(3) Notification of performance test; and (4) Notification of compliance status. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 95. The owner or operator shall report the results of the initial performance test as part of the notification of compliance status. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit

- 96. The owner or operator shall develop and implement a written plan as described in Section 63.6(e)(3) of this part that contains specific procedures to be followed for operating the source and maintaining the source during periods of startup, shutdown, and malfunction and a program of corrective action for malfunctioning process modifications and control systems used to comply with the standard. In addition to the information required in Section 63.6(e)(3), the plan shall include:(i) Procedures to determine and record the cause of the malfunction and the time the malfunction began and ended;(ii) Corrective actions to be taken in the event of a malfunction of a control device or process modification, including procedures for recording the actions taken to correct the malfunction or minimize emissions; and(iii) A maintenance schedule for each control device and process modification that is consistent with the manufacturer's instructions and recommendations for routine and long-term maintenance. The owner or operator shall also keep records of each event as required by Section 63.10(b) of this part and record and report if an action taken during a startup, shutdown, or malfunction is not consistent with the procedures in the plan as described in Section 63.10(e)(3)(iv) of this part. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 97. The owner or operator must retain each record for at least 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. The most recent 2 years of records must be retained at the facility. The remaining 3 years of records may be retained off site. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- The owner or operator shall maintain records of the following information: DESP parameter value(s) used to monitor DESP performance, including any period when the value(s) deviated from the established limit(s), the date and time of the deviation, when corrective actions were initiated, the cause of the deviation, an explanation of the corrective actions taken, and when the cause of the deviation was corrected; and glass pull rate, including any period when the pull rate exceeded the average pull rate established during the performance test by more than 20 percent, the date and time of the exceedance, when corrective actions were initiated, the cause of the exceedance, an explanation of the corrective actions taken, and when the cause of the exceedance was corrected. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- The owner or operator shall report semiannually if measured emissions are in excess of the applicable standard or a monitored parameter deviates from the levels established during the performance test. The report shall contain the information specified in Section 63.10(c) of this part as well as the additional records required by the recordkeeping requirements of paragraph (d) of this section. When no deviations have occurred, the owner or operator shall submit a report stating that no excess emissions occurred during the reporting period. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-261-3-14 EXPIRATION DATE: 05/31/2022

EQUIPMENT DESCRIPTION:

51.44 MMBTU/HR C-11 PRODUCTION LINE CONSISTING OF FOREHEARTH #1, GLASS FIBERIZER & MAT FORMING, CURING OVEN, MAT COOLING, SLITTING & TRIMMING, FACING, INFRARED DRYER, AND ROLL UP PACKAGING AND CONTROL DEVICES

PERMIT UNIT REQUIREMENTS

- 1. The duration of startup and shutdown operation for the fiberglass curing oven shall not exceed 1 hour each startup and 1 hour each shutdown, per day nor 20 hours of startup operation and 20 hours of shutdown operation, per year. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- Emissions from the fiberglass curing oven during startup/shutdown operation shall not exceed the following emission factors: 0.57 lb NOx/MMBtu (50 ppmv NOx @ 19% O2), 0.00285 lb SOx/MMBtu, 0.0076 lb PM10/MMBtu, 2.79 lb CO/MMBtu (400 ppmv CO @ 19% O2), and 0.0055 lb VOC/MMBtu. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- 3. Emissions from the fiberglass curing oven during normal operation shall not exceed the following emission factors: 0.049 lb NOx/MMBtu (4.3 ppmv NOx @ 19% O2), 0.00285 lb SOx/MMBtu, 0.0076 lb PM10/MMBtu, 0.292 lb CO/MMBtu (42 ppmv CO @ 19% O2), and 0.0055 lb VOC/MMBtu. [District Rules 2201 and 4309] Federally Enforceable Through Title V Permit
- 4. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 of the fiberglass curing oven at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless monitoring has been performed within the last month. [District Rule 4309] Federally Enforceable Through Title V Permit
- 5. If either the NOx or CO concentrations corrected to 19% O2 of the fiberglass curing oven, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rule 4309] Federally Enforceable Through Title V Permit
- 6. All alternate monitoring parameter emission readings from the fiberglass curing oven shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4309] Federally Enforceable Through Title V Permit

Facility Name: CERTAINTEED CORPORATION
Location: 17775 AVENUE 23 1/2, CHOWCHILLA, CA 93610
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- 7. The permittee shall maintain records of the following for the fiberglass curing oven: (1) the date and time of NOx, CO, and O2 measurements, (2) the O2 concentration in percent and the measured NOX and CO concentrations corrected to 19% O2, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rule 4309] Federally Enforceable Through Title V Permit
- 8. All emissions measurements shall be made with the fiberglass curing oven operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4309. [District Rule 4309] Federally Enforceable Through Title V Permit
- Fiberglass production on the C-11 Line shall not exceed 260 metric tons per day and 94,900 metric tons per year. A
 permanent record of daily production shall be maintained and shall be available for inspection by the District, EPA and
 CARB. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 10. With approval from EPA, CertainTeed Corporation may choose to conduct performance tests at production and firing rates less than maximum design capacity and may choose to test only the fuel expected to be used in the next 12-month time period, provided that actual plant production does not exceed the tested rate and provided that only the fuel for which tests have been performed is used. The emission rate for NOx established by the first test at the specific production rate (less than maximum plant capacity) shall become the applicable emission limit for NOx at the production rate tested, as in condition IX.B of PSD permit SJ 80-02. A fuel switch or an increase in production levels beyond the maximum tested rate for any product line requires approval by EPA prior to such production increases or fuel switch and may require additional performance testing. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 11. EPA shall be notified by letter 30 days prior to a production increase in order to make a determination of whether additional performance testing is required. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 12. Only PUC regulated natural gas shall be used. [PSD ATC SJ 80-02; Madera County Rule 404] Federally Enforceable Through Title V Permit
- 13. A permanent record of daily production shall be maintained and shall be available for inspection by EPA, CARB and the District. [District Rule 2520; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 14. Source tests shall be performed at least on an annual basis and at such other times as may be specified by the District or EPA. Tests shall comply with the procedures in 40 CFR (Part 60.8) for PM, NOx, SOx, and VOC. [District Rule 2520; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 15. PM shall be sampled according to the modified version of EPA's Method 5 which includes the impinger catch. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 16. The source tests for PM shall be performed at the outlet of the two wet ESP's and the final stack. The source tests for NOx, SOx, and VOC shall be performed at the final stack. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 17. The District and EPA (Attention: Air-5) shall be notified in writing 30 days in advance of the scheduled tests dates to allow time for the development of an approvable source test plan and to arrange for an observer to be present at the test. [District Rule 1081; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 18. The result of each source test shall be submitted to the District and EPA, Region 9 (Attention: Air-5) within 60 days after the test. [District Rule 1081; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 19. All test results for NOx and CO from the fiberglass curing oven shall be reported in ppmv @ 19% O2, corrected to dry stack conditions. [District Rule 4309] Federally Enforceable Through Title V Permit
- 20. CertainTeed shall continuously operate and maintain the wet cyclonic scrubbers for the pretreatment of the gas stream upstream of the south wet ESP. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 21. Both the cyclonic scrubbers and the South wet ESP shall be functioning as air pollution abatement devices whenever there is glass production on the C-11 Line. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

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- 22. The North wet ESP shall be functioning as air pollutant abatement device whenever there is glass production on the C-11 Line. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 23. The combined North wet ESP and South wet ESP outlet emissions on C-11 Line shall not exceed 11.8 lbs/hr of PM. [District Rule 4202; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 24. Natural gas and propane consumption shall not exceed 3.55 million cubic feet per day and 1.295 trillion Btu in any 12 month period. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 25. When fired on propane, the total stack emissions, which result from combining the C-11 dry ESP (PTO C-261-2), C-11 wet ESP and C-12 wet ESP (PTO C-261-4) emissions, shall not exceed 547.2 lb PM/day, 547.2 lb PM10/day, 432.0 lb HC/day, 432.0 lb VOC/day, 1,074.7 lb NOx/day, 322.4 lb SOx/day, or 1,072.8 lb CO/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 26. When fired on natural gas, the final stack emissions, which result from combining the C-1 dry ESP (PTO C-261-2), C-11 wet ESP s (North and South) and C-12 wet ESP (PTO C-261-4) emissions, shall not exceed any of the following limits: 27.4 lb PM/hr, 27.4 lb PM10/hr, 21.6 lb HC/hr, 21.6 lb VOC/hr, 67.1 lb NOx/hr, 29.2 lb SOx/hr, or 53.6 lb CO/hr. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 27. The total stack emissions, which result from combining the C-1 dry ESP (PTO C-261-2), C-11 wet ESP (PTO C-261-3) and C-12 wet ESP emissions, shall not exceed 22.8 lb PM/hr or 22.8 lb PM10/hr. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 28. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements: District Rules 4201 (12/17/92) and 4202 (12/17/92); and Madera County Rule 404. A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit
- 29. The owner or operator shall not discharge or cause to be discharged into the atmosphere in excess of 0.6 kg of formaldehyde per megagram (1.2 lb of formaldehyde per ton) of glass pulled for each existing rotary spin manufacturing line. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 30. The owner or operator must initiate corrective action within 1 hour when the average glass pull rate of any 4-hour block period for glass melting furnaces equipped with continuous glass pull rate monitors, or daily glass pull rate for glass melting furnaces not so equipped, exceeds the average glass pull rate established during the performance test as specified in Section 63.1384, by greater than 20 percent and complete corrective actions in a timely manner according to the procedures in the operations, maintenance, and monitoring plan. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 31. The owner or operator must implement a QIP consistent with the compliance assurance monitoring provisions of 40 CFR part 64, subpart D when the glass pull rate exceeds, by more than 20 percent, the average glass pull rate established during the performance test as specified in Section 63.1384 for more than 5 percent of the total operating time in a 6-month block reporting period. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 32. The owner or operator must operate each glass-melting furnace such that the glass pull rate does not exceed, by more than 20 percent, the average glass pull rate established during the performance test as specified in Section 63.1384 for more than 10 percent of the total operating time in a 6-month block reporting period. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 33. The owner or operator must initiate corrective action within 1 hour when the monitored process parameter level(s) is outside the limit(s) established during the performance test as specified in Section 63.1384 for the process modification(s) used to control formaldehyde emissions and complete corrective actions in a timely manner according to the procedures in the operations, maintenance, and monitoring plan. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 34. The owner or operator must implement a QIP consistent with the compliance assurance monitoring provisions of 40 CFR part 64, subpart D when the process parameter(s) is outside the limit(s) established during the performance test as specified in Section 63.1384 for more than 5 percent of the total operating time in a 6-month block reporting period. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit

- 35. The owner or operator must operate the process modifications such that the monitored process parameter(s) is not outside the limit(s) established during the performance test as specified in Section 63.1384 for more than 10 percent of the total operating time in a 6-month block reporting period. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 36. The owner or operator must use a resin in the formulation of binder such that the free-formaldehyde content of the resin used does not exceed the free-formaldehyde range contained in the specification for the resin used during the performance test as specified in Section 63.1384. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 37. The owner or operator must use a binder formulation that does not vary from the specification and operating range established and used during the performance test as specified in Section 63.1384. For the purposes of this standard, adding or increasing the quantity of urea and/or lignin in the binder formulation does not constitute a change in the binder formulation. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 38. The owner or operator of each wool fiberglass manufacturing facility must prepare for each glass-melting furnace and rotary spin manufacturing line subject to the provisions of this subpart, a written operations, maintenance, and monitoring plan. The plan must be submitted to the Administrator for review and approval as part of the application for a part 70 permit. The plan must include the following information: Procedures for the proper operation and maintenance of process modifications and add-on control devices used to meet the emission limits in Section 63.1382; Procedures for the proper operation and maintenance of monitoring devices used to determine compliance, including quarterly calibration and certification of accuracy of each monitoring device according to the manufacturers' instructions; and Corrective actions to be taken when process parameters or add-on control device parameters deviate from the limit(s) established during initial performance tests. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 39. The owner or operator of an existing glass-melting furnace equipped with continuous glass pull rate monitors must monitor and record the glass pull rate on an hourly basis. For glass-melting furnaces that are not equipped with continuous glass pull rate monitors, the glass pull rate must be monitored and recorded once per day. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 40. The owner or operator who uses process modifications to control formaldehyde emissions must establish a correlation between formaldehyde emissions and a process parameter(s) to be monitored. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 41. The owner or operator must monitor the established parameter(s) according to the procedures in the operations, maintenance, and monitoring plan. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 42. The owner or operator must include as part of their operations, maintenance, and monitoring plan the following information: Procedures for the proper operation and maintenance of the process; Process parameter(s) to be monitored to demonstrate compliance with the applicable emission limits in Section 63.1382; Correlation(s) between process parameter(s) to be monitored and formaldehyde emissions; A schedule for monitoring the process parameter(s); and Recordkeeping procedures, consistent with the recordkeeping requirements of Section 63.1386, to show that the process parameter value(s) established during the performance test is not exceeded. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 43. The owner or operator must monitor and record the free-formaldehyde content of each resin shipment received and used in the formulation of binder. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 44. The owner or operator must monitor and record the formulation of each batch of binder used. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 45. The owner or operator must monitor and record at least once every 8 hours, the product LOI and product density of each bonded wool fiberglass product manufactured. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit

- 46. For all control device and process operating parameters measured during the initial performance tests, the owners or operators of glass-melting furnaces and rotary spin manufacturing lines subject to this subpart may change the limits established during the initial performance tests if additional performance testing is conducted to verify that, at the new control device or process parameter levels, they comply with the applicable emission limits in Section 63.1382. The owner or operator shall conduct all additional performance tests according to the procedures in this part 63, subpart A and in Section 63.1384. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 47. During each performance test, the owner or operator must monitor and record the glass pull rate for each glass-melting furnace and, if different, the glass pull rate for the C-11 rotary spin manufacturing line. Record the glass pull rate every 15 minutes during any performance test required by this subpart and determine the arithmetic average of the recorded measurements for each test run and calculate the average of the three test runs. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 48. The owner or operator must conduct a performance test for the C-11 rotary spin manufacturing line, subject to this subpart, while producing the building insulation with the highest LOI expected to be produced on that line. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 49. The owner or operator of each rotary spin manufacturing line regulated by this subpart must conduct performance tests using the resin with the highest free-formaldehyde content. During the performance test of each rotary spin manufacturing line regulated by this subpart, the owner or operator shall monitor and record the free-formaldehyde content of the resin, the binder formulation used, and the product LOI and density. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 50. During the performance test, the owner or operator of a rotary spin manufacturing line who plans to use process modifications to comply with the emission limits in Section 63.1382 must monitor and record the process parameter level(s), as specified in the operations, maintenance, and monitoring plan, which will be used to demonstrate compliance after the initial performance test. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 51. Unless disapproved by the Administrator, an owner or operator of a rotary spin or flame attenuation manufacturing line regulated by this subpart may conduct short-term experimental production runs using binder formulations or other process modifications where the process parameter values would be outside those established during performance tests without first conducting performance tests. Such runs must not exceed 1 week in duration unless the Administrator approves a longer period. The owner or operator must notify the Administrator and postmark or deliver the notification at least 15 days prior to commencement of the short-term experimental production runs. The Administrator must inform the owner or operator of a decision to disapprove or must request additional information prior to the date of the short-term experimental production runs. Notification of intent to perform an experimental short-term production run shall include the following information:(i) The purpose of the experimental production run;(ii) The affected line;(iii) How the established process parameters will deviate from previously approved levels;(iv) The duration of the experimental production run; (v) The date and time of the experimental production run; and (vi) A description of any emission testing to be performed during the experimental production run. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 52. To determine compliance with the emission limit for formaldehyde for rotary spin manufacturing lines, use the following equation: E = (C x MW x Q x K1 x K2)/(K3 x P x 10^6), where: E = Emission rate of formaldehyde, kg/Mg (lb/ton) of glass pulled; C = Measured volume fraction of formaldehyde, ppm; MW = Molecular weight of formaldehyde, 30.03 g/g-mol; Q = Volumetric flow rate of exhaust gases, dscm/h (dscf/h); K1 = Conversion factor, 1 kg/1,000 g (1 lb/453.6 g); K2 = Conversion factor, 1,000 L/m3 (28.3 L/ft3); K3 = Conversion factor, 24.45 L/g-mol; and P = Average glass pull rate, Mg/h (tons/h). [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit

- 53. The owner or operator shall submit the following written initial notifications to the Administrator:(1) Notification of intention to construct a new major source or reconstruct a major source; of the date construction or reconstruction commenced; of the anticipated date of startup; of the actual date of startup, where the initial startup of a new or reconstructed source occurs after June 14, 2002, and for which an application for approval or construction or reconstruction is required (See Section 63.9(b)(4) and (5) of this part);(2) Notification of special compliance obligations;(3) Notification of performance test; and (4) Notification of compliance status. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 54. The owner or operator shall report the results of the initial performance test as part of the notification of compliance status. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 55. The owner or operator shall develop and implement a written plan as described in Section 63.6(e)(3) of this part that contains specific procedures to be followed for operating the source and maintaining the source during periods of startup, shutdown, and malfunction and a program of corrective action for malfunctioning process modifications and control systems used to comply with the standard. In addition to the information required in Section 63.6(e)(3), the plan shall include:(i) Procedures to determine and record the cause of the malfunction and the time the malfunction began and ended;(ii) Corrective actions to be taken in the event of a malfunction of a control device or process modification, including procedures for recording the actions taken to correct the malfunction or minimize emissions; and (iii) A maintenance schedule for each control device and process modification that is consistent with the manufacturer's instructions and recommendations for routine and long-term maintenance. The owner or operator shall also keep records of each event as required by Section 63.10(b) of this part and record and report if an action taken during a startup, shutdown, or malfunction is not consistent with the procedures in the plan as described in Section 63.10(e)(3)(iv) of this part. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 56. The owner or operator must retain each record for at least 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. The most recent 2 years of records must be retained at the facility. The remaining 3 years of records may be retained off site. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 57. The owner or operator shall maintain records of the following information: the formulation of each binder batch and the LOI and density for each product manufactured on a rotary spin manufacturing line or flame attenuation manufacturing line subject to the provisions of this subpart, and the free formaldehyde content of each resin shipment received and used in the binder formulation; Process parameter level(s) for RS and FA manufacturing lines that use process modifications to comply with the emission limits, including any period when the parameter level(s) deviated from the established limit(s), the date and time of the deviation, when corrective actions were initiated, the cause of the deviation, an explanation of the corrective actions taken, and when the cause of the deviation was corrected; and Glass pull rate, including any period when the pull rate exceeded the average pull rate established during the performance test by more than 20 percent, the date and time of the exceedance, when corrective actions were initiated, the cause of the exceedance, an explanation of the corrective actions taken, and when the cause of the exceedance was corrected.

 [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 58. The owner or operator shall report semiannually if measured emissions are in excess of the applicable standard or a monitored parameter deviates from the levels established during the performance test. The report shall contain the information specified in Section 63.10(c) of this part as well as the additional records required by the recordkeeping requirements of paragraph (d) of this section. When no deviations have occurred, the owner or operator shall submit a report stating that no excess emissions occurred during the reporting period. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-261-4-12

EXPIRATION DATE: 05/31/2022

EQUIPMENT DESCRIPTION:

27.44 MMBTU/HR C-12 LINE INCLUDING FOREHEARTH #2; FIBERIZER CONTROLLED BY 3 FISHER-KLOSTERMANN (F-K) CYCLONIC SCRUBBERS; COLLECTION & SHREDDING CONTROLLED BY 2 CERTAINTEED CYCLONES/F-K SCRUBBERS/C-12 WET EP; BAGGING CONTROLLED BY BAGHOUSE

- 1. Fiberglass production on the C-12 Line shall not exceed 260 metric tons per day and 94,900 metric tons per year. A permanent record of daily production shall be maintained and shall be available for inspection by the District, EPA and CARB. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 2. With approval from EPA, CertainTeed Corporation may choose to conduct performance tests at production and firing rates less than maximum design capacity and may choose to test only the fuel expected to be used in the next 12-month time period, provided that actual plant production does not exceed the tested rate and provided that only the fuel for which tests have been performed is used. The emission rate for NOx established by the first test at the specific production rate (less than maximum plant capacity) shall become the applicable emission limit for NOx at the production rate tested, as in condition IX.B of PSD permit SJ 80-02. A fuel switch or an increase in production levels beyond the maximum tested rate for any product line requires approval by EPA prior to such production increases or fuel switch and may require additional performance testing. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 3. EPA shall be notified by letter 30 days prior to a production increase in order to make a determination of whether additional performance testing is required. [PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 4. Only PUC regulated natural gas shall be used. [PSD ATC SJ 80-02; Madera County Rule 404] Federally Enforceable Through Title V Permit
- 5. A permanent record of daily production shall be maintained and shall be available for inspection by EPA, CARB and the District. [District Rule 2520; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 6. Source tests shall be performed at least on an annual basis and at such other times as may be specified by the District or EPA. Tests shall comply with the procedures in 40 CFR (Part 60.8) for PM, NOx, SOx, and VOC. [District Rules 2201, 4354, and 2520, PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 7. PM shall be sampled according to the modified version of EPA's Method 5 which includes the impinger catch. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 8. The source tests for PM shall be performed at the outlet of the wet ESP and the final stack. The source tests for NOx, SOx, and VOC shall be performed at the final stack. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 9. The District and EPA (Attention: Air-5) shall be notified in writing 30 days in advance of the scheduled tests dates to allow time for the development of an approvable source test plan and to arrange for an observer to be present at the test. [District Rule 1081; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 10. The result of each source test shall be submitted to the District and EPA, Region 9 (Attention: Air-5) within 60 days after the test. [District Rule 1081; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit

- 11. The outlet of the wet ESP and the final stack shall be so fitted as to permit performance of tests for pollutants (per 40 CFR 60, Appendix A) using portable equipment in a manner as approved by the EPA, CARB and the District. [District Rule 1081; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 12. CertainTeed shall continuously operate and maintain the wet cyclonic scrubbers for the pretreatment of the gas stream upstream of the C-12 wet ESP. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 13. Both the cyclonic scrubbers and the C-12 wet ESP shall be functioning as air pollution abatement devices whenever there is glass production on the C-12 Line. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 14. Baghouse shall be functioning as air pollutant abatement device whenever there is glass production on the C-12 Line. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 15. The C-12 wet ESP outlet emissions shall not exceed 4.5 lb-PM/hr nor 108 lb-PM/day. [District Rules 2201 and 4202; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- Natural gas and propane consumption shall not exceed 3.55 million cubic feet per day and 1.295 trillion Btu in any 12 month period. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 17. When fired on propane, the total stack emissions, which result from combining the C-11 dry ESP (PTO C-261-2), C-11 wet ESP (PTO C-261-3) and C-12 wet ESP emissions, shall not exceed 547.2 lb-PM/day, 547.2 lb-PM10/day, 432.0 lb-HC/day, 432.0 lb-VOC/day, 1,074.7 lb-NOx/day, 322.4 lb-SOx/day, or 1,072.8 lb-CO/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. The total stack emissions, which result from combining the C-1 dry ESP (PTO C-261-2), C-11 wet ESP (PTO C-261-3) and C-12 wet ESP emissions, shall not exceed 22.8 lb PM/hr or 22.8 lb PM10/hr. [District Rule 2201; PSD ATC SJ 80-02] Federally Enforceable Through Title V Permit
- 19. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements: District Rules 4201 (12/17/92) and 4202 (12/17/92); and Madera County Rule 404. A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit
- 20. Particulate matter emissions shall not exceed 2.6 lb/hour, until EPA approves modification to PSD ATC SJ 80-02 to increase the maximum emission rate. Upon EPA approval, particulate matter emissions shall not exceed 4.5 lb/hour. [PSD ATC 80-02] Federally Enforceable Through Title V Permit
- 21. The owner or operator must initiate corrective action within 1 hour when the average glass pull rate of any 4-hour block period for glass melting furnaces equipped with continuous glass pull rate monitors, or daily glass pull rate for glass melting furnaces not so equipped, exceeds the average glass pull rate established during the performance test as specified in Section 63.1384, by greater than 20 percent and complete corrective actions in a timely manner according to the procedures in the operations, maintenance, and monitoring plan. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 22. The owner or operator must implement a QIP consistent with the compliance assurance monitoring provisions of 40 CFR part 64, subpart D when the glass pull rate exceeds, by more than 20 percent, the average glass pull rate established during the performance test as specified in Section 63.1384 for more than 5 percent of the total operating time in a 6-month block reporting period. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit
- 23. The owner or operator must operate each glass-melting furnace such that the glass pull rate does not exceed, by more than 20 percent, the average glass pull rate established during the performance test as specified in Section 63.1384 for more than 10 percent of the total operating time in a 6-month block reporting period. [40 CFR 63, Subpart NNN] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-261-27-6

EXPIRATION DATE: 05/31/2022

EQUIPMENT DESCRIPTION:

890 BHP CATERPILLAR MODEL D348 DIESEL-FIRED EMERGENCY STANDBY IC ENGINE POWERING ELECTRICAL GENERATOR SET #1

- 1. This engine shall be equipped with a non-resettable hour meter with a minimum display capability of 9,999 hours, unless the District determines that a non-resettable hour meter with a different minimum display capability is appropriate in consideration of the historical use of the engine and the owner or operator's compliance history. [District Rule 4702, and 17 CCR 93115 and 40 CFR 63.6625(f)] Federally Enforceable Through Title V Permit
- 2. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- 3. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801, and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 4. This engine shall be operated only for maintenance, testing, and required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 20 hours per calendar year. [District Rule 4702, and 17 CCR 93115 and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 5. During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rules 2520, 9.4.2 and 4702, and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 7. The permittee shall maintain monthly records of the type of fuel purchased, the amount of fuel purchased, date when the fuel was purchased, signature of the permittee who received the fuel, and signature of the fuel supplier indicating that the fuel was delivered. [District Rule 2520, 9.4.2 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 8. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 2520, 9.4.2 and 4702, and 17 CCR 93115 and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit

- 9. The permittee must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 10. The engine shall be in full compliance with 40 CFR Part 63, Subpart ZZZZ (National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines). [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 11. The engine's oil and filter shall be changed every 500 hours of operation or every 12 months, whichever comes first. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 12. The engine's air filter shall be inspected every 1,000 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 13. The engine's hoses and belts shall be inspected every 500 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 14. The permittee shall maintain monthly records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment. The permittee shall also maintain monthly records of action taken during periods of malfunction to minimize emissions in accordance with §63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 15. The permittee has the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d of Subpart ZZZZ. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 16. An emergency situation is an unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rules 4701 and 4702] Federally Enforceable Through Title V Permit
- 17. This engine shall not be used to produce power for the electrical distribution system, as part of a voluntary utility demand reduction program, or for an interruptible power contract. [District Rules 4701 and 4702] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-261-28-6

EXPIRATION DATE: 05/31/2022

EQUIPMENT DESCRIPTION:

890 BHP CATERPILLAR MODEL D348 DIESEL-FIRED EMERGENCY STANDBY IC ENGINE POWERING ELECTRICAL GENERATOR SET #2

PERMIT UNIT REQUIREMENTS

- 1. This engine shall be equipped with a non-resettable hour meter with a minimum display capability of 9,999 hours, unless the District determines that a non-resettable hour meter with a different minimum display capability is appropriate in consideration of the historical use of the engine and the owner or operator's compliance history. [District Rule 4702, and 17 CCR 93115 and 40 CFR 63.6625(f)] Federally Enforceable Through Title V Permit
- This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- 3. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801, and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 4. This engine shall be operated only for maintenance, testing, and required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 20 hours per calendar year. [District Rule 4702, and 17 CCR 93115 and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 5. During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rules 2520, 9.4.2 and 4702, and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 7. The permittee shall maintain monthly records of the type of fuel purchased, the amount of fuel purchased, date when the fuel was purchased, signature of the permittee who received the fuel, and signature of the fuel supplier indicating that the fuel was delivered. [District Rule 2520, 9.4.2 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 2520, 9.4.2 and 4702, and 17 CCR 93115 and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit

Facility Name: CERTAINTEED CORPORATION
Location: 17775 AVENUE 23 1/2, CHOWCHILLA, CA 93610
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- 9. The permittee must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 10. The engine shall be in full compliance with 40 CFR Part 63, Subpart ZZZZ (National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines). [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 11. The engine's oil and filter shall be changed every 500 hours of operation or every 12 months, whichever comes first. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 12. The engine's air filter shall be inspected every 1,000 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 13. The engine's hoses and belts shall be inspected every 500 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 14. The permittee shall maintain monthly records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment. The permittee shall also maintain monthly records of action taken during periods of malfunction to minimize emissions in accordance with §63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 15. The permittee has the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d of Subpart ZZZZ. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 16. An emergency situation is an unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rules 4701 and 4702] Federally Enforceable Through Title V Permit
- 17. This engine shall not be used to produce power for the electrical distribution system, as part of a voluntary utility demand reduction program, or for an interruptible power contract. [District Rules 4701 and 4702] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-261-29-5

EXPIRATION DATE: 05/31/2022

EQUIPMENT DESCRIPTION:

125 BHP CATERPILLAR MODEL 3304 PC DIESEL-FIRED EMERGENCY STANDBY IC ENGINE POWERING ONE WELL PUMP FOR EMERGENCY COOLING

PERMIT UNIT REQUIREMENTS

- 1. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801, and 17 CCR 93115] Federally Enforceable Through Title V Permit
- This engine shall be equipped with a non-resettable hour meter with a minimum display capability of 9,999 hours, unless the District determines that a non-resettable hour meter with a different minimum display capability is appropriate in consideration of the historical use of the engine and the owner or operator's compliance history. [District Rule 4702, and 17 CCR 93115 and 40 CFR 63.6625(f)] Federally Enforceable Through Title V Permit
- All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 4701, 4702, 17 CCR 93115, and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, emergency firefighting, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and to preserve or protect property, human life, or public health during a fire. For testing purposes, the engine shall only be operated the number of hours necessary to comply with the testing requirements of the National Fire Protection Association (NFPA) 25 - "Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems". Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702, 17 CCR 93115 and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- The permittee shall maintain monthly records of the type of fuel purchased, the amount of fuel purchased, date when the fuel was purchased, signature of the permittee who received the fuel, and signature of the fuel supplier indicating that the fuel was delivered. [17 CCR 93115] Federally Enforceable Through Title V Permit
- The permittee must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- The engine shall be in full compliance with 40 CFR Part 63, Subpart ZZZZ (National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines). [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- The engine's oil and filter shall be changed every 500 hours of operation or every 12 months, whichever comes first. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

17775 AVENUE 23 1/2, CHOWCHILLA, CA 93610 ocation

Facility Name: CERTAINTEED CORPORATION C-261-29-5 : Jun 20 2017 3:45PM - BUSHT

- 10. The engine's air filter shall be inspected every 1,000 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 11. The engine's hoses and belts shall be inspected every 500 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 12. The permittee shall maintain monthly records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment. The permittee shall also maintain monthly records of action taken during periods of malfunction to minimize emissions in accordance with §63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 13. The permittee has the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d of Subpart ZZZZ. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit

PERMIT UNIT: C-261-30-4 **EXPIRATION DATE:** 05/31/2022

EQUIPMENT DESCRIPTION:

182 BHP CUMMINS #1, V-8 DIESEL-FIRED EMERGENCY IC ENGINE FOR FIRE FIGHTING USE

- 1. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801, and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 2. This engine shall be equipped with a non-resettable hour meter with a minimum display capability of 9,999 hours, unless the District determines that a non-resettable hour meter with a different minimum display capability is appropriate in consideration of the historical use of the engine and the owner or operator's compliance history. [District Rule 4702, 17 CCR 93115 and 40 CFR 63.6625(f)] Federally Enforceable Through Title V Permit
- 3. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 4701, 4702, 17 CCR 93115, and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 4. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, emergency firefighting, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 5. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and to preserve or protect property, human life, or public health during a fire. For testing purposes, the engine shall only be operated the number of hours necessary to comply with the testing requirements of the National Fire Protection Association (NFPA) 25 "Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems". Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702, 17 CCR 93115 and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 6. The permittee shall maintain monthly records of the type of fuel purchased, the amount of fuel purchased, date when the fuel was purchased, signature of the permittee who received the fuel, and signature of the fuel supplier indicating that the fuel was delivered. [17 CCR 93115] Federally Enforceable Through Title V Permit
- 7. The permittee must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 8. The engine shall be in full compliance with 40 CFR Part 63, Subpart ZZZZ (National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines). [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 9. The engine's oil and filter shall be changed every 500 hours of operation or every 12 months, whichever comes first. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit

- 10. The engine's air filter shall be inspected every 1,000 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 11. The engine's hoses and belts shall be inspected every 500 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 12. The permittee shall maintain monthly records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment. The permittee shall also maintain monthly records of action taken during periods of malfunction to minimize emissions in accordance with §63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 13. The permittee has the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d of Subpart ZZZZ. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit

51-30-4 : Jun 20 2017 3:45PM -- BUSHT

PERMIT UNIT: C-261-32-2 **EXPIRATION DATE:** 05/31/2022

EQUIPMENT DESCRIPTION:

183 BHP (INTERMITTENT) CLARKE MODEL JU6H-UFAD58 TIER 3 CERTIFIED DIESEL-FIRED EMERGENCY IC ENGINE POWERING A FIREWATER PUMP

- 1. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
- 2. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- 3. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801, and 17 CCR 93115 and 40 CFR 60 Subpart IIII] Federally Enforceable Through Title V Permit
- 4. This engine shall be equipped with a non-resettable hour meter with a minimum display capability of 9,999 hours, unless the District determines that a non-resettable hour meter with a different minimum display capability is appropriate in consideration of the historical use of the engine and the owner or operator's compliance history. [District Rule 4702, and 17 CCR 93115, and 40 CFR 63.6625(f)] Federally Enforceable Through Title V Permit
- 5. Emissions from this IC engine shall not exceed any of the following limits: 2.7 g-NOx/bhp-hr, 0.9 g-CO/bhp-hr, or 0.1 g-VOC/bhp-hr. [District Rule 2201, and 13 CCR 2423, 17 CCR 93115, and 40 CFR 60 Subpart IIII] Federally Enforceable Through Title V Permit
- 6. Emissions from this IC engine shall not exceed 0.1 g-PM10/bhp-hr based on USEPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102, and 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 7. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and to preserve or protect property, human life, or public health during a fire. For testing purposes, the engine shall only be operated the number of hours necessary to comply with the testing requirements of the National Fire Protection Association (NFPA) 25 "Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems". Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 8. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, emergency firefighting, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit