



IAN 02 2018

Mr. Gregory Pritchett Chevron USA Inc PO Box 1392 Bakersfield, CA 93302

Final - Authority to Construct / Certificate of Conformity (Significant Mod)

Facility Number: S-1128 Project Number: S-1173082

Dear Mr. Pritchett:

The Air Pollution Control Officer has issued Authority to Construct (ATC) S-1128-974-6 with a Certificate of Conformity to Chevron USA Inc in western Kern County, CA. The project authorizes modification of a tank. Enclosed are the ATC and a copy of the notice of final action to be published approximately three days from the date of this letter.

Notice of the District's preliminary decision to issue the ATC was published on November 17, 2017. The District's analysis of the proposal was also sent to CARB and US EPA Region IX on November 14, 2017. No comments were received following the District's preliminary decision on this project.

Prior to operating with the modifications authorized by the ATC, you must submit an application to modify the Title V permit as an administrative amendment in accordance with District Rule 2520, Section 11.5. Application forms are found on the District's website at www.valleyair.org/permits/TVforms.

> Seyed Sadredin Executive Director/Air Pollution Control Officer

Page 2

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

Arnaud Marjollet
Director of Permit Services

Enclosures

CC:

Tung Le, CARB (w/enclosure) via email Gerardo C. Rios, EPA (w/enclosure) via email CC:





AUTHORITY TO CONSTRUCT

PERMIT NO: S-1128-974-6

ISSUANCE DATE: 12/20/2017

LEGAL OWNER OR OPERATOR: CHEVRON USA INC

MAILING ADDRESS:

PO BOX 1392 BAKERSFIELD, CA 93302

LOCATION:

HEAVY OIL WESTERN STATIONARY SOURCE

KERN COUNTY

EQUIPMENT DESCRIPTION:

MODIFICATION OF UP TO 500 BBL FIXED ROOF CRUDE OIL TANK WITH PV VALVE AUTHORIZED TO OPERATE AT VARIOUS UNSPECIFIED LOCATIONS WITHIN THE HEAVY OIL WESTERN STATIONARY SOURCE (CAN BE OWNED BY PERMITTEE OR RENTED ON AN AS-NEEDED BASIS): INCREASE DAILY AND ANNUAL THROUGHPUT LIMITS TO 1000 BBL/DAY AND 300,000 BBL/YR

CONDITIONS

- This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- Prior to operating equipment under this Authority to Construct, permittee shall surrender VOC emission reduction credits for the following quantity of emissions: 1st quarter - 3,836 lb, 2nd quarter - 3,836 lb, 3rd quarter - 3,836 lb, and fourth quarter - 3.836 lb. These amounts include the applicable offset ratio specified in Rule 2201 Section 4.8 (as amended 4/21/11) for the ERC specified below. [District Rule 2201] Federally Enforceable Through Title V Permit
- ERC certificates S-4729-1 and S-4379-1 (or a certificate split from this certificate) shall be used to supply the required offsets, unless a revised offsetting proposal is received and approved by the District, upon which this Authority to Construct shall be reissued, administratively specifying the new offsetting proposal. Original public noticing requirements, if any, shall be duplicated prior to reissuance of this Authority to Construct. [District Rule 2201] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Seved Sadredin, Executive Director / APCO

waud Marjollet, Director of Permit Services

- 5. This tank is authorized to operate at CUSA's heavy oil western stationary source (HOWSS) which includes facilities S-1128, S-1129 and S-1141. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. The equipment shall not be located within 1,000 feet of the outer boundary of any K-12 school. [CH&SC 42301.6]
- 7. Permittee shall notify the District Compliance Division of each location at which the operation is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. The tank shall be equipped with a fixed roof with no holes or openings. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings and properly maintained in good operating order in accordance with the manufacturer's instructions. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 10. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. Permittee shall conduct True Vapor Pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 12. As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 13. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rule 4623, 6.4.4] Federally Enforceable Through Title V Permit
- 14. For other organic liquids, the true vapor pressure (TVP) shall be measured using Reid vapor pressure ASTM Method D323, and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance of the oil and gas section of "California Air Resources Boards (ARB) Technical Guidance Document to the Criteria and Guidelines Regulations for AB 2588", dated August 1989. As an alternative to using ASTM D 323, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and EPA. [District Rule 4623, 6.4.3] Federally Enforceable Through Title V Permit
- 15. Tank liquid throughput shall not exceed 1,000 barrels per day (monthly daily average) and 300,000 barrels per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, API gravity and throughput. [District Rules 2201and 4623] Federally Enforceable Through Title V Permit
- 17. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rules 2520 and 4623] Federally Enforceable Through Title V Permit