

November 1, 2021

Mr. Chris Bennett
Olam Spices
205 E River Park Cir, Ste 310
Fresno, CA 93720

Re: Notice of Final Action - Title V Permit Renewal
Facility Number: C-7748
Project Number: C-1200320

Dear Mr. Bennett:

The District has issued the Final Renewed Title V Permit for Olam Spices (see enclosure). The preliminary decision for this project was made on August 19, 2021.

The public notice for issuance of the Final Title V Permit will be posted on the District's website (www.valleyair.org).

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Errol Villegas, Permit Services Manager, at (559) 230-5900.

Sincerely,



Brian Clements
Director of Permit Services

Enclosures

cc: Courtney Graham, CARB (w/enclosure) via email
cc: Laura Yannayon, EPA (w/enclosure) via EPS

Samir Sheikh
Executive Director/Air Pollution Control Officer

Northern Region
4800 Enterprise Way
Modesto, CA 95356-8718
Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office)
1990 E. Gettysburg Avenue
Fresno, CA 93726-0244
Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region
34946 Flyover Court
Bakersfield, CA 93308-9725
Tel: (661) 392-5500 FAX: (661) 392-5585

Permit to Operate

FACILITY: C-7748

EXPIRATION DATE: 07/31/2025

LEGAL OWNER OR OPERATOR:

OLAM SPICES

MAILING ADDRESS:

205 E RIVER PARK CIR, STE 310
FRESNO, CA 93720

FACILITY LOCATION:

47641 W NEES AVE
FIREBAUGH, CA 93622

FACILITY DESCRIPTION:

AGRICULTURAL PRODUCTS PROCESSING -
DEHYDRATING

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Samir Sheikh
Executive Director / APCO

Brian Clements
Director of Permit Services

San Joaquin Valley Air Pollution Control District

FACILITY: C-7748-0-2

EXPIRATION DATE: 07/31/2025

FACILITY-WIDE REQUIREMENTS

1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
2. The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
3. The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
4. Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
5. The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.13.1] Federally Enforceable Through Title V Permit
6. A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
7. Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
8. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
9. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: OLAM SPICES

Location: 47641 W NEES AVE, FIREBAUGH, CA 93622

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10. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit
11. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
12. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
13. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
14. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
15. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
16. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
17. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
18. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
22. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

23. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
24. All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
25. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
26. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
27. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
28. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
29. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
30. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8031] Federally Enforceable Through Title V Permit
31. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8041] Federally Enforceable Through Title V Permit
32. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
33. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
34. Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
35. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

36. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
37. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
38. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit
39. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), Rule 111 (Kern, Tulare, Kings), and Rule 202 (Fresno, Kern, Tulare, Kings, Madera, Stanislaus, Merced, San Joaquin). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601 (12/17/09); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
41. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
42. On August 31, 2015, the initial Title V permit was issued. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin September 1 of every year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-1-8

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

VEGETABLE MILLING OPERATION (MILL ROOM #1) CONSISTING OF A SWECO SEPARATORS, HAMMER MILL, POWDER MILL, ROLLER MILL, ROTO SEIVE, DUMP STATIONS, VIBRATING TABLE, GREAT WESTERN ROTATING SCREEN, AIR TABLE, AND TWO POWDER CONSOLIDATION UNITS (BAGHOUSE UNITS) ALL SERVED BY A 22,000 CFM SAUNCO MODEL 12SFLB-144 BAGHOUSE DUST COLLECTOR (SHARED WITH UNIT -2) AND A 35,000 CFM DONALDSON MODEL 225FS BAGHOUSE DUST COLLECTOR (SHARED WITH UNITS -2, -10, -11) AND A SCANMASTER SATAKE COLOR SORTER

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Visible emissions from each baghouse serving the mill room shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Each baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Each baghouse's cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Material removed from each baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Each baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The Saunco baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 9 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The Donaldson baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 10 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Differential operating pressure of each baghouse shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Each baghouse shall achieve a PM10 control efficiency of at least 99%, on an individual baghouse basis. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Emissions from the vegetable milling room shall not exceed 0.052 lb-PM10/ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. The daily material processed shall not exceed 150 tons/day. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The annual material processed shall not exceed 23,255 tons/year. [District Rule 2201] Federally Enforceable Through Title V Permit
15. Permittee shall maintain daily and annual records of the amount of material processed in the vegetable milling room. [District Rule 2201] Federally Enforceable Through Title V Permit
16. Records of all maintenance of the baghouses, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
17. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-2-11

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

VEGETABLE MILLING OPERATION (MILL ROOM #2 & 3) CONSISTING OF MTMA SEPARATORS, MVSB SEPARATORS, SWECO SEPARATORS, UNIFLOW SEPARATORS, PRECISION SIZER SEPARATORS, GREAT WESTERN ROTATING SCREEN SEPARATORS, HAMMER MILLS, CAGE MILLS, DESTONERS, DRAG CHAIN CONVEYORS, VIBRATING TABLES, BUCKET ELEVATORS, BELT CONVEYORS, SCAN MASTER SATAKE COLOR SORTERS, CYCLONE SEPARATORS, SCREW CONVEYORS, ALL SERVED BY A 22,000 CFM SAUNCO MODEL SJB12-144-2880 BAGHOUSE AND 22,000 CFM SAUNCO MODEL 12SFLB-144 BAGHOUSE (SHARED WITH UNIT -1); TWO PRESSURE FANS, VIBRATORY DRUM FILLING STATIONS, TOTE/SUPERSACK FILLING STATIONS, CABLEVEY TRANSPORT LINES, AIRLOCKS, AND FANS, ALL SERVED BY SAUNCO MODEL SJB12-144-2880 BAGHOUSE; AND POWDER RESCREENER, POWDER/GRANULATED GREAT WESTERN ROTATING SCREEN SEPARATORS, BAUERMEISTER POWDER MILLS, FITZ MILLS, ROLLER MILLS, DRUM DUMPER, P1 BIN, P2/P3 BIN, P4 BIN, HOLDING/SURGE BINS, COOL DOWN BINS, BATCH BLENDERS, PACKOUT INFEED RESCREENERS, INFEED CONVEYORS, SCREW CONVEYORS, SURGE HOPPERS, AUGER PACKER, CYCLONE SEPARATORS, AIRLOCKS, AND FANS, ALL SERVED BY A 11,689 CFM AIRLANCO MODEL 144AVS12 BAGHOUSE AND A 35,000 CFM DONALDSON MODEL 225FS BAGHOUSE DUST COLLECTOR (SHARED WITH UNITS -1, -10, -11)

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Visible emissions from each baghouse shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit
3. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Each baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. Each gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
5. Each Saunco baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 9 inches water column. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
6. The Airlanco baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 10 inches water column. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
7. Each baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Each baghouse's cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Material removed from each baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

10. Replacement bags for each baghouse numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Each baghouse shall achieve a PM10 control efficiency of at least 99%, on an individual baghouse basis. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Emissions from the vegetable milling room shall not exceed 0.052 lb-PM10 per ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Emissions from the powder consolidation system shall not exceed 0.0024 lb-PM10 per ton of powder processed. [District Rule 2201] Federally Enforceable Through Title V Permit
14. Emissions from the packing system shall not exceed 0.052 lb-PM10 per ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The daily throughput (weight of material processed) of Mill Room #2 & 3 overall shall not exceed 225 tons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
16. The annual throughput (weight of material processed) of Mill Room #2 & 3 overall shall not exceed 36,000 tons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Permittee shall maintain daily and annual records of the total weight of material processed in Mill Room #2 & 3. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Differential operating pressure of each baghouse shall be monitored and recorded on each day that the specific baghouse operates. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
19. Records of all maintenance of each baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
20. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
21. Visible emissions from the baghouses serving the milling room and packing system shall be evaluated using EPA Method 22 for a period of at least 6 minutes at least once during each day that the milling room and packing system are operated. Records of visible emissions evaluations shall be maintained. [40 CFR Part 64] Federally Enforceable Through Title V Permit
22. If visible emissions from the baghouses serving the milling room and packing system are observed, the permittee shall investigate the cause of visible emissions and take corrective action to minimize emissions and prevent recurrence of emissions as expeditiously as practicable. [40 CFR Part 64] Federally Enforceable Through Title V Permit
23. During each day of operation, the permittee shall record the pressure drops of the baghouses serving the milling room and packing system, and compare the readings to the acceptable ranges. Upon detecting any excursion from the acceptable pressure drop ranges, the permittee shall investigate the excursion and take corrective action to minimize excessive emissions and prevent recurrence of the excursion as expeditiously as practicable. [40 CFR Part 64] Federally Enforceable Through Title V Permit
24. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR Part 64.7. [40 CFR Part 64] Federally Enforceable Through Title V Permit
25. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR Part 64.9. [40 CFR Part 64] Federally Enforceable Through Title V Permit
26. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR Part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-5-6

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

VEGETABLE PACKAGING OPERATION CONSISTING OF PRODUCT DUMP STATIONS, TWO VIBRATING CONVEYORS, TWO SCREW CONVEYORS, AND A SATAKE MODEL RNEZX-4500 COLOR SORTER ALL SERVED BY A 19,200 CFM SAUNCO MODEL 128FLB-144 BAGHOUSE, AND A TAYLOR MODEL IBC 3000 BULK BAG/TOTE/DRUM FILLER AND ASSOCIATED BELT & ROLLER CONVEYORS

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Visible emissions from the baghouse serving the blending and packaging room shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
8. The baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 9 inches water column. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
9. Differential operating pressure shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
10. Emissions from the blending and packaging room shall not exceed 0.052 lb-PM10/ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The combined daily material processed by units -5 and -6 shall not exceed 175 ton/day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The combined annual material processed by units -5 and -6 shall not exceed 51,000 tons/year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Permittee shall maintain daily and annual records of the amount of material processed in the blending and packaging room. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
15. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
16. Visible emissions from the baghouse shall be evaluated using EPA Method 22 for a period of at least 6 minutes at least once during each day that packaging operations are conducted. Records of visible emissions evaluations shall be maintained. [40 CFR Part 64] Federally Enforceable Through Title V Permit
17. If visible emissions from the baghouse are observed, the permittee shall investigate the cause of visible emissions and take corrective action to minimize emissions and prevent recurrence of emissions as expeditiously as practicable. [40 CFR Part 64] Federally Enforceable Through Title V Permit
18. During each day of operation, the permittee shall record the pressure drop of the baghouse, and compare the readings to the acceptable range. Upon detecting any excursion from the acceptable pressure drop range, the permittee shall investigate the excursion and take corrective action to minimize excessive emissions and prevent recurrence of the excursion as expeditiously as practicable. [40 CFR Part 64] Federally Enforceable Through Title V Permit
19. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR Part 64] Federally Enforceable Through Title V Permit
20. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR part 64.9. [40 CFR Part 64] Federally Enforceable Through Title V Permit
21. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-6-5

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

BLENDING AND PACKAGING OPERATION (EAST WAREHOUSE 5) CONSISTING OF A MUNSON CONTINUOUS MIXER, VIBRATING TABLE, ASSOCIATED AUGERS AND ROTEX SIFTER ALL SERVED BY A 7,200 CFM SAUNCO MODEL 8-SFLB-81 BAGHOUSE (SHARED WITH UNIT -18)

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Visible emissions from the baghouse serving the blending and packaging room shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The baghouse's cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
8. The baghouse shall operate at all times with a minimum differential pressure of 1.0 inches water column and a maximum differential pressure of 8.0 inches water column. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
9. Differential operating pressure of the baghouse shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201 and 40 CFR Part 64] Federally Enforceable Through Title V Permit
10. Emissions from the blending and packaging room shall not exceed 0.052 lb-PM10/ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The combined daily material processed by units -5 and -6 shall not exceed 175 ton/day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The combined annual material processed by units -5 and -6 shall not exceed 51,000 tons/year. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Permittee shall maintain daily and annual records of the amount of material processed in the blending and packaging room. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
15. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
16. Visible emissions from the baghouse shall be evaluated using EPA Method 22 for a period of at least 6 minutes at least once during each day that blending and packaging operations are conducted. Records of visible emissions evaluations shall be maintained. [40 CFR Part 64] Federally Enforceable Through Title V Permit
17. If visible emissions from the baghouse are observed, the permittee shall investigate the cause of visible emissions and take corrective action to minimize emissions and prevent recurrence of emissions as expeditiously as practicable. [40 CFR Part 64] Federally Enforceable Through Title V Permit
18. During each day of operation, the permittee shall record the pressure drop of the baghouse, and compare the readings to the acceptable range. Upon detecting any excursion from the acceptable pressure drop range, the permittee shall investigate the excursion and take corrective action to minimize excessive emissions and prevent recurrence of the excursion as expeditiously as practicable. [40 CFR Part 64] Federally Enforceable Through Title V Permit
19. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR Part 64] Federally Enforceable Through Title V Permit
20. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR part 64.9. [40 CFR Part 64] Federally Enforceable Through Title V Permit
21. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR part 64.8. [40 CFR Part 64] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-8-3

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

AGGLOMERATION OPERATION WITH ONE AGGLOMERATOR ROOM CONSISTING OF TWO GLATT PRODUCT AGGLOMERATORS AND ONE AGG SIFTER ROOM CONSISTING OF TWO HOPPERS, TWO GYRO WHIP SIFTERS, TWO BUCKET ELEVATORS, TWO FRITZ MILLS, AND ONE DUMPER STATION SERVED BY A SENECA MODEL 35-1M-8 BAGHOUSE

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Emissions from the agglomerator room shall not exceed 0.052 lb-PM10/ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
3. Emissions from the AGG sifter room shall not exceed 0.052 lb-PM10/ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Maximum product processing rates from the agglomerator room shall not exceed 25 ton/day or 5,000 tons/year. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Maximum product processing rates from the AGG sifter room shall not exceed 25 ton/day or 5,000 tons/year. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The baghouse shall operate at all times with a minimum differential pressure of 1 inch water column and a maximum differential pressure of 6 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Differential operating pressure shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
14. Permittee shall maintain daily and annual records of the amount of material processed in each of the agglomerator and AGG sifter rooms. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

15. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-9-6

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

BULK PRODUCT UNLOADING CONSISTING OF ONE ROLLER TABLE AND ASSOCIATED CONVEYORS ALL SERVED BY A 20,700 CFM WILKEY MODEL #144BL144 BAGHOUSE DUST COLLECTOR, AND AN ADDITIONAL BACKUP DUMP STATION

PERMIT UNIT REQUIREMENTS

1. Visible emissions from the baghouse serving the bulk product unloading operation shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rules 2201 and 4101] Federally Enforceable Through Title V Permit
2. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The baghouse's cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The baghouse shall operate at all times with a minimum differential pressure of 0.5 inches water column and a maximum differential pressure of 8.0 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Differential operating pressure shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Emissions from the bulk product unloading operation shall not exceed 0.0005 lb-PM10/ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Maximum product processing rates shall not exceed 800 ton/day and 155,000 ton/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Permittee shall maintain daily and annual records of the amount of material processed in the bulk product unloading operation. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
13. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-10-16

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

54 MMBTU/HR VEGETABLE DEHYDRATION OPERATION (LINE A) WITH MAXON MODEL SERIES A NATURAL GAS-FIRED BURNERS SERVED BY TWO CYCLONES AND A 35,000 CFM DONALDSON MODEL 225FS BAGHOUSE DUST COLLECTOR (SHARED WITH UNITS -1, -2, -11)

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
3. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The baghouse's cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The Donaldson baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 10 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Differential operating pressure of the baghouse shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The baghouse shall achieve a PM10 control efficiency of at least 99%, on an individual baghouse basis. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The unit shall only be fired on PUC-regulated natural gas. [District Rules 2201, 4309 and 4801] Federally Enforceable Through Title V Permit
12. This dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
13. The combined annual emissions from units -10, -11, -13, -16, and -22, during any one rolling 12 month period, shall not exceed any of the following limits: 36,163 lb-NOx/year, 1,796 lb-SOx/year, 8,770 lb-PM10/year, 94,698 lb-CO/year, and 8,580 lb-VOC/year. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. The combined daily material processed by units -10, -11, and -13 shall not exceed 375 ton/day of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The combined annual material processed by units -10, -11, and -13 shall not exceed 59,255 tons/year of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
16. PM10 emissions from the handling of dehydrated material not exceed 0.0005 lb-PM10/ton material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Emissions from the natural gas-fired unit shall not exceed any of the following limits: 5.25 ppmvd NO_x @ 19% O₂ or 0.06 lb-NO_x/MMBtu, 0.00285 lb-SO_x/MMBtu, 0.014 lb-PM10/MMBtu, 20.68 ppmvd CO @ 19% O₂ or 0.144 lb-CO/MMBtu, or 0.011 lb-VOC/MMBtu. [District Rules 2201, 4301 and 4309] Federally Enforceable Through Title V Permit
18. A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
19. Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
20. Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC quality natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit
21. Permittee shall maintain daily and annual records of the amount of material processed in the vegetable dehydration line. [District Rule 2201] Federally Enforceable Through Title V Permit
22. Permittee shall maintain annual records of the amount of fuel used in the vegetable dehydration lines. [District Rule 2201] Federally Enforceable Through Title V Permit
23. Permittee shall maintain records of the combined annual NO_x, SO_x, PM10, CO, and VOC emissions of units -10, -11, -13, -16, and -22. These records shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
24. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
25. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-11-16

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

54 MMBTU/HR VEGETABLE DEHYDRATION OPERATION (LINE B) WITH MAXON MODEL SERIES A NATURAL GAS-FIRED BURNERS SERVED BY TWO CYCLONES AND A 35,000 CFM DONALDSON MODEL 225FS BAGHOUSE DUST COLLECTOR (SHARED WITH UNITS -1, -2, -10)

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
3. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The baghouse's cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The Donaldson baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 10 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Differential operating pressure of the baghouse shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The baghouse shall achieve a PM10 control efficiency of at least 99%, on an individual baghouse basis. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The unit shall only be fired on PUC-regulated natural gas. [District Rules 2201, 4309 and 4801] Federally Enforceable Through Title V Permit
12. This dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
13. The combined annual emissions from units -10, -11, -13, -16, and -22, during any one rolling 12 month period, shall not exceed any of the following limits: 36,163 lb-NOx/year, 1,796 lb-SOx/year, 8,770 lb-PM10/year, 94,698 lb-CO/year, and 8,580 lb-VOC/year. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

14. The combined daily material processed by units -10, -11, and -13 shall not exceed 375 ton/day of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
15. The combined annual material processed by units -10, -11, and -13 shall not exceed 59,255 tons/year of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
16. PM10 emissions from the handling of dehydrated material not exceed 0.0005 lb-PM10/ton material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
17. Emissions from the natural gas-fired unit shall not exceed any of the following limits: 5.25 ppmvd NO_x @ 19% O₂ or 0.06 lb-NO_x/MMBtu, 0.00285 lb-SO_x/MMBtu, 0.014 lb-PM10/MMBtu, 20.68 ppmvd CO @ 19% O₂ or 0.144 lb-CO/MMBtu, or 0.011 lb-VOC/MMBtu. [District Rules 2201, 4301 and 4309] Federally Enforceable Through Title V Permit
18. A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
19. Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
20. Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC quality natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit
21. Permittee shall maintain daily and annual records of the amount of material processed in the vegetable dehydration line. [District Rule 2201] Federally Enforceable Through Title V Permit
22. Permittee shall maintain annual records of the amount of fuel used in the vegetable dehydration lines. [District Rule 2201] Federally Enforceable Through Title V Permit
23. Permittee shall maintain records of the combined annual NO_x, SO_x, PM10, CO, and VOC emissions of units -10, -11, -13, -16, and -22. These records shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
24. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
25. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-12-3

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

VEGETABLE DEHYDRATION OPERATION (LINE C) WITH STEAM PROVIDED FROM UNIT -14 AND SERVED BY A 12,000 CFM SAUNCO MODEL 10-SIFT-100 BAGHOUSE DUST COLLECTOR WITH PRE-DEHYDRATION EQUIPMENT AND POST-DEHYDRATION EQUIPMENT (ASPIRATORS & NIPPLE SEPARATORS)

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Visible emissions from the baghouse serving the vegetable dehydration line shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The baghouse shall operate at all times with a minimum differential pressure of 2 inches water column and a maximum differential pressure of 7 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Differential operating pressure shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Emissions from the vegetable dehydration line shall not exceed 0.0005 lb-PM10/ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Maximum product processing rates shall not exceed 90 ton/day and 7,000 tons/year. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Permittee shall maintain daily and annual records of the amount of material processed in the vegetable dehydration line. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
14. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-13-14

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

69 MMBTU/HR VEGETABLE DEHYDRATION OPERATION (LINE D) WITH TWO 20 MMBTU/HR MAXON MODEL NP1, THREE 8 MMBTU/HR MAXON MODEL NP1, AND ONE 5 MMBTU/HR NATURAL GAS-FIRED BURNERS SERVED BY TWO CYCLONES AND ASSOCIATED ONION SLICER EQUIPMENT

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
3. The unit shall only be fired on PUC-regulated natural gas. [District Rules 2201, 4309, and 4801] Federally Enforceable Through Title V Permit
4. This dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
5. The combined annual emissions from units -10, -11, -13, -16, and -22, during any one rolling 12 month period, shall not exceed any of the following limits: 36,163 lb-NOx/year, 1,796 lb-SOx/year, 8,770 lb-PM10/year, 94,698 lb-CO/year, and 8,580 lb-VOC/year. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
6. The combined daily material processed by units -10, -11, and -13 shall not exceed 375 ton/day of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The combined annual material processed by units -10, -11, and -13 shall not exceed 59,255 tons/year of dry material exiting the dryer. [District Rule 2201] Federally Enforceable Through Title V Permit
8. PM10 emissions from the handling of dehydrated material not exceed 0.005 lb-PM10/ton material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Emissions from the natural gas-fired unit shall not exceed any of the following limits: 5.25 ppmvd NOx @ 19% O2 or 0.06 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.014 lb-PM10/MMBtu, 20.68 ppmvd CO @ 19% O2 or 0.144 lb-CO/MMBtu, or 0.011 lb-VOC/MMBtu. [District Rules 2201, 4301, and 4309] Federally Enforceable Through Title V Permit
10. A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
11. Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
12. Permittee shall maintain records, which demonstrates the dehydrator is fired exclusively on PUC quality natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. Permittee shall maintain daily and annual records of the amount of material processed in the vegetable dehydration line. [District Rule 2201] Federally Enforceable Through Title V Permit
14. Permittee shall maintain annual records of the amount of fuel used in the vegetable dehydration lines. [District Rule 2201] Federally Enforceable Through Title V Permit
15. Permittee shall maintain records of the combined annual NOx, SOx, PM10, CO, and VOC emissions of units -10, -11, -13, -16, and -22. These records shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
16. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-14-12

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

29.4 MMBTU/HR CLEAVER BROOKS MODEL CBI 700 NATURAL GAS-FIRED BOILER WITH A CLEAVER BROOKS MODEL CBEX700-800 LNO ULTRA LOW NOX BURNER AND O2 TRIM SYSTEM

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. The unit shall only be fired on PUC-regulated natural gas. [District Rules 2201, 4320, and 4801] Federally Enforceable Through Title V Permit
3. A non-resettable, totalizing mass or volumetric fuel flow meter to measure the amount of fuel combusted in the unit shall be installed, utilized and maintained. [District Rule 2201 and 40 CFR 60.48c(g)] Federally Enforceable Through Title V Permit
4. Emissions rates from the natural gas-fired unit shall not exceed any of the following limits: 7 ppmv NO_x @ 3% O₂ or 0.008 lb-NO_x/MMBtu, 0.00285 lb-SO_x/MMBtu, 0.003 lb-PM₁₀/MMBtu, 81.2 ppmv CO @ 3% O₂ or 0.06 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rules 2201, 4301, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
5. Source testing to measure NO_x and CO emissions from this unit while fired on natural gas shall be conducted at least once every twelve (12) months. After demonstrating compliance on two (2) consecutive annual source tests, the unit shall be tested not less than once every thirty-six (36) months. If the result of the 36-month source test demonstrates that the unit does not meet the applicable emission limits, the source testing frequency shall revert to at least once every twelve (12) months. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
6. All emissions measurements shall be made with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. No determination of compliance shall be established within two hours after a continuous period in which fuel flow to the unit is shut off for 30 minutes or longer, or within 30 minutes after a re-ignition as defined in Section 3.0 of District Rule 4306. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
7. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit the test cannot be used to demonstrate compliance with an applicable limit. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
8. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
9. The source test plan shall identify which basis (ppmv or lb/MMBtu) will be used to demonstrate compliance. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
10. NO_x emissions for source test purposes shall be determined using EPA Method 7E or ARB Method 100 on a ppmv basis, or EPA Method 19 on a heat input basis. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

11. CO emissions for source test purposes shall be determined using EPA Method 10 or ARB Method 100. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
12. Stack gas oxygen (O₂) shall be determined using EPA Method 3 or 3A or ARB Method 100. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
13. Fuel sulfur content shall be determined using EPA Method 11 or Method 15. [District Rule 4320] Federally Enforceable Through Title V Permit
14. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
15. The permittee shall monitor and record the stack concentration of NO_x, CO, and O₂ at least once every month (in which a source test is not performed) using a portable emission monitor that meets District specifications. Monitoring shall not be required if the unit is not in operation, i.e. the unit need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the unit unless it has been performed within the last month. [District Rules 2201, 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
16. If either the NO_x or CO concentrations corrected to 3% O₂, as measured by the portable analyzer, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 1 hour of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
17. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
18. Permittee shall determine sulfur content of combusted gas annually or shall demonstrate that the combusted gas is provided from a PUC or FERC regulated source. [District Rules 1081 and 4320] Federally Enforceable Through Title V Permit
19. The permittee shall maintain records of: (1) the date and time of NO_x, CO, and O₂ measurements, (2) the O₂ concentration in percent and the measured NO_x and CO concentrations corrected to 3% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, and (5) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4305, 4306, and 4320] Federally Enforceable Through Title V Permit
20. Permittee shall maintain daily records of the type and quantity of fuel combusted by the boiler. [District Rules 2201 and 40 CFR 60.48c(g)] Federally Enforceable Through Title V Permit
21. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070, 4305, 4306, and 4320, and 40 CFR 60.48c(i)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-16-13

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

1,877 BHP DEUTZ MODEL TBG620V16 NATURAL GAS-FIRED IC ENGINE EQUIPPED WITH A MIRATECH SCR SYSTEM, POWERING A 1350 KW ELECTRIC GENERATOR

PERMIT UNIT REQUIREMENTS

1. The PG&E utility meter shall not exceed a reading of 434,756 MCF. [District Rule 2080] Federally Enforceable Through Title V Permit
2. Permittee shall submit written notification to the District upon designating the unit as dormant or active. [District Rule 2080] Federally Enforceable Through Title V Permit
3. While dormant, normal source testing shall not be required. [District Rule 2080] Federally Enforceable Through Title V Permit
4. Upon recommencing operation of this unit, normal source testing shall resume. [District Rule 2080] Federally Enforceable Through Title V Permit
5. Any source testing required by this permit shall be performed within 60 days of recommencing operation of this unit, regardless of whether the unit remains active or is again designated as dormant. [District Rule 2080] Federally Enforceable Through Title V Permit
6. Records of all dates and times that this unit is designated as dormant or active, and copies of all corresponding notices to the District, shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
7. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
8. The unit shall only be fired on PUC-regulated natural gas. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The permittee shall install and operate a nonresettable fuel meter and a nonresettable elapsed operating time meter. In lieu of installing a nonresettable fuel meter, the owner or operator may use a non-resettable elapsed operating time meter in conjunction with the engine manufacturer's maximum rated fuel consumption to determine annual fuel usage. [District Rule 4702] Federally Enforceable Through Title V Permit
10. The natural gas usage in the IC engine shall not exceed 68.72 MMscf/year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Emissions from this IC engine shall not exceed any of the following limits: 5 ppmvd NO_x @ 15% O₂ (equivalent to 0.06 g-NO_x/hp-hr), 0.011 g-SO_x/hp-hr, 0.02 g-PM₁₀/hp-hr, 71 ppmvd CO @ 15% O₂ (equivalent to 0.6 g-CO/hp-hr), or 25 ppmvd VOC @ 15% O₂ (equivalent to 0.15 g-VOC/hp-hr). [District Rules 2201 and 4702; and 40 CFR 60 Subpart JJJJ] Federally Enforceable Through Title V Permit
12. The ammonia (NH₃) emissions shall not exceed 10 ppmvd @ 15% O₂. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. The combined annual emissions from units -10, -11, -13, -16, and -22, during any one rolling 12 month period, shall not exceed any of the following limits: 36,163 lb-NO_x/year, 1,796 lb-SO_x/year, 8,770 lb-PM₁₀/year, 94,698 lb-CO/year, and 8,580 lb-VOC/year. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
14. NO_x, CO, VOC, and NH₃ emissions shall be measured (source tested) not less than once every 12 months. [District Rules 2201 and 4702] Federally Enforceable Through Title V Permit
15. Emissions source testing shall be conducted with the engine operating either at conditions representative of normal operations or conditions specified in the Permit to Operate. [District Rule 4702] Federally Enforceable Through Title V Permit
16. For emissions source testing, the arithmetic average of three 30-consecutive-minute test runs shall apply. If two of three runs are above an applicable limit, the test cannot be used to demonstrate compliance with an applicable limit. VOC emissions shall be reported as methane. VOC, NO_x, and CO concentrations shall be reported in ppmv, corrected to 15% oxygen. [District Rule 4702] Federally Enforceable Through Title V Permit
17. The following test methods shall be used for testing other than start-up testing: NO_x (ppmv) - EPA Method 7E or ARB Method 100, CO (ppmv) - EPA Method 10 or ARB Method 100, VOC (ppmv) - EPA Method 25A or 25B, or ARB Method 100, stack gas oxygen - EPA Method 3 or 3A or ARB Method 100, and ammonia - BAAQMD ST-1B. EPA approved alternative test methods as approved by the District may also be used to address the source testing requirements of this permit. [District Rules 1081 and 4702] Federally Enforceable Through Title V Permit
18. The results of each source test shall be submitted to the District within 60 days thereafter. [District Rule 1081] Federally Enforceable Through Title V Permit
19. Source testing shall be conducted using the methods and procedures approved by the District. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081] Federally Enforceable Through Title V Permit
20. The permittee shall monitor and record the stack concentration of NO_x, CO, O₂, and NH₃ at least once every month (in which a source test is not performed). NO_x, CO, and O₂ concentrations shall be performed using a portable emission monitor that meets District specifications. NH₃ monitoring shall be conducted utilizing District approved gas-detection tubes or a District approved equivalent method. Monitoring shall not be required if the engine is not in operation, i.e. the engine need not be started solely to perform monitoring. Monitoring shall be performed within 5 days of restarting the engine unless monitoring has been performed within the last month. Records must be maintained of the dates of non-operation to validate extended monitoring frequencies. [District Rules 4102 and 4702] Federally Enforceable Through Title V Permit
21. If the NO_x or CO concentrations corrected to 15% O₂, as measured by the portable analyzer, or the NH₃ concentrations corrected to 15% O₂, as measured by District approved gas-detection tubes, exceed the allowable emissions concentration, the permittee shall return the emissions to within the acceptable range as soon as possible, but no longer than 8 hours of operation after detection. If the portable analyzer readings continue to exceed the allowable emissions concentration after 1 hour of operation after detection, the permittee shall notify the District within the following 1 hour and conduct a certified source test within 60 days of the first exceedance. In lieu of conducting a source test, the permittee may stipulate a violation has occurred, subject to enforcement action. The permittee must then correct the violation, show compliance has been re-established, and resume monitoring procedures. If the deviations are the result of a qualifying breakdown condition pursuant to Rule 1100, the permittee may fully comply with Rule 1100 in lieu of the performing the notification and testing required by this condition. [District Rules 4102 and 4702] Federally Enforceable Through Title V Permit
22. All alternate monitoring parameter emission readings shall be taken with the unit operating either at conditions representative of normal operations or conditions specified in the permit-to-operate. The analyzer shall be calibrated, maintained, and operated in accordance with the manufacturer's specifications and recommendations or a protocol approved by the APCO. Emission readings taken shall be averaged over a 15 consecutive-minute period by either taking a cumulative 15 consecutive-minute sample reading or by taking at least five (5) readings, evenly spaced out over the 15 consecutive-minute period. [District Rule 4702] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

23. This engine shall be operated and maintained in proper operating condition per the manufacturer's requirements as specified on the Inspection and Monitoring (I&M) plan submitted to the District. [District Rule 4702] Federally Enforceable Through Title V Permit
24. The permittee shall update the I&M plan for this engine prior to any planned change in operation. The permittee must notify the District no later than seven days after changing the I&M plan and must submit an updated I&M plan to the APCO for approval no later than 14 days after the change. The date and time of the change to the I&M plan shall be recorded in the engine's operating log. For modifications, the revised I&M plan shall be submitted to and approved by the APCO prior to issuance of the Permit to Operate. The permittee may request a change to the I&M plan at any time. [District Rule 4702] Federally Enforceable Through Title V Permit
25. The permittee shall maintain records of: (1) the date and time of NO_x, CO, O₂ and NH₃ measurements, (2) the O₂ concentration in percent and the measured NO_x, CO, and NH₃ concentrations corrected to 15% O₂, (3) make and model of exhaust gas analyzer, (4) exhaust gas analyzer calibration records, (5) the method of determining the NH₃ emission concentration, and (6) a description of any corrective action taken to maintain the emissions within the acceptable range. [District Rules 4102 and 4702] Federally Enforceable Through Title V Permit
26. The permittee shall maintain an engine operating log to demonstrate compliance. The engine operating log shall include, on a monthly basis, the following information: total hours of operation, type and quantity (cubic feet of gas or gallons of liquid) of fuel used, maintenance or modifications performed, monitoring data, compliance source test results, and any other information necessary to demonstrate compliance. [District Rule 4702] Federally Enforceable Through Title V Permit
27. Permittee shall maintain annual records, updated monthly, of the natural gas usage. [District Rule 2201] Federally Enforceable Through Title V Permit
28. Permittee shall maintain records of the combined annual NO_x, SO_x, PM₁₀, CO, and VOC emissions of units -10, -11, -13, -16, and -22. These records shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit
29. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4702] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-17-2

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

KNIFE SHARPENING OPERATION CONSISTING OF SIX (6) KNIFE SHARPENING MACHINES ALL SERVED BY A SAUNCO MODEL SFSB 6-25-245 BAGHOUSE

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Visible emissions from the baghouse serving the blending and packaging room shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. A spare set of bags shall be maintained on the premises at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The baghouse shall operate at all times with a minimum differential pressure of 1 inches water column and a maximum differential pressure of 8 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Differential operating pressure shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Emissions from the baghouse shall not exceed 0.000091 lb-PM10/knife sharpened. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The permittee shall not sharpen more than 576 knives in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Permittee shall maintain daily records of the number of knives sharpened through this operation. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
14. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-18-4

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

FLAKE BLENDING OPERATION CONSISTING OF A BICONIC BLENDER WITH DRUM DUMPER AND TAKE-AWAY CONVEYOR ALL SERVED BY A 7,200 CFM SAUNCO MODEL 8-SFLB-81 BAGHOUSE (SHARED WITH UNIT -6)

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Visible emissions from the baghouse serving the blending operation shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The baghouse shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The baghouse cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Material removed from the baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Replacement bags numbering at least 10% of the total number of bags in the baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The baghouse shall operate at all times with a minimum differential pressure of 0.5 inches water column and a maximum differential pressure of 8.0 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Differential operating pressure shall be monitored and recorded on each day that the baghouse operates. [District Rule 2201] Federally Enforceable Through Title V Permit
10. Emissions from the blending and packaging room shall not exceed 0.052 lb-PM10/ton of material processed. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The daily material processed shall not exceed 35 ton/day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Permittee shall maintain daily records of the amount of material processed in the blending operation. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Records of all maintenance of the baghouse, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
14. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-21-3

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

DRY VEGETABLE PROCESSING OPERATION SERVED BY FOUR BAGHOUSES CONSISTING OF: ONE BRUSH REEL, PNEUMATIC CONVEYING SYSTEM TO A C4VA SEPARATOR SERVED BY MAC 36FRB7 BAGHOUSE, SIX ACCRODENT ROTARY SEPARATORS VENTED TO A SAUNCO 10-SIFT-100 BAGHOUSE, SIX OLIVER GRAVITY SEPARATORS VENTED TO A CYCLONE AND BUHLER ASFB BAGHOUSE, GRANULE PACKAGING LINE VENTED TO THE SAUNCO BAGHOUSE AND A MAC 36AVR-STY3 BAGHOUSE

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Visible emissions from the baghouses serving the vegetable milling operation shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
3. The baghouses shall be maintained and operated according to manufacturer's specifications. [District Rule 2201] Federally Enforceable Through Title V Permit
4. The baghouses cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Material removed from each baghouse shall be disposed of in a manner preventing entrainment into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Replacement bags numbering at least 10% of the total number of bags in each baghouse shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
7. Each baghouse shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. The gauges shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The Saunco 10-SIFT-100 baghouse shall operate at all times with a minimum differential pressure of 1 inch water column and a maximum differential pressure of 9 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The MAC 36FRB7 baghouse shall operate at all times with a minimum differential pressure of 1 inch water column and a maximum differential pressure of 9 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The Buhler ASFB baghouse shall operate at all times with a minimum differential pressure of 1 inch water column and a maximum differential pressure of 9 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit
11. The MAC 36VR7-STY3 baghouse shall operate at all times with a minimum differential pressure of 1 inch water column and a maximum differential pressure of 9 inches water column. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Each differential operating pressure range shall be monitored and recorded on each day that the baghouses operate. [District Rule 2201] Federally Enforceable Through Title V Permit
13. Emissions from the milling operation shall not exceed 0.012 lb-PM10/ton of material processed per baghouse. [District Rule 2201] Federally Enforceable Through Title V Permit
14. Maximum product processed rates shall not exceed either of the following limits: 30 ton/day or 8,250 tons/year. [District Rule 2201] Federally Enforceable Through Title V Permit
15. Permittee shall maintain daily and annual records of the amount of material processed in the vegetable milling operation. [District Rule 2201] Federally Enforceable Through Title V Permit
16. Records of all maintenance of the baghouses, including all change outs of filter media, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
17. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-7748-22-4

EXPIRATION DATE: 07/31/2025

EQUIPMENT DESCRIPTION:

42.15 MMBTU/HR VEGETABLE DEHYDRATION OPERATION (LINE E) WITH THREE 9 MMBTU/HR MAXON MODEL NP-LE, ONE 6.9 MMBTU/HR MAXON MODEL NP-LE AND THREE 2.75 MMBTU/HR MAXON MODEL NP-LE NATURAL GAS-FIRED BURNERS

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
3. The unit shall only be fired on PUC-regulated natural gas. [District Rules 2201, 4309, and 4801] Federally Enforceable Through Title V Permit
4. This dehydrator shall be operated and maintained in proper operating condition as recommended by the dehydrator's manufacturer or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
5. The combined annual emissions from units -10, -11, -13, -16, and -22, during any one rolling 12 month period, shall not exceed any of the following limits: 36,163 lb-NOx/year, 1,796 lb-SOx/year, 8,770 lb-PM10/year, 94,698 lb-CO/year, and 8,580 lb-VOC/year. [District Rules 2201 and 4102] Federally Enforceable Through Title V Permit
6. Emissions from the natural gas-fired unit shall not exceed any of the following limits: 5.25 ppmvd NOx @ 19% O2 or 0.06 lb-NOx/MMBtu, 0.00285 lb-SOx/MMBtu, 0.014 lb-PM10/MMBtu, 20.68 ppmvd CO @ 19% O2 or 0.144 lb-CO/MMBtu, or 0.011 lb-VOC/MMBtu. [District Rules 2201, 4301, and 4309] Federally Enforceable Through Title V Permit
7. A copy of the manufacturer's operation specifications and maintenance instruction manual or APCO-approved alternative procedures shall be maintained on-site during normal business hours. [District Rule 4309] Federally Enforceable Through Title V Permit
8. Permittee shall maintain daily operation and maintenance records that demonstrate the dehydrator is operated within the limits of the manufacturer's specification, and maintenance is performed according to the manufacturer's recommendation or APCO-approved alternative procedures. [District Rule 4309] Federally Enforceable Through Title V Permit
9. Permittee shall maintain records which demonstrate the dehydrator is fired exclusively on PUC quality natural gas. [District Rule 4309] Federally Enforceable Through Title V Permit
10. Permittee shall maintain annual records of the amount of fuel used in the vegetable dehydration lines. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Permittee shall maintain records of the combined annual NOx, SOx, PM10, CO, and VOC emissions of units -10, -11, -13, -16, and -22. These records shall be updated monthly. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rules 1070 and 4309] Federally Enforceable Through Title V Permit

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