



AUG 0 6 2019

Mr. Juan Campos California Resources Production Corp 11109 River Run Blvd. Bakersfield, CA 93311

Re: Notice of Final Action - Significant Title V Permit Modification

Facility Number: S-8282 Project Number: S-1183283

Dear Mr. Campos:

The Air Pollution Control Officer has modified the Title V permit for California Resources Production Corp at CRPC's Western Kern County facility incorporating S-8282-203-0. The modification includes the installation of a natural gas-fired IC engines/compressors.

Enclosed is the modified Title V permit. The application and proposal were sent to CARB and US EPA Region IX on 8/30/2018. No comments were received following the District's preliminary decision on this project.

The notice of final decision for this project will be published approximately three days from the date of this letter.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Leonard Scandura, Permit Services Manager, at (661) 392-5500.

Sincerely,

Arnaud Marjollet

Director of Permit Services

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**Enclosures** 

cc: Brian Clerico, CARB (w/enclosure) via email

cc: Gerardo C. Rios, EPA (w/enclosure) via email

Samir Sheikh
Executive Director/Air Pollution Control Officer





Facility # S-8282 CALIFORNIA RESOURCES PRODUCTION CORP 900 OLD RIVER ROAD BAKERSFIELD, CA 93311

#### Notice of Permit Issuance

The enclosed permit unit requirements authorize the operation of the equipment as described. These permit unit requirements supersede any and all previous permits for the specified equipment.\* Please insert these documents into the Facility Permit to Operate, and post copies on or near the equipment as required by District Rule 2010.

Please contact any of our Small Business Assistance (SBA) staff at the numbers below if you have any questions:

Modesto:

(209) 557-6446

Fresno:

(559) 230-5888

Bakersfield:

(661) 392-5665

\*Failure to comply with the permit unit requirements may result in enforcement action.

Samir Sheikh Executive Director/Air Pollution Control Officer

Northern Region 4800 Enterprise Way Modesto, CA 95356-8718 Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office) 1990 E. Gettysburg Avenue Fresno, CA 93726-0244

Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region 34946 Flyover Court Bakersfield, CA 93308-9725 Tel: 661-392-5500 FAX: 661-392-5585





# **Permit to Operate**

FACILITY: S-8282

**EXPIRATION DATE:** 08/31/2022

LEGAL OWNER OR OPERATOR:

CALIFORNIA RESOURCES PRODUCTION CORP

MAILING ADDRESS:

900 OLD RIVER ROAD BAKERSFIELD, CA 93311

**FACILITY LOCATION:** 

LIGHT OIL WESTERN STATIONARY SOURCE

KERN COUNTY, CA

**FACILITY DESCRIPTION:** 

OIL AND NATURAL GAS PRODUCTION

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Samir Sheikh
Executive Director / APCO

Arnaud Marjollet
Director of Permit Services

## San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** S-8282-203-1

EXPIRATION DATE: 08/31/2022

SECTION: 35 TOWNSHIP: 318 RANGE: 23E

#### **EQUIPMENT DESCRIPTION:**

1,680 BHP WAUKESHA MODEL L7044 GSI NATURAL GAS-FIRED IC ENGINE WITH NON-SELECTIVE CATALYTIC REDUCTION AND POSITIVE CRANKCASE VENTILATION POWERING A COMPRESSOR SKID AUTHORIZED FOR OPERATION AT VARIOUS UNSPECIFIED LOCATIONS WITHIN FACILITY S-8282

### PERMIT UNIT REQUIREMENTS

- 1. This engine will only be operated at various locations within Section 35, Township 31S, and Range 23E. [District Rule
- Unit shall be fired only on natural gas or field gas with a sulfur content of less than or equal to 1.0 grains per 100 dry standard cubic feet of fuel gas. [District Rule 2201 and 4801]
- The operator shall notify the District in writing at least two weeks prior to starting operations at a new location. 3. [District Rule 1070]
- Annual fuel consumption for this natural gas-fired engine shall not exceed 104.6 MMScf per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- Permittee shall maintain annual records of fuel consumption, in MMScf, to show compliance with the annual fuel consumption limit of 104.6 MMScf. [District Rule 2201] Federally Enforceable Through Title V Permit
- The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap, roof overhang, or any other obstruction. [District Rule 4102]
- 7. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702]
- The permittee shall install and operate a nonresettable fuel flow meter to determine annual fuel usage. [District Rule 2201] Federally Enforceable Through Title V Permit
- This engine shall be operated and maintained in proper operating condition per the manufacturer's requirements as specified on the Inspection and Monitoring (I&M) plan submitted to the District. [District Rule 4702]
- 10. Emissions from this IC engine shall not exceed any of the following limits: 5 ppmv @ 15% O2, 0.0094 g-SOx/hp-hr, 0.02 g-PM10/hp-hr, 56 ppmv @ 15% O2, or 25 ppmv @ 15% O2. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
- 11. VOC fugitive emissions from the components in gas service associated with the compressor shall not exceed 0.7 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. Permittee shall maintain accurate component count for compressor according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201]

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA 8-8282-203-1: Jul 30 2019 823AM - JONESW

- 14. IC engine shall be equipped with air/fuel ratio controller which readily indicates air/fuel ratio setting within tolerance limits as recommended by the catalyst system supplier. [District Rule 2201]
- 15. The engine shall be equipped with a positive crankcase ventilation (PCV) system or a crankcase emissions control device of at least 90% control efficiency. [District Rule 2201]
- 16. The permittee shall monitor and record the stack concentration of NOx, CO, and O2 at least once every calendar quarter (in which a source test is not performed) using a portable emission monitor that meets District specifications. [In-stack O2 monitors may be allowed if approved by the APCO] Monitoring shall be performed not less than once every month for 12 months if 2 consecutive deviations are observed during quarterly monitoring. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the engine unless monitoring has been performed within the last month if on a monthly monitoring schedule, or within the last quarter if on a quarterly monitoring schedule. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies [District Rule 4702]
- 17. If either the NOx or CO concentrations corrected to 15% O2, as measured by the portable analyzer, exceed the allowable emission concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than eight (8) hours after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after eight (8) hours, the permittee shall notify the District within the following 1 hour, and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of performing the notification and testing required by this condition. [District Rule 4702]
- 18. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4702]
- 19. The permittee shall update the I&M plan for this engine prior to any planned change in operation. The permittee must notify the District no later than seven days after changing the I&M plan and must submit an updated I&M plan to the APCO for approval no later than 14 days after the change. The date and time of the change to the I&M plan shall be recorded in the engine's operating log. For modifications, the revised I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit to Operate. The permittee may request a change to the I&M plan at any time [District Rule 4702]
- 20. The operator shall collect data through the I&M plan in a form approved by the APCO. [District Rule 4702]
- 21. The permittee shall monitor and record the stack concentration of NOx (as NO2), CO, and O2 at least once every calendar month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the engine unless monitoring has been performed within the last month. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rule 4701 and 4702]
- 22. Source testing of the NOx, CO and VOC emission concentrations shall be conducted within 60 days of initial startup and at least once every 24 months thereafter. [District Rule 4701 and 4702]
- 23. Emissions source testing shall be conducted with the engine operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 4702]
- 24. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. VOC emissions shall be reported as methane. VOC, NOx, and CO concentrations shall be reported in ppmv, corrected to 15% oxygen. [District Rule 4702]

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LOCATION: LIGHT OIL WESTERN STATIONARY SOURCE, KERN COUNTY, CA

- 25. The following test methods shall be used: NOx (ppmv) EPA Method 7E or ARB Method 100, CO (ppmv) EPA Method 10 or ARB Method 100, stack gas oxygen EPA Method 3 or 3A or ARB Method 100, and VOC (ppmv) EPA Method 18, 25A or 25B, or ARB Method 100. [District Rules 1081 and 4702]
- 26. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081]
- 27. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081]
- 28. The permittee shall update the I&M plan for this engine prior to any planned change in operation. The permittee must notify the District no later than seven days after changing the I&M plan and must submit an updated I&M plan to the APCO for approval no later than 14 days after the change. The date and time of the change to the I&M plan shall be recorded in the engine's operating log. For modifications, the revised I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit to Operate. The permittee may request a change to the I&M plan at any time. [District Rule 4702]
- 29. The permittee shall maintain records of: (1) total hours of operation; (2) type and quantity of fuel used; (3) maintenance or modifications performed; (4) the date and time of NOx, CO, and O2 measurements; (5) the O2 concentration in percent and the measured NOx and CO concentrations corrected to 15% O2; (6) make and model of exhaust gas analyzer; (7) exhaust gas analyzer calibration records; and (8) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rule 2201, 4701 and 4702]
- 30. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 2201 and 4702]
- 31. Formerly S-2234-209 [District Rule 2201]