



DEC 2 6 2018

Mr. William Shaffer California Resources Production Corp 11109 River Run Blvd. Bakersfield, CA 93311

Re:

Proposed ATC / Certificate of Conformity (Significant Mod)

Facility Number: S-1738 Project Number: S-1184084

Dear Mr. Shaffer:

Enclosed for your review is the District's analysis of an application for Authorities to Construct for the facility identified above. You requested that Certificates of Conformity with the procedural requirements of 40 CFR Part 70 be issued with this project. The permits authorize new and modified storage tanks.

After addressing all comments made during the 30-day public notice and the 45day EPA comment periods, the District intends to issue the Authorities to Construct with Certificates of Conformity. Please submit your comments within the 30-day public comment period, as specified in the enclosed public notice. Prior to operating with modifications authorized by the Authorities to Construct. the facility must submit an application to modify the Title V permit as an administrative amendment, in accordance with District Rule 2520, Section 11.5.

If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Thank you for your cooperation in this matter.

Sincerely

Arnaud Mariollet

Director of Permit Services

Surand Menville

Enclosures

CC:

Tung Le, CARB (w/enclosure) via email

CC:

Gerardo C. Rios, EPA (w/enclosure) via email

Samir Sheikh Executive Director/Air Pollution Control Officer

San Joaquin Valley Air Pollution Control District Authority to Construct Application Review

Facility Name: California Resources Production Corp.

Date: December 6, 2018

Mailing Address: 11109 River Run Blvd.

Engineer: Steve Davidson

Bakersfield, CA 93311

Lead Engineer: Richard Karrs

Contact Person: Doug Shaffer

Telephone: (661) 529-4366

Application #(s): S-1738-30-7, '-31-7, '-53-8, '-226-8, '-492-3, '-515-3, '-543-0, '-544-0 and

4pplication #(\$). '-545-0

Project #: S-1184084

Deemed Complete: November 15, 2018

I. Proposal

California Resources Production Corp. (CRPC) is applying for Authorities to Construct (ATC) permits for the installation of "replacement emission unit" S-1738-545-0 for existing tank S-1738-2-15 which lists the vapor control serving permits S-1738-30, '-31 '-53, '-226, '-492, '-515. These permits will receive ATCs reflecting the new location of the vapor control listing.

Additionally, CRPC is requesting to install two fixed roof crude oil storage tanks (S-1738-543-0 and '-544-0) and connection of the new tanks to an existing vapor recovery system to be listed on replacement emissions unit S-1738-545-0.

CRPC is also requesting revising the method of calculating the emissions from tank S-1738-53 in accordance to District Policy APR 1110, <u>Use of Revised Generally Accepted Emission Factors</u>, from a method based on TVP, throughput, and control efficiency to CAPCOA/CARB's, "revised screening" emissions factors.

Since this source is not included in the 28 specific source categories specified in 40 CFR 51.165, the increases in fugitive emissions are not included in calculating emissions for a Federal major Source. All the emissions associated with this project are fugitive; therefore, this project is not a SB 288 Major Modification, a Federal major Modification, or a Rule 2410 Major Modification due to the increase in emissions associated with this project.

However, the proposed revisions of the method of calculating emissions from tank S-1738-53 results in the removal of monitoring and recordkeeping conditions. This removal of the conditions is a relaxation of the permit requirements and triggers a Significant Permit Modification.

CRPC has a Title V permit. This modification can be classified as a Title V significant modification pursuant to Rule 2520, and can be processed with a Certificate of Conformity (COC). Since the facility has specifically requested that this project be processed in that manner,

the 45-day EPA comment period will be satisfied prior to the issuance of the Authority to Construct. CRPC must apply to administratively amend their Title V permit.

II. Applicable Rules

Rule 2201 New and Modified Stationary Source Review Rule (2/18/2016)

Rule 2520 Federally Mandated Operating Permits (6/21/01)

Rule 2410 Prevention of Significant Deterioration (Adopted 6/16/11, effective 11/26/12)

Rule 4001 New Source Performance Standards.

Subpart Kb (Amended 4/14/99) - Standards of Performance for Volatile Organic Liquid Storage Vessels (Including Petroleum Liquid Storage Vessels) is not applicable. This subpart does not apply to vessels with a design capacity \leq 1,589.874 m³ (\leq 420,000 gallons) used for petroleum or condensate stored, processed, or treated prior to custody transfer. The capacity of these tanks is \leq 420,000 gallons, and they store crude oil prior to custody transfer; therefore, this subpart does not apply to the tanks in this project.

Subpart OOOO (Adopted 8/16/2012) - Standards of Performance for Crude Oil and Natural Gas Production, Transmission, and Distribution.

Rule 4101 Visible Emissions (04/20/05)

Rule 4102 Nuisance (12/17/92)

Rule 4409 Components at Light Crude Oil production Facilities, natural gas Production facilities and Natural Gas Processing Facilities (4/20/2015)

Rule 4623 Storage of Organic Liquids (05/19/05)

Rule 4624 Transfer of Organic Liquid (12/20/07)

CH&SC 41700 Health Risk Assessment CH&SC 42301.6 School Notice

Public Resources Code 21000-21177: California Environmental Quality Act (CEQA)

California Code of Regulations, Title 14, Division 6, Chapter 3, Sections 15000-15387: CEQA Guidelines

III. Project Location

The tanks are located at the Rio Viejo tank battery within CRPC's Light Oil Western Stationary Source at SE/4 Section 4, T12N, R21W. The facility is not located within 1,000 feet of the outer boundary of any K-12 school, therefore, pursuant to CH&SC 42301.6, California Health and Safety Code (School Notice), public notification is not required.

IV. Process Description

The tanks and vessels at the tank battery receive production prior to custody transfer. The tanks in this project operate as crude oil storage tanks.

VOC emissions from the new tanks will be controlled by a shared vapor control system in accordance with replacement emissions unit S-1738-545's permit conditions. The vapor

control system collects vapors from the tanks and routes the uncondensed vapors to the field gas gathering system before entering the sales gas line reduces inlet VOC emissions by at least 95% by weight.

The project results in an increase in fugitive VOC emissions from the tanks S-1738-543-0 and '-544-0 and the additional tie-in fugitive emission components.

V. Equipment Listing

Pre-Project Equipment Description:

S-1738-2-14	42,000 GALLON FIXED-ROOF PETROLEUM STORAGE TANK #TOC 1046
	WITH VAPOR RECOVERY SYSTEM SHARED WITH PERMITS S-1738-30, '-
	31, '-53, '-226, '-492 AND -515 INCLUDING 7.5 HP VAPOR COMPRESSOR
	(RIO VIEJO FIELD 86X-33)

S-1738-30-6:	42,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING
	TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-2 (RIO VIEJO
	FIELD 86X-33)

S-1738-31-6:	16,800 GALLON FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING
	TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-2 (RIO VIEJO
	FIELD 86X-33)

S-1738-53-8:	26,880 GALLON FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING
	TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-2 (RIO VIEJO)

S-1738-226 - 8:	65,184 GALLON FIXED ROOF PETROLEUM STORAGE TANK SE/4 SEC. 33,
	T12N, R21W (RIO VIEJO FIELD) CONNECTED TO THE VAPOR RECOVERY
	SYSTEM LISTED ON PERMIT TO OPERATE S-1738-2

S-1738-492-2:	CLASS 1 ORGANIC LIQUID (CRUDE OIL) LOADING RACK WITH BOTTOM
	LOADING AND DRY-BREAK COUPLER, SERVED BY VAPOR CONTROL
	SYSTEM LISTED ON S-1738-2

S-1738-515-2: 500 BBL FIXED ROOF CRUDE OIL TANK VENTED TO VAPOR CONTROL SYSTEM LISTED ON TANK S-1738-2

Proposed Modification:

- Install 450 BBL Replacement Emission Unit for Tank S-1738-2
- Install two fixed roof crude oil storage tank (S-1738-543-0 and '-544-0) with vapor control connected to the system listed on tank S-1738-545-0.
- Calculate emission from tank S-1738-53-8 using CAPCOA/CARB's, "revised screening" emissions factors.

- S-1738-30-7: MODIFICATION OF 1000 BBL FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-2 (RIO VIEJO FIELD 86X-33): CONNECT VAPOR CONTROL TO TANK S-1738-545
- S-1738-31-7: MODIFICATION OF 400 BBL FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-2 (RIO VIEJO FIELD 86X-33): CONNECT VAPOR CONTROL TO TANK S-1738-545
- S-1738-53-8: 650 BBL FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-2 (RIO VIEJO): CALCULATE EMISSIONS USING "REVISED SCREENING" EMISSION FACTORS AND CONNECT VAPOR CONTROL TO TANK S-1738-545
- S-1738-226-8: MODIFICATION OF 1550 BBL FIXED ROOF PETROLEUM STORAGE TANK SE/4 SEC. 33, T12N, R21W (RIO VIEJO FIELD) CONNECTED TO THE VAPOR RECOVERY SYSTEM LISTED ON PERMIT TO OPERATE S-1738-2: CONNECT VAPOR CONTROL TO TANK S-1738-545
- S-1738-492-2: MODIFICATION OF CLASS 1 ORGANIC LIQUID (CRUDE OIL) LOADING RACK WITH BOTTOM LOADING AND DRY-BREAK COUPLER, SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-1738-2: CONNECT VAPOR CONTROL TO TANK S-1738-545
- S-1738-515-3: MODIFICATION OF 500 BBL FIXED ROOF CRUDE OIL TANK VENTED TO VAPOR CONTROL SYSTEM LISTED ON TANK S-1738-2: CONNECT VAPOR CONTROL TO TANK S-1738-545
- S-1738-543-0: 750 BBL FIXED ROOF CRUDE OIL STORAGE TANK CONNECTED TO THE VAPOR CONTROL SYSTEM LISTED ON TANK S-1738-545 (RIO VIEJO)
- S-1738-544-0: 400 BBL FIXED ROOF CRUDE OIL STORAGE TANK CONNECTED TO THE VAPOR CONTROL CONNECTED SYSTEM LISTED ON TANK S-1738-545 (RIO VIEJO)
- S-1738-545-0: 750 BBL FIXED-ROOF PETROLEUM STORAGE TANK #TOC 1046 WITH VAPOR RECOVERY SYSTEM SHARED WITH PERMITS S-1738-30, '-31, '-53, '-226, '-492, '-515, '-543-0 AND '-544-0 INCLUDING 7.5 HP VAPOR COMPRESSOR (RIO VIEJO FIELD 86X-33): REPLACEMENT EMISSIONS UNIT OF S-1738-2-14

Post Project Equipment Description:

S-1738-30-7: 1000 BBL FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-545 (RIO VIEJO FIELD 86X-33) S-1738-31-7: 400 BBL FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-545 (RIO VIEJO FIELD 86X-33) S-1738-53-8: 650 BBL FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-545 (RIO VIEJO) S-1738-226-8: 1550 BBL FIXED ROOF PETROLEUM STORAGE TANK SE/4 SEC. 33, T12N, R21W (RIO VIEJO FIELD) CONNECTED TO THE VAPOR RECOVERY SYSTEM LISTED ON PERMIT TO OPERATE S-1738-545 S-1738-492-2: CLASS 1 ORGANIC LIQUID (CRUDE OIL) LOADING RACK WITH BOTTOM LOADING AND DRY-BREAK COUPLER, SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-1738-545 S-1738-515-3: 500 BBL FIXED ROOF CRUDE OIL TANK VENTED TO VAPOR CONTROL SYSTEM LISTED ON TANK S-1738-545 S-1738-543-0: 750 BBL FIXED ROOF CRUDE OIL STORAGE TANK CONNECTED TO THE VAPOR CONTROL SYSTEM LISTED ON TANK S-1738-545 (RIO VIEJO) S-1738-544-0: 400 BBL FIXED ROOF CRUDE OIL STORAGE TANK CONNECTED TO THE VAPOR CONTROL CONNECTED SYSTEM LISTED ON TANK S-1738-545 (RIO VIEJO) S-1738-545-0: 750 BBL FIXED-ROOF PETROLEUM STORAGE TANK #TOC 1046 WITH VAPOR RECOVERY SYSTEM SHARED WITH PERMITS S-1738-30, '-31, '-53, '-226, '-492, '-515, '-543-0 AND '-544-0 INCLUDING 7.5 HP VAPOR COMPRESSOR (RIO VIEJO FIELD 86X-33)

VI. Emission Control Technology Evaluation

The tank vapor control system collects vapors from the tanks, removes entrained liquid in knockout vessels and scrubber vessels, condenses gases in heat exchangers and routes the uncondensed vapors to the field gas gathering system before entering the sales gas line. The efficiency of the vapor control system is at least 95%.

VII. General Calculations

Rule 2201 defines a modification as action including at least one of the following items:

Any change in hours of operation, production rate, or method of operation of an existing emissions unit, which would necessitate a change in permit conditions.

Any structural change or addition to an existing emissions unit which would necessitate a change in permit conditions. A Replacement Emissions Unit shall not be considered to be a structural change.

An increase in emissions from an emissions unit caused by a modification of the Stationary Source when the emissions unit is not subject to a daily emissions limitation.

Addition of any new emissions unit which is subject to District permitting requirements.

A change in a permit term or condition proposed by an applicant to obtain an exemption from an applicable requirement to which the source would otherwise be subject.

Installing a 750 BBL tank as a Replacement Emissions Unit for tank S-1738-2 is not a modification as listed above. Therefore, calculations are not required for tank S-1738-545.

Modifying the tank vapor control system to connect a new tank to the system is not a NSR modification; therefore, tank S-1738-545-0 is not being modified and does not require calculations.

Listing a tank vapor control system on a new permit unit is not a NSR modification for the tanks connected to the unit; therefore, permits S-1738-30-7, '-31-7, '-53-8, '-226-8, '-492-3, '515-3 are not being modified and do not require calculations.

CRPC is requesting revising the method of calculating the emissions from tank S-1738-53. Currently, the emissions are calculated from a method based on TVP, throughput, and control efficiency.

The post project emissions of all the tanks will be based on CAPCOA/CARB's, "revised screening" emissions factors. Therefore, both the pre and post project emissions will be calculated based on the "revised screening" factors to evaluate if there is an increase in emissions.

A. Assumptions

- Facility will operate 24 hours per day, 7 days per week, and 52 weeks per year.
- The fugitive emissions for all tanks are calculated using <u>California Implementation</u> <u>Guidelines for Estimating Mass Emissions of fugitive Hydrocarbon Leaks at Petroleum</u> <u>Facilities</u>, CAPCOA/CARB, February 1999 "revised screening" emissions factors.
- Only fugitive VOCs emitted from components in gas service are calculated.
- Fugitive emissions from heavy oil liquid service components are negligible.

The percentage of VOCs of the total hydrocarbons is 100%.

B. Emission Factors

Pursuant to <u>California Implementation Guidelines for Estimating Mass Emissions of fugitive Hydrocarbon Leaks at Petroleum Facilities</u>, CAPCOA/CARB, February 1999, emissions in this project are calculated using the "revised screening" emissions factors (see Apendix F for a calculation spreadsheets showing the emission factors used and the resulting emissions).

C. Calculations

1. Pre-Project Potential to Emit (PE1)

Pre-project potential to emit is calculated based on the fugitive component counts. The following table summarizes the pre-project potential to emit for units included in this project.

Permit unit	VOC - Dally PE1 (lb/day)	VOC- Annual PE1 (lb/Year)
S-1738-53-7	0.2	73

Tanks S-1738-543-0 and '-544-0 are new tanks, the PE₁ = 0

2. Post Project Potential to Emit (PE2)

Post-project potential to emit is calculated based on the fugitive component counts. The following table summarizes the post-project potential to emit for units included in this project.

Permit Unit	VOC - Daily PE2 (lb/day)	VOC - Annual PE2 (lb/Year)
S-1738-53-7	0.2	73
S-1738-543-0	0.2	73
S-1738-544-0	0.1	37

3. Pre-Project Stationary Source Potential to Emit (SSPE1)

Pursuant to District Rule 2201, the SSPE1 is the Potential to Emit (PE) from all units with valid Authorities to Construct (ATC) or Permits to Operate (PTO) at the Stationary Source and the quantity of Emission Reduction Credits (ERC) which have been banked since September 19, 1991 for Actual Emissions Reductions (AER) that have occurred at the source, and which have not been used on-site.

Applicant stipulates that the pre-project, facility-wide VOC emissions exceed both the offset threshold for VOC's (20,000 lb VOC/ yr) and the Major Source threshold for VOC's (20,000 lb VOC/ yr). No other pollutants are emitted by this project; therefore, SSPE1 calculations for these pollutants are not necessary.

4. Post Project Stationary Source Potential to Emit (SSPE2)

Pursuant to District Rule 2201, the SSPE2 is the PE from all units with valid ATCs or PTOs at the Stationary Source and the quantity of ERCs which have been banked since September 19, 1991 for AER that have occurred at the source, and which have not been used on-site.

As noted above, the facility is an existing Major Source for VOC's, and the facility-wide VOC emissions already exceed the offset threshold for VOC's. The facility is therefore not becoming a Major Source for VOC's as a result of this project. No other pollutants are emitted by this project; therefore, no SSPE2 calculations for these pollutants are necessary.

5. Major Source Determination

Rule 2201 Major Source Determination:

This source is an existing Major Source for VOC emissions and will remain a Major Source for VOC. No change in other pollutants are proposed or expected as a result of this project.

Rule 2410 Major Source Determination:

Since this source is not included in the 28 specific source categories specified in 40 CFR 51.165, the increases in fugitive emissions are not included in the Rule 2410 Major Source Determination. All post project emissions associated with this project are fugitive emissions; therefore, Rule 2410 does not apply.

6. Baseline Emissions (BE)

The BE calculation (in lb/year) is performed pollutant-by-pollutant for each unit within the project to calculate the QNEC, and if applicable, to determine the amount of offsets required.

Pursuant to District Rule 2201, BE = PE1 for:

- Any unit located at a non-Major Source.
- Any Highly-Utilized Emissions Unit, located at a Major Source,
- Any Fully-Offset Emissions Unit, located at a Major Source, or
- Any Clean Emissions Unit, located at a Major Source.

otherwise,

BE = Historic Actual Emissions (HAE), calculated pursuant to District Rule 2201.

S-1738-53-8:

As stated above, this is not an NSR modification. Therefore BE = PE1.

S-1738-543-0 and '-544-0:

Since these are new emissions units, BE = PE1 = 0 for all pollutants.

7. SB 288 Major Modification

SB 288 Major Modification is defined in 40 CFR Part 51.165 as "any physical change in or change in the method of operation of a major stationary source that would result in a significant net emissions increase of any pollutant subject to regulation under the Act."

Since this source is not included in the 28 specific source categories specified in 40 CFR 51.165, the, increases in fugitive emissions are not included in the SB 288 Major Modification calculation.

8. Federal Major Modification

District Rule 2201 states that a Federal Major Modification is the same as a "Major Modification" as defined in 40 CFR 51.165 and part D of Title I of the CAA.

Since this source is not included in the 28 specific source categories specified in 40 CFR 51.165, the increases in fugitive emissions are not included in the Federal Major Modification determination.

9. Rule 2410 - Prevention of Significant Deterioration (PSD) Applicability Determination

Since this source is not included in the 28 specific source categories specified in 40 CFR 51.165, the increases in fugitive emissions are not included in the Rule 2410 Prevention of Significant Deterioration (PSD) Applicability determination. All post project emissions associated with this project are fugitive emissions; therefore, a Rule 2410 Prevention of Significant Deterioration (PSD) Applicability determination is not required.

10. Quarterly Net Emissions Change (QNEC)

The QNEC is calculated solely to establish emissions that are used to complete the District's PAS emissions profile screen. Detailed QNEC calculations are included in Appendix C.

VIII. Compliance Determination

Rule 2201 New and Modified Stationary Source Review Rule

Modifying the tank vapor control system to connect a new tank to the system is not a NSR modification; therefore, tank S-1738-545-0 is not being modified and Rule 2201 does not apply to the tank.

Listing a tank vapor control system on a new permit unit is not a NSR modification for the tanks connected to the unit; therefore, permits S-1738-30-7, '-31-7, '-53-8, '-226-8, '-492-3, '515-3 are not being modified and Rule 2201 does not apply.

A. Best Available Control Technology (BACT)

1. BACT Applicability

Pursuant to District Rule 2201, Section 4.1, BACT requirements are triggered on a pollutant-by-pollutant basis and on an emissions unit-by-emissions unit basis. Unless specifically exempted by Rule 2201, BACT shall be required for the following actions*:

- a. Any new emissions unit with a potential to emit exceeding two pounds per day,
- b. The relocation from one Stationary Source to another of an existing emissions unit with a potential to emit exceeding two pounds per day,
- c. Modifications to an existing emissions unit with a valid Permit to Operate resulting in an Adjusted Increase in Permitted Emissions (AIPE) exceeding two pounds per day, and/or
- d. Any new or modified emissions unit, in a stationary source project, which results in an SB 288 Major Modification or a Federal Major Modification, as defined by the rule.

a. New emissions units - PE > 2 lb/day

As seen in Section VII.C.2 above, the applicant is proposing to install new crude oil tanks with a PE less than 2 lb/day for VOC. Therefore, BACT for new units with PE > 2 lb/day purposes is not triggered.

b. Relocation of emissions units - PE > 2 lb/day

As discussed in Section I above, there are no emissions units being relocated from one stationary source to another; therefore, BACT is not triggered.

c. Modification of emissions units - AIPE > 2 lb/day

As discussed in Section I above, there are no modified emissions units associated with this project. Therefore, BACT is not triggered.

d. SB 288/Federal Major Modification

As discussed in Sections VII.C.7 and VII.C.8 above, this project does not constitute a SB 288/Federal Major Modification for any pollutant. Therefore, BACT is not triggered for any pollutant.

^{*}Except for CO emissions from a new or modified emissions unit at a Stationary Source with an SSPE2 of less than 200,000 pounds per year of CO.

B. Offsets

1. Offset Applicability

Offset requirements shall be triggered on a pollutant by pollutant basis and shall be required if the SSPE2 equals to or exceeds the offset threshold levels in Table 4-1 of Rule 2201.

The SSPE2 is compared to the offset thresholds in the following table.

	Offset	t Applicability	
Pollutant	SSPE2 (lb/yr)	Offset Threshold Levels (lb/yr)	Offsets Required?
VOC	> 20,000	20,000	Yes

2. Quantity of Offsets Required

Offsets are not be required for this project since the increase in permitted emissions is less than or equal to 0.5 lb/day and is therefore rounded to zero for the purposes of triggering NSR requirements. However, to minimize future rounding errors, the figures are presented in the EE and in the permit without rounding the daily increase in emissions to zero.

C. Public Notification

1. Applicability

Pursuant to District Rule 2201, Section 5.4, public noticing is required for:

- a. New Major Sources, Federal Major Modifications, and SB 288 Major Modifications,
- b. Any new emissions unit with a Potential to Emit greater than 100 pounds during any one day for any one pollutant.
- c. Any project which results in the offset thresholds being surpassed,
- d. Any project with an SSIPE of greater than 20,000 lb/year for any pollutant, and/or
- e. Any project which results in a Title V significant permit modification

a. New Major Sources, Federal Major Modifications, and SB 288 Major Modifications

New Major Sources are new facilities, which are also Major Sources. Since this is not a new facility, public noticing is not required for this project for New Major Source purposes.

As demonstrated in Sections VII.C.7 and VII.C.8, this project does not constitute an SB 288 or Federal Major Modification; therefore, public noticing for SB 288 or Federal Major Modification purposes is not required.

b. PE > 100 lb/day

Applications which include a new emissions unit with a PE greater than 100 pounds during any one day for any pollutant will trigger public noticing requirements. As seen in Section VII.C.2 above, this project does not include a new emissions unit which has daily emissions greater than 100 lb/day for any pollutant, therefore public noticing for PE > 100 lb/day purposes is not required.

c. Offset Threshold

The following table compares the pre-project SSPE1 with the post-project SSPE2 in order to determine if any offset thresholds have been surpassed.

Offset Threshold					
Pollutant	Pollutant SSPE1 SSPE2 Offset Levels Public Notice (lb/yr) (lb/yr) Required?				
VOC	> 20,000	> 20,000	20,000	No	

Since the SSPE2 does not surpass the offset threshold levels, public noticing is not triggered for this project.

d. SSIPE > 20,000 lb/year

The SSIPE (NEC) is calculated and shown as follows:

SSIPE= SSPE2 - SSPE1

Stationary Source Increase in Permitted Emissions (SSIPE)			
Pollutant	Project SSPE2 (lb/yr)	Project SSPE1 (lb/yr)	SSIPE (lb/yr)
VOC	183	183	0

As shown in the above table, the SSIPE for this project [exceeds/does not exceed] the 20,000 lb/yr public notice threshold.

Therefore, public noticing [is/is not] required for SSIPE purposes.

e. Title V Significant Permit Modification

As shown in the Discussion of Rule 2520 below, this project constitutes a Title V significant modification. Therefore, public noticing for Title V significant modifications is required for this project.

2. Public Notice Action

As discussed above, public noticing is required for this project for federal Major Modification and Significant Permit Modification. Therefore, public notice documents will be submitted to the California Air Resources Board (CARB) and a public notice will be published in a local newspaper of general circulation prior to the issuance of the ATC for this equipment.

D. Daily Emission Limits (DELs)

DELs and other enforceable conditions are required by Rule 2201 to restrict a unit's maximum daily emissions, to a level at or below the emissions associated with the maximum design capacity. The DEL must be contained in the latest ATC and contained in or enforced by the latest PTO and enforceable, in a practicable manner, on a daily basis. DELs are also required to enforce the applicability of BACT.

DELs for the emission units in this project will be included on the ATCs in the form of fugitive component emissions limits in lb VOC/day. The permittee will be required to maintain accurate records of fugitive component counts and resulting emission calculations to validate the DEL.

E. Compliance Assurance

1. Source Testing

Pursuant to District Policy APR 1705, source testing is not required to demonstrate compliance with Rule 2201.

2. Monitoring

Fugitive emissions monitoring is required. The following permit conditions will ensure continued compliance:

- Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Y
- Except as otherwise provided in this permit, the operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2201] Y

- All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Y
- Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rules 2201 and 4623] Y
- Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection;
 3) Date and time of leak repair, and emission level of recheck after leak is repaired;
 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Y
- Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 1070]

3. Recordkeeping

Recordkeeping is required to demonstrate compliance with the offset, public notification and daily emission limit requirements of Rule 2201. The following conditions will appear on the permits:

- Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection;
 3) Date and time of leak repair, and emission level of recheck after leak is repaired;
 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Y
- Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 1070]

4. Reporting

No reporting is required to demonstrate compliance with Rule 2201.

Rule 2410 Prevention of Significant Deterioration

Since this source is not included in the 28 specific source categories specified in 40 CFR 51.165, the increases in fugitive emissions are not included in the Rule 2410 Major Source Determination. All post project emissions associated with this project are fugitive emissions; therefore, Rule 2410 does not apply.

Rule 2520 Federally Mandated Operating Permits

This facility is subject to this Rule, and has received their Title V Operating Permit. A significant permit modification is defined as a "permit amendment that does not qualify as a minor permit modification or administrative amendment."

Rule 2520 states, "Minor permit modifications do not relax monitoring, reporting, or recordkeeping requirements in the permit and are not significant changes in existing monitoring permit terms or conditions." The proposed change of calculating emissions from tank S-1738-53 will result in the removal of TVP and thoughput recordkeeping requirements. As a result, this is a relaxation and the proposed project constitutes a Significant Modification to the Title V Permit.

As discussed above, the facility has applied for a Certificate of Conformity (COC); therefore, the facility must apply to modify their Title V permit with an administrative amendment/minor modification, prior to operating with the proposed modifications. Continued compliance with this rule is expected. The facility shall not implement the changes requested until the final permit is issued.

Rule 4001 New Source Performance Standards (NSPS)

This rule incorporates the New Source Performance Standards from 40 CFR Part 60. 40 CFR Part 60, Subparts, K, Ka, Kb, and OOOO and could potentially apply to the storage tanks located at this facility.

40 CFR Part 60, Subparts, K, Ka, and Kb could potentially apply to the storage tanks located at this facility. However, pursuant to 40 CFR 60.110 (b), 60.110(a) (b), and 60.110(b) (b), these subparts do not apply to storage vessels less than 10,000 bbls, used for petroleum or condensate, that is stored, processed, and/or treated at a drilling and production facility prior to custody transfer.

40 CFR Part 60, Subpart OOOO—Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution (constructed, reconstructed, or modified after 8/23/11) applies to single storage vessel, located in the oil and natural gas production segment, natural gas processing segment or natural gas transmission and storage segment. The subject tanks are subject to this subpart. However, Subpart OOOO has no standards for tanks with annual VOC emissions less than 6 tons per year. Therefore, the subject tanks are not an affected facility and subpart OOOO does not apply.

Therefore, the requirements of this subpart are not applicable to this project.

Rule 4101 Visible Emissions

Rule 4101 states that no air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity.

As long as the equipment is properly maintained and operated, compliance with visible emissions limits is expected under normal operating conditions.

Rule 4102 Nuisance

Rule 4102 prohibits discharge of air contaminants which could cause injury, detriment, nuisance or annoyance to the public. Public nuisance conditions are not expected as a result of these operations, provided the equipment is well maintained. Therefore, compliance with this rule is expected.

California Health & Safety Code 41700 (Health Risk Assessment)

District Policy APR 1905 – *Risk Management Policy for Permitting New and Modified Sources* specifies that for an increase in emissions associated with a proposed new source or modification, the District perform an analysis to determine the possible impact to the nearest resident or worksite.

An HRA is not required for a project with a total facility prioritization score of less than one. According to the Technical Services Memo for this project (**Appendix B**), the total facility prioritization score including this project was greater than one. Therefore, an HRA was required to determine the short-term acute and long-term chronic exposure from this project.

The cancer risk for this project is shown below:

HRA Summary				
Unit	Cancer Risk	T-BACT Required		
543-0	2.87E-10	No		
544-0	1.48E-10	No		

Discussion of T-BACT

BACT for toxic emission control (T-BACT) is required if the cancer risk exceeds one in one million. As demonstrated above, T-BACT is not required for this project because the HRA indicates that the risk is not above the District's thresholds for triggering T-BACT requirements; therefore, compliance with the District's Risk Management Policy is expected.

District policy APR 1905 also specifies that the increase in emissions associated with a proposed new source or modification not have acute or chronic indices, or a cancer risk

greater than the District's significance levels (i.e. acute and/or chronic indices greater than 1 and a cancer risk greater than 20 in a million). As outlined by the HRA Summary in Appendix B of this report, the emissions increases for this project was determined to be less than significant.

Rule 4409 Components at Light Crude Oil production Facilities, natural gas Production facilities and Natural Gas Processing Facilities

This rule applies to components containing or contacting VOC streams at light crude oil production facilities, natural gas production facilities, and natural gas processing facilities. Light crude oil is defined in this rule as:

crude oil with API gravity equal to or greater than 30 degrees and a true vapor pressure (TVP) greater than 1.5 psia as determined by the test methods specified in Section 6.3.4.

The crude oil at this facility has a API gravity of 27 degrees; therefore, this rule does not apply.

Rule 4623 Storage of Organic Liquids

This rule applies to any tank with a capacity of 1,100 gallons or greater in which any organic liquid is placed, held, or stored.

The affected tanks are served by a vapor control system that has a control efficiency of at least 95%. This rule also requires the tank and tank vapor control system to be maintained in a leak-free condition. Leak-free is defined in the rule as no readings on a portable VOC detection device greater than 10,000 ppmv above background and no dripping of organic liquid at a rate of more than 3 drops per minute.

The tanks in this project are equipped with a vapor control system with a VOC control efficiency of 95%. No throughput/TVP records are required to be kept for fixed-roof tanks equipped with vapor control. Applicant has elected to participate in the voluntary tank preventive inspection, maintenance, and tank cleaning program. Tank cleaning will be conducted according to the requirements of Table 6.

Compliance with the requirements of this rule is expected.

Rule 4624 - Organic Liquid Loading

Permit unit S-1738-492 is a Class 1 liquid transfer operation which will be authorized to transfer 20,000 gallons or more on any one day of organic liquids with a TVP of 1.5 psia or greater to or from tank trucks, trailers, or railroad tank cars. The loading rack is currently in compliance with this rule and continued compliance is expected.

California Health & Safety Code 42301.6 (School Notice)

The District has verified that this site is not located within 1,000 feet of a school. Therefore, pursuant to California Health and Safety Code 42301.6, a school notice is not required.

California Environmental Quality Act (CEQA)

CEQA requires each public agency to adopt objectives, criteria, and specific procedures consistent with CEQA Statutes and the CEQA Guidelines for administering its responsibilities under CEQA, including the orderly evaluation of projects and preparation of environmental documents. The District adopted its *Environmental Review Guidelines* (ERG) in 2001. The basic purposes of CEQA are to:

- Inform governmental decision-makers and the public about the potential, significant environmental effects of proposed activities;
- Identify the ways that environmental damage can be avoided or significantly reduced;
- Prevent significant, avoidable damage to the environment by requiring changes in projects through the use of alternatives or mitigation measures when the governmental agency finds the changes to be feasible; and
- Disclose to the public the reasons why a governmental agency approved the project in the manner the agency chose if significant environmental effects are involved.

Greenhouse Gas (GHG) Significance Determination

Oil and gas operations in Kern County must comply with the *Kem County Zoning Ordinance – 2015 (C) Focused on Oil and Gas Local Permitting.* In 2015, Kern County revised the Kern County Zoning Ordinance Focused on Oil and Gas Activities (Kern Oil and Gas Zoning Ordinance) in regards to future oil and gas exploration, and drilling and production of hydrocarbon resource projects occurring within Kern County.

Kern County served as lead agency for the revision to their ordinance under the California Environmental Quality Act (CEQA), and prepared an Environmental Impact Report (EIR) that was certified on November 9, 2015. The EIR evaluated and disclosed to the public the environmental impacts associated with the growth of oil and gas exploration in Kern County, and determined that such growth will result in significant GHG impacts in the San Joaquin Valley. As such, the EIR included mitigation measures for GHG.

The District is a Responsible Agency for the project because of its discretionary approval power over the project via its Permits Rule (Rule 2010) and New Source Review Rule (Rule 2201), (CEQA Guidelines §15381). As a Responsible Agency, the District is limited to mitigating or avoiding impacts for which it has statutory authority. The District does not have statutory authority for regulating GHGs. The District has determined that the applicant is responsible for implementing GHG mitigation measures imposed in the EIR by the Kern County for the Kern County Zoning Ordinance.

District CEQA Findings

The proposed project is located in Kern County and is thus subject to the Kern County Zoning Ordinance – 2015 (C) Focused on Oil and Gas Local Permitting. The Kern County Zoning Ordinance was developed by the Kern County Planning Agency as a

comprehensive set of goals, objectives, policies, and standards to guide development, expansion, and operation of oil and gas exploration within Kern County.

In 2015, Kern County revised their Kern County Zoning Ordinance in regards to exploration, drilling and production of hydrocarbon resources projects. Kern County, as the lead agency, is the agency that will enforce the mitigation measures identified the EIR, including the mitigation requirements of the Oil and Gas ERA. As a responsible agency the District complies with CEQA by considering the EIR prepared by the Lead Agency, and by reaching its own conclusion on whether and how to approve the project involved (CCR §15096). The District has reviewed the EIR prepared by Kern County, the Lead Agency for the project, and finds it to be adequate. The District also prepared a full findings document. The full findings document, California Environmental Quality Act (CEQA) Statement of Findings for the Kern County Zoning Ordinance EIR contains the details of the District's findings regarding the Project. The District's implementation of the Kern Zoning Ordinance and its EIR applies to ATC applications received for any new/modified equipment used in oil/gas production in Kern County, including new wells. The full findings applies to the Project and the Project's related activity equipment(s) is covered under the Kern Zoning Ordinance. To reduce project related impacts on air quality, the District evaluates emission controls for the project such as Best Available Control Technology (BACT) under District Rule 2201 (New and Modified Stationary Source Review). In addition, the District is requiring the applicant to surrender emission reduction credits (ERC) for stationary source emissions above the offset threshold.

Thus, the District concludes that through a combination of project design elements, permit conditions, and the Oil and Gas ERA, the project will be fully mitigated to result in no net increase in emissions. Pursuant to CCR §15096, prior to project approval and issuance of ATCs the District prepared findings.

Indemnification Agreement/Letter of Credit Determination

According to District Policy APR 2010 (CEQA Implementation Policy), when the District is the Lead or Responsible Agency for CEQA purposes, an indemnification agreement and/or a letter of credit may be required. The decision to require an indemnity agreement and/or a letter of credit is based on a case-by-case analysis of a particular project's potential for litigation risk, which in turn may be based on a project's potential to generate public concern, its potential for significant impacts, and the project proponent's ability to pay for the costs of litigation without a letter of credit, among other factors.

The revision to the *Kern County Zoning Ordinance* went through an extensive public process that included a Notice of Preparation, a preparation of an EIR, scoping meetings, and public hearings. The process led to the certification of the final EIR and approval of the revised *Kern County Zoning Ordinance* in November 2015 by the Kern County Board of Supervisors. As mentioned above, the proposed project will be fully mitigated and will result in no net increase in emissions. In addition, the proposed project is not located at a facility of concern; therefore, an Indemnification Agreement and/or a Letter of Credit will not be required for this project in the absence of expressed public concern.

IX. Recommendation

Compliance with all applicable rules and regulations is expected. Pending a successful NSR Public Noticing period, issue ATC S-1738-30-7, '-31-7, '-53-8, '-226-8, '-492-3, '-515-3, '-543-0, '-544-0 and '-545-0 subject to the permit conditions on the attached draft ATC in **Appendix G**.

X. Billing Information

Annual Permit Fees					
Permit Number	Fee Schedule	Fee Description	Annual Fee		
S-1738-30-7	3020-05-C	1000 BBL	\$157		
S-1738-3-7	3020-05-B	400 BBL	\$108		
S-1738-53-8	3020-05-C	650 BBLs	\$157		
S-1738-226-8	3020-05-D	1550 BBLs	\$213		
S-1738-492-3	3020-06	Crude Oil Loading Rack	\$122		
S-1738-515 - 3	3020-05-C	500 BBLs	\$157		
S-1738-543-0,	3020-05-C	1000 BBL	\$157		
S-1738-544-0	3020-05-B	400 BBL	\$108		
S-1738-545-0	3020-05-C	750 BBLs	\$157		

Appendixes

A: Current PTO(s)

B: HRA Summary

C: Quarterly Net Emissions Change

D: Emission Profiles

E: Compliance Certification

F: Calculations
G: Draft ATCs

APPENDIX ACurrent PTOs

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-1738-2-14

EXPIRATION DATE: 02/28/2023

SECTION: 33 TOWNSHIP: 12N RANGE: 21W

EQUIPMENT DESCRIPTION:

42,000 GALLON FIXED-ROOF PETROLEUM STORAGE TANK #TOC 1046 WITH VAPOR RECOVERY SYSTEM SHARED WITH PERMITS S-1738-30, '-31, '-53, '-226, '-492 AND -515 INCLUDING 7.5 HP VAPOR COMPRESSOR (RIO VIEJO FIELD 86X-33)

PERMIT UNIT REQUIREMENTS

- 1. The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in leak-free condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 95% by weight as determined by the test method specified in Section 6.4.6. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. All piping valves and fittings shall be constructed and maintained in a leak-free condition [District Rule 4623] Federally Enforceable Through Title V Permit
- 3. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. A reading in excess of 10,000 ppmv above background or the dripping of organic liquid at a rate of more than 3 drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 4. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a gas-tight cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 6. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 7. Compliance with permit conditions in the Title V permit shall be deemed compliance with District Rule 4623 (Amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 8. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 9. Vapors shall vent only through gas line compressor. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP
Location: LIGHT OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA
9-1738-2-14 Nov 16 2016 10:25AM – DAVIDSOS

- 10. Storage tank p/v caps shall be set to relieve pressure at a pressure level higher than that required to actuate compressor. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Storage tank p/v caps shall be leak-free (except for in breathing) during normal operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Liquids from knockout vessel shall be disposed of in a manner preventing emissions to the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Vapor compressor shall activate whenever tank internal pressure exceeds 1 oz./sq. in. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. VOC emission rate shall not exceed 0.17 lb/hr for this permit unit and permit units S-1738-30, '-31, '-53 and '-226 combined. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 16. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 17. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 18. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 19. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 20. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 21. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 22. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

- 23. The control efficiency of any VOC destruction device, measured and calculated as carbon, shall be determined by US EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case US EPA Method 25 a may be used. US EPA Method 18 may be used in lieu of US EPA Method 25 or US EPA Method 25A provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of the known analytes/compounds to ensure that the VOC concentrations are neither under- or over-reported. Analysis of halogenated exempt compounds shall be analyzed by ARB Method 422 "Exempt Halogenated VOCs in Gases September 12, 1990." [District Rule 4623, 6.4.6 and 6.4.7] Federally Enforceable Through Title V Permit
- 24. Operator shall monitor vapor recovery compressor activation and shut off manometer pressures on quarterly basis to ensure that compressor activation pressure does not exceed pressure relief valve setting. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 25. Operator shall inspect pressure relief valve for fugitive leaks annually in accordance with EPA Method 21, with the instrument calibrated with methane. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-1738-53-7

EXPIRATION DATE: 02/28/2023

SECTION: SE33 TOWNSHIP: 12N RANGE: 21W

EQUIPMENT DESCRIPTION:

26,880 GALLON FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING TO VAPOR RECOVERY SYSTEM UNDER

PERMIT S-1738-2 (RIO VIEJO)

PERMIT UNIT REQUIREMENTS

- The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs 1. from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in leak-free condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 95% by weight as determined by the test method specified in Section 6.4.6. [District Rule 4623] Federally Enforceable Through Title V Permit
- All piping valves and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. A reading in excess of 10,000 ppmv above background or the dripping of organic liquid at a rate of more than 3 drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- Compliance with permit conditions in the Title V'permit shall be deemed compliance with District Rule 4623 (Amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- Tank shall be equipped with a stored liquid temperature indicator. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA 9-1738-53-7: Nov 19 2018 10 25AM - DAVIDSOS

- 10. Vapor compressor shall activate whenever tank internal pressure exceeds 1 oz./sq. in. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. True vapor pressure shall not exceed 9.7 psia. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Produced liquid throughput shall not exceed 1035 bbl/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. VOC emission rate shall not exceed 0.00 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 15. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 16. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 17. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 18. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 19. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 20. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 21. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

- 22. The control efficiency of any VOC destruction device, measured and calculated as carbon, shall be determined by US EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case US EPA Method 25a may be used. US EPA Method 18 may be used in lieu of US EPA Method 25 or US EPA Method 25A provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of the known analytes/compounds to ensure that the VOC concentrations are neither under- or over-reported. Analysis of halogenated exempt compounds shall be analyzed by ARB Method 422 "Exempt Halogenated VOCs in Gases September 12, 1990." [District Rule 4623, 6.4.6 and 6.4.7] Federally Enforceable Through Title V Permit
- 23. Operator shall monitor vapor recovery compressor activation and shut off manometer pressures on quarterly basis to ensure that compressor activation pressure does not exceed pressure relief valve setting. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 24. Operator shall inspect pressure relief valve for fugitive leaks annually in accordance with EPA Method 21, with the instrument calibrated with methane. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 25. Operator shall maintain records of daily tank throughput. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

S-1738-53-7 : Nov 18 2018 10:25AM - DAVIDSOS

APPENDIX B HRA Summary

San Joaquin Valley Air Pollution Control District Risk Management Review

To:

Steve Davidson - Permit Services

From:

Will Worthley - Technical Services

Date:

November 15, 2018

Facility Name:

CALIFORNIA RESOURCES PRODUCTION CORP

Location:

LIGHT OIL WESTERN STATIONARY SOURCE, KERN

COUNTY,

Application #(s):

S-1738-543-0, -544-0

Project #:

S-1184084

SUMMARY

RMR

Units	Prioritization Score	Acute Hazard Index	Chronic Hazard Index	Maximum Individual Cancer Risk	T-BACT Required	Special Permit Requirements
543-0	0.00	0.00	0.00	2.87E-10	No	No
544-0	0.00	0.00	0.00	1.48E-10	No	No
Project Totals	0.00	0.00	0.00	4.35E-10	AND HOLE INC.	Supra Militia
Facility Totals	>1	0.89*	0.04*	16.94E-06*		

Notes:

Proposed Permit Requirements

To ensure that human health risks will not exceed District allowable levels; the following shall be included as requirements for:

<u>Unit #543-0 & 544-0</u>

^{*}Facility totals are compiled in Oxy Risk Light Oil Western Stationary Source Workbook.

1. No special requirements.

Project Description

Technical Services received a request on November 15, 2018 to perform a Risk Management Review (RMR) for the following:

- Unit -543-0: 1000 BBL FIXED ROOF CRUDE OIL STORAGE TANK CONNECTED TO THE VAPOR CONTROL CONNECTED SYSTEM LISTED ON TANK S-1738-53
- Unit -544-0: 400 BBL FIXED ROOF CRUDE OIL STORAGE TANK CONNECTED TO THE VAPOR CONTROL CONNECTED SYSTEM LISTED ON TANK S-1738-53

RMR REPORT

Analysis

The District performed an analysis pursuant to the District's Risk Management Policy for Permitting New and Modified Sources (APR 1905, May 28, 2015) to determine the possible cancer and non-cancer health impact to the nearest resident or worksite. This policy requires that an assessment be performed on a unit by unit basis, project basis, and on a facility-wide basis. If a preliminary prioritization analysis demonstrates that:

- A unit's prioritization score is less than the District's significance threshold and;
- The project's prioritization score is less than the District's significance threshold and;
- The facility's total prioritization score is less than the District's significance threshold

Then, generally no further analysis is required.

The District's significant prioritization score threshold is defined as being equal to or greater than 1.0. If a preliminary analysis demonstrates that either the unit(s) or the project's or the facility's total prioritization score is greater than the District threshold, a screening or a refined assessment is required

If a refined assessment is greater than one in a million but less than 20 in one million for carcinogenic impacts (Cancer Risk) and less than 1.0 for the Acute and Chronic hazard indices(Non-Carcinogenic) on a unit by unit basis, project basis and on a facility-wide basis the proposed application is considered less than significant. For unit's that exceed a cancer risk of 1 in one million, Toxic Best Available Control Technology (TBACT) must be implemented.

Toxic emissions for this project were calculated using the following methods:

 Toxic emissions from Oilfield Fugitives were calculated using emission factors derived from 1991 source tests of central valley sites.

These emissions were input into the San Joaquin Valley APCD's Hazard Assessment and Reporting Program (SHARP). In accordance with the District's Risk Management Policy, risks from the proposed unit's toxic emissions were prioritized using the procedure in the 2016 CAPCOA Facility Prioritization Guidelines. The prioritization score for this proposed facility was greater than 1.0 (see RMR Summary Table). Therefore, a refined health risk assessment was required.

The AERMOD model was used, with the parameters outlined below for South Central Domain and meteorological data for 2013-2017 from Conner (rural dispersion coefficient selected) to determine the dispersion factors (i.e., the predicted concentration or X divided by the normalized source strength or Q) for a receptor grid. These dispersion factors were input into the SHARP Program, which then used the

Air Dispersion Modeling and Risk Tool (ADMRT) of the Hot Spots Analysis and Reporting Program Version 2 (HARP 2) to calculate the chronic and acute hazard indices and the carcinogenic risk for the project.

The following parameters were used for the review:

Source Process Rates

Unit ID	Process ID	Process Material	Process Units	Hourly Process Rate	Annual Process Rate
543	1	VOC	LB	0.008	73
544	1	VOC	LB	0.004	37

Circular Area Source Parameters

Unit ID	Unit Description	Release Height (m)	Radius (m)	Area (m²)
543	Oil Tank	4.88	3.20	32.2
544	Oil Tank	6.10	1.83	10.5

Conclusion

RMR

The cumulative acute and chronic indices for this facility, including this project, are below 1.0; and the cumulative cancer risk for this facility, including this project, is less than 20 in a million. In addition, the cancer risk for each unit in this project is less than 1.0 in a million. In accordance with the District's Risk Management Policy, the project is approved without Toxic Best Available Control Technology (T-BACT).

To ensure that human health risks will not exceed District allowable levels; the permit requirements listed on page 1 of this report must be included for this proposed unit.

These conclusions are based on the data provided by the applicant and the project engineer. Therefore, this analysis is valid only as long as the proposed data and parameters do not change.

Attachments

- A. Modeling request from the project engineer
- B. Additional information from the applicant/project engineer
- C. Prioritization score w/ toxic emissions summary
- D. Facility Summary

APPENDIX C Quarterly Net Emissions Change (QNEC)

Quarterly Net Emissions Change (QNEC)

The Quarterly Net Emissions Change is used to complete the emission profile screen for the District's PAS database. The QNEC shall be calculated as follows:

QNEC = PE2 - PE1, where:

QNEC = Quarterly Net Emissions Change for each emissions unit, lb/qtr.

PE2 = Post Project Potential to Emit for each emissions unit, lb/qtr.

PE1 = Pre-Project Potential to Emit for each emissions unit, lb/qtr.

S-1738-543-0: Quarterly NEC [QNEC]						
Pollutant	PE1 (lb/qtr)	tr) QNEC (lb/qtr				
NO _X	0	0	0			
SO _X	0	0	0			
PM ₁₀	0	0	0			
СО	0	0	0			
VOC	18	0	18			

S-1738-544-0: Quarterly NEC [QNEC]						
Pollutant	Pollutant PE2 (lb/qtr) PE1 (lb/qtr) QNEC (lb/qt					
NOx	0	0	0			
SOx	0	0	0			
PM ₁₀	0	0	0			
CO	0	0	0			
VOC	9	0	9			

APPENDIX D Emissions Profiles

Permit #: S-1738-2-15

Last Updated

11/26/2018 DAVIDSOS

Facility: CALIFORNIA RESOURCES PRODUCTION

ipment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	CO	<u>voc</u>
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	62.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.2
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-1738-30-7

Last Updated

12/06/2018 DAVIDSOS

Facility: CALIFORNIA RESOURCES PRODUCTION

ipment Pre-Baselined: NO	NOX	sox	<u>PM10</u>	co	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	0.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.0
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-1738-31-7

Last Updated

12/06/2018 DAVIDSOS

ipment Pre-Baselined: NO	NOX	sox	<u>PM10</u>	co	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	0.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.0
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-1738-53-8

Last Updated

Facility: CALIFORNIA

11/18/2018 DAVIDSOS

RESOURCES PRODUCTION

ipment Pre-Baselined: NO	<u>NOX</u>	<u>sox</u>	<u>PM10</u>	<u>co</u>	VOC
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	73.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.2
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-1738-226-8

Last Updated

12/06/2018 DAVIDSOS

ipment Pre-Baselined: NO	<u>NOX</u>	SOX	PM10	CO	VOC
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	0.0
Daily Emis. Llmit (lb/Day)	0.0	0.0	0.0	0.0	0.0
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:	127				

Permit #: S-1738-492-3

Last Updated

12/06/2018 DAVIDSOS

pment Pre-Baselined: NO	NOX	<u>sox</u>	PM10	CO	VOC
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	162.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.4
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-1738-515-3

Last Updated

12/06/2018 DAVIDSOS

ipment Pre-Baselined: NO	NOX	sox	<u>PM10</u>	co	voc
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	0.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.0
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	0.0
Q2:	0.0	0.0	0.0	0.0	0.0
Q3:	0.0	0.0	0.0	0.0	0.0
Q4:	0.0	0.0	0.0	0.0	0.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-1738-543-0

Last Updated

Facility: CALIFORNIA

11/18/2018 DAVIDSOS

RESOURCES PRODUCTION

ipment Pre-Baselined: NO	NOX	sox	<u>PM10</u>	co	VOC
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	73.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.2
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	18.0
Q2;	0.0	0.0	0.0	0.0	18.0
Q3:	0.0	0.0	0.0	0.0	18.0
Q4:	0.0	0.0	0.0	0.0	18.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-1738-544-0

Last Updated

11/18/2018 DAVIDSOS

uipment Pre-Baselined: NO	NOX	SOX	PM10	CO	<u>voc</u>
Potential to Emit (lb/Yr):	0.0	0.0	0.0	0.0	37.0
Daily Emis. Limit (lb/Day)	0.0	0.0	0.0	0.0	0.1
Quarterly Net Emissions Change (lb/Qtr)					
Q1:	0.0	0.0	0.0	0.0	9.0
Q2:	0.0	0.0	0.0	0.0	9.0
Q3:	0.0	0.0	0.0	0.0	9.0
Q4:	0.0	0.0	0.0	0.0	9.0
Check if offsets are triggered but exemption applies	N	N	N	N	N
Offset Ratio					
Quarterly Offset Amounts (lb/Qtr)					
Q1:					
Q2:					
Q3:					
Q4:					

Permit #: S-1738-545-0

Last Updated

Facility: CALIFORNIA

12/06/2018 DAVIDSOS

RESOURCES PRODUCTION

Equipment Pre-Baselined: NO VOC **NOX** CO SOX <u>PM10</u> Potential to Emit (lb/Yr): 0.0 0.0 0.0 0.0 62.0 Daily Emis. Limit (lb/Day) 0.0 0.0 0.0 0.0 0.2 Quarterly Net Emissions Change (lb/Qtr) 0.0 0.0 0.0 Q1: 0.0 0.0 Q2: 0.0 0.0 0.0 0.0 0.0 0.0 Q3: 0.0 0.0 0.0 0.0 Q4: 0.0 0.0 0.0 0.0 0.0 Check if offsets are triggered but Ν Ν Ν Ν Ν exemption applies Offset Ratio Quarterly Offset Amounts (lb/Qtr) Q1: Q2: Q3: Q4:

APPENDIX E Compliance Certification





TITLE V MODIFICATION - COMPLIANCE CERTIFICATION FORM

I. TYPE OF PERMIT ACTION (Check appropriate box)
☐ SIGNIFICANT PERMIT MODIFICATION ☐ ADMINISTRATIVE AMENDMENT MINOR PERMIT MODIFICATION
COMPANY NAME: California Resources Production Corporation FACILITY ID: S-1738
1. Type of Organization: Corporation Sole Ownership Government Partnership Utility
2. Owner's Name:
3. Agent to the Owner:
II. COMPLIANCE CERTIFICATION (Read each statement carefully and initial all circles for confirmation):
Based on information and belief formed after reasonable inquiry, the equipment identified in this application will continue to comply with the applicable federal requirement(s).
Based on information and belief formed after reasonable inquiry, the equipment identified in this application will comply with applicable federal requirement(s) that will become effective during the permit term, on a timely basis.
Corrected information will be provided to the District when I become aware that incorrect or incomplete information has been submitted.
Based on information and belief formed after reasonable inquiry, information and statements in the submitted application package, including all accompanying reports, and required certifications are true accurate and complete.
Based on information and belief formed after reasonable inquiry, information and statements in the submitted application package, including all accompanying reports, and required certifications are true accurate and complete.
I declare, under penalty of perjury under the laws of the state of California, that the forgoing is correct and true:
2 Nov 2018
Signature of Responsible Official Date
Raymond Rodriguez
Name of Responsible Official (please print)
Director Environmental
Title of Responsible Official (please print)
RE: Rio Viejo Facility Upgrade

APPENDIX FCalculations

Total VOC Emissions =

California Resources S-1184084, S-1738-53-7

Fugitive Emissions Using Screening Emission Factors

California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities
Table IV-2c. Oil and Gas Production
Screening Value Ranges Emission Factors

Percentage of components with > 10,000 ppmv leaks allowed?
Weight percentage of VOC in the total organic compounds in gas (neglect non-organics)?
Weight percentage of VOC in the total organic compounds in oil (neglect non-organics)?

0 % 100 % 100 %

			1	17	OCT TT	30%
September 1 Control	The second secon	THE PARTY OF THE P	Total allowable	Screening value Er - 100	ne Er - 10C	3
Eauipment		Component	leaking	< 10,000 ppmv	< 10,000 ppmv > 10,000 ppmv	emissions
Type	Service	Count	components	(lb/day/source)	(lb/day/source)	(lb/day)
Valves	Gas/Light Liquid	2		0 1.852E-03	7.333E+00	00.00
	l jaht Crude Oil	24		0 1.005E-03	3.741E+00	0.02
	Heavy Crude Oil	0		0 7.408E-04	N/A*	0.00
Pump Seals	Gas/Light Liquid	0		0 5.270E-02	4.709E+00	00:00
	Light Crude Oil	2		0 1.402E-02	4.709E+00	0.03
	Heavy Crude Oil	0		N/A	N/A	N/A
Others	Gas/Light Liguid	3		0 7.778E-03	7.281E+00	0.02
	l ight Cride Oil	0		0 6.931E-03	3.757E-01	0.00
	Heavy Cride Oil	0		0 3.016E-03	N/A*	0.00
Connectors	Gas/Linht Linuid	30		0 6.349E-04	1.370E+00	0.02
	I joht Criide Oil	120		0 5.291E-04	1.238E+00	90.0
	Heavy Crude Oil	0		0 4.233E-04	4.233E-04	0.00
Flandes	Gas/light Liquid	16		0 1.482E-03	3.228E+00	0.02
9	I joht Criide Oil	28		0 1.270E-03	1.376E+01	0.04
	Heavy Crude Oil	0		0 1.217E-03	*A/N	0.00
Onen-ended	Gas/l ight Liquid	0		0 1.270E-03	2.905E+00	0.00
l ines	I joht Criide Oil	O		0 9.524E-04	1.175E+00	00.00
3	Heavy Criide Oil	0		0 7.937E-04	3.762E+00	0.00

| Heavy Crude Oil | Components from equipment type and service will be assessed as < 10,000 ppmv

<u>California Resources</u> S-1184084, S-1738-543-0

Fugitive Emissions Using Screening Emission Factors

California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities
Table IV-2c. Oil and Gas Production
Screening Value Ranges Emission Factors

Percentage of components with \geq 10,000 ppmv leaks allowed? Weight percentage of VOC in the total organic compounds in gas (neglect non-organics)? Weight percentage of VOC in the total organic compounds in oil (neglect non-organics)?

0 % 100 % 100 %

P. Contract of the State of	The State of the S	The special control of	Total allowable	Screening Value EF - TOC	ue EF - TOC	NOC
Equipment		Component	leaking	< 10,000 ppmv	< 10,000 ppmv > 10,000 ppmv	emissions
Tvne	Service	Count	components	(lb/day/source)	(lb/day/source)	(lb/day)
	Gas/Light Liquid	10		0 1.852E-03	7.333E+00	0.02
	Light Crude Oil	10		0 1.005E-03	3.741E+00	0.01
	Heavy Crude Oil	0		0 7.408E-04	*A/A	0.00
Pump Seals	Gas/Light Liguid	0		0 5.270E-02	4.709E+00	00:00
	Light Crude Oil	2		0 1.402E-02	4.709E+00	0.03
	Heavy Crude Oil	0		0 N/A		N/A
Others	Gas/Light Liquid	9		0 7.778E-03	7.281E+00	0.05
	Light Crude Oil	0		0 6.931E-03	3.757	0.00
	Heavy Crude Oil	0		0 3.016E-03	*A/N	0.00
Connectors	Gas/l ight l iguid	10		0 6.349E-04	1.370E+00	0.01
	Light Crude Oil	20		0 5.291E-04	1.238E+00	0.01
	Heavy Crude Oil	0		0 4.233E-04	4.233E-04	0.00
Flances	Gas/Light Liguid	10		0 1.482E-03	3	0.01
	Light Crude Oil	4		0 1.270E-03	1.376E+01	0.02
	Heavy Crude Oil	0		0 1.217E-03	N/A*	0.00
Open-ended	Gas/Light Liguid	0		0 1.270E-03	2.905E+00	00.0
	I joht Crude Oil	0		0 9.524E-04	1.175E+00	00.00
	Heavy Crude Oil	0		0 7.937E-04	3.762E+00	0.00

Total VOC Emissions =

<u>California Resources</u> S-1184084, S-1738-544-0

Fugitive Emissions Using Screening Emission Factors

California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities
Table IV-2c. Oil and Gas Production
Screening Value Ranges Emission Factors

Percentage of components with \geq 10,000 ppmv leaks allowed? Weight percentage of VOC in the total organic compounds in gas (neglect non-organics)? Weight percentage of VOC in the total organic compounds in oil (neglect non-organics)?

0 100 % 100 %

	TO THE PROPERTY OF THE PARTY OF	800 D 200 D 200 D 200	Total allowable	Screening Value EF - TOC	ue EF - TOC	VOC
Equipment		Component	leaking	< 10,000 ppmv	< 10,000 ppmv > 10,000 ppmv	emissions
Type	Service	Count	components	(lb/day/source)	(lb/day/source)	(lb/day)
	Gas/Light Liguid	10		0 1.852E-03	7.333E+00	0.02
	Light Crude Oil	9		0 1.005E-03	3.741E+00	0.01
	Heavy Crude Oil	0		0 7.408E-04		0.00
Pump Seals	Gas/Light Liquid	0		0 5.270E-02	4.709E+00	0.00
	Liaht Crude Oil	0		0 1.402E-02	4.709E+00	0.00
	Heavy Crude Oil	0		N/A	N/A	N/A
Others	Gas/Light Liquid	9		0 7.778E-03	7.281E+00	0.05
	Light Crude Oil	0		0 6.931E-03	3.757	00:00
	Heavy Crude Oil	0		0 3.016E-03	N/A*	00.00
Connectors	Gas/Light Liguid	10		0 6.349E-04	1.370E+00	0.01
	Light Crude Oil	10		0 5.291E-04	1.238E+00	0.01
	Heavy Crude Oil	0		0 4.233E-04	4.233E-04	0.00
Flandes	Gas/Light Liguid	10		0 1.482E-03	က	0.01
	Light Crude Oil	10		0 1.270E-03	1.376E+01	0.01
	Heavy Crude Oil	0		0 1.217E-03	N/A*	0.00
Open-ended	Gas/Light Liguid	0		0 1.270E-03	2.905E+00	0.00
	Light Crude Oil	0		0 9.524E-04	1.175E+00	00.0
	Heavy Crude Oil	0		0 7.937E-04	3.762E+00	0.00

* Emission factor not available. All components from equipment type and service will be assessed as < 10,000 ppmv

Total VOC Emissions =

APPENDIX G Draft ATCs

AUTHORITY TO CONSTRUCT

PERMIT NO: S-1738-30-7

LEGAL OWNER OR OPERATOR: CALIFORNIA RESOURCES PRODUCTION CORP

ISSUAR

MAILING ADDRESS:

11109 RIVER RUN BLVD

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY

CA

SECTION: 33 TOWNSHIP: 12N RANGE: 21W

EQUIPMENT DESCRIPTION:

MODIFICATION OF 1000 BBL FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-2 (RIO VIEJO FIELD 86X-33); CONNECT VAPOR CONTROL TO TANK S-1738-545

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in leak-free condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 95% by weight as determined by the test method specified in Section 6.4.6. [District Rule 4623] Federally Enforceable Through Title V Permit
- 4. All piping valves and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director APCO

- 5. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. A reading in excess of 10,000 ppmv above background or the dripping of organic liquid at a rate of more than 3 drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 6. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- 7. {2606} The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 8. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 9. Compliance with permit conditions in the Title V permit shall be deemed compliance with District Rule 4623 (Amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 10. {2608} This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 11. Vapors shall vent only through gas line compressor. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Storage tank p/v caps shall be set to relieve pressure at a pressure level higher than that required to actuate compressor. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Storage tank p/v caps shall be leak-free (except for inbreathing) during normal operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Vapor compressor shall activate whenever tank internal pressure exceeds 1 oz./sq. in. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. VOC emission rate shall not exceed 0.13 lb/hr for this permit unit and permit units S-1738-545 and '-31 combined. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 17. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 18. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit

- 19. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 20. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 21. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 22. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 23. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 24. The control efficiency of any VOC destruction device, measured and calculated as carbon, shall be determined by US EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case US EPA Method 25 a may be used. US EPA Method 18 may be used in lieu of US EPA Method 25 or US EPA Method 25A provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of the known analytes/compounds to ensure that the VOC concentrations are neither under- or over-reported. Analysis of halogenated exempt compounds shall be analyzed by ARB Method 422 "Exempt Halogenated VOCs in Gases September 12, 1990." [District Rule 4623, 6.4.6 and 6.4.7] Federally Enforceable Through Title V Permit
- 25. Operator shall monitor vapor recovery compressor activation and shut off manometer pressures on quarterly basis to ensure that compressor activation pressure does not exceed pressure relief valve setting. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 26. Operator shall inspect pressure relief valve for fugitive leaks annually in accordance with EPA Method 21, with the instrument calibrated with methane. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1738-31-7

LEGAL OWNER OR OPERATOR: CALIFORNIA RESOURCES PRODUCTION CORP

ISSU

MAILING ADDRESS:

11109 RIVER RUN BLVD BAKERSFIELD, CA 93311

LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY

CA

LOCATION:

SECTION: 33 TOWNSHIP: 12N

RANGE: 21W

EQUIPMENT DESCRIPTION:

MODIFICATION OF 400 BBL FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-2 (RIO VIEJO FIELD 86X-33): CONNECT VAPOR CONTROL TO TANK S-1738-545

CONDITIONS

- {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in leak-free condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 95% by weight as determined by the test method specified in Section 6.4.6. [District Rule 4623] Federally Enforceable Through Title V Permit
- All piping valves and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

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Samir Sheikh, Executive Director

- 5. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. A reading in excess of 10,000 ppmv above background or the dripping of organic liquid at a rate of more than 3 drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 6. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- 7. {2606} The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 8. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 9. Compliance with permit conditions in the Title V permit shall be deemed compliance with District Rule 4623 (Amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 10. {2608} This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 11. Vapors shall vent only through gas line compressor. [District Rule 2201] Federally Enforceable Through Title V
 Permit
- 12. Storage tank p/v caps shall be set to relieve pressure at a pressure level higher than that required to actuate compressor. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Storage tank p/v caps shall be leak-free (except for inbreathing) during normal operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Vapor compressor shall activate whenever tank internal pressure exceeds 1 oz./sq. in. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. VOC emission rate shall not exceed 0.13 lb/hr for this permit unit and permit units S-1738-545 and '-30 combined. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 17. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 18. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit

- 19. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 20. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 21. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 22. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 23. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 24. The control efficiency of any VOC destruction device, measured and calculated as carbon, shall be determined by US EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case US EPA Method 25 a may be used. US EPA Method 18 may be used in lieu of US EPA Method 25 or US EPA Method 25A provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of the known analytes/compounds to ensure that the VOC concentrations are neither under- or over-reported. Analysis of halogenated exempt compounds shall be analyzed by ARB Method 422 "Exempt Halogenated VOCs in Gases September 12, 1990." [District Rule 4623, 6.4.6 and 6.4.7] Federally Enforceable Through Title V Permit
- 25. Operator shall monitor vapor recovery compressor activation and shut off manometer pressures on quarterly basis to ensure that compressor activation pressure does not exceed pressure relief valve setting. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 26. Operator shall inspect pressure relief valve for fugitive leaks annually in accordance with EPA Method 21, with the instrument calibrated with methane. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1738-53-8

LEGAL OWNER OR OPERATOR: CALIFORNIA RESOURCES PRODUCTION CORP

ISSUA

MAILING ADDRESS:

11109 RIVER RUN BLVD

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY

CA

SECTION: SE33 TOWNSHIP: 12N RANGE: 21W

EQUIPMENT DESCRIPTION:

650 BBL FIXED ROOF PETROLEUM STORAGE TANK WITH PIPING TO VAPOR RECOVERY SYSTEM UNDER PERMIT S-1738-2 (RIO VIEJO): CALCULATE EMISSIONS USING "REVISED SCREENING" EMISSION FACTORS AND CONNECT VAPOR CONTROL TO TANK S-1738-545

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 4. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rules 2011 and 4623] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director APEO

- 5. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 6. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. VOC fugitive emissions from the components in gas service on tank shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Except as otherwise provided in this permit, the operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 12. Permittee shall notify the APCO in writing at least three (3) days prior to performing tank degassing and interior tank cleaning activities. Written notification shall include the following: 1) the Permit to Operate number and physical location of the tank being degassed, 2) the date and time that tank degassing and cleaning activities will begin, 3) the degassing method, as allowed in this permit, to be used, 4) the method to be used to clean the tank, including any solvents to be used, and 5) the method to be used to dispose of any removed sludge, including methods that will be used to control emissions from the receiving vessel and emissions during transport. [District Rule 4623] Federally Enforceable Through Title V Permit
- 13. This tank shall be degassed before commencing interior cleaning by following one of the following options: 1) exhausting VOCs contained in the tank vapor space to an APCO-approved vapor recovery system until the organic vapor concentration is 5,000 ppmv or less, or is 10 percent or less of the lower explosion limit (LEL), whichever is less, or 2) by displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable liquid until 90 percent or more of the maximum operating level of the tank is filled. Suitable liquids are organic liquids having a TVP of less than 0.5 psia, water, clean produced water, or produced water derived from crude oil having a TVP less than 0.5 psia, or 3) by displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable gas. Degassing shall continue until the operator has achieved a vapor displacement equivalent to at least 2.3 times the tank capacity. Suitable gases are air, nitrogen, carbon dioxide, or natural gas containing less than 10 percent VOC by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 14. During tank degassing, the operator shall discharge or displace organic vapors contained in the tank vapor space to an APCO-approved vapor recovery system. [District Rule 4623] Federally Enforceable Through Title V Permit
- 15. To facilitate connection to an external APCO-approved recovery system, a suitable tank fitting, such as a manway, may be temporarily removed for a period of time not to exceed 1 hour. [District Rule 4623] Federally Enforceable Through Title V Permit
- 16. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623] Redetally Unforceable Through Title V Permit

- 17. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rule 4623] Federally Enforceable Through Title V Permit
- 18. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection [District Rule 4623] Federally Enforceable Through Title V Permit
- 19. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- 20. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rule 4623] Federally Enforceable Through Title V Permit
- 21. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623] Federally Enforceable Through Title V Permit
- 22. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rule 4623] Federally Enforceable Through Title V Permit
- 23. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 24. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1738-226-8

LEGAL OWNER OR OPERATOR: CALIFORNIA RESOURCES PRODUCTION CORP

ISSUANC

MAILING ADDRESS:

11109 RIVER RUN BLVD

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY

CA

SECTION: SE33 TOWNSHIP: 12N RANGE: 21W

EQUIPMENT DESCRIPTION:

MODIFICATION OF 1550 BBL FIXED ROOF PETROLEUM STORAGE TANK SE/4 SEC. 33, T12N, R21W (RIO VIEJO FIELD) CONNECTED TO THE VAPOR RECOVERY SYSTEM LISTED ON PERMIT TO OPERATE S-1738-2: CONNECT VAPOR CONTROL TO TANK S-1738-545

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in leak-free condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 95% by weight as determined by the test method specified in Section 6.4.6. [District Rule 4623] Federally Enforceable Through Title V Permit
- 4. All piping valves and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

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Samir Sheikh, Executive Director APCO

- 5. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. A reading in excess of 10,000 ppmv above background or the dripping of organic liquid at a rate of more than 3 drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 6. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- 7. {2604} All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. If any of the tank components are found to leak during an annual inspection, the inspection frequency for that component type shall be changed from annual to quarterly. If no tank components are subsequently found to be leaking during five consecutive inspections, the inspection frequency may be changed from quarterly to annual. Components located in inaccessible (over 15 feet above ground when access is required from the ground or over 6 feet away from a platform when access is required from the platform) locations shall be inspected at least annually and components located in unsafe areas shall be inspected and repaired upon detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 8. {2605} Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired. Leaks over 10,000 ppmv shall be reported as a deviation. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 9. {2606} The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 10. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 11. Compliance with permit conditions in the Title V permit shall be deemed compliance with District Rule 4623 (Amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 12. {2608} This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 13. Tank shall be equipped with pressure relief device set to within 10% of the maximum allowable working pressure of the tank. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- 14. Vapors shall vent only through gas line compressor. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The tank shall be equipped with a fixed roof with no holes or openings. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Storage tank p/v caps shall be set to relieve pressure at a pressure level higher than that required to actuate compressor. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Storage tank p/v caps shall be leak-free as defined in Rule 4623 (except for inbreathing) during normal operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Liquids from knockout vessel shall be disposed of in a manner preventing emissions to the atmosphere. [District Rule 4101] Federally Enforceable Through Title V Permit
- 19. Vapor compressor shall activate whenever tank internal pressure exceeds 1 oz./sq. in. [District Rule 2201] Federally Enforceable Through Title V Permit

- 20. VOC emission rate shall not exceed 0.17 lb/hr for this permit unit and permit units S-1738-2, '-30, '-31, and '-53 combined. [District Rule 2201] Federally Enforceable Through Title V Permit
- 21. The control efficiency of any VOC destruction device, measured and calculated as carbon, shall be determined by US EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case US EPA Method 25 a may be used. US EPA Method 18 may be used in lieu of US EPA Method 25 or US EPA Method 25A provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of the known analytes/compounds to ensure that the VOC concentrations are neither under- or over-reported. Analysis of halogenated exempt compounds shall be analyzed by ARB Method 422 "Exempt Halogenated VOCs in Gases September 12, 1990." [District Rule 4623, 6.4.6 and 6.4.7] Federally Enforceable Through Title V Permit
- 22. Operator shall monitor vapor recovery compressor activation and shut off manometer pressures on quarterly basis to ensure that compressor activation pressure does not exceed pressure relief valve setting. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 23. Operator shall inspect pressure relief valve for fugitive leaks annually in accordance with EPA Method 21, with the instrument calibrated with methane. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1738-492-3

LEGAL OWNER OR OPERATOR: CALIFORNIA RESOURCES PRODUCTION CORP

ISSUANC

MAILING ADDRESS:

11109 RIVER RUN BLVD

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY

CA

EQUIPMENT DESCRIPTION:

MODIFICATION OF CLASS 1 ORGANIC LIQUID (CRUDE OIL) LOADING RACK WITH BOTTOM LOADING AND DRY-BREAK COUPLER, SERVED BY VAPOR CONTROL SYSTEM LISTED ON S-1738-2: CONNECT VAPOR CONTROL TO TANK S-1738-545

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. Loading rack shall be maintained and operated in accordance with the manufacturer's specifications, and operated such that there are no leaks or excess organic liquid drainage at disconnections as defined herein. [District Rule 4624] Federally Enforceable Through Title V Permit
- 4. All vapors from the loading operation shall be routed to vapor control system S-1738-2. [District Rule 4624] Federally Enforceable Through Title V Permit
- 5. Total number of disconnects shall not exceed 10 per day or 3650 per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. During hose disconnects the maximum liquid spillage for liquids shall not exceed 10 milliliters/disconnect based on an average from 3 consecutive disconnects. [District Rule 2201 and 4624] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director APEO

Arnaud Marjollet Director of Permit Services 8-1738-492-3 Date 2018 1004 DAVIDSOS Joint Inspection NOT Required

- 7. Emissions from hose disconnects shall not exceed 0.20 lb-VOC/day. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
- 8. Emissions from gas and light liquid components shall not exceed 0.24 lb-VOC/day. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
- 9. Permittee shall maintain accurate component count and emissions calculated using from the "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c. Oil and Gas Production Screening Value Rangeş Emission Factors. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. For this Class 1 organic liquid transfer operation, the emission of VOC from the transfer operation shall not exceed 0.08 pounds per 1,000 gallons of organic liquid transferred. [District Rule 4624] Federally Enforceable Through Title V Permit
- 11. The organic liquid loading operation shall be conducted via bottom loading. [District Rule 4624] Federally Enforceable Through Title V Permit
- 12. A leak is defined as the dripping of VOC-containing liquid at a rate of more than three (3) drops per minute; or for organic liquids other than gasoline, the detection of any gaseous or vapor emissions with a concentration of VOC greater than 1,000 ppmv above a background as methane when measured in accordance with the test method in Section 6.3.8 of Rule 4624 or alternative method approved in writing by the APCO and EPA. Any liquid or gas coming from a component undergoing repair or replacement, or during sampling of process fluid from equipment into a container is not considered a leak provided such activities are accomplished as expeditiously as possible and with minimal spillage of material and VOC emissions to the atmosphere. [District Rule 4624] Federally Enforceable Through Title V Permit
- 13. Permittee shall inspect the loading rack for leaks during transfer at least once every calendar quarter using the test method prescribed in Section 6.3.8 of Rule 4624 or alternative method approved in writing by the APCO and EPA. [District Rule 4624] Federally Enforceable Through Title V Permit
- 14. An operator may apply for a written approval from the APCO to change the inspection frequency from quarterly to annually provided no leaks were found during the inspections required under provisions of Sections 5.9.1 and 5.9.2 of Rule 4624 during five consecutive quarterly inspections. Upon identification of any leak during an annual inspection the frequency shall revert back to quarterly and the operator shall contact the APCO in writing within 14 days. [District Rule 4624] Federally Enforceable Through Title V Permit
- 15. Corrective steps shall be taken at any time the operator observes a leak or excess drainage at disconnect. All equipment found leaking shall be repaired or replaced within 72 hours. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replaced equipment shall be reinspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624] Federally Enforceable Through Title V Permit
- 16. All inspections shall be documented with an inspection log. Inspection records shall include, at a minimum, 1) date of inspection, 2) location and description of any missing, loose, leaking, or damaged equipment and any malfunction requiring repair, 3) corrective steps taken to repair or replace the equipment, 4) test method and results for leak and drainage inspections, 5) location and description of any equipment to be inspected upon commencing operation after repair or replacement and 6) inspector name and signature. [District Rule 4624] Federally Enforceable Through Title V Permit
- 17. Permittee shall keep records of daily loading rack throughput and the results of any required leak inspections. [District Rule 4624] Federally Enforceable Through Title V Permit
- 18. Permittee shall comply with applicable monitoring, inspection, maintenance, and recordkeeping, and reporting requirements of Rule 4409. [District Rule 4409] Federally Enforceable Through Title V Permit
- 19. Permittee shall keep records of daily number of truck loading disconnects. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 20. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

AUTHORITY TO CONSTRUCT

PERMIT NO: S-1738-515-3

LEGAL OWNER OR OPERATOR: CALIFORNIA RESOURCES PRODUCTION CORP

ISSUANC

MAILING ADDRESS:

11109 RIVER RUN BLVD

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY

CA

SECTION: 33 TOWNSHIP: 12N RANGE: 21W

EQUIPMENT DESCRIPTION:

MODIFICATION OF 500 BBL FIXED ROOF CRUDE OIL TANK VENTED TO VAPOR CONTROL SYSTEM LISTED ON

TANK S-1738-2: CONNECT VAPOR CONTROL TO TANK S-1738-545

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in gas-tight condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device the reduces the inlet VOC emissions by at least 95% by weight as determined by the test method specified in Section 6.4.7. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 4. All piping, valves, and fittings shall be constructed and maintained in a gas-tight condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

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Samir Sheikh, Executive Director APCO

- 5. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 6. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. VOC fugitive emissions from the components in gas service on tank shall not exceed 0.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Except as otherwise provided in this permit, the operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 12. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 13. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1738-543-0

LEGAL OWNER OR OPERATOR: CALIFORNIA RESOURCES PRODUCTION CORP

ISSUANC

MAILING ADDRESS:

11109 RIVER RUN BLVD

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY

CA

EQUIPMENT DESCRIPTION:

750 BBL FIXED ROOF CRUDE OIL STORAGE TANK CONNECTED TO THE VAPOR CONTROL SYSTEM LISTED ON TANK S-1738-545 (RIO VIEJO)

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 4. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rules 2011 and 4623] Federally Enforceable Through Title V Permit
- 5. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director APCO

- 6. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. VOC fugitive emissions from the components in gas service on tank (if permit includes the vapor control system Insert: and tank vapor collection system) shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Except as otherwise provided in this permit, the operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 12. Permittee shall notify the APCO in writing at least three (3) days prior to performing tank degassing and interior tank cleaning activities. Written notification shall include the following: 1) the Permit to Operate number and physical location of the tank being degassed, 2) the date and time that tank degassing and cleaning activities will begin, 3) the degassing method, as allowed in this permit, to be used, 4) the method to be used to clean the tank, including any solvents to be used, and 5) the method to be used to dispose of any removed sludge, including methods that will be used to control emissions from the receiving vessel and emissions during transport. [District Rule 4623] Federally Enforceable Through Title V Permit
- 13. This tank shall be degassed before commencing interior cleaning by following one of the following options: 1) exhausting VOCs contained in the tank vapor space to an APCO-approved vapor recovery system until the organic vapor concentration is 5,000 ppmv or less, or is 10 percent or less of the lower explosion limit (LEL), whichever is less, or 2) by displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable liquid until 90 percent or more of the maximum operating level of the tank is filled. Suitable liquids are organic liquids having a TVP of less than 0.5 psia, water, clean produced water, or produced water derived from crude oil having a TVP less than 0.5 psia, or 3) by displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable gas. Degassing shall continue until the operator has achieved a vapor displacement equivalent to at least 2.3 times the tank capacity. Suitable gases are air, nitrogen, carbon dioxide, or natural gas containing less than 10 percent VOC by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 14. During tank degassing, the operator shall discharge or displace organic vapors contained in the tank vapor space to an APCO-approved vapor recovery system. [District Rule 4623] Federally Enforceable Through Title V Permit
- 15. To facilitate connection to an external APCO-approved recovery system, a suitable tank fitting, such as a manway, may be temporarily removed for a period of time not to exceed 1 hour. [District Rule 4623] Federally Enforceable Through Title V Permit
- 16. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623] Federally Enforceable Through Title V Permit
- 17. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after dejection. [District Rule 4623] Federally Enforceable Through Title V Permit

- 18. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection [District Rule 4623] Federally Enforceable Through Title V Permit
- 19. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- 20. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rule 4623] Federally Enforceable Through Title V Permit
- 21. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623] Federally Enforceable Through Title V Permit
- 22. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rule 4623] Federally Enforceable Through Title V Permit
- 23. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 24. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1738-544-0

LEGAL OWNER OR OPERATOR: CALIFORNIA RESOURCES PRODUCTION CORP

ISSUAN

MAILING ADDRESS:

11109 RIVER RUN BLVD

BAKERSFIELD, CA 93311

LOCATION:

LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY

CA

EQUIPMENT DESCRIPTION:

400 BBL FIXED ROOF CRUDE OIL STORAGE TANK CONNECTED TO THE VAPOR CONTROL SYSTEM LISTED ON TANK S-1738-545 (RIO VIEJO)

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 4. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rules 2011 and 4623] Federally Enforceable Through Title V Permit
- 5. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all-other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director APCO

- 6. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. VOC fugitive emissions from the components in gas service on tank (if permit includes the vapor control system Insert: and tank vapor collection system) shall not exceed 0.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Except as otherwise provided in this permit, the operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 12. Permittee shall notify the APCO in writing at least three (3) days prior to performing tank degassing and interior tank cleaning activities. Written notification shall include the following: 1) the Permit to Operate number and physical location of the tank being degassed, 2) the date and time that tank degassing and cleaning activities will begin, 3) the degassing method, as allowed in this permit, to be used, 4) the method to be used to clean the tank, including any solvents to be used, and 5) the method to be used to dispose of any removed sludge, including methods that will be used to control emissions from the receiving vessel and emissions during transport. [District Rule 4623] Federally Enforceable Through Title V Permit
- 13. This tank shall be degassed before commencing interior cleaning by following one of the following options: 1) exhausting VOCs contained in the tank vapor space to an APCO-approved vapor recovery system until the organic vapor concentration is 5,000 ppmv or less, or is 10 percent or less of the lower explosion limit (LEL), whichever is less, or 2) by displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable liquid until 90 percent or more of the maximum operating level of the tank is filled. Suitable liquids are organic liquids having a TVP of less than 0.5 psia, water, clean produced water, or produced water derived from crude oil having a TVP less than 0.5 psia, or 3) by displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable gas. Degassing shall continue until the operator has achieved a vapor displacement equivalent to at least 2.3 times the tank capacity. Suitable gases are air, nitrogen, carbon dioxide, or natural gas containing less than 10 percent VOC by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 14. During tank degassing, the operator shall discharge or displace organic vapors contained in the tank vapor space to an APCO-approved vapor recovery system. [District Rule 4623] Federally Enforceable Through Title V Permit
- 15. To facilitate connection to an external APCO-approved recovery system, a suitable tank fitting, such as a manway, may be temporarily removed for a period of time not to exceed 1 hour. [District Rule 4623] Federally Enforceable Through Title V Permit
- 16. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623] Federally Enforceable Through Title V Permit
- 17. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after dejection. [District Rule 4623] Federally Enforceable Through Title V Permit

- 18. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection [District Rule 4623] Federally Enforceable Through Title V Permit
- 19. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- 20. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rule 4623] Federally Enforceable Through Title V Permit
- 21. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623] Federally Enforceable Through Title V Permit
- 22. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rule 4623] Federally Enforceable Through Title V Permit
- 23. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 24. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 1070] Federally Enforceable Through Title V Permit



AUTHORITY TO CONSTRUCT

PERMIT NO: S-1738-545-0

LEGAL OWNER OR OPERATOR: CALIFORNIA RESOURCES PRODUCTION CORP

ISSUAN

MAILING ADDRESS:

11109 RIVER RUN BLVD

BAKERSFIELD, CA 93311

LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY

CA

EQUIPMENT DESCRIPTION:

750 BBL FIXED-ROOF PETROLEUM STORAGE TANK #TOC 1046 WITH VAPOR RECOVERY SYSTEM SHARED WITH PERMITS S-1738-30, '-31, '-53, '-226, '-492, '-515, '-543-0 AND '-544-0 INCLUDING 7.5 HP VAPOR COMPRESSOR (RIO VIEJO FIELD 86X-33): REPLACEMENT EMISSIONS UNIT OF S-1738-2-14

CONDITIONS

- 1. {1830} This Authority to Construct serves as a written certificate of conformity with the procedural requirements of 40 CFR 70.7 and 70.8 and with the compliance requirements of 40 CFR 70.6(c). [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. {1831} Prior to operating with modifications authorized by this Authority to Construct, the facility shall submit an application to modify the Title V permit with an administrative amendment in accordance with District Rule 2520 Section 5.3.4. [District Rule 2520, 5.3.4] Federally Enforceable Through Title V Permit
- 3. The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in leak-free condition. The vapor control system collects vapors from the tanks and routes the uncondensed vapors to the field gas gathering system before entering the sales gas line reduces inlet VOC emissions by at least 95% by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 4. All piping valves and fittings shall be constructed and maintained in a leak-free condition [District Rule 4623] Federally Enforceable Through Title V Permit

CONDITIONS CONTINUE ON NEXT PAGE

YOU MUST NOTIFY THE DISTRICT COMPLIANCE DIVISION AT (661) 392-5500 WHEN CONSTRUCTION IS COMPLETED AND PRIOR TO OPERATING THE EQUIPMENT OR MODIFICATIONS AUTHORIZED BY THIS AUTHORITY TO CONSTRUCT. This is NOT a PERMIT TO OPERATE. Approval or denial of a PERMIT TO OPERATE will be made after an inspection to verify that the equipment has been constructed in accordance with the approved plans, specifications and conditions of this Authority to Construct, and to determine if the equipment can be operated in compliance with all Rules and Regulations of the San Joaquin Valley Unified Air Pollution Control District. Unless construction has commenced pursuant to Rule 2050, this Authority to Construct shall expire and application shall be cancelled two years from the date of issuance. The applicant is responsible for complying with all laws, ordinances and regulations of all other governmental agencies which may pertain to the above equipment.

Samir Sheikh, Executive Director APCO

- 5. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. A reading in excess of 10,000 ppmv above background or the dripping of organic liquid at a rate of more than 3 drops per minute is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- 6. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a gas-tight cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- 7. {2606} The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 8. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 9. Compliance with permit conditions in the Title V permit shall be deemed compliance with District Rule 4623 (Amended May 19, 2005). A permit shield is granted from this requirement. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 10. {2608} This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 11. Vapors shall vent only through gas line compressor. [District Rule 2201] Federally Enforceable Through Title V
 Permit
- 12. Storage tank p/v caps shall be set to relieve pressure at a pressure level higher than that required to actuate compressor. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Storage tank p/v caps shall be leak-free (except for in breathing) during normal operation. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Liquids from knockout vessel shall be disposed of in a manner preventing emissions to the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Vapor compressor shall activate whenever tank internal pressure exceeds 1 oz./sq. in. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. VOC emission rate shall not exceed 0.17 lb/hr for this permit unit and permit units S-1738-30, '-31, '-53 and '-226 combined. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
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- 19. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 50 hours after detection. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit

- 20. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 21. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
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- 23. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rule 4623 (Table 3)] Federally Enforceable Through Title V Permit
- 24. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 25. The control efficiency of any VOC destruction device, measured and calculated as carbon, shall be determined by US EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case US EPA Method 25 a may be used. US EPA Method 18 may be used in lieu of US EPA Method 25 or US EPA Method 25A provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of the known analytes/compounds to ensure that the VOC concentrations are neither under- or over-reported. Analysis of halogenated exempt compounds shall be analyzed by ARB Method 422 "Exempt Halogenated VOCs in Gases September 12, 1990." [District Rule 4623, 6.4.6 and 6.4.7] Federally Enforceable Through Title V Permit
- 26. Operator shall monitor vapor recovery compressor activation and shut off manometer pressures on quarterly basis to ensure that compressor activation pressure does not exceed pressure relief valve setting. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 27. Operator shall inspect pressure relief valve for fugitive leaks annually in accordance with EPA Method 21, with the instrument calibrated with methane. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

